

**ADRIAN STEEL®**

Cargo Management Solutions for Commercial Vehicles

TSBX KIT, F-150, 8' BOX

PRODUCT WEIGHT

309.92 LBS

WIDTH X DEPTH X HEIGHT

75.75" X 97" X 23"

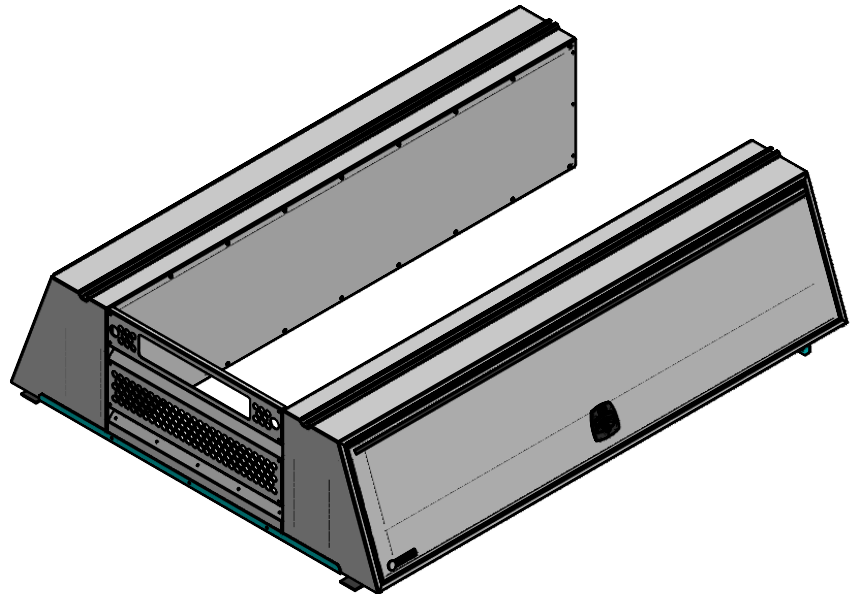
CAPACITY

100 LBS PER BOX

COLOR

WHITE

CATALOG NUMBER

TSBX-8F1M

PRODUCT FEATURES

With 17.8 cubic feet per box of enclosed space provides significantly more room than standard crossover or low-profile toolboxes. Easily store tools, gear, and equipment. The toolboxes sit on the bed rails, preserving the full length and depth of the truck bed while maintaining usable floor space for large items. The enclosed design keeps everything dry, and protected from weather, dust, and road debris. The toolboxes are theft resistant but easy to access, reducing time spent digging through the bed or climbing in and out. An adjustable shelf and divider can be added for additional organization.

SEE PAGE 2 FOR APPLICATION NOTES, ACCESSORIES AND OTHER PRODUCTS THAT WORK WITH THIS UNIT.



TSBX KIT, F-150, 8' BOX

CATALOG NUMBER **TSBX-8F1M**

PRODUCT APPLICATION

With 17.8 cubic feet per box of enclosed space provides significantly more room than standard crossover or low-profile toolboxes. Easily store full-size tools, jobsite gear, compressors, power tools, and recovery equipment. Sitting on the bed rails, preserving the full length and depth of the truck bed. Maintains usable floor space for larger cargo like lumber, pallets, or equipment. Completely enclosed design keeps tools secure, dry, and protected from weather, dust, and road debris. This product comes equipped with a mechanical lock.

ACCESSORIES THAT WILL WORK WITH THIS PRODUCT

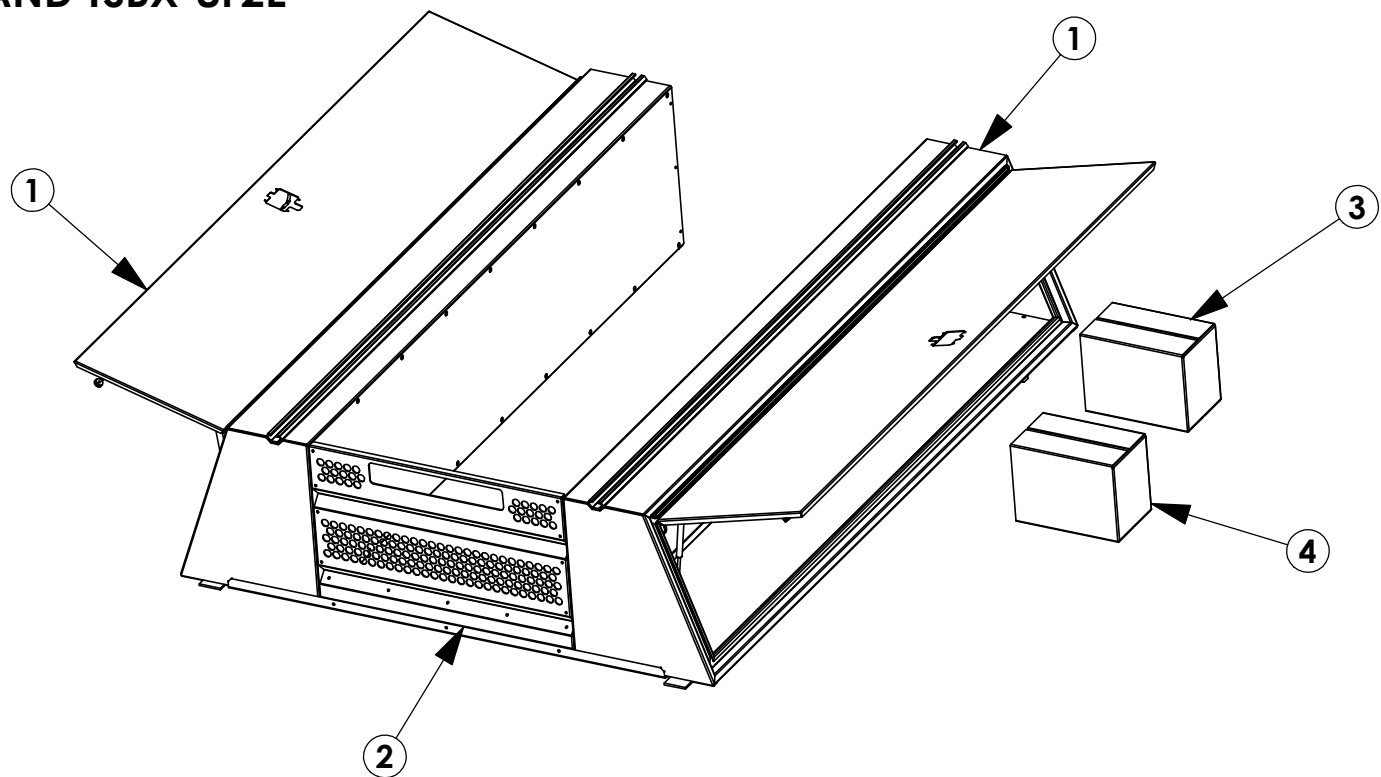
<i>CATALOG NUMBER</i>	<i>DESCRIPTION (smart)</i>
TSA-S8D4	TOP SIDE BOX, 8' SHLV KIT
TSBX-DK4	TOP SIDE BOX, DIVD KIT

The information contained in this document is the sole property of ADRIAN STEEL COMPANY. ADRIAN STEEL COMPANY retains the right to modify and/or change the product of its design at any time with prior notification.

INSTR. NUMBER : 80397	PG: 1	REV: A
PART NUMBER : TSBX-8F1E		
PART • TOPSIDER KIT, F-150, 8' DESC. • BOX, E-LOCK		

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	TS-BOX8	TOP SIDE BOX, 8' ASSEMBLY	2
2	TS-BKF2	TSB FORD 8' CAB GUARD/BED BRKT KIT	1
3	TELHTSBX8	KIT,TOPSIDER,8FT,ELOCK W/LIGHTING	1
4	81248	KIT, TAILGATE CHMSL	1

NOTE:
BOM IS FOR BOTH TSBX-8F1E
AND TSBX-8F2E

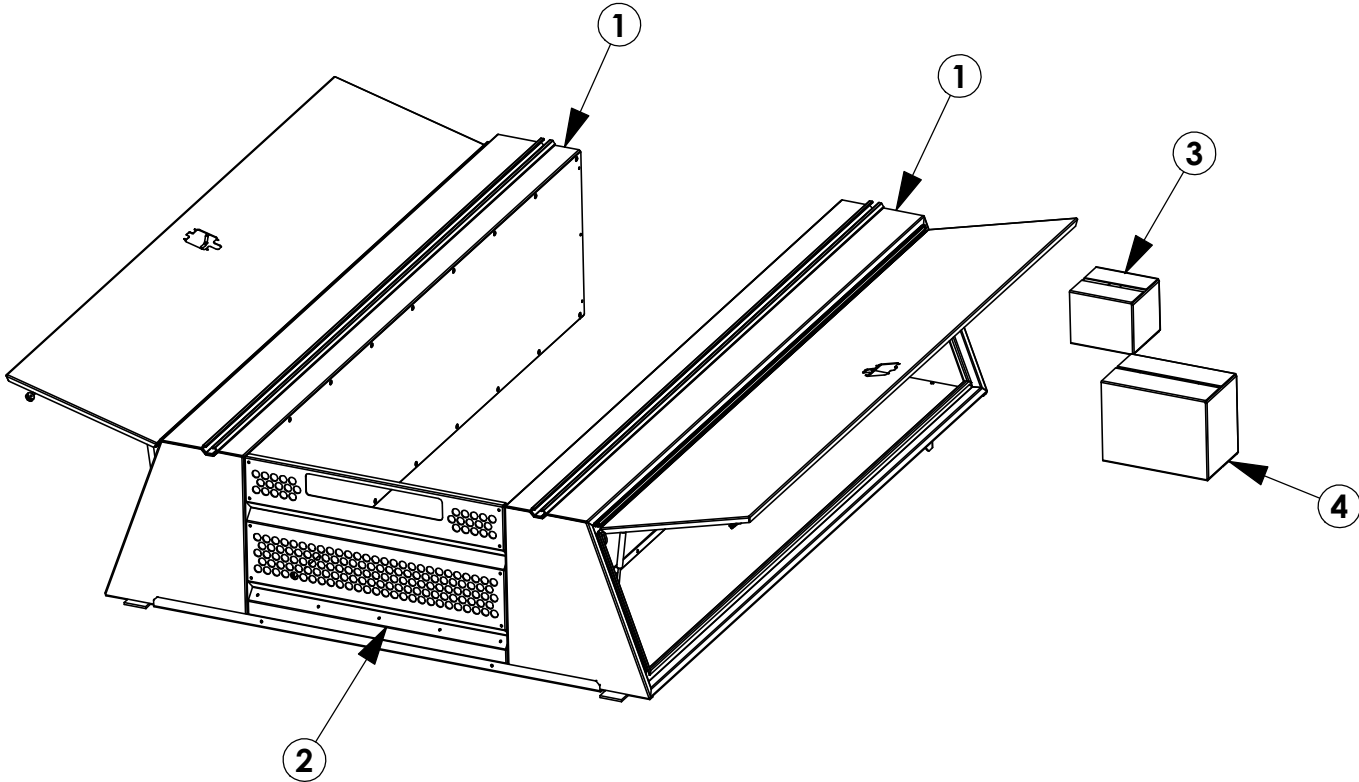


- TOOLS NEEDED:**
- 1/2 SOCKET
 - 1/2 WRENCH
 -
 -
 -
 -

INSTR. : 80397		PG: 2	REV: A
PART : TSBX-8F1M			
PART • TOPSIDER KIT, F-150, 8'			
DESC. • BOX			

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	TS-BOX8	TOP SIDE BOX, 8' ASSEMBLY	2
2	TS-BKF2	TSB FORD 8' CAB GUARD/BED BRKT KIT	1
3	TMLHK2	Topper Mechanical Lock Hatch Kit	1
4	81248	KIT, TAILGATE CHMSL	1

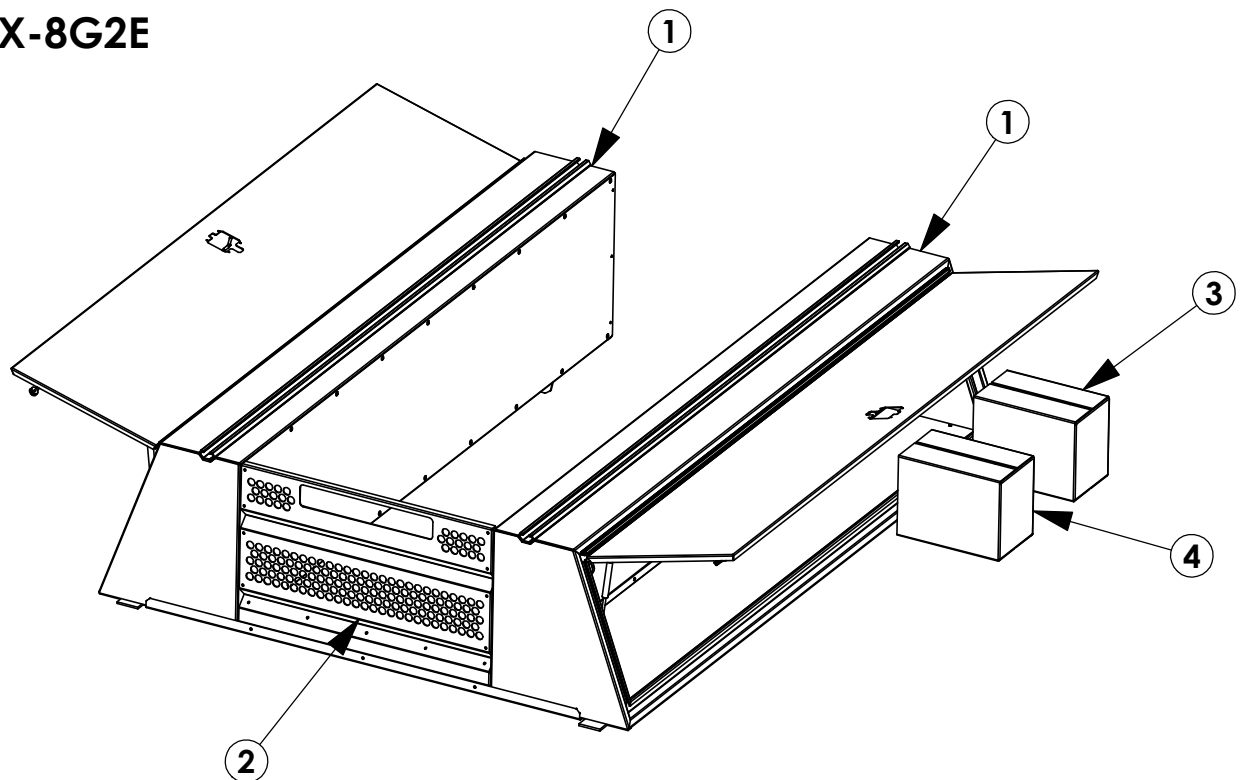
NOTE:
BOM IS FOR BOTH TSBX-8F1M
AND TSBX-8F2M



INSTR. NUMBER : 80397	PG: 3	REV: A
PART NUMBER : TSBX-8G1E		
PART • TOPSIDER KIT, GM 1500, 8' DESC. • BOX, E-LOC		

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	TS-BOX8	TOP SIDE BOX, 8' ASSEMBLY	2
2	TS-BKG2	TSBX, GM 8' CAB GUARD/ BED BRKT KIT	1
3	TELHTSBX8	KIT,TOPSIDER,8FT,ELOCK W/LIGHTING	1
4	81248	KIT, TAILGATE CHMSL	1

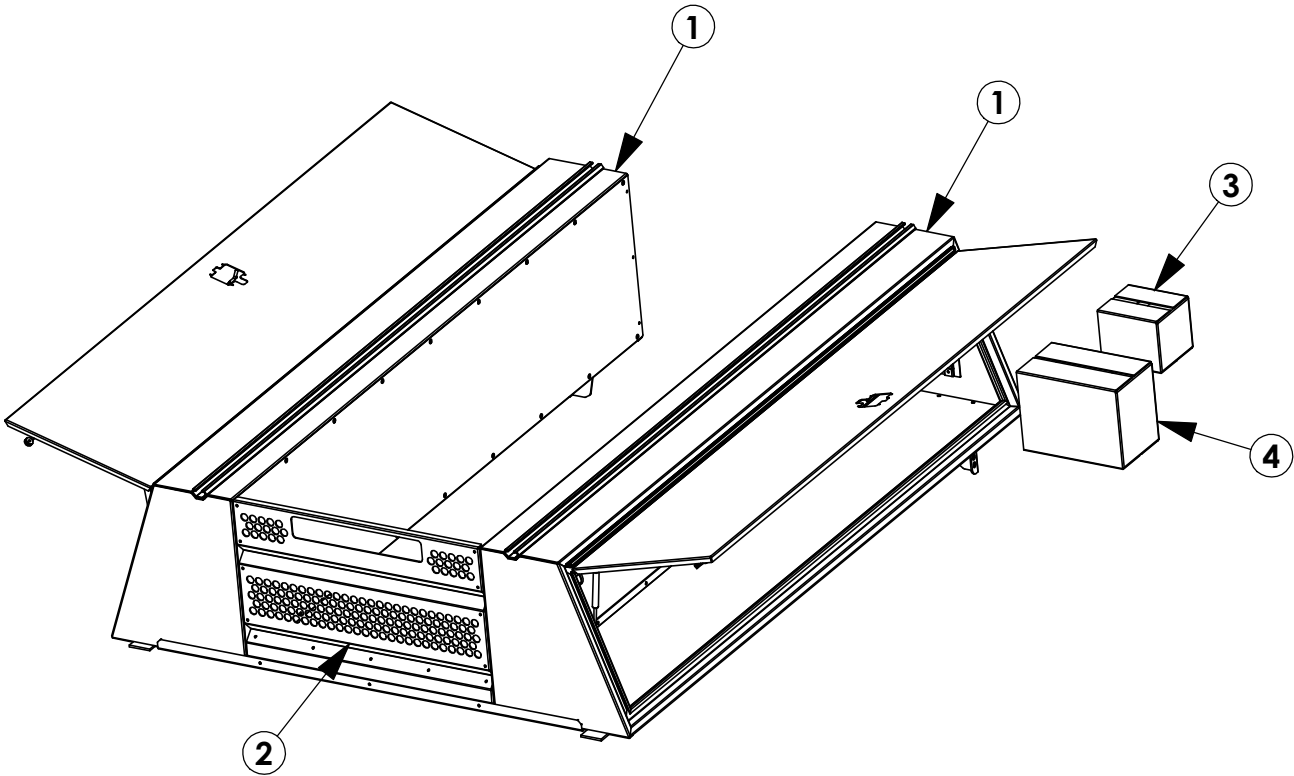
NOTE:
BOM IS FOR BOTH TSBX-8G1E
AND TSBX-8G2E



