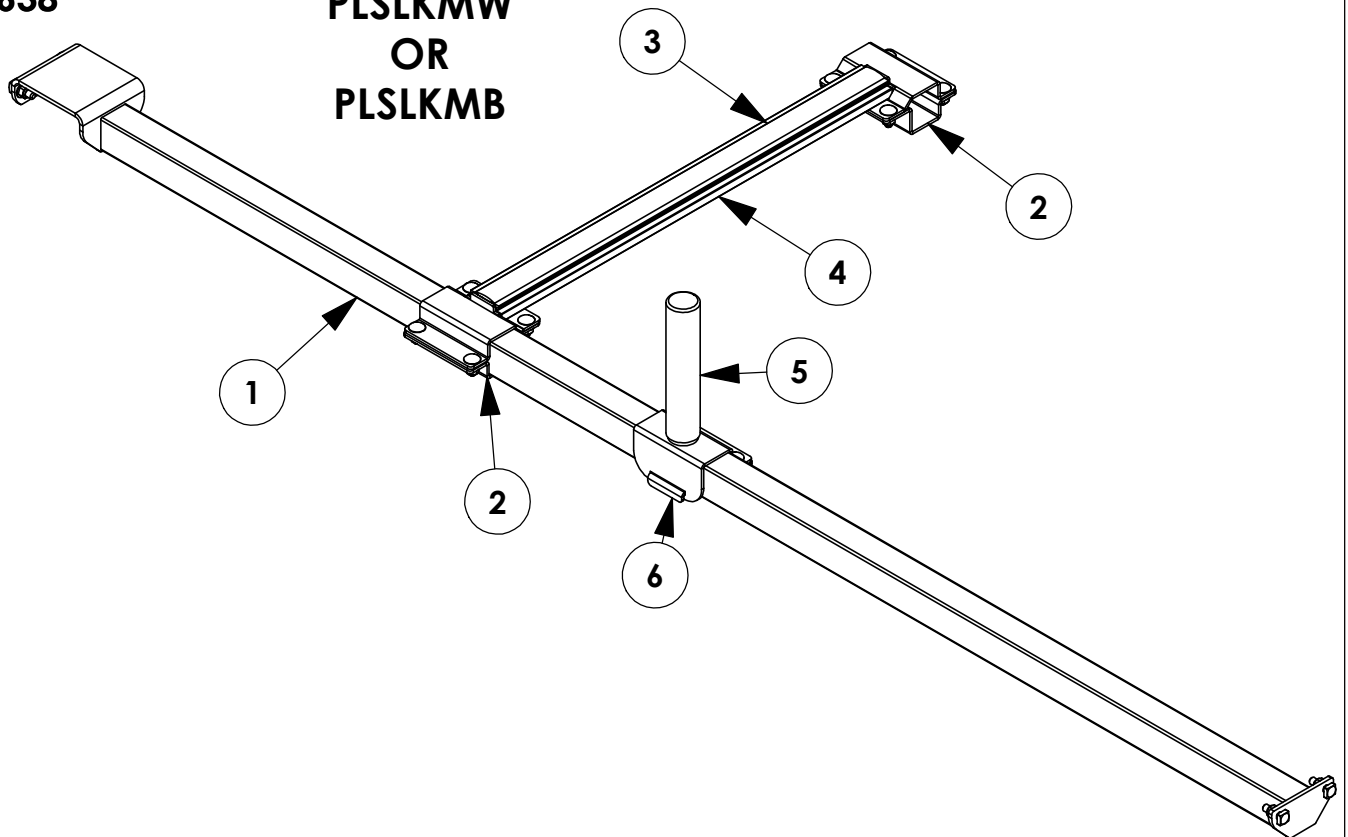


INSTR. NUMBER	PG:	REV:	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
: 68737	1	B	1	68733-W	SLK,PL,FSV,O/S BAR, WHITE	1
			2	68729-W	SLK,PL,LOWER SLIDE CLAMP, WHITE	2
PART NUMBER : PLSLKM			3	68728	SLK,PL,WEAR STRIP,23" LONG	1
	PART DESC. : PROLIFT,SLK,FSV,MAX		4	68725-W	SLK,PL,CROSS SLIDE,MAX, WHITE	1
NOTE: THIS INSTRUCTION IS VALID FOR THE FOLLOWING KITS:			5	68730-W	SLK,PL,INNER STOP POST, WHITE	1
			6	68732-W	SLK,PL,LOWER CLAM CLAMP, WHITE	1

