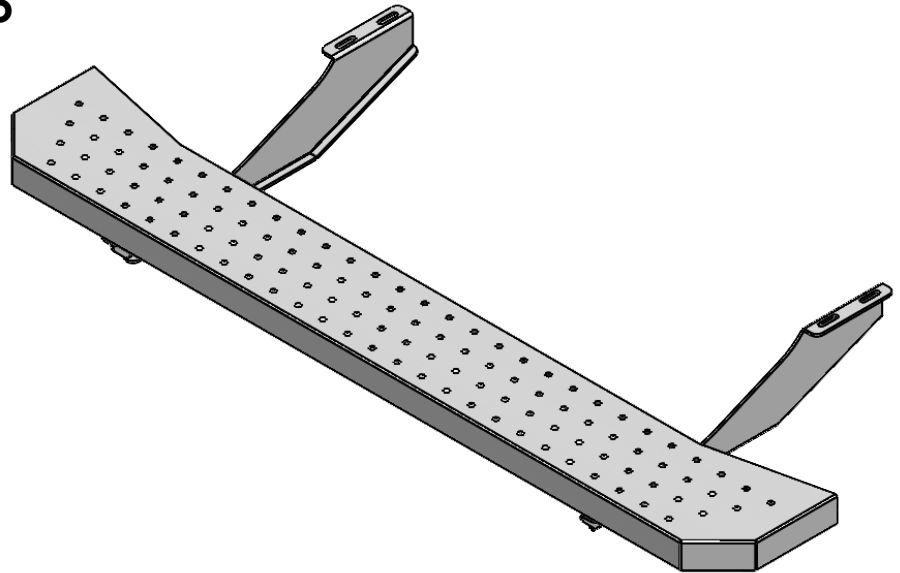


**ADRIAN STEEL®**

Cargo Management Solutions for Commercial Vehicles

STEP, REAR, FORD TRANSIT

PRODUCT WEIGHT**26.55 LBS*****WIDTH X DEPTH X HEIGHT*****60.25" X 24.31" X 5.85"*****CAPACITY*****250 lbs*****COLOR*****BLACK*****CATALOG NUMBER*****STEPFTRD*****PRODUCT FEATURES***

This side/rear step, designed for seamless integration with your vehicle using factory mounting locations—no drilling required. Engineered with dimpled surfaces, these steps provide exceptional traction even in slippery conditions, ensuring safety and stability. The addition of conspicuity tape enhances visibility, making the step easily noticeable and safe for use. This step not only offers a lower surface for effortless access into and out of your van but also combines functionality with a sleek design, elevating both convenience and style. Please note that use of this step will disable the functionality of a hitch if installed.

This step is compatible with all Ford Transit ICE and Electric Vans.

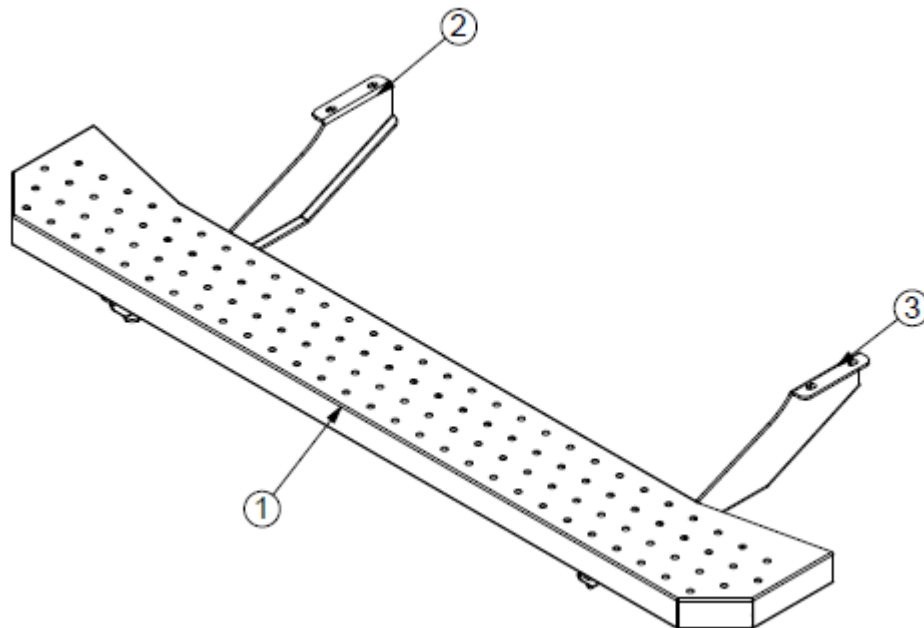
Introduction / Comments:

This step mounts below the rear swing doors on the Ford Transit van. It mounts using existing OEM fasteners that are removed and reinstalled over the provided step brackets. No Drilling is required.

