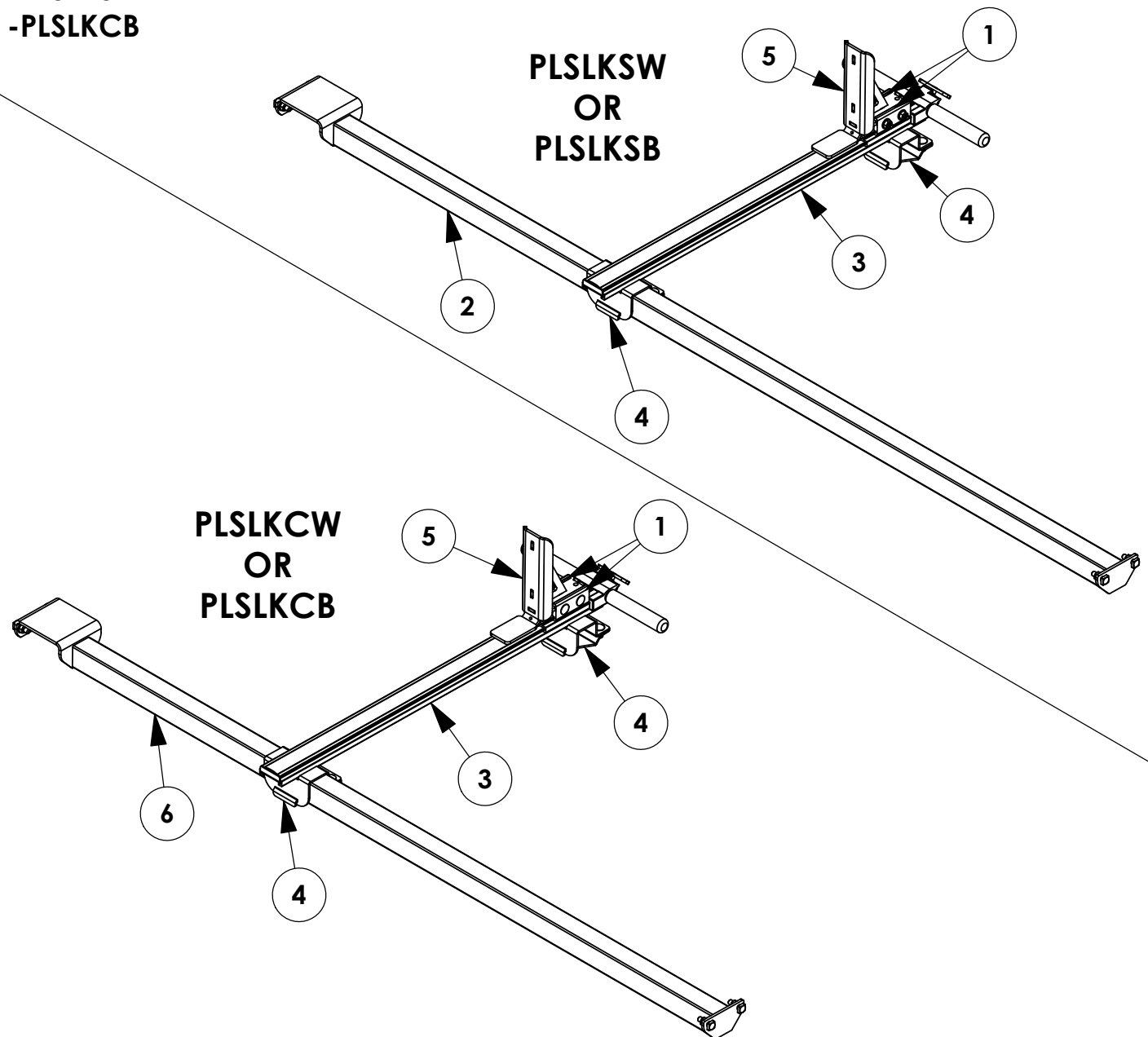


INSTR. : 68881 NUMBER		PG: 1	REV: B	ITEM NO.	PART NUMBER	DESCRIPTION	PLSLKSW	PLSLKCW
PART : NUMBER : PLSLKS & PLSLKC				1	65963-W	STOP CLAMP, WHITE	2	2
				2	68733-W	SLK,PL,FSV,I/S BAR, WHITE	1	-
PART • PROLIFT,SLK,FSV,STD DESC. • & PROLIFT,SLK,CV,STD				3	68877-W	SLK,PL,HANDLE ASM,STD, WHITE	1	1
				4	68732-W	SLK,PL,LOWER CLAM CLAMP, WHITE	2	2
NOTE: THIS INSTRUCTION IS VALID FOR THE FOLLOWING KITS:				5	68885-BPB	SLK,PL,CLAMP PLASTISOL,B	1	1
				6	68739-W	SLK,PL,CV,I/S BAR, WHITE	-	1

