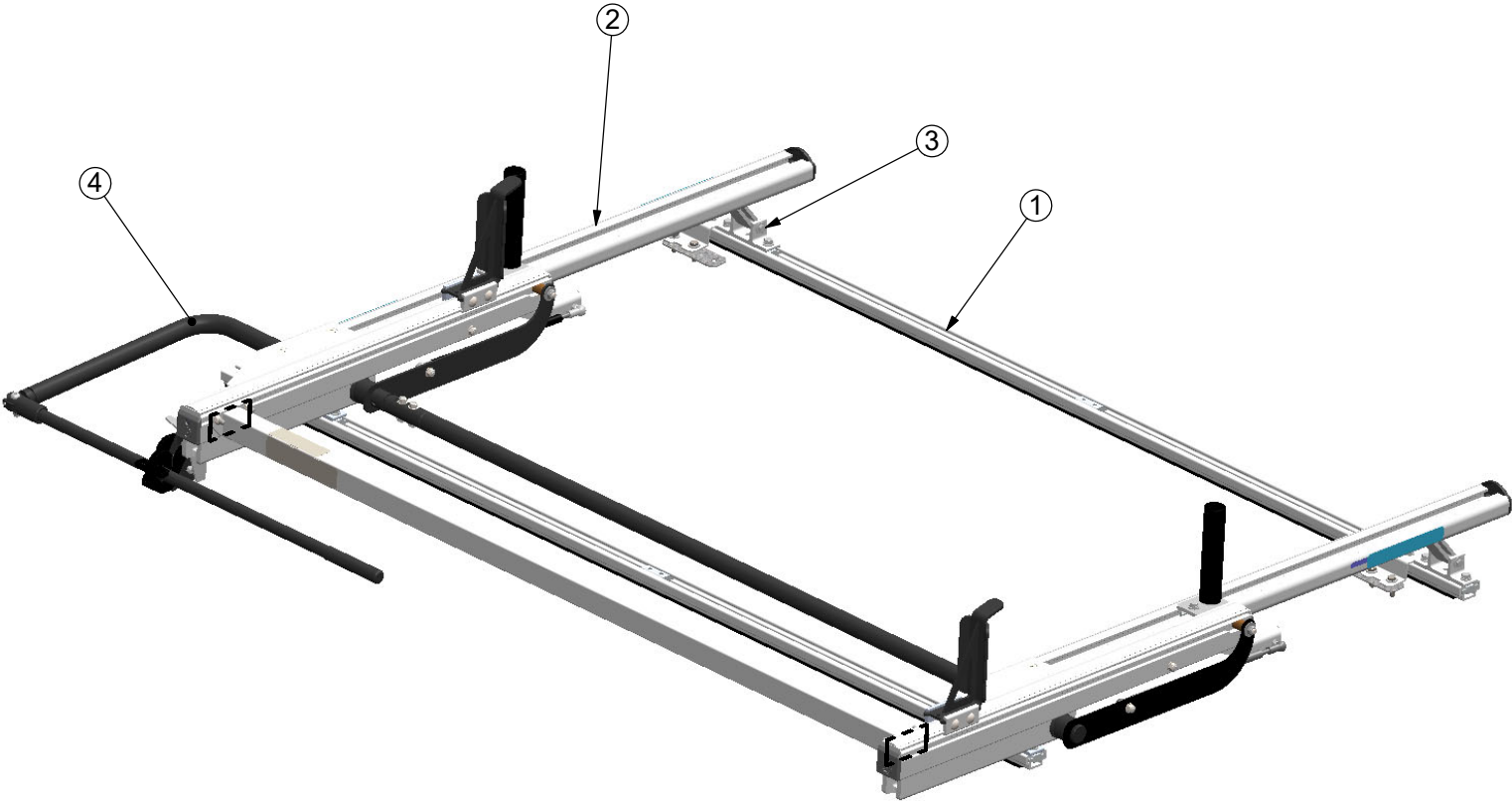



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	RRKTOP74	ROOF RAIL KIT, TOPPER, 74"	1
2	2BARTOPW	2BAR UTILITY RACK, TOP, W	1
3	URMBK4W	UTILTY, MNT BKT KT, RAIL, 4W, WHITE	1
4	PLSDPSLT5W	PROLIFT, STD, PS, LOW T, 5, W	1



<p>THIS DRAWING IS THE PROPERTY OF ADRIAN STEEL COMPANY AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTERESTS OF ADRIAN STEEL COMPANY</p>		
TOLERANCES & INSPECTION		
UNLESS OTHERWISE SPECIFIED		
ALL BEND ANGLES ARE 90 DEGREES		
ALL DIMENSIONS ARE IN INCHES.		
REFERENCE DIMENSIONS (X.XXX) DO NOT REQUIRE INSPECTION		
FEATURES	HOLES/SLOTS	ANGLES
0.0 = ± .125	0.0 = ± .062	0° = ± 2°
0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°
0.000 = ± .031	0.000 = ± .015	
Material Thickness: per ASTM Std.		
Weld Callouts per AWS		
RELEASE & REVISIONS		
INITIAL ECN: 23752		
CURRENT ECN:		
ECN DESCRIPTION:		
RELEASED		
REVISED BY:		

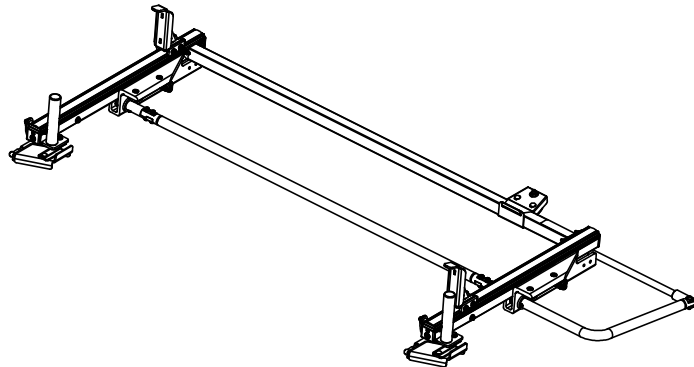
MATERIAL & FINISH	
MECHANICAL FINISHING:	
N/A	
PRIMER: N/A	
FINAL FINISH: NONE	NONE
Paint Weight: N/A	
MATERIAL TYPE: ASSM	

PRINTED DOCUMENT IS UNCONTROLLED			Sheet 1 of 1
PART / PRODUCT IDENTIFICATION			
 <b>ADRIAN STEEL®</b>		ADRIAN STEEL COMPANY 906 JAMES STREET, ADRIAN, MI 49221	
MAT'L USED: ASSM		DESIGNED BY: B.SOUTHWARD	REVISION LEVEL <b>A</b>
DESCRIPTION: PROLIFT SGL STD DR 74 TOP			
WEIGHT (Lbs.): 90.27	SEGMENT CODE: PLR	PART NUMBER: PLS61LT74	

**ADRIAN STEEL®**

Cargo Management Solutions for Commercial Vehicles

# **PROLIFT STANDARD DROP PASSENGER SIDE 5' LOW TOPPER LADDER RACKS**

**PRODUCT WEIGHT****61.0 LBS****WIDTH X DEPTH X HEIGHT****82.00" X 32.00" X4.00"****CAPACITY****SINGLE LADDER****COLOR****WHITE/BLACK****CATALOG NUMBER****PLSDPSLT5W, PLSDPSLT5B**

## **PRODUCT FEATURES**

These Prolift Std Drop, low topper racks can be used on ADRIAN STEEL BIFF, LEER, UNICOVER and ARE truck toppers with bed lengths from 6'2" - 6'10" with appropriate rail kit, crossbow kit and mounting bracket kit. Use rail kits, crossbow kits, and mounting bracket kits listed in the table below to create new rack combinations. This rack features an attached handle.

Unicover Toppers will use roof rail kits ending in UC (Ex. 4'6" Unicvoer topper would use RRKTOP55UC)

Ignore the roof rail kit when ordering racks for ASC BIFF toppers as they ship with pre-installed rails.

The Standard-Drop ProLift™ has a single function that lowers the ladder to a single set height. Uses hook brackets to hold and secure ladders.

Commercial Part Numbers							
Vehicle Platform	Bed Length	Bed Length (in)	Roof Rail Kit	Crossbow kit	Mounting Bracket Kit	Pro-Lift (Passenger Side)	Pro-Lift (Drivers Side)
All	6'2" - 6'10"	74" - 82"	RRKTOP74/UC	2BARTOPW	URMBK4W	PLSDPSLT5	PLSDDSL5

**NOTE: CROSSBAR KIT IS DIFFERENT FOR COMBO WITH GRIPLOCK. IN THIS CASE, USE 2BAR53W/B**

SEE PAGE 2 FOR APPLICATION NOTES, ACCESSORIES AND OTHER PRODUCTS THAT WORK WITH THIS UNIT.



