

**ADRIAN STEEL®**

Cargo Management Solutions for Commercial Vehicles

## ***STEP, REAR, PROMASTER***

### ***PRODUCT WEIGHT***

**28 lbs.**

### ***WIDTH X DEPTH X HEIGHT***

**54.25W" X 14.63" X 7.68"**

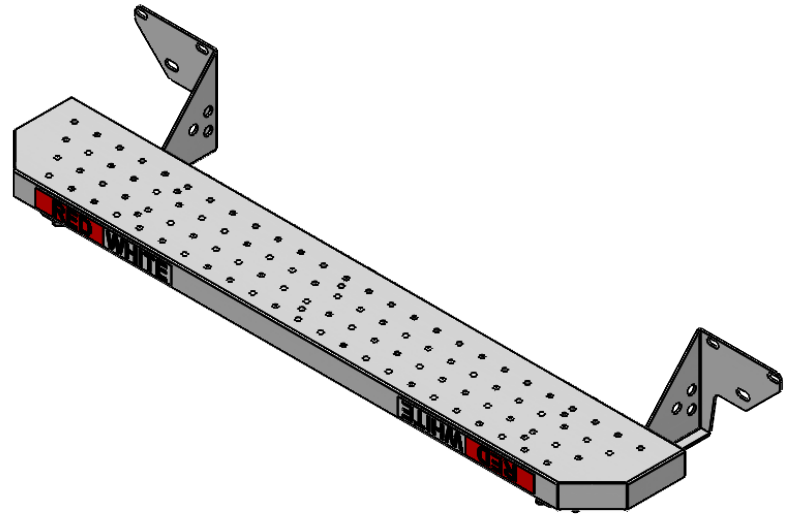
### ***CAPACITY***

**250 lbs.**

### ***COLOR***

**BLACK**

### ***CATALOG NUMBER***

**STEPPMRD**

### ***PRODUCT FEATURES***

This side/rear step, designed for seamless integration with your vehicle using factory mounting locations—no drilling required. Engineered with dimpled surfaces, these steps provide exceptional traction even in slippery conditions, ensuring safety and stability. The addition of conspicuity tape enhances visibility, making the step easily noticeable and safe for use. This step not only offers a lower surface for effortless access into and out of your van but also combines functionality with a sleek design, elevating both convenience and style. Please note that use of this step will disable the functionality of a hitch if installed.

