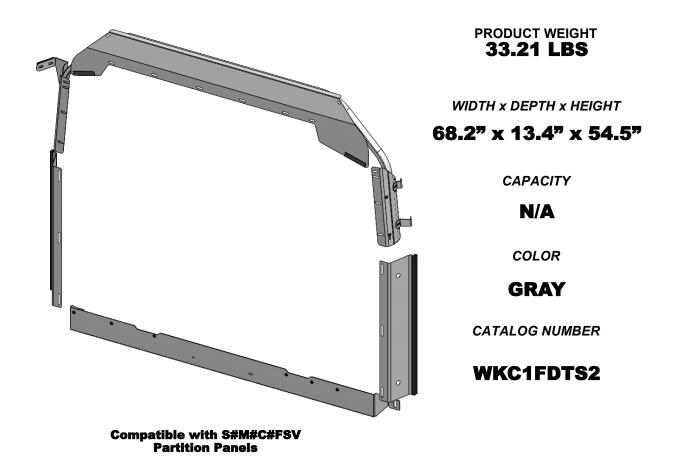


### WKC1FDTS2 WING KIT TRANSIT SR STD



#### **PRODUCT FEATURES**

Steel partition wing kit (using appropriate panel kit) for Ford transit low roof provides a solution for separating the cab area from the cargo area. The steel partition features the use of OEM attachment points for a clean installation. This wing kit is "No-Drill", meaning it is also compatible with the E-Transit lineup.

SEE PAGE 2 FOR APPLICATION NOTES AND ACCESSORIES, OTHER PRODUCTS THAT WORK WITH THIS UNIT.

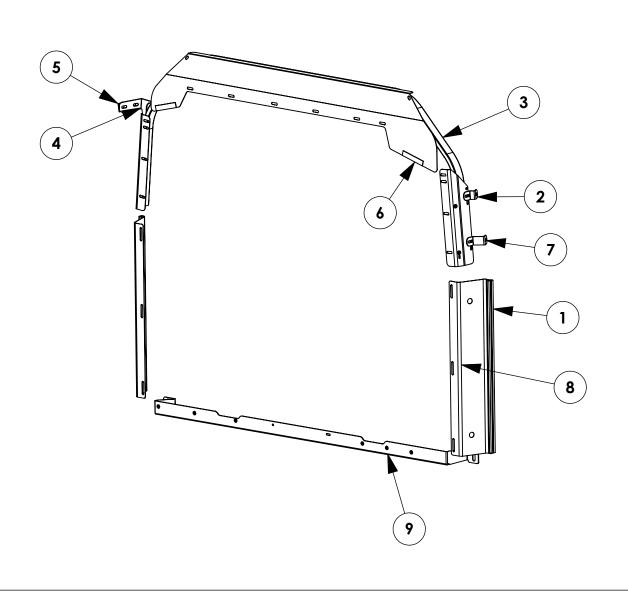
#### PAGE 1 of 2



## **Accessory Chart**

	Cargo Side	Cab Side	
	Base Partition BAGRKA1 REQUIRED (1 BAGRKA1 will allow for one accessory to be added)	None available	
Available Accessories	-	-	
PA7: Reflector kit	X	1	
PA8: Fire ext.	X	-	
PA9: First aid tray	X	-	
PA10: Practice holder		-	
PA11: Cab file		-	
PA11NL: Catalog box		-	
TA1: Four hook bar		-	
TH30: 30lb tank holder		-	
TH50: 50lb tank holder		-	
UH50RM1: Rail mount kit		-	
UH10: 1" hook		-	
UH25: 2.5" hook		-	
UH25CP-G: 2.5' hook comp		-	
UH50: 5" hook	X	-	

INSTR. : 66990	<i>PG:</i> <b>1</b>	REV:	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
PART NUMBER: WKC1FDTS2		1	45849	WING CLOSEOUT SEAL,ZML-6702- 25.75"	2	
		2	46808-G	WING BRACKET,TRANSIT,UPR	1	
PART • WING KIT, FDTS, ICE/EV		3	47061-G	hoop asm, transit, std roof	1	
DESC.			4	47380-G	WING BRKT, SS, TRANSIT STD, NO RAIL KIT	1
NOTE: S_M_C_FSV PARTITION PANELS NEEDED FOR THIS INSTALLATION. SHOWN LATER IN INSTRUCTIONS.		5	47381-G	WING BRACKET RETAINER BAR, TRANSIT	1	
		6	47397	Tape, 2 Side Adhesive, 3/4 X 4	2	
		7	50725-G	WING BRACKET,TRANSIT,LWR	1	
		8	59088-G	CLOSEOUT PANEL, LOWER, FT	2	
			9	67244-G	footer asm, fdts, no-drill	1



2

GET TO KNOW THE VEHICLE - AT THE BEGINNING OF ANY INSTALLATION, CHECK THE LOCATION OF THE FUEL TANK, FUEL LINES, BRAKE LINES, HIGH VOLTAGE BATTERIES AND WIRING HARNESSES TO AVOID INJURY OR PROPERTY DAMAGE FROM TOOL CONTACT.