# **PROLIFT STANDARD DROP PASSENGER SIDE 5' LOW TOPPER LADDER RACKS**

**CATALOG NUMBER****PLSDPSLT5W, PLSDPSLT5B****PRODUCT APPLICATION**

**TOPPER PROLIFT LADDER RACKS ARE FOR USE ON PICKUP TRUCK BED TOPPERS, AVAILABLE IN 4 FT, 5 FT, AND 6 FT LENGTHS FOR ALL DIFFERENT SIZE TRUCK BEDS.**

**Reduce back and shoulder injuries while loading/unloading ladders by eliminating the need to climb on bumpers and tires to reach the cargo on the roof of your vehicle.**

**The ProLift™ uses unique, patent-pending, mechanical advantages, and high-performing spring assist struts to raise and lower ladders with an almost effortless pull.**

**ACCESSORIES THAT WILL WORK WITH THIS PRODUCT**

CATALOG NUMBER	DESCRIPTION (smart)
RRKTOP74	ROOF RAIL KIT,TOPPER,74"
RRKTOP74UC	ROOF RAIL KIT,TOPPER,74" UNICOVER
2BARTOPW / B	2BAR UTILITY RACK, TOP
2BAR53W / B	2BAR, CROSSBOW,53"
MAVRMBK4W / B	MAV RAIL MNT BKT KT,4
URMBK4W / B	UTILTY,MNT BKT KT,RAIL
GL-CVPSW / B	GRIP-LOCK, COMP VAN PS
PLSDDSLT5W/B	PROLIFT, STD DROP, DS, LOW TOP

INSTR. : 69484  
NUMBER

PG: 1  
REV: A

PART • Standard Drop ProLift  
NUMBER • Low & Compact Vans

PART ProLift Adjustment Instructions -  
DESC. • Standard Drop  
• Low Roof & Compact Vans

Step 3: With 1/2" Socket loosen nut, slide post so that it is snug against the ladder. Tighten nut

Step 1: With 1/2" Socket loosen nut, slide post so that it is snug against the ladder. Tighten nut

SLIDE FORWARD

SLIDE FORWARD

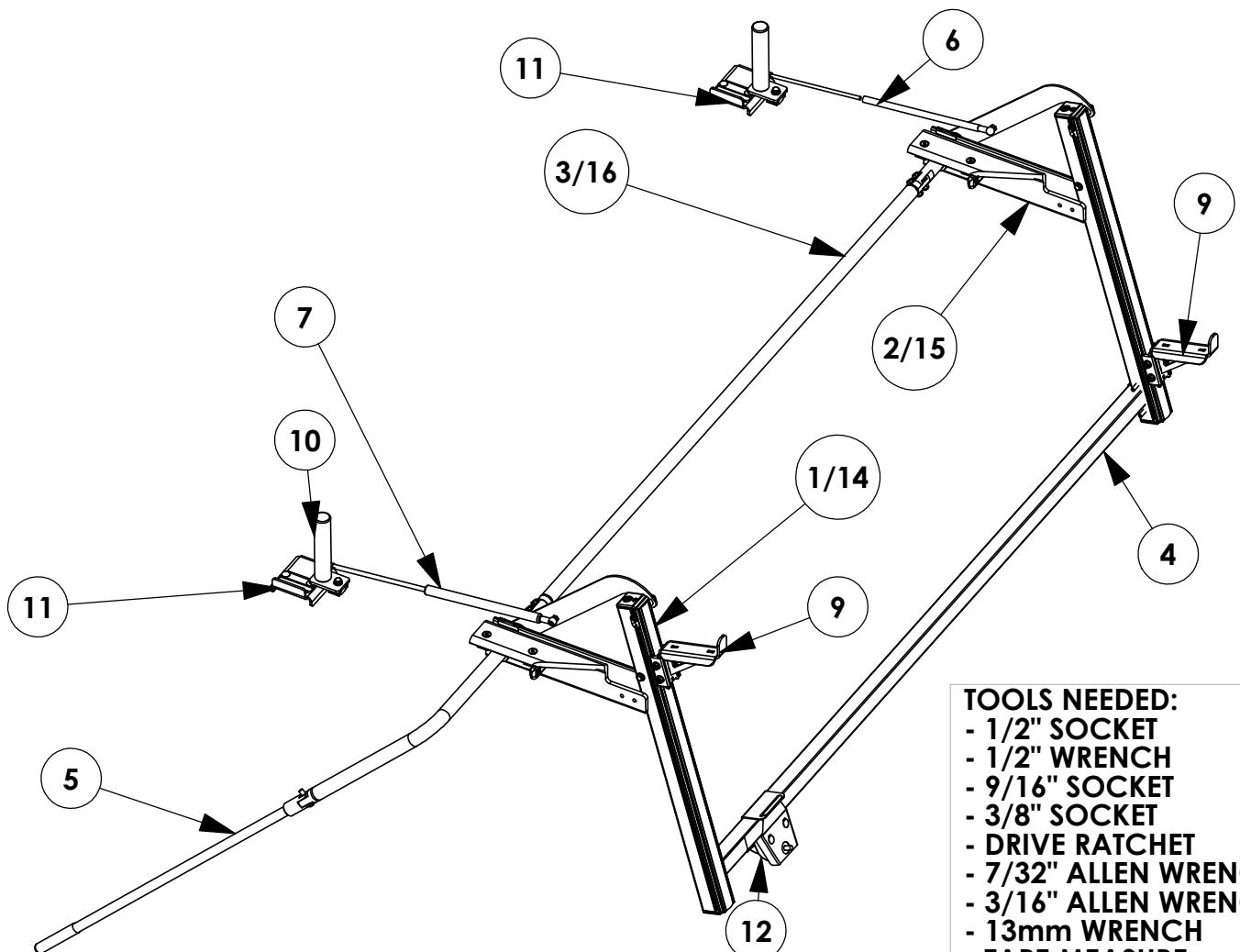
Step 4: With 1/2" Socket loosen nuts (X2) slide clamp so that it is snug against the ladder. Tighten nuts (X2)

Step 2: With 1/2" Socket loosen nuts (X2) slide clamp so that it is snug against the ladder. Tighten nuts (X2)

Once all brackets are adjusted operate rack to make sure clamps are not too tight

INSTR. NUMBER : 70118	PG: 1	REV: B	ITEM NO.	PART NUMBER	DESCRIPTION	PLSDPSLT	PLSDDSLT
			1/14	70104-W	PROLIFT,LST,DR ASM,PS,R,W	1	-
PART NUMBER : PLSDPSLT & PLSDDSLT			2/15	68031-W	DROP DOWN FRONT ARM ASSM PS, WHITE	1	-
			3/16	66572-B	DROP DOWN, CS CENTER DRIVELINE, BLK	1	-
PART • PROLIFT,STD,PS,LT DESC. • & PROLIFT,STD,DS,LT			4	72698-W	PL, 6' DS, OS BAR W/ LATCH CLAMP, WHITE	1	1
			5	66611-B	DROP DOWN, PIVOT HANDLE, BLK	1	1
			6	48265	DAMPER ASSEMBLY	1	1
			7	58239	COMPRESSION DAMPER	1	1
			8	65963-W	STOP CLAMP, WHITE	4	4
			9	68037-B	CLAMP PAD, 6.5", BLACK	2	2
			10	68186-W	PROLIFT INNER POST, WHITE	2	2
			11	68628-W	PROLIFT HR DAMPER MOUNT, WHITE	2	2
			12	25340-0	HANDLE LATCH-STD	1	1
			13	70105-W	PROLIFT,LST,DR ASM,DS,R,W	-	1
			14	60813-W	DROP DOWN FRONT ARM ASSM DS, WHITE	-	1
			15	66563-B	DROP DOWN, SS CENTER DRIVELINE, BLK	-	1

- PART NUMBERS WITH "-W" SUFFIX ARE PAINTED WHITE  
- FOR BLACK MOUNTING KITS, REPLACE "-W" PARTS  
WITH "-B" PARTS



**TOOLS NEEDED:**  
- 1/2" SOCKET  
- 1/2" WRENCH  
- 9/16" SOCKET  
- 3/8" SOCKET  
- DRIVE RATCHET  
- 7/32" ALLEN WRENCH  
- 3/16" ALLEN WRENCH  
- 13mm WRENCH  
- TAPE MEASURE  
- RUBBER Mallet  
- IMPACT DRIVER

**\*\*IF BUILDING A DUAL SIDED RACK BUILD BOTH SIDES IN PARALLEL  
FOR EACH STEP. IF BUILDING SINGLE SIDED REFERENCE ONLY THAT SIDE  
WHEN BUILDING.\*\***

**GET TO KNOW THE VEHICLE** - AT THE BEGINNING OF ANY INSTALLATION, CHECK THE LOCATION OF THE FUEL TANK, FUEL LINES, BRAKE LINES, HIGH VOLTAGE BATTERIES AND WIRING HARNESSSES TO AVOID INJURY OR PROPERTY DAMAGE FROM TOOL CONTACT.

**SEAL ALL EXTERIOR HOLES** - ALL INSTALLATION HOLES SHOULD BE SEALED WITH BUTYL TAPE OR SILICON TO PREVENT WATER AND EXHAUST GASES FROM ENTERING THE VEHICLE.

**CONTROL DRILL DEPTH** - TO AVOID DAMAGE TO THE VEHICLE, USE A DRILL STOP OR CLEARED STEP BIT WHEN DRILLING INSTALLATION HOLES.

**ALWAYS ADD PRIMER** - WHEN ADDING INSTALLATION HOLES BE SURE TO USE A SELF-ETCHING PRIMER TO PREVENT CORROSION, FASTENER FAILURE AND INJURY.

**MOUNTING POINTS MUST HAVE METAL-TO-METAL CONTACT** - USE PROVIDED MOUNTING SPACERS TO ACCOMMODATE FOR VEHICLE FEATURES, CARPET OR SUBFLOORS.

**PROVIDE CLEARANCE FOR SPACERS** - IF THE INSTALLATION VEHICLE CONTAINS A CARPET OR SUBFLOOR, USE A 1-3/16" DIAMETER CARPET CUTTER (P/N: 31183-0) AT ALL MOUNTING LOCATIONS TO OPEN UP ROOM FOR SPACERS.

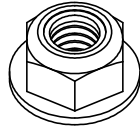
**CHECK SPACER ORIENTATION** - BE SURE THAT THE INDENT IN THE SPACER COVERS THE PLUSNUT HEAD; THIS ENSURES THE MOST METAL-TO-METAL CONTACT AND REDUCES VIBRATION.

**PLUSNUT INSTALLATION** - A PLUSNUT GUN IS RECOMMENDED FOR PLUSNUT INSTALLATION FOR ITS PRODUCTION SPEED. HOWEVER, A PLUSNUT SETTING TOOL CAN ALSO BE USED (P/N: 22200-0).

