



ADRIAN STEEL®

Cargo Management Solutions for Commercial Vehicles

TOPPER, 54" MAVERICK, RUD

PRODUCT WEIGHT

321.37 LBS

WIDTH X DEPTH X HEIGHT

53" X 55" X 46"

CAPACITY

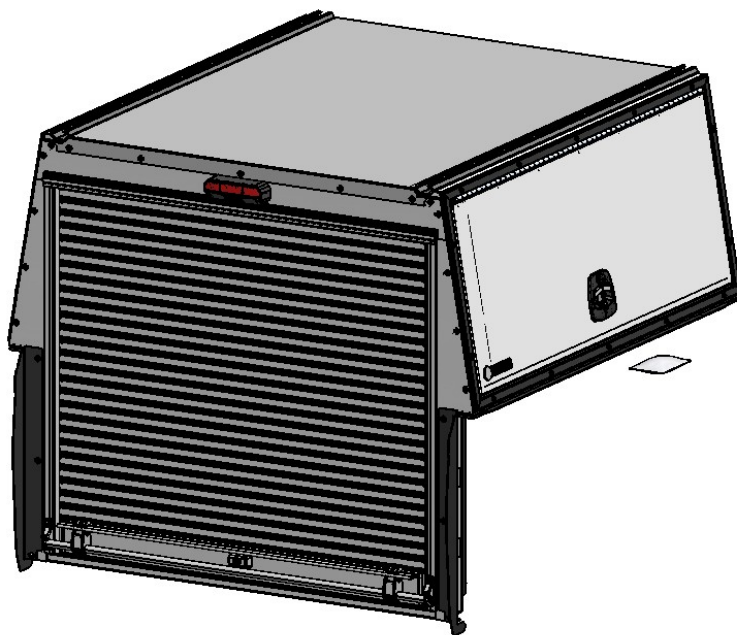
200# ROOF CAPACITY

COLOR

**WHITE PANELS,
BLACK TRIM**

CATALOG NUMBER

TFKMAV154MM23W



PRODUCT FEATURES

THIS IS ADRIAN STEEL'S STANDARD ALUMINUM TOPPER FOR 4.5' BED FORD MAVERICK PICKUP. PLEASE NOTE THAT THIS IS DESIGNED TO FIT THE 2022 TO CURRENT M.Y. PICKUP BED.

TOPPER ROOF RAIL IS STANDARD, ALLOWING FOR HD-UTILITY, GRIP LOCK AND PROLIFT LADDER RACKS TO BE MOUNTED TO THE ROOF. MORE OPTIONS TO COME.

SIDE DOOR TOOLBOX MOUNTING IS AN OPTIONAL ACCESSORY FOR THIS KIT.

KIT INCLUDES MOUNTING HARDWARE, VEHICLE SPECIFIC TAILGATE COVER AND OEM SPECIFIC 3rd BRAKE LIGHT HARNESS. ALL 3 HANDLES WILL BE KEYED ALIKE.

TOPPER PANELS ARE 0.080 SHEET ALUMINUM, WITH MOST STRUCTURAL COMPONENTS CONSISTING OF 0.125 SHEET & EXTRUDED ALUMINUM.

SEE PAGE 2 FOR APPLICATION NOTES, ACCESSORIES AND OTHER PRODUCTS THAT WORK WITH THIS UNIT.



TOPPER, 54" MAVERICK, RUD

CATALOG NUMBER TFKMAV154MM23W

PRODUCT APPLICATION

DESCRIBE USE CASE OF THE PRODUCT.

THIS IS A SHORTER SUMMARY OF THE PREVIOUS PAGE'S FEATURE SECTION

ACCESSORIES THAT WILL WORK WITH THIS PRODUCT

CATALOG NUMBER	DESCRIPTION (smart)
INTERIOR TOOLBOX COMPONENTS	
TTBBKRDS144920	TBOX, BODY KIT, ROLL UP, DS 144920
TTBBKRPS144920	TBOX, BODY KIT, ROLL UP, PS 144920
TTBSDK1420	TBOX, SPL DIV KIT, 1420
TTBSK1425	TBOX, SHELF KIT, 1425
TTBSK1449	TBOX, SHELF KIT, 1449
TTBTDK1420	TBOX, TALL DIV KIT, 1420
INTERIOR TOOLBOX CONFIGURATIONS (REFER TO WEBSITE)	
TTB144920C01	TBOX CONFIG, 01
TTB144920C02	TBOX CONFIG, 02
TTB144920C03	TBOX CONFIG, 03
TTB144920C04	TBOX CONFIG, 04
TTB144920C05	TBOX CONFIG, 05
TTB144920C06	TBOX CONFIG, 06
TTB144920C07	TBOX CONFIG, 07
TTB144920C08	TBOX CONFIG, 08
TTB144920C09	TBOX CONFIG, 09
TTB144920C10	TBOX CONFIG, 10
TTB144920C11	TBOX CONFIG, 11

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TOPPER, 54" MAVERICK, RUD

CATALOG NUMBER TFKMAV154MM23W

LADDER RACK ACCESSORIES THAT WILL WORK WITH THIS PRODUCT.

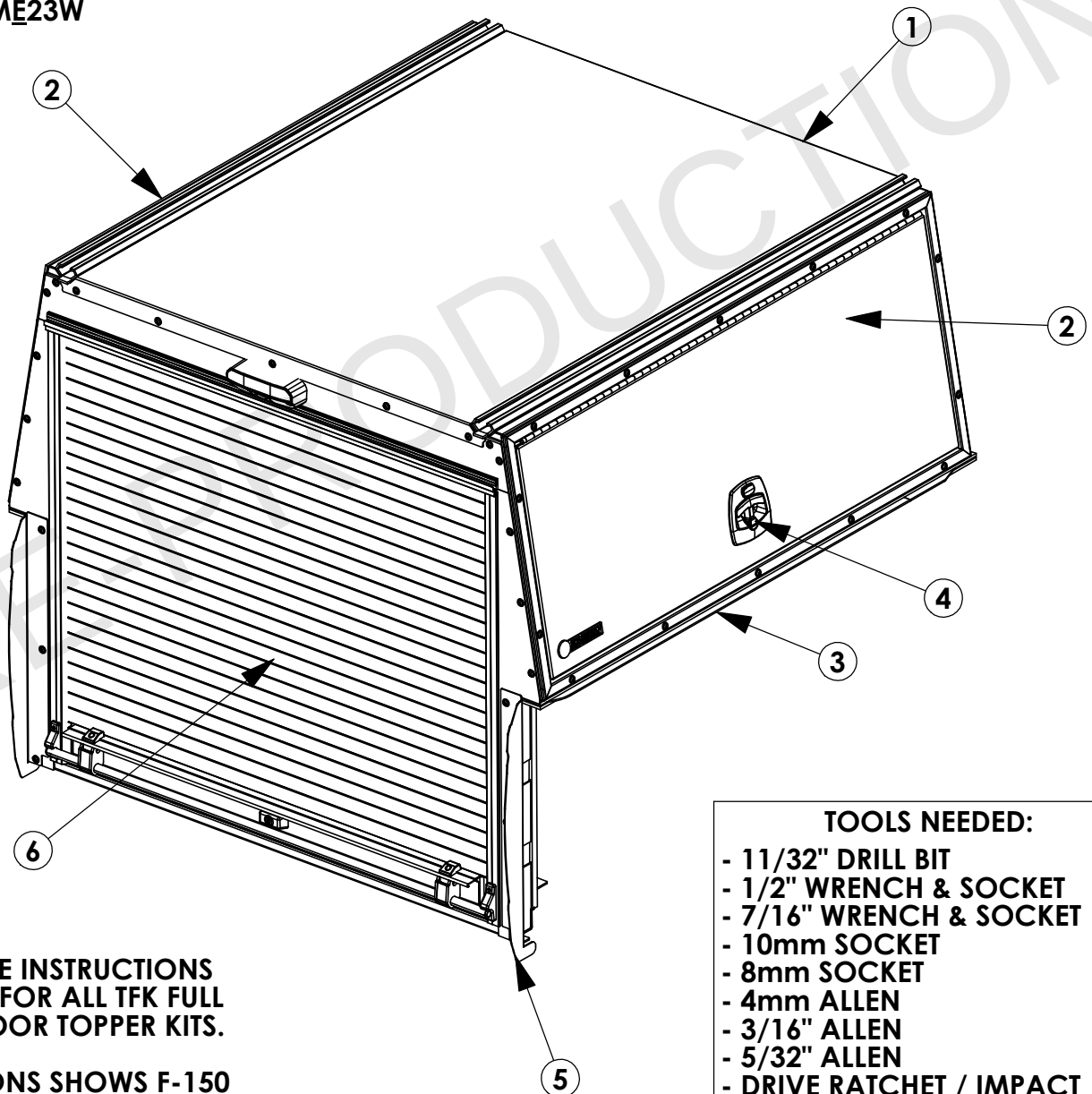
**THE FIRST SET OF PARTS IS INDIVIDUALLY BOXED COMPONENTS.
THE SECOND SET CONTAINS COMPLETE SOLUTIONS KITS (i.e. LEVEL 8'S).**

CATALOG NUMBER	DESCRIPTION (smart)
LADDER RACK COMPONENTS	
MAVRMBK4W	MAV RAIL MNT BKT KT,4,W
2BARTOPW	2BAR UTILITY RACK, TOP, W
PLSDPSLT4W	PROLIFT,STD,PS,LOW T,4,W
PLSDDSLT4W	PROLIFT,STD,DS,LOW T,4,W
PLMDPSLT4W	PROLIFT,MAX,PS,LOW T,4,W
PLMDDSLT4W	PROLIFT,MAX,DS,LOW T,4,W
PLMDPSMT4W	PROLIFT,MAX,PS,MID T,4,W
PLMDDSM4W	PROLIFT,MAX,DS,MID T,4,W
GL-TOPPS	GRIP-LOCK,COMPACT VAN,PS
GL-TOPDS	GRIP-LOCK,COMPACT VAN,DS
LADDER RACK KITS	
PLS61LTMAV	PROLIFT SGL STD DR MAV TOP
PLS63LTMAV	PROLIFT DBL STD DR MAV TOP
GL61LTMAV	SGL GRIP-LOCK, MAV TOP
GL63LTMAV	DUAL GRIP-LOCK, 4'6" MAV
2B6TOPW	2-BAR UTY RK TOP 6" UPRT
PLM61LTMAV	PROLFT SGL SIDE MAX MAV
PLM63LTMAV	PROLFT DUAL SIDE MAX MAV