Note:

It is advised that all fasteners used in this assembly and installation should be checked for tightness at the following intervals: @ 2-weeks and again @ 6-weeks of operation. This preventive maintenance step must be completed to ensure your Product gives you long service life.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	62556	FT REAR STEP TOP ASM	1
2	62557	FT REAR STEP BRACKET LH	1
3	62558	FT REAR STEP BRACKET RH	1



STEPFTRD STEP, REAR, FORD TRANSIT

- PRECAUTIONS -



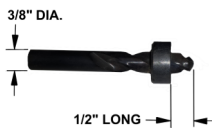
 **CAUTION** 
**THE USE OF AIR IMPACT TOOLS CAN
OVER-TORQUE FASTENERS AND
CAUSE FASTENER FAILURE!**



 **CAUTION** 
**ALL INSTALLATION HOLES SHOULD BE SEALED
WITH SILICON OR BUTYL SEALANT TO PREVENT
EXHAUST FUMES FROM ENTERING THE VEHICLE!**



 **DANGER** 
**INSPECT FOR FUEL TANK, FUEL LINES, BRAKE LINES, HIGH
VOLTAGE BATTERIES AND ELECTRICAL LINES PRIOR TO
DRILLING TO AVOID DAMAGING CRITICAL VEHICLE SYSTEMS
OR INJURY TO INSTALLER DURING INSTALLATION PROCESS!**



 **CAUTION** 
**TO AVOID DAMAGING THE VEHICLE ALWAYS USE DRILL
STOPS WHEN DRILLING ANY INSTALLATION HOLES!
ADRIAN AVAILABLE PART #'S 31119-0 (3/8" X 1/2"
DEEP), 31121-0 (1/2" x 1/2" DEEP)**



- IMPORTANT WARRANTY REQUIREMENTS -

1. SUBSTITUTING ADRIAN STEEL SPECIFIED FASTENERS FOR ASSEMBLY AND/OR INSTALLATION WILL VOID YOUR PRODUCT WARRANTY.
2. ALL HOLES DRILLED INTO VEHICLE SHOULD HAVE THE RAW METAL EDGES SEALED WITH A SELF-ETCHING PRIMER TO RESIST CORROSION AND POTENTIAL FASTENER POINT FAILURE.
3. ALL FASTENERS USED IN THE INSTALLATION OF THIS PRODUCT SHOULD BE TIGHTENED TO THE TORQUE(S) SPECIFIED IN THESE INSTRUCTIONS.
4. THESE INSTRUCTIONS SHOULD BE KEPT WITH THE VEHICLE.

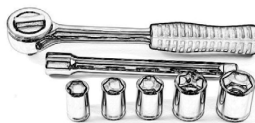
THE BASIC TOOLS NEEDED FOR MOST INSTALLATIONS



