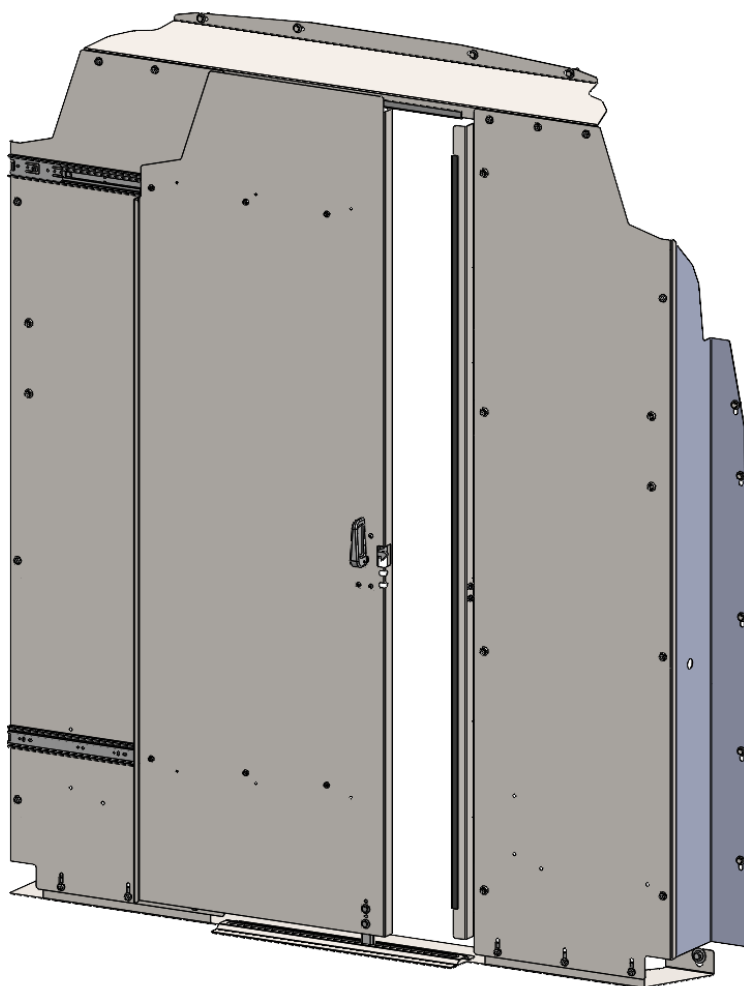


SPARFTM2 - SLIDING PARTITION, FTM2



PRODUCT WEIGHT
121 LBS

WIDTH x DEPTH x HEIGHT
FORD TRANSIT MR

CAPACITY
N/A

COLOR
GRAY

CATALOG NUMBER
SPARFTM2

PRODUCT FEATURES

THE SLIDING PARTITION FOR THE FORD TRANSIT MID ROOF VAN. PARTITION ALLOWS FOR FULL SEAT TRAVEL AND PARTIAL DECLINE OF BOTH THE DRIVER AND PASSANGER SEATS. PARTITION WIL WORK WITH BOTH SINGLE AND DUAL SLIDING DOOR MODELS. ACCESSORIES CAN BE MOUNTED TO BOTH SIDE PANELS WITH EXISTING HOLES OR DRILLED HOLES. SEE NEXT PAGES FOR ACCESSORIES.

SEE PAGE 2 FOR APPLICATION NOTES AND ACCESSORIES, OTHER PRODUCTS THAT WORK WITH THIS UNIT.



CATALOG NUMBER SPARFTM2

PRODUCT APPLICATION

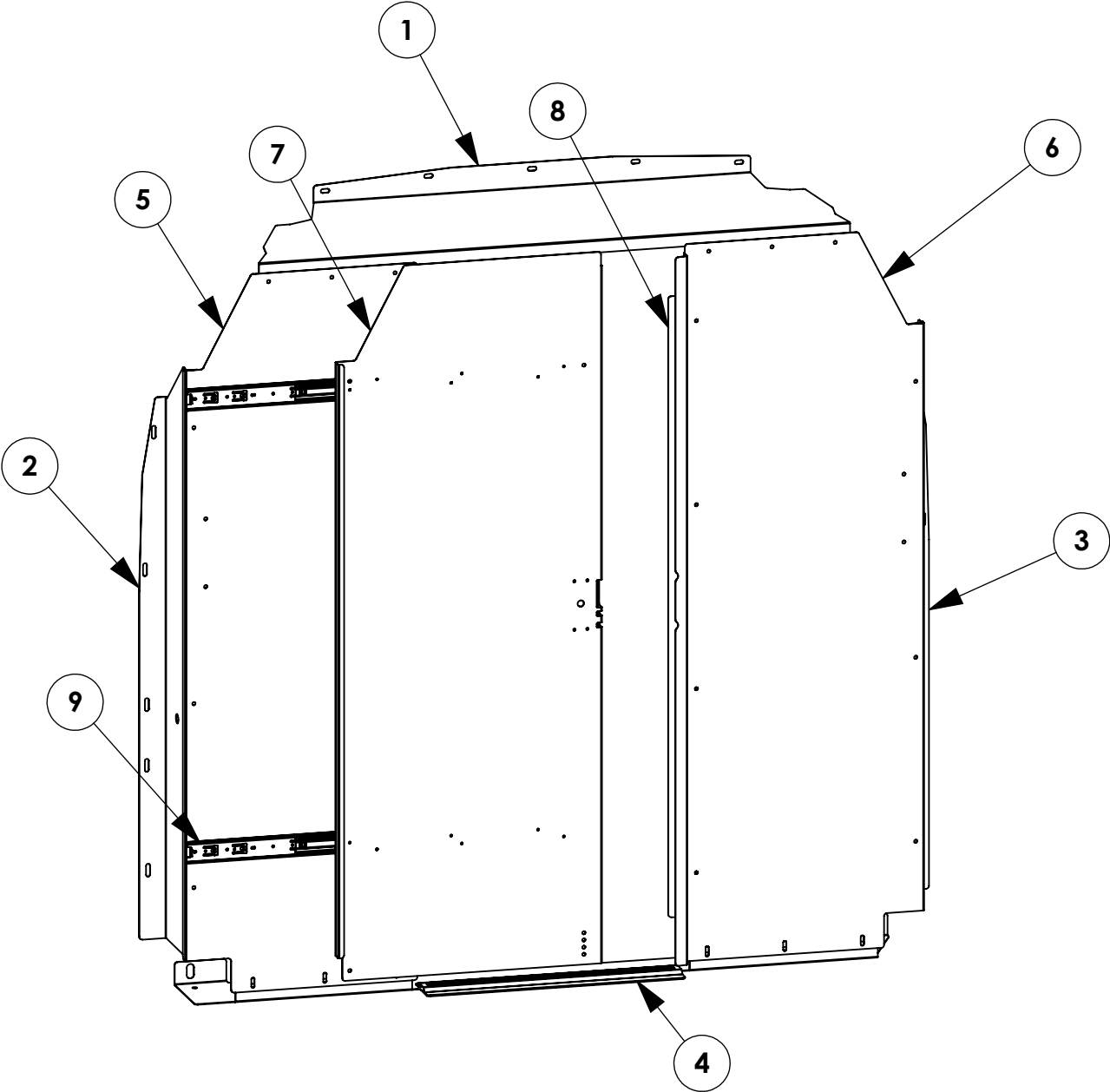
This product is designed to be installed into the Ford Transit Mid Roof Cargo Van