**TOPPER, 54" MAVERICK, RUD****CATALOG NUMBER TFKMAV154MM23W****LIGHTING ACCESSORIES THAT WILL WORK WITH THIS PRODUCT**

CATALOG NUMBER	DESCRIPTION (smart)
LIGHITNG KITS	
78956	KIT,P&P WI TOP INT LGT MV
78957	KIT,P&P WI TOP 1PS 36" MV
78958	KIT,P&P WI TOP 1DS 36" MV
78959	KIT,P&P WI TOP 2 36" MAV

INSTR. : 80246 NUMBER	PG: 1	REV: B	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
			1	TRK5423W	TOP, ROOF KIT,54",23,W	1
PART : TFKMAV154MM23W NUMBER			2	TSK54M23W	TOP, SIDE KIT,54",M,23,W	2
PART • ASM INS, DESC. • TFKMAV154MM23W			3	THKMAV154BM23	HDW KIT, TFKMAV154_M23W	1
			4	TMLHK2	Topper Mechanical Lock Hatch Kit	1
E-LOCK VERSIONS: SWAP M WITH E IN PART NUMBER			5	TCKMAV1MM23	TCKMAV1MM23	1



**NOTE: THESE INSTRUCTIONS
ARE VALID FOR ALL TFK FULL
ROLL UP DOOR TOPPER KITS.**

**INSTRUCTIONS SHOWS F-150
6.5' BODY DURING
INSTALLATION**

**FASTENER AND HOLE
COUNTS MAY BE DIFFERENT
BETWEEN TOPPER KITS.**

TOOLS NEEDED:

- 11/32" DRILL BIT
- 1/2" WRENCH & SOCKET
- 7/16" WRENCH & SOCKET
- 10mm SOCKET
- 8mm SOCKET
- 4mm ALLEN
- 3/16" ALLEN
- 5/32" ALLEN
- DRIVE RATCHET / IMPACT
- SCISSORS
- TAPE MEASURE
- ALIGNMENT PUNCH
- ROLLER
- T40 TORX BIT
- PLUSNUT TOOL OR GUN

INSTR. NUMBER : 80246	PG: 2	REV: A
PART NUMBER : TFKMAV154MM23W		
PART • ASM INS, DESC. • TFKMAV154MM23W		

E-LOCK VERSIONS:
SWAP M WITH E IN
PART NUMBER
EXAMPLE:
TFKFDT178MM23W
BECOMES
TFKFDT178ME23W

BOM FOR 5-10, 23 TALL SILVERADO 1500

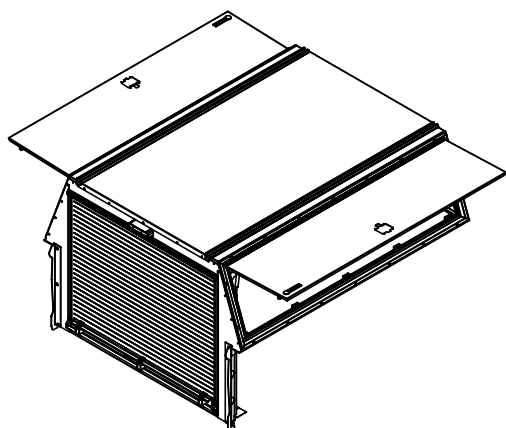
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	TSK70M23W	TOP, SIDE KIT,70",M,23,W	2
2	TCKGMT1MM23	TOP, ROLL UP DOOR CLOSE KIT, SILV 1500	1
3	82831	TOP, ROLL UP DOOR, SILV, 23	1
4	TRK7023W	TOP, ROOF KIT,70",23,W	1
5	TMLHK2	Topper Mechanical Lock Hatch Kit	1

BOM FOR 6-6, 23 TALL SILVERADO 1500

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	TSK78M23W	TOP, SIDE KIT,78",M,23,W	2
2	TCKGMT1MM23	TOP, BD CLOSE KIT, F-150	1
3	82831	TOP, ROLL UP DOOR, SILV, 23	1
4	TRK7823W	TOP, ROOF KIT,78",23,W	1
5	TMLHK2	Topper Mechanical Lock Hatch Kit	1

BOM FOR 8-0, 23 TALL SILVERADO 1500

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	TSK96M23W	TOP, SIDE KIT,96",M,23,W	2
2	TCKGMT1MM23	TOP, ROLL UP DOOR CLOSE KIT, SILV 1500	1
3	82831	TOP, ROLL UP DOOR, SILV, 23	1
4	TRK9623W	TOP, ROOF KIT,96",23,W	1
5	TMLHK2	Topper Mechanical Lock Hatch Kit	1



GET TO KNOW THE VEHICLE - AT THE BEGINNING OF ANY INSTALLATION, CHECK THE LOCATION OF THE FUEL TANK, FUEL LINES, BRAKE LINES, HIGH VOLTAGE BATTERIES AND WIRING HARNESSSES TO AVOID INJURY OR PROPERTY DAMAGE FROM TOOL CONTACT.

SEAL ALL EXTERIOR HOLES - ALL INSTALLATION HOLES SHOULD BE SEALED WITH BUTYL TAPE OR SILICON TO PREVENT WATER AND EXHAUST GASES FROM ENTERING THE VEHICLE.

CONTROL DRILL DEPTH - TO AVOID DAMAGE TO THE VEHICLE, USE A DRILL STOP OR CLEARED STEP BIT WHEN DRILLING INSTALLATION HOLES.

ALWAYS ADD PRIMER - WHEN ADDING INSTALLATION HOLES BE SURE TO USE A SELF-ETCHING PRIMER TO PREVENT CORROSION, FASTENER FAILURE AND INJURY.

MOUNTING POINTS MUST HAVE METAL-TO-METAL CONTACT - USE PROVIDED MOUNTING SPACERS TO ACCOMMODATE FOR VEHICLE FEATURES, CARPET OR SUBFLOORS.

PROVIDE CLEARANCE FOR SPACERS - IF THE INSTALLATION VEHICLE CONTAINS A CARPET OR SUBFLOOR, USE A 1-3/16" DIAMETER CARPET CUTTER (P/N: 31183-0) AT ALL MOUNTING LOCATIONS TO OPEN UP ROOM FOR SPACERS.

CHECK SPACER ORIENTATION - BE SURE THAT THE INDENT IN THE SPACER COVERS THE PLUSNUT HEAD; THIS ENSURES THE MOST METAL-TO-METAL CONTACT AND REDUCES VIBRATION.

PLUSNUT INSTALLATION - A PLUSNUT GUN IS RECOMMENDED FOR PLUSNUT INSTALLATION FOR ITS PRODUCTION SPEED. HOWEVER, A PLUSNUT SETTING TOOL CAN ALSO BE USED (P/N: 22200-0).

THRU-BOLT CLEARANCE - WHEN USING A THRU-BOLT AT ANY MOUNTING LOCATION, BE SURE THAT YOUR HOLE HAS 1/16" CLEARANCE.

FASTENERS USED**BAG REFERENCE: ALL**

FAS0055
1/4-20 ZP
HFLNG NLK NUT
QTY: 29

FAS0062
1/4-20 X 0.75 ZP
THP SCREW
QTY: 9

FAS0067
1/4 ZP
FLAT WASHER
QTY: 9

FAS0234
1/4 SST
FLAT WASHER
QTY: 44

FAS0438
5/16-18 X .75 ZP
HFLNG SCREW
QTY: 20

FAS0440
5/16-18 ZP
HFLNG NLK NUT
QTY: 20

FAS0861
5/16-18 SST
HFLNG NLK NUT
QTY: 4

FAS0917
M5 X .8 ZP
HFLNG NLK NUT
QTY: 8

FAS0918
10-24 ZP
HFLNG NLK NUT
QTY: 4

FAS0919
5/16-18 X 1.25 SST
BHC SCREW
QTY: 12

FAS0940
1/4-20 X 1.0 SST
BHC SCREW
QTY: 44

FAS1279
5/16-18 X 2.0 SST
FHT SCREW
QTY: 2

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FASTENERS USED

BAG REFERENCE: ALL

**FAS0164
5/16 ALUM
FLAT WASHER
QTY: 8**

**FAS0242
5/16-18 X 1.5 SST
HH SCREW
QTY: 8**

**FAS0248
5/16-18 SST
HH NLK NUT
QTY: 8**

**FAS0552
5/16 SST
FLAT WASHER
QTY: 20**

**26618-0
1 OZ TUBE
SILICONE
QTY: 2**

**30015-0
THREADED BALL STUD
QTY: 4**

**FAS0711
1/4-20 BK PH
SPRING CLIP
QTY: 4**

**FAS0222
5/16-18 PB WS450
PLUSNUT
QTY: 2**

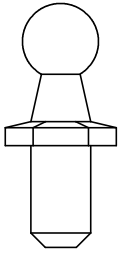
**FAS0148
#10 X .50 NI-ZN
PH SELF TAP SCREW
QTY: 1**

**FAS0066
1/4
EXT TOOTH
LOCK WASHER
QTY: 1**

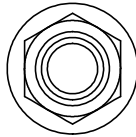
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FASTENERS USED

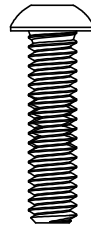
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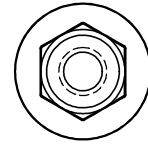
**30015-0
THREADED BALL STUD
QTY: 4**



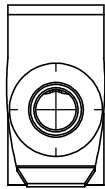
**FAS0861
NUT, HEX NLK FLG,
5/16-18, SS
QTY: 4**



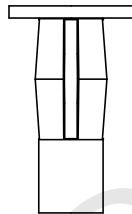
**FAS0940
SCREW, BHCS,
1/4-20X1.0, SS
QTY: 6**



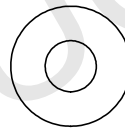
**FAS0055
NUT, HEX NLK FLG,
1/4-20, ZP
QTY: 12**



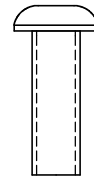
**FAS0711
SPRING, CLIP,
1/4-20, BK PH
QTY: 4**