DRILL



DRILL BIT WITH
STOP



RATCHET, SOCKETS
AND/OR WRENCHES



SCREWDRIVERS

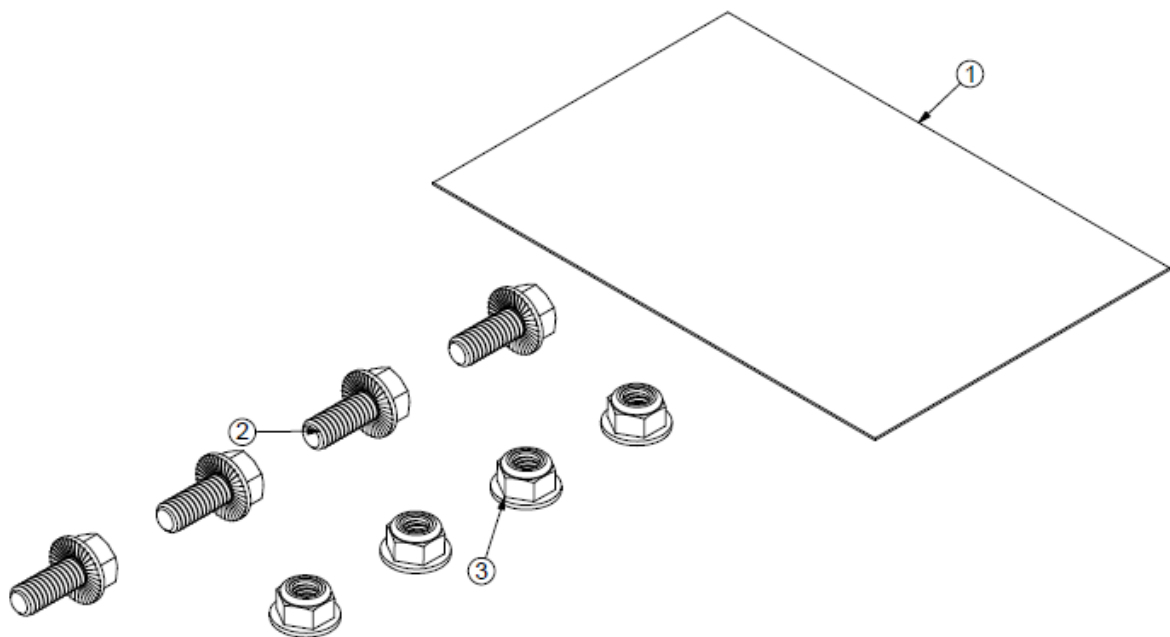


MEASURING TAPE

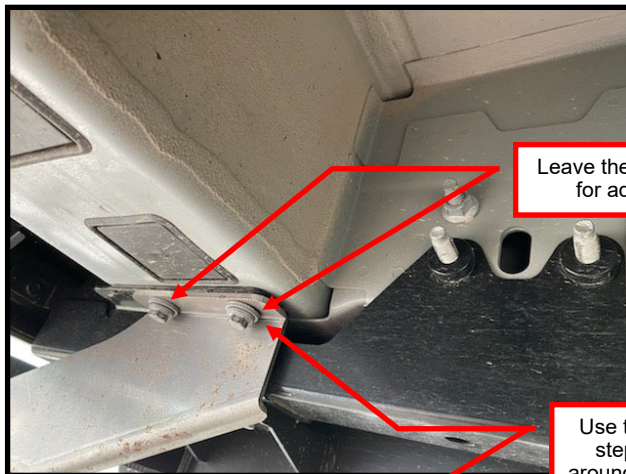
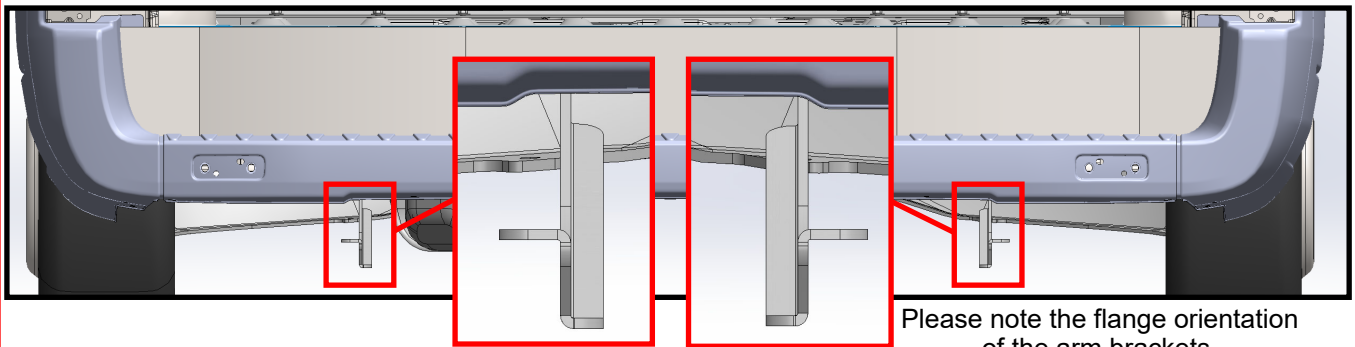
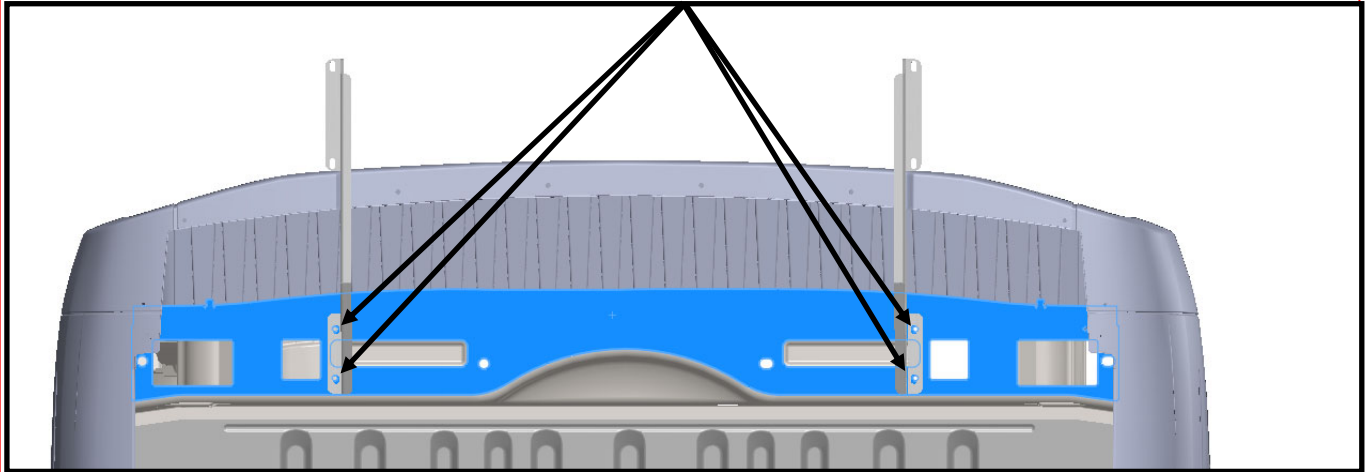
ADDITIONAL TOOLS MAY BE NEEDED FOR THIS INSTALLATION AND THEY WILL BE IDENTIFIED IN THE STEPS THAT FOLLOW.

