

INSTR. : 71781
NUMBER : 71781

PG: 1
REV: D

PART : TTBBKxxxxxx
NUMBER : & ACCESSORIES

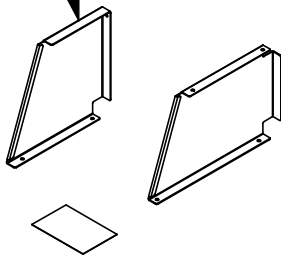
PART :
DESC. : ASM INSTR, ALL TOOLBOXES

THIS INSTRUCTION IS FOR THE ADRIAN STEEL TOPPER TOOLBOX. INSTRUCTIONS ARE SHOWING THE FORD F-150 78" BED AND A CHEVY SILVERADO 1500 78" BED.

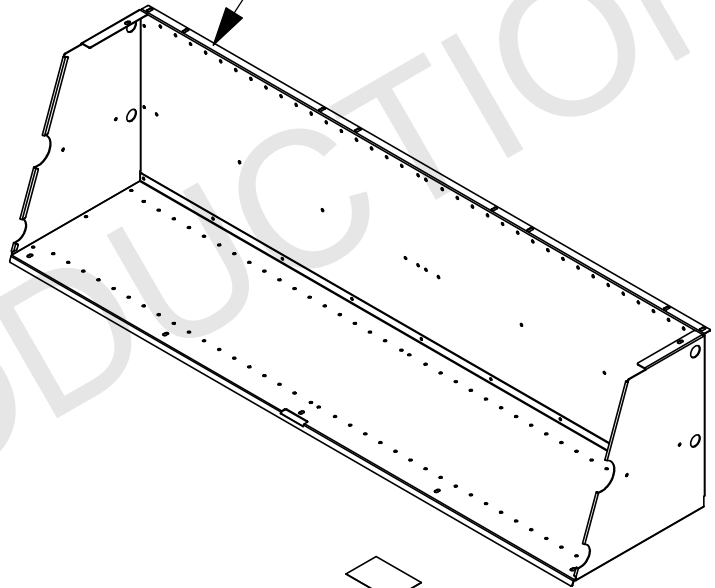
THE TOPPER BODY KIT [TTBBK177520] IS REQUIRED, AFTER THAT, CHOOSE THE APPROPRIATE COMBINATION OF DIVDERS AND SHELVES TO FIT THE CUSTOMER'S NEEDS.