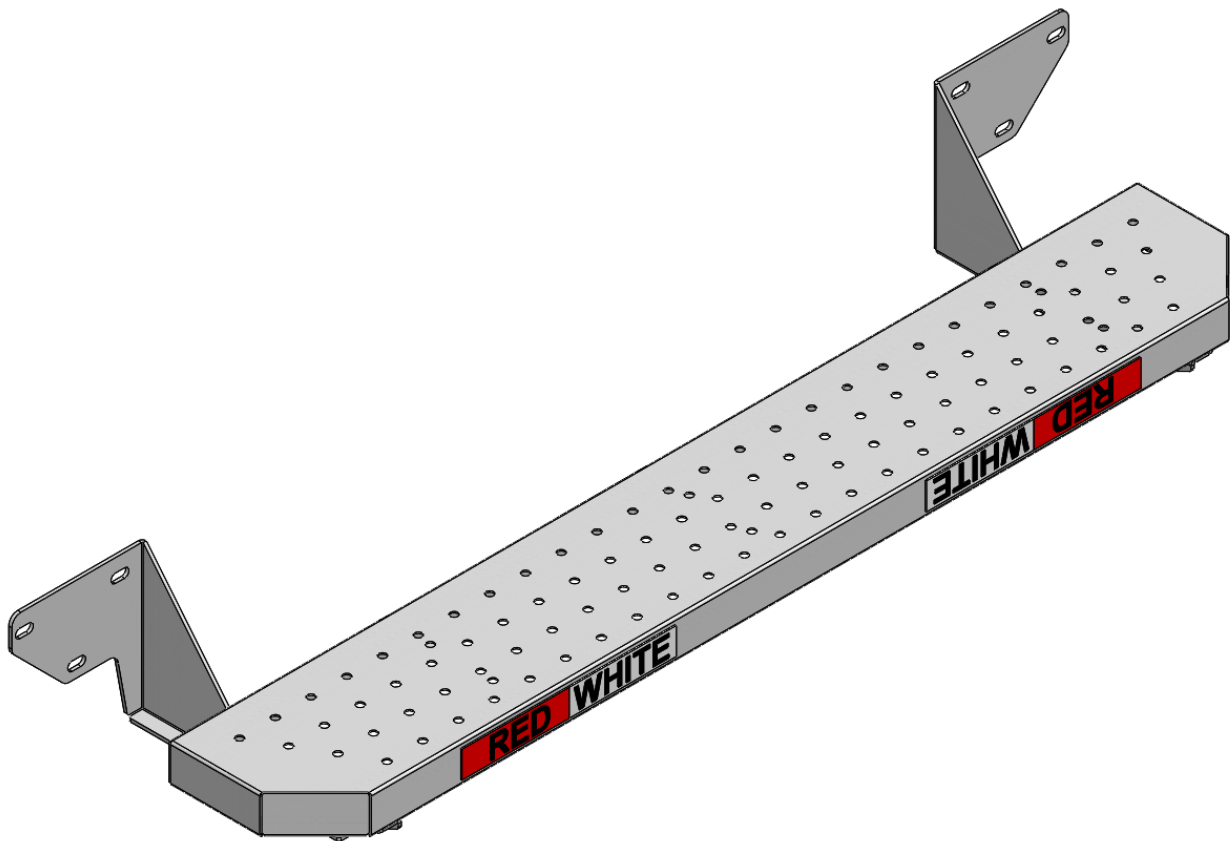
This step is compatible with all ICE and Electric Ram Promaster Vans.

### Introduction / Comments:

This step is made to mount to the Ram Promaster under the rear bumper. The mounting plates are sandwiched under the bumper brackets using OEM and supplied fasteners.

### **Note:**

It is advised that all fasteners used in this assembly and installation should be checked for tightness at the following intervals: @ 2-weeks and again @ 6-weeks of operation. This preventive maintenance step must be completed to ensure your Product gives you long service life.

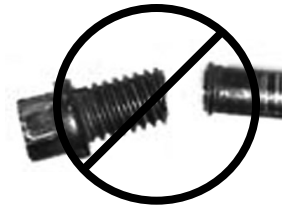


## STEPPMRD STEP, REAR, PROMASTER

## - PRECAUTIONS -





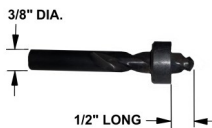
 **CAUTION**   
**THE USE OF AIR IMPACT TOOLS CAN  
OVER-TORQUE FASTENERS AND  
CAUSE FASTENER FAILURE!**





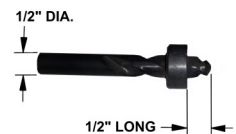
 **CAUTION**   
**ALL INSTALLATION HOLES SHOULD BE SEALED  
WITH SILICON OR BUTYL SEALANT TO PREVENT  
EXHAUST FUMES FROM ENTERING THE VEHICLE!**



 **DANGER**   
**INSPECT FOR FUEL TANK, FUEL LINES, BRAKE LINES, HIGH  
VOLTAGE BATTERIES AND ELECTRICAL LINES PRIOR TO  
DRILLING TO AVOID DAMAGING CRITICAL VEHICLE SYSTEMS  
OR INJURY TO INSTALLER DURING INSTALLATION PROCESS!**



 **CAUTION**   
**TO AVOID DAMAGING THE VEHICLE ALWAYS USE DRILL  
STOPS WHEN DRILLING ANY INSTALLATION HOLES!  
ADRIAN AVAILABLE PART #'S 31119-0 (3/8" X 1/2"  
DEEP), 31121-0 (1/2" x 1/2" DEEP)**



