

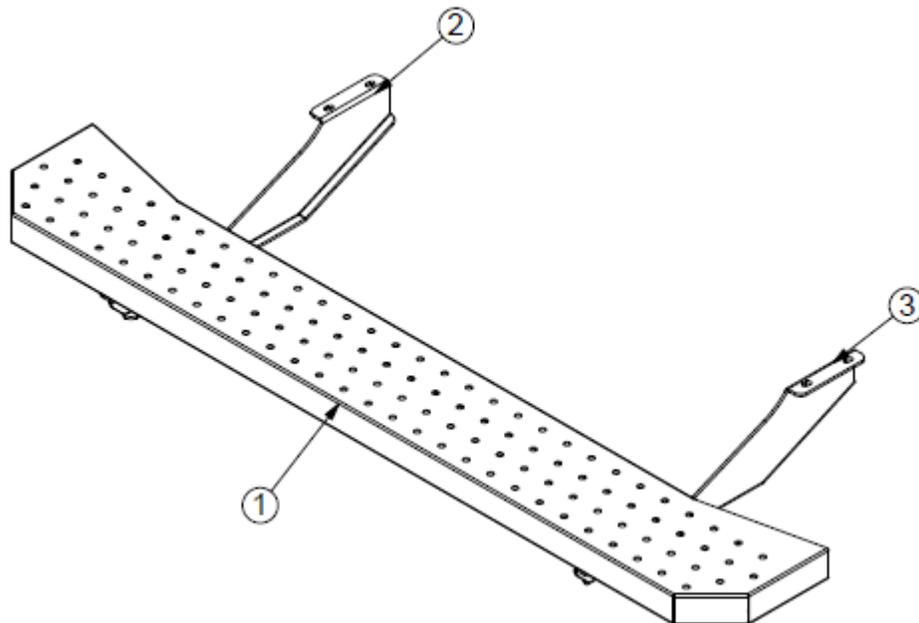
**Introduction / Comments:**

This step mounts below the rear swing doors on the Ford Transit van. It mounts using existing OEM fasteners that are removed and reinstalled over the provided step brackets. No Drilling is required.

**Note:**

It is advised that all fasteners used in this assembly and installation should be checked for tightness at the following intervals: @ 2-weeks and again @ 6-weeks of operation. This preventive maintenance step must be completed to ensure your Product gives you long service life.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	62558	FT REAR STEP TOP ASM	1
2	62557	FT REAR STEP BRACKET LH	1
3	62558	FT REAR STEP BRACKET RH	1



**STEPFTRD  
STEP, REAR, FORD TRANSIT**

## - PRECAUTIONS -



**CAUTION**  
THE USE OF AIR IMPACT TOOLS CAN  
OVER-TORQUE FASTENERS AND  
CAUSE FASTENER FAILURE!



**CAUTION**  
ALL INSTALLATION HOLES SHOULD BE SEALED  
WITH SILICON OR BUTYL SEALANT TO PREVENT  
EXHAUST FUMES FROM ENTERING THE VEHICLE!



**DANGER**  
INSPECT FOR FUEL TANK, FUEL LINES, BRAKE LINES, HIGH  
VOLTAGE BATTERIES AND ELECTRICAL LINES PRIOR TO  
DRILLING TO AVOID DAMAGING CRITICAL VEHICLE SYSTEMS  
OR INJURY TO INSTALLER DURING INSTALLATION PROCESS!



**CAUTION**  
TO AVOID DAMAGING THE VEHICLE ALWAYS USE DRILL  
STOPS WHEN DRILLING ANY INSTALLATION HOLES!  
ADRIAN AVAILABLE PART #'S 31119-0 (3/8" X 1/2"  
DEEP), 31121-0 (1/2" x 1/2" DEEP)



## - IMPORTANT WARRANTY REQUIREMENTS -

1. SUBSTITUTING ADRIAN STEEL SPECIFIED FASTENERS FOR ASSEMBLY AND/OR INSTALLATION WILL VOID YOUR PRODUCT WARRANTY.
2. ALL HOLES DRILLED INTO VEHICLE SHOULD HAVE THE RAW METAL EDGES SEALED WITH A SELF-ETCHING PRIMER TO RESIST CORROSION AND POTENTIAL FASTENER POINT FAILURE.
3. ALL FASTENERS USED IN THE INSTALLATION OF THIS PRODUCT SHOULD BE TIGHTENED TO THE TORQUE(S) SPECIFIED IN THESE INSTRUCTIONS.
4. THESE INSTRUCTIONS SHOULD BE KEPT WITH THE VEHICLE.

