

FOLDING VISE MOUNT, 24"



PRODUCT WEIGHT
20 LBS

WIDTH x DEPTH x HEIGHT
6.5" x 10" x 25"
STOWED

CAPACITY
150 LBS APPLIED

COLOR

GRAY

CATALOG NUMBER

VMA24F

PRODUCT FEATURES

The folding vise mount pivots to allow for efficient use of cargo space. A spring-pin lock the mount in its upright stowed position and its lowered use position. A damper controls the deployment of the vise for safety. When deployed, the vise mount extends 24" to allow for use outside the van. The mount can be installed to deploy out the rear and side doors of the van.

SEE PAGE 2 FOR APPLICATION NOTES AND ACCESSORIES, OTHER PRODUCTS THAT WORK WITH THIS UNIT.



CATALOG NUMBER VMA24F

PRODUCT APPLICATION

This product mounts directly to the van floor in GM Express and Ford Transit full size vans.

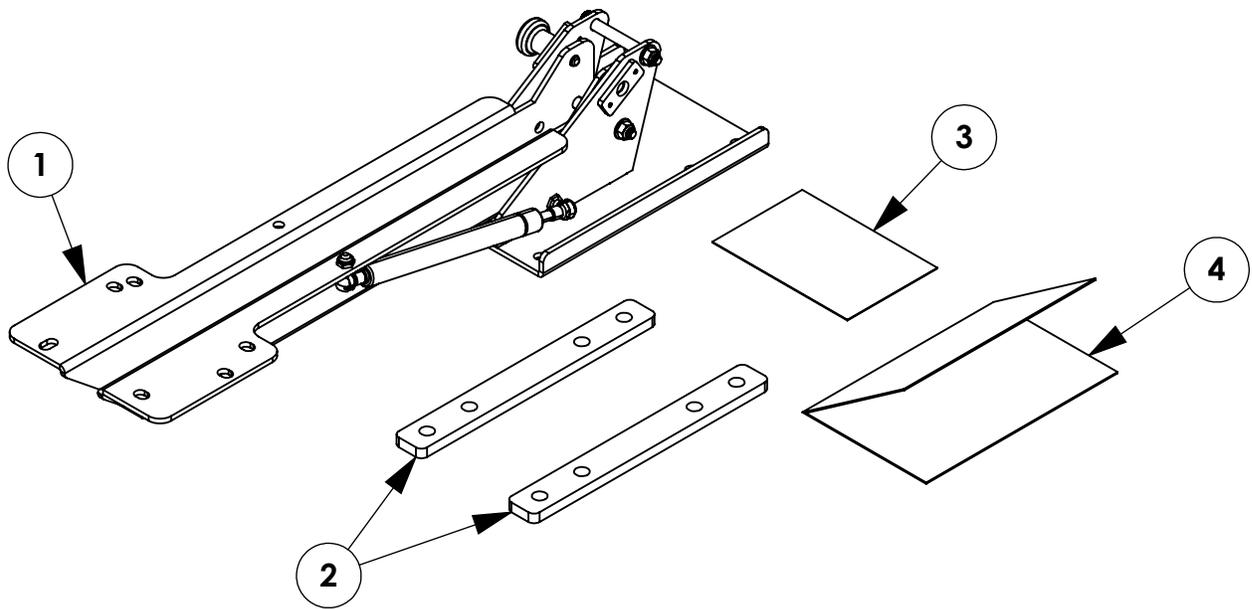
ACCESSORIES THAT WILL WORK WITH THIS PRODUCT

<i>CATALOG NUMBER</i>	<i>DESCRIPTION</i>
------------------------------	---------------------------

66853	WISE, 5.5" JAW, 5" OPENING
--------------	-----------------------------------

SPECIAL APPLICATION NOTES

INSTR. NUMBER : 67020	PG: 1	REV: A	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
PART NUMBER : VMA24F			1	67022	VICE MOUNT ASSM, 24"	1
			2	67015-G	MOUNTING SPACER, VMA24F, GRAY	2
PART DESC. : VICE MOUNT, FOLDING, 24"			3	BAG67021	BAG FOR VMA24F	1
			4	67020	INSTALL INS FOR VMA24F	1



GET TO KNOW THE VEHICLE - AT THE BEGINNING OF ANY INSTALLATION, CHECK THE LOCATION OF THE FUEL TANK, FUEL LINES, BRAKE LINES, HIGH VOLTAGE BATTERIES AND WIRING HARNESES TO AVOID INJURY OR PROPERTY DAMAGE FROM TOOL CONTACT.