ACCESSORIES THAT WILL WORK WITH THIS PRODUCT

<i>CATALOG NUMBER</i>	<i>DESCRIPTION</i>
PA7	REFLECTOR KIT (EXISTING HOLES FOR MOUNTING)
PA8	FIRE EXT.1A:10BC 2.5# (DRILLING REQUIRED TO MOUNT)
PA9	FIRST AID TRAY (EXISTING HOLES FOR MOUNTING)
SPARLHK	SLIDING PARTITION, LOCKING HANDLE KIT

SPECIAL APPLICATION NOTES

INSTR. NUMBER : 65006	PG: 1	REV: B	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
	PART NUMBER : SPARFTM2		1	64983-G	SPARFTM2, HEADER, G	1
2			64984-G	SPARFTM2, DS WING, G	1	
PART DESC. : SLIDING PARTITION, FTM2			3	64985-G	SPARFTM2, PS WING, G	1
			4	65031-G	SPARFTM2, FOOTER ASM, GRAY	1
			5	64986-G	SPARFTM2, DS PANEL, G	1
			6	64987-G	SPARFTM2, PS PANEL, G	1
			7	64988-G	SPARFTM2, SLD DOOR, G	1
			8	64989-G	SPAR2 IMPACT BRACKET, SHORT	1
			9	776-1300	SLIDE, 20" PAIR, NON-LOCK	2



GET TO KNOW THE VEHICLE - AT THE BEGINNING OF ANY INSTALLATION, CHECK THE LOCATION OF THE FUEL TANK, FUEL LINES, BRAKE LINES, HIGH VOLTAGE BATTERIES AND WIRING HARNESSES TO AVOID INJURY OR PROPERTY DAMAGE FROM TOOL CONTACT.

SEAL ALL EXTERIOR HOLES - ALL INSTALLATION HOLES SHOULD BE SEALED WITH BUTYL TAPE OR SILICON TO PREVENT WATER AND EXHAUST GASES FROM ENTERING THE VEHICLE.

CONTROL DRILL DEPTH - TO AVOID DAMAGE TO THE VEHICLE, USE A DRILL STOP OR CLEARED STEP BIT WHEN DRILLING INSTALLATION HOLES.

ALWAYS ADD PRIMER - WHEN ADDING INSTALLATION HOLES BE SURE TO USE A SELF-ETCHING PRIMER TO PREVENT CORROSION, FASTENER FAILURE AND INJURY.

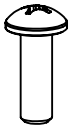
MOUNTING POINTS MUST HAVE METAL-TO-METAL CONTACT - USE PROVIDED MOUNTING SPACERS TO ACCOMMODATE FOR VEHICLE FEATURES, CARPET OR SUBFLOORS.

PROVIDE CLEARANCE FOR SPACERS - IF THE INSTALLATION VEHICLE CONTAINS A CARPET OR SUBFLOOR, USE A 1-3/16" DIAMETER CARPET CUTTER (P/N: 31183-0) AT ALL MOUNTING LOCATIONS TO OPEN UP ROOM FOR SPACERS.

CHECK SPACER ORIENTATION - BE SURE THAT THE INDENT IN THE SPACER COVERS THE PLUSNUT HEAD; THIS ENSURES THE MOST METAL-TO-METAL CONTACT AND REDUCES VIBRATION.

PLUSNUT INSTALLATION - A PLUSNUT GUN IS RECOMMENDED FOR PLUSNUT INSTALLATION FOR ITS PRODUCTION SPEED. HOWEVER, A PLUSNUT SETTING TOOL CAN ALSO BE USED (P/N: 22200-0).