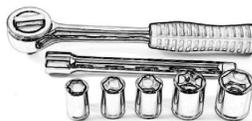
### THE BASIC TOOLS NEEDED FOR MOST INSTALLATIONS



DRILL



DRILL BIT WITH  
STOP



RATCHET, SOCKETS  
AND/OR WRENCHES



SCREWDRIVERS

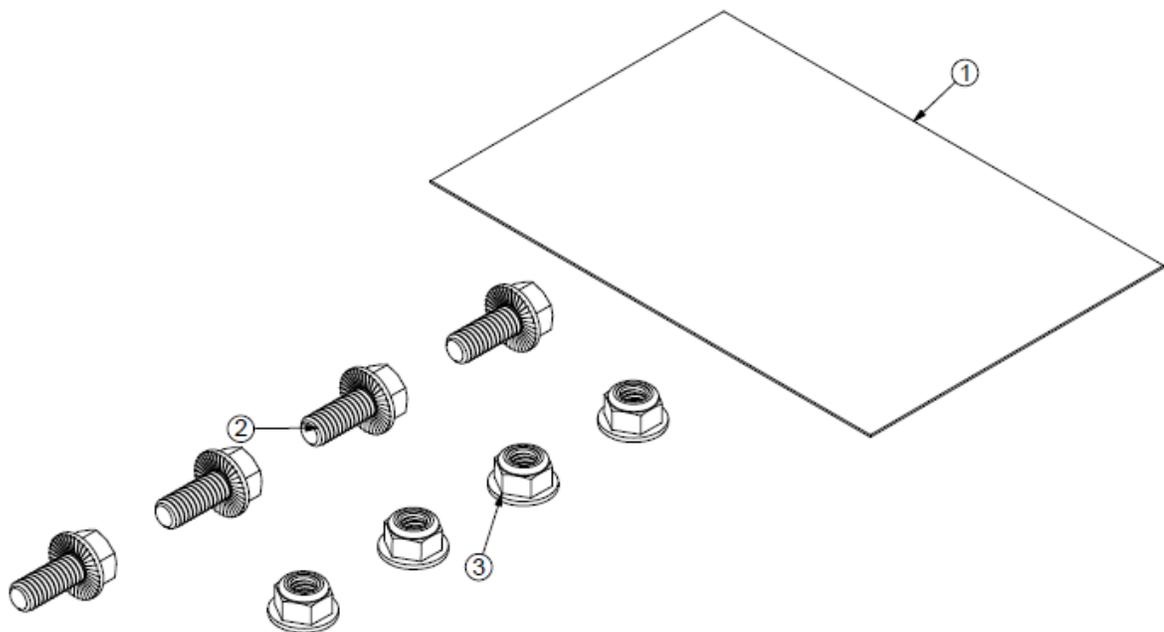


MEASURING TAPE

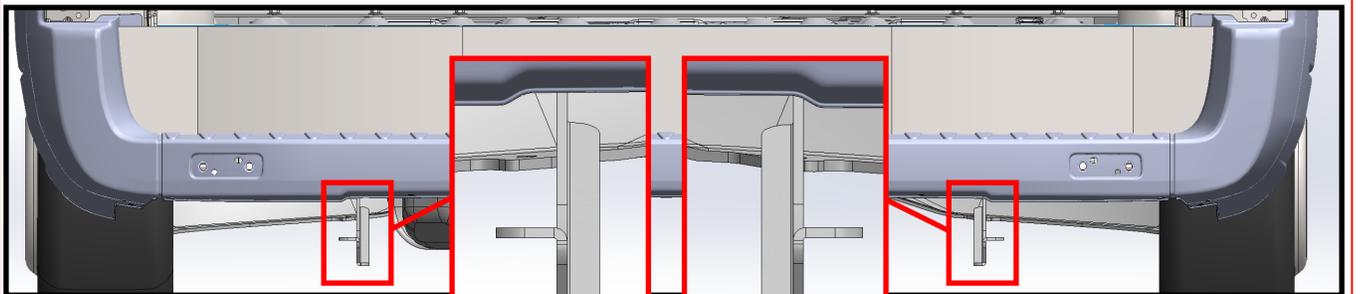
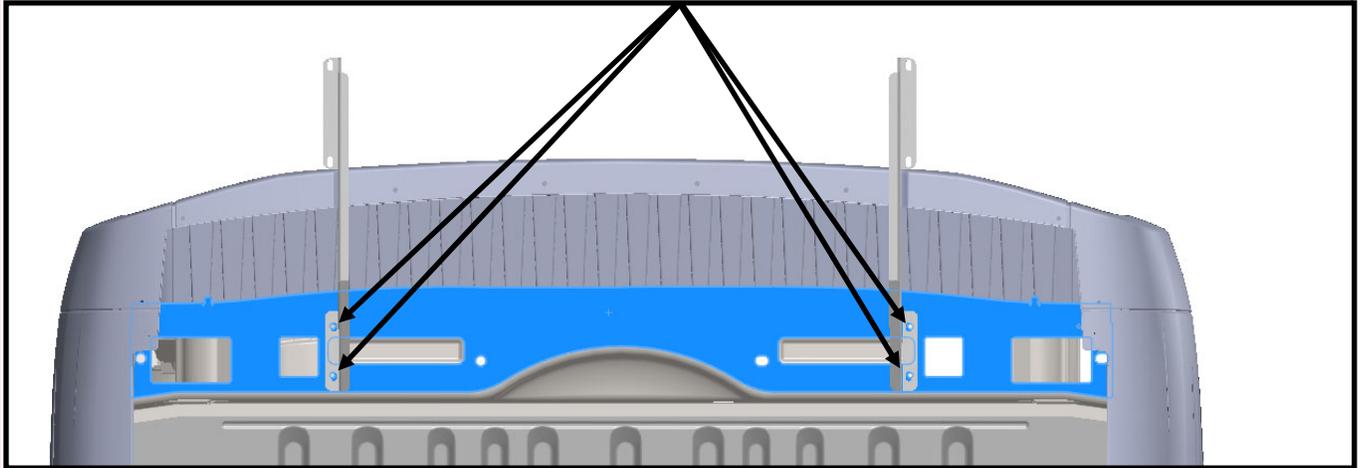
ADDITIONAL TOOLS MAY BE NEEDED FOR THIS INSTALLATION AND THEY WILL BE IDENTIFIED IN THE STEPS THAT FOLLOW.