## - IMPORTANT WARRANTY REQUIREMENTS -

1. SUBSTITUTING ADRIAN STEEL SPECIFIED FASTENERS FOR ASSEMBLY AND/OR INSTALLATION WILL VOID YOUR PRODUCT WARRANTY.
2. ALL HOLES DRILLED INTO VEHICLE SHOULD HAVE THE RAW METAL EDGES SEALED WITH A SELF-ETCHING PRIMER TO RESIST CORROSION AND POTENTIAL FASTENER POINT FAILURE.
3. ALL FASTENERS USED IN THE INSTALLATION OF THIS PRODUCT SHOULD BE TIGHTENED TO THE TORQUE(S) SPECIFIED IN THESE INSTRUCTIONS.
4. THESE INSTRUCTIONS SHOULD BE KEPT WITH THE VEHICLE.

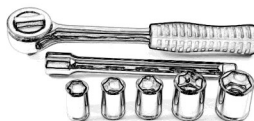
### THE BASIC TOOLS NEEDED FOR MOST INSTALLATIONS



DRILL



DRILL BIT WITH  
STOP



RATCHET, SOCKETS  
AND/OR WRENCHES



SCREWDRIVERS



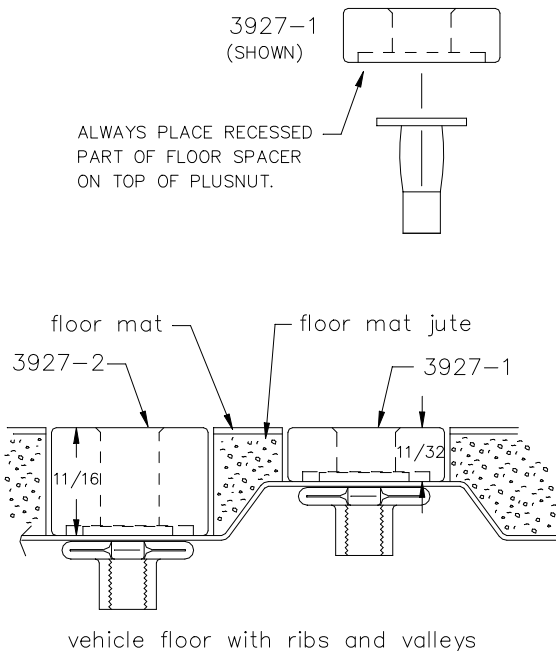
MEASURING TAPE

ADDITIONAL TOOLS MAY BE NEEDED FOR THIS INSTALLATION AND THEY WILL BE IDENTIFIED IN THE STEPS THAT FOLLOW.

If your vehicle contains carpet or a rubber floor mat you will need to prepare the mounting location. Position the product to be installed into the vehicle and once you are satisfied with the mounting locations, mark the mounting locations. Using a 1-3/16" diameter carpet cutter (P/N: 31183-0). Select the appropriate floor spacers as shown in the illustration. Set those aside for use later into the installation process. Using the correct drill bit size for the selected plusnut, drill the mounting holes in the vehicle sheet metal to prepare for installing the plusnuts.

If you are thru-bolting at any of the locations simply drill a hole that is 1/16" larger than the bolt size(s) for those locations.

Once you have drilled the holes into the vehicle, the raw metal edges should be sealed using a self-etching primer to resist corrosion and potential fastener point failure.



A PLUSNUT (RIVNUT) SETTING TOOL IS REQUIRED FOR PLUSNUT (RIVNUT) INSTALLATION . PLUS NUT SETTING TOOL CAN BE ORDERED THROUGH ADRIAN STEEL, OR USE AN AIR POWERED PLUSNUT SETTING GUN.