-PLSLKSW
-PLSLKCW
-PLSLKSB
-PLSLKCB

-PART NUMBERS WITH "-W" SUFFIX ARE PAINTED WHITE
-FOR BLACK KITS, REPLACE "-W" PARTS WITH "-B" PARTS



GET TO KNOW THE VEHICLE - AT THE BEGINNING OF ANY INSTALLATION, CHECK THE LOCATION OF THE FUEL TANK, FUEL LINES, BRAKE LINES, HIGH VOLTAGE BATTERIES AND WIRING HARNESSSES TO AVOID INJURY OR PROPERTY DAMAGE FROM TOOL CONTACT.

SEAL ALL EXTERIOR HOLES - ALL INSTALLATION HOLES SHOULD BE SEALED WITH BUTYL TAPE OR SILICON TO PREVENT WATER AND EXHAUST GASES FROM ENTERING THE VEHICLE.

CONTROL DRILL DEPTH - TO AVOID DAMAGE TO THE VEHICLE, USE A DRILL STOP OR CLEARED STEP BIT WHEN DRILLING INSTALLATION HOLES.

ALWAYS ADD PRIMER - WHEN ADDING INSTALLATION HOLES BE SURE TO USE A SELF-ETCHING PRIMER TO PREVENT CORROSION, FASTENER FAILURE AND INJURY.

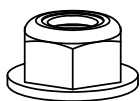
MOUNTING POINTS MUST HAVE METAL-TO-METAL CONTACT - USE PROVIDED MOUNTING SPACERS TO ACCOMMODATE FOR VEHICLE FEATURES, CARPET OR SUBFLOORS.

PROVIDE CLEARANCE FOR SPACERS - IF THE INSTALLATION VEHICLE CONTAINS A CARPET OR SUBFLOOR, USE A 1-3/16" DIAMETER CARPET CUTTER (P/N: 31183-0) AT ALL MOUNTING LOCATIONS TO OPEN UP ROOM FOR SPACERS.

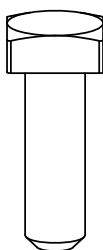
CHECK SPACER ORIENTATION - BE SURE THAT THE INDENT IN THE SPACER COVERS THE PLUSNUT HEAD; THIS ENSURES THE MOST METAL-TO-METAL CONTACT AND REDUCES VIBRATION.

PLUSNUT INSTALLATION - A PLUSNUT GUN IS RECOMMENDED FOR PLUSNUT INSTALLATION FOR ITS PRODUCTION SPEED. HOWEVER, A PLUSNUT SETTING TOOL CAN ALSO BE USED (P/N: 22200-0).

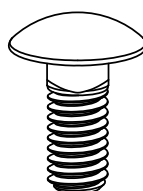
THRU-BOLT CLEARANCE - WHEN USING A THRU-BOLT AT ANY MOUNTING LOCATION, BE SURE THAT YOUR HOLE HAS 1/16" CLEARANCE.

FASTENERS USED

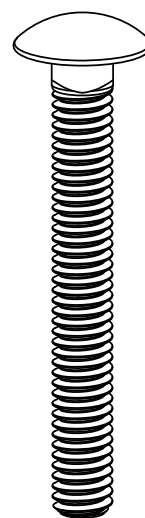
FAS0861
NUT,HEX NLK FLG
5/16-18SS
QTY: 10



