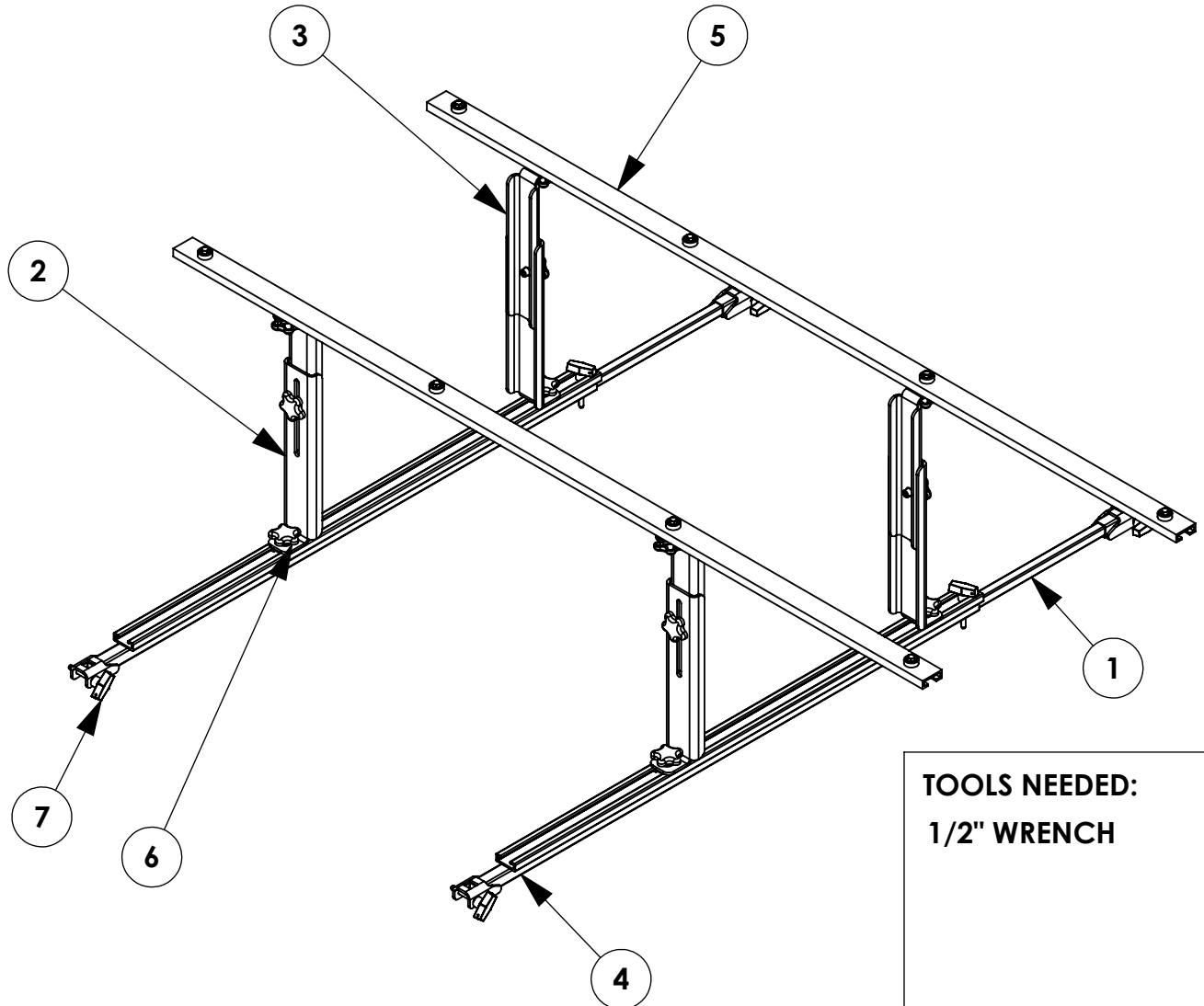


INSTR. NUMBER :73676	PG: 1	REV: A	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
			1	JIGTOP-5	JIGTOP, PART 5	2
PART NUMBER : TFKJIG			2	JIGTOP-8	JIGTOP, PART 8	4
			3	JIGTOP-9	JIGTOP PART,9	4
PART • ASJUSTABLE TOPPER ASM DESC. • JIG			4	JIGTOP-11	JIGTOP PART,11	2
			5	JIGTOP-12	JIGTOP PART, 12	2
			6	73510	KNOB, 5/16-18 X .75	12
			7	73511	PIN, 5/16 X 2 Q-R	6



TOOLS NEEDED:
1/2" WRENCH

GET TO KNOW THE VEHICLE - AT THE BEGINNING OF ANY INSTALLATION, CHECK THE LOCATION OF THE FUEL TANK, FUEL LINES, BRAKE LINES, HIGH VOLTAGE BATTERIES AND WIRING HARNESSSES TO AVOID INJURY OR PROPERTY DAMAGE FROM TOOL CONTACT.