Installation and/or Assembly Fasteners
BAGSTEPRD

ITEM NO.	PART NUMBER	DESCRIPTION	
1	BAG0406-A	4" x 6" 3MIL AUTOBAG	1
2	FAS0438	SCREW,HFLNG 5/16-18X.75 ZP	4
3	FAS0440	NUT,HEX NLK FLG 5/16-18 - ZP	4



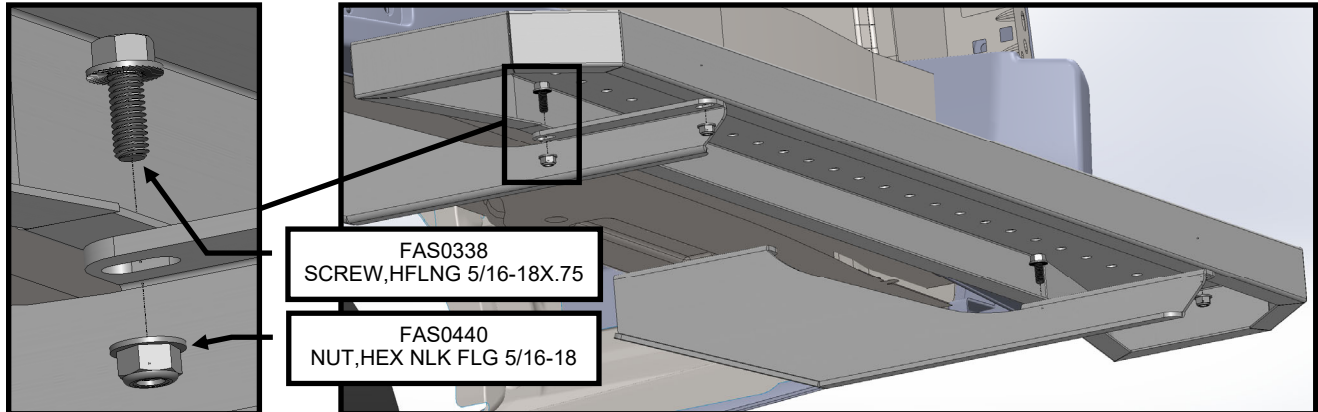
Step 01 Remove the OEM fasteners shown below. Loosely fasten the arms using the removed fasteners. Pay special attention to the orientation of the arms to ensure they are installed in the correct location.