1/4-20UNC Plusnut (FAS0052) Use 3/8" dia. drill w/stop

FAS0080 SCREW, HXHD, 1/4-20UNCx2.00", G8

FAS0067 WASHER, FLAT, 1/4"ID

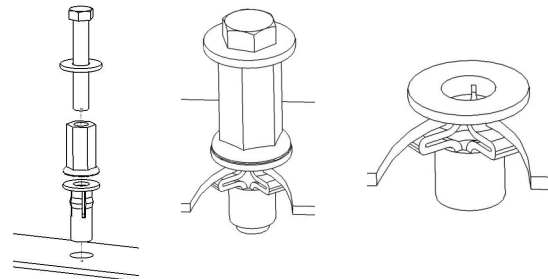
22200-0 PLUSNUT TOOL

5/16-18UNC Plusnut (FAS0091) Use 1/2" dia. drill w/stop

FAS0095 SCREW, HXHD, 5/16-18UNCx2.00", G8

FAS0086 WASHER, FLAT, 5/16"ID

22200-0 PLUSNUT TOOL

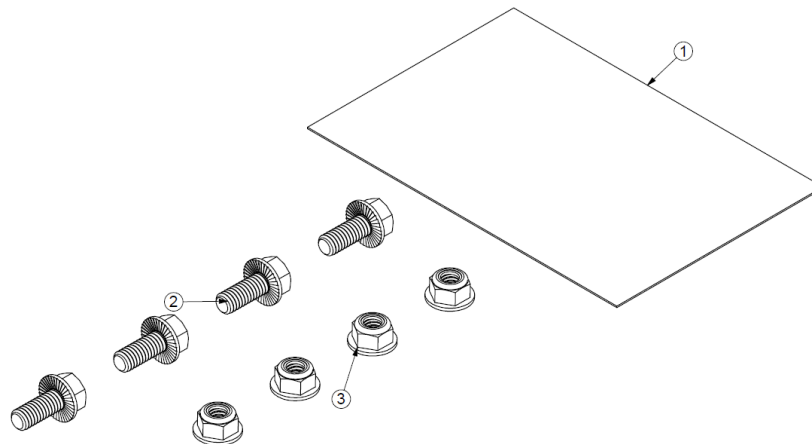


Place barrel of the plusnut body in sheet metal thru hole until flange is flush with sheet metal.

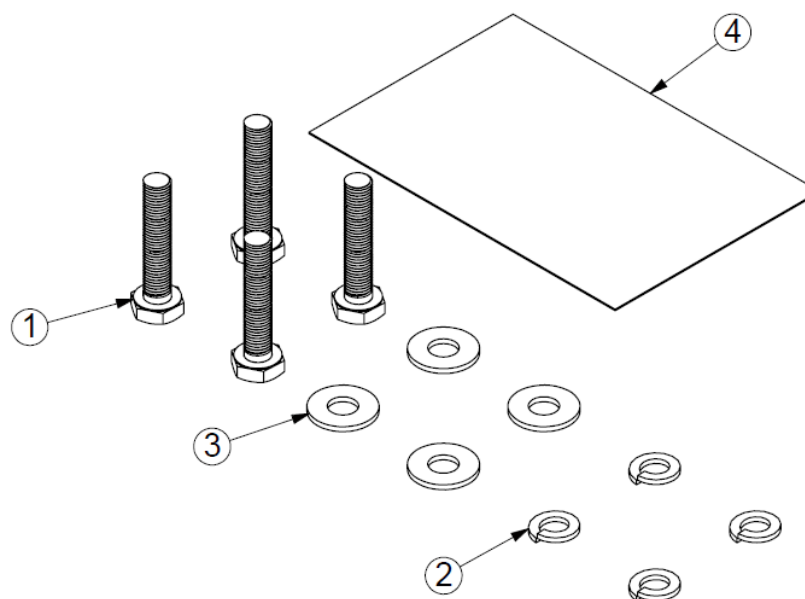
Using a 9/16" combination wrench of plusnut tool body and a second hand wrench, ratchet, or air tool, rotate the hex bolt head CW to draw plus nut flanges up (set the plusnut).