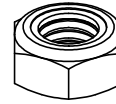
**THRU-BOLT CLEARANCE** - WHEN USING A THRU-BOLT AT ANY MOUNTING LOCATION, BE SURE THAT YOUR HOLE HAS 1/16" CLEARANCE.

**FASTENERS AND HARDWARE USED**

**BAG REFERENCE: BAG68181 & BAG72513**



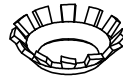
FAS0861  
NUT,HEX NLK FLG 5/16-18  
QTY: 18



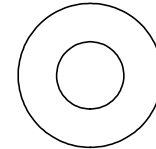
FAS0399  
NUT,HEX NLK LT 3/8-16  
QTY: 02



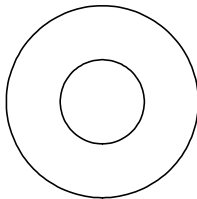
FAS0588  
WASHER,LCK SPLIT 5/16  
QTY: 02



FAS0857  
WASHER,LCK EXT CS 5/16  
QTY: 04



FAS0552  
WASHER,FLAT USS 5/16  
QTY: 06



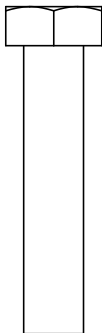
FAS0720  
WASHER,FLAT USS 3/8  
QTY: 01



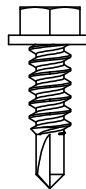
FAS0283  
SCREW,HH 5/16-18X.875  
QTY: 02



FAS0035  
BOLT,SQ HD 5/16-18X1.0  
QTY: 04



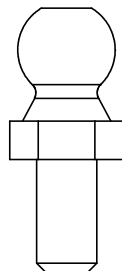
FAS0242  
SCREW,HH 5/16-18X1.5  
QTY: 04



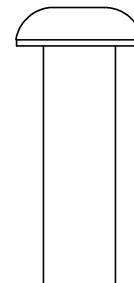
FAS0473  
SCREW,HH TEK #12X.75  
QTY: 04



FAS0856  
SCREW,FHH 5/16-18X1.13  
QTY: 04



34927-0  
BALL STUD 13MM X 5/16-18  
QTY: 02

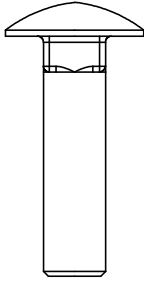


FAS0820  
SCREW,BHCS 3/8-16X1.00  
QTY: 01

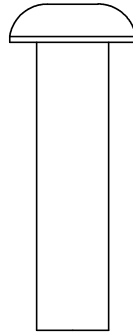
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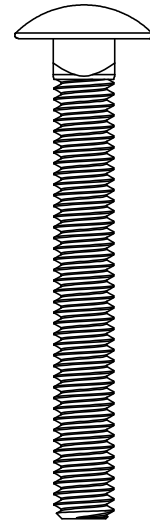
**FASTENERS AND HARDWARE USED**



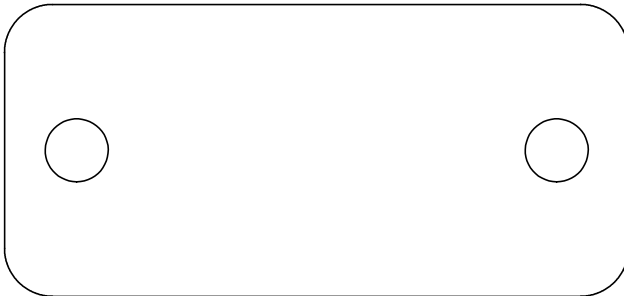
FAS0812  
BOLT,CRG 5/16-18X1.25  
QTY: 04



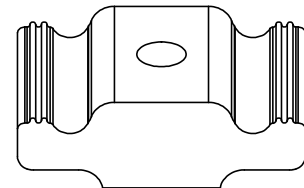
FAS0819  
SCREW,BHCS 3/8-16X1.5  
QTY: 01



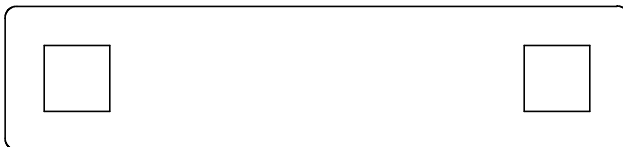
FAS0838  
BOLT,CRG 5/16-18X2.5  
QTY: 04



64831  
REAR ROLLER, SPACER  
QTY: 02



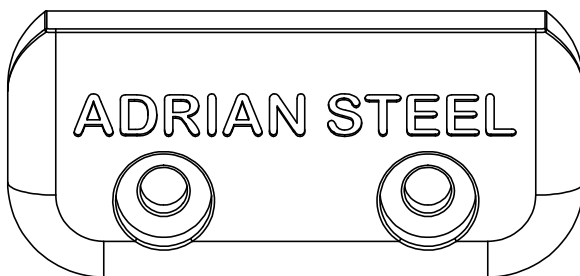
63490  
RAIL SLIDE, 1"  
QTY: 06



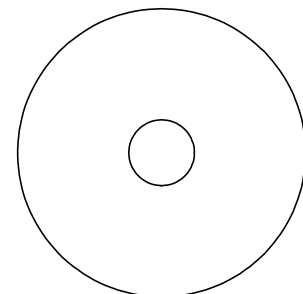
64830  
REAR ROLLER, BOLT PLATE  
QTY: 02



34928-0  
CLIP, SPRING, RETAINER, 13MM  
QTY: 04



65961  
DROP DOWN END CAP  
QTY: 02



**DISCARD** FAS0603  
SCREW,HH 5/16-18X.875  
QTY: 02

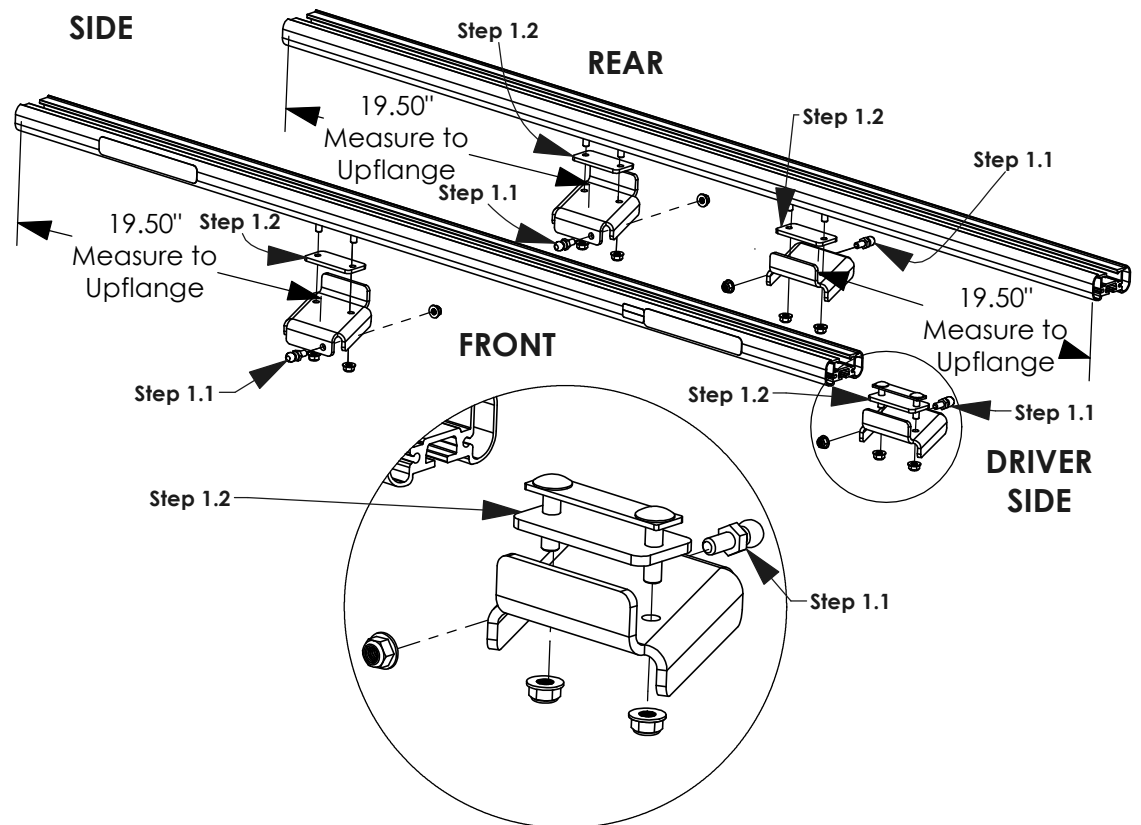
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**STEP 1 - MOUNT DAMPER BRACKETS****A.2**