-PART NUMBERS WITH "-W" SUFFIX ARE PAINTED WHITE
 -FOR BLACK KITS, REPLACE "-W" PARTS WITH "-B" PARTS

- PLSLKMW
- PLSLKMB
- 79638

**PLSLKMW
OR
PLSLKMB**



TOOLS NEEDED:

- DRIVE RATCHET
- IMPACT DRIVER
- 1/2" SOCKET
- 1/2" WRENCH
- TAPE MEASURE
- RUBBER Mallet

GET TO KNOW THE VEHICLE - AT THE BEGINNING OF ANY INSTALLATION, CHECK THE LOCATION OF THE FUEL TANK, FUEL LINES, BRAKE LINES, HIGH VOLTAGE BATTERIES AND WIRING HARNESSSES TO AVOID INJURY OR PROPERTY DAMAGE FROM TOOL CONTACT.

SEAL ALL EXTERIOR HOLES - ALL INSTALLATION HOLES SHOULD BE SEALED WITH BUTYL TAPE OR SILICON TO PREVENT WATER AND EXHAUST GASES FROM ENTERING THE VEHICLE.

CONTROL DRILL DEPTH - TO AVOID DAMAGE TO THE VEHICLE, USE A DRILL STOP OR CLEARED STEP BIT WHEN DRILLING INSTALLATION HOLES.

ALWAYS ADD PRIMER - WHEN ADDING INSTALLATION HOLES BE SURE TO USE A SELF-ETCHING PRIMER TO PREVENT CORROSION, FASTENER FAILURE AND INJURY.

MOUNTING POINTS MUST HAVE METAL-TO-METAL CONTACT - USE PROVIDED MOUNTING SPACERS TO ACCOMMODATE FOR VEHICLE FEATURES, CARPET OR SUBFLOORS.

PROVIDE CLEARANCE FOR SPACERS - IF THE INSTALLATION VEHICLE CONTAINS A CARPET OR SUBFLOOR, USE A 1-3/16" DIAMETER CARPET CUTTER (P/N: 31183-0) AT ALL MOUNTING LOCATIONS TO OPEN UP ROOM FOR SPACERS.

CHECK SPACER ORIENTATION - BE SURE THAT THE INDENT IN THE SPACER COVERS THE PLUSNUT HEAD; THIS ENSURES THE MOST METAL-TO-METAL CONTACT AND REDUCES VIBRATION.

PLUSNUT INSTALLATION - A PLUSNUT GUN IS RECOMMENDED FOR PLUSNUT INSTALLATION FOR ITS PRODUCTION SPEED. HOWEVER, A PLUSNUT SETTING TOOL CAN ALSO BE USED (P/N: 22200-0).

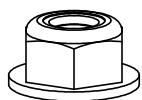
THRU-BOLT CLEARANCE - WHEN USING A THRU-BOLT AT ANY MOUNTING LOCATION, BE SURE THAT YOUR HOLE HAS 1/16" CLEARANCE.

PAGE:

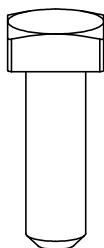
3

FASTENERS AND HARDWARE USED

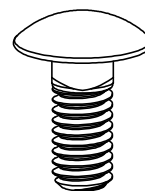
BAG REFERENCE: BAG68736



FAS0861
NUT,HEX NLK FLG
5/16-18SS
QTY: 14



FAS0035
BOLT,SQ HD
5/16-18X1.0 SS
QTY: 04



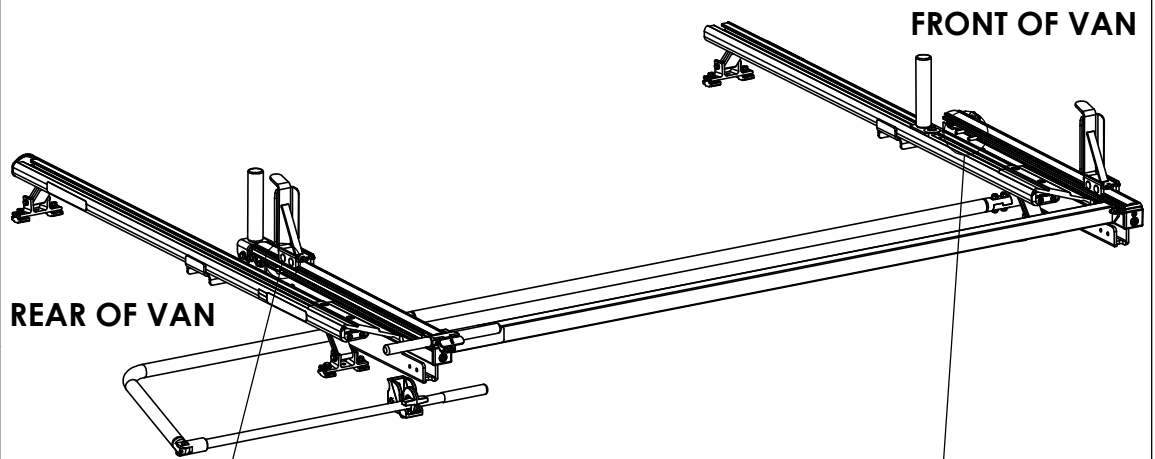
FAS0866
BOLT,CRG
5/16-18X.75 SS
QTY: 10

PAGE LEFT BLANK INTENTIONALLY

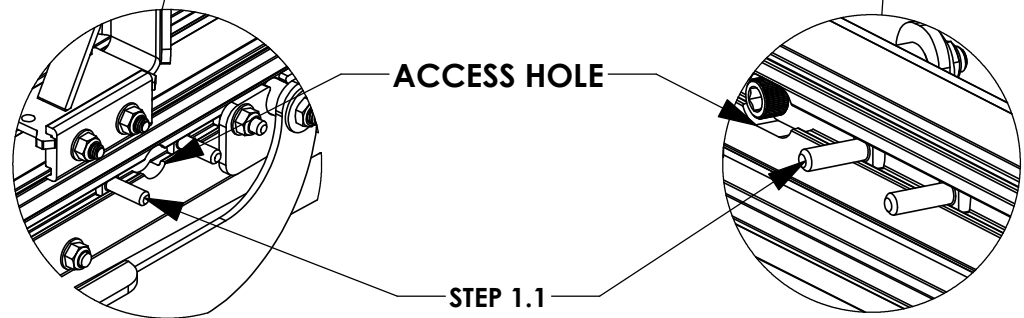
STEP 1 - ASSEMBLE INNER SUPPORT BAR ON RACK

STEP 1.1
FAS0035
(04 PLACES PER SIDE)

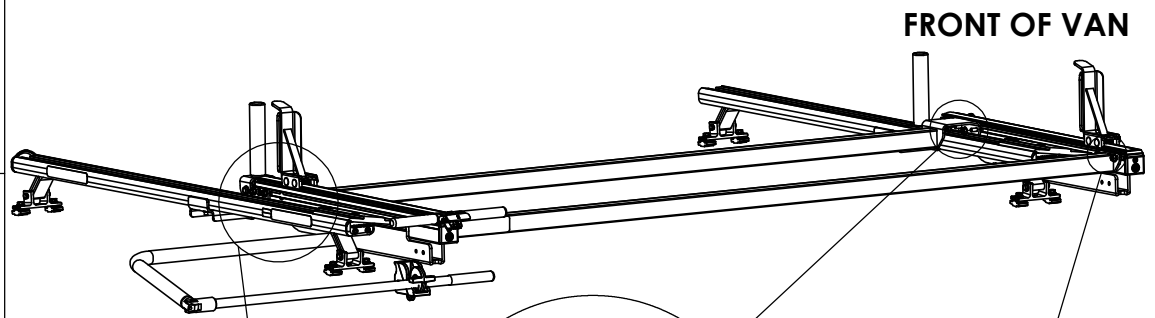
ADD FASTENERS
THROUGH ACCESS
HOLE IN EXTRUSION



