

PRE-INSTALLATION INSTRUCTIONS

- 1

ASSEMBLE LATCHES & DOOR TO CABINET. THEN ATTACH DOOR HANDLE TO DOOR.
- 2

DETERMINE CABINET DOOR OPENING ORIENTATION BY MOUNTING THE FLOOR ANGLES AT EITHER END OF CABINET
1.

THE CABINET POSITION IS DETERMINED BY THE PACKAGE INSTRUCTION SHEET OR BY YOUR CHOICE OF LOCATION. IT IS VERY IMPORTANT TO STAY CLEAR OF GAS TANKS, GAS LINES, ELECTRICAL WIRING, & THE EXHAUST SYSTEM. IT IS HIGHLY RECOMMENDED TO INSPECT THE VEHICLE UNDERSIDE TO IDENTIFY OBSTRUCTIONS WHEN DETERMINING VENT LOCATION.
2.

AFTER VENT LOCATION IS DETERMINED, DRILL A 1-1/2" DIA. HOLE THROUGH THE BOTTOM OF THE CABINET AND VEHICLE FLOOR.
NOTE: DO NOT INSTALL VENT TUBE IN CENTER OF CABINET FLOOR. THE VENT TUBE HOLE CENTER MUST BE LOCATED IN A CORNER 2" FROM CABINET SIDES. USING A FILE, CLEAR CABINET HOLE EDGES OF ALL BURRS & SHARP EDGES.
3.

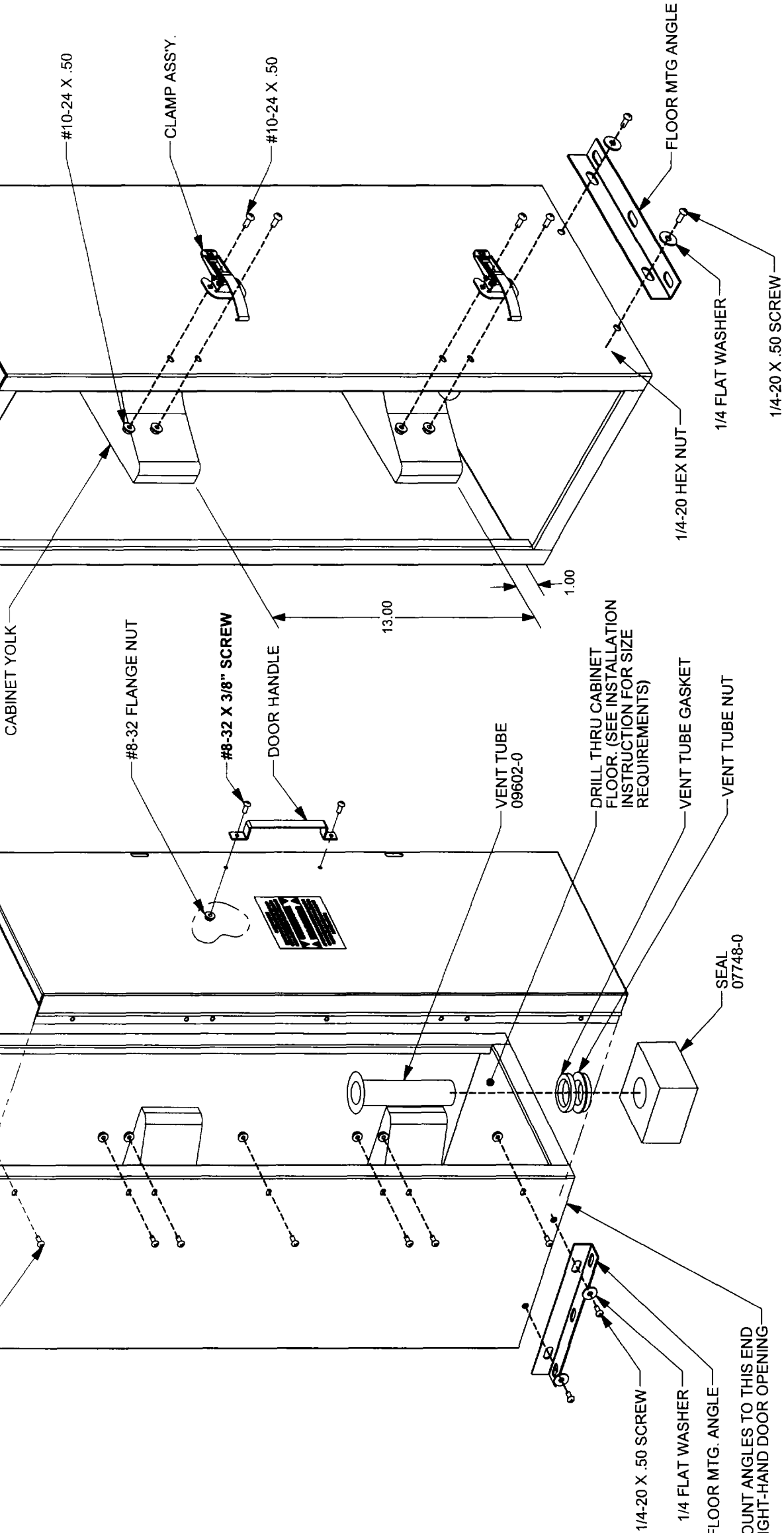
INSERT THE VENT TUBE THROUGH THE BOTTOM OF CABINET AS SHOWN. SLIDE THE GASKET ONTO THE VENT TUBE SNUGG TO THE BOTTOM OF CABINET THEN TIGHTEN NUT.
NOTE: MODIFICATIONS TO SHORTEN THE VENT TUBE MAY BE REQUIRED TO PROVIDE OBSTRUCTION CLEARANCE UNDER THE VEHICLE.
4.