SEAL ALL EXTERIOR HOLES - ALL INSTALLATION HOLES SHOULD BE SEALED WITH BUTYL TAPE OR SILICON TO PREVENT WATER AND EXHAUST GASES FROM ENTERING THE VEHICLE.

CONTROL DRILL DEPTH - TO AVOID DAMAGE TO THE VEHICLE, USE A DRILL STOP OR CLEARED STEP BIT WHEN DRILLING INSTALLATION HOLES.

ALWAYS ADD PRIMER - WHEN ADDING INSTALLATION HOLES BE SURE TO USE A SELF-ETCHING PRIMER TO PREVENT CORROSION, FASTENER FAILURE AND INJURY.

MOUNTING POINTS MUST HAVE METAL-TO-METAL CONTACT - USE PROVIDED MOUNTING SPACERS TO ACCOMMODATE FOR VEHICLE FEATURES, CARPET OR SUBFLOORS.

PROVIDE CLEARANCE FOR SPACERS - IF THE INSTALLATION VEHICLE CONTAINS A CARPET OR SUBFLOOR, USE A 1-3/16" DIAMETER CARPET CUTTER (P/N: 31183-0) AT ALL MOUNTING LOCATIONS TO OPEN UP ROOM FOR SPACERS.

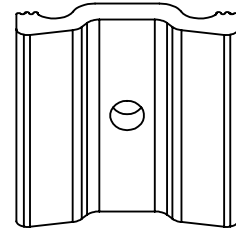
CHECK SPACER ORIENTATION - BE SURE THAT THE INDENT IN THE SPACER COVERS THE PLUSNUT HEAD; THIS ENSURES THE MOST METAL-TO-METAL CONTACT AND REDUCES VIBRATION.

PLUSNUT INSTALLATION - A PLUSNUT GUN IS RECOMMENDED FOR PLUSNUT INSTALLATION FOR ITS PRODUCTION SPEED. HOWEVER, A PLUSNUT SETTING TOOL CAN ALSO BE USED (P/N: 22200-0).

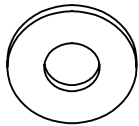
THRU-BOLT CLEARANCE - WHEN USING A THRU-BOLT AT ANY MOUNTING LOCATION, BE SURE THAT YOUR HOLE HAS 1/16" CLEARANCE.