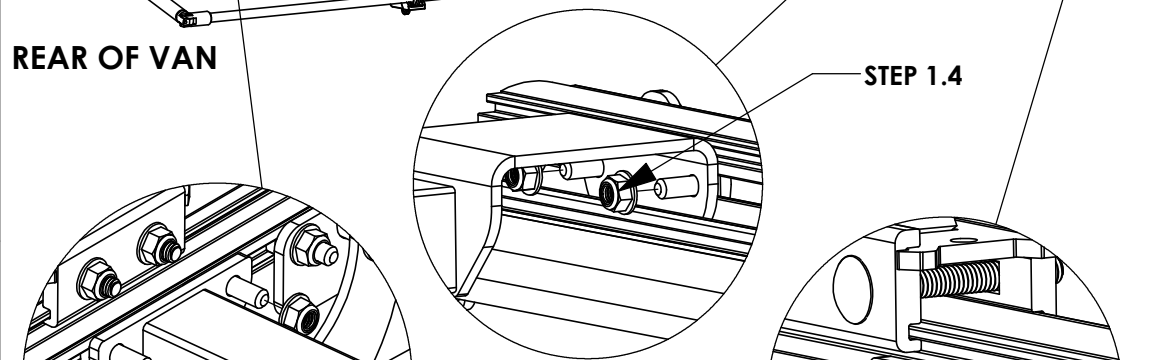
STEP 1.2
REMOVE NUT FOR
DROP ARM STOP,
PUSH BOLT IN FLUSH
WITH FACE OF
EXTRUSION
(01 PLACE PER SIDE)
1/2" SOCKET
1/2" WRENCH