YOUR TOOLBOX PARTS NUMBERS MAY BE DIFFERENT, BUT THE INSTALL IS THE SAME

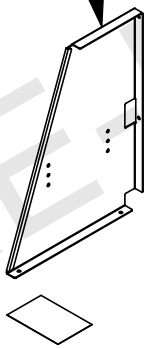
TTBSDK1720



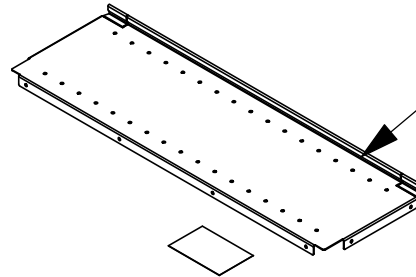
TTBBK177520
BODY KIT



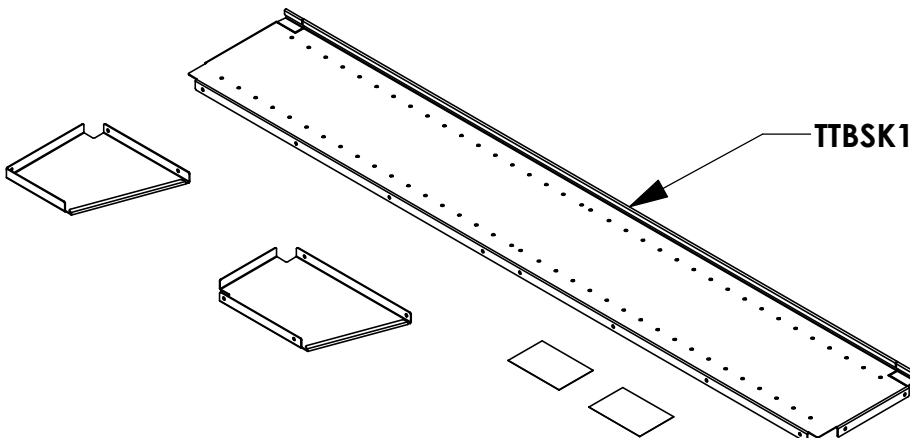
TTBTDK1720



TTBSK1737



TTBSK1775



TOOLS NEEDED:

- #2 PHILLIPS DRIVER
- 7/16" SOCKET
- 1/2" SOCKET
- RIVET GUN

GET TO KNOW THE VEHICLE - AT THE BEGINNING OF ANY INSTALLATION, CHECK THE LOCATION OF THE FUEL TANK, FUEL LINES, BRAKE LINES, HIGH VOLTAGE BATTERIES AND WIRING HARNESSSES TO AVOID INJURY OR PROPERTY DAMAGE FROM TOOL CONTACT.

SEAL ALL EXTERIOR HOLES - ALL INSTALLATION HOLES SHOULD BE SEALED WITH BUTYL TAPE OR SILICON TO PREVENT WATER AND EXHAUST GASES FROM ENTERING THE VEHICLE.

CONTROL DRILL DEPTH - TO AVOID DAMAGE TO THE VEHICLE, USE A DRILL STOP OR CLEARED STEP BIT WHEN DRILLING INSTALLATION HOLES.

ALWAYS ADD PRIMER - WHEN ADDING INSTALLATION HOLES BE SURE TO USE A SELF-ETCHING PRIMER TO PREVENT CORROSION, FASTENER FAILURE AND INJURY.

MOUNTING POINTS MUST HAVE METAL-TO-METAL CONTACT - USE PROVIDED MOUNTING SPACERS TO ACCOMMODATE FOR VEHICLE FEATURES, CARPET OR SUBFLOORS.

PROVIDE CLEARANCE FOR SPACERS - IF THE INSTALLATION VEHICLE CONTAINS A CARPET OR SUBFLOOR, USE A 1-3/16" DIAMETER CARPET CUTTER (P/N: 31183-0) AT ALL MOUNTING LOCATIONS TO OPEN UP ROOM FOR SPACERS.

CHECK SPACER ORIENTATION - BE SURE THAT THE INDENT IN THE SPACER COVERS THE PLUSNUT HEAD; THIS ENSURES THE MOST METAL-TO-METAL CONTACT AND REDUCES VIBRATION.

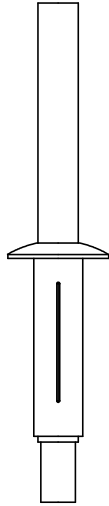
PLUSNUT INSTALLATION - A PLUSNUT GUN IS RECOMMENDED FOR PLUSNUT INSTALLATION FOR ITS PRODUCTION SPEED. HOWEVER, A PLUSNUT SETTING TOOL CAN ALSO BE USED (P/N: 22200-0).

THRU-BOLT CLEARANCE - WHEN USING A THRU-BOLT AT ANY MOUNTING LOCATION, BE SURE THAT YOUR HOLE HAS 1/16" CLEARANCE.