SEAL ALL EXTERIOR HOLES - ALL INSTALLATION HOLES SHOULD BE SEALED WITH BUTYL TAPE OR SILICON TO PREVENT WATER AND EXHAUST GASES FROM ENTERING THE VEHICLE.

CONTROL DRILL DEPTH - TO AVOID DAMAGE TO THE VEHICLE, USE A DRILL STOP OR CLEARED STEP BIT WHEN DRILLING INSTALLATION HOLES.

ALWAYS ADD PRIMER - WHEN ADDING INSTALLATION HOLES BE SURE TO USE A SELF-ETCHING PRIMER TO PREVENT CORROSION, FASTENER FAILURE AND INJURY.

MOUNTING POINTS MUST HAVE METAL-TO-METAL CONTACT - USE PROVIDED MOUNTING SPACERS TO ACCOMMODATE FOR VEHICLE FEATURES, CARPET OR SUBFLOORS.

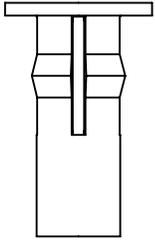
PROVIDE CLEARANCE FOR SPACERS - IF THE INSTALLATION VEHICLE CONTAINS A CARPET OR SUBFLOOR, USE A 1-3/16" DIAMETER CARPET CUTTER (P/N: 31183-0) AT ALL MOUNTING LOCATIONS TO OPEN UP ROOM FOR SPACERS.

CHECK SPACER ORIENTATION - BE SURE THAT THE INDENT IN THE SPACER COVERS THE PLUSNUT HEAD; THIS ENSURES THE MOST METAL-TO-METAL CONTACT AND REDUCES VIBRATION.

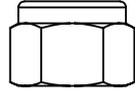
PLUSNUT INSTALLATION - A PLUSNUT GUN IS RECOMMENDED FOR PLUSNUT INSTALLATION FOR ITS PRODUCTION SPEED. HOWEVER, A PLUSNUT SETTING TOOL CAN ALSO BE USED (P/N: 22200-0).

THRU-BOLT CLEARANCE - WHEN USING A THRU-BOLT AT ANY MOUNTING LOCATION, BE SURE THAT YOUR HOLE HAS 1/16" CLEARANCE.