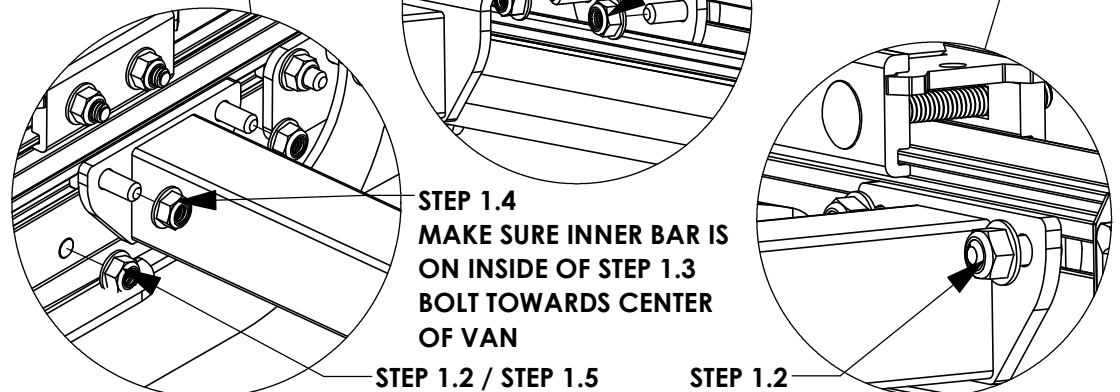
STEP 1.3
LOOSEN NUTS ON
OUTER SUPPORT BAR
(04 PLACES PER SIDE)
1/2" SOCKET



STEP 1.4
LOOSELY ASSEMBLE
UNTIL AFTER STEP 2
FAS0861
(04 PLACES PER SIDE)
1/2" SOCKET



STEP 1.5
FULLY TIGHTEN
FASTENERS FROM
STEPS 1.2
1/2" SOCKET
1/2" WRENCH



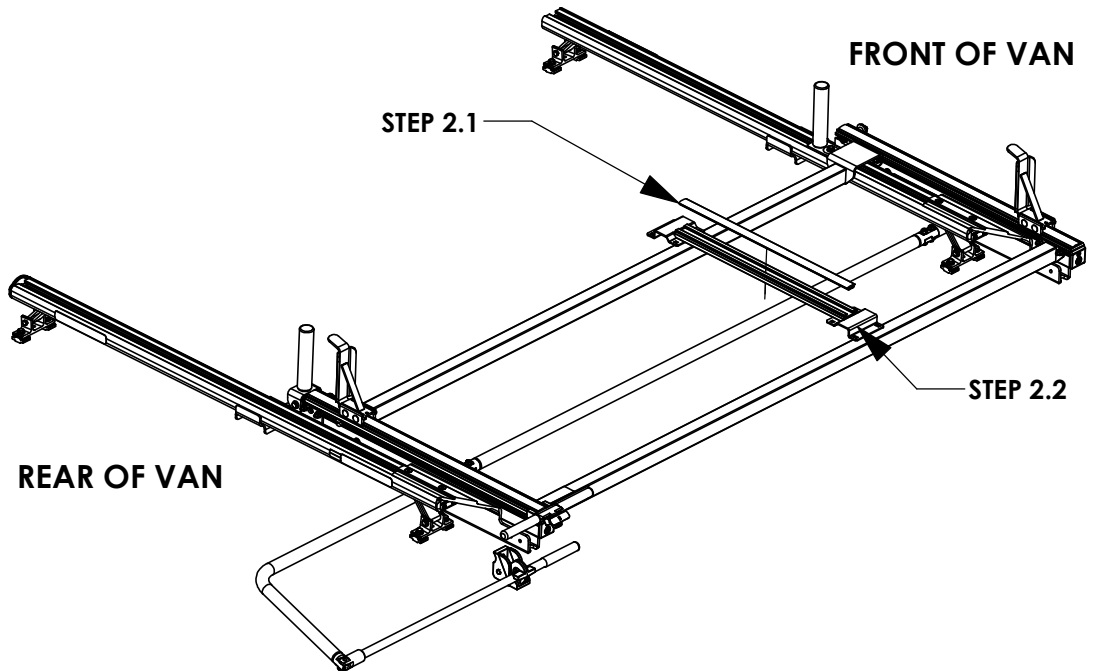
STEP 2 - ASSEMBLE SLIDE EXTRUSION TO INNER & OUTER SUPPORT BARS

STEP 2.1
SNAP WEAR STRIP
INTO SLIDE
EXTRUSION
(01 PLACE PER SIDE)