FAS0035
BOLT,SQ HD
5/16-18X1.0 SS
QTY: 04

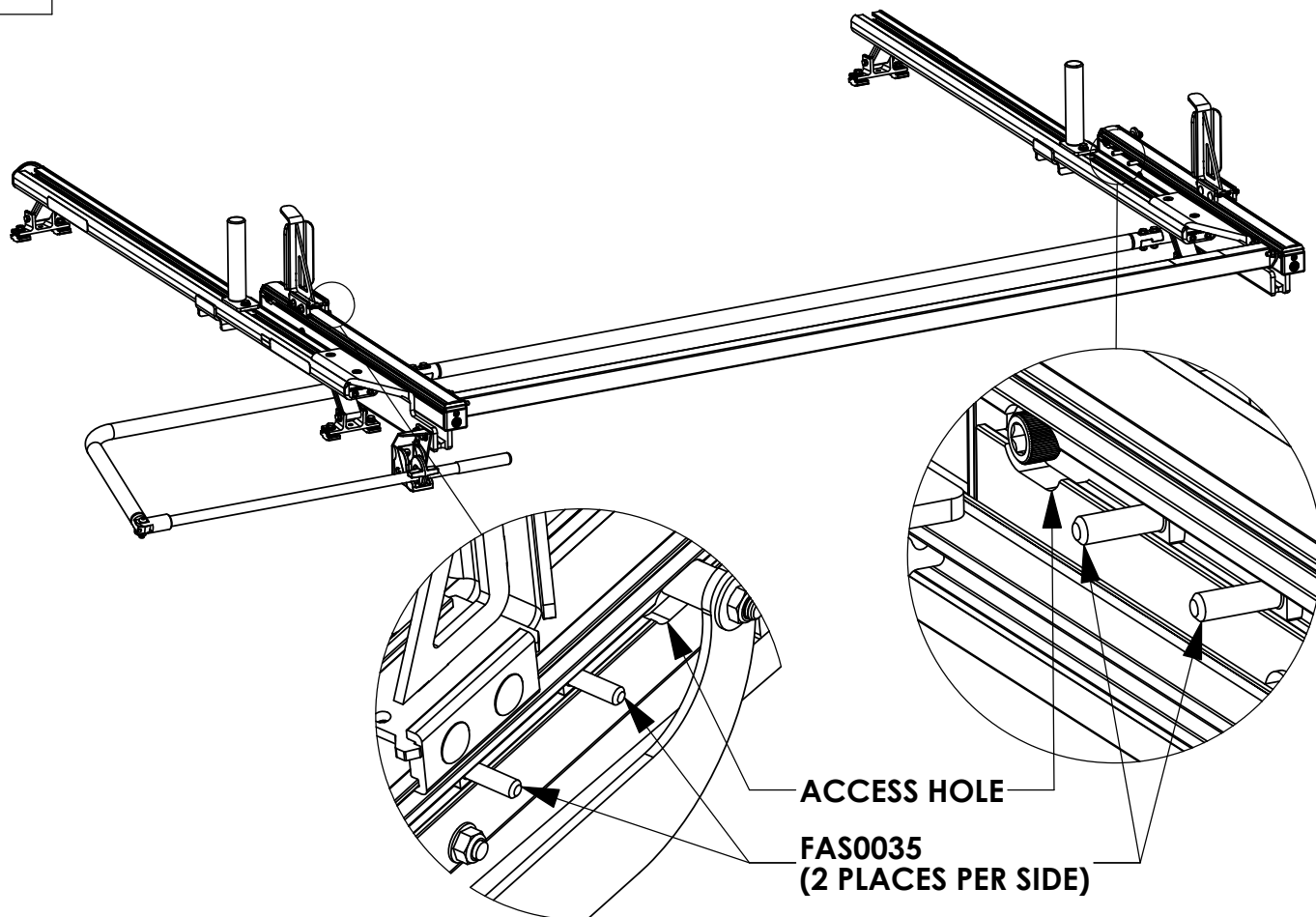


FAS0866