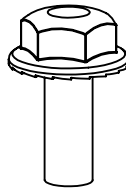
THRU-BOLT CLEARANCE - WHEN USING A THRU-BOLT AT ANY MOUNTING LOCATION, BE SURE THAT YOUR HOLE HAS 1/16" CLEARANCE.

FASTENERS USED

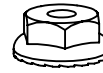
FAS0967
#8-32X.500 ZP
PHP SCREW
QTY: 6



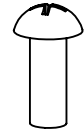
FAS0923
#8-32 ZP
HFLNG NLK NUT
QTY: 6



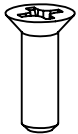
FAS0018
1/4-20X.625 ZP
HFLNG SCREW
QTY: 26



FAS0020
#10-24 ZP
HFLNG NUT
QTY: 4



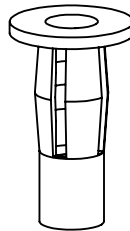
FAS0021
#10-24X.50 ZP
RHP SCREW
QTY: 4



FAS0338
#10-24X.625 ZP
FHP SCREW
QTY: 6



FAS0029
#10-24 ZP
HEX NLK NUT
QTY: 4



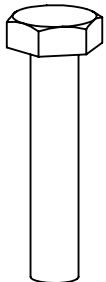
FAS0052
1/4-20 PB
PLUSNUT
QTY: 5



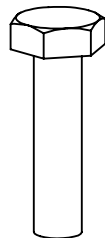
FAS0055
1/4-20 ZP
HFLNG NLK NUT
QTY: 10



FAS0060
1/4 ZP
SPLT LCK WASHER
QTY: 15



FAS0073
1/4-20X1.25 ZP
HH SCREW
QTY: 2