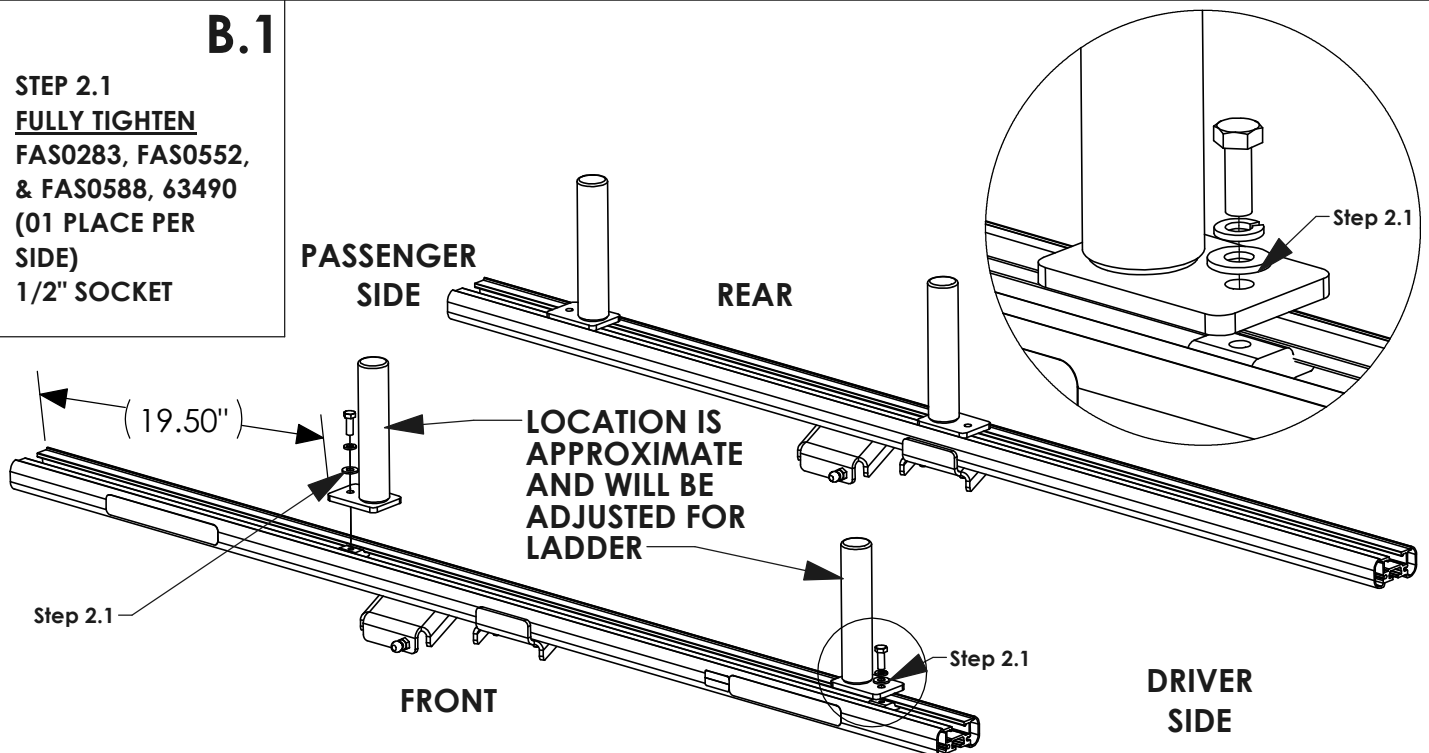
**Step 1.1**  
**FULLY TIGHTEN**  
**34927-0 & FAS0861**  
**(02 PLACES PER**  
**SIDE)**  
**13mm WRENCH**  
**1/2" SOCKET**

**STEP 1.2**  
**FULLY TIGHTEN**  
**(02) FAS0812,**  
**68628, 64831, &**  
**(02) FAS0861**  
**(02 PLACES PER**  
**SIDE)**  
**1/2" SOCKET**

**PASSENGER**  
**SIDE**

**STEP 2 - MOUNT INNER STOPS TO FRONT CROSSBOW****B.1**

**STEP 2.1**  
**FULLY TIGHTEN**  
**FAS0283, FAS0552,**  
**& FAS0588, 63490**  
**(01 PLACE PER**  
**SIDE)**  
**1/2" SOCKET**



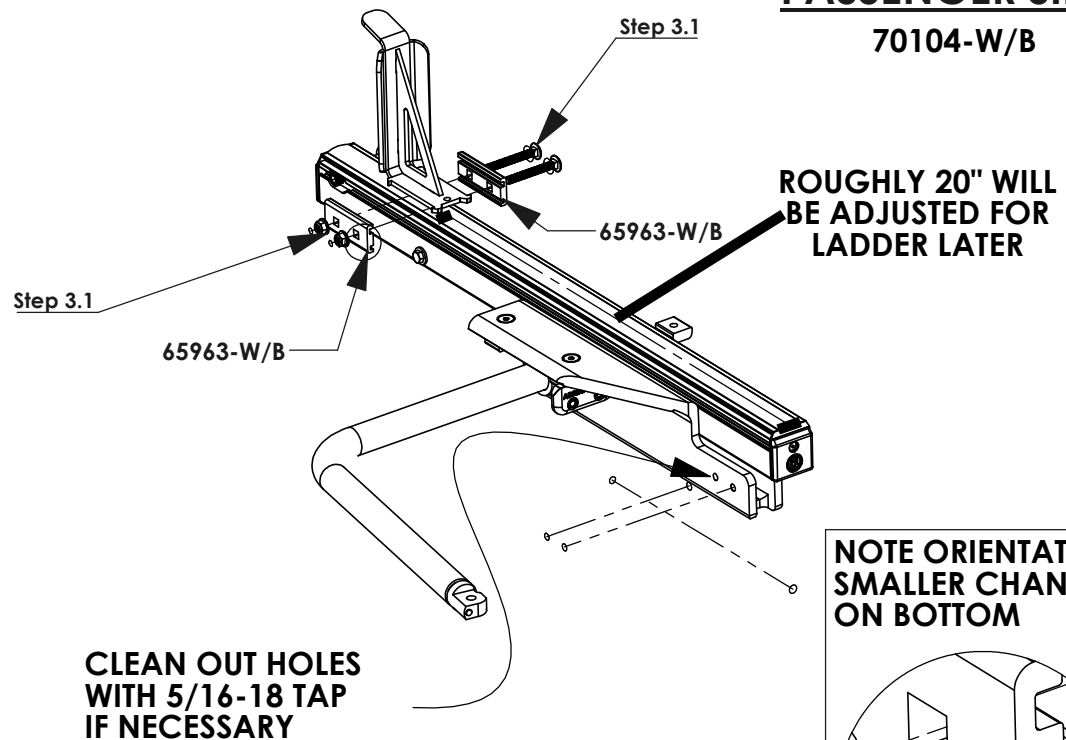
# STEP 3 - INSTALL CLAMPS AND HARDWARE ON DROP DOWN CARTRIDGES

## REAR SUB-ASSEMBLY

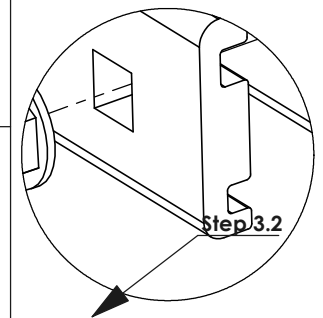
### PASSENGER SIDE

70104-W/B

**STEP 3.1**  
**FULLY TIGHTEN**  
**FAS0838 &**  
**FAS0861**  
**(02 PLACES)**  
**1/2" SOCKET**



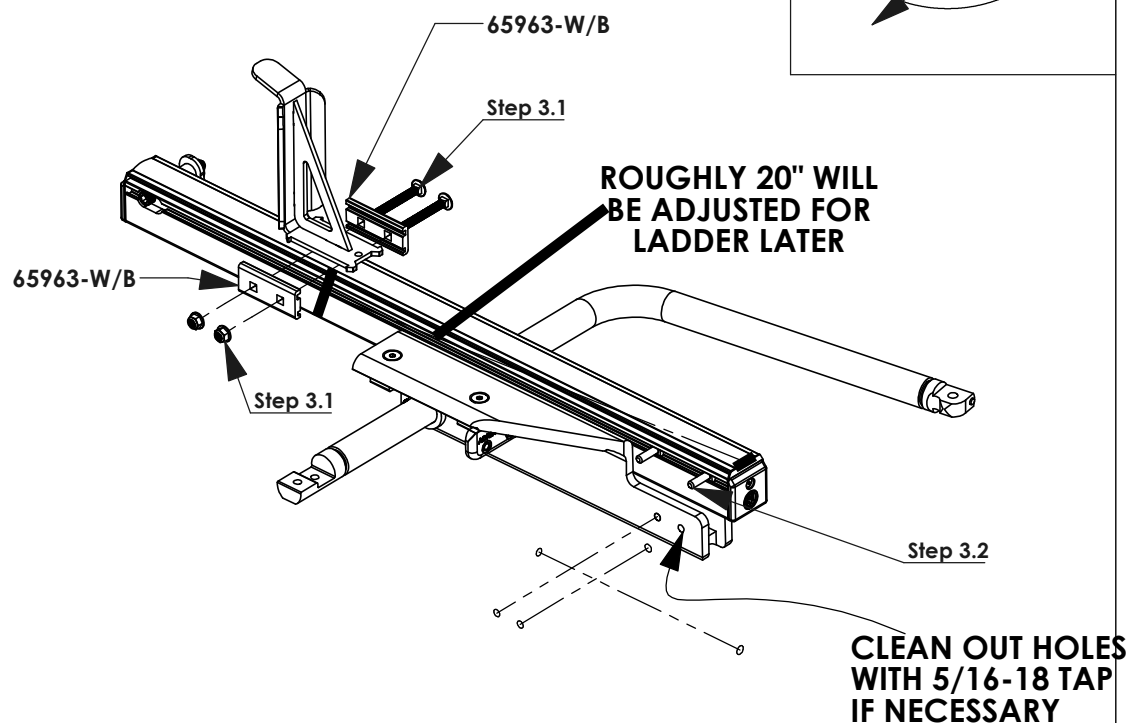
**NOTE ORIENTATION:**  
**SMALLER CHANNEL**  
**ON BOTTOM**