INSTR. NUMBER : 80397	PG: 4	REV: A
PART NUMBER : TSBX-8G1M		
PART • TOPSIDER KIT, GM 1500, 8' DESC. • BOX		

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	TS-BOX8	TOP SIDE BOX, 8' ASSEMBLY	2
2	TS-BKG2	TSBX, GM 8' CAB GUARD/ BED BRKT KIT	1
3	TMLHK2	Topper Mechanical Lock Hatch Kit	1
4	81248	KIT, TAILGATE CHMSL	1

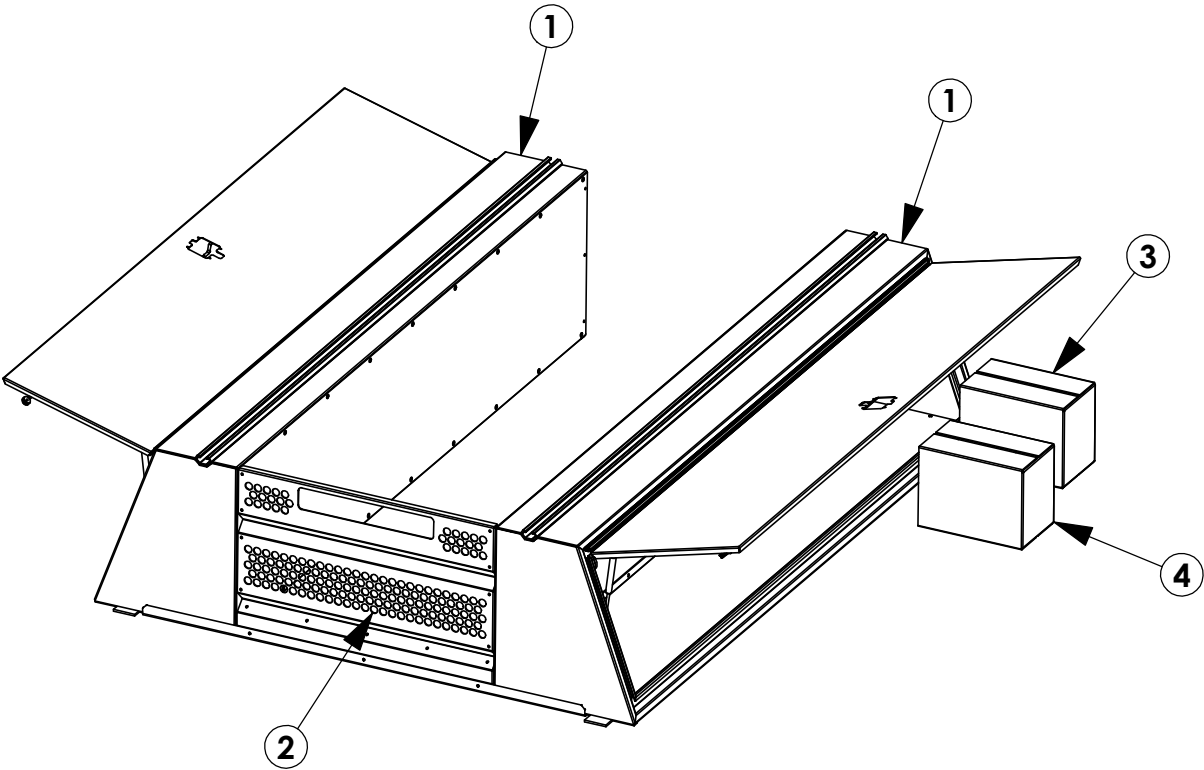
NOTE:
BOM IS FOR BOTH TSBX-8G1M
AND TSBX-8G2M



INSTR. NUMBER : 80397	PG: 5	REV: A
PART NUMBER : TSBX-8R1E		
PART • TOPSIDER KIT, RAM 1500, DESC. • 8' BOX, E-LOCK		

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	TS-BOX8	TOP SIDE BOX, 8' ASSEMBLY	2
2	TS-BKR2	TSBX, RAM 8' CAB GUARD/BED BRKT KIT	1
3	TELHTSBX8	KIT,TOPSIDER,8FT,ELOCK W/LIGHTING	1
4	81248	KIT, TAILGATE CHMSL	1

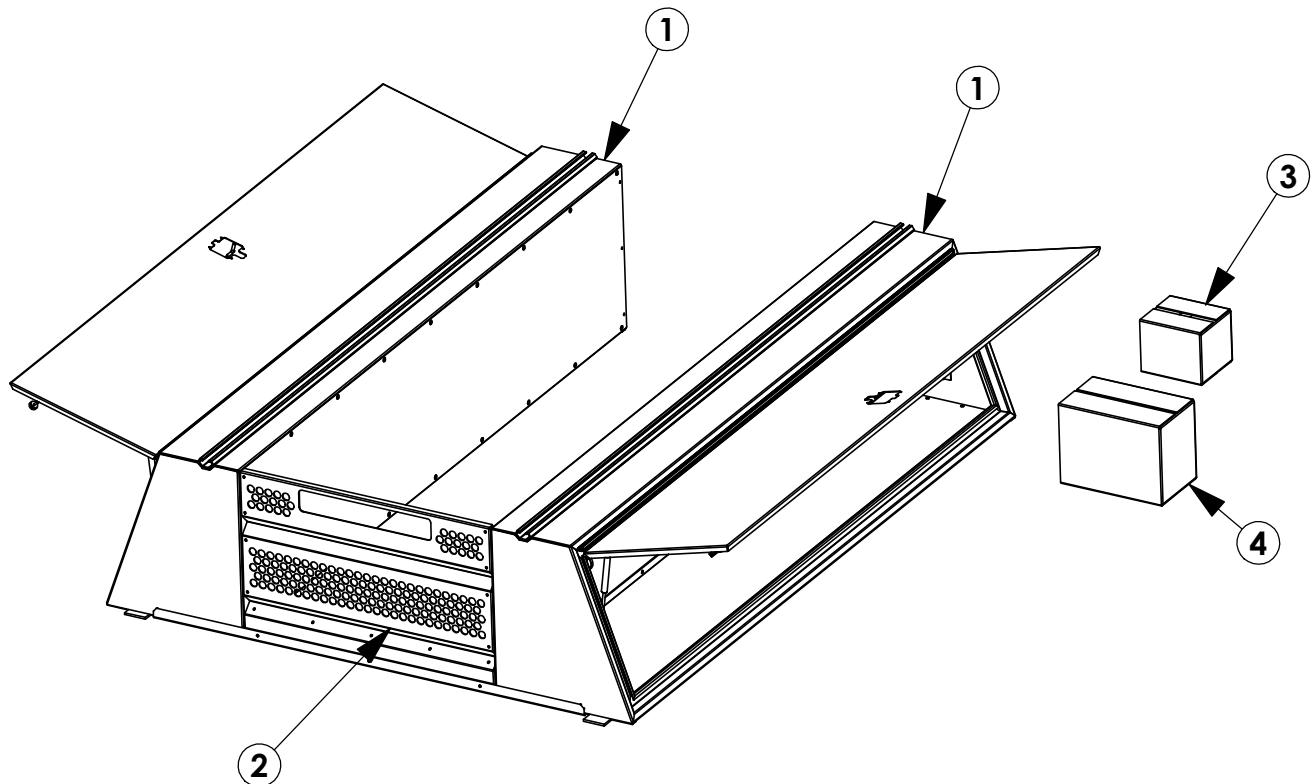
NOTE:
BOM IS FOR BOTH TSBX-8R1E
AND TSBX-8R2E



INSTR. NUMBER : 80397	PG: 6	REV: A
PART NUMBER : TSBX-8R1M		
PART • TOPSIDER KIT, RAM 1500, DESC. • 8' BOX		

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	TS-BOX8	TOP SIDE BOX, 8' ASSEMBLY	2
2	TS-BKR2	TSBX, RAM 8' CAB GUARD/BED BRKT KIT	1
3	TMLHK2	Topper Mechanical Lock Hatch Kit	1
4	81248	KIT, TAILGATE CHMSL	1

NOTE:
BOM IS FOR BOTH TSBX-8R1M
AND TSBX-8R2M



GET TO KNOW THE VEHICLE - AT THE BEGINNING OF ANY INSTALLATION, CHECK THE LOCATION OF THE FUEL TANK, FUEL LINES, BRAKE LINES, HIGH VOLTAGE BATTERIES AND WIRING HARNESSES TO AVOID INJURY OR PROPERTY DAMAGE FROM TOOL CONTACT.

SEAL ALL EXTERIOR HOLES - ALL INSTALLATION HOLES SHOULD BE SEALED WITH BUTYL TAPE OR SILICON TO PREVENT WATER AND EXHAUST GASES FROM ENTERING THE VEHICLE.

CONTROL DRILL DEPTH - TO AVOID DAMAGE TO THE VEHICLE, USE A DRILL STOP OR CLEARED STEP BIT WHEN DRILLING INSTALLATION HOLES.

ALWAYS ADD PRIMER - WHEN ADDING INSTALLATION HOLES BE SURE TO USE A SELF-ETCHING PRIMER TO PREVENT CORROSION, FASTENER FAILURE AND INJURY.

MOUNTING POINTS MUST HAVE METAL-TO-METAL CONTACT - USE PROVIDED MOUNTING SPACERS TO ACCOMMODATE FOR VEHICLE FEATURES, CARPET OR SUBFLOORS.

PROVIDE CLEARANCE FOR SPACERS - IF THE INSTALLATION VEHICLE CONTAINS A CARPET OR SUBFLOOR, USE A 1-3/16" DIAMETER CARPET CUTTER (P/N: 31183-0) AT ALL MOUNTING LOCATIONS TO OPEN UP ROOM FOR SPACERS.

CHECK SPACER ORIENTATION - BE SURE THAT THE INDENT IN THE SPACER COVERS THE PLUSNUT HEAD; THIS ENSURES THE MOST METAL-TO-METAL CONTACT AND REDUCES VIBRATION.

PLUSNUT INSTALLATION - A PLUSNUT GUN IS RECOMMENDED FOR PLUSNUT INSTALLATION FOR ITS PRODUCTION SPEED. HOWEVER, A PLUSNUT SETTING TOOL CAN ALSO BE USED (P/N: 22200-0).

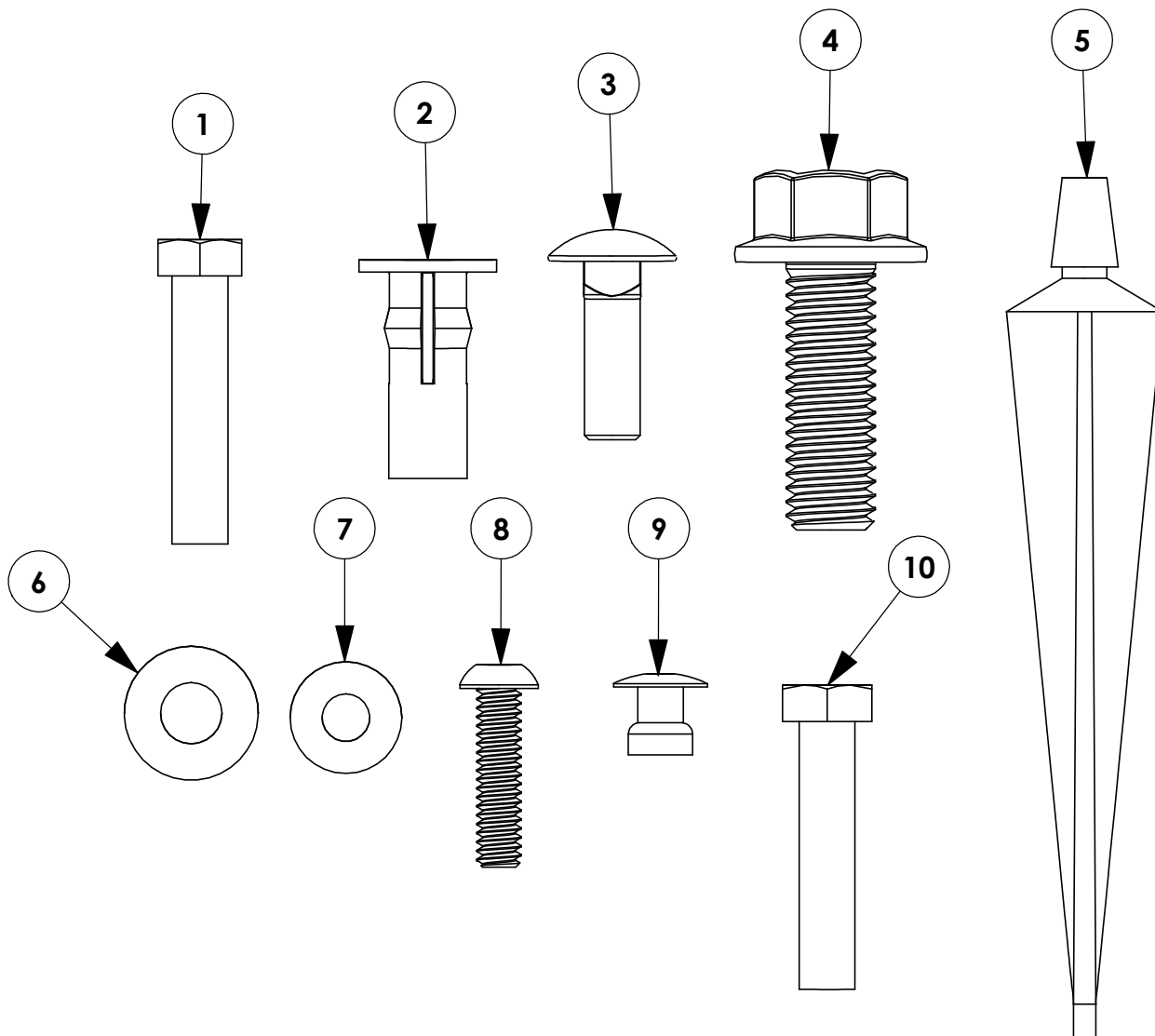
THRU-BOLT CLEARANCE - WHEN USING A THRU-BOLT AT ANY MOUNTING LOCATION, BE SURE THAT YOUR HOLE HAS 1/16" CLEARANCE.

BEST PRACTICE: ORGANIZE ALL FASTENERS & VERIFY THAT ALL ARE ACCOUNTED FOR

PAGE:

8**FASTENERS USED****BAG REFERENCE: BAG80398**

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	FAS0092	Screw, Hex Hd, 5/16-18x1.50 Zn Plate, G8	4
2	FAS0091	Plusnut, 5/16	4
3	FAS0398	BOLT,CRG 5/16-18X1.0 SS	8
4	FAS1025	HHCS FLNG 1/2"-13, 1-1/2" 18-8 SS	2
5	26618-0	Silicone Sealant	1
6	FAS0164	WASHER,FLAT,SAE,5/16,ALUM	10
7	FAS0234	Washer, Flat, 1/4, SST	9
8	FAS0940	SCREW, BHTX 1/4-20X1 SS NP	9
9	FAS0584	Rivet, Blind, Domehead, 1/4 x .25 Grip	6
10	FAS0242	Screw, Hex Hd, 5/16-18x1.50 Stainless Steel	10

