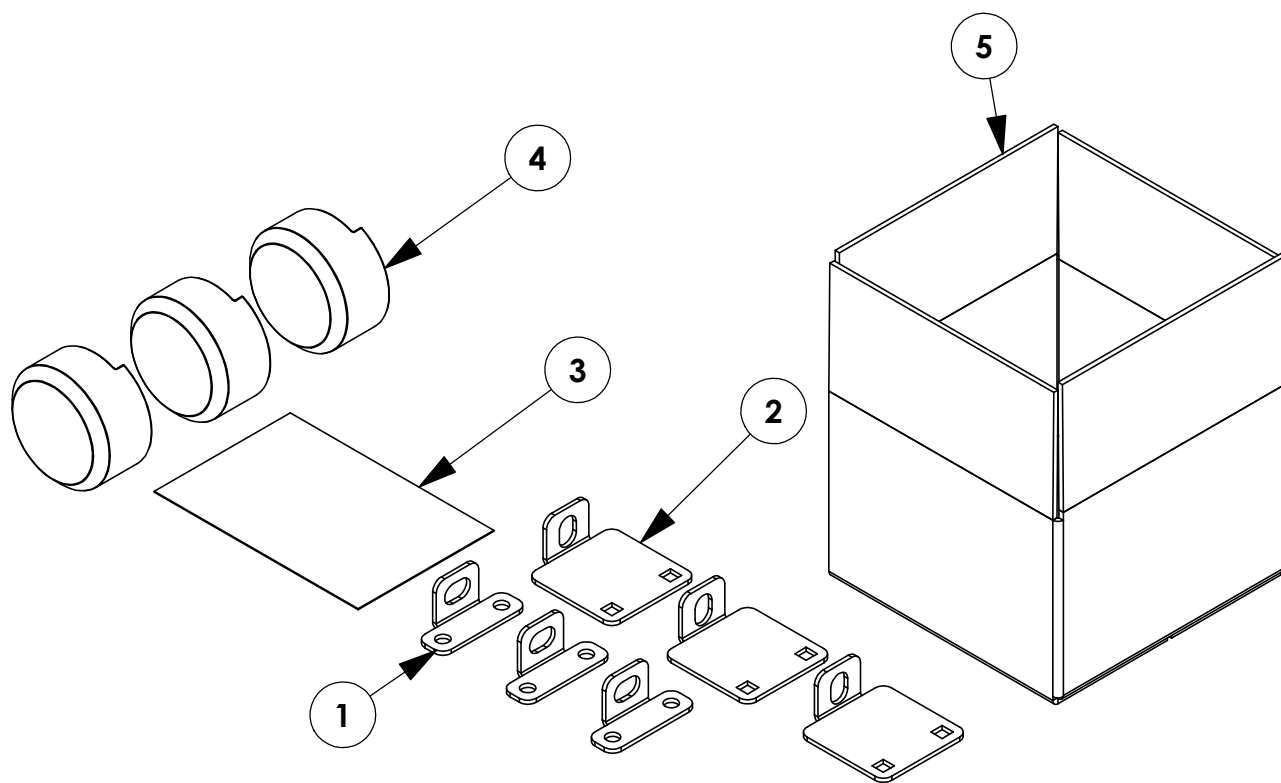


INSTR. NUMBER : INS-TPLK3 PART NUMBER : TPLK3 PART DESC. : TOP, PUCK LOCK KIT, 3	PG: 1	REV: A	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
			1	75937	BRKT, TOP PUCK LOCK, OUTER	3
			2	75936	BRKT, TOP PUCK LOCK, INNER	3
			3	BAGTPLK3	BAG FOR TPLK3	1
			4	64119	LOCK SET OF 3, 2.875 KYD	1
NOTE: THIS INSTRUCTION IS VALID FOR THE FOLLOWING KITS:			5	CRT08309-W	Small Parts Carton	1

- TPLK3

INS DISPLAYS REAR AND PASSENGER SIDE INSTALLATION. DRIVERS' SIDE INSTALLATION IS EXACTLY THE SAME, LEFT OUT DUE TO REPETITIVENESS



TOOLS NEEDED:

- 1/2" SOCKET OR WRENCH
- POWER DRILL
- 3/16 ALLEN HEAD
- 5/32 ALLEN HEAD
- 11/32 DRILL BIT
- MARKER OR PUNCH

GET TO KNOW THE VEHICLE - AT THE BEGINNING OF ANY INSTALLATION, CHECK THE LOCATION OF THE FUEL TANK, FUEL LINES, BRAKE LINES, HIGH VOLTAGE BATTERIES AND WIRING HARNESSSES TO AVOID INJURY OR PROPERTY DAMAGE FROM TOOL CONTACT.