### DRIVER SIDE

70105-W/B

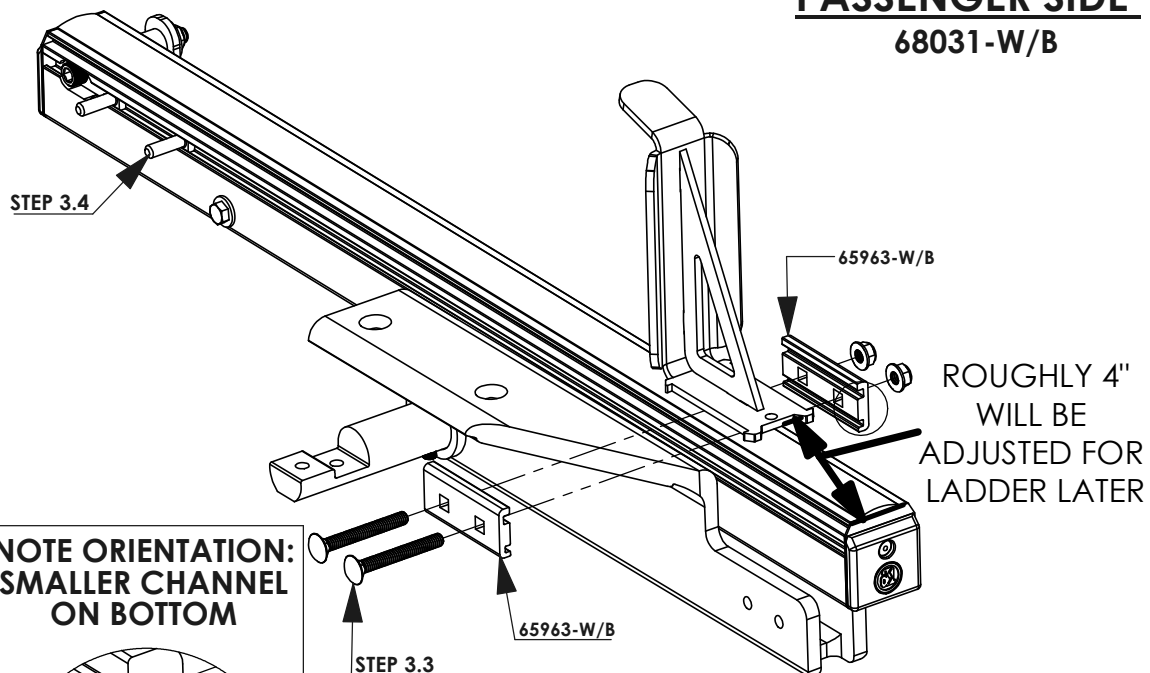
**STEP 3.2**  
**FAS0035**  
**SLIDE INTO SLOT**  
**(02 PLACES)**



**FRONT SUB-ASSEMBLY****PASSENGER SIDE**

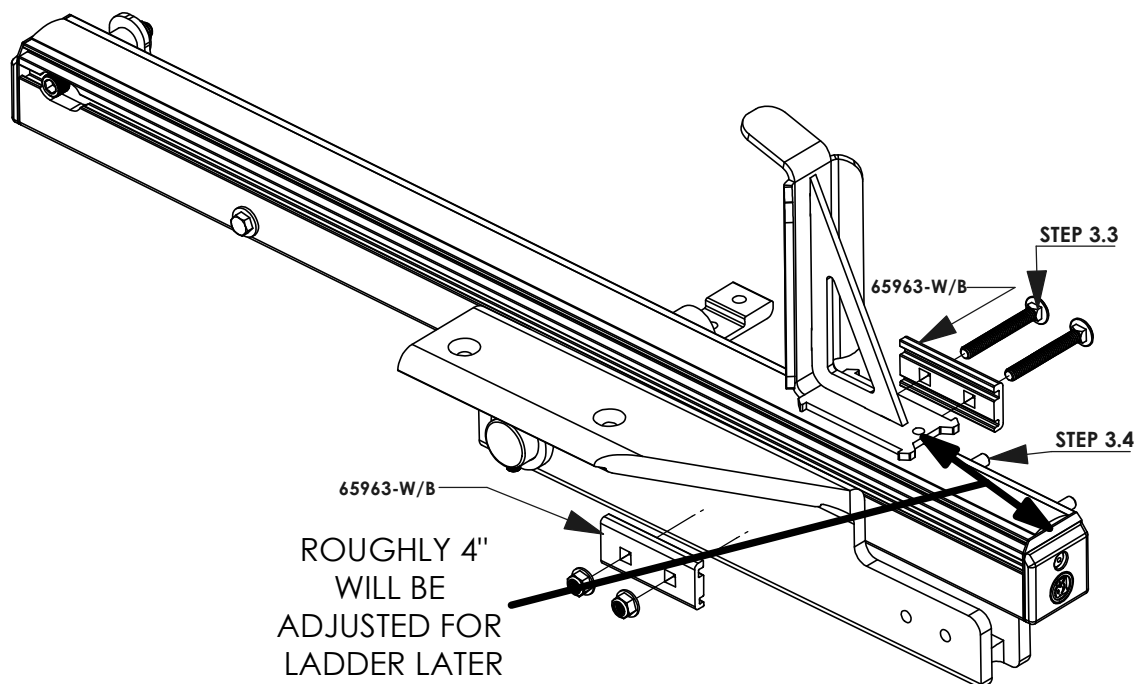
68031-W/B

**STEP 3.3**  
**FULLY TIGHTEN**  
**FAS0838 &**  
**FAS0861**  
**(02 PLACES)**  
**1/2" SOCKET**

**DRIVER SIDE**

68013-W/B

**STEP 3.4**  
**FAS0035**  
**SLIDE INTO SLOT**  
**(02 PLACES)**





# REFERENCE INSTALLATION GUIDE 68895 TABLES 1-3 INSTALLATION OF A.1, A.2, B.1, & B.2 SHOULD BE COMPLETE BEFORE PROCEEDING TO STEP 4