**CONTINUE ON NEXT PAGE**

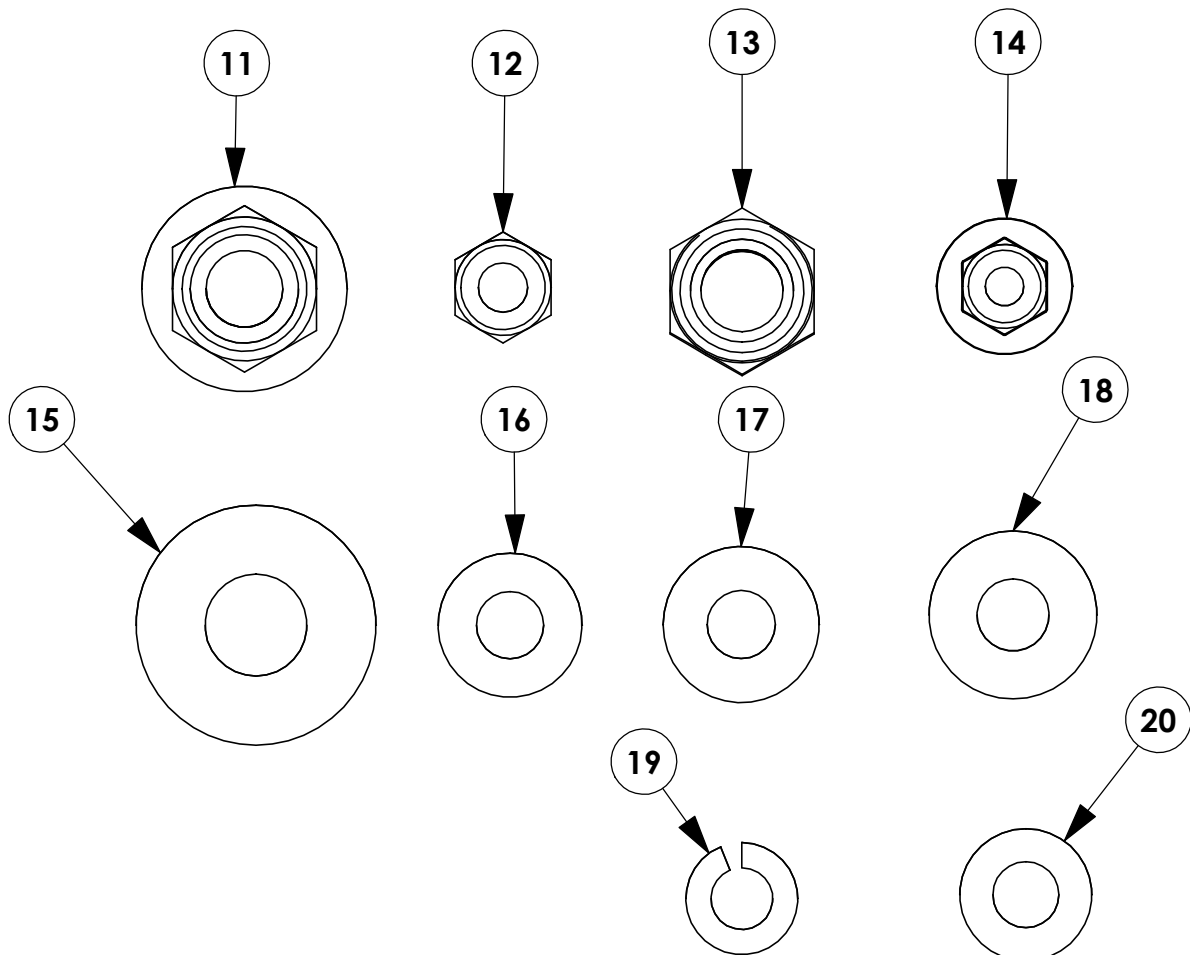
INTENTIONALLY LEFT BLANK

BEST PRACTICE: ORGANIZE ALL FASTENERS & VERIFY THAT ALL ARE ACCOUNTED FOR

PAGE:

10**FASTENERS USED****BAG REFERENCE: BAG80398**

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
11	FAS1026	NUT, HEX NLK FLG 1/2-13 SS	2
12	FAS0248	Nut, Nylon Insert Lock, 5/16-18 SST	18
13	FAS0335	NUT,NYLOCK 1/2-13 SS	2
14	FAS0055	NUT,HEX NLK FLG 1/4-20 ZP	9
15	FAS0334	WASHER,FLAT 1/2 SS	2
16	FAS0552	Washer, Flat, 5/16, SST	8
17	FAS0688	EPDM WASHER	8
18	FAS0086	WASHER,FLAT USS 5/16 ZP	4
19	FAS0098	Washer, Lock, Split, 5/16, Zinc Plate	4
20	FAS0245	Washer, Flat, 5/16 HRD, ZN	20

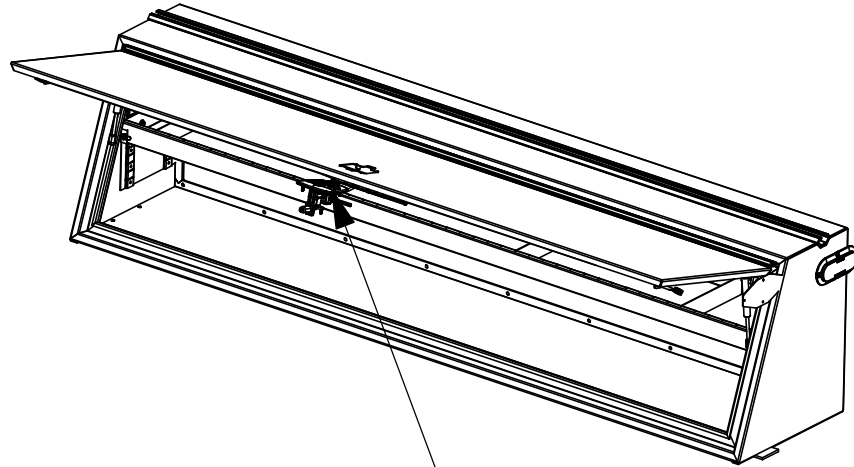


INTENTIONALLY LEFT BLANK

STEP 1 DETERMINE WHICH BOX WILL BE THE PS AND DS SIDE- THESE BOXES WILL SHIP FROM ASC SYMETRICAL

Step 1.1
IDENTIFY WHAT
SIDE OF THE
BOX WILL BE
FACING
FORWARD AND
REARWARD ON
THE VEHICLE.

STEP 1.2
FULLY TIGHTEN
FAS0000 AND
FAS0000 TO
SECURE MECH
OR E LOCK TO
DOOR. SEE
LATCH
INSTRUCTIONS
FOR MORE
DETAIL



Step 1.2

**LABEL VEHICLE FRONT, REAR, PASSENGER SIDE, DRIVER SIDE
(when applicable)**

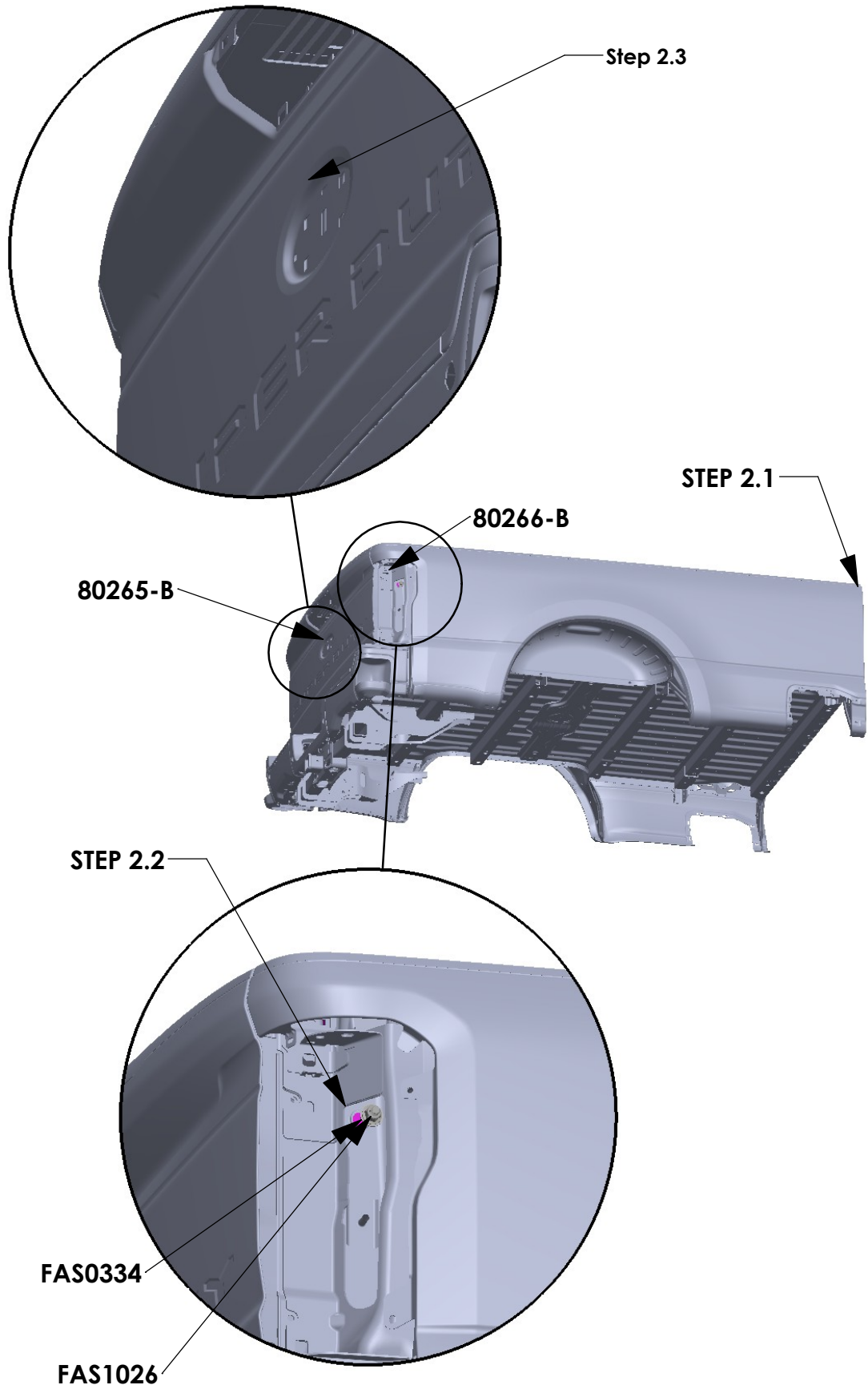
***KEEP ORIENTATION THE SAME THROUGH ALL STEPS WHEN POSSIBLE**

STEP 2 - PREP BED (FORD)

Step 2.1
LOCATE THE BED
SUPPORT
BRACKETS IN
THE CAB GUARD
BOX, THESE ARE
VEHICLE
SPECIFIC. MAKE
SURE THE PARTS
YOU HAVE
MATCH BOM
FOR YOUR
VEHICLE

Step 2.2
FOR FORD/RAM
VEHICLE,
REMOVE THE
TAIL LIGHT TO
GAIN ACCESS TO
MOUNTING
HOLE SHOWN

Step 2.3
INSTALL REAR
BRACKETS. WE
WILL NEED TO
LOOSEN AND
RETIGHTEN AT
VERY END OF
INSTALL PRIOR
TO
REINSTALLING
TAILLIGHT
FULLY TIGHTEN
FAS1025,
FAS1026, AND
FAS0334
(02 PLACES)
1/2 WRENCH
1/2 SOCKET



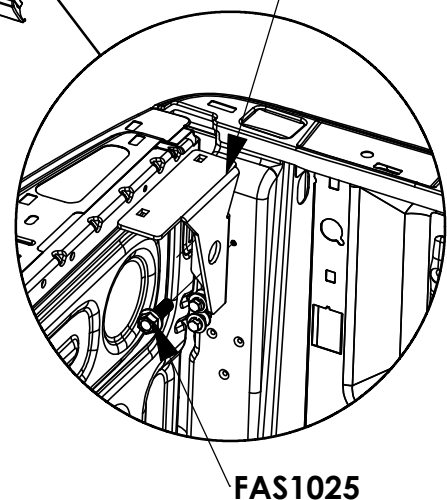
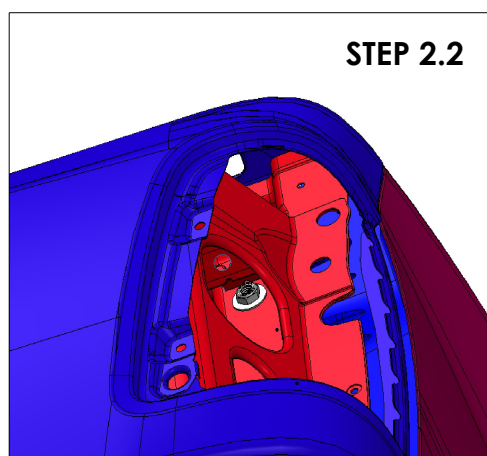
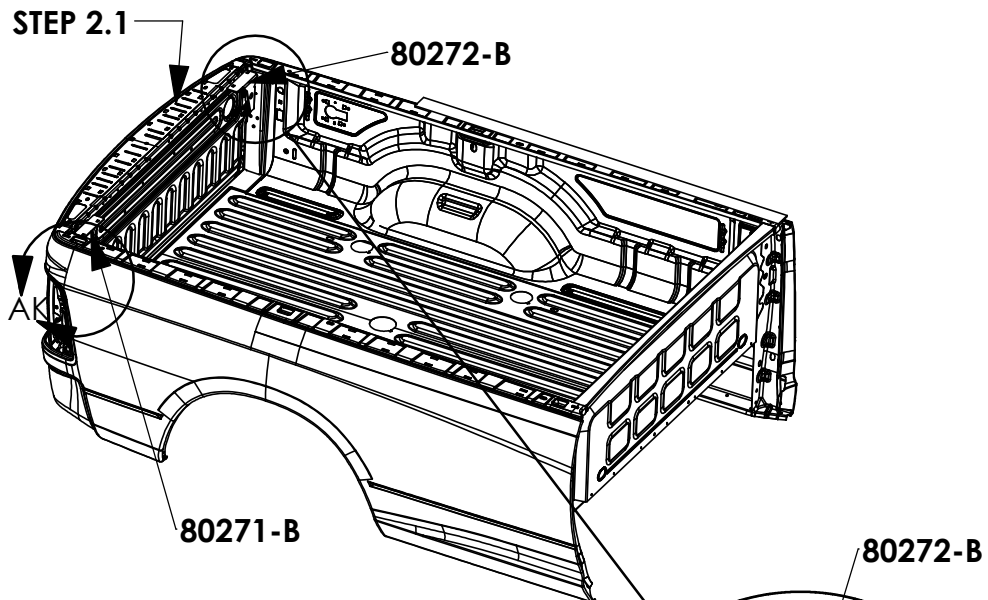
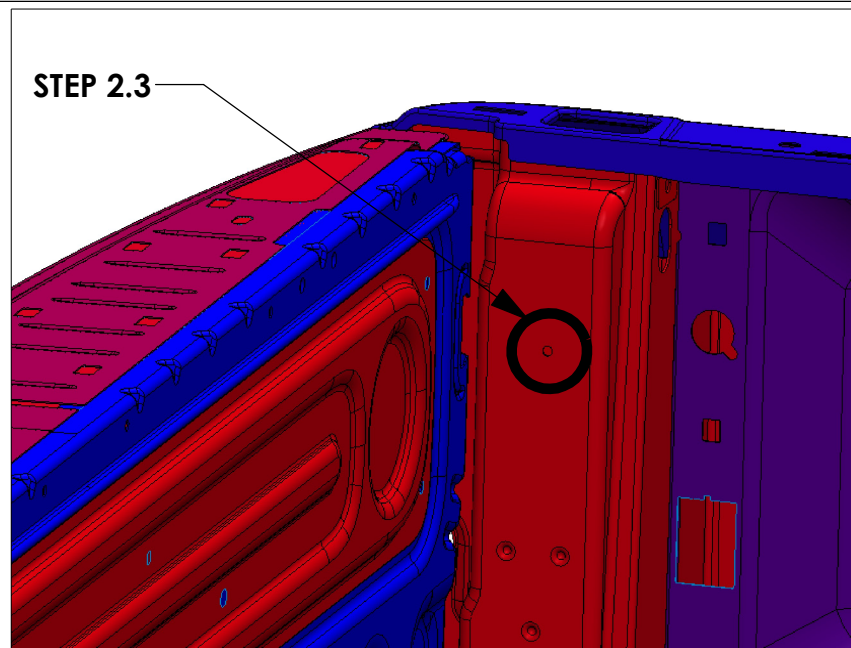
STEP 2 - PREP BED (RAM)

Step 2.1
LOCATE THE BED
SUPPORT
BRACKETS IN
THE CAB GUARD
BOX, THESE ARE
VEHICLE
SPECIFIC. MAKE
SURE THE PARTS
YOU HAVE
MATCH BOM
FOR YOUR
VEHICLE

Step 2.2
FOR RAM
VEHICLE,
REMOVE THE
TAIL LIGHT TO
GAIN ACCESS TO
MOUNTING
HOLE SHOWN

Step 2.3
IDENTIFY OEM
HOLE AT REAR OF
BED (CIRCLED
ABOVE) DRILL
OUT TO .565"
USING A STEP BIT
ON BOTH SIDES
OF BED

Step 2.4
INSTALL REAR
BRACKETS. WE
WILL NEED TO
LOOSEN AND
RETIGHTEN AT
VERY END OF
INSTALL PRIOR
TO
REINSTALLING
TAILLIGHT
FULLY TIGHTEN
FAS1025,
FAS1026, AND
FAS0334
(02 PLACES)
1/2 WRENCH
1/2 SOCKET



STEP 2 - PREP BED (GM)

Step 2.1
LOCATE THE BED
SUPPORT
BRACKETS IN THE
CAB GUARD BOX,
THESE ARE
VEHICLE SPECIFIC.
MAKE SURE THE
PARTS YOU HAVE
MATCH BOM FOR
YOUR VEHICLE

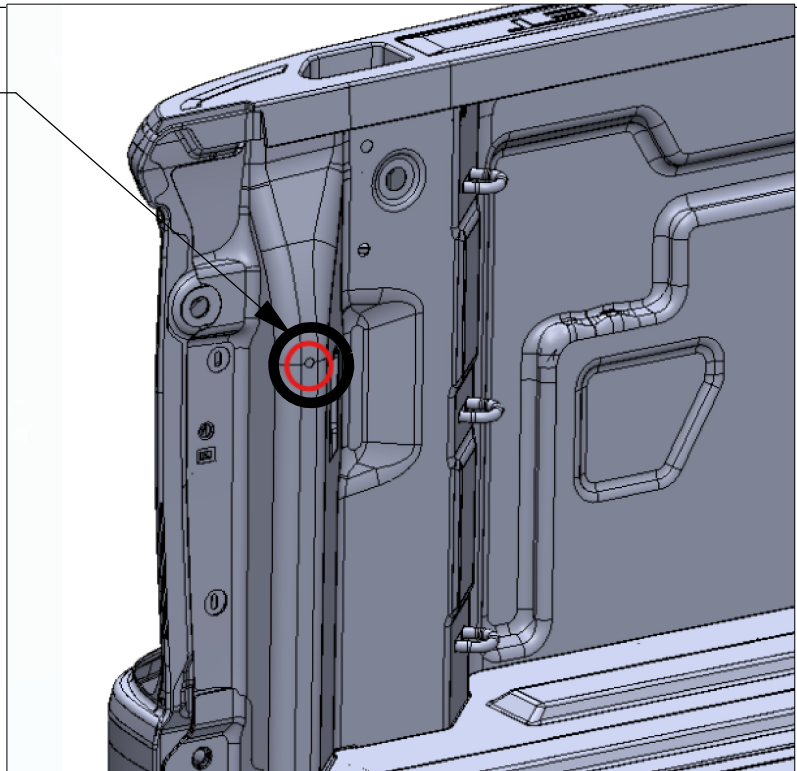
Step 2.2
FOR 1500, ALIGN
TOP HOLE ON BED
BRKT WITH HOLE
SHOWN ON REAR
OF TRUCK BED
AND MARK
CENTER OF
LOWER SLOT WITH
PAINT PEN