SEAL ALL EXTERIOR HOLES - ALL INSTALLATION HOLES SHOULD BE SEALED WITH BUTYL TAPE OR SILICON TO PREVENT WATER AND EXHAUST GASES FROM ENTERING THE VEHICLE.

CONTROL DRILL DEPTH - TO AVOID DAMAGE TO THE VEHICLE, USE A DRILL STOP OR CLEARED STEP BIT WHEN DRILLING INSTALLATION HOLES.

ALWAYS ADD PRIMER - WHEN ADDING INSTALLATION HOLES BE SURE TO USE A SELF-ETCHING PRIMER TO PREVENT CORROSION, FASTENER FAILURE AND INJURY.

MOUNTING POINTS MUST HAVE METAL-TO-METAL CONTACT - USE PROVIDED MOUNTING SPACERS TO ACCOMMODATE FOR VEHICLE FEATURES, CARPET OR SUBFLOORS.

PROVIDE CLEARANCE FOR SPACERS - IF THE INSTALLATION VEHICLE CONTAINS A CARPET OR SUBFLOOR, USE A 1-3/16" DIAMETER CARPET CUTTER (P/N: 31183-0) AT ALL MOUNTING LOCATIONS TO OPEN UP ROOM FOR SPACERS.

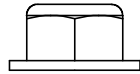
CHECK SPACER ORIENTATION - BE SURE THAT THE INDENT IN THE SPACER COVERS THE PLUSNUT HEAD; THIS ENSURES THE MOST METAL-TO-METAL CONTACT AND REDUCES VIBRATION.

PLUSNUT INSTALLATION - A PLUSNUT GUN IS RECOMMENDED FOR PLUSNUT INSTALLATION FOR ITS PRODUCTION SPEED. HOWEVER, A PLUSNUT SETTING TOOL CAN ALSO BE USED (P/N: 22200-0).

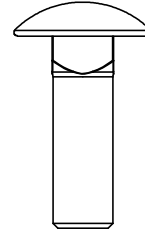
THRU-BOLT CLEARANCE - WHEN USING A THRU-BOLT AT ANY MOUNTING LOCATION, BE SURE THAT YOUR HOLE HAS 1/16" CLEARANCE.

FASTENERS USED

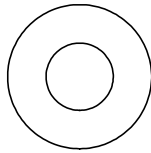
BAG REFERENCE: BAGTPLK3



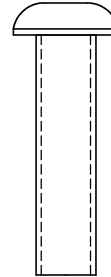
FAS0440
NUT, HEX NLK FLG
5/16-18ZP
QTY: 12



FAS0398
BOLT, CRG
5/16-18X1.0 SS
QTY: 06



FAS0552
WASHER, FLAT
USS 5/16 SS
QTY: 06



FAS0708
SCREW, BHCS
5/16-18X1.25 ZN
QTY: 06

INTENTIONALLY LEFT BLANK

STEP 1 - HOLE RESIZING AND LOCATIONS

Step 1.1
REMOVE
FASTENERS
FROM TOPPER
FAS0920 AND
FAS0234
(1 PLACE)