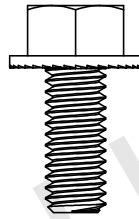
FASTENERS USED

BAG REFERENCE: BAG77914 [BODY KIT BAG - COUNT SHOWN BELOW]

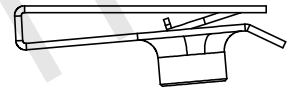
**EACH DIVDER AND SHELF KIT WILL ALSO SUPPLY ADDITION
FAS0055 AND FAS0062 TO SUPPORT THEIR OWN INSTALL.**



**FAS0140
RIVET, BLND
.25X.25GR AL
QTY: 19**



**FAS0438
5/16-18 X .75 ZP
HFNLG SCREW
QTY: 15**



**FAS0752
5/16-18 X .75 ZP
U-NUT
QTY: 15**

PRE-PRODUCTION

INTENTIONALLY LEFT BLANK

PRE-PRODUCTION

STEP 1 - ASSEMBLE TOPPER TOOLBOX BODY KIT

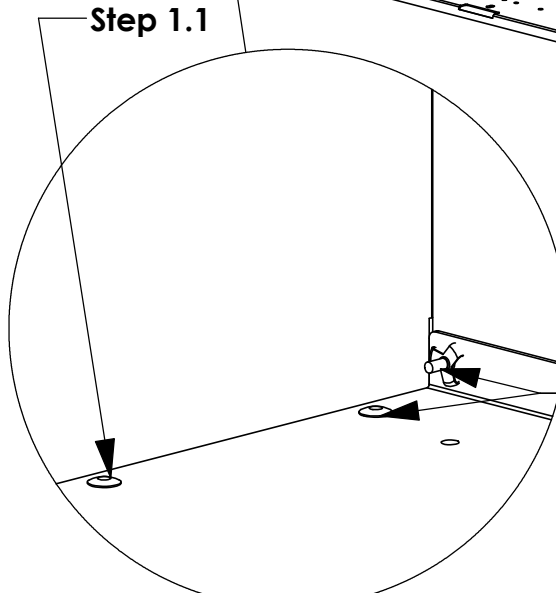
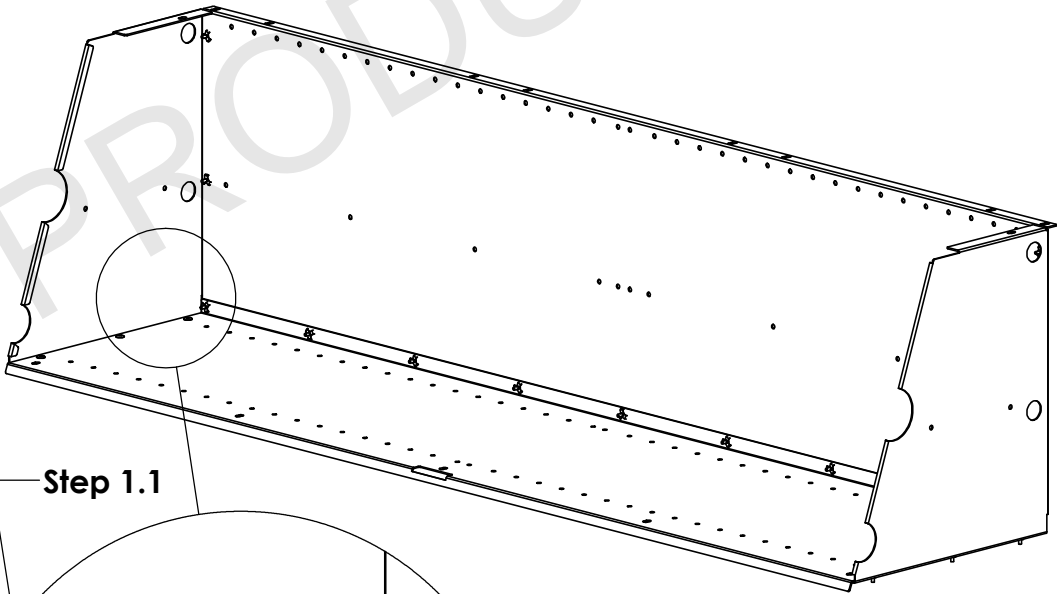
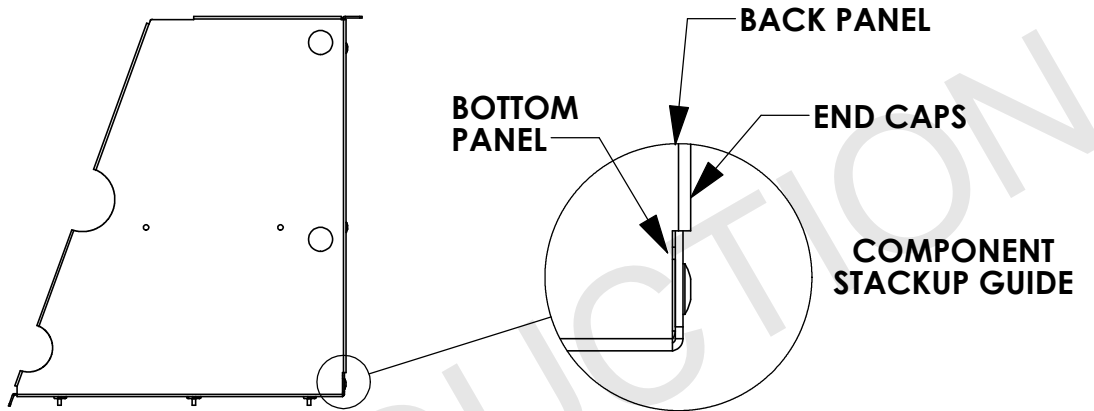
Step 1.1
FULLY TIGHTEN
FAS0140