FOR 2500, ALIGN
BOTTOM HOLE
ON BED BRKT
WITH BOTTOM
HOLE SHOWN ON
REAR OF TRUCK
BED AND MARK
CENTER OF TOP
SLOT WITH PAINT
PEN

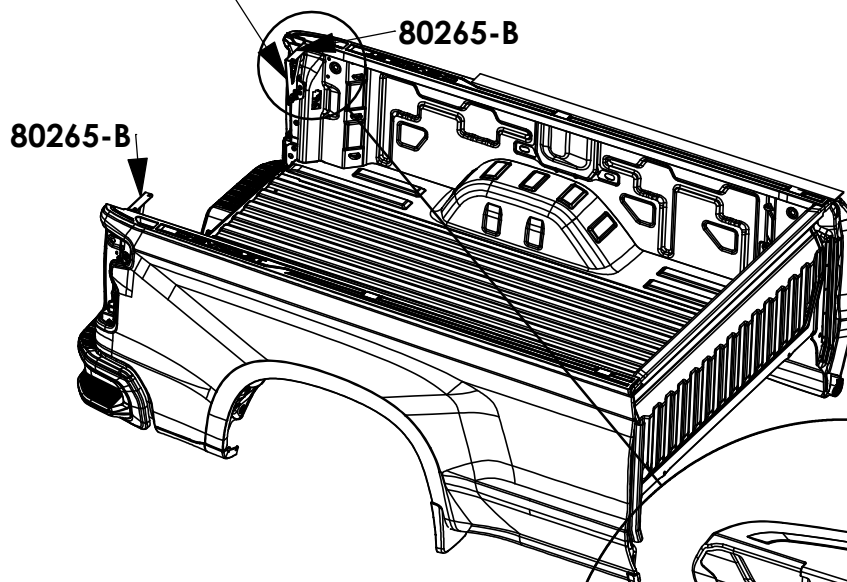
Step 2.3
DRILL OUT OEM
AND PAINT
MARKED HOLE
FOR 5/16 PLUS
NUT AND INSTALL
PLUS NUTS

Step 2.4
INSTALL REAR
BRACKETS
LOOSELY TIGHTEN
FAS0092
FAS0098, FAS0091
AND FAS0086
(04 PLACES)
1/2 WRENCH
1/2 SOCKET

STEP 2.2
(1500 SHOWN)



STEP 2.1



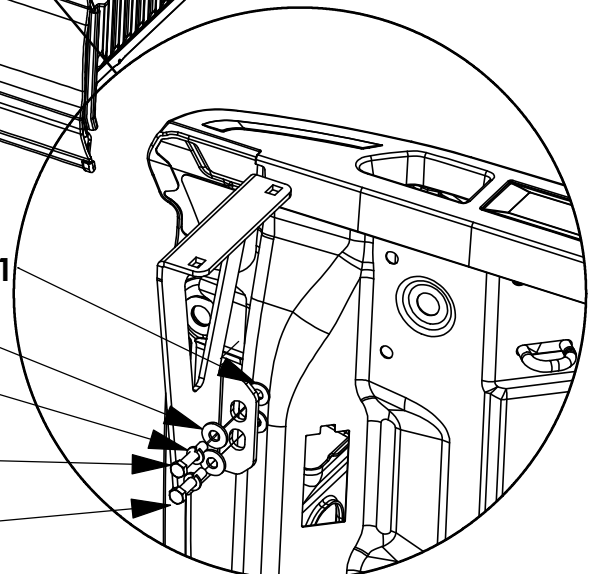
FAS0091

FAS0086

FAS0098

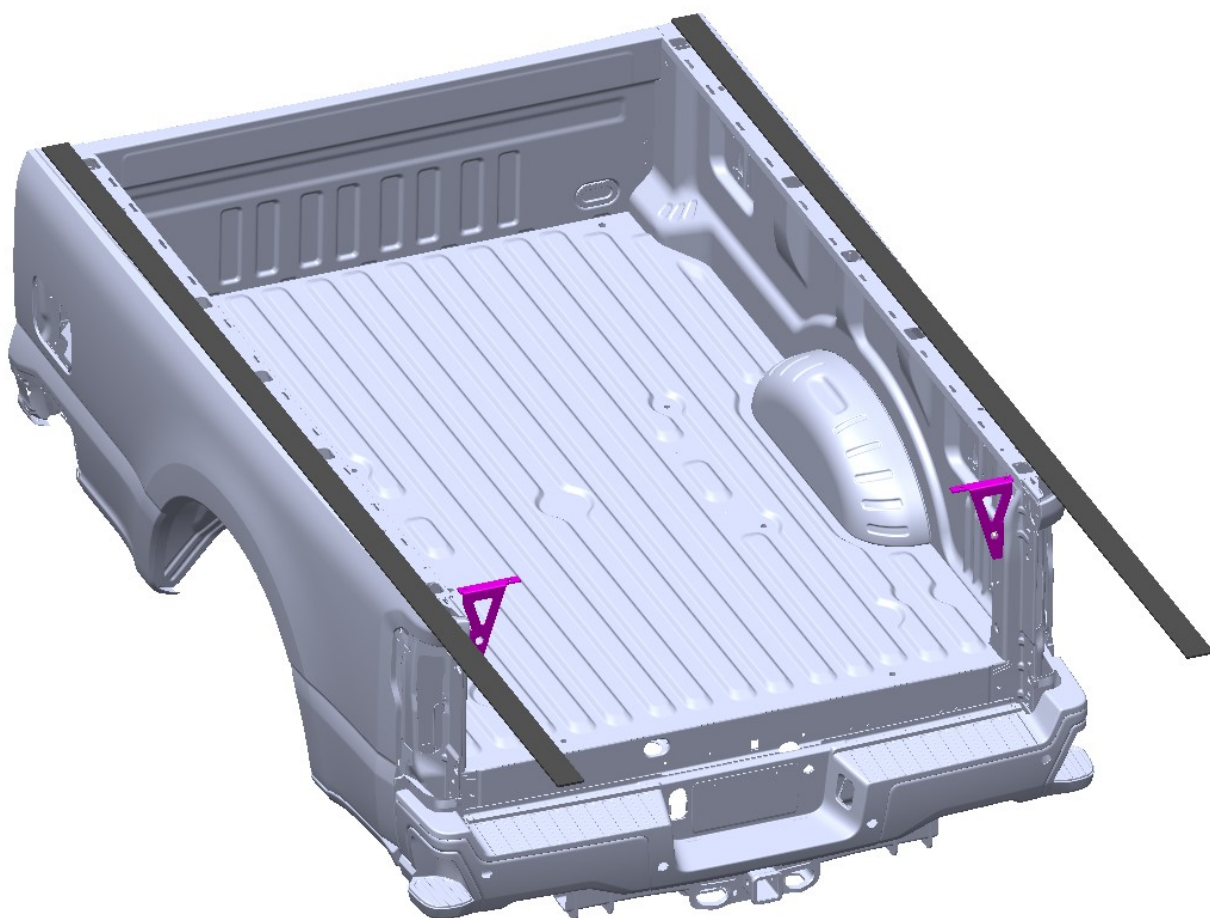
FAS0092

STEP 2.4



STEP 3 - PREP BED WITH FOAM STRIPS

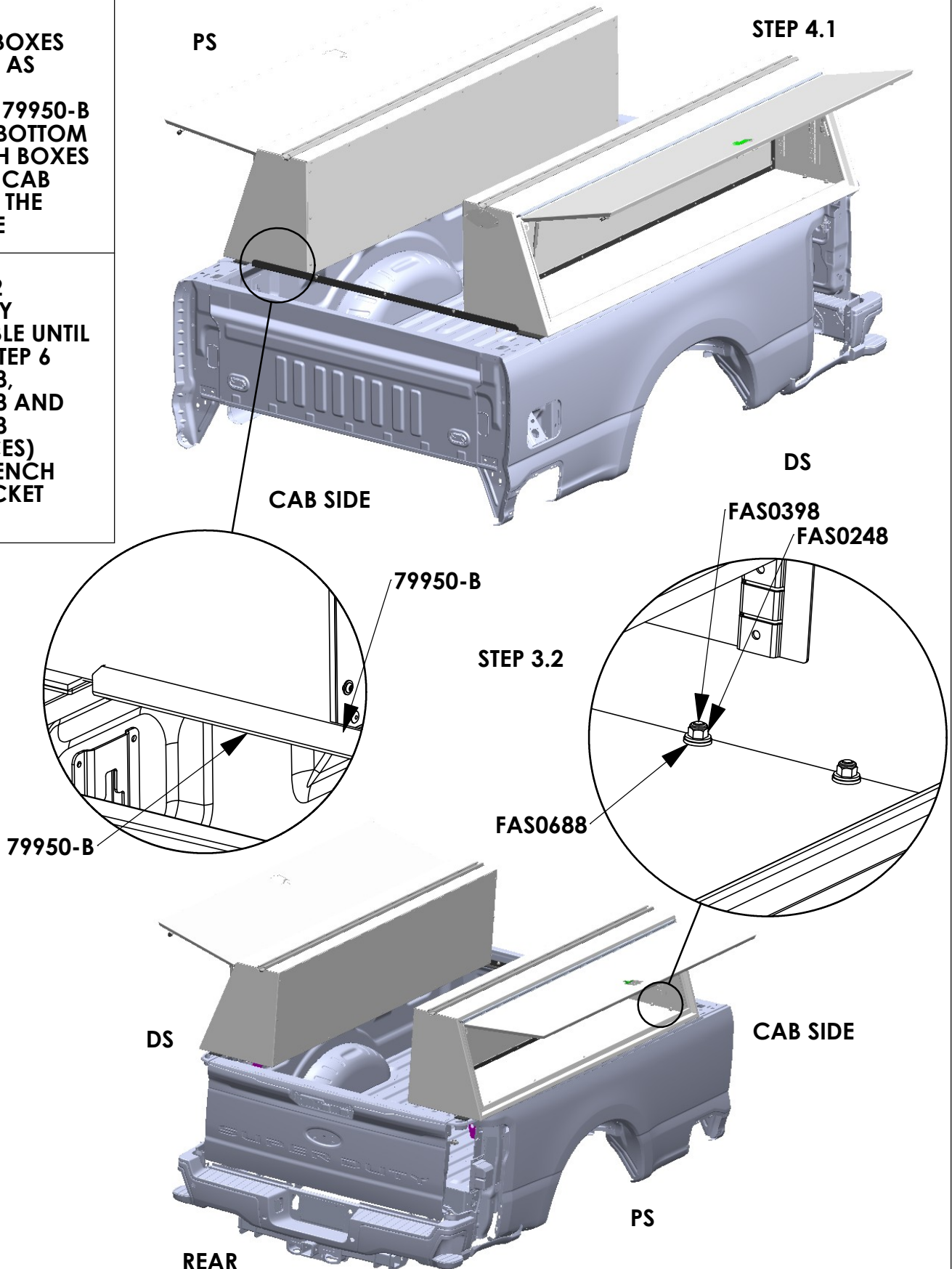
Step 3.1
APPLY FOAM
STRIPS 73632
ON BED RAIL
(QTY 4 x for
whole bed-2
each side)
START FLUSH
WITH THE END
OF THE CAB
SIDE OF THE
BED RAIL. DO
NOT TRIM
EXCESS UNTILL
FULLY
INSTALLED



STEP 4 - PLACE BOXES ON BED SO THE OVERHANG THE TAILGATE BY 2-3 FEET - ATTACH BOXES WITH FRONT RAIL SUPPORT

Step 4.1
PLACE BOXES
ON BED AS
SHOWN
ALIGN 79950-B
TO THE BOTTOM
OF BOTH BOXES
ON THE CAB
SIDE OF THE
VEHICLE

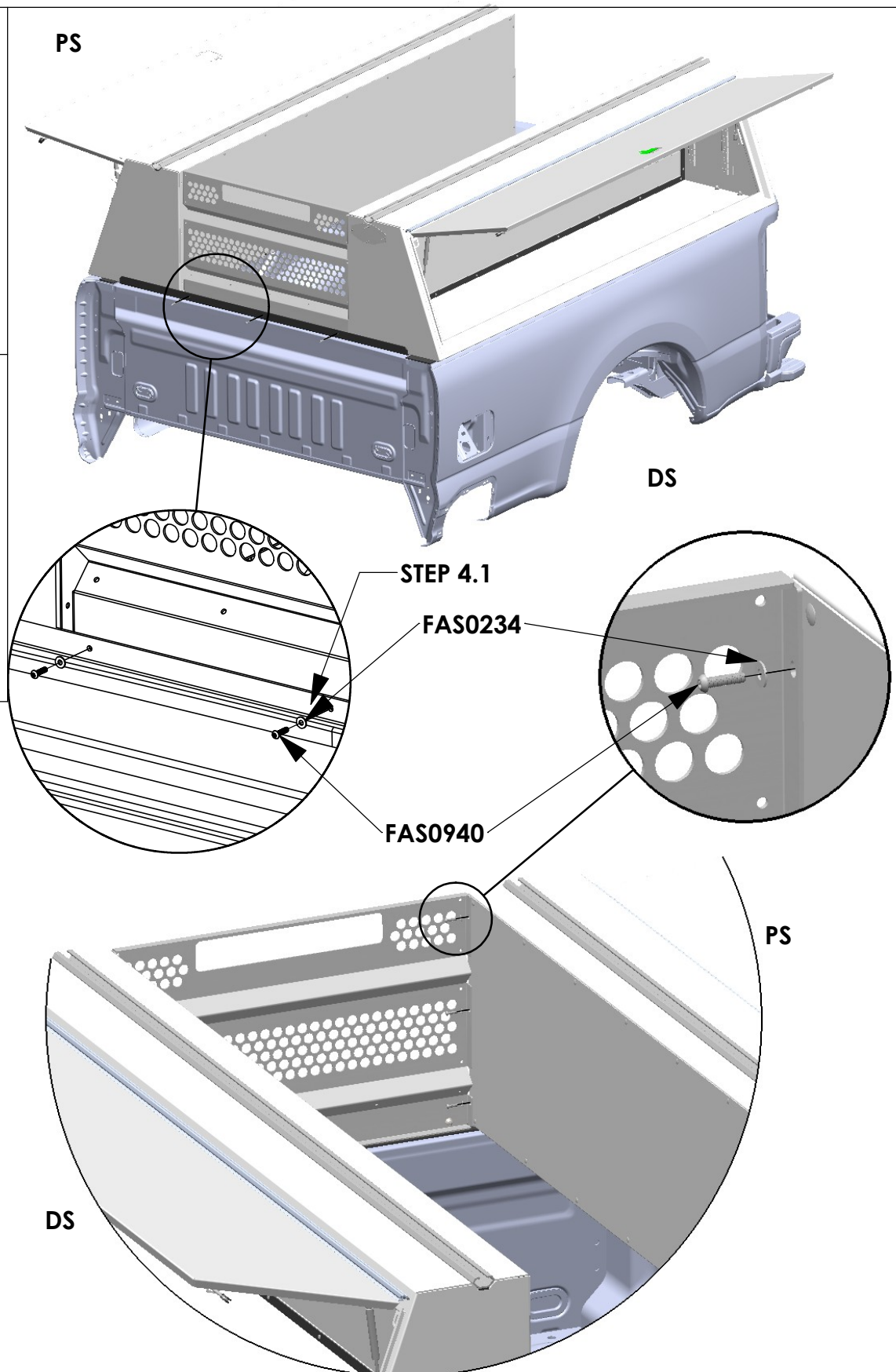
Step 4.2
LOOSELY
ASSEMBLE UNTIL
AFTER STEP 6
FAS0398,
FAS0248 AND
FAS0688
(4 PLACES)
1/2 WRENCH
1/2 SOCKET