**Installation and/or Assembly Fasteners**  
**BAGSTEPRD, BAGSTEPPMRD**

ITEM NO.	PART NUMBER	DESCRIPTION	
1	BAG0406-A	4" x 6" 3MIL AUTOBAG	1
2	FAS0438	SCREW,HFLNG 5/16-18X.75 ZP	4
3	FAS0440	NUT,HEX NLK FLG 5/16-18 - ZP	4



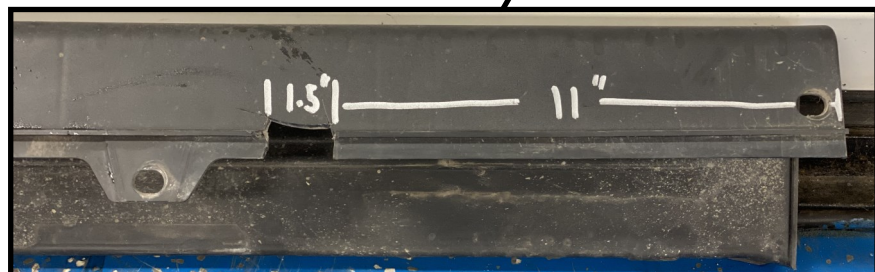
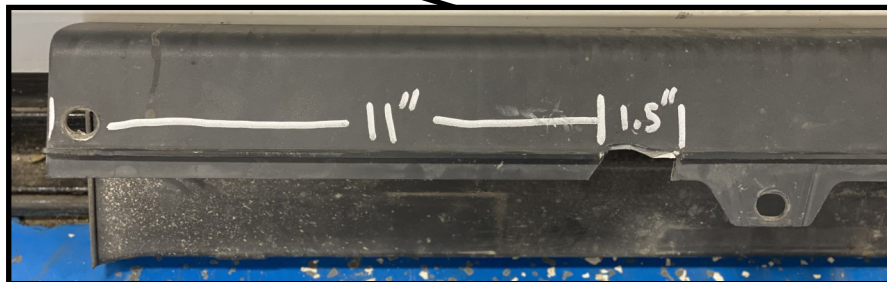
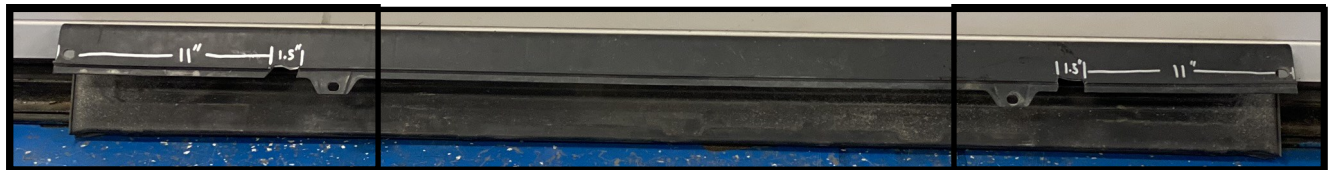
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	FAS0945	BOLT, M10X1.25X50MM 10.9 HXHD	4
2	FAS0400	WASHER, LCK SPLIT 10mm ZN	4
3	FAS0104	WASHER, FLAT, 3/8, NI ZN	4
4	BAG0406-A	4" X 6" 3MIL AUTOBAG	1



**Step 01** Remove the OEM Bumper shroud by removing (4) T30 screws. Save the screws. If there is a Hitch installed, it will have to be removed prior to step installation.