QUANTITY OF
RIVETS VARIES

RIVET GUN

THE ADRIAN STEEL TOPPER TOOLBOX IS SUB-ASSEMBLED OUTSIDE THE TOPPER AND INSTALLED AFTER THE TOPPER HAS BEEN BOLTED ONTO THE TRUCK BED.

AT THIS TIME, MAKE SURE YOU KNOW THE DESIRED CONFIGURATION OF THE TOOLBOX SHelves & DIVIDERS AND LOCATE THE NECESSARY PACKAGES.



NOTE: ALL VERTICAL RIVET HEADS SHOULD BE INSIDE THE BOX. ALL HORIZONTAL RIVET HEADS OUTSIDE THE BOX.

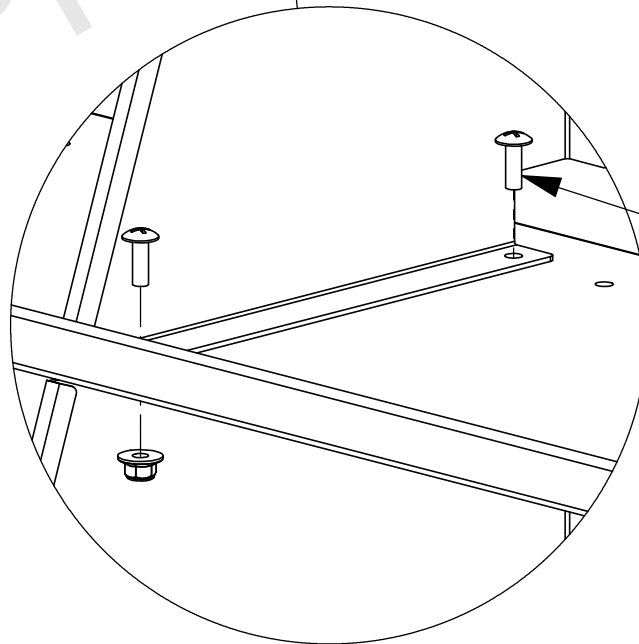
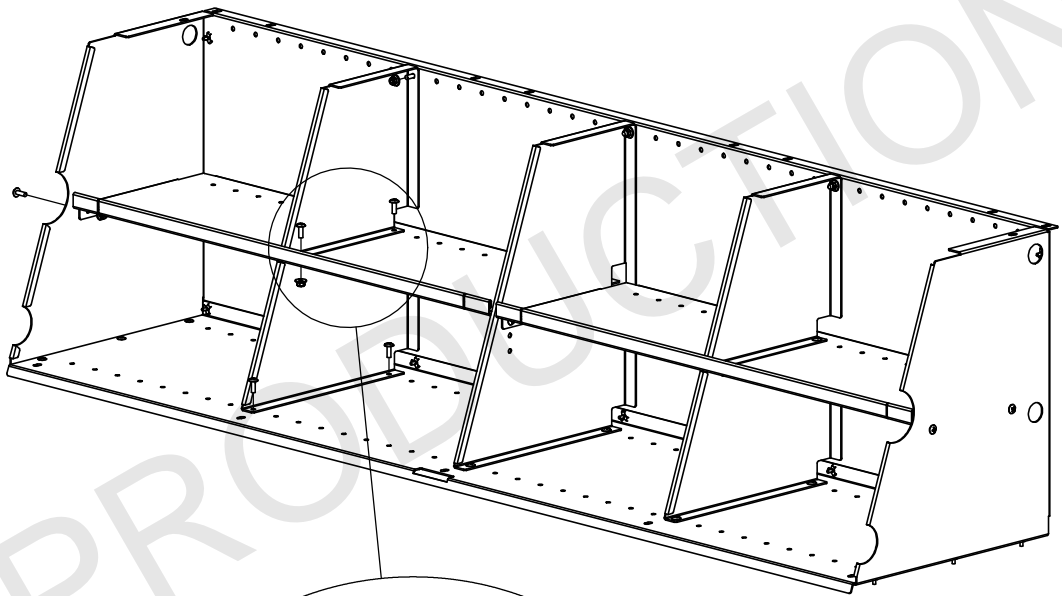
STEP 2 - ASSEMBLE SHELF AND DIVIDER KITS, PER CUSTOMER NEEDS