BOLT,CRG
5/16-18X.75 SS
QTY: 04

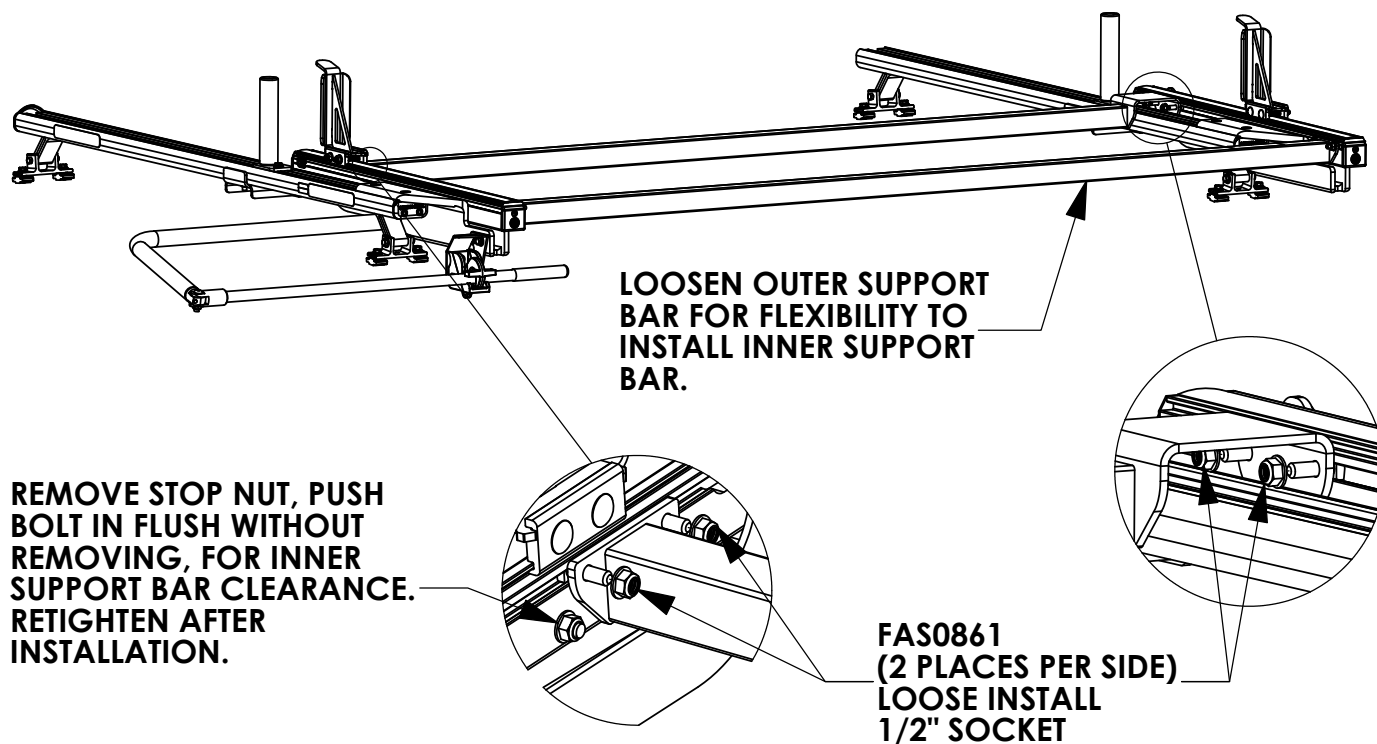


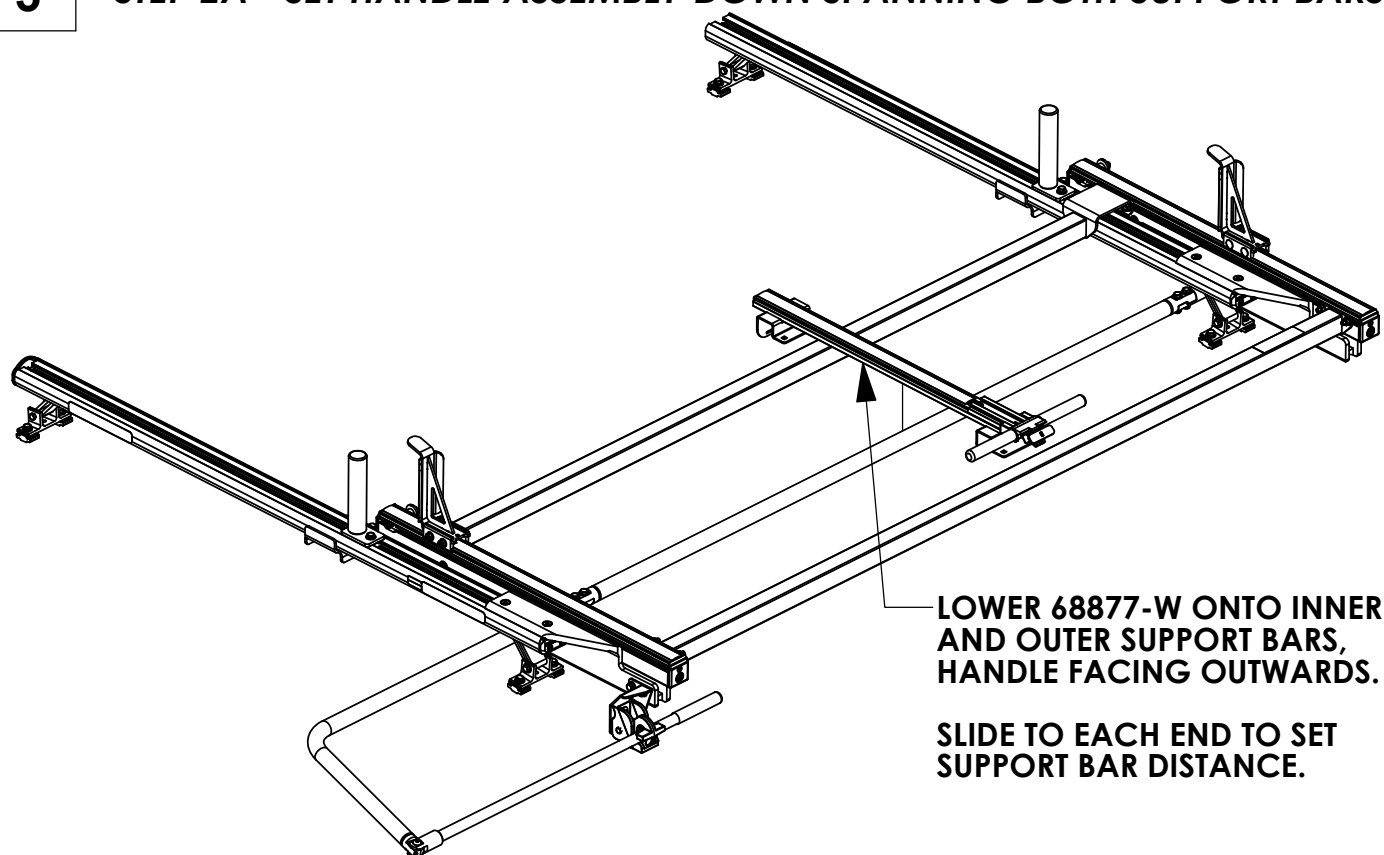