FASTENERS USED**BAG REFERENCE: BAGTFKJIG**

FAS0449
5/16-8 X 18 X 1 ZP
HFLNG SCREW
QTY: 8



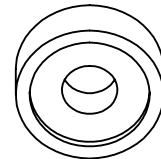
35335-0
AD RAIL SLIDE 1.5"
QTY: 14



FAS0086
5/16 ZP
FLAT WASHER
QTY: 8



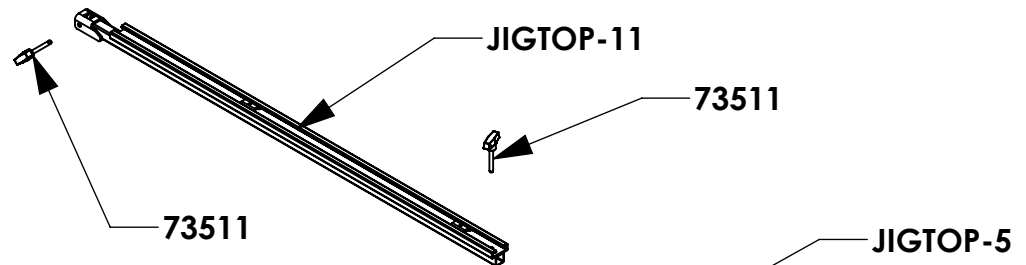
FAS0098
5/16 Z
SPLIT LOCK WASHER
QTY: 8



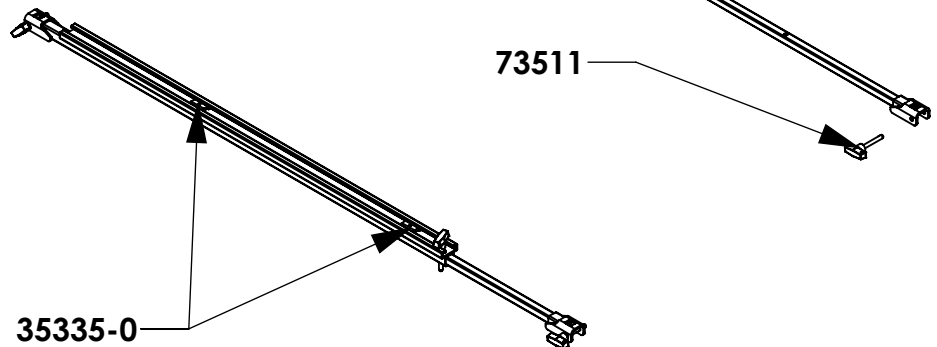
03927-1
11/32 ALUM
SPACER
QTY: 8

STEP 1 - CROSS MEMBER ASSEMBLY

Step 1.1
SLIDE JIGTOP-5
INTO JIGTOP-11



Step 1.2
ALIGN HOLE IN
JIGTOP-5 AND
JIGTOP-11.
INSTALL PIN
73511, AS WELL
AS THE 2 END
BRACKETS

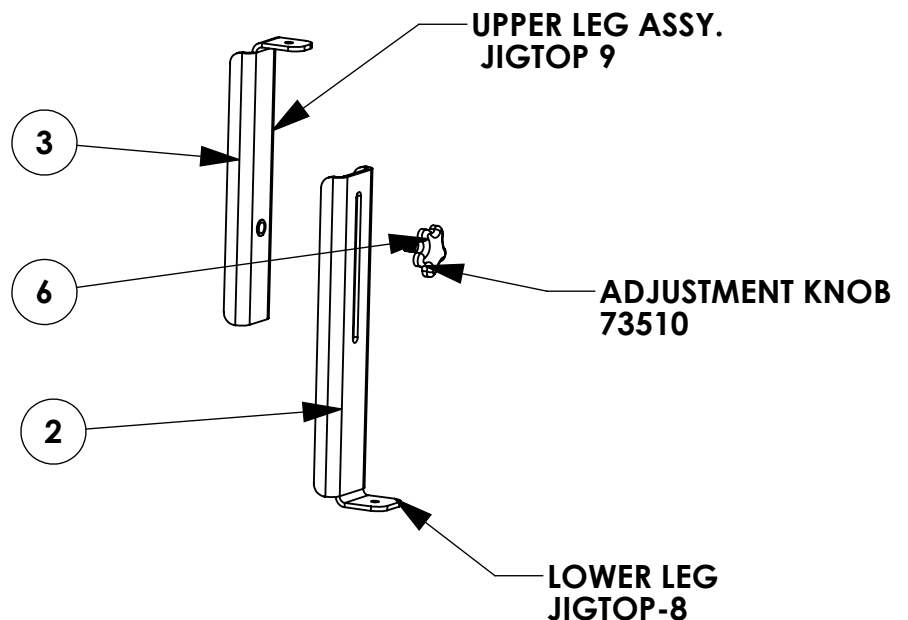


ASSEMBLE x2

Step 1.3
INSERT 2 SLIDES
35335-0 IN FROM
END TO
COMPLETE
LOWER RAIL
ASSEMBLY.