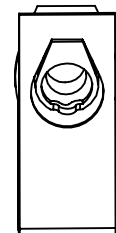
FAS0078
1/4-20X1 ZP
HH SCREW
QTY: 5



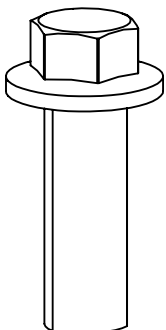
FAS0124
1/4 ZN
FLAT WASHER
QTY: 17



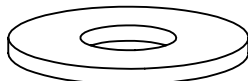
FAS0187
M6-1.0X22
HH SCREW
QTY: 10



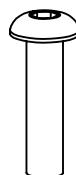
FAS0274
1/4-20
U-CLIP NUT
QTY: 18



FAS0408
7/16-20X1.25
HFLNG TRI SCREW
QTY: 2



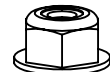
FAS0482
7/16 ZP
FLAT WASHER
QTY: 2



FAS0674
10-24X.75 SS
BHC SCREW
QTY: 4



FAS0688
3/8 EPDM
FLAT WASHER
QTY: 3



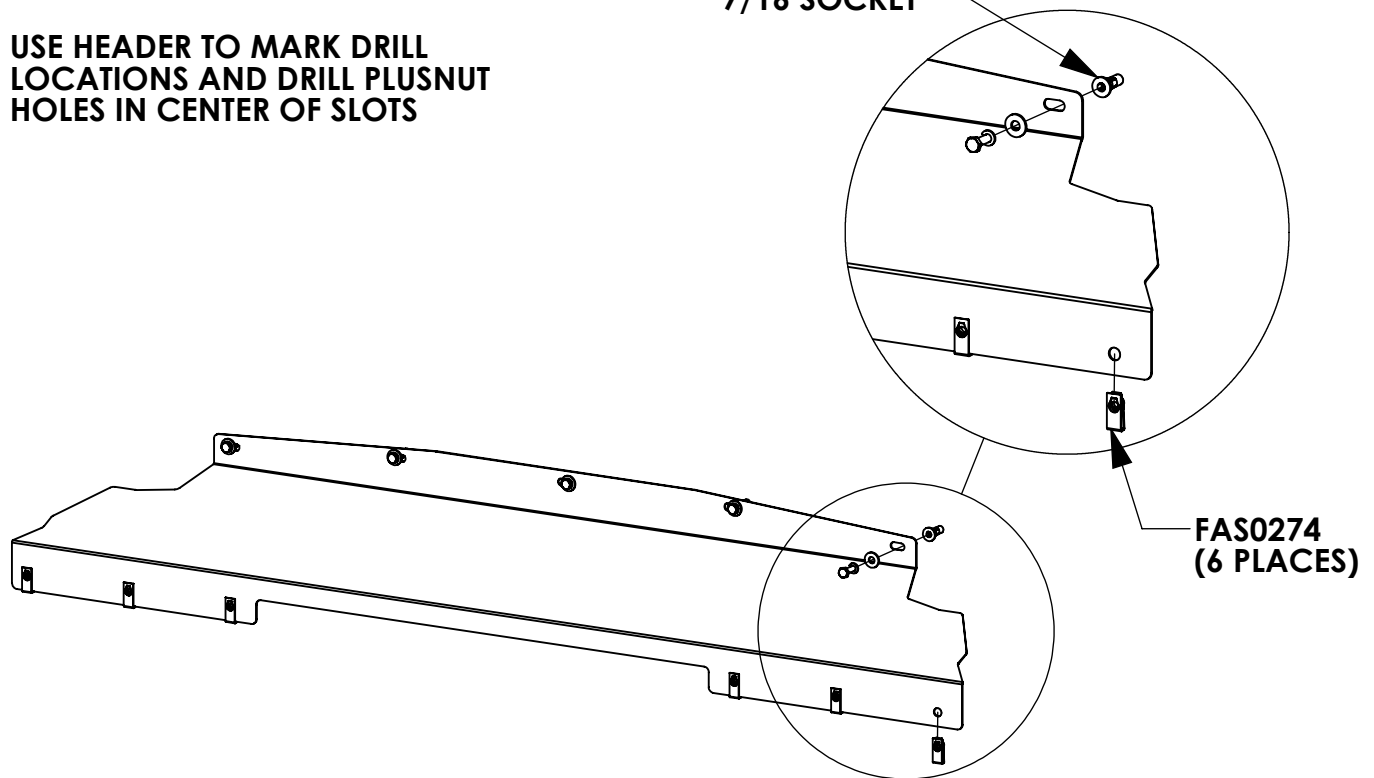
FAS0918
#10-24 ZP
HFLNG NLK NUT
QTY: 6

BEGIN INSTALLATION

STEP 1 - INSTALL HEADER

USE HEADER TO MARK DRILL
LOCATIONS AND DRILL PLUSNUT
HOLES IN CENTER OF SLOTS

FAS0078, FAS0060,
FAS0124, FAS0052
(5 PLACES)
7/16 SOCKET

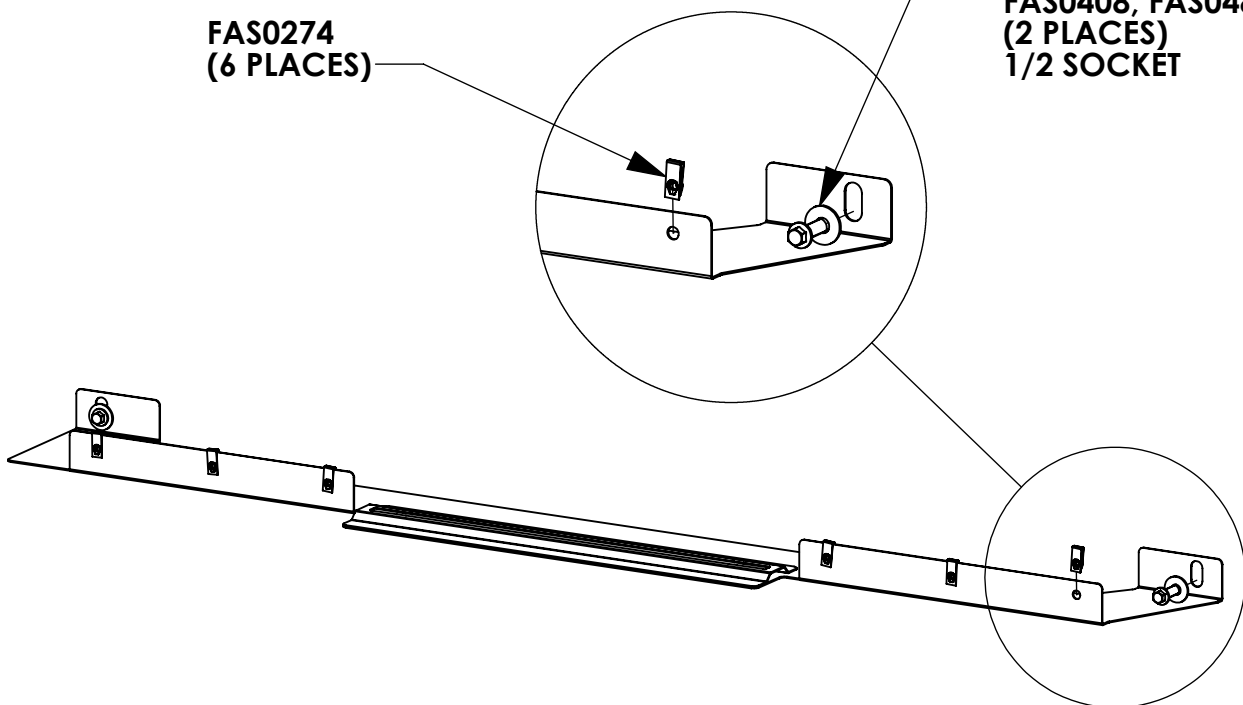


STEP 2 - INSTALL FOOTER

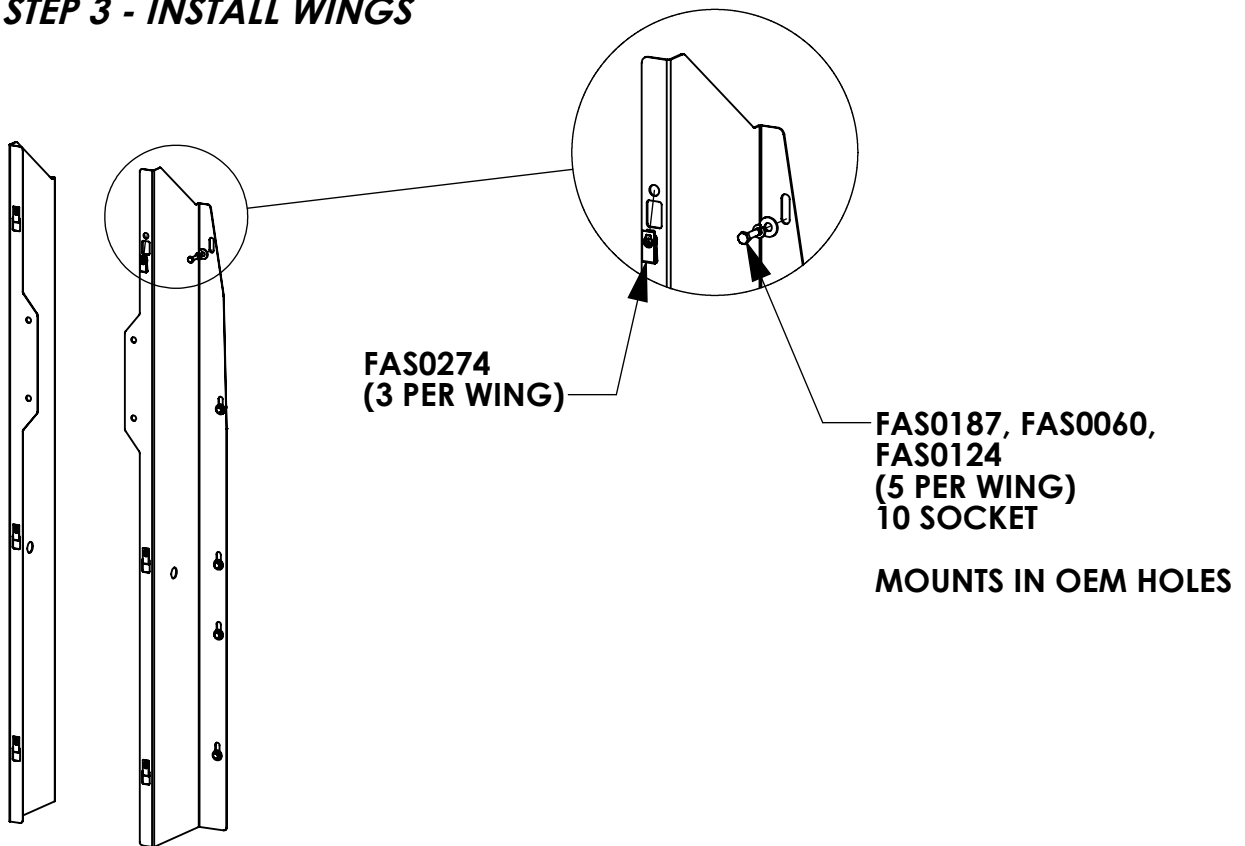
FAS0274
(6 PLACES)