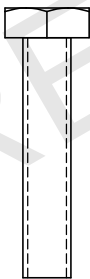
**FAS0052
PLUSNUT,
1/4-20, PB DC
QTY: 2**



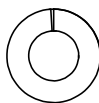
**FAS0234
WASHER, FLAT,
1/4, SST
QTY: 18**



**FS0576
SCREW, BHCS,
1/4-20X.75, SSW
QTY: 10**



**FAS0671
SCREW, HEX HD,
1/4-20X1.25, SS
QTY: 2**



**FAS0672
WASHER, LOCK, SPLIT
1/4, SST
QTY: 6**

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PAGE:

10

FASTENERS USED

BAG REFERENCE: BAG76637

**FAS0917
M5 X .8 ZP
HFLNG NLK NUT
QTY: 12**

**FAS0918
10-24 ZP
HFLNG NLK NUT
QTY: 6**

**26618-0
1 OZ TUBE
SILICONE
QTY: 1**

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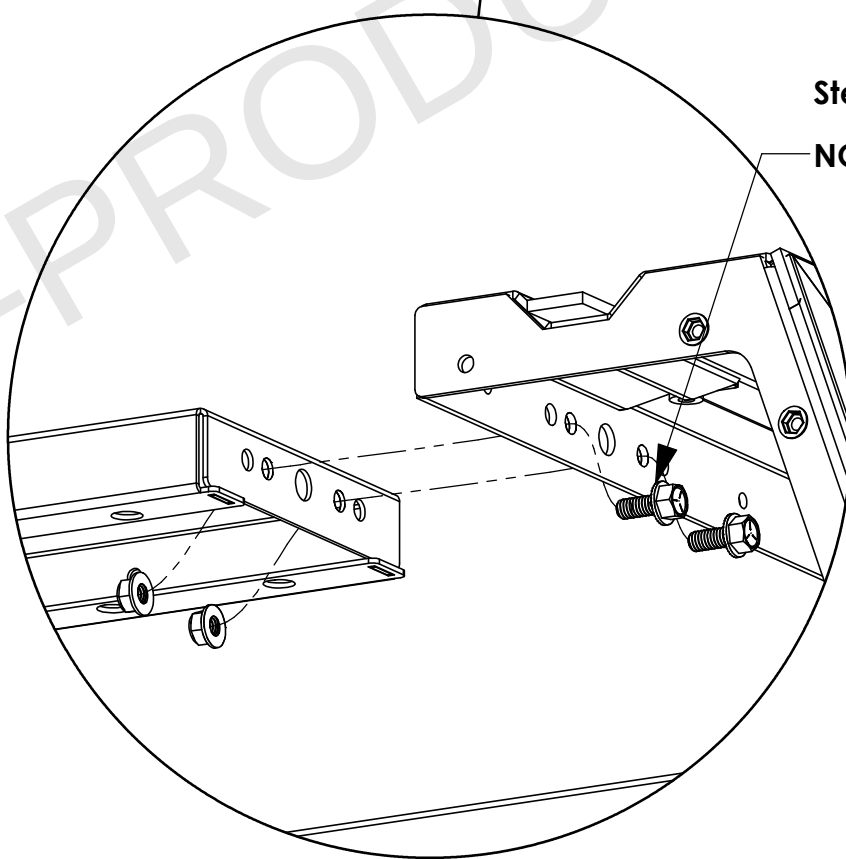
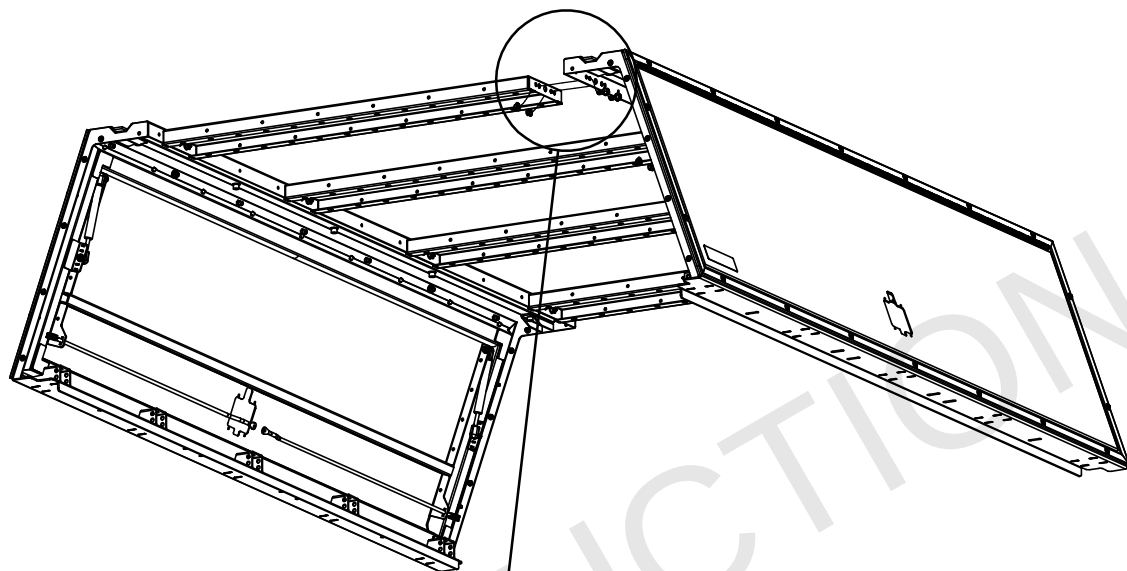
STEP 1 - ASSEMBLE BODY FRAME: SIDES AND CROSSBOWS

Step 1.1
OPEN [x2]
TOPPER SIDE
KITS
[TSK5423W]

Step 1.2
OPEN TOPPER
ROOF KIT
[TRK5423W]

Step 1.3
HAND TIGHTEN
FAS0438 AND
FAS0440
(16 PLACES)
1/2" WRENCH
1/2" SOCKET

FULLY TIGHTEN
AFTER Step X.X



Step 1.3

NOTE: Nut inboard

STEP 2 - ATTACH HARDWARE: SIDE DOOR HANDLES, FRONT & REAR SEALS

Step 2.1
CUT ZIP TIES
THAT ARE
HOLDING
LOCKRODS IN
PLACE

!! CAUTION !!
DOORS MAY
TRY TO OPEN

Step 2.2
ATTACH HANDLE
TO DOOR

FULLY TIGHTEN
FAS0917
(4 PER DOOR)
10mm SOCKET

DO NOT
OVERTIGHTEN

Step 2.3
ATTACH
LOCKRODS TO
HANDLE

FULLY TIGHTEN
FAS0918
(2 PLACES)
8mm SOCKET

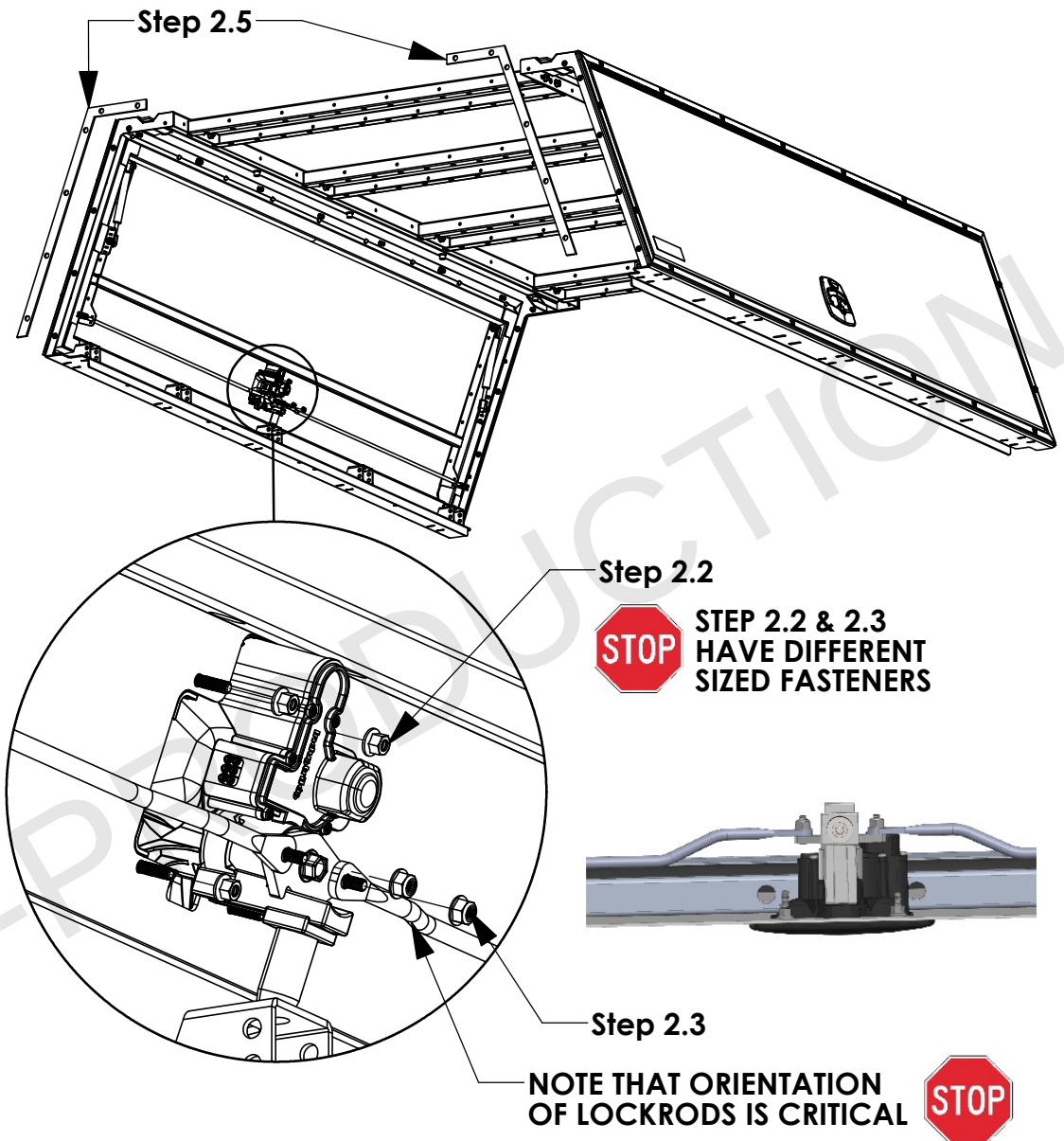
DO NOT
OVERTIGHTEN

Step 2.4
ADJUST HANDLE
POINT TO ALIGN
WITH CASTING
LINE ON HANDLE
BODY
(APPROX: 1.0")

