

ITEM	PART NO.	DESCRIPTION	QTY.
A	FAS0056	1/4-20 HEX FLANGE NUT	4
B	FAS0139	1/2" FLAT WASHER DC	2
C	FAS0299	1/2-13 LOCK NUT	2
D	FAS0302	1/2-20 X 2" HEX HEAD BOLT	2
E	FAS0509	1/4-20 X 1-5/8 X 2" U-BOLT SS	2
1	19597-0	MOUNT PLATE	2
2	19598-0	BEARING	2
3	19599-0	PIPE - SCHED 40 / 1-11/16 X 57"	1

RR5				ASSIST ROLLER		RR5		ADRIAN STEEL	
(VP1 CARGO RACK)				CHECKED BY		DRAWN BY		ECN #	
				<i>[Signature]</i>		JLC		12861	
				DATE		PACKAGE #		ISSUE	
				4/26/10		RR5		C	
				PACKAGE WEIGHT		ACCESSORY WEIGHT		#	
				11.00 #					
				906 JAMES ST. ADRIAN MI. 49224					
				(517) 265-6194					

C REMOVED SC NOTE

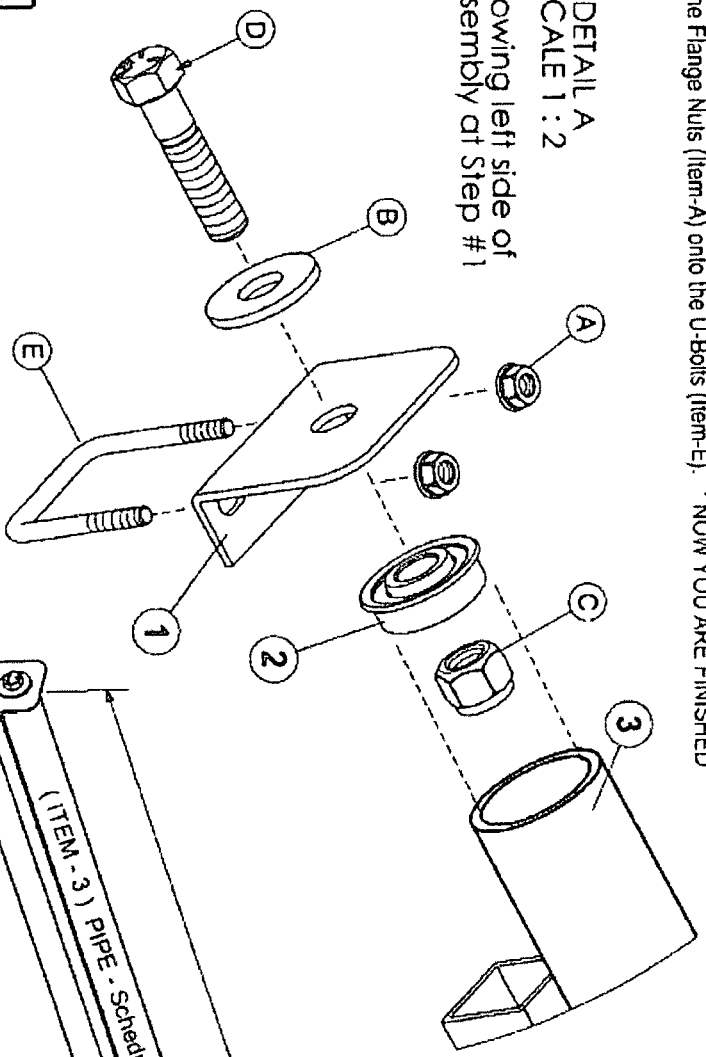
ASSEMBLY & INSTALLATION INSTRUCTIONS

- 1) Assemble Bolt (Item-D), Washer (Item-B), Mount Plate (Item-1), Bearing (Item-2), and Nut (Item-C) together as shown.
- 2) Insert the Bearings of these assemblies fully into ends of Pipe (schedule 40) as shown
- 3) Once the Bearings are inserted into each end of the Pipe (schedule 40), place the assembly onto the rear crossbar of the VP1 Cargo Rack and attach it to the rear crossbar by sliding the U-Bolts (Item-E) from underneath capturing the rear crossbar (VP1) and up through the Mount Plate (Item-1). Then, loosely attach the Flange Nuts (Item-A) to the U-Bolts (Item-E) to hold them in place.
- 4) Next center the whole assembly on the rear crossbar (VP1) side to side and then firmly tighten down the Flange Nuts (Item-A) onto the U-Bolts (Item-E). * NOW YOU ARE FINISHED *

rear crossbar (VP1 RACK)

DETAIL A
SCALE 1 : 2

Showing left side of assembly at Step # 1



DETAIL B
SCALE 1 : 2

rear crossbar (VP1 RACK)