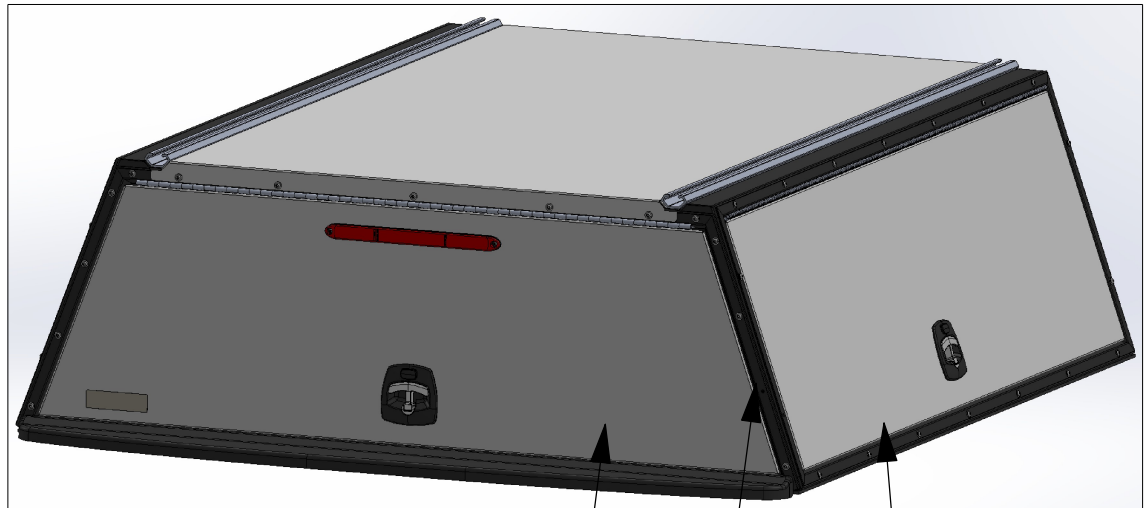
5/32 ALLEN
WRENCH

Step 1.2
DRILL OUT
RIVNUTS, 1 PER
HOLE:
11/32 DRILL BIT
AND POWER
DRILL
(1 PLACE)

Step 1.3
ALIGN TOP
HOLE OF 75937
WITH DRILLED
HOLE. LOOSELY
ASSEMBLE WITH
(1) FAS0708,
(1) FAS0552,
AND (1)
FAS0440
(1 PLACE)
3/16 ALLEN
WRENCH
1/2 SOCKET OR
WRENCH