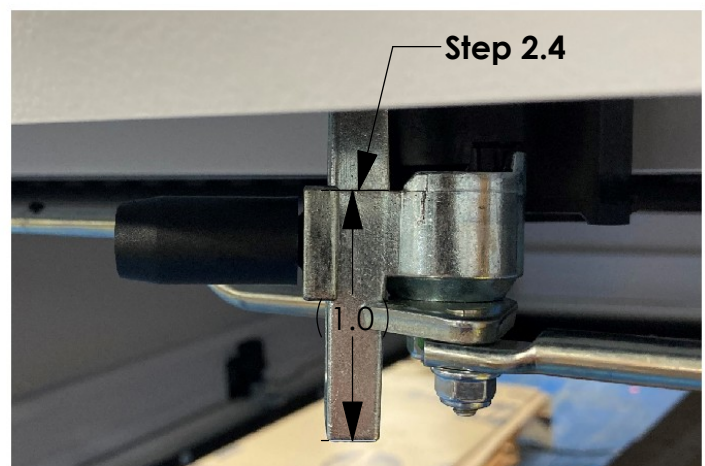
FULLY TIGHTEN
4mm ALLEN
(2 PLACES)

Step 2.5
APPLY FOAM
SEALS TO ALL
CORNERS

USE HOLES IN
SEAL TO ALIGN
MATERIAL



Step 2.1



STEP 3 - ATTACH FRONT PANEL

Step 3.1
OPEN TOPPER
CLOSURE KIT
[TCKMAV1MM23]

Step 3.2
ATTACH FRONT
PANEL

HAND TIGHTEN
FAS0234,
FAS0920
(10 PLACES)

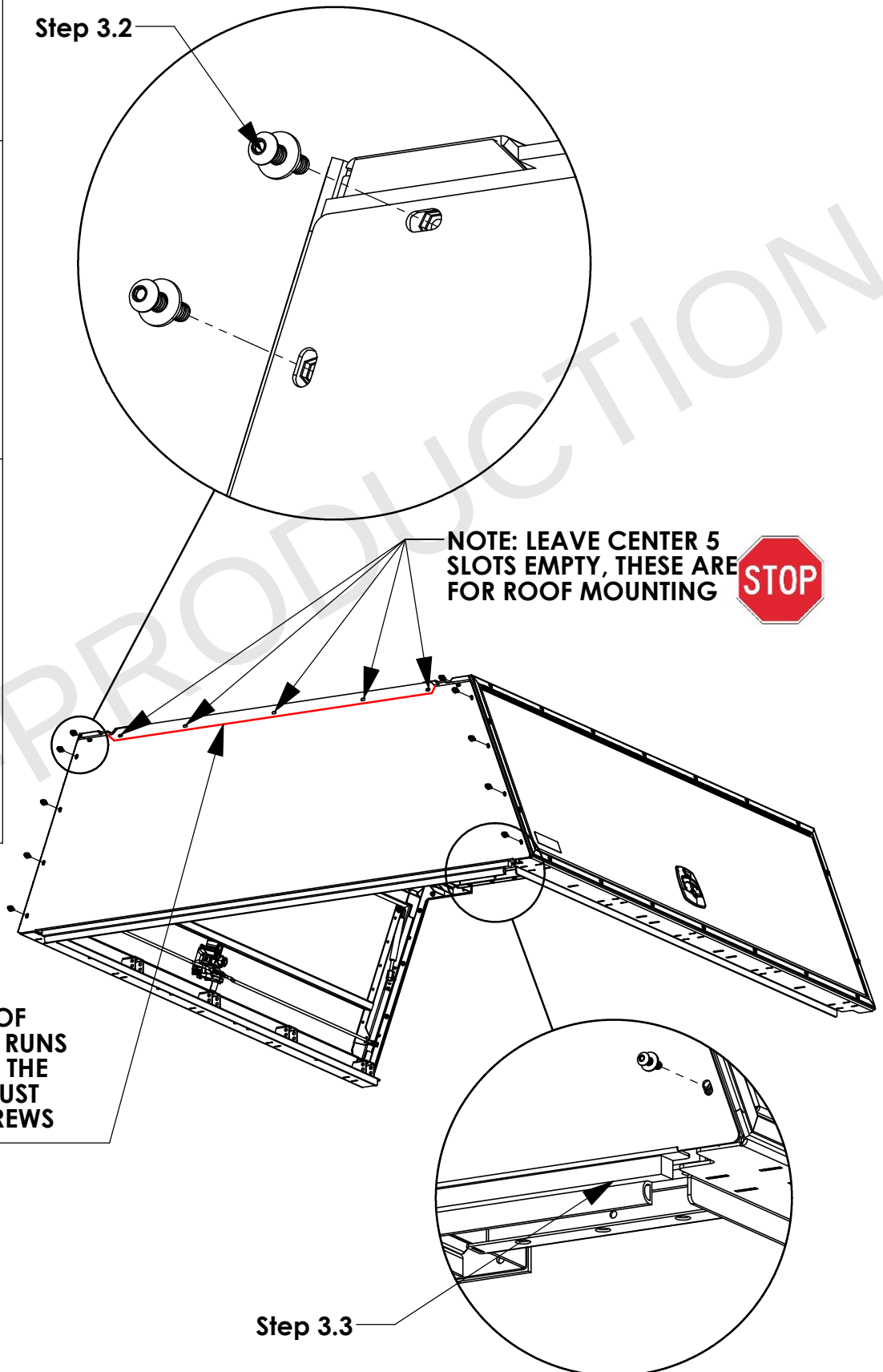
DO NOT
TIGHTEN UNTIL
AFTER STEP 7

Step 3.3
INSTALL FRONT BED
SEAL BY PLACING
ON FRONT PANEL
FLANGE CENTERED
BETWEEN THE
DRIVER AND
PASSENGER SIDE
BED RAILS.

TRIM OFF EXTRA, IF
NECESSARY.

APPLY A STRIP OF
SILICONE THEN RUNS
THE LENGTH OF THE
FRONT PANEL JUST
BELOW THE SCREWS

Step 3.2

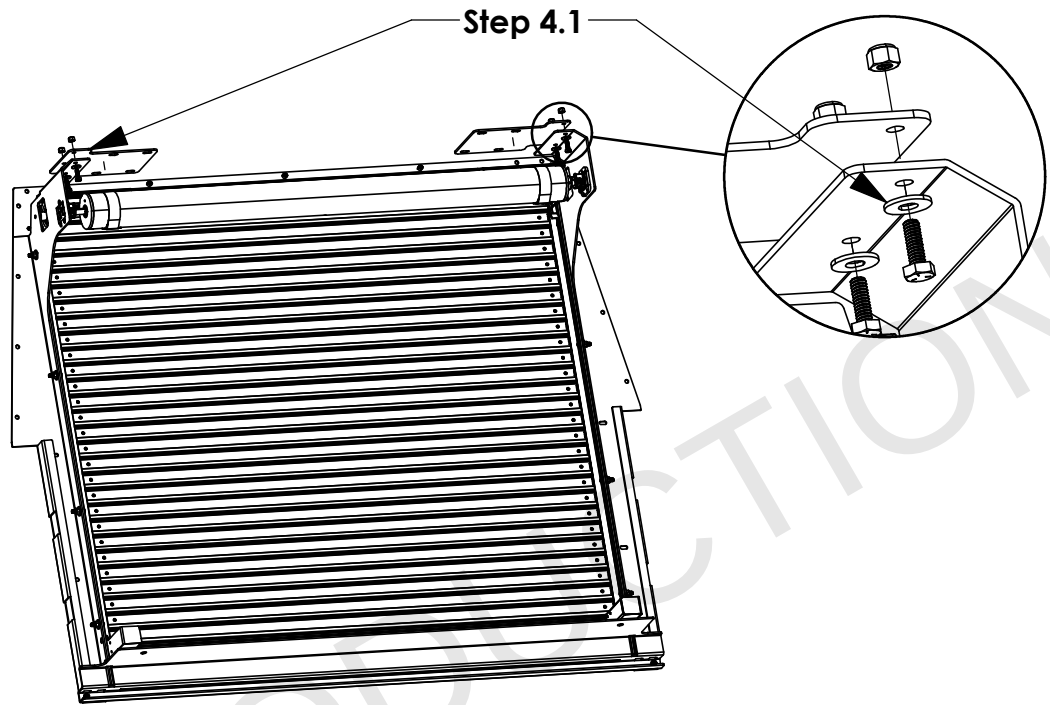


STEP 4 - PRE-ASSEMBLY GT-20340

Step 4.1
PLACE 80735-B
AT THE TOP OF
GT-20340,
HAND TIGHTEN
(4)FAS0576,
(4)FAS0234, &
(4)FAS0055

7/16 SOCKET
7/16 WRENCH

FULLY TIGHTEN
AFTER Step 5.2

**STEP 5 - ATTACHING GT-20340 TO TOPPER**

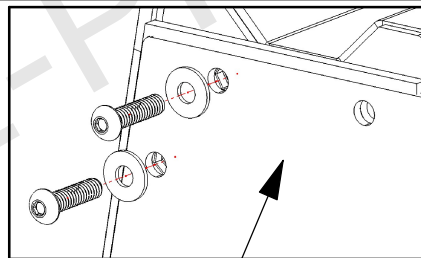
Step 5.1
ALIGN HOLES ON
GT-20340 TO
(2)TSK54M23W,
FULLY TIGHTEN
(10)FAS0920 &
(10)FAS0234