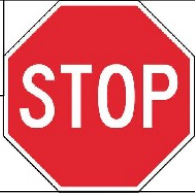


**STEP 4- SET CAB GUARD IN PLACE IN ORIENTATION SHOWN -USE
PRY BAR TO WEDGE INTO PLACE IF NECESSARY**

Step 4.1
FULLY TIGHTEN
FAS0055
FAS0234 AND
FAS0920
(03 PLACES)
7/16 WRENCH
7/16 SOCKET

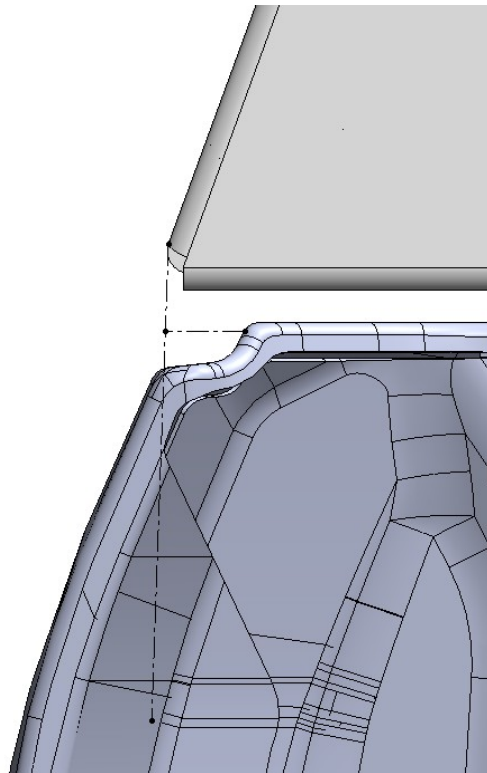
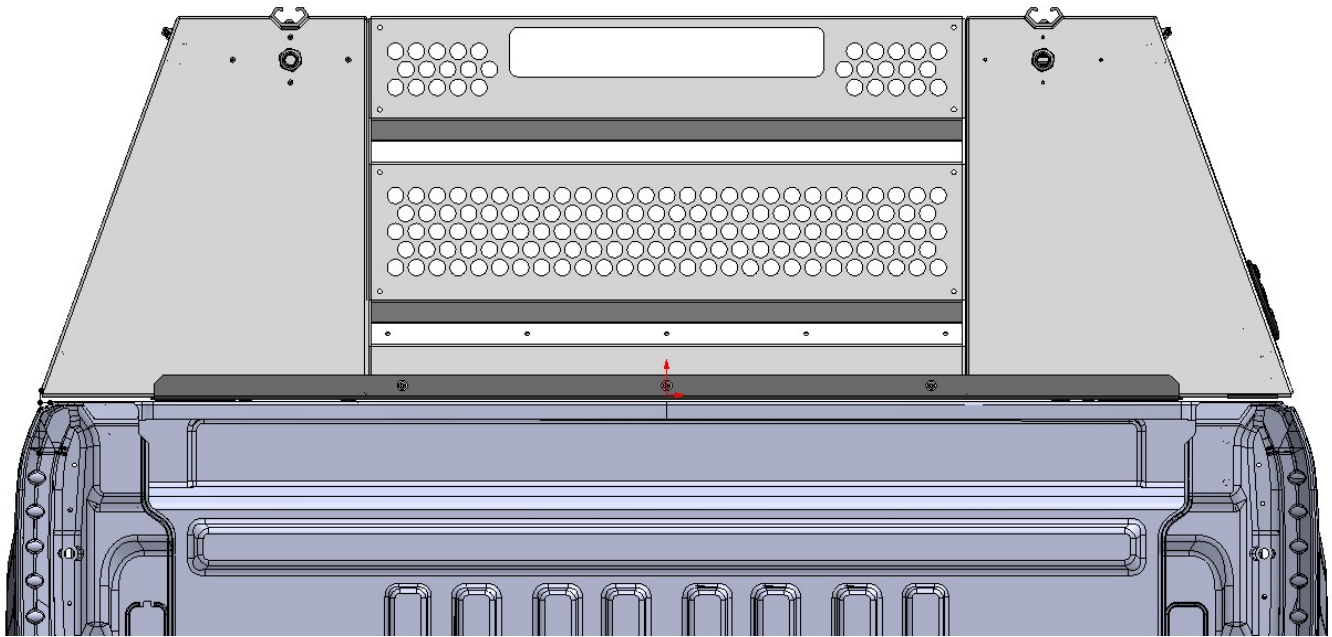
Step 4.2
FULLY TIGHTEN
FAS0055
FAS0234 AND
FAS0920 ON
BOTH SIDES OF
THE CAB GUARD
(06 PLACES)
7/16 WRENCH
7/16 SOCKET





CHECK THAT THE BOXES ARE CENTERED ON VEHICLE

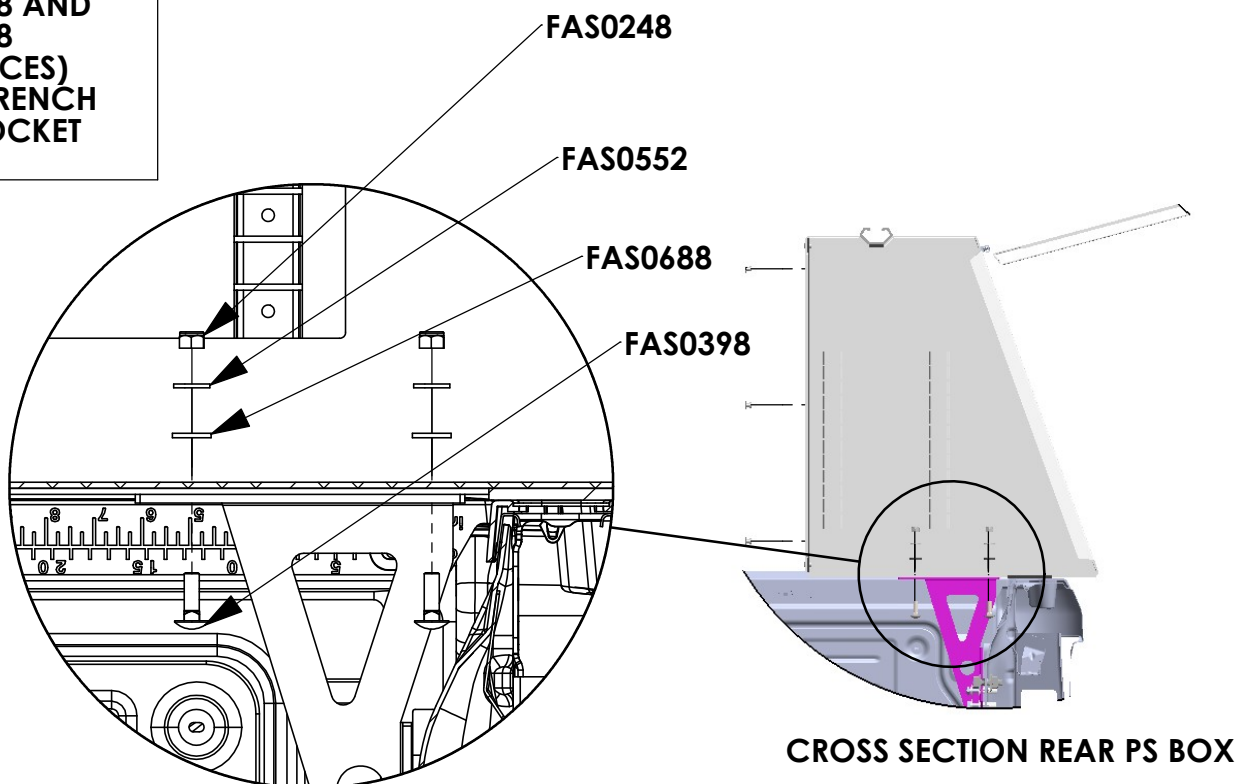
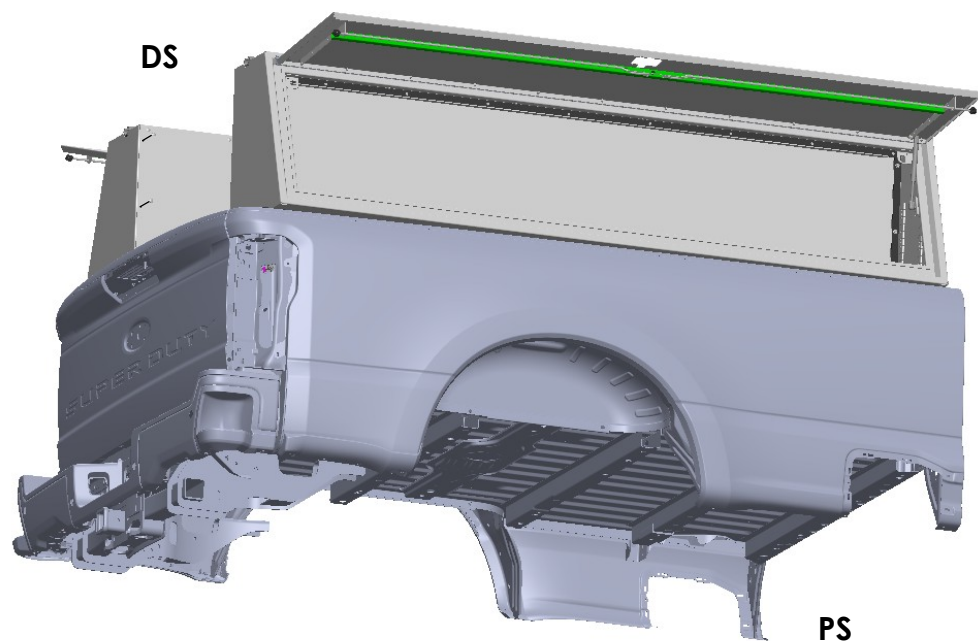
STEP 5 - MEASURE DISTANCE FROM BED RAIL AT CAB SIDE AND ENSURE BOTH SIDES ARE EQUAL



STEP 6- INSTALL FASTENERS TO SECURE BOXES TO REAR GUSSET SUPPORTS

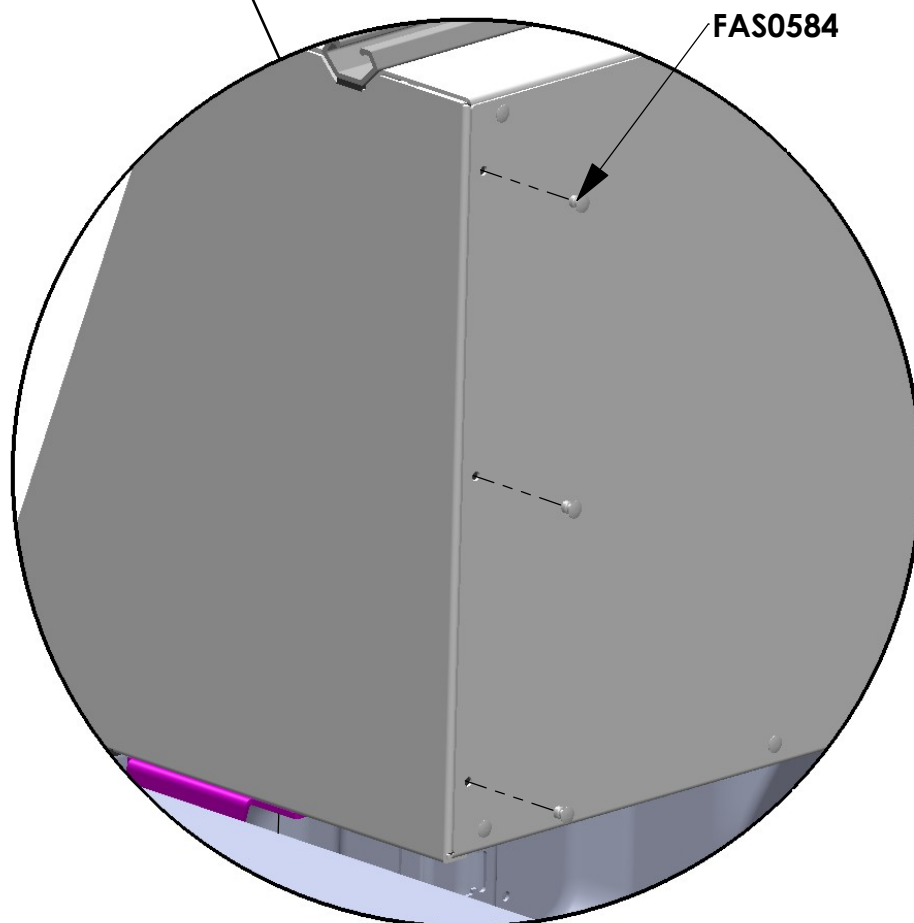
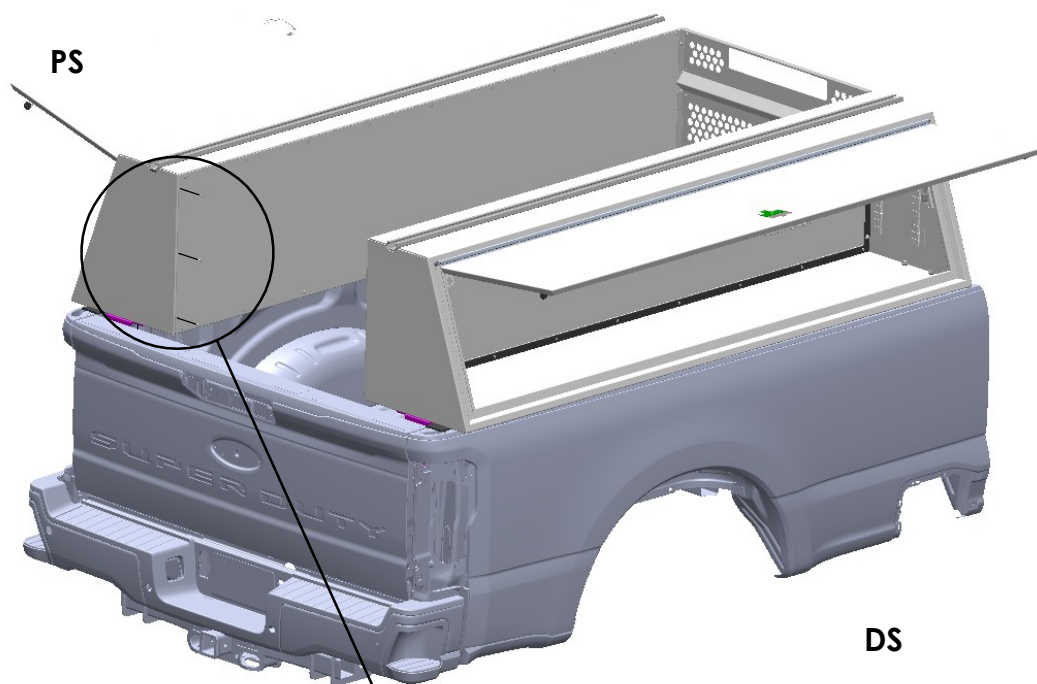
STEP 6.2
BOLT BOXES TO
REAR SUPPORTS
FULLY TIGHTEN
FAS0248
FAS0164
FAS0688 AND
FAS0398
(04 PLACES)
9/16 WRENCH
9/16 SOCKET

STEP 6.2
BOLT BOXES TO
REAR SUPPORTS
FULLY TIGHTEN
FAS0248
FAS0164
FAS0688 AND
FAS0398
(04 PLACES)
9/16 WRENCH
9/16 SOCKET



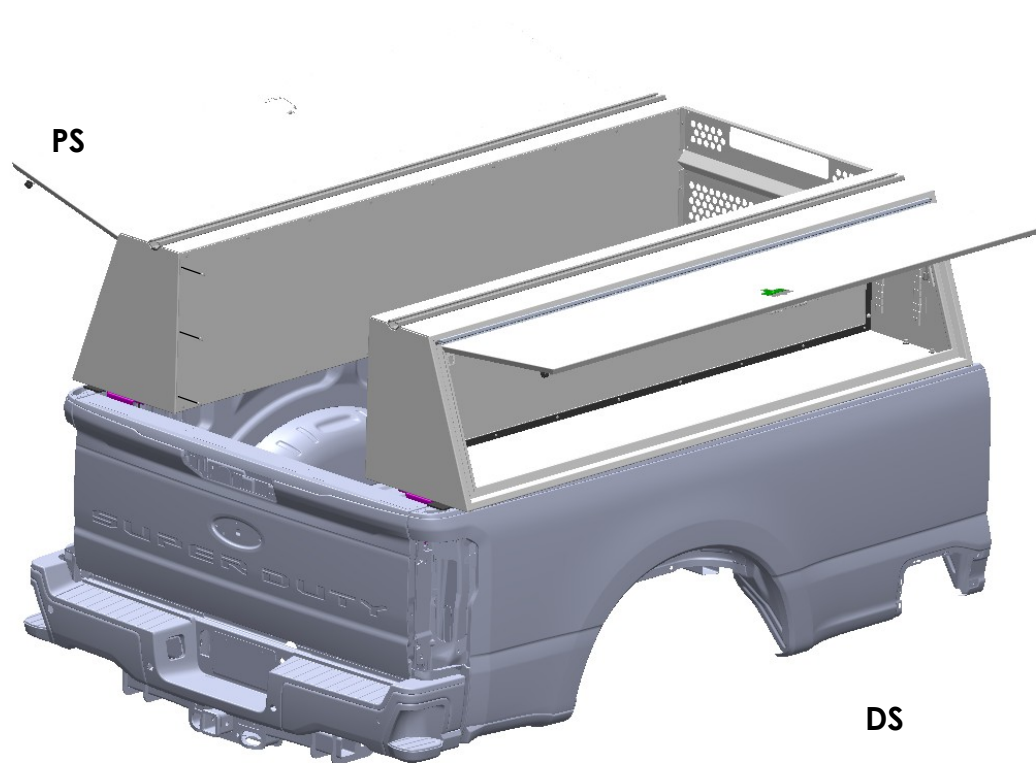
STEP 7- INSTALL RIVETS AT REAR OF BOXES TO SEAL

Step 7.1
INSTALL RIVETS
FAS0584 RIVET
IN 3 LOCATIONS
ON REAR OF
EACH BOX
(06 PLACES)
RIVET GUN



STEP 8- TIGHTEN ALL FASTENERS

Step 8.1
FULLY INSTALL
FASTENERS
FROM STEP 2
AND REINSTALL
TAIL LIGHTS AT
THIS POINT



STEP 9- DRILL BED RAIL MOUNTING HOLES

Step 9.1
IDENTIFY THE
CORRECT DRILL
JIG FOR THE
VEHICLE YOUA
RE INSTALLING
ON

RAM1/2/3500 8'

F-150 8'

F-250/350 8'

GM1/2/3500 8'