## STEP 4 - INSTALL CARTRIDGES ON CROSSBOWS

### STEP 4.1

SLIDE 63490 INTO  
END OF  
CROSSBOWS

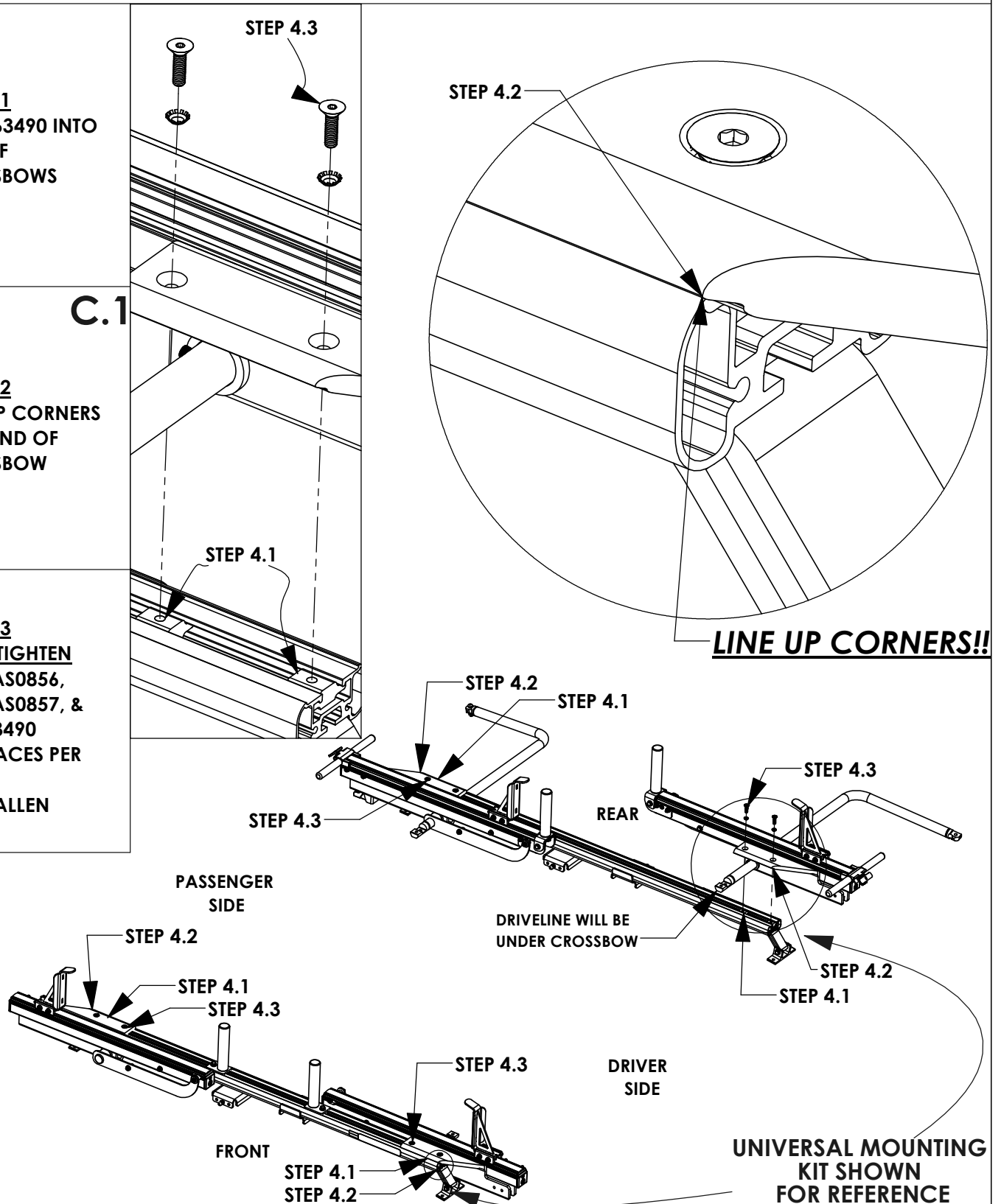
C.1

### STEP 4.2

LINE UP CORNERS  
WITH END OF  
CROSSBOW

### STEP 4.3

FULLY TIGHTEN  
(02) FAS0856,  
(02) FAS0857, &  
(02) 63490  
(02 PLACES PER  
SIDE)  
3/16" ALLEN



**STEP 5 - INSTALL DRIVELINE****STEP 5.1****FULLY TIGHTEN**

FAS0242, FAS0552

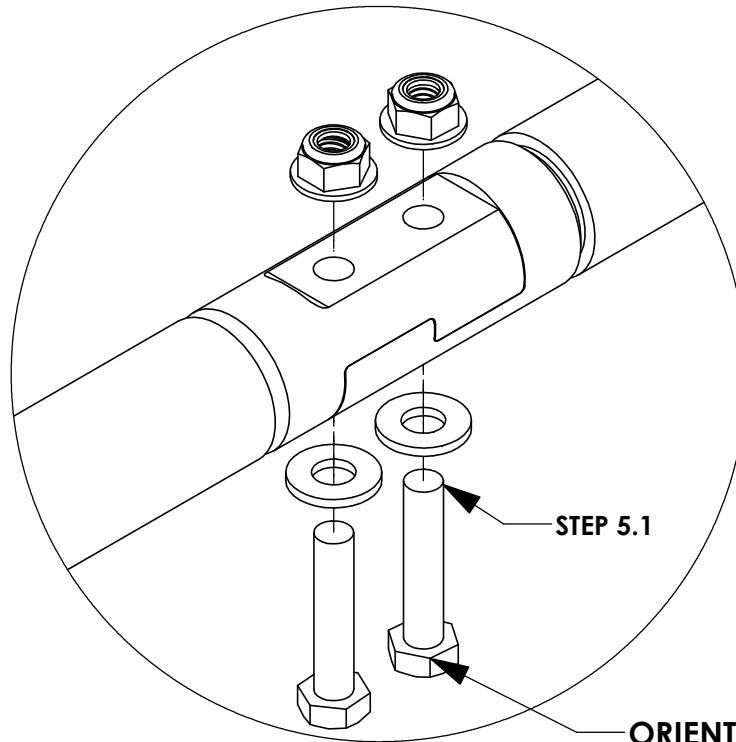
&amp; FAS0861

(04 PLACES PER  
SIDE)

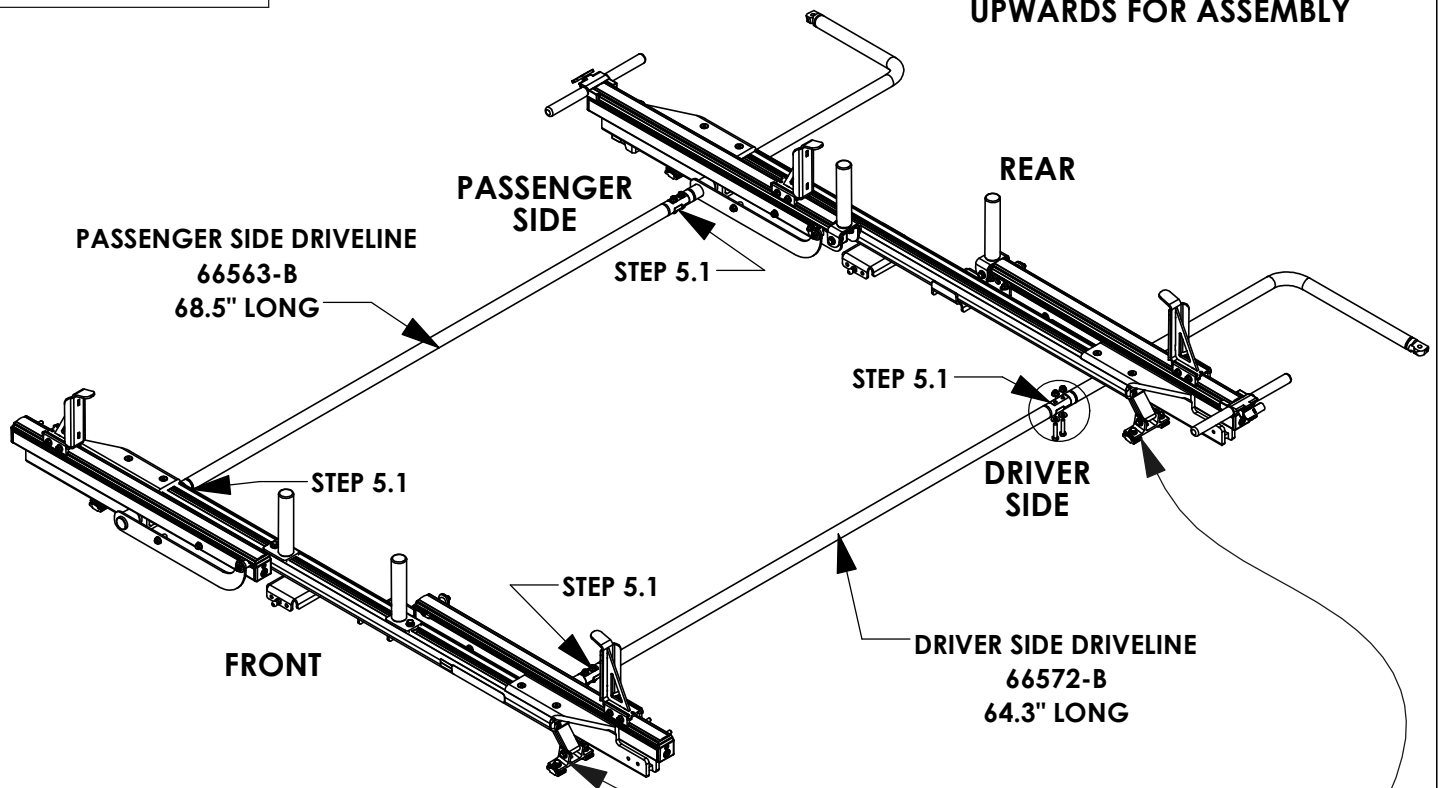
1/2" WRENCH

1/2" SOCKET

**BEST PRACTICE:**  
WHEN INSTALLING  
BOLTS OPEN RACK  
ROUGHLY 45  
DEGREES FOR  
EASIER ACCESS &  
INSTALLATION



**ORIENTATION OF BOLTS IS  
UPWARDS FOR ASSEMBLY**



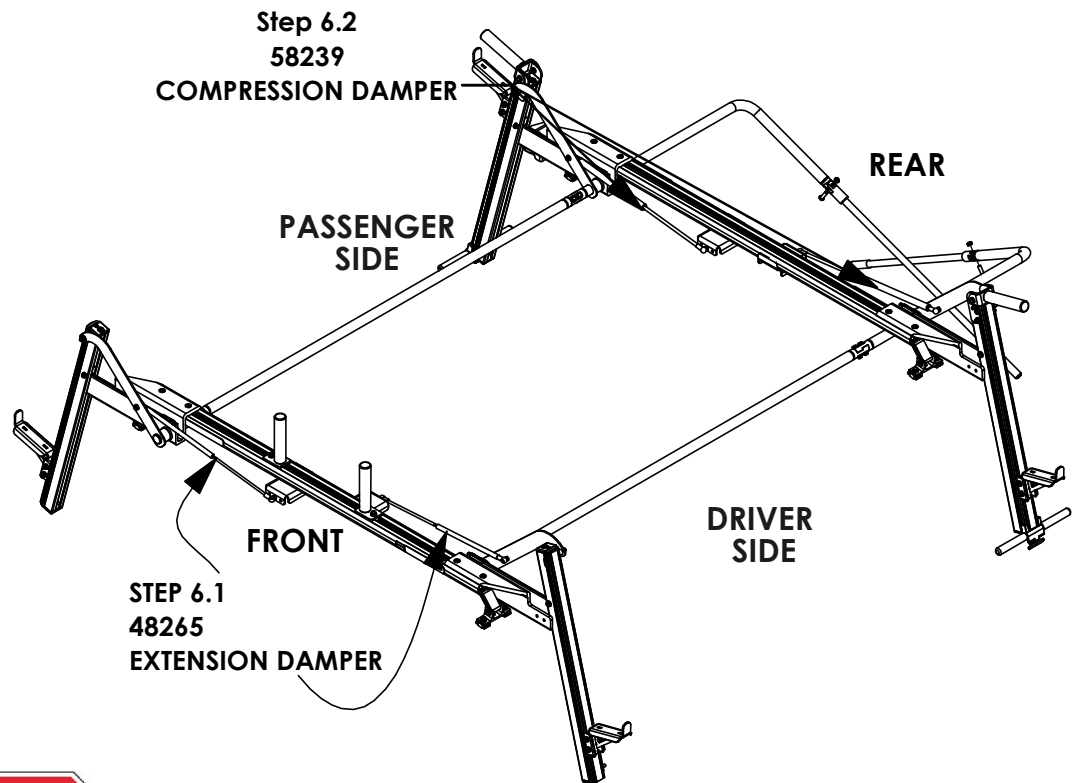
**UNIVERSAL MOUNTING  
KIT SHOWN  
FOR REFERENCE**

## STEP 6 - DEPLOY RACK & INSTALL DAMPERS AND DROP DOWN HANDLE

**Step 6.1**  
ATTACH EXTENSION  
DAMPERS (48625) TO  
BALL STUDS.  
ORIENTATION OF  
DAMPER MATTERS!!!  
(01 PLACE PER SIDE)