5/32 ALLEN

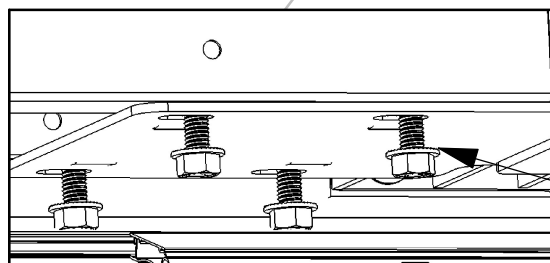
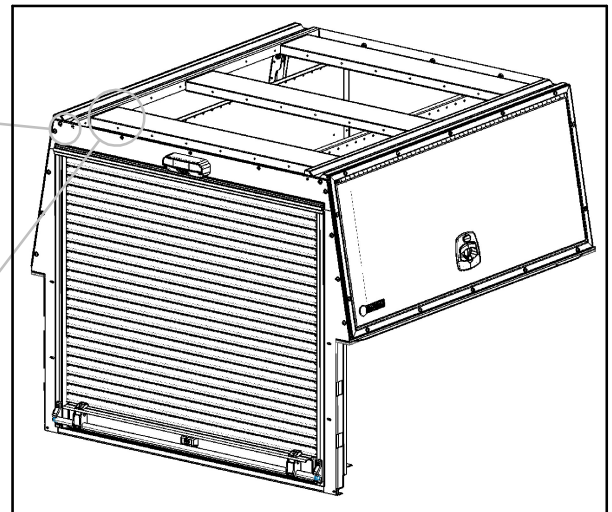
Step 5.2
FULLY TIGHTEN
(2)80735-B TO
TOPPER RAIL,
(8)FAS0438

1/2" WRENCH

NOTE:
FULLY TIGHTEN
FASTNERS FROM
Step 4.1



Step 5.1



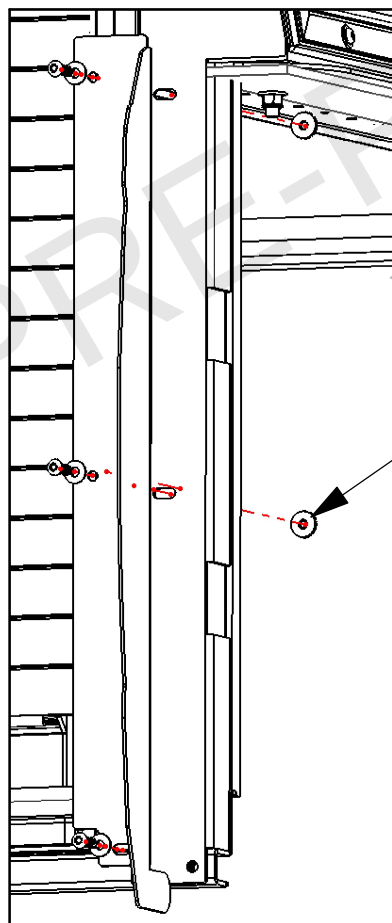
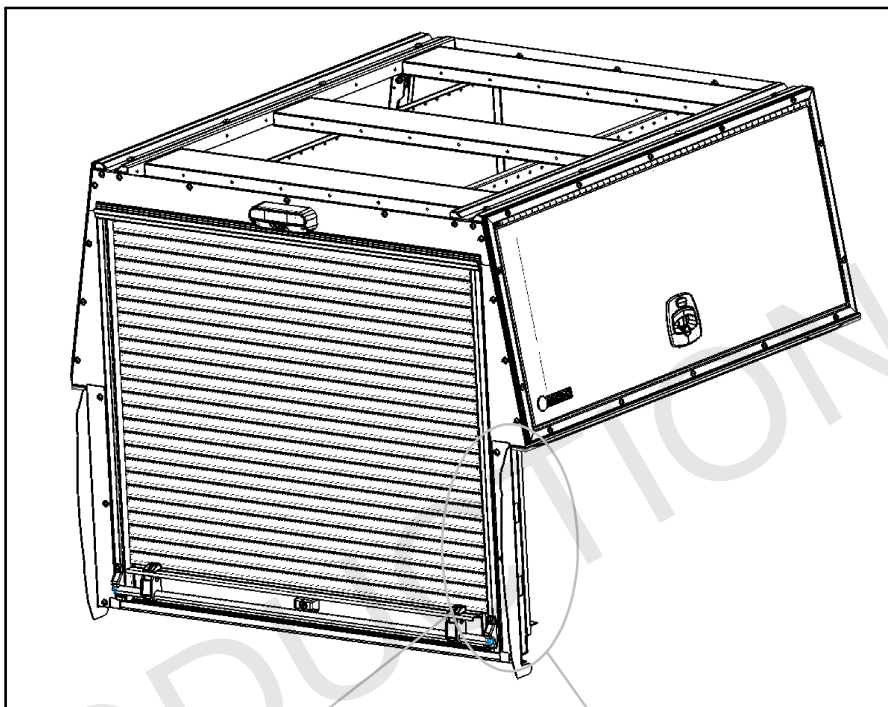
(VIEW FROM BELOW)

Step 5.2

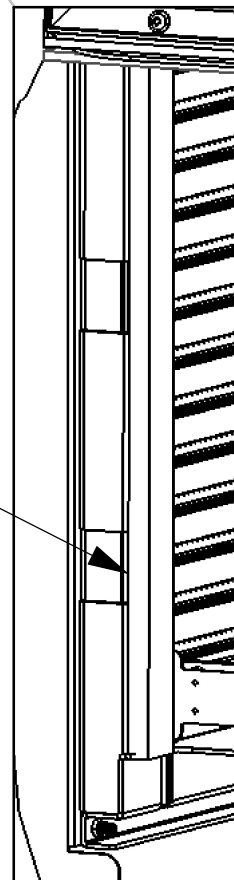
Step 5.3
ALIGN HOLES
ON 78635-B TP
GT-20340, FULLY
TIGHTEN
(6)FAS0920,
(6)FAS0234, &
(4)FAS0055

7/16 WRENCH
5/32 ALLEN

Step 5.4
PLACE 79367 TO
THE BACK OF
GT-20340, TRIM
AS NEEDED



Step 5.3



Step 5.4

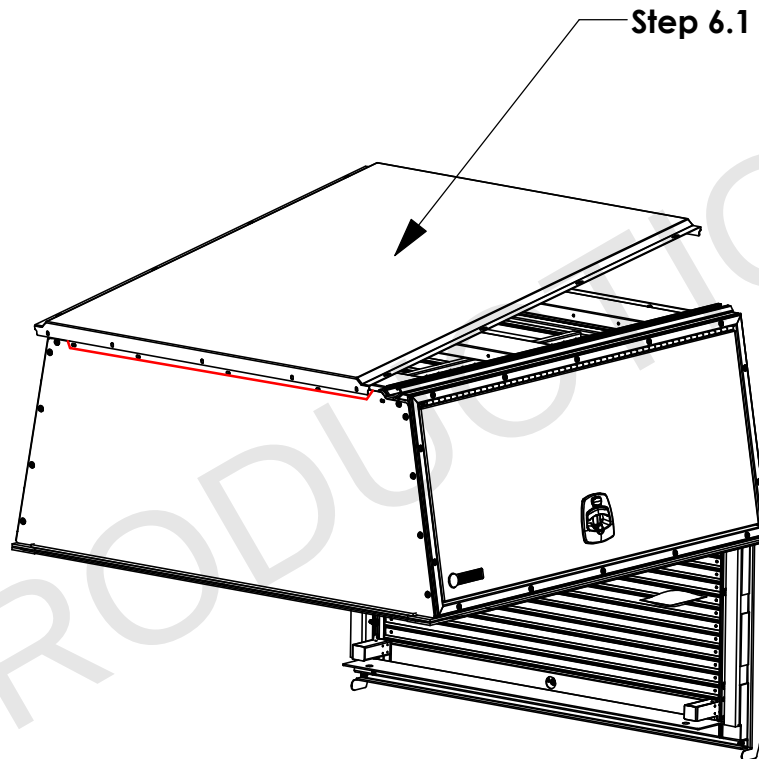
VIEW FROM BEHIND

STEP 6 - ATTACH ROOF AND ROOF RAILS

Step 6.1
PLACE ROOF
PANEL ON
TOPPER BODY AT
A SLIGHT ANGLE,
SLID FORWARD
OF FRONT PANEL
TO AVOID
REMOVING
SILICONE
APPLIED IN STEP
3. THEN SLIDE
ROOF PANEL
INTO CORRECT
POSITION.



**PLEASE NOTE THAT ORDER OF OPERATIONS ON
 THESE BUILD STEPS IS CRITICAL TO A PROPER SEAL!**



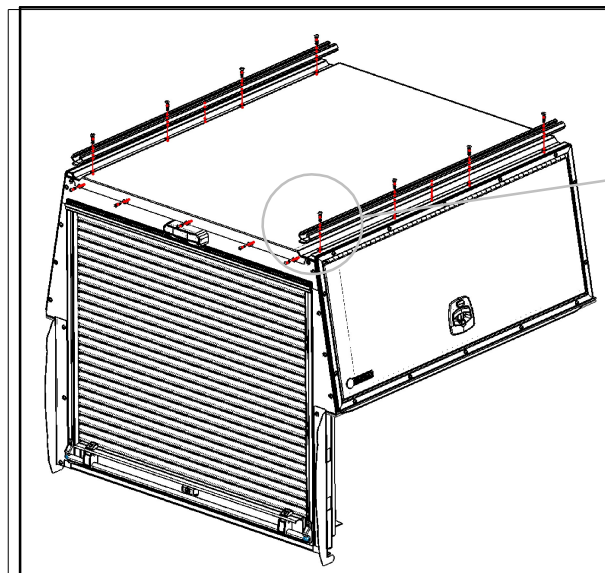
Step 6.2
ATTACH
MOUNTING RAILS
TO TOPPER BODY.

USE AN
ALIGNMENT
PUNCH TO POKE
THROUGH SEALS

FULLY TIGHTEN
FAS0552,
FAS0919
(10 PLACES)
3/16" ALLEN

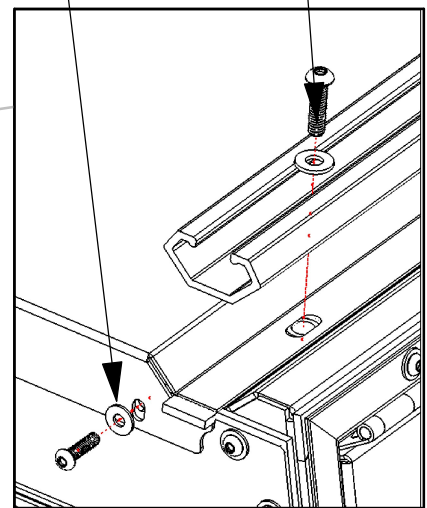
Step 6.3
ATTACH ROOF
TO TOPPER
BODY.