REMOVE OEM D-RINGS,
REPLACE WITH

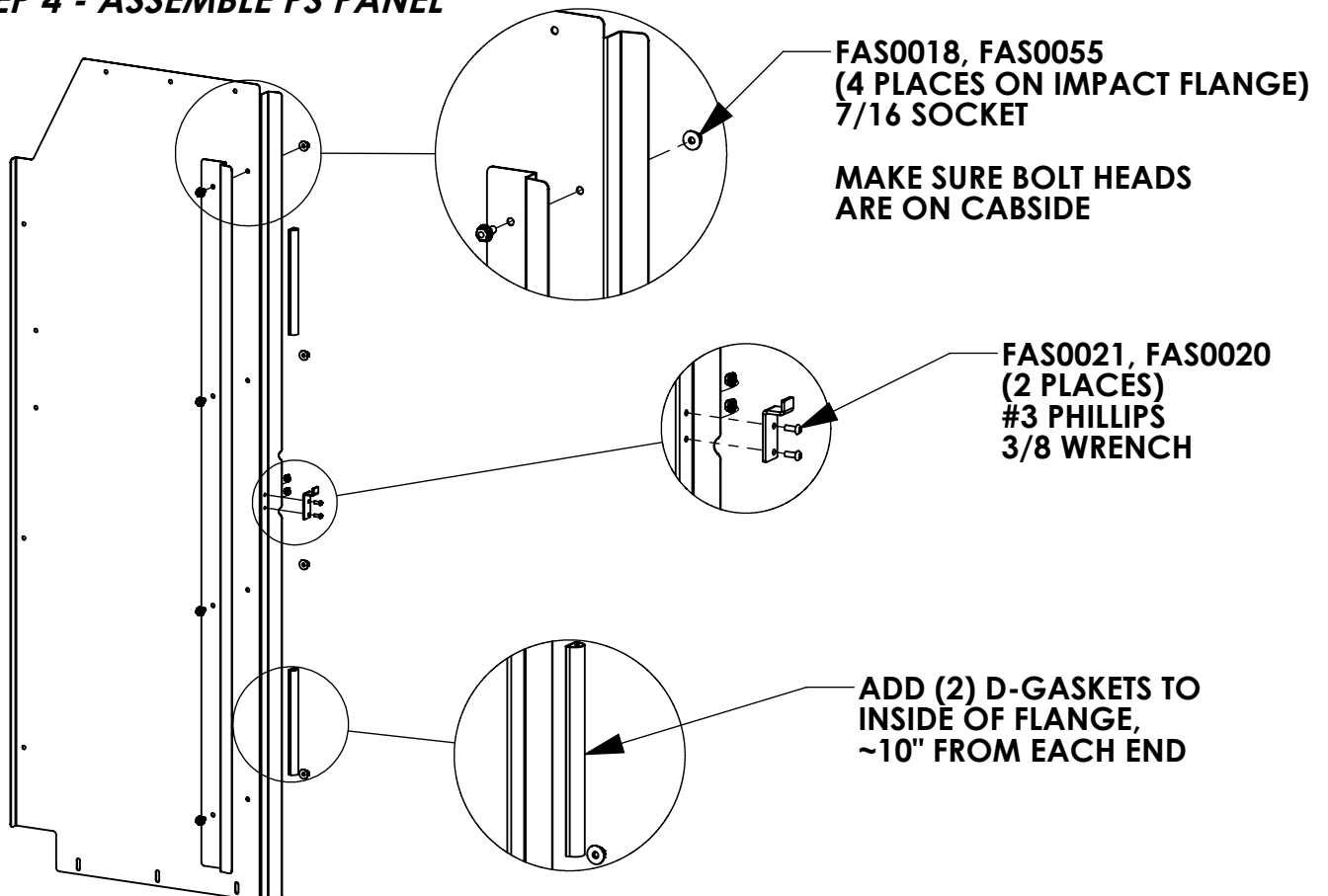
FAS0408, FAS0482
(2 PLACES)
1/2 SOCKET



STEP 3 - INSTALL WINGS



STEP 4 - ASSEMBLE PS PANEL



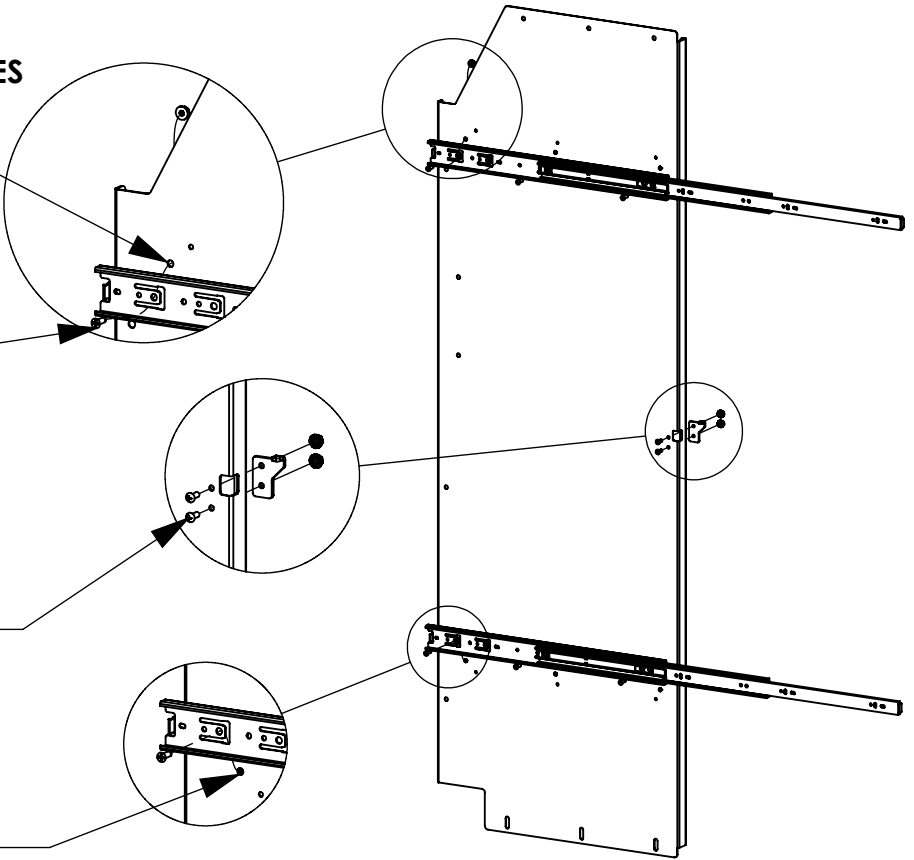
STEP 5 - ASSEMBLE DS PANEL

USE THE BOTTOM ROW OF HOLES