**Installation and/or Assembly Fasteners**  
**BAGSTEPRD**

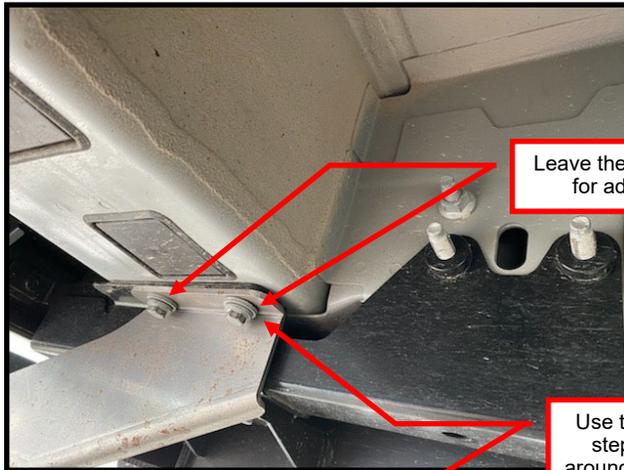
ITEM NO.	PART NUMBER	DESCRIPTION	
1	BAG0406-A	4" x 6" 3MIL AUTOBAG	1
2	FAS0438	SCREW,HFLNG 5/16-18X.75 ZP	4
3	FAS0440	NUT,HEX NLK FLG 5/16-18 - ZP	4



**Step 01** Remove the OEM fasteners shown below. Loosely fasten the arms using the removed fasteners. Pay special attention to the orientation of the arms to ensure they are installed in the correct location.

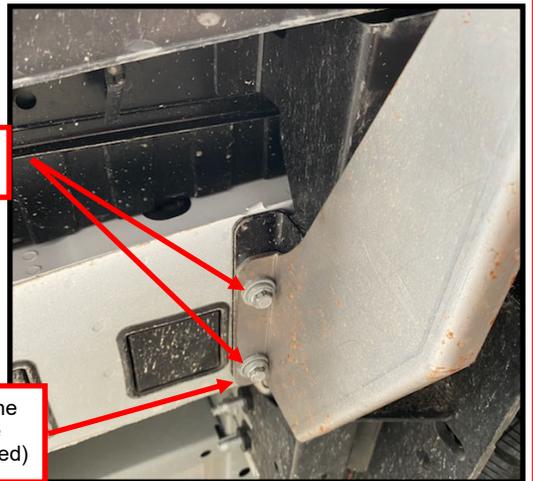


Please note the flange orientation of the arm brackets.