Step 9.2

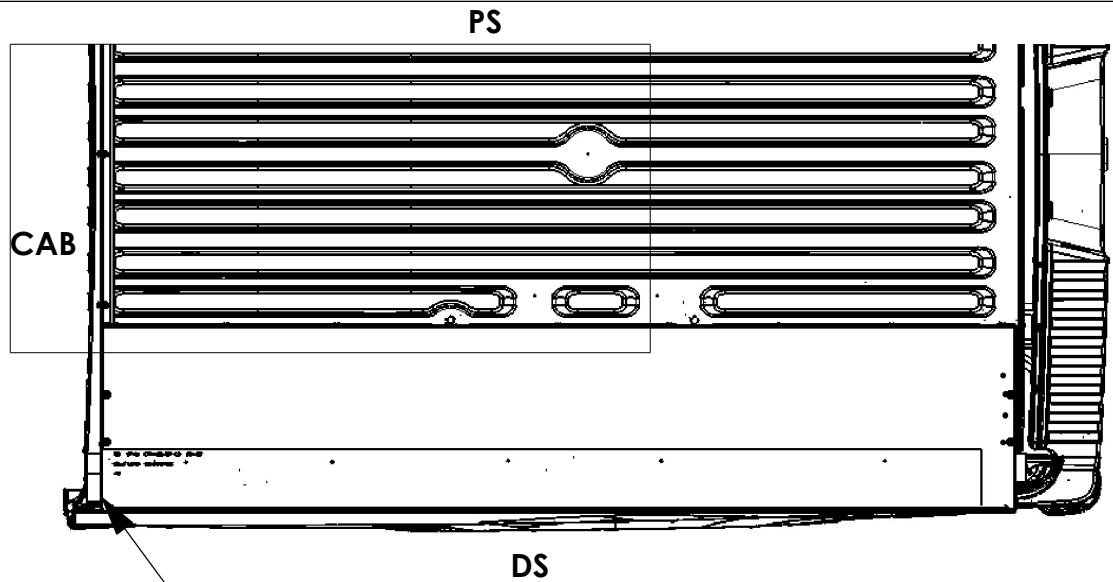
PLACE JIG IN
VEHILCE AS
SHOWN. START
ON THE DS

FLIP JIG TO
MIRROR ON PS

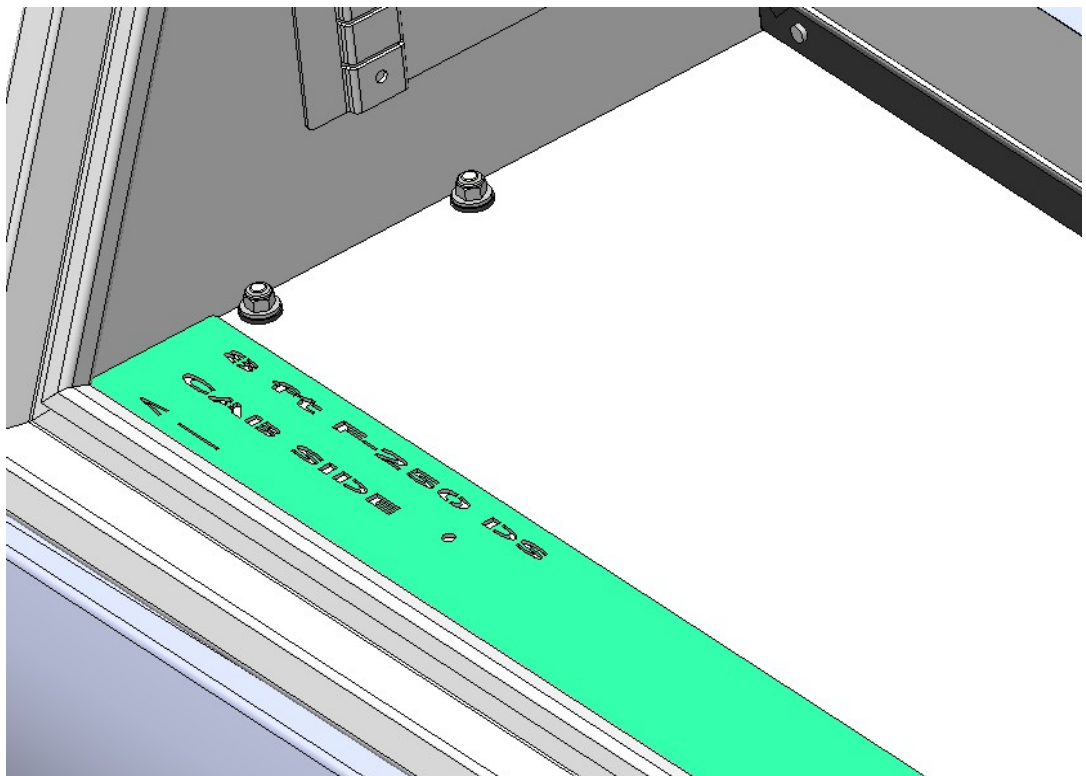
MARK ALL
HOLES WITH
PAINT PEN

STEP 9.3

USING A STEP
BIT OR 3/8 DRILL
BIT, DRILL OUT
ALL 10 MARKED
HOLES ON DS
AND PS BED
RAILS

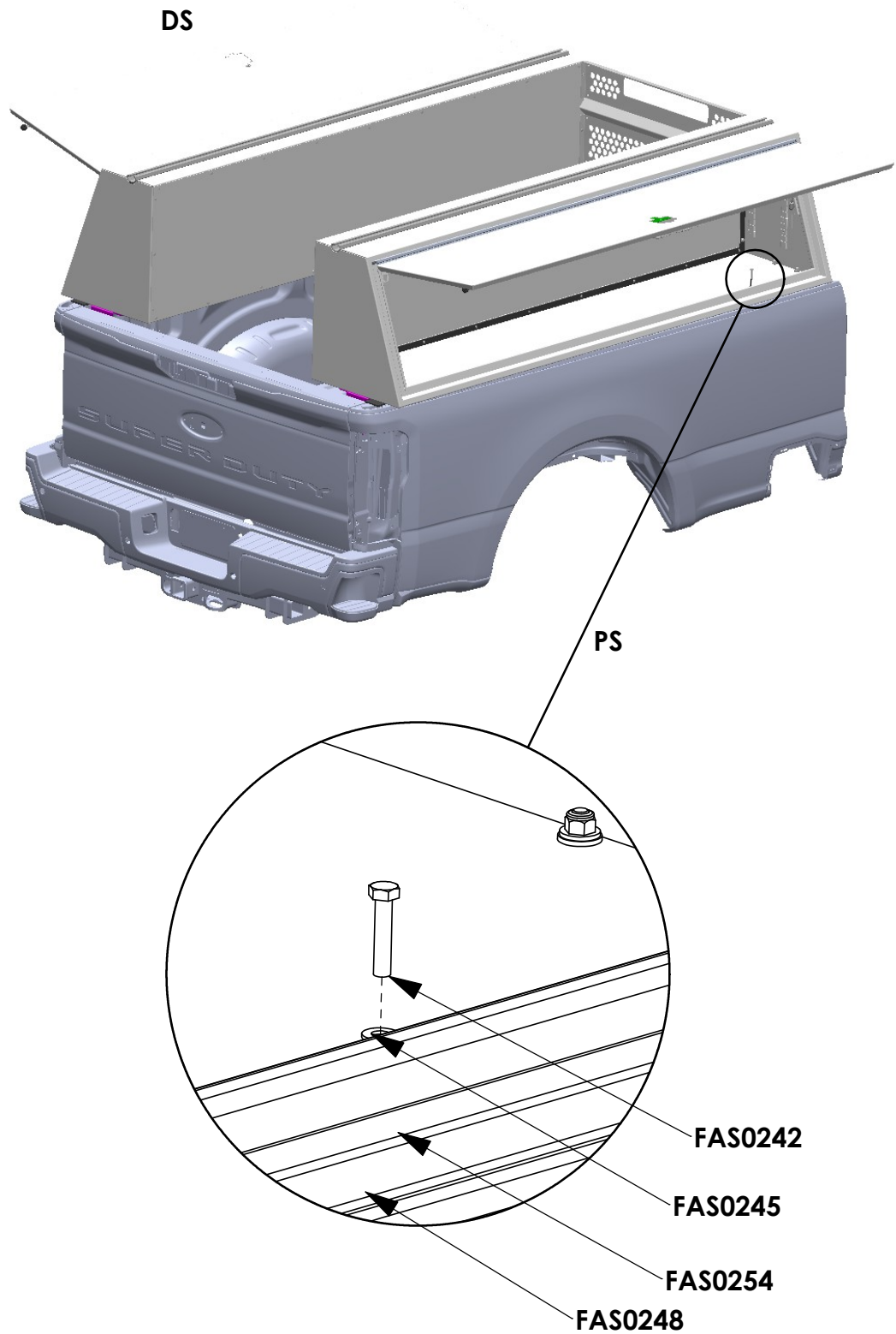


LOCATE JIG TO FRONT OUTSIDE CORNER AS SHOWN
THERE WILL BE A GAP AT THE REAR OF VEHICLE



STEP 10- INSTALL 10 BED RAIL FASTENERS AND FULLY TIGHTEN

STEP 10
REMOVE JIGS
FULLY TIGHTEN
FAS0242
FAS0245 (2)
FAS0254 TO
SECURE BOXES
TO THE BED RAIL
(10)PLACES



CATALOG NUMBER 81248

PRODUCT APPLICATION



PRODUCT FEATURES

CHMSL kit designed to mount on OEM tailgate for ASCO topsider install.

Kit includes CHMSL light and harness that ties directly into OEM stop lamps.

This kit is compatible with model year 2026 Ford Super Duty.

SEE PAGE 2 FOR APPLICATION NOTES AND ACCESSORIES, OTHER PRODUCTS THAT WORK WITH THIS UNIT.



CATALOG NUMBER 81248

PRODUCT APPLICATION

This product is designed to be installed on OEM vehicle tailgate for ASCO topsider box install.

ACCESSORIES THAT WILL WORK WITH THIS PRODUCT

<i>CATALOG NUMBER</i>	<i>DESCRIPTION</i>
80384	TAILGATE CHMSL HARNESS
71628	TOPPER LIGHT T17 W/ CONN
80700	DASH WARNING LABEL

SPECIAL APPLICATION NOTES

Introduction / Comments:

Install Instructions for Tailgate CHMSL Kit

Note:

Read all instructions prior to installation. Review the Adrian Steel **GENERAL PRECAUTIONS PAGES (56638)** before attempting installation. Only personnel familiar with using electrical best practices should perform this install. Reference **ELECTRICAL BEST PRACTICES MANUAL (54479)** before attempting installation.



Install Instructions for Tailgate CHMSL Kit

Parts Included

71680	HARN, BRAKE LIGHT TOP 25'
71628	TOPPER LIGHT T17 W/ CONN
35353-0	BUTT CONN,22-18GA,SEALED
80700	DASH WARNING LABEL
BAG81366	FAS BAG, TOPSIDER CHMSL
1) FAS0922	SCREW,BHCS 8-32 X 0.63 SS
2) FAS1021	NUT,WELL 8-32 HD 0.312"
3) BAG0406-A	BAG, 4X6 3MIL
4) FAS0148	SCREW,FHP TEK 10-24X.5 ZN
5) FAS0066	WASHER,LCK EXT 1/4 ZP



71628



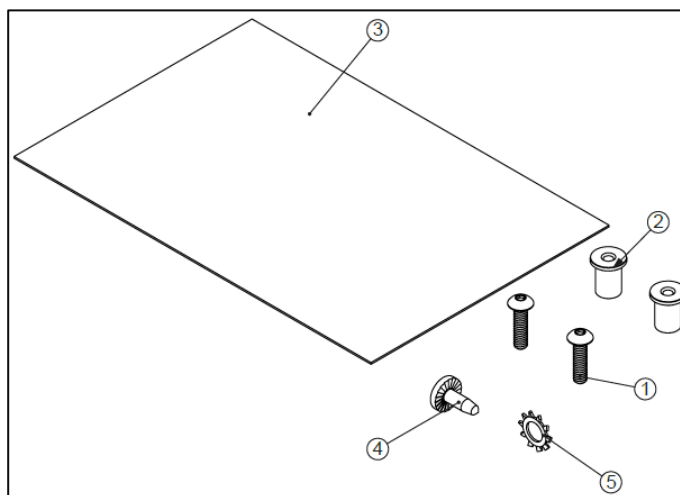
35353-0



80700



71680



BAG81366

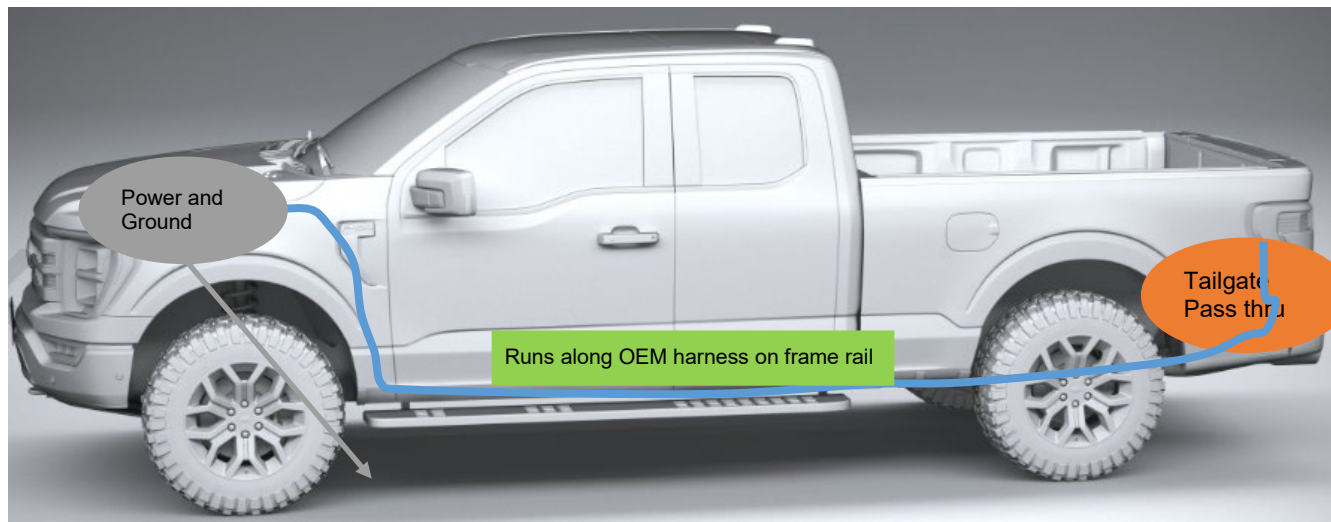
Tools Needed



1. Insulated Splice Crimper
2. Wire Strippers
3. Diagonal Cutters
4. Drill driver
5. Phillips Bit with 9/16" Drill driver bit
6. 3/4" Hole Saw or Step Drill
7. 10mm Socket
8. Socket driver and extensions

Figure 4-1: Tools Needed for Installation

Vehicle Specific Install Steps – Ford F-150

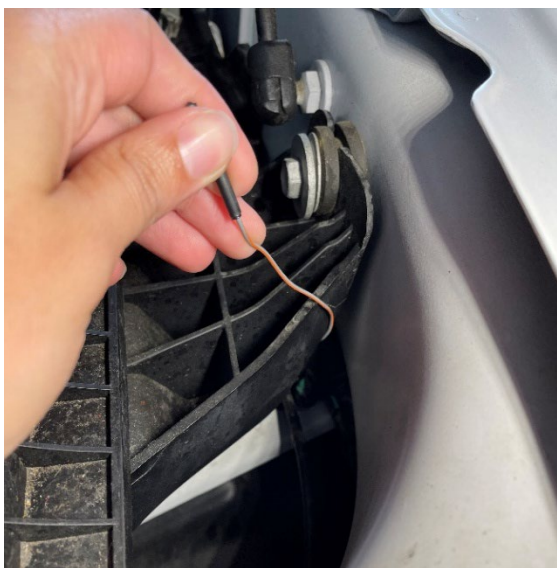


Vehicle Specific Install Steps – Ford F-150



Step 1:

Locate harness 71680. Remove the fuse from the inline fuse holder until the end of the install.



Step 2:

Open the hood of the F-150 and locate the OEM harness under the driver's side hood strut mount.

There will be a small gray/orange (ICE) or green/purple (Hybrid) wire with a black end cap that comes out separate from the OEM harness. This is the OEM CHMSL circuit wire for our 3rd brake light

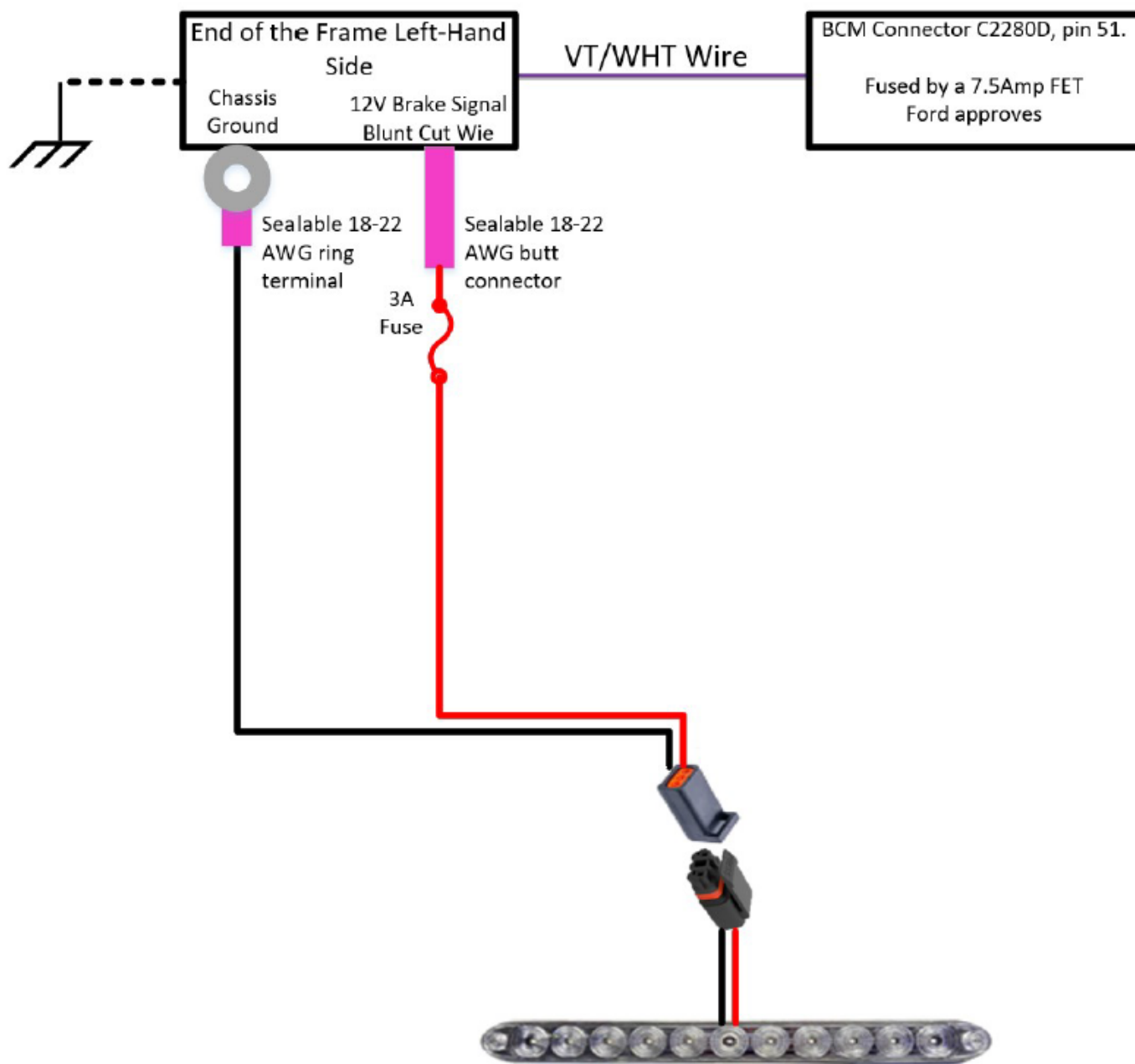
Snip the black cover and strip the end of the wire. Crimp one end of the included butt splice connector to the OEM wire, and the other to the bare wire on harness 71680.