**SEAL ALL EXTERIOR HOLES** - ALL INSTALLATION HOLES SHOULD BE SEALED WITH BUTYL TAPE OR SILICON TO PREVENT WATER AND EXHAUST GASES FROM ENTERING THE VEHICLE.

CONTROL DRILL DEPTH - TO AVOID DAMAGE TO THE VEHICLE, USE A DRILL STOP OR CLEARED STEP BIT WHEN DRILLING INSTALLATION HOLES.

**ALWAYS ADD PRIMER** - WHEN ADDING INSTALLATION HOLES BE SURE TO USE A SELF-ETCHING PRIMER TO PREVENT CORROSION, FASTENER FAILURE AND INJURY.

MOUNTING POINTS MUST HAVE METAL-TO-METAL CONTACT - USE PROVIDED MOUNTING SPACERS TO ACCOMMODATE FOR VEHICLE FEATURES, CARPET OR SUBFLOORS.

PROVIDE CLEARANCE FOR SPACERS - IF THE INSTALLATION VEHICLE CONTAINS A CARPET OR SUBFLOOR, USE A 1-3/16" DIAMETER CARPET CUTTER (P/N: 31183-0) AT ALL MOUNTING LOCATIONS TO OPEN UP ROOM FOR SPACERS.

CHECK SPACER ORIENTATION - BE SURE THAT THE INDENT IN THE SPACER COVERS THE PLUSNUT HEAD; THIS ENSURES THE MOST METAL-TO-METAL CONTACT AND REDUCES VIBRATION.

**PLUSNUT INSTALLATION** - A PLUSNUT GUN IS RECOMMENDED FOR PLUSNUT INSTALLATION FOR ITS PRODUCTION SPEED. HOWEVER, A PLUSNUT SETTING TOOL CAN ALSO BE USED (P/N: 22200-0).

THRU-BOLT CLEARANCE - WHEN USING A THRU-BOLT AT ANY MOUNTING LOCATION, BE SURE THAT YOUR HOLE HAS 1/16" CLEARANCE.











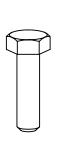
FAS0018 1/4-20X.62 ZP HFLNG SCREW QTY: 43