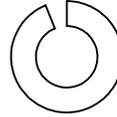
FASTENERS USED



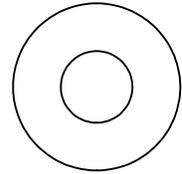
FAS0091
PLUSNUT,5/16-18
QTY: 04



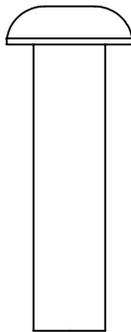
FAS0604
NUT,HEX NLK 3/8-16
QTY: 04



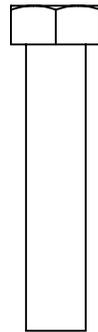
FAS0098
WASHER,LCK SPLIT 5/16
QTY: 04



FAS0112
WASHER,FLAT USS 5/16
QTY: 12

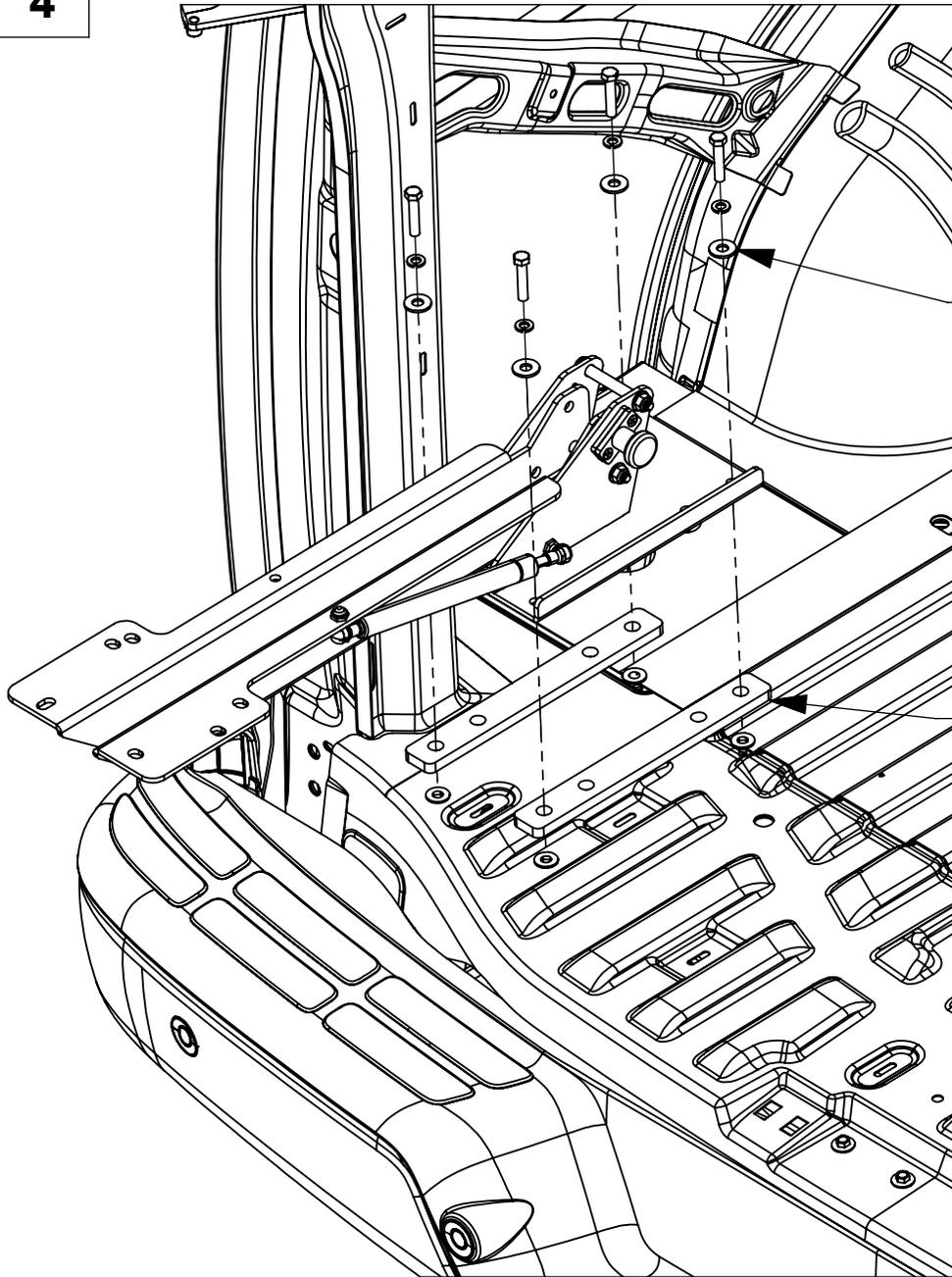


FAS0577
SCREW,BHCS 3/8-16X1.5
QTY: 04



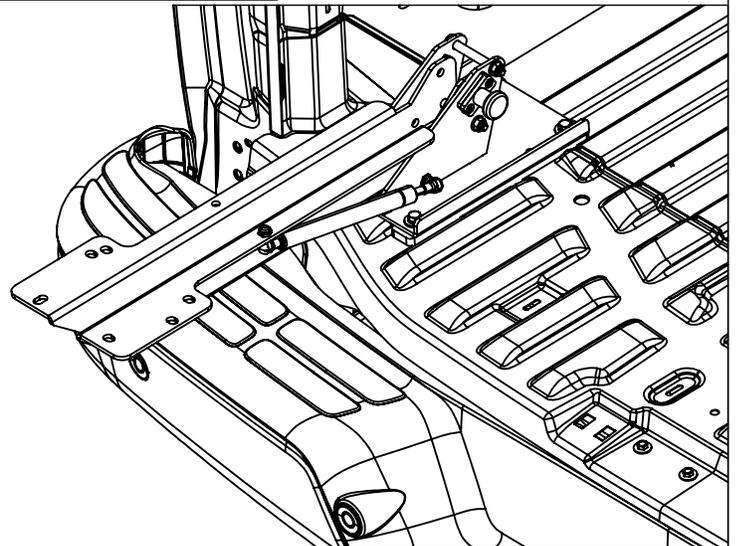
FAS0092
SCREW,HH 5/16-18X1.5
QTY: 04

STEP 1A - MOUNT VISE MOUNT TO THE VEHICLE - DRIVER SIDE REAR