FOR THE TOP SLIDE

FAS0338, FAS0918
(3 PLACES PER SLIDE)
LOOSE INSTALL

FAS0021, FAS0020
(2 PLACES)
#3 PHILLIPS
3/8 WRENCH

USE THE TOP ROW OF HOLES
FOR THE BOTTOM SLIDE

**STEP 6 - ASSEMBLE SLD DOOR HANDLE**

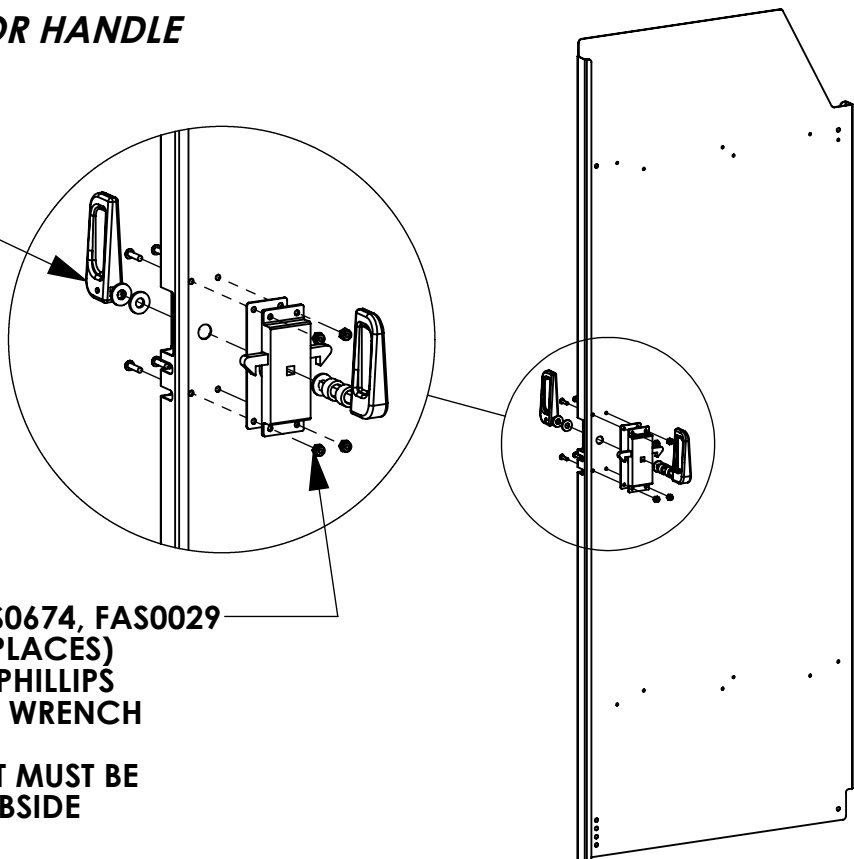
CARGO-TO-CAB
HANDLE STACKUP:

FEMALE HANDLE
(2) FAS0688
DOOR
LATCH PLATE
LATCH
(1) FAS0688
(2) 59180
HANDLE W/SHANK

TIGHTEN SET SCREW
WHEN ASSEMBLED.
1/8 ALLEN

FAS0674, FAS0029
(4 PLACES)
#3 PHILLIPS
3/8 WRENCH

NUT MUST BE
CABSIDE

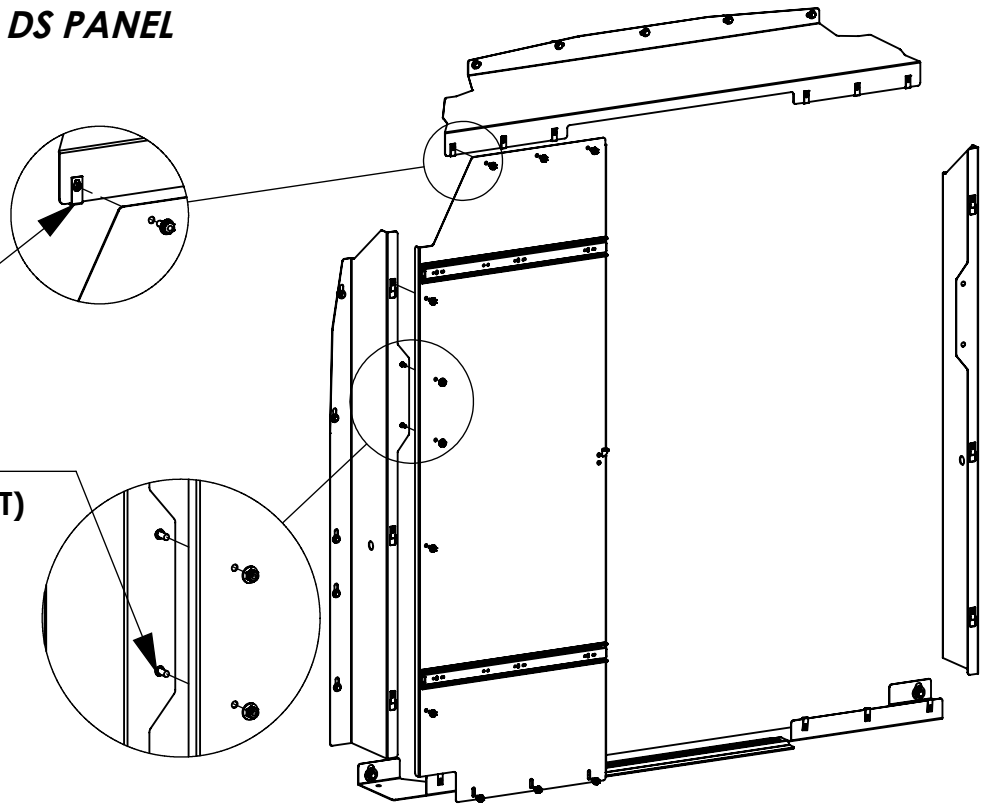


STEP 7 - INSTALL DS PANEL

FAS0018
(9 PLACES)
7/16 SOCKET

FAS0018, FAS0055
(2 PLACES WITHOUT U-NUT)
7/16 SOCKET
7/16 WRENCH

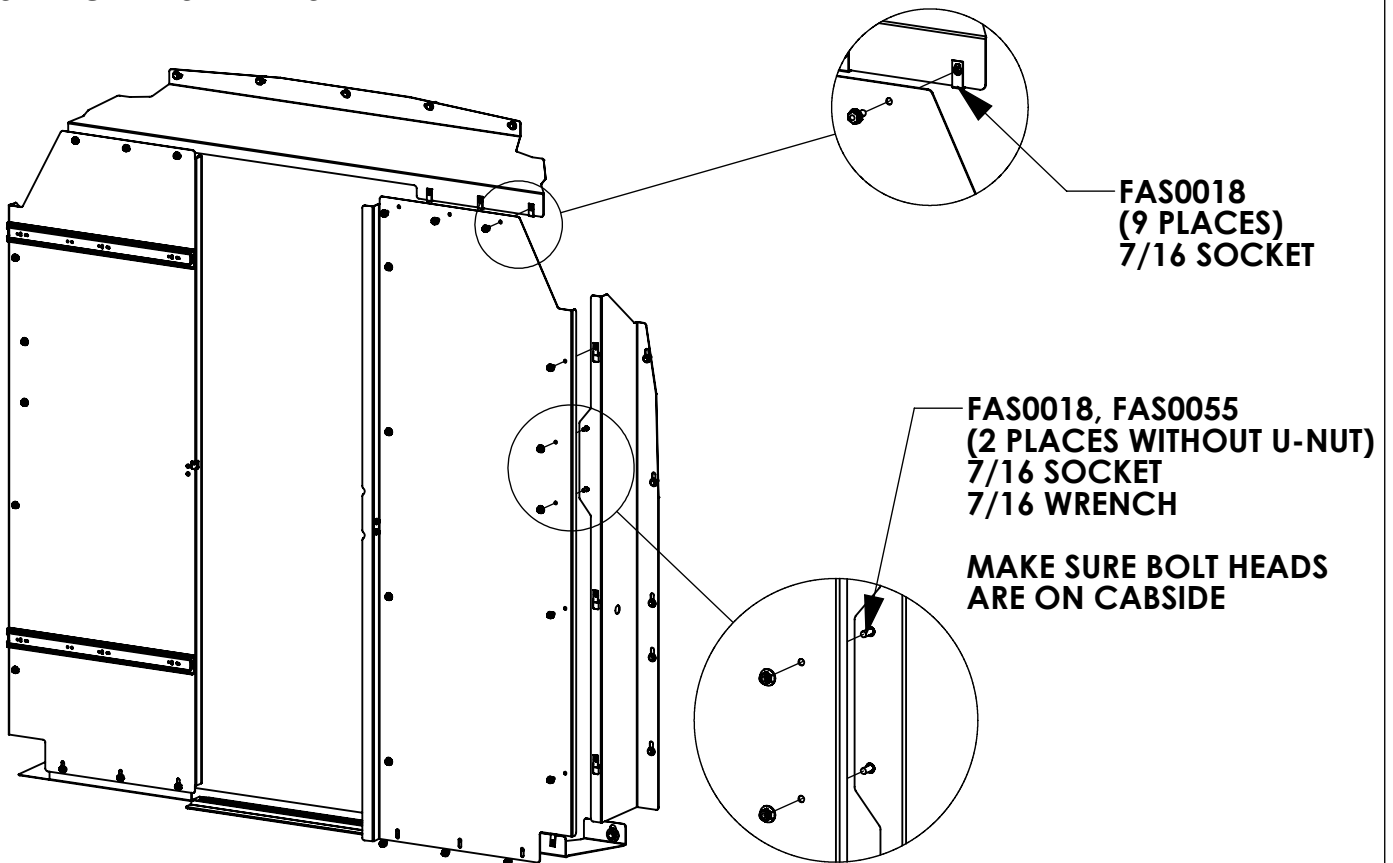
MAKE SURE BOLT HEADS
ARE ON CABSIDE

**STEP 8 - INSTALL PS PANEL**

FAS0018
(9 PLACES)
7/16 SOCKET

FAS0018, FAS0055
(2 PLACES WITHOUT U-NUT)
7/16 SOCKET
7/16 WRENCH

MAKE SURE BOLT HEADS
ARE ON CABSIDE

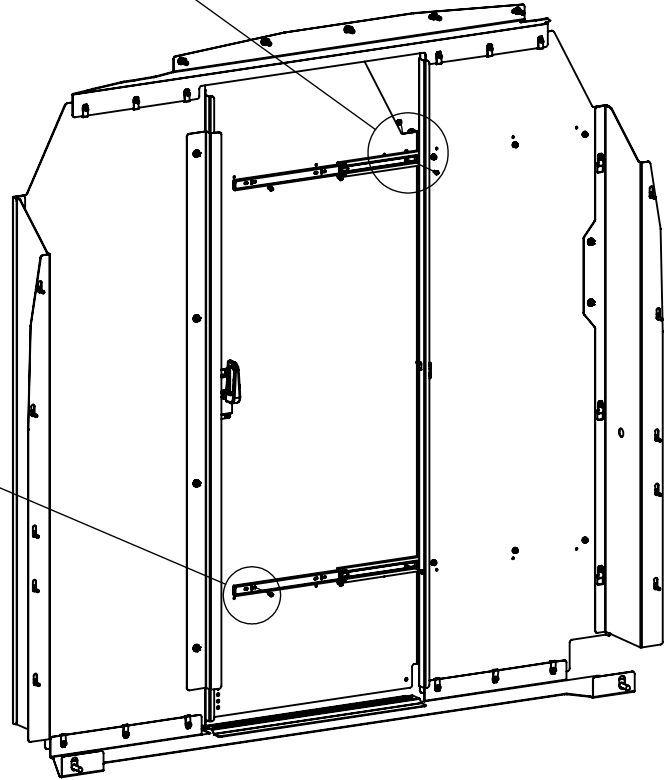
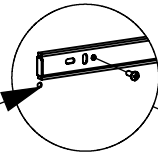