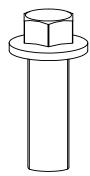
FAS0055 1/4-20 ZP HFLG NLK NUT QTY: 37

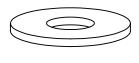
FASO060 1/4 ZP SPL LCK WASHER QTY: 2

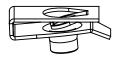
FASO067 1/4 ZP FLAT WASHER QTY: 4

FASO089 .312X.37 NYLK SHLDR SCREW QTY: 2







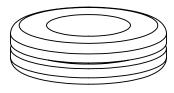


FAS0187 M6-1.0X22 SS HH SCREW QTY: 2

FAS0408 7/16-20 X 1.632 HH SCREW QTY: 2

FAS0482 7/16 FLAT WASHER QTY: 2

FASO711 1/4-20 BK PH SPRING CLIP QTY: 6



36096-0 1" ID RUBBER GROMMET QTY: 4

# PREP VEHICLE STEP 1 - REMOVE OPTIONAL OEM GRAB HANDLE





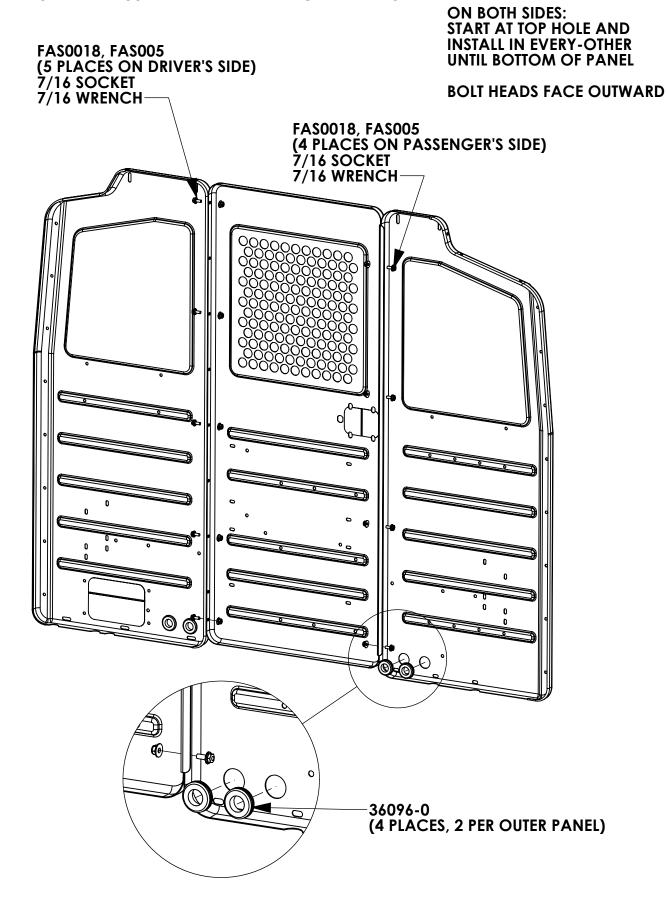
CAREFULLY REMOVE THE ACCESS COVERS WITH A FLAT BLADE SCREWDRIVER (02 PLACES).

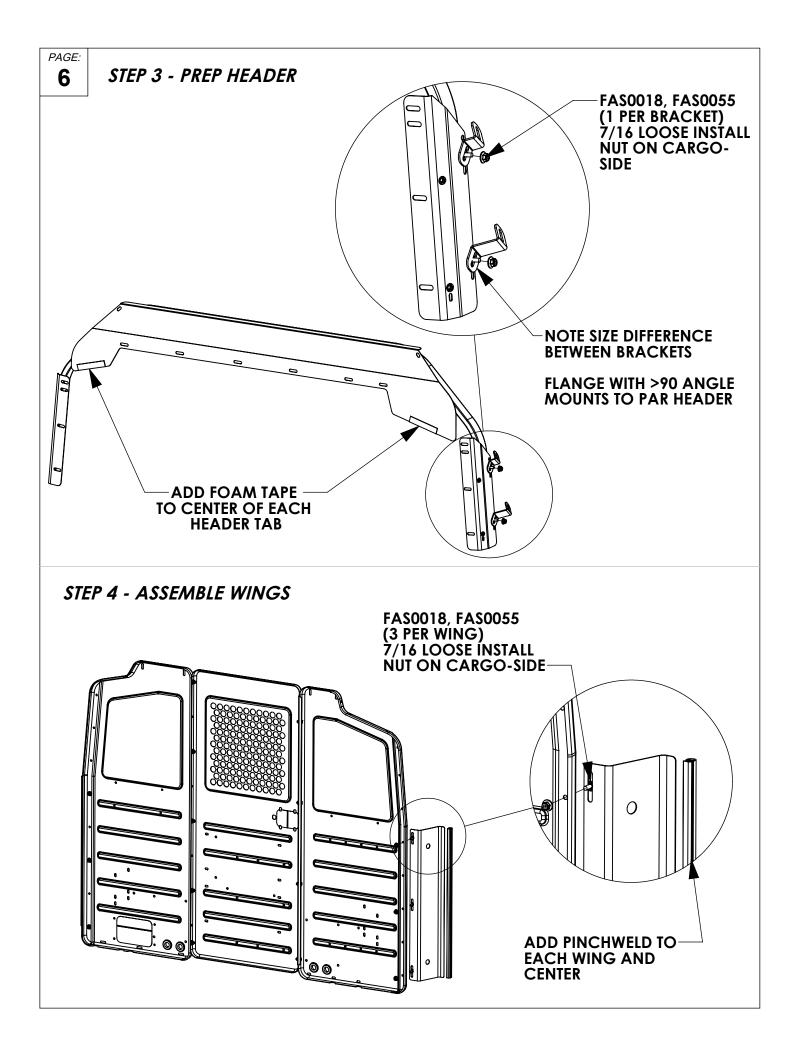
REMOVE THE PASSENGER SIDE CARGO DOOR GRAB HANDLE USING A 10MM SOCKET (02 PLACES).

SET PARTS ON PASSENGER SEAT FOR LATER USE.