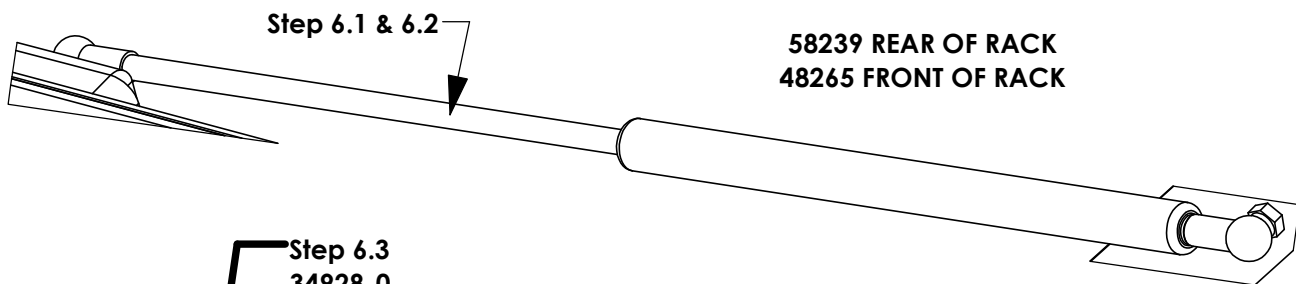
**Step 6.2**  
ATTACH  
COMPRESSION  
DAMPERS (58239) TO  
BALL STUDS.  
ORIENTATION OF  
DAMPER MATTERS!!!  
(01 PLACE PER SIDE)

**Step 6.3**  
INSERT LOCKING  
PINS (34928-0)  
AFTER MOUNTING  
DAMPERS TO BALL  
STUDS  
(04 PLACES PER SIDE)

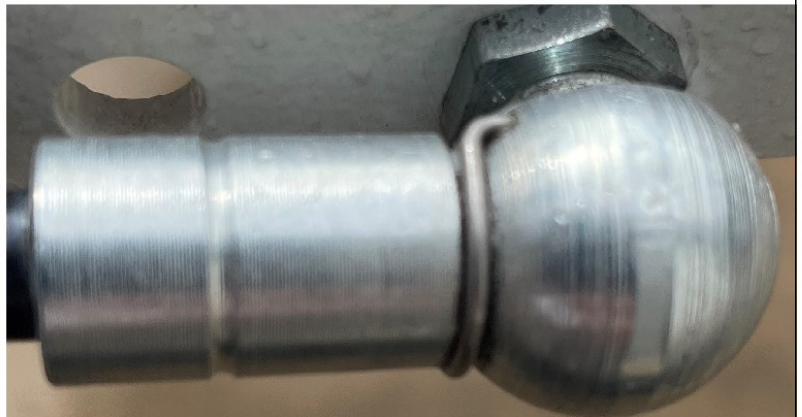
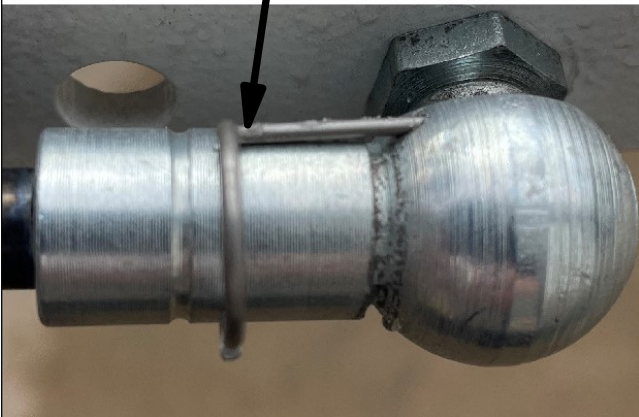