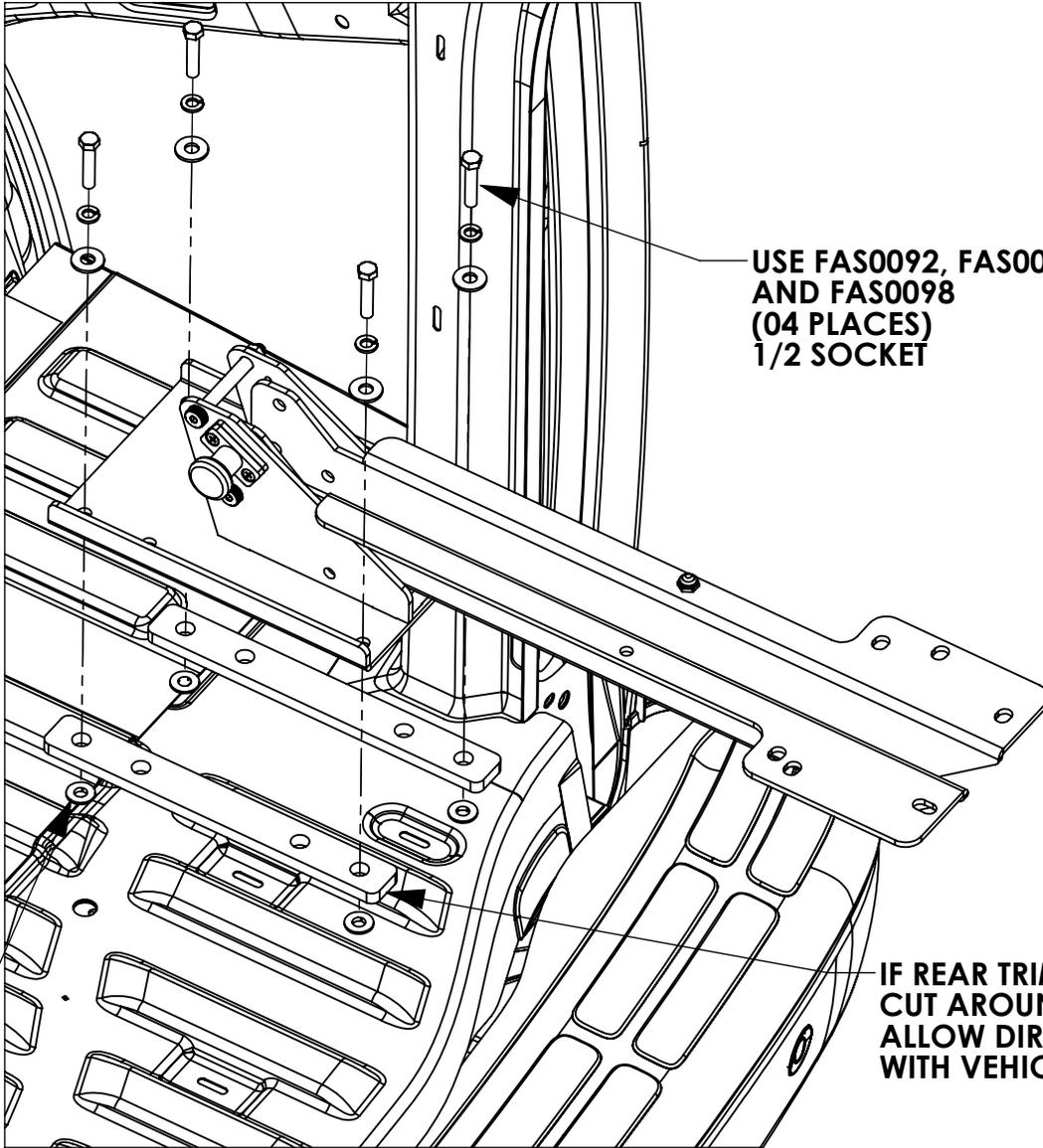


USE FAS0092, FAS0086,
AND FAS0098
(04 PLACES)
1/2 SOCKET

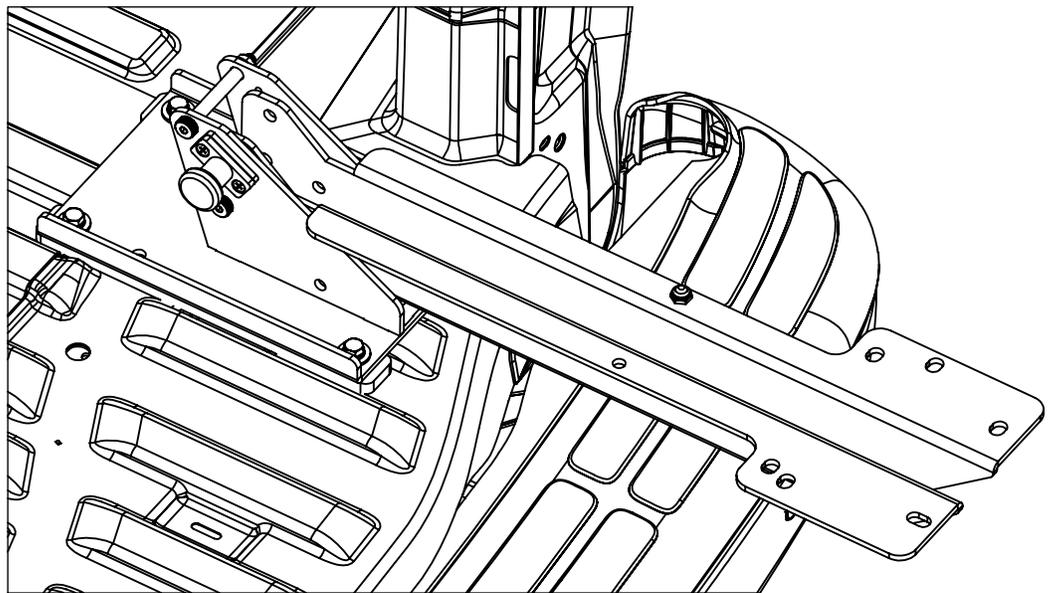
IF REAR TRIM IS PRESENT,
CUT AROUND SPACERS TO
ALLOW DIRECT CONTACT
WITH VEHICLE SHEET METAL