STEP 2 - VERTICAL LEG ASSEMBLY

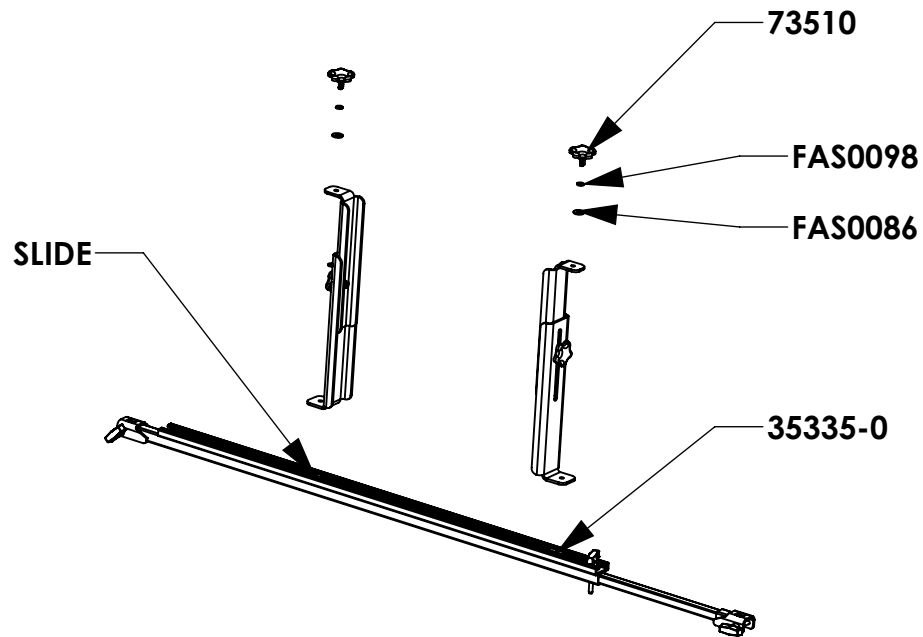
Step 2.1
TO CREATE
VERTICAL
LEG, ATTACH
JIGTOP-8
TO JIGTOP-9
WITH
ADJUSTMENT
KNOB
73510



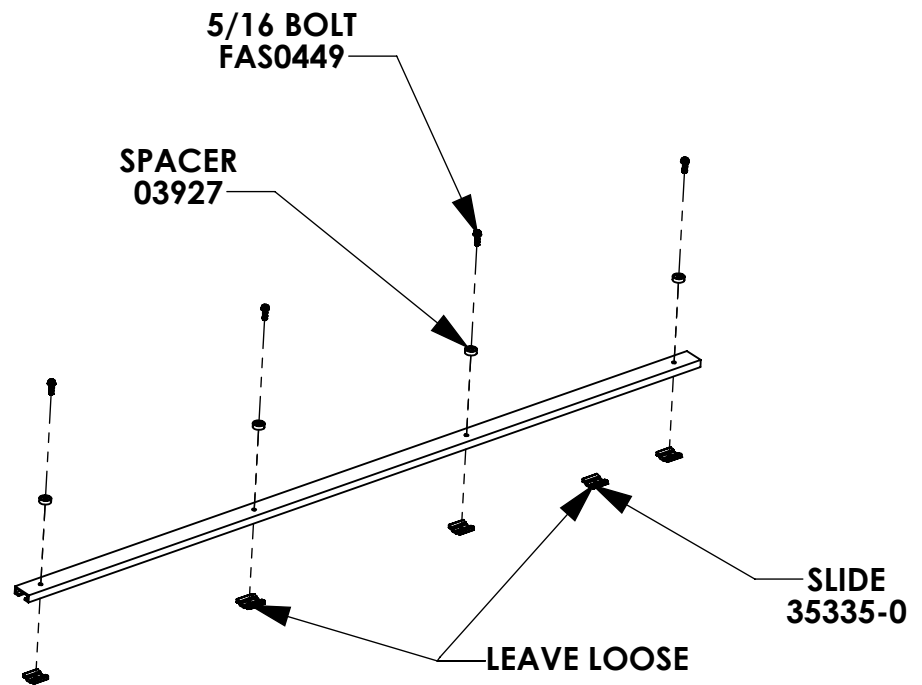
ASSEMBLE x4

STEP 3 - Cross Truck Rail Assembly

Step 3.1
ATTACH VERT.
LEG TO LOWER
RAIL BY USING
73510 AND
WASHER FAS0086
ATTACHING IN
TO SLIDE 35335-0

**STEP 4 - Support Rail Assembly**

Step 4.1
PLACE 6 SLIDES
[35335-0] IN
RAIL JIGTOP-12.
USING BOLT
FAS0449,
ATTACH SPACER
03927 THREW
THE HOLE INTO
SLIDE 35335-0.
LEAVE 2 SLIDES
LOOSE AS
SHOWN