SLIDE THE RUBBER SEAL BLOCK ONTO THE VENT TUBE. THEN POSITION THE CABINET IN THE VEHICLE AT THE DETERMINED LOCATION WITH THE VENT TUBE THROUGH THE 1-1/2" DIA. HOLE IN VEHICLE FLOOR.
5.

ATTACH SELF ADHESIVE CABINET & DOOR YOLKS PER THE REQUIRED DIMENSIONS AS SHOWN.
6.

FASTEN THE CABINET TO THE VEHICLE USING THE FLOOR MOUNTING ANGLES. ATTACH THE TOP OF THE CABINET TO THE SIDE OF THE VEHICLE OR TO AN ADJACENT STORAGE RACK.

INSTALLATION INSTRUCTIONS



Initial Release: ECN-8355 Current Revision: ECN-8355

Checked By: *[Signature]* Prod Development: *[Signature]* Date: 10/4/05 Applications: *[Signature]* Date: 10/4/05

Description of change(s):

ALL DIMENSIONS ARE IN INCHES STANDARD DIMENSIONS UNLESS OTHERWISE NOTED:	
Material Thickness = per AISI	
Notches, Slots, Holes = ± .015	
0.0 = ± .125 0" = ± 2"	
0.00 = ± .062 0.0" = ± 1"	
0.000 = ± .031	

Designed By: REED	Mat'l Type:
Date Designed: 09-16-05	Material Yield: (Pcs.)
Do Not Scale Drawing!	
Material Usage: (Lbs. Per Part)	
Where Used (TA19)	
Part Description: CO2 TANK CABINET INSTALLATION	

THIS DRAWING IS THE PROPERTY OF ADRIAN STEEL COMPANY AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTERESTS OF ADRIAN STEEL COMPANY	
Raw Material Part Number	Coating/Finish:
ADRIAN STEEL VAN AND PICKUP EQUIPMENT 906 James St. Adrian, MI 49221 517.265.6194	
Paint Area (Sq. Ft.):	Part Weight (Lbs.):
Paint Wt. (Lbs.):	Part Number:
31521-0	
REVISION LEVEL: A	

REVISION LEVEL: A

Part Number: 31521-0

PRODUCTION RELEASE

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