Step 1.4
PUNCH OR
MARK SECOND
HOLE
LOCATION FOR
DRILLING

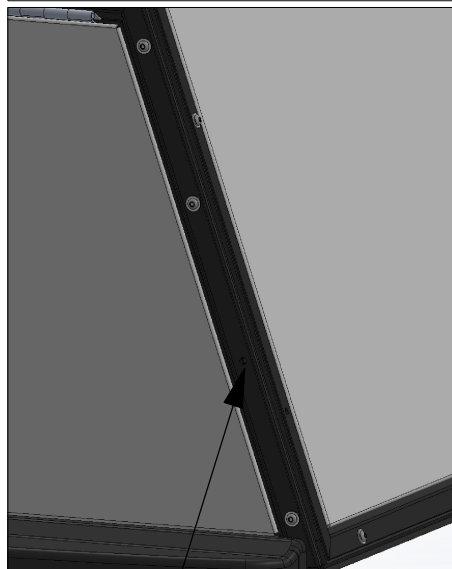
Step 1.5
REMOVE
BRACKET AND
DRILL IN
SECOND
LOCATION PER
MARK OR
PUNCH



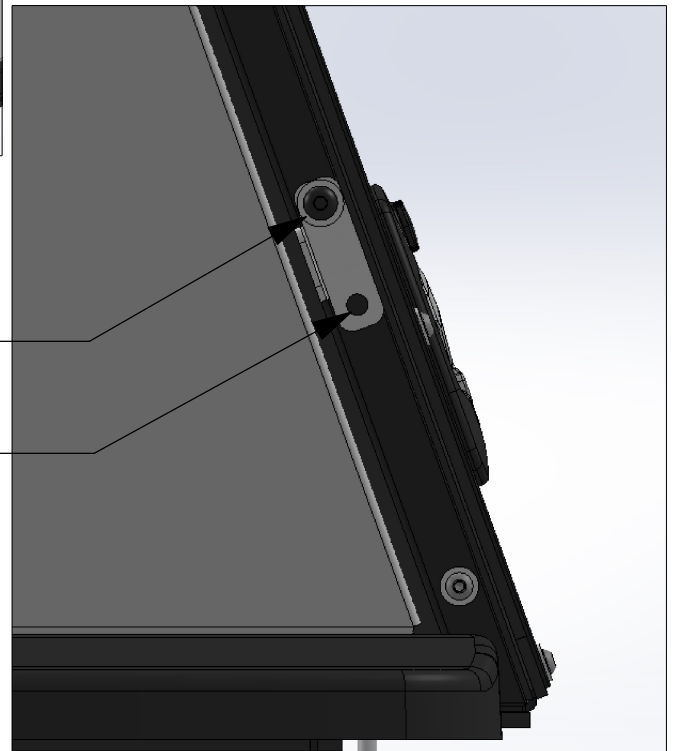
REAR

PASSENGER SIDE

Step 1.1



Step 1.2

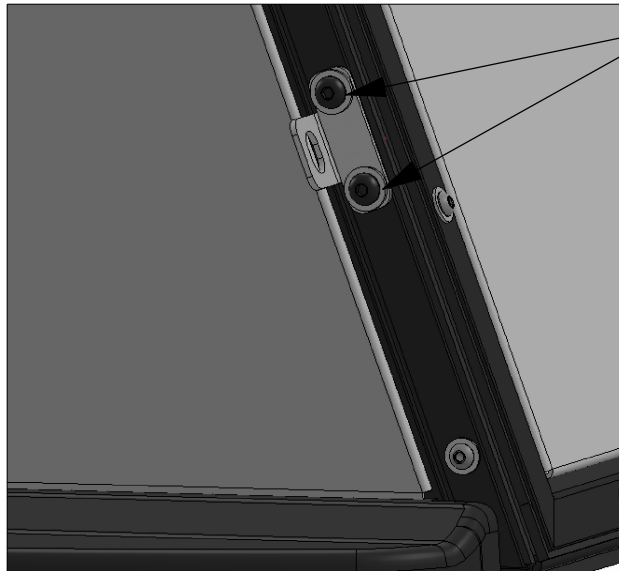


Step 1.3

Step 1.4 & 1.5

STEP 2 - 75937 INSTALLATION

Step 2.1
FULLY TIGHTEN
FAS0708,
FAS0552, AND
FAS0440
(2 PLACES)
3/16 ALLEN
WRENCH
1/2 SOCKET OR
WRENCH



Step 2.1

PASSENGER SIDE

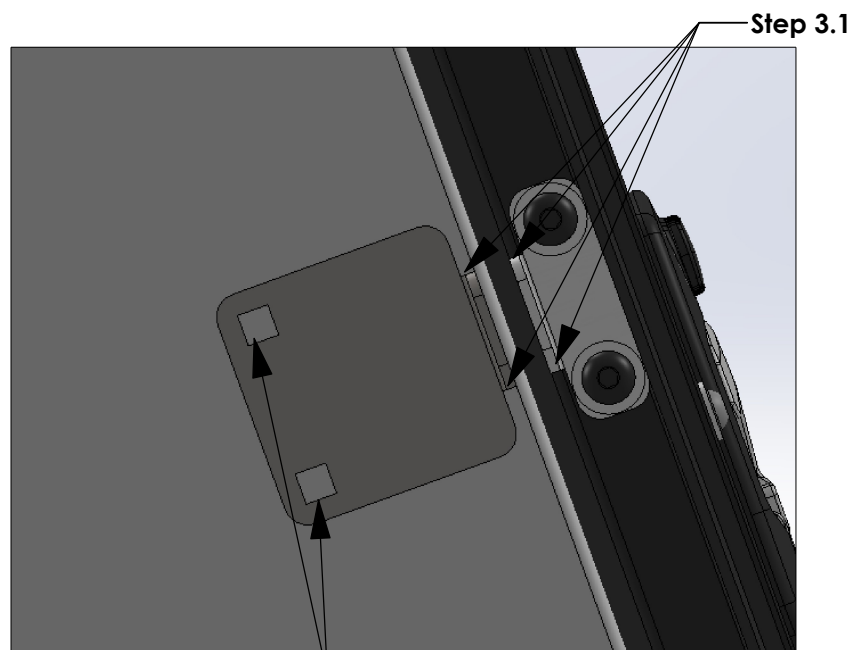
REAR

STEP 3 - 75936 INSTALLATION

Step 3.1
ALIGN 75936 AND
75937 SO THAT BOTH
SLOTTED FLANGES
ARE PARALLEL.
MAXIMUM OF .375"
APART
(LOCK HAS MAX
WIDTH OF .5")

Step 3.2
MARK OR PUNCH
NEW HOLE
LOCATIONS.
(2 PLACES)