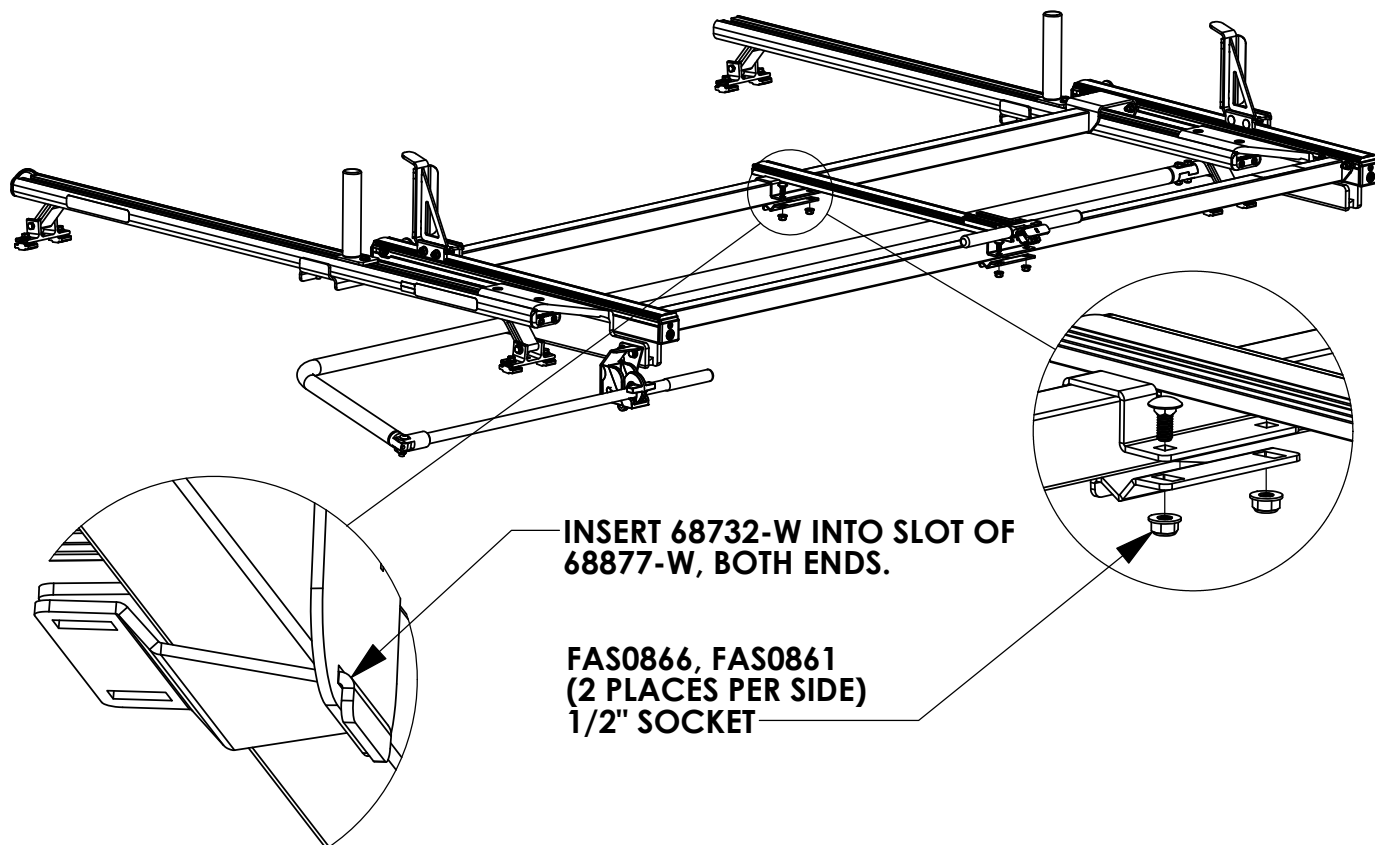
FAS0838
BOLT,CRG
5/16-18X2.5 SS
QTY: 02