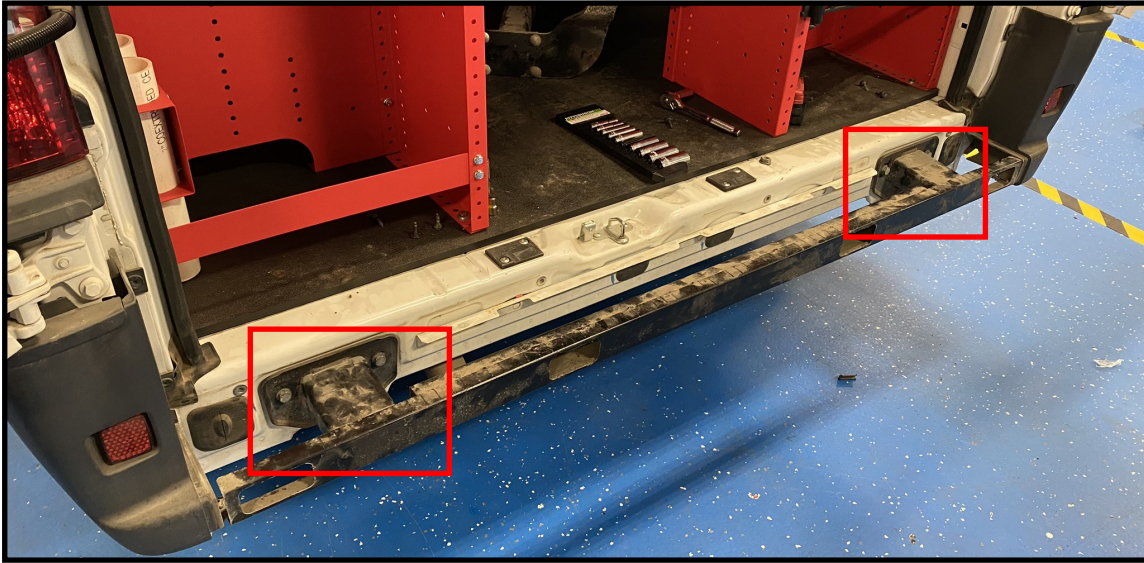


**Step 02** Notch the Step in the locations below. The notch should be 1/2" deep.





**Step 03** Remove the OEM Bumper by removing (4) bolts and (2) nuts. Save the nuts.

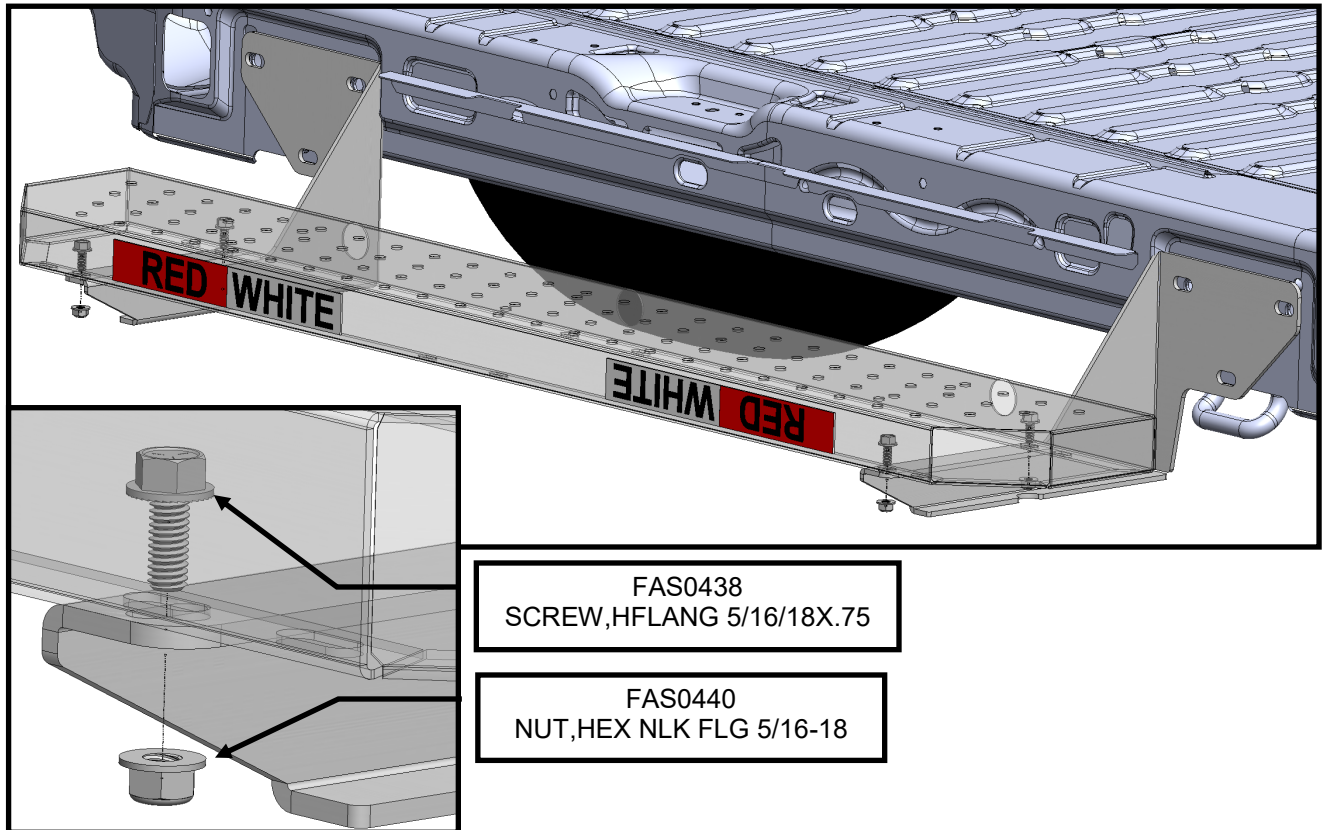


**Step 04** Place the step brackets between the bumper and van body. Re-fasten using the bolts and washers provided and the same nuts removed from the bumper. Leave fasteners loose.