### ORIENTATION OF DAMPER MATTERS!!!!

LARGE CYLINDER OF DAMPER ATTACHES TO ARM  
SMALL ROD END ATTACHES TO DAMPER BRACKET



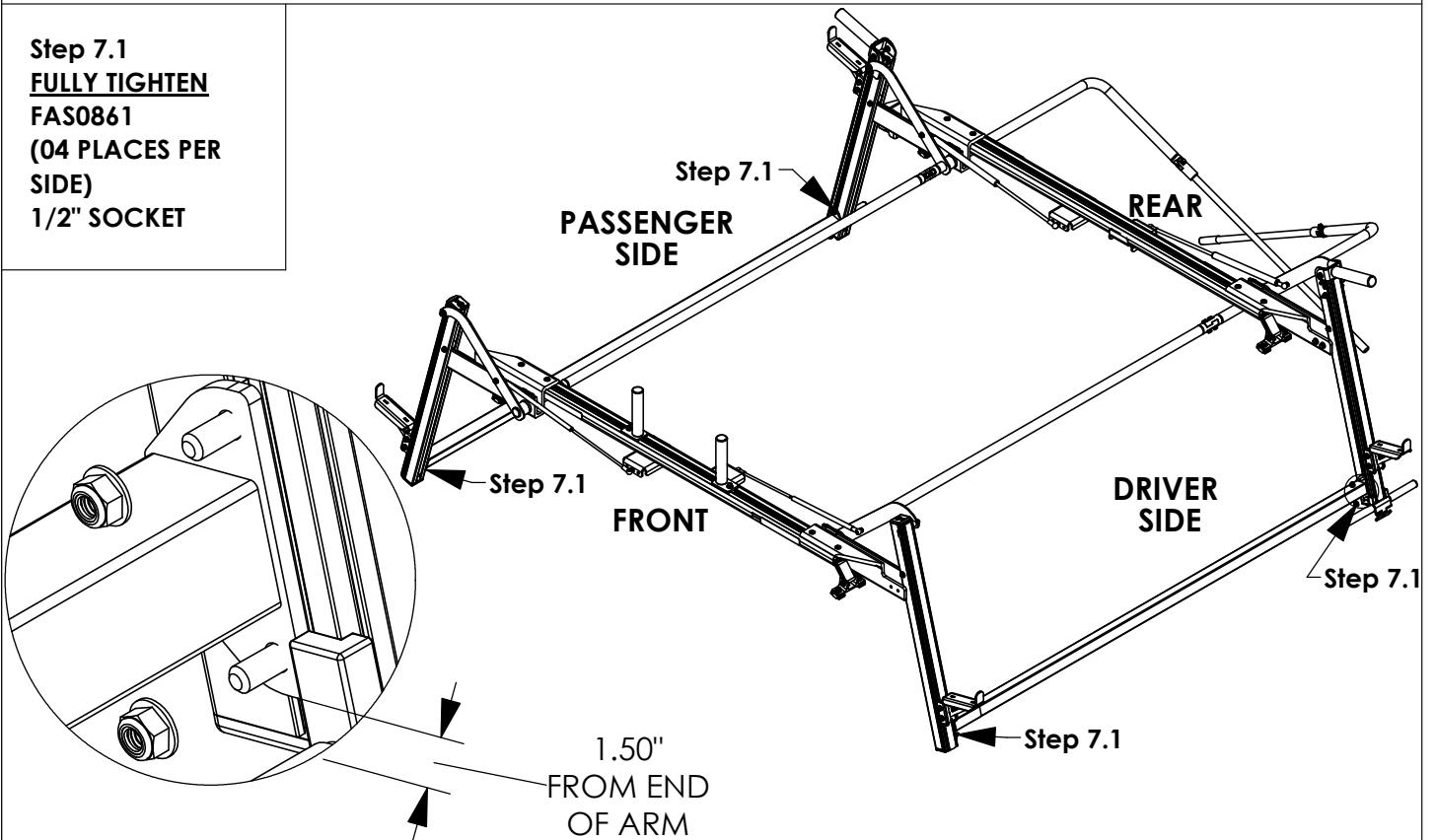
**Step 6.3**  
34928-0



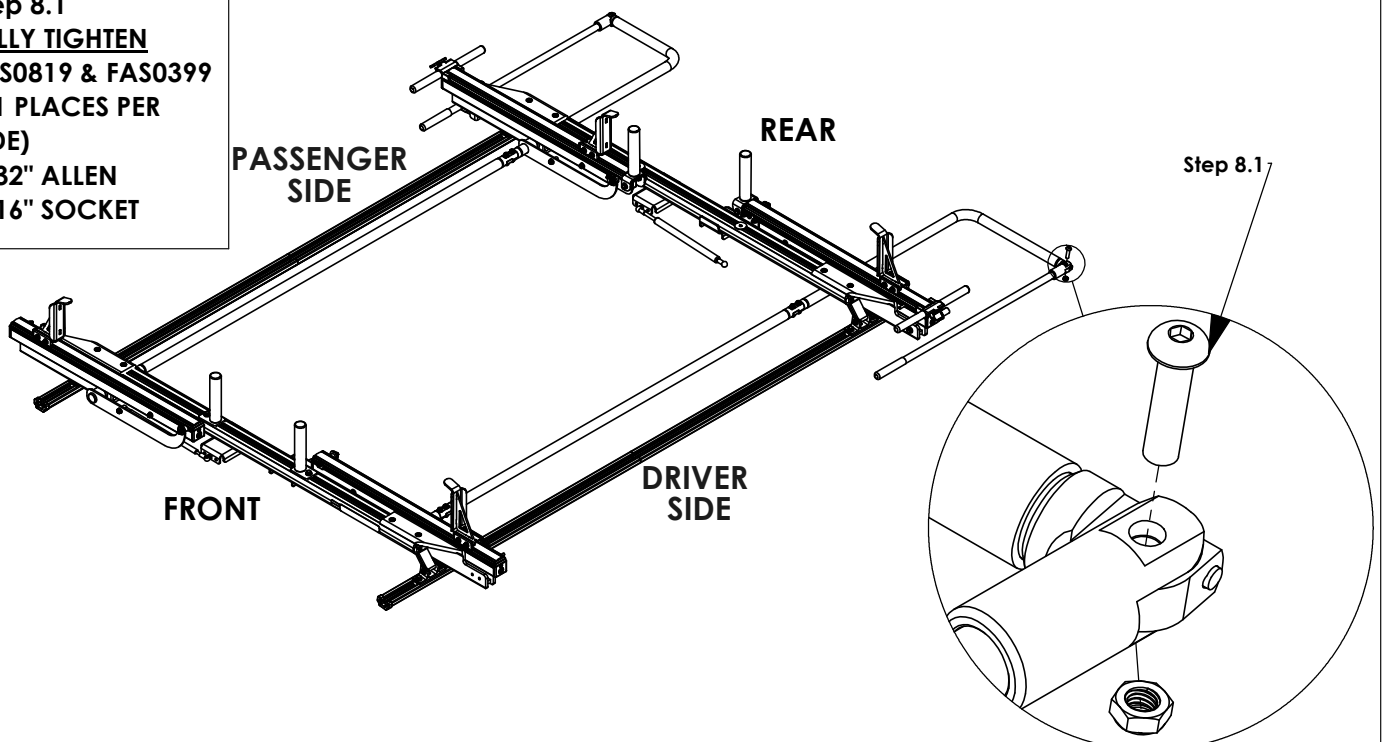


**STEP 7 - WHILE RACK DEPLOYED INSTALL O.S. BAR**

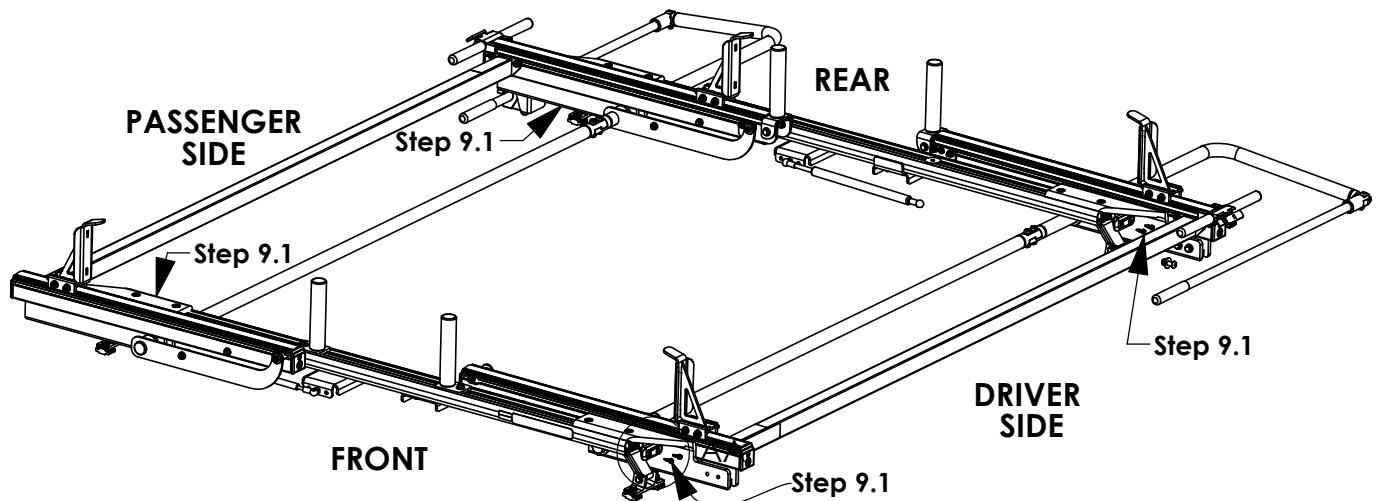
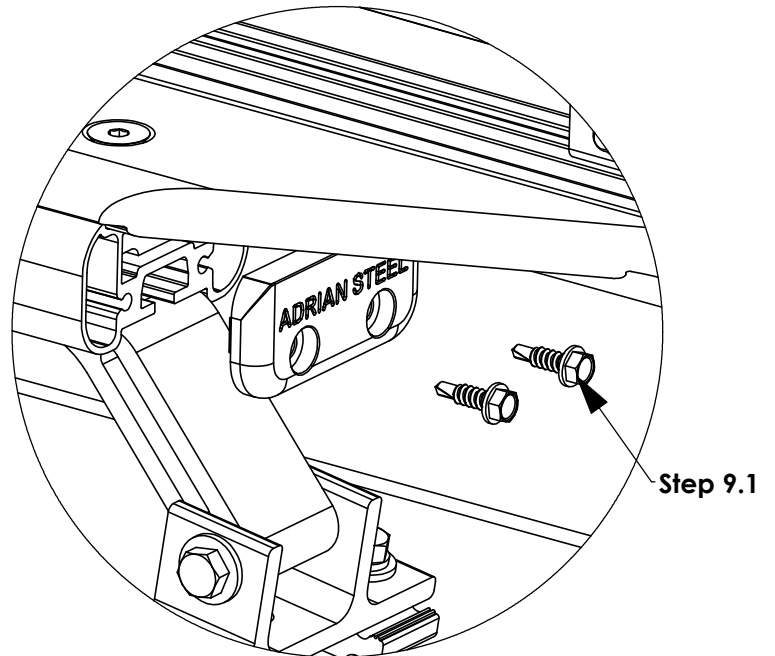
**Step 7.1**  
**FULLY TIGHTEN**  
**FAS0861**  
**(04 PLACES PER**  
**SIDE)**  
**1/2" SOCKET**

**STEP 8 - INSTALL DROP DOWN HANDLE**

**Step 8.1**  
**FULLY TIGHTEN**  
**FAS0819 & FAS0399**  
**(01 PLACES PER**  
**SIDE)**  
**7/32" ALLEN**  
**9/16" SOCKET**

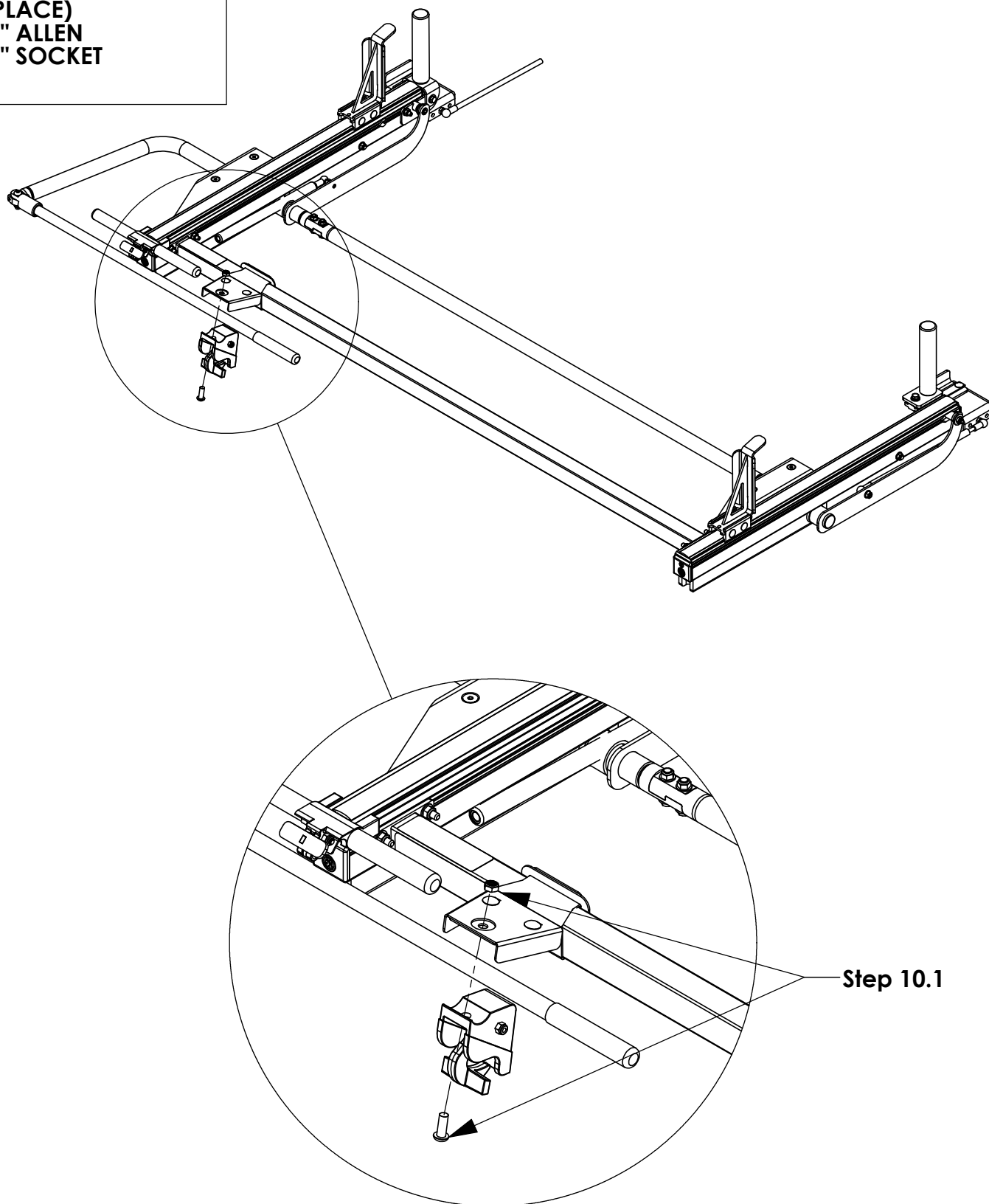


**MAKE SURE ALL FASTENERS ARE TIGHTENED!!! INSTALLATION IS COMPLETE**

**STEP 9 - INSTALL CROSSBOW END CAPS****Step 9.1****FULLY TIGHTEN****(02) FAS0473, 65961****(02 PLACES PER SIDE)****3/8" SOCKET****MAKE SURE ALL FASTENERS ARE TIGHTENED!!! INSTALLATION IS COMPLETE**

**STEP 10 - INSTALL HANDLE LATCH**

**STEP 10.1**  
**FULLY TIGHTEN**  
**FAS0819, FAS0399,**  
**(01 PLACE)**  
**7/32" ALLEN**  
**9/16" SOCKET**





## Mounting Roof Rail Kit, 74", Multiple Pickups



PRODUCT WEIGHT

**11.87