Step 2.1
FULLY TIGHTEN
FAS0062 AND
FAS0055

(VAR. PLACES)
#2 PHILLIPS
7/16" SOCKET

SHELF AND DIVIDER KITS WILL EACH PROVIDE THE FASTENERS NECESSARY TO ATTACH TO THE TOOLBOX BODY KIT.

SHOWN: [x2] TTBSK1737, [x1] TTBDK1720, [x2] TTBTSK1720



Step 2.1



NOTE: ALL VERTICAL FASTENING JOINTS SHOULD HAVE NUTS DOWN. ALL HORIZONTAL FASTENING JOINTS SHOULD HAVE NUTS INTO THE STORAGE SPACE OF THE TOOLBOX.

STEP 3 - PREP TOPPER FOR TOOLBOX INSTALLATION

Step 3.1
ADD FAS0759 TO
BED RAIL GUSSET
BRACKETS ON
SIDE DOOR
WHERE YOU
DESIRE THE
TOOLBOX.

(QTY VARIES PER
VEHICLE)

Step 3.2
ADD FAS0759 TO THE
CROSSBOWS OF THE
TOPPER.
(QTY VARIES PER
VEHICLE)

IN THE IMAGE FOR
STEP 3.2, THERE ARE
LETTERS TO IDENTIFY
EACH CROSSBOW
MOUNTING
SURFACE AND
FAS0759 TO EACH
LOCATION DENOTED
BELOW:

17" DEPTH
TOOLBOXES USE:

A: OUTER 2 HOLES

B: 2nd HOLE FROM
EDGE

C: 2nd HOLE FROM
EDGE

D: OUTER 2 HOLES

14" DEPTH
TOOLBOXES USE:

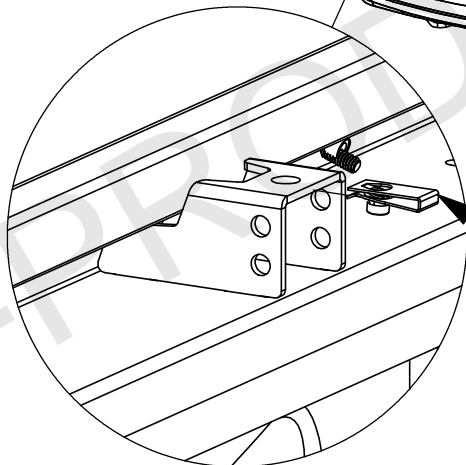
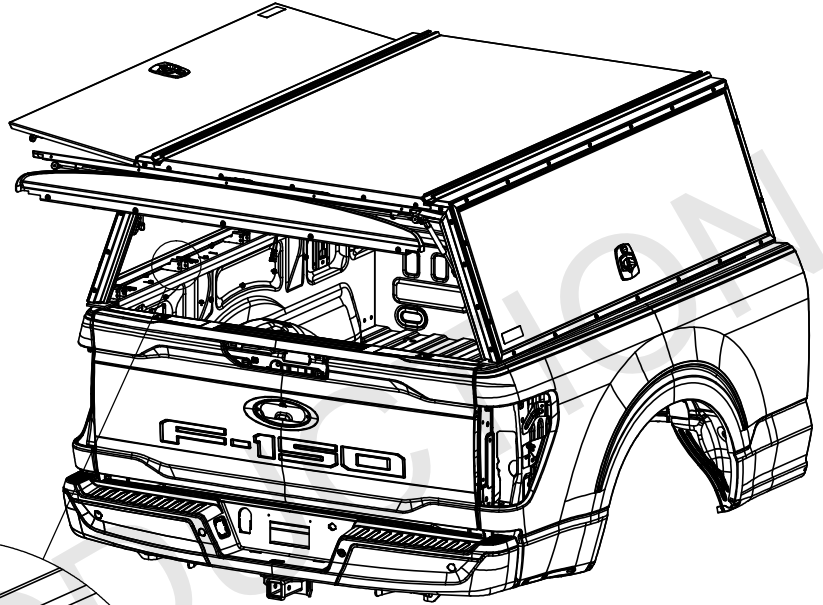
A: 1st HOLE
FROM EDGE

B: 1st HOLE
FROM EDGE

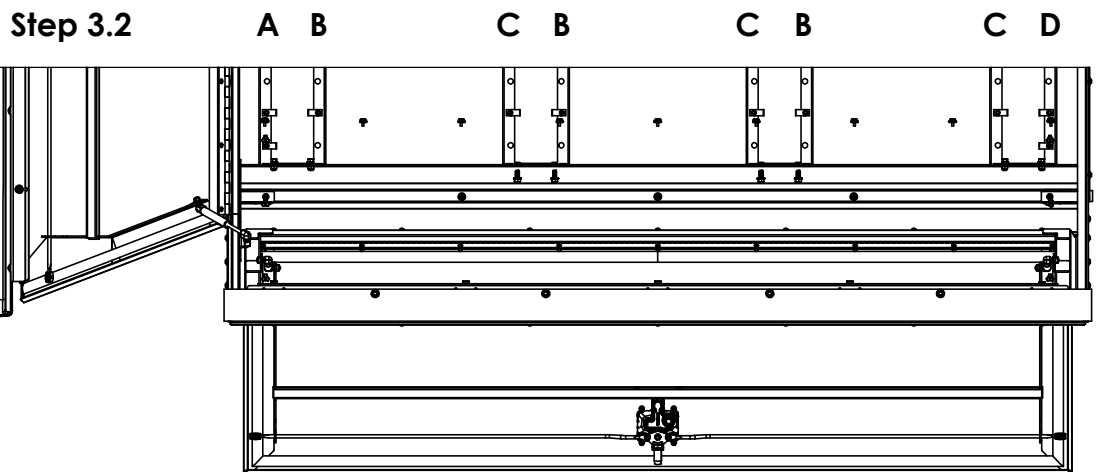
C: 1st HOLE
FROM EDGE

D: 1st HOLE
FROM EDGE

ENSURE YOUR TOPPER HAS ALREADY BEEN INSTALLED ONTO THE TRUCK BED BEFORE PROCEEDING. IF YOU DO NOT FOLLOW THIS STEP, YOU WILL NOT HAVE A TOOLPATH TO BOLT DOWN YOUR TOPPER.