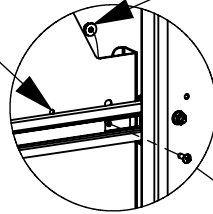


STEP 9 - INSTALL SLD DOOR

USE THE BOTTOM ROW OF HOLES
FOR THE TOP SLIDE

FAS0967, FAS0923
(3 PLACES PER SLIDE)
LOOSE INSTALL

USE THE TOP ROW
OF HOLES FOR THE
BOTTOM SLIDE



WHEN INSTALLING THE SLIDING
DOOR, SOFT INSTALL THE (6)
FASTENERS. THEN SHUT THE DOOR
TO MAKE SURE THE LATCH BITES
THE STRIKE PLATE. TIGHTEN DOWN
ALL SLIDE FASTENERS.
(6 PLACES PER SLIDE)
#3 PHILLIPS
3/8 WRENCH

! TEST SLIDING DOOR !

DOOR SHOULD SLIDE FREELY
FROM THE OPEN TO CLOSED
POSITION. IF IT DOES NOT LATCH
IN THE OPEN OR CLOSED
POSITION THEN LOOSEN SLIDE
FASTENERS, SLIGHTLY LIFT DOOR
AND RESECURE.

STEP 10 - INSTALL SAFETY EQUIPMENT