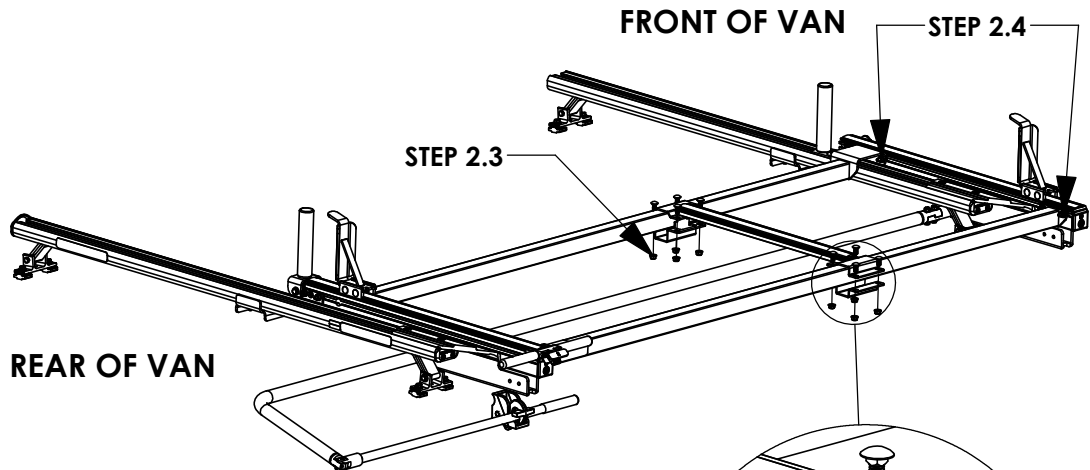
USE RUBBER MALLET,
IF NECESSARY

STEP 2.2
PLACE SLIDE
EXTRUSION ONTO
INNER & OUTER
SUPPORT BARS

SLIDE TO EACH END
TO SET SUPPORT BAR
SPACING

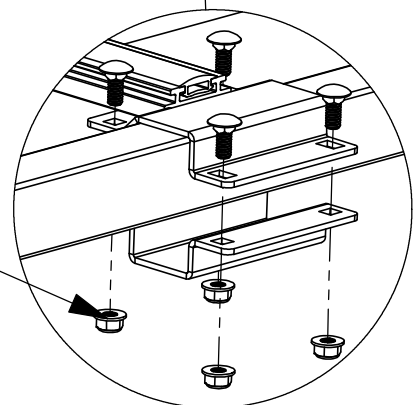


STEP 2.3
FULLY TIGHTEN
FAS0866, FAS0861
(08 PLACES PER SIDE)
1/2" SOCKET



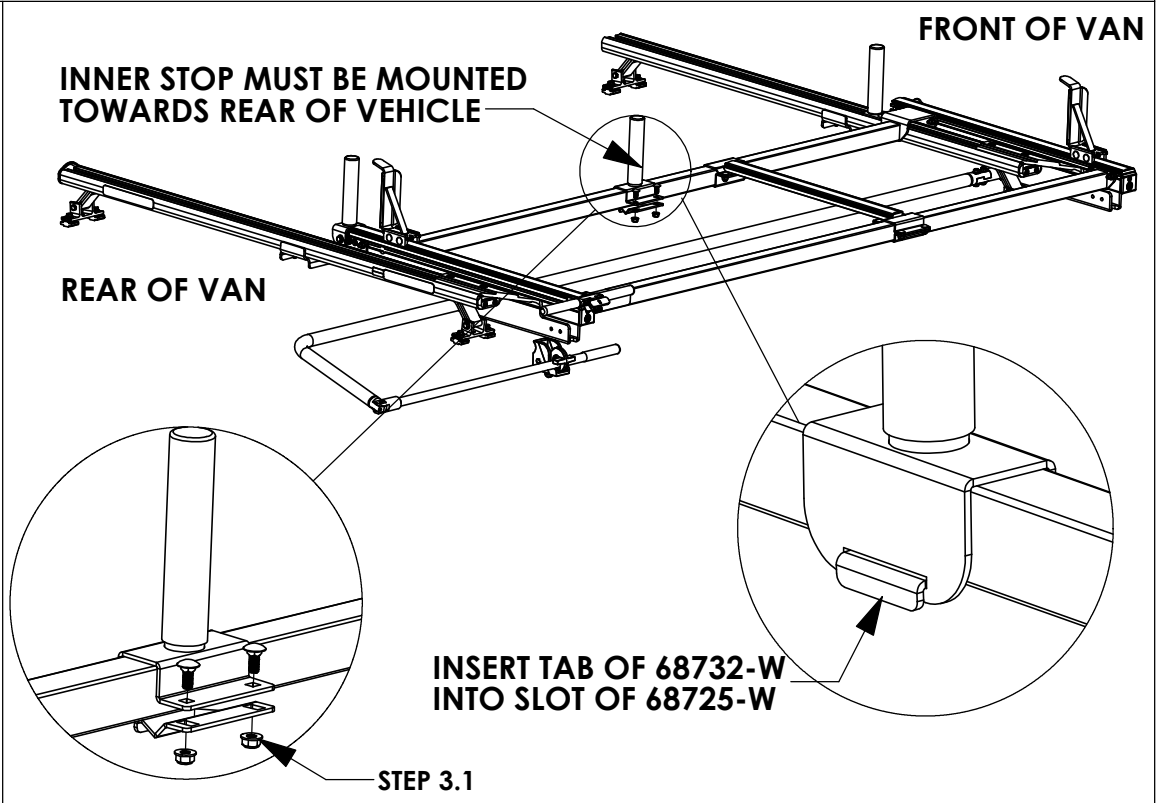
STEP 2.4
FULLY TIGHTEN
FASTENERS FROM
STEPS 1.3 & 1.4
1/2" SOCKET

STEP 2.3



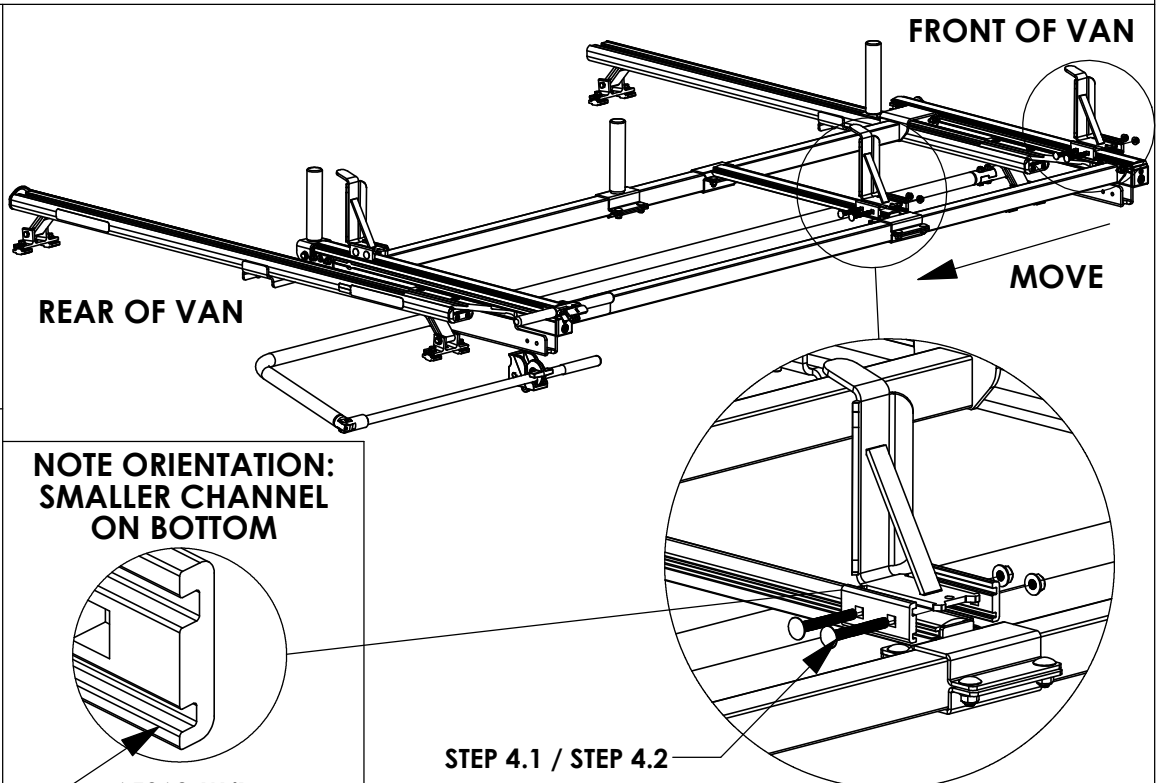
STEP 3 - ASSEMBLE INNER STOP POST