Step 3.1



Step 3.2

REAR

DRIVER'S SIDE

FRONT

VIEW IS FROM INSIDE THE TOPPER

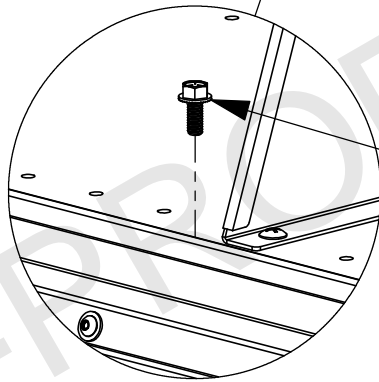
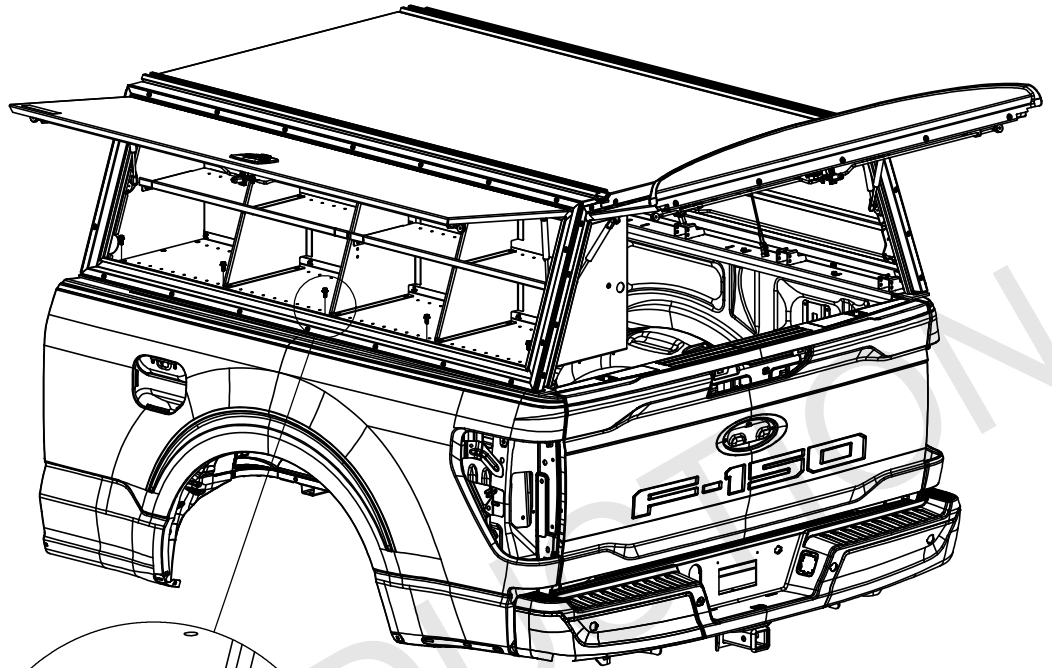
STEP 4 - MOUNT THE TOOLBOX BODY TO THE TOPPER

**Step 4.1
PLACE TOOLBOX
BODY INTO THE
TOPPER.**

**FULLY TIGHTEN
FAS0438**

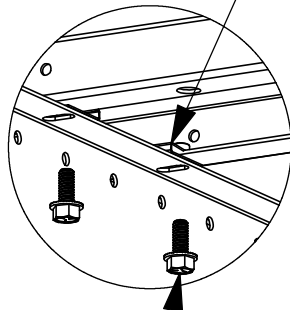
(ALL PLACES)

1/2" SOCKET



**Step 4.1
VIEW A**

**NOTE: IF A U-NUT IS
STRIPPED OUT, REPLACE W/
A 5/16-18 NYLOCK NUT**



**Step 4.2
VIEW B**