FULLY TIGHTEN
FAS0055,
FAS0552,
FAS0920
(10 PLACES)
5/32" ALLEN
7/16" WRENCH



Step 6.3

Step 6.2



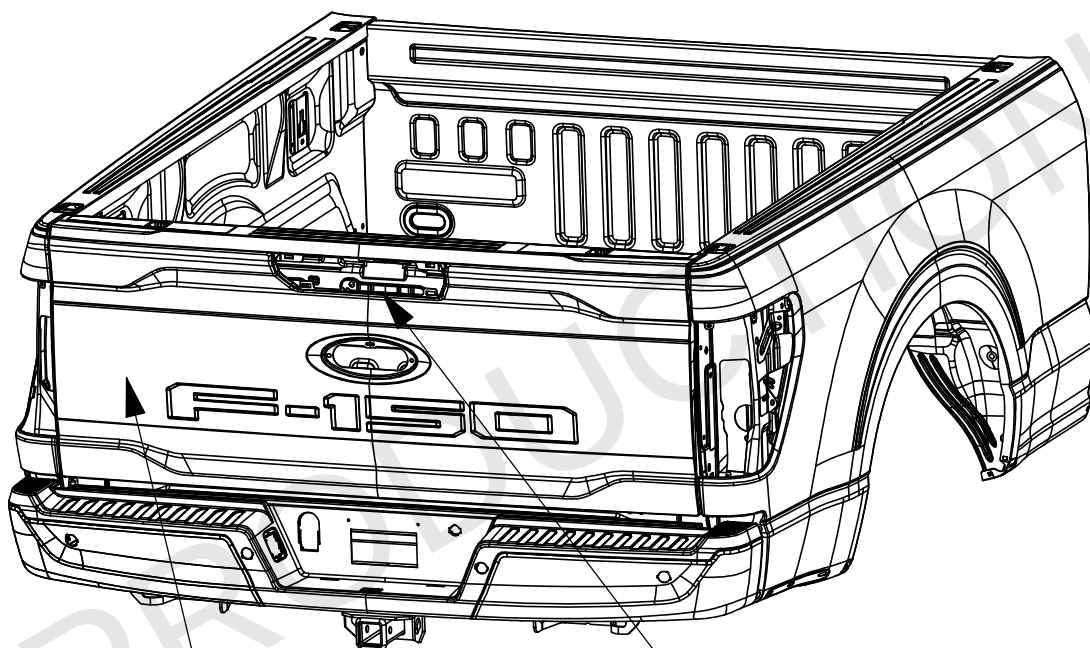
STEP 7 - REMOVE BACKUP CAMERA AND TAILGATE

Step 7.1
REMOVE BACKUP
CAMERA PER
77217
RELOCATION
INSTRUCTIONS
77963

Step 7.2
REMOVE
TAILGATE PER
OEM GUIDELINES



NOTE: CONTACT
CUSTOMER FOR
DISPOSITION OF
REMOVED
TAILGATE



Step 7.2

Step 7.1

STEP 8 - ATTACH SEALS TO TRUCK BED AND TOPPER LOCATION RELATIVE TO FRONT OF TRUCK BED

Step 8.1
INSTALL SIDE BED SEALS. ALIGN TO THE FRONT AND INSIDE EDGES OF THE SIDE BED RAIL TRIM.



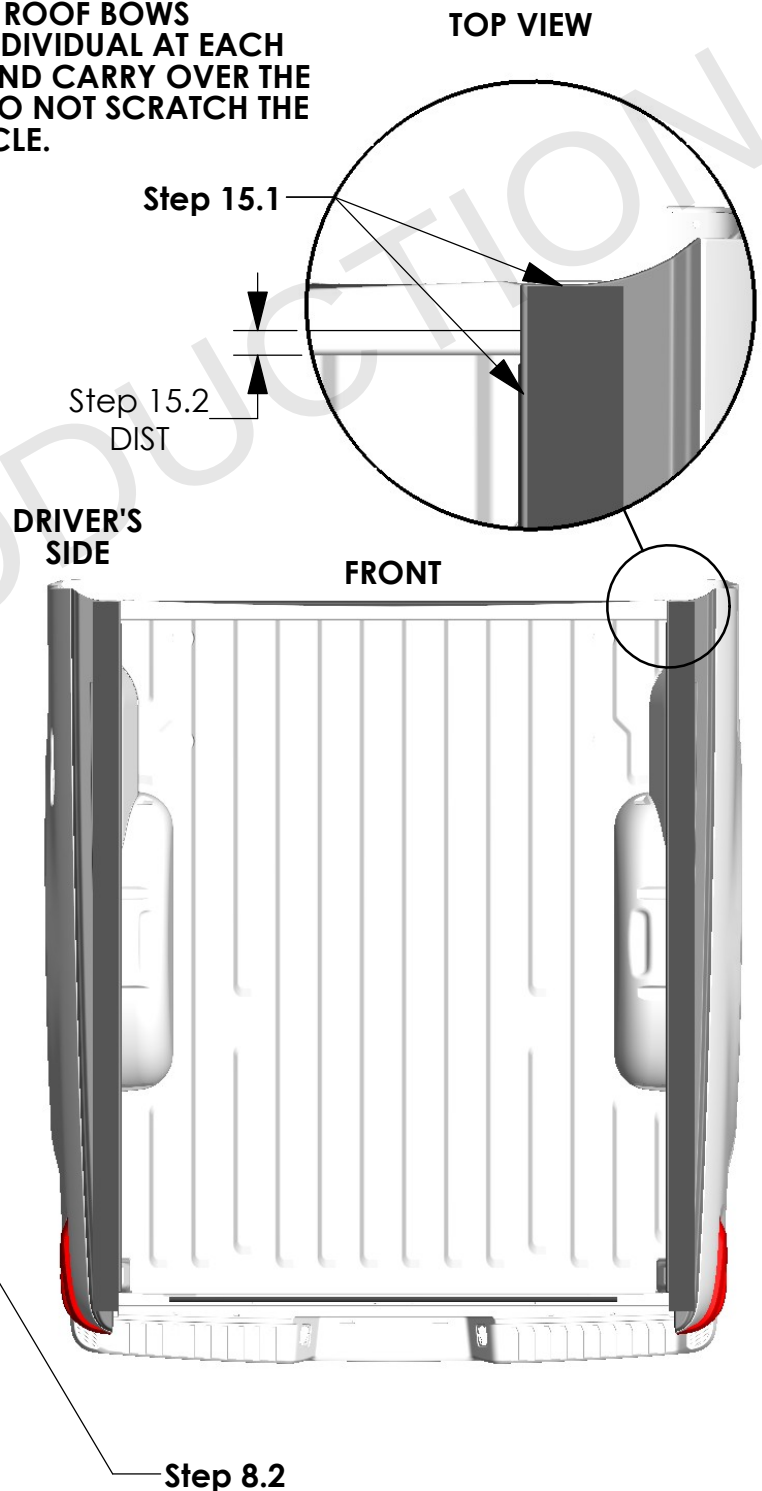
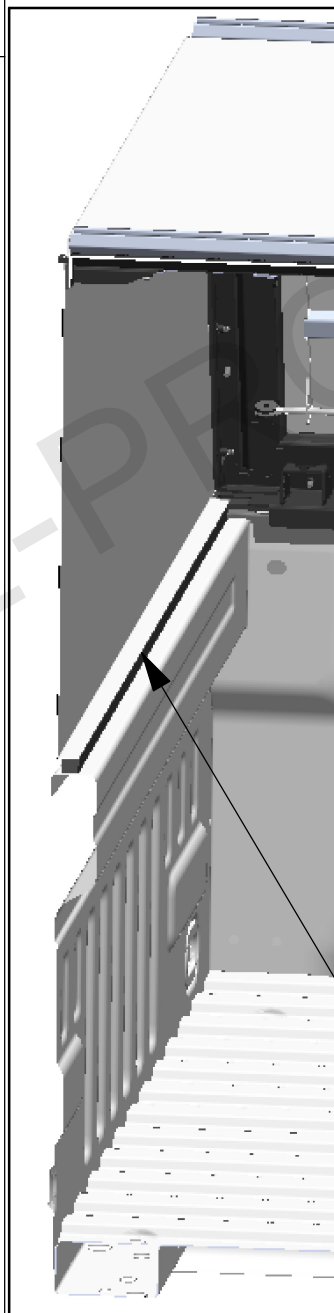
DO NOT TRIM EXCESS UNTIL TOPPER IS ON THE TRUCK.

Step 8.2
WHEN PLACING THE TOPPER ON THE TRUCK BED ALIGN THE FRONT PANEL INSIDE FLANGE EDGE AND REFER TO TABLE 1 TO GET OEM SPECIFIC DISTANCE OFF OF THE INSIDE EDGE OF THE BED. CENTER BETWEEN THE DRIVER AND PASSENGER SIDE BED RAIL TRIM.

NOTE: BASED ON DIFFERENT VEHICLE MODEL YEARS AND BED VARIATION, THE TOPPER LOCATION MAY VARY. IT MAY REQUIRE THE INSIDE EDGE FLANGE TO BE PLACED AT THE INSIDE EDGE OF THE BED TO LOCATE TOPPER PROPERLY AT REAR OF VEHICLE.

NOTE: IT IS RECOMMENDED THAT YOU LOAD THE TOPPER ONTO A TRUCKBED WITH ONE OF THE FOLLOWING METHODS:

- HOIST: ATTACH TO THE ROOF RAILS OF THE TOPPER
- FORKLIFT: OPEN THE REAR DOOR AND SET FORKS ON THE ROOF BOWS
- MANUAL: HAVE 1 INDIVIDUAL AT EACH CORNER OF THE TOP AND CARRY OVER THE SIDES OF THE TRUCK. DO NOT SCRATCH THE VEHICLE.