Step 3:

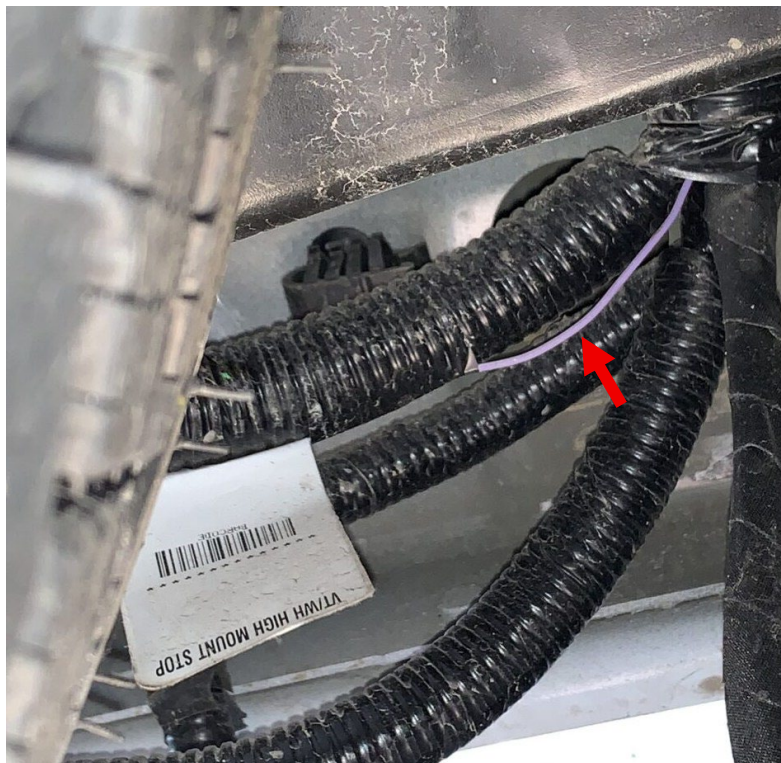
Back out the OEM ground screw and place the ring terminal from harness 71680 between the OEM ground point and the screw. Retighten the screw back in place.

Vehicle Specific Install Steps – Ford F-250/350



For MY23+ Ford F-250/350 with 6.75' and 8' Beds

Vehicle Specific Install Steps – Ford F-250/350

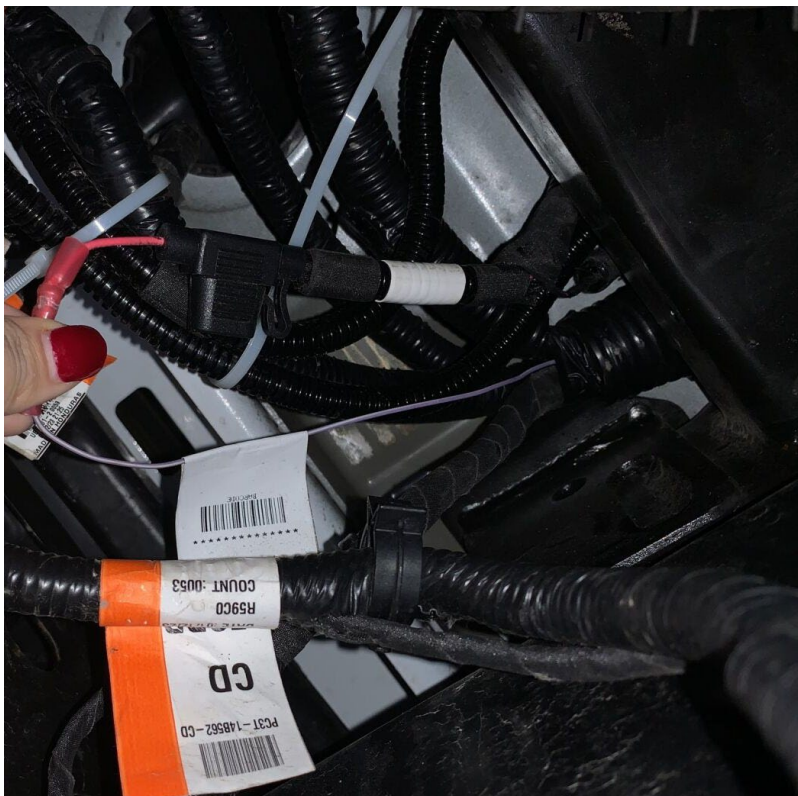


Step 1:

On the street side, rearward of the vehicle spare tire, there is access to the harnessing for the rear high mount stop signal.

Pull the OEM harness out from behind truck spare tire until you can visually see the blunt cut wire end wrapped in black tape. Locate the violet and white wire as shown in the image.

Strip the wire covering and prepare it to be connected to the brake light harness.



Step 2:

Grab harness 71680 with the ring terminal and butt connector.

Use the butt connector to connect to the OEM CHMSL wire. Use a heat gun to shrink the butt connector once crimped on. It must be completely sealed.

Use images as reference.

Vehicle Specific Install Steps – Ford F-250/350



Step 3:

Route the other end over the underbody frame rail to where the harness drops down the D pillar. Follow the image as reference.

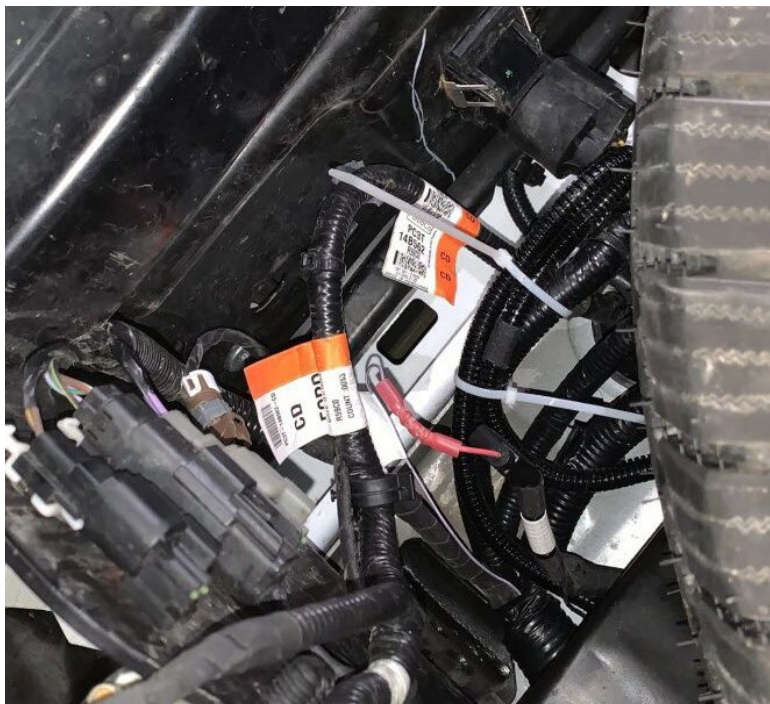


Step 4:

Using the self-tapping screw and star washer (see Page 5), screw the ground wire ring terminal to the vehicle.

Be certain that self-tapping screw and star washer are on either side of the ring terminal and firmly tightened into the body sheet metal structure. It is advised to remove a small portion of the paint in that area to ensure good contact with the sheet metal ground. If the ground connection is loose or insufficient the brake light will work intermittently or not at all.

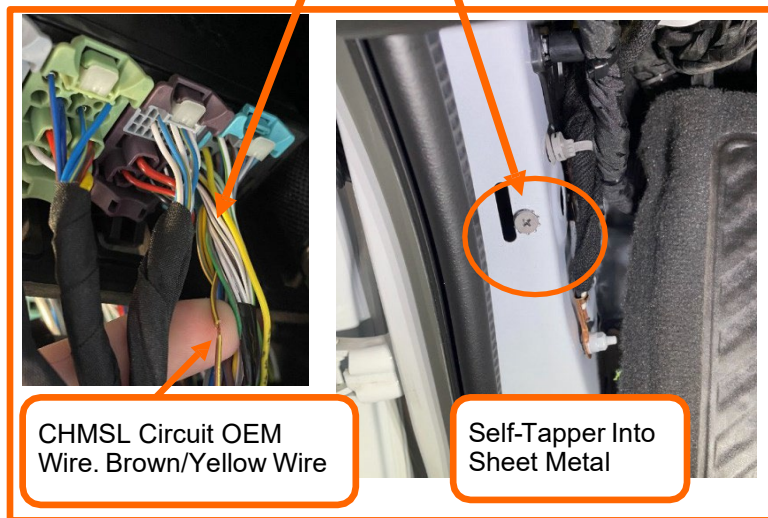
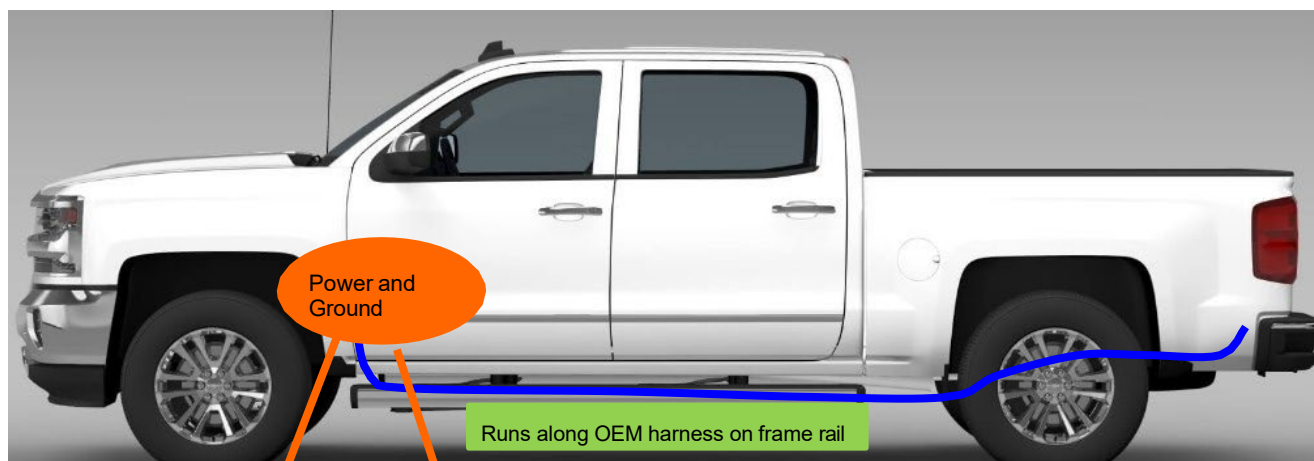
Ensure the fastener is sufficiently driven into the sheet metal and check the ring terminal cannot rotate.



Step 5:

Route the harness over towards the blunt cut wire, secure wiring along OEM harnesses in that same area.

Vehicle Specific Install Steps – Silverado



Vehicle Specific Install Steps – Silverado

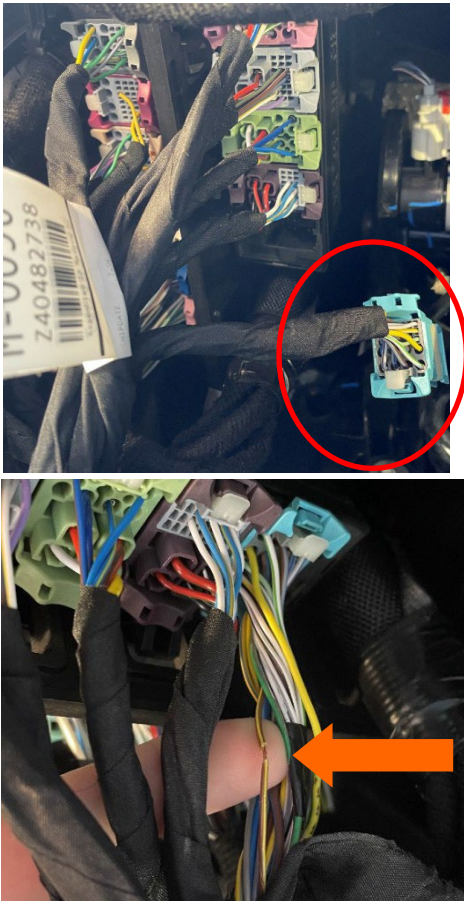


Step 1:

Locate the brake light harness 71680.

Remove the fuse from the inline fuse holder until the end of the install.

Open the driver's side door. Remove the trim panels circled in red.



Step 2:

Locate the body control module on the lefthand side of the vehicle body, behind the OBDII port. There will be 5 colorful connectors with wire harnesses plugged into the bottom of the module.

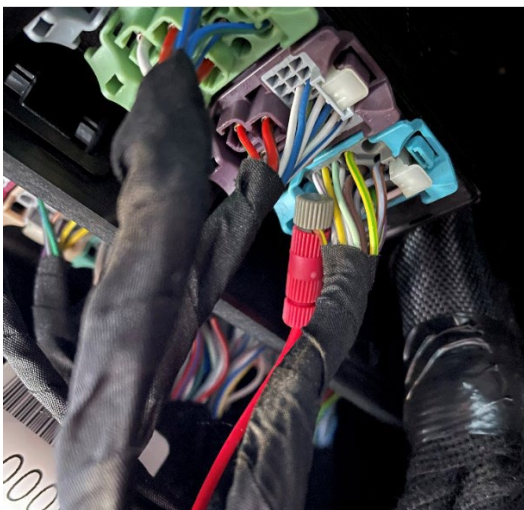
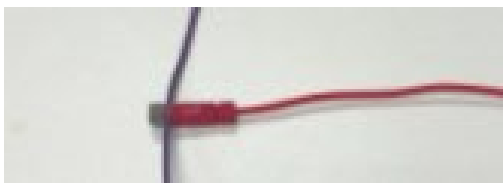
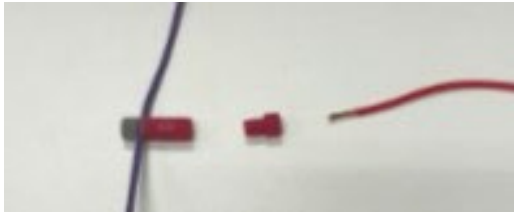
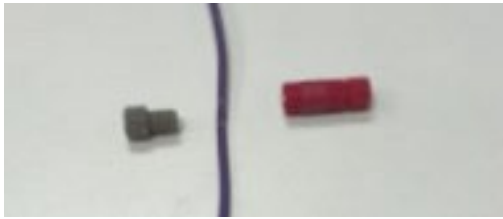
Locate the light blue connector (X5), pin 25. This wire will be Yellow/Brown. This is the OEM CHMSL circuit wire for the brake light. Use a meter to be sure this is the correct wire (OEM's tend to change wire colors).

Separate the wire from the bundle (by your finder or a trim tool) to prepare it to be connected with the brake light harness.

Locate the posi-tap in the brake light harness bag.

Vehicle Specific Install Steps – Silverado

The red wire in the pictures is referencing the brake light harness.
The purple wire in the picture is referencing the OEM brake light signal wire.



Step 3:

Remove the grey cap on the posi-tap.

Push the OEM brake signal wire into the insert on the grey cap.

Twist the grey cap back onto the posi-tap with the OEM wire secured. The pin point on the posi-tap will puncture the OEM wire and obtain the signal.

Remove the red cap on the posi-tap.

Insert the blunt cut end of the brake light harness through the red cap.

Twist the cap back onto the posi-tap with the brake light harness secured.

The picture to the left is the actual installed posi-tap onto the OEM wire.

Be sure the connection is secure.

Vehicle Specific Install Steps – Silverado



Step 4:

On the driver's side: locate the cut outs for the trim panels in the sheet metal near the OEM chassis ground. This is located to the left of the OBDII port on the vehicle body.