Step 3.3
REMOVE BRACKET
AND DRILL IN NEW
MARKED OR
PUNCHED
LOCATIONS
11/32 DRILL BIT

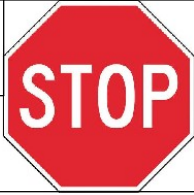


Step 3.1

PS

REAR

Step 3.2



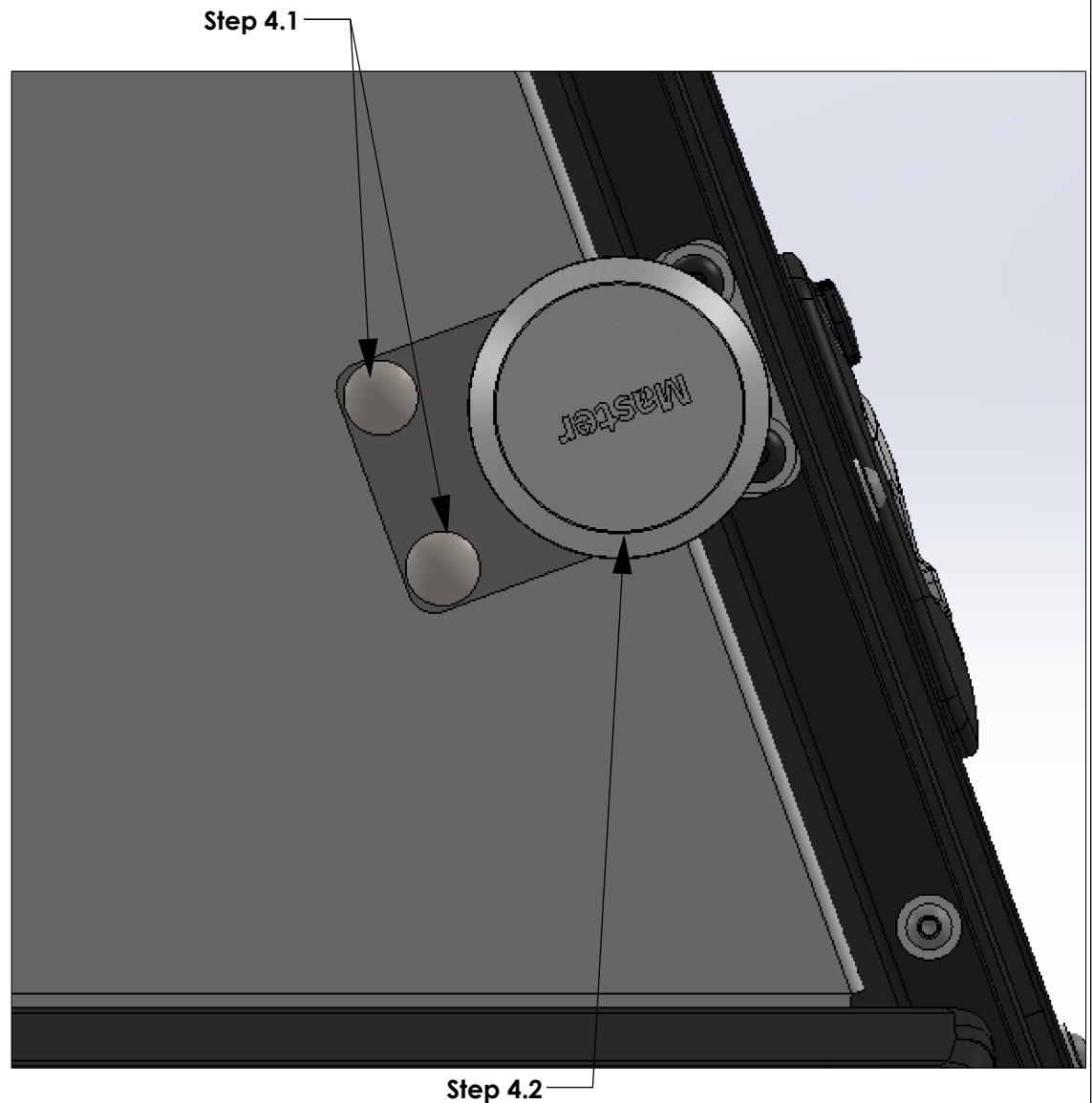
REFERENCE: ENSURE BRACKET SPACING AND ALIGNMENT ARE CORRECT BEFORE PROCEEDING

STEPS 4 AND 5 - FINAL STEPS

Step 4.1
FULLY TIGHTEN
FAS0398 AND
FAS0440
(2 PLACES)
1/2 WRENCH
OR SOCKET

Step 4.2
SECURE DOORS
USING LOCKS,
THIS WILL
CONFIRM THAT
THE POSITIONS
OF THE
BRACKETS ARE
SATISFACTORY,
AS WELL AS
PROPER
FUNCTION OF
LOCK KEYS.

Step 5
(NOT PICTURED):
REPEAT STEPS 1-
4 ON DRIVERS'
SIDE AND
PASSENGER SIDE
IN DESIRED
LOCK
LOCATION.



**REPEAT STEPS FOR EACH SIDE DOOR, ONLY THEN WILL THE
INSTALLATION BE COMPLETE**