STEP 1A - INSERT BOLTS INTO CARTRIDGES

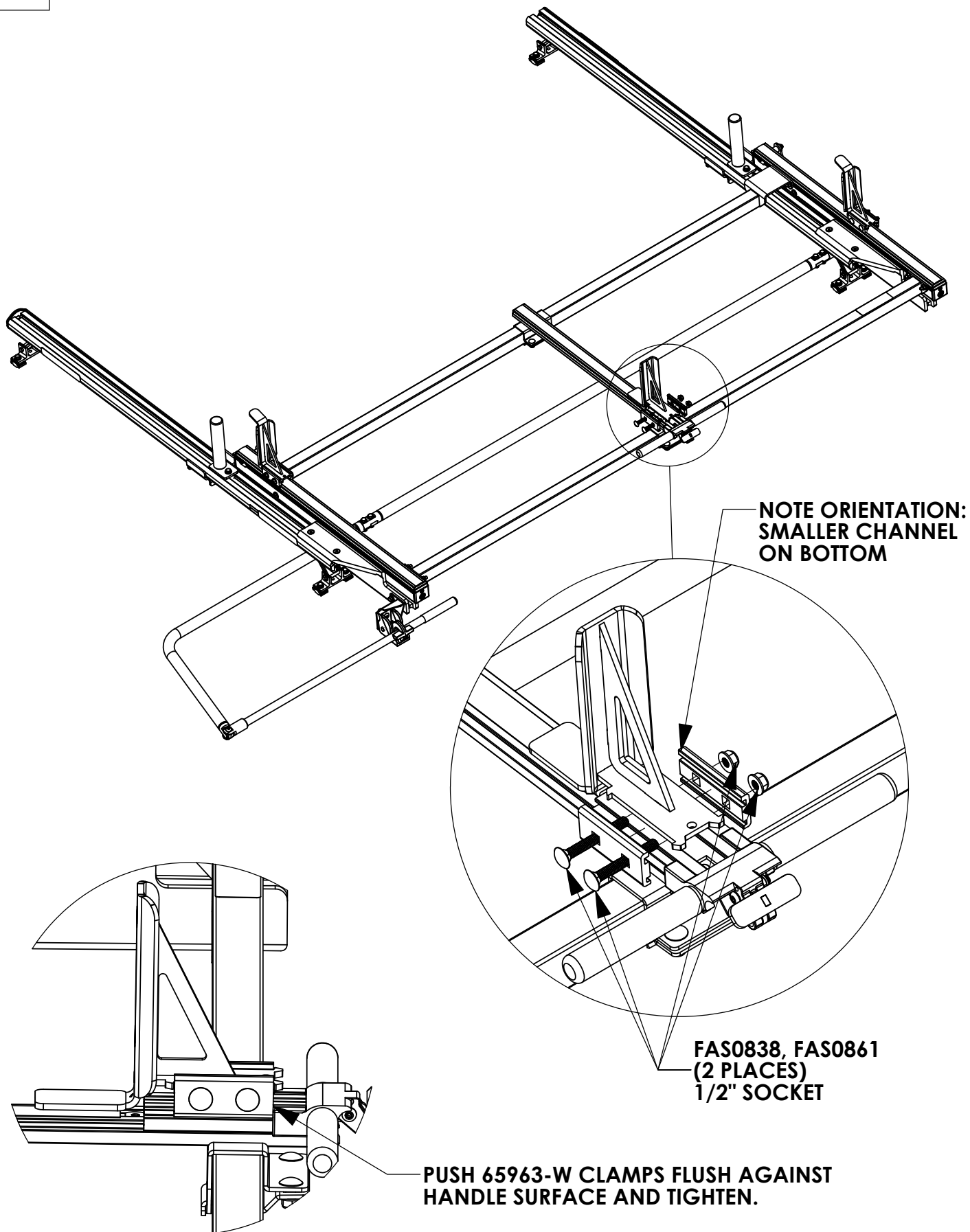


STEP 1B - INSTALL INNER SUPPORT BAR



STEP 2A - SET HANDLE ASSEMBLY DOWN SPANNING BOTH SUPPORT BARS**STEP 2B - INSTALL LOWER CLAMP BOTH ENDS****!! TIGHTEN ALL FASTENERS NOW !!**

STEP 3 - INSTALL STEP LADDER KIT CLAMP



STEP 4 - SIDE SPECIFIC CLAMP RELOCATION

REMOVE 68037-B CLAMP FROM
PASSENGER SIDE FRONT CARTRIDGE
AND REINSTALL ON STEP LADDER KIT AS
SHOWN.
1/2" SOCKET

PASSENGER SIDE
FRONT OF VAN

PASSENGER SIDE
REAR OF VAN

DRIVER SIDE
FRONT OF VAN

NOTE ORIENTATION:
SMALLER CHANNEL
ON BOTTOM

MOVE FRONT
CLAMP TOWARDS
INNER STOP POST

DRIVER SIDE
REAR OF VAN

REMOVE 68037-B CLAMP FROM
DRIVER SIDE REAR CARTRIDGE
AND REINSTALL ON STEP LADDER KIT
AS SHOWN.
1/2" SOCKET

ENSURE ALL FASTENERS HAVE BEEN TIGHTENED.