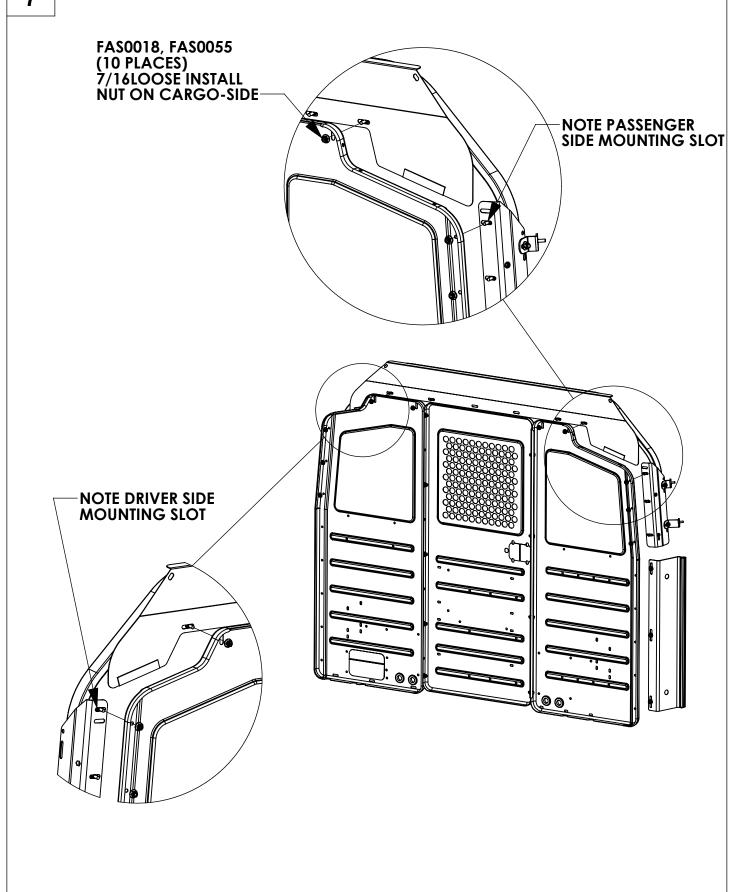
NOTE: OEM FASTENERS CAN BE DISCARDED.