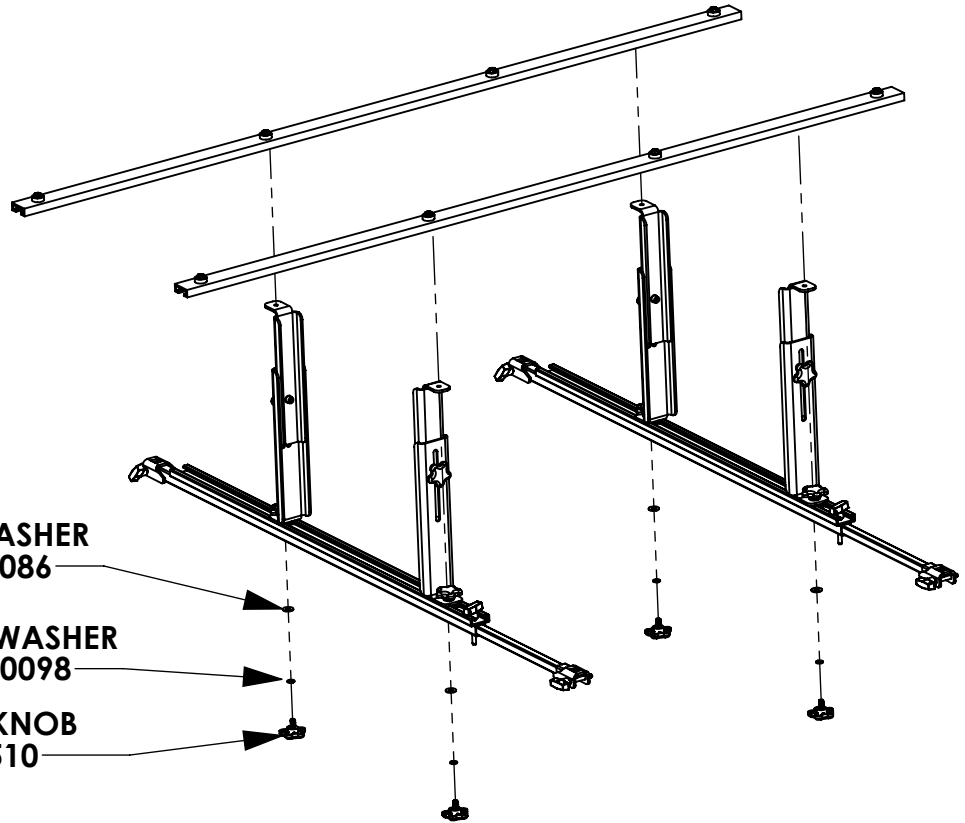
SUPPORT RAIL ASSEMBLY INSTALL**STEP 5 - SUPPORT RAIL ATTACHMENT**

Step 5.1
PLACE FAS0098
AND FAS0086
ON ADJ. KNOB
59625K78.
INSERT IN HOLE
ON TOP OF
VERT. LEG ASSY.
AND THREAD
INTO THE LOOSE
SLIDE IN RAIL
ASSY.
(4 PLACES)