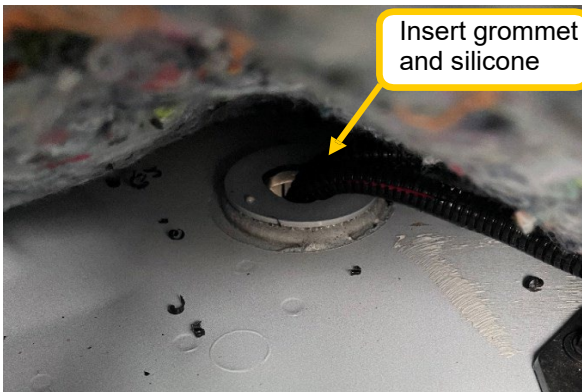
Locate the cut out that is higher on the frame than the OEM ground, shown in the picture to the left.

Locate the fastener bag BAG81366 and find the small tek screw and the star washer.

Insert the ring terminal through the star washer then through the ground ring terminal on the brake light harness.

Screw the tek screw into the frame like shown in the picture to the left.

Be sure not to over tighten or under tighten the screw. Be sure there is a good connection by checking the connectivity of the ground with a multimeter. You can do this seeing if there is a resistance (Setting " Ω " on meter) between the OEM copper ground and the new ring terminal.



Step 5:

Locate the OEM floor grommet by lifting up the carpet on the driver's side.

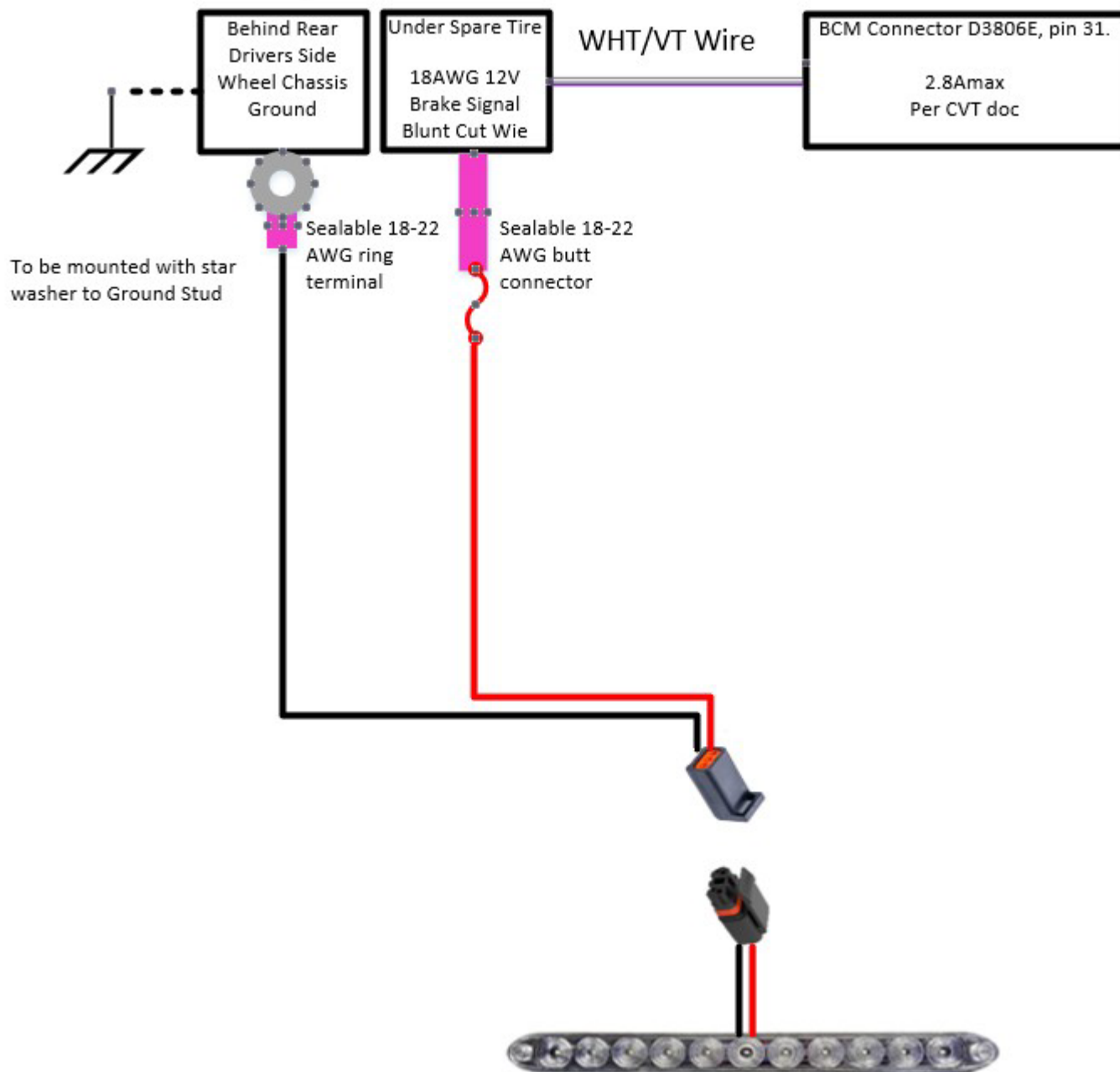
If installing the interior lighting kit as well as the brake light kit, utilize the larger grommet supplied in the brake light harness bag.

If only installing the brake light harness, utilize the smaller grommet supplied in the brake light harness kit.

Drill (for larger grommet a 1" hole and 0.625" (5/8) hole for the smaller grommet) then route the wire harness through the grommet, to the underbody of the truck.

Silicone when done.

Vehicle Specific Install Steps – RAM 1500



For MY23+ RAM 1500 with 5.6', 6.3', and 8' Beds

Vehicle Specific Install Steps – RAM 1500



Step 1:

Locate the brake light harness 71680 that is dropped through the D-pillar and ensure that the fuse from the inline fuse holder is removed until the end of the install.

Step 2:

On the street side, rearward of the vehicle tire is access to the harnessing for the rear electrical. Locate OEM red and gray connector.

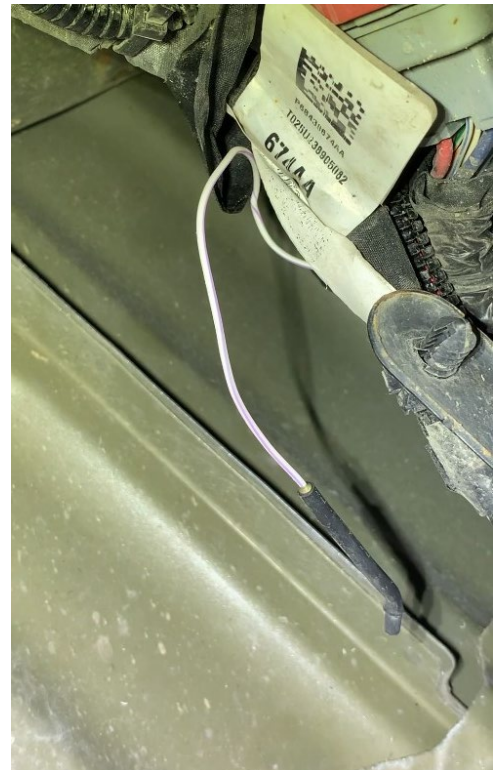


Look around the topside of the harness connections and follow the part of the harness that goes toward the center of the vehicle (towards the curb side) [See yellow arrow 1].

There will be a small tape covered wire separate from the OEM harness. It will have a black covering on the end [See yellow arrow 2].



This is the OEM CHMSL circuit wire for the brake light. Its color is White with a Violet stripe.



Vehicle Specific Install Steps – RAM 1500



Step 3:

On backside of the OEM harness, locate the white and violet wire. Begin to strip the wire covering and prepare it to be connected to the brake light harness. Use the image as reference.



Step 4:

Locate the end of the harness with the ring terminal and butt connector.

Use the butt connector to connect to the OEM CHMSL wire. Use a heat gun to shrink the butt connector once crimped on. It must be completely sealed.

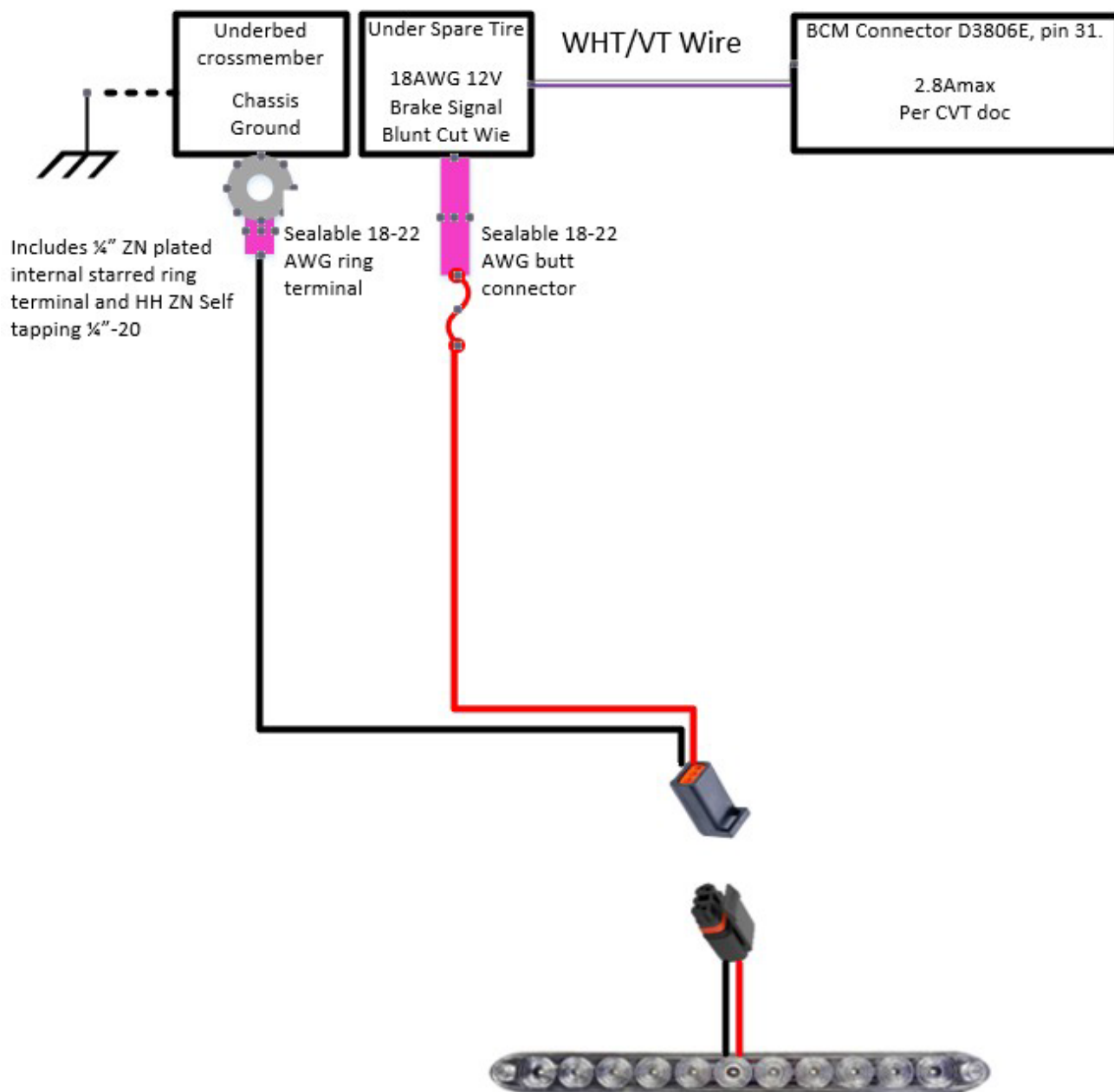
Step 5:

Alongside of the OEM harness, locate the OEM chassis ground located on the frame—forward of the CHMSL connection, but still aft of the street side rear wheel. Shown circled in red in the image to the left.

Using a 10mm socket wrench, firmly secure the ring terminal on the brake light harness to the chassis ground. Be sure to place a 1/4" star tooth washer (FAS0066) in proper position, in front of ring terminal before securing back in place.



Vehicle Specific Install Steps – RAM 2500/3500



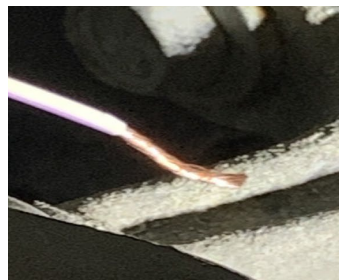
For MY23+ RAM 2500/3500 with 5.6', 6.3', and 8' Beds

Vehicle Specific Install Steps – RAM 2500/3500



Step 1:

Locate the underside of the vehicle. Near the spare tire, closer to passenger side, locate OEM harness shown in the image to the left. Cut white tape wrapped around harness. Begin to pull OEM harness out from behind truck tire until you can visually see the blunt cut wire end wrapped in black tape.



Step 2:

Locate the end of the harness with the ring terminal and butt connector.

Use the butt connector to connect to the OEM CHMSL wire. Use a heat gun to shrink the butt connector once crimped on. It must be completely sealed.



Step 3:

Route the other end over the underbody frame rail to the white underbed crossmember. Follow the image as reference.

Using a self-tapping screw, begin to screw the other end wire terminal to the vehicle.

1pc - 1/4" HH Self tapper FAS0641

1 pc - 1/4" Star tooth Washer Galv. FAS0066



Refer to vehicle specific routing diagrams to route the harness into the tailgate.

Route the brake light harness rearward following the OEM wire harness on the frame.

Continue routing the harness rearward until you reach the bumper.

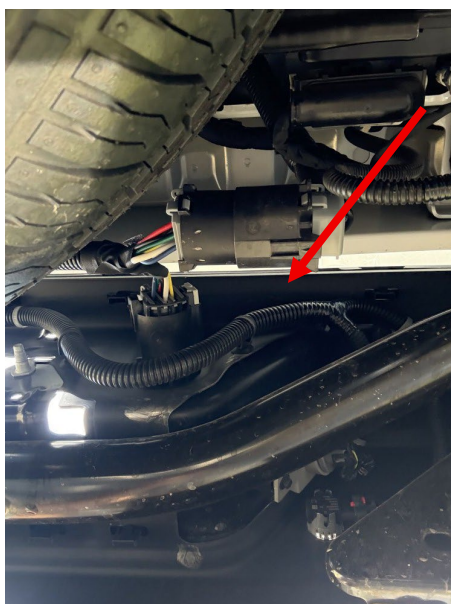
Route the harness between the bed and the tailgate, into the bottom of the tailgate.

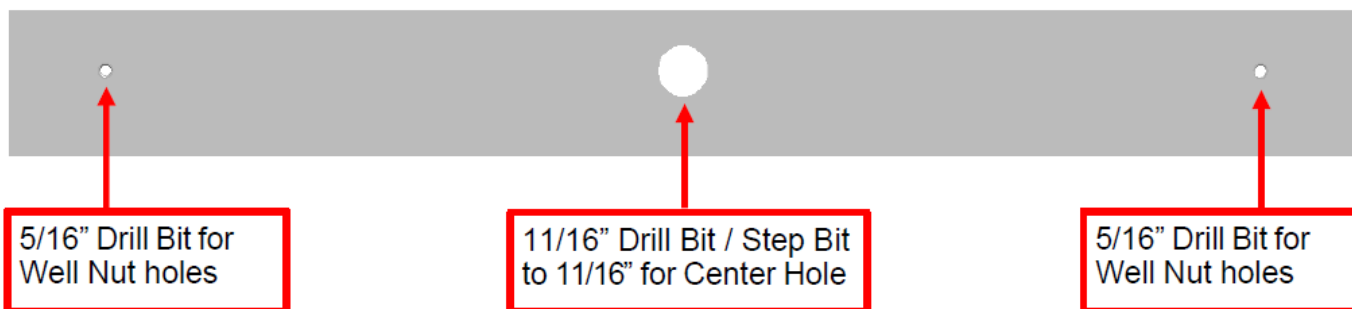
Tuck any excess wiring into the empty cavity underneath the bed frame. Bundle the excess wire in the cavity using zip ties. Use the Tek screw and p-clip to secure the bundle to the frame.

Secure the wiring with zip ties.

DO NOT secure wiring to any brake lines.

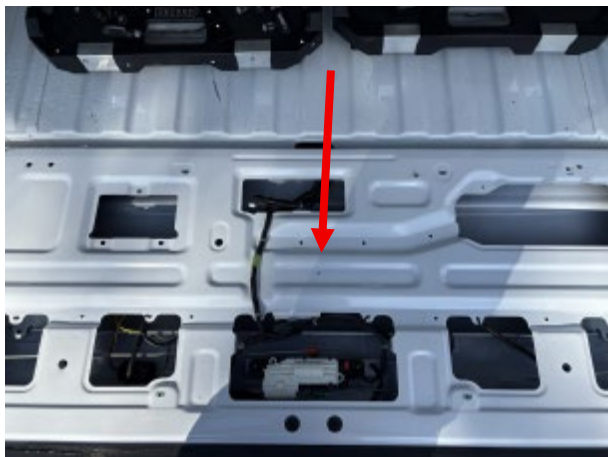
Excess Wire Under Body.
Use the provided tek screw and p-clip to secure wiring to the frame





Drill the middle hole centered and as high on the tailgate as possible while making certain the light sits flat on the tailgate. The light must be at least 34 inches about the ground, and cannot be tilted at more than a 10 degree angle.

Place (2) FAS1021 Well Nuts in outside holes for the taillight. Ensure flange is flush to the tailgate. Using FAS0922 fasten taillights onto tailgate. Confirm Well Nuts have a good grab on the back side of the tailgate.



Continue routing the brake light harness inside the tailgate, to the light.

Connect the harness to the light:
Plug the connectors together. Pull connectors lightly to ensure they do not come apart.

Be sure the red wire on the harness connects to the black wire on the light. Then the black wire on the harness connects to the white wire on the light.



Insert the fuse into the inline-fuse holder on the brake light harness.

The install is now complete.

Check that the brake light comes on when the brake pedal is pushed, then back off once pedal is released.