STEP 8 - ATTACH SEALS TO TRUCK BED AND TOPPER LOCATION RELATIVE TO FRONT OF TRUCK BED - SILVERADO ONLY**Step 8.3
SILVERADO ONLY**

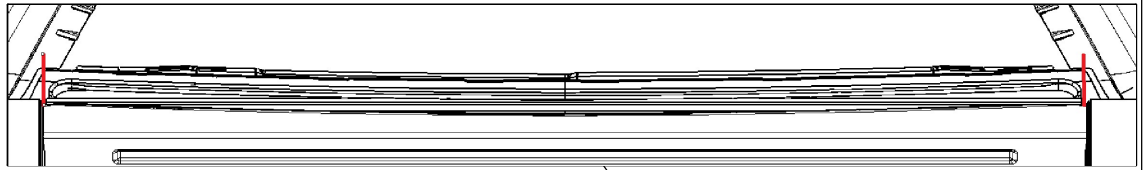
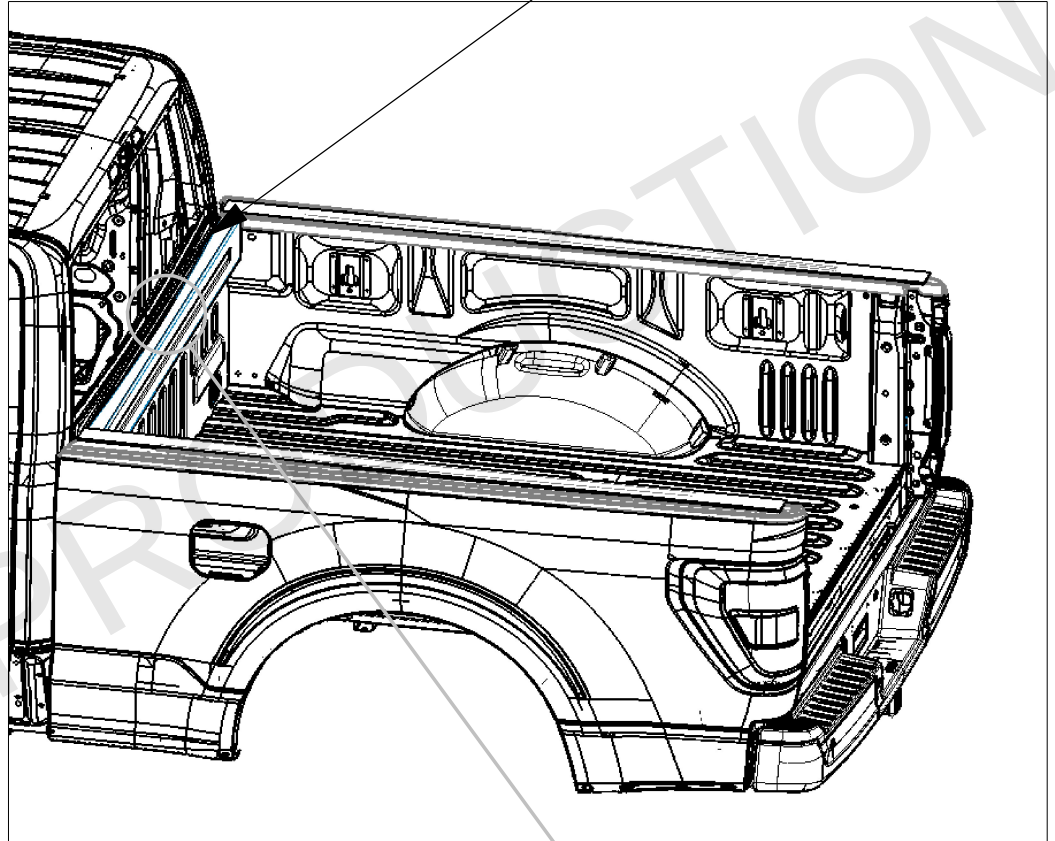
PLACE 81456 GASKET IN THE GAP BETWEEN THE TRUCK BED AND CAB.



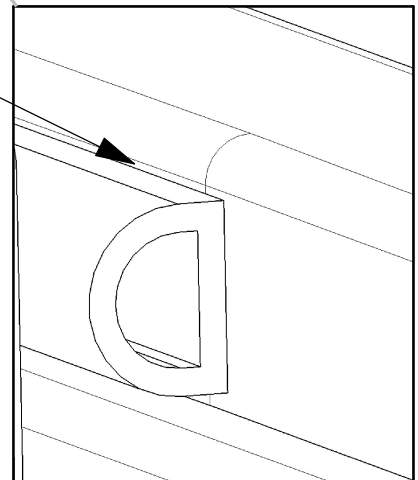
BEFORE ATTACHING TO TRUCK BED, CLEAN AND PREP AREA. DO NOT ATTACH TO PLASTIC TRIM. IF TRIM IS ON FRONT OF BED ATTACH TO CAB.

ONCE AREA IS PREPARED CENTER GASKET ON THE REAR WINDOW.

MAKE SURE THAT GASKET HAS FULL SURFACE CONTACT SO ADHESIVE WILL PROPERLY BOND.

**Step 8.3**

NOTE:
IF TRUCK BED HAS A SPRAY ON BED LINER, PLACE GASKET UNDER LINER ON TRUCK BED



STEP 9 - ATTACH TOPPER TO TRUCK BED

Step 9.1
USE THE HOLES IN
THE BD LOWER
BRACKET ASSM
TO MARK FOR
PLUS NUTS.



(2 PLACES)
NOTE: YOU WILL
HAVE TO
REMOVE FOAM
FROM THE
HOLES.

Step 9.2
MOVE TOPPER
REARWARD TO
DRILL HOLES FOR
PLUSNUTS.
SPRAY PAINT
HOLES.

**1/2" STEP DRILL
BIT**

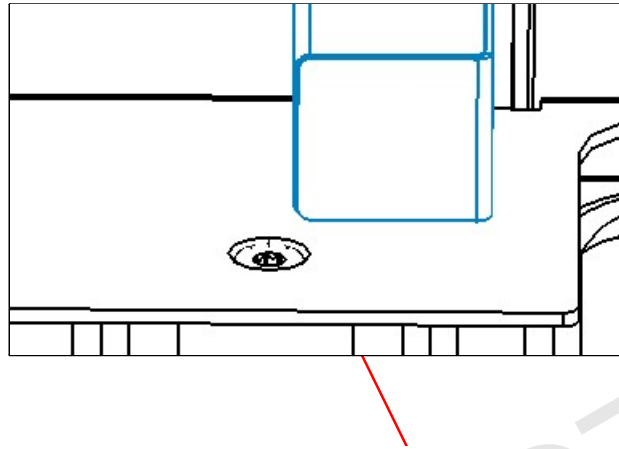
Step 9.3
SET PLUSNUTS
USING PLUSNUT
SETTING TOOL
OR AIR
POWERED
SETTING GUN.

FAS0222

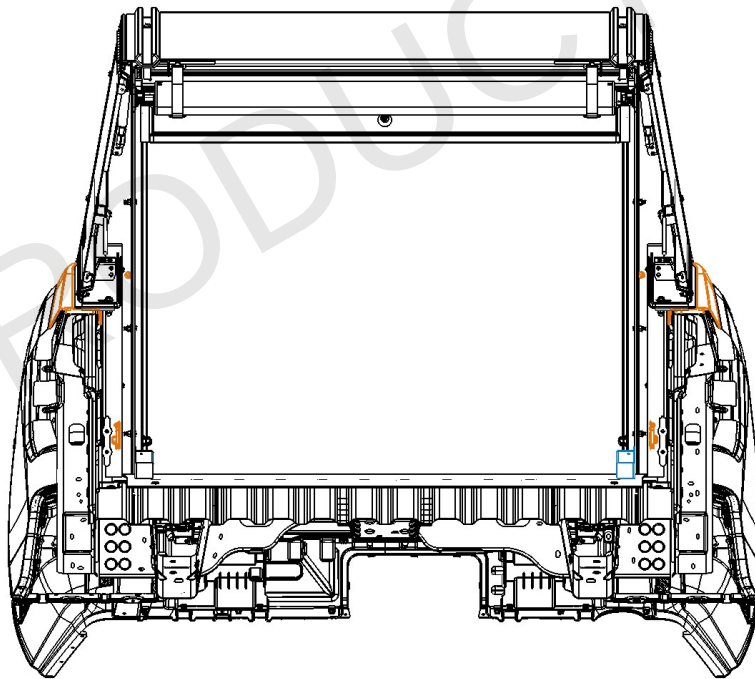
Step 9.4
REPLACE TOPPER
TO ORIGINAL
LOCATION AND
FASTEN TOPPER
TO THE TRUCK
BED

**FULLY TIGHTEN
FAS1279
(2 PLACES)
T40 TORX BIT**

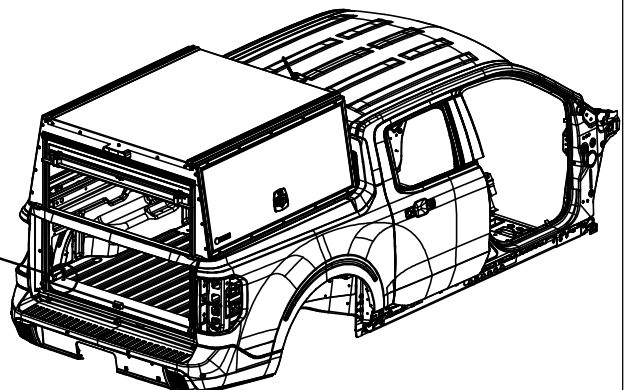
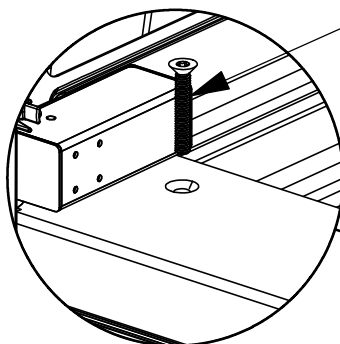
**FAS0242,
FAS0552 [x2]
FAS0248
(8 PLACES)
1/2" SOCKET
1/2" WRENCH**