# BEGIN ASSEMBLY STEP 2 - ASSEMBLE THE PARTITION PANELS

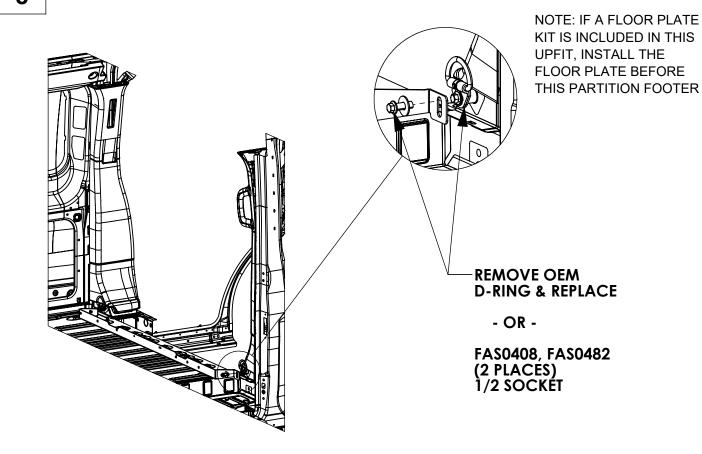




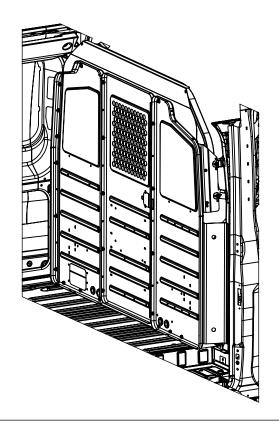
STEP 5 - ASSEMBLE HEADER



#### STEP 6 - INSTALL FOOTER

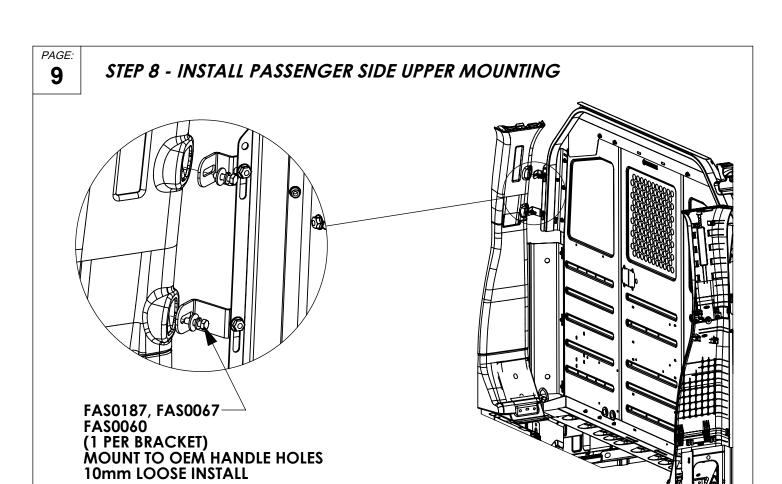


### STEP 7 - PLACE PAR IN VEHICLE

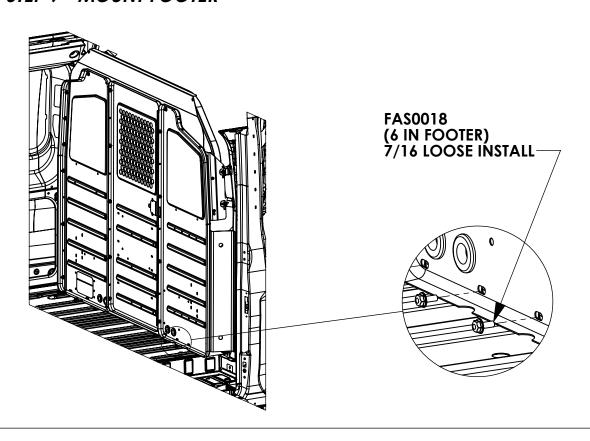


PLACE PARTITION AND WING ASSEMBLY IN THE VAN. LEAN THE TOP OF THE PARTITION AGAINST THE SEATS OR B-PILLAR TO KEEP FROM TIPPING BACKWARD.

NOTE THIS IS ADVISED TO BE A 2-PERSON LIFT TO KEEP THE PRODUCT AND VEHICLE FROM BEING SCUFFED.



## STEP 9 - MOUNT FOOTER

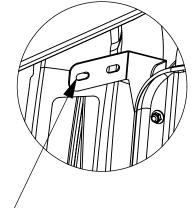


### STEP 10 - INSTALL DRIVER'S SIDE MOUNTING BRACKET





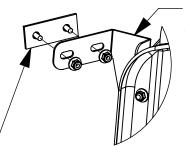
**STEP 10.2** 



USE BRACKET TO MARK MOUNTING LOCATIONS.

REMOVE BRACKET AND DRILL OUT.
1/4" DRILL BIT

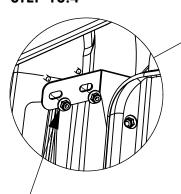
**STEP 10.3** 



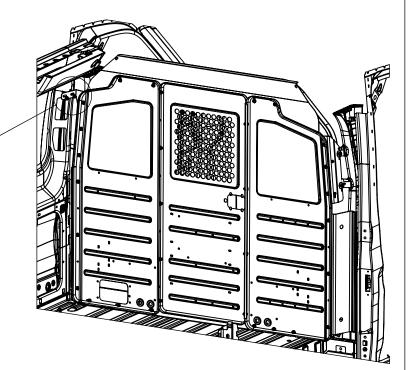
REPEAT STEP 1 AND REPLACE MOUNTING BRACKET

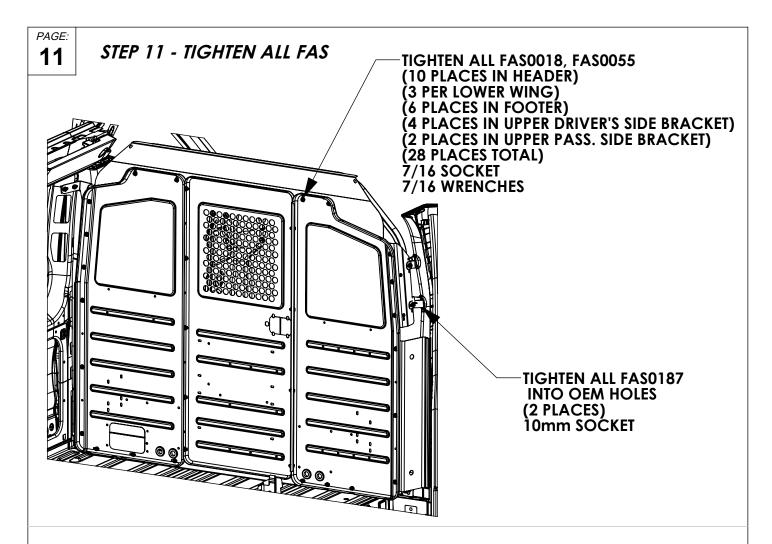
FIT BOLT PLATE AND MOUNTING BOLTS INTO BODYSIDE AND THROUGH HOLES FROM STEP 2.

**STEP 10.4** 



MEET BOLT PLATE AND FASO018 WITH FASO055 7/16 LOOSE INSTALL





## STEP 12 - REPLACE OEM HANDLE (OPTIONAL)