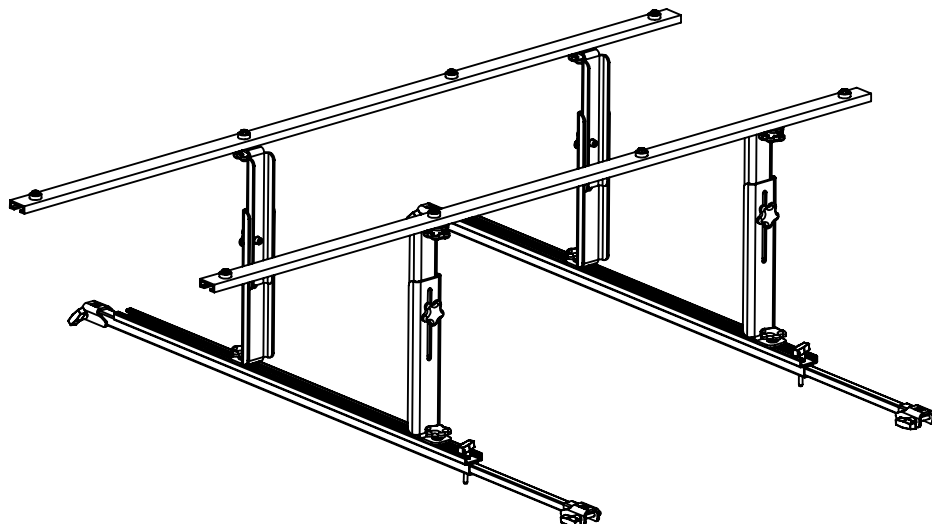
FLAT WASHER
FAS0086

LOCK WASHER
FAS0098

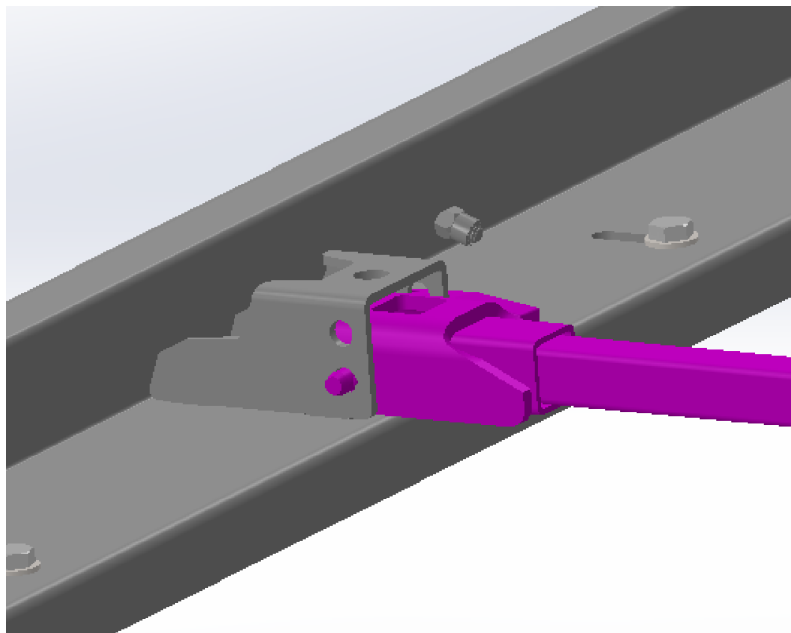
ADJ. KNOB
73510



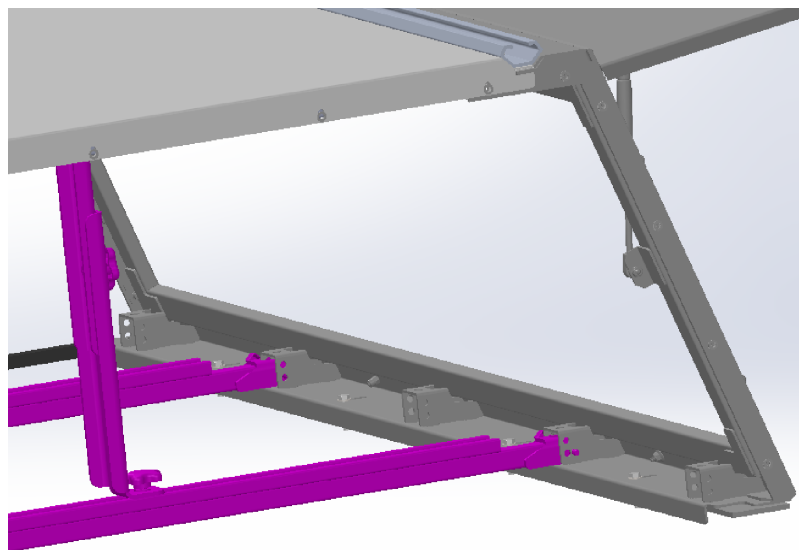
Step 5.2
FINAL ASSEMBLY



Step 6.1
PIN CROSS
MEMBER INTO
THE 2ND SET OF
HOLES IN SIDE
TOPPER RAIL
USING PIN
73511



Step 6.2
DO THE SAME
ON THE
OPPOSITE SIDE
OF BED.



Step 6.3
USING THE
ADJUSTMENT
FEATURES ON
FIXTURE.
ATTACH
SECOND CROSS
MEMBER INTO
BRACKETS ON
TOPPER. 2 BACK
AS SHOWN. PIN
IN PLACE.

Step 6.4
ADJUST
VERTICAL LEGS
TO HOLD CROSS
BRACING IN
PLACE UNTIL ALL
ATTACHMENT
ARE MADE ON
TOPPER.