INSTALLATION COMPLETE. REFER TO END USER INSTRUCTIONS FOR FINAL ADJUSTMENT.

INSTR. : 69500
NUMBER

PG: 1
REV: B

PART • ProLift Std. Step Ladder -
NUMBER • Low Roof & Compact

PART • ProLift Std. Step Ladder Kit
DESC. • Adjustment Instructions

MOVE CLAMP FROM OUTER
EDGE OF LADDER TO INNER
EDGE OF LADDER.

STEP 1: SLIDE SMALLER
LADDER RUNG BACK
AGAINST CLAMP.

STEP 2: WITH 1/2" SOCKET,
LOOSEN NUTS (X4), SLIDE
STEP LADDER KIT FORWARD
OR REARWARD ON RACK TO
ACCOMMODATE STEP LADDER
LENGTH, TIGHTEN NUTS. (X4)

DRIVER SIDE LADDER
NEEDS CLAMPED AS
SHOWN ON FRONT
CROSSBOW!

MOVE FORWARD OR
BACKWARD BASED ON
LENGTH OF STEP LADDER.

STEP 1: SLIDE SMALLER
LADDER RUNG BACK
AGAINST CLAMP.

PASSENGER SIDE LADDER
NEEDS CLAMPED AS
SHOWN ON REAR
CROSSBOW!

STEP 3: WITH 1/2" SOCKET,
LOOSEN NUTS (X2), SLIDE
CLAMP SO THAT IT IS SNUG
AGAINST THE OUTSIDE OF
LADDER, TIGHTEN NUTS. (X2)