STEP 3.1
FULLY TIGHTEN
 FAS0866, FAS0861
 (02 PLACES PER SIDE)
 1/2" SOCKET



STEP 4 - RELOCATE FRONT CLAMP OF PROLIFT TO STEP LADDER KIT SLIDE EXTRUSION

STEP 4.1
 LOOSEN BOLTS OF
 FRONT CLAMP ON
 PROLIFT & REMOVE
 FROM DROP
 EXTRUSION
 (02 PLACES PER SIDE)
 1/2" SOCKET

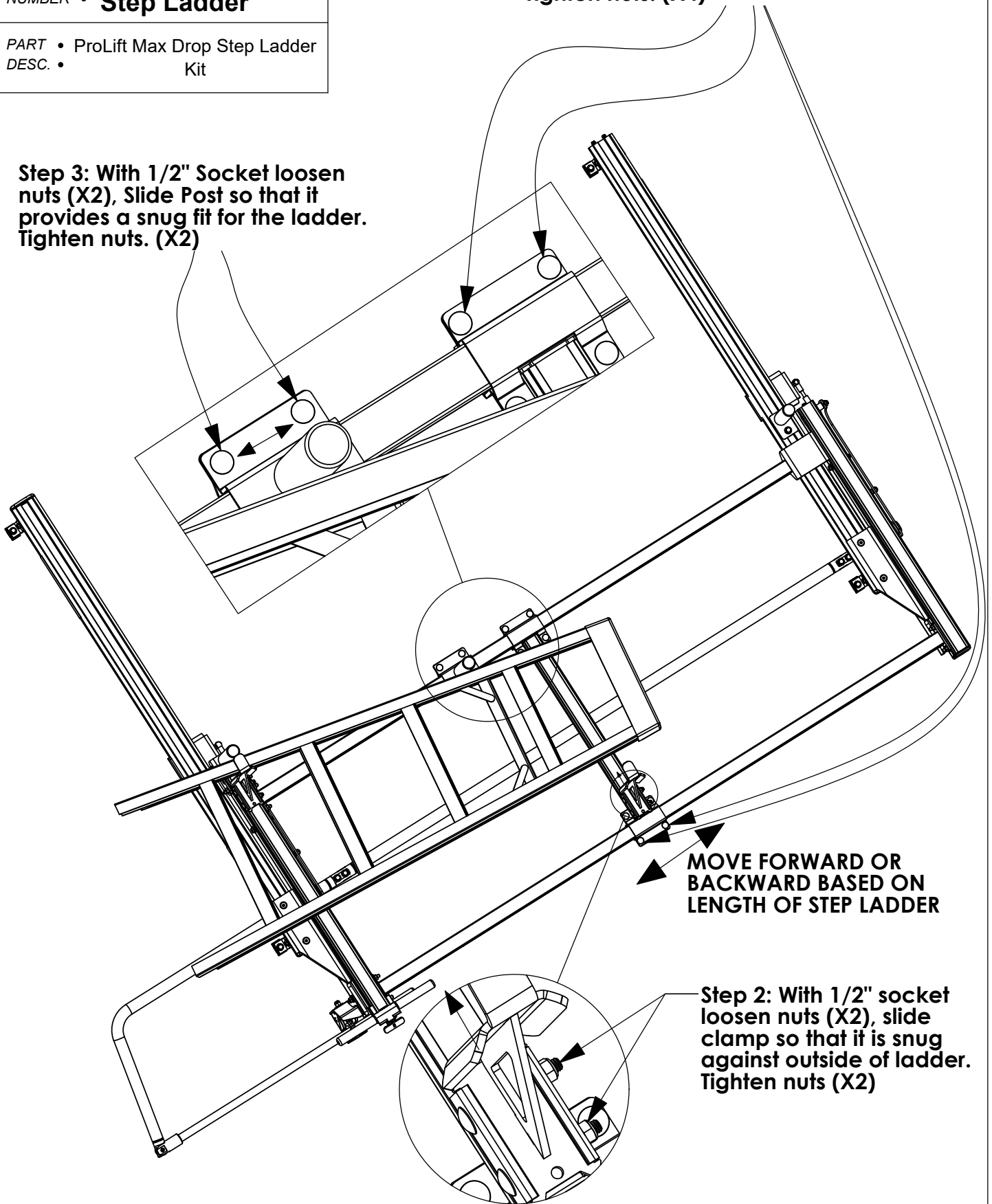


STEP 4.2
FULLY TIGHTEN
 ASSEMBLE CLAMP TO
 SLIDE EXTRUSION OF
 STEP LADDER KIT
 (02 PLACES PER SIDE)
 1/2" SOCKET

INSTR. NUMBER	: 69501	PG: 1	REV: A
PART NUMBER	. ProLift Max Drop Step Ladder		
PART DESC.	. ProLift Max Drop Step Ladder Kit		

Step 1: With 1/2" socket loosen nuts (X4), Slide step ladder forward or rearward on rack to accomodate step ladder length. Tighten nuts. (X4)

Step 3: With 1/2" Socket loosen nuts (X2), Slide Post so that it provides a snug fit for the ladder. Tighten nuts. (X2)



MOVE FORWARD OR
BACKWARD BASED ON
LENGTH OF STEP LADDER

Step 2: With 1/2" socket
loosen nuts (X2), slide
clamp so that it is snug
against outside of ladder.
Tighten nuts (X2)