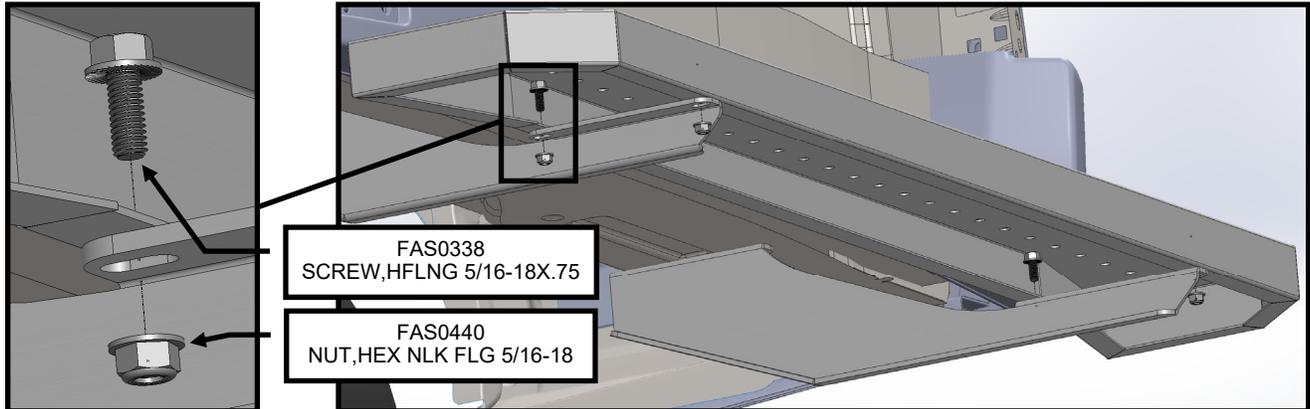


Leave these fasteners loose for adjustment later.

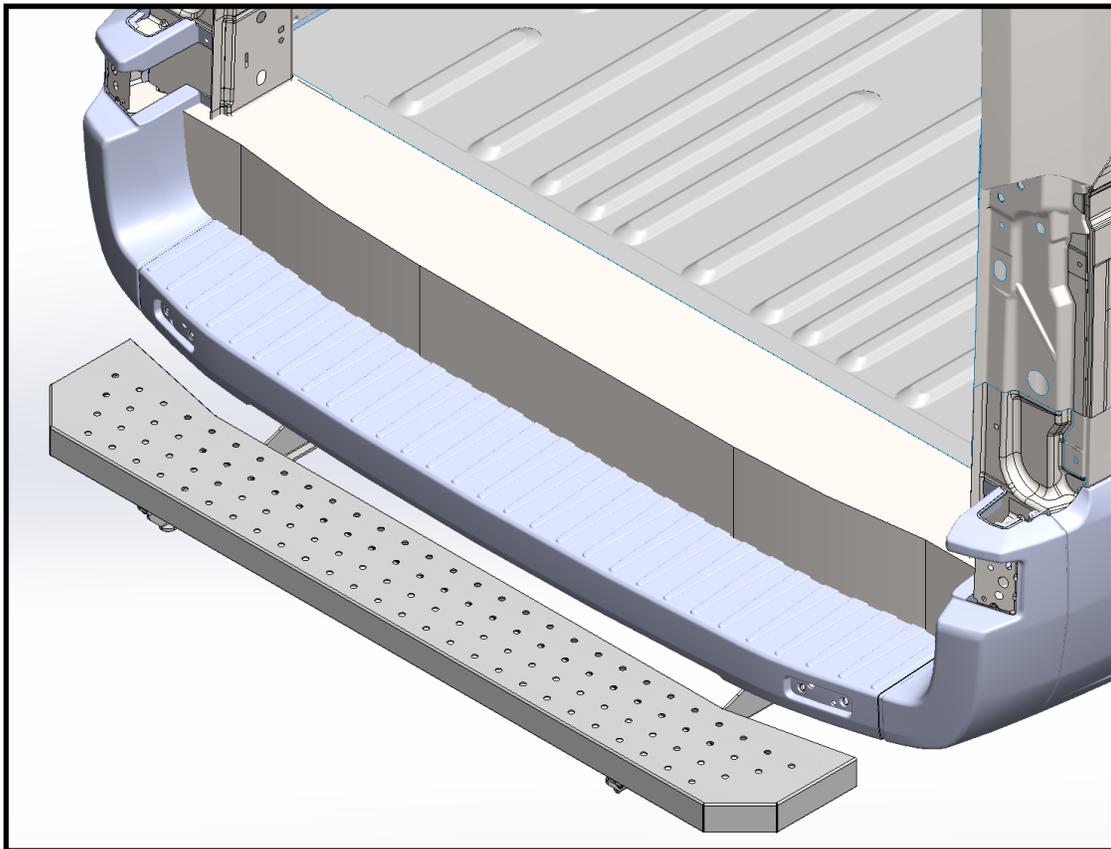
Use these slots to slide the step arms for clearance around the hitch (if equipped)



**Step 02** Loosely fasten the step body to the arms in four places as shown below. Leave loose for adjustment.



**Step 03** Adjust the step brackets to the step body is square with the vehicle. Fully tighten all fasteners.



**DOUBLE CHECK ALL FASTENERS LOCATIONS TO BE SURE THAT ALL FASTENERS ARE TIGHTENED TO SPECIFICATIONS.  
YOUR INSTALLATION IS NOW COMPLETE!  
STOW THIS COPY IN THE VEHICLE FOR FUTURE REFERENCES!**