**Step 05** Fasten the step to the bumper as shown. Once all the fasteners are installed, fully tighten the bumper bolts.

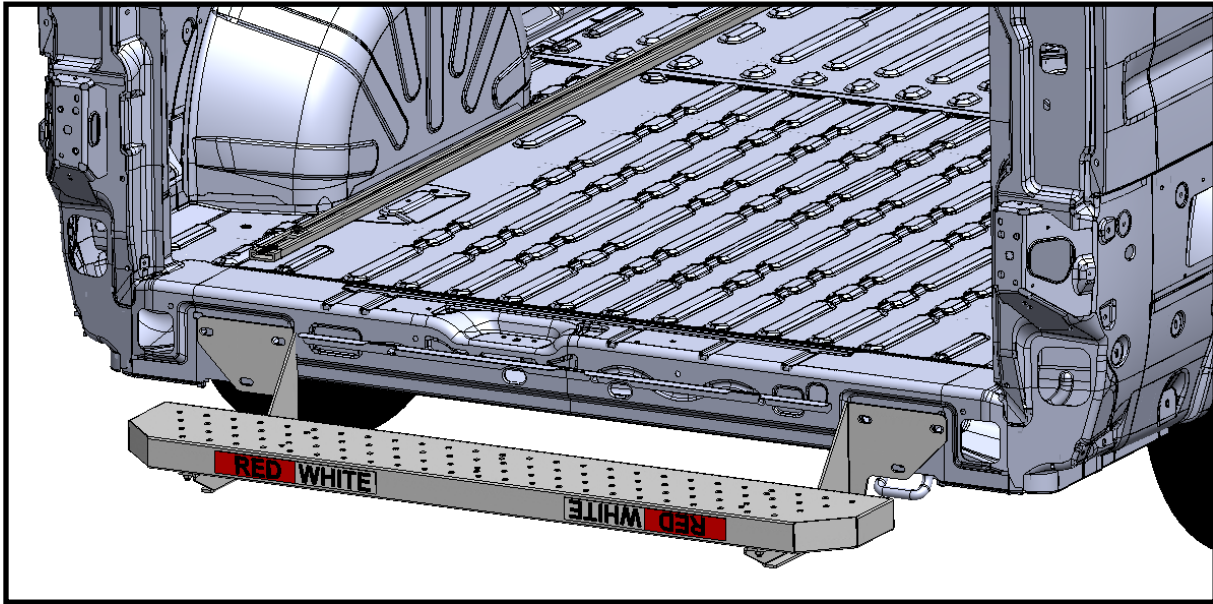


**Step 06** Re-install the OEM Bumper shroud by using the same (4) T30 screws.





**Step 07** Installation is now complete.



**DOUBLE CHECK ALL FASTENERS LOCATIONS TO BE SURE THAT ALL  
FASTENERS ARE TIGHTENED TO SPECIFICATIONS.  
YOUR INSTALLATION IS NOW COMPLETE!  
STOW THIS COPY IN THE VEHICLE FOR FUTURE REFERENCES!**