**VIEW LOOKING FROM
FRONT TO BACK**



FAS1279



STEP 9 CONT'D - ATTACH TOPPER TO TRUCK BED

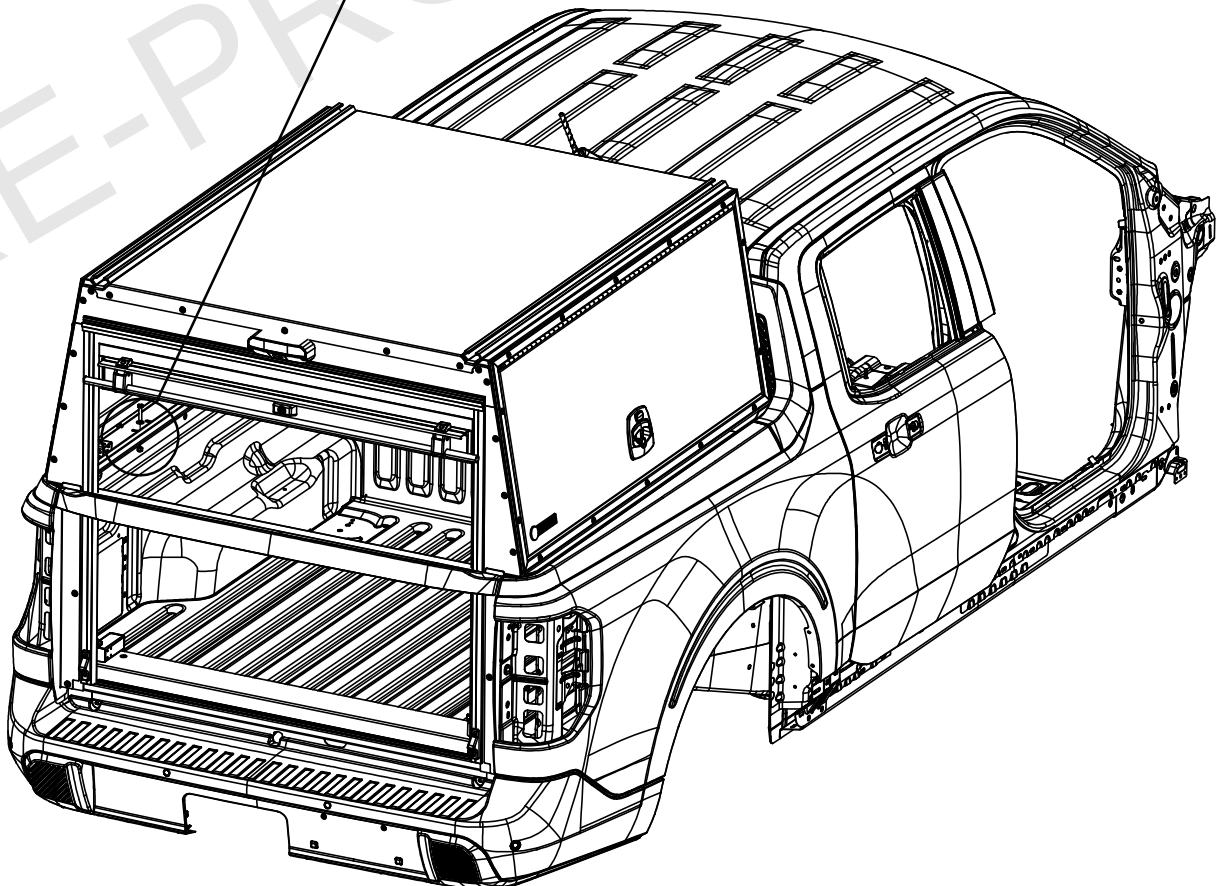
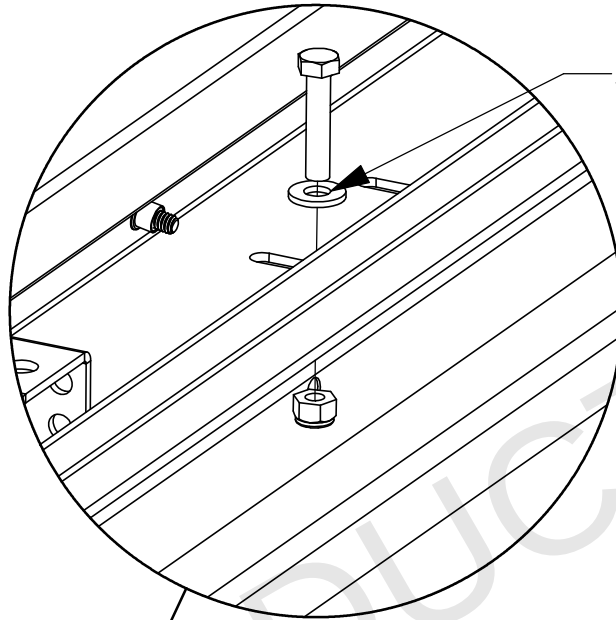
NOTE: (FOR 8.0' 26" TALL RAM 1500, 2500, 3500 ONLY) TOPPER MUST BE SOFT INSTALLED TO MARK FOR DRILLING. TOPPER TO BE REMOVED PRIOR TO DRILLING.

Step 9.5
USE HOLES IN THE
BED RAIL TO
MARK AND DRILL
MOUNTING
LOCATIONS. IT IS
NOT NECESSARY
TO REMOVE THE
TOPPER FOR THIS
STEP.

(8 PLACES)
11/32" DRILL BIT



NOTE: IF THESE
HOLES INTERFERE
WITH THE OEM
BODY, DRILL A
NEW HOLE IN THE
BED RAIL +/- 2"
FROM THE
INTERFERENCE.



STEP 10 - APPLY SILICONE TO INSIDE FRONT CORNERS AND INSIDE REAR CORNERS. ADD FOAM TO REAR.

Step 10.1
APPLY A 4" STRIP
OF SILICONE TO
BOTH INSIDE
FRONT CORNERS

Step 10.2
APPLY A 4" STRIP
OF SILICONE TO
BOTH INSIDE
REAR CORNERS

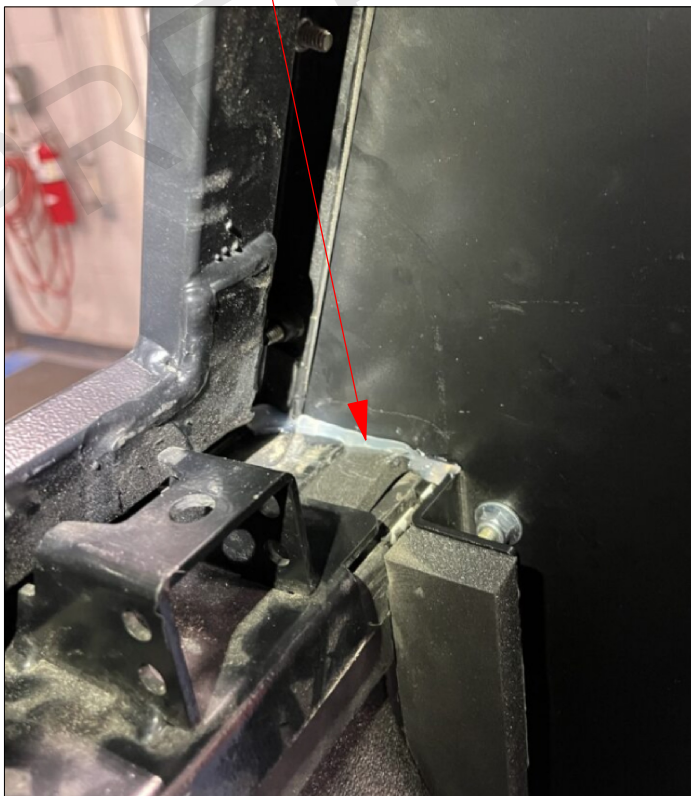
Step 10.3
CUT 75114 IN (2)
6" PIECES AND
PLACE AS
SHOWN AT REAR
OF VEHICLE

(2) PLACES

Step 10.1



Step 10.2



Step 10.3



STEP 11 - CLOSE DOORS AND ADJUST BED FILLERS.

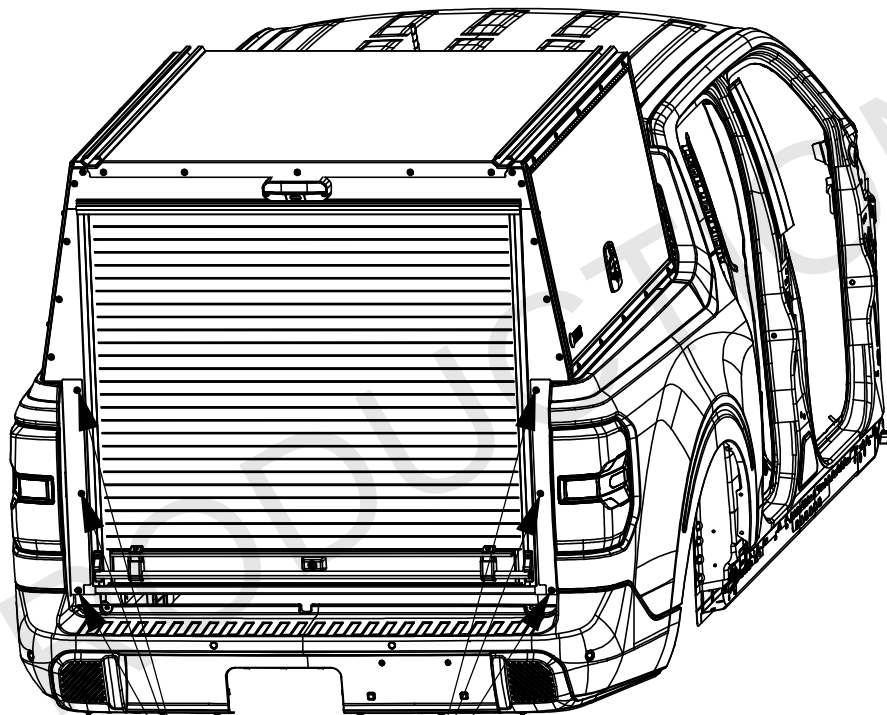
Step 11.1
CLOSE DOOR,
CHECK THAT
LOCK ROD IS
ENGAGED WITH
SIDE LOWER
BRACKET.



NOTE: IF DOOR DOES NOT LATCH WITH MINIMAL EFFORT, CHECK THAT TOPPER IS SQUARE AND CENTERED.

Step 11.2
ADJUST BED
FILLERS OUT TO
MAX WIDTH AND
FULLY TIGHTEN

(6 PLACES)



Step 11.2

MAKE SURE ALL FASTENERS ARE TIGHTENED!! INSTALLATION IS COMPLETE