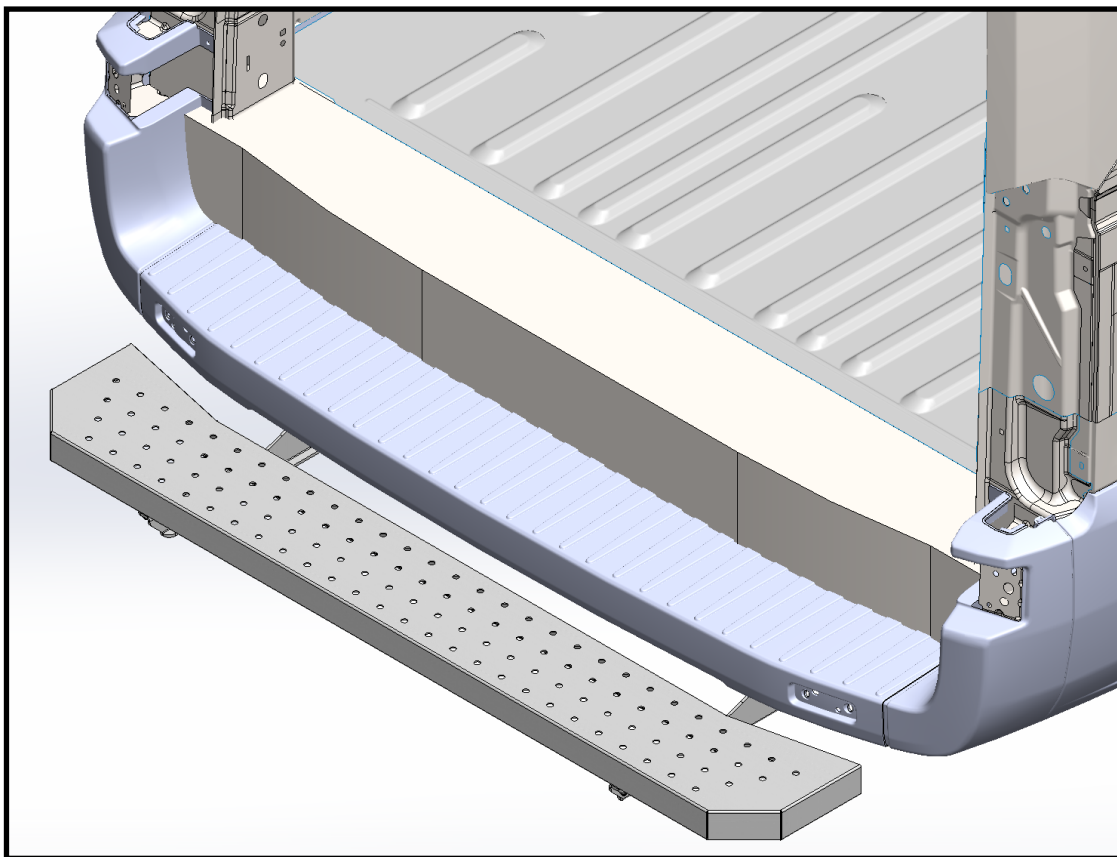
Use these slots to slide the step arms for clearance around the hitch (if equipped)



Step 02 Loosely fasten the step body to the arms in four places as shown below. Leave loose for adjustment.



Step 03 Adjust the step brackets to the step body is square with the vehicle. Fully tighten all fasteners.



**DOUBLE CHECK ALL FASTENERS LOCATIONS TO BE SURE THAT ALL FASTENERS ARE TIGHTENED TO SPECIFICATIONS.
YOUR INSTALLATION IS NOW COMPLETE!
STOW THIS COPY IN THE VEHICLE FOR FUTURE REFERENCES!**