STEP 1B - MOUNT VISE MOUNT TO THE VEHICLE - PASSENGER SIDE SIDE REAR



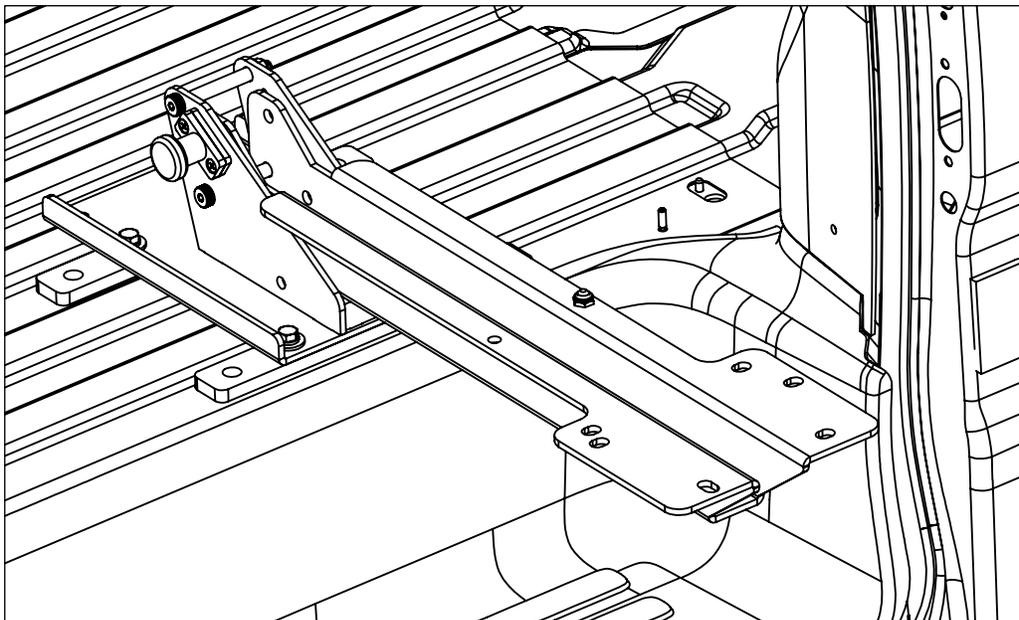
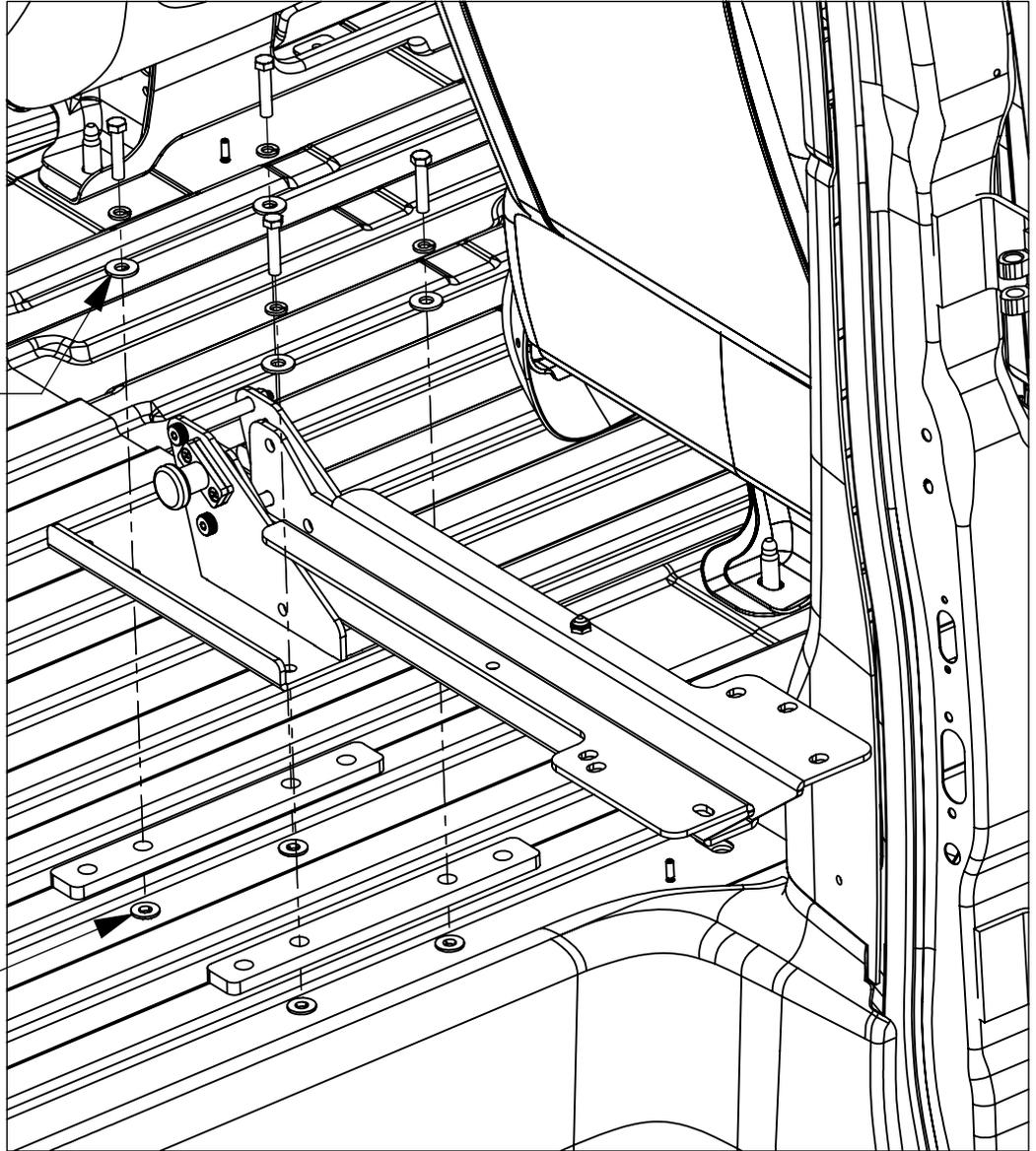
**FAS0091
MARK AND DRILL
1/2" HOLE
(4) PLACES**



STEP 1C - MOUNT VISE MOUNT TO THE VEHICLE - SIDE DOOR

USE FAS0092, FAS0086,
AND FAS0098
(04 PLACES)
1/2 SOCKET

FAS0091
MARK AND DRILL
1/2" HOLE
(4 PLACES)



STEP 2 - MOUNT VISE TO VISE MOUNT



66853 VISE SHOWN

USE FAS0577, FAS0112,
AND FAS0604
(04 PLACES)
9/16 SOCKET
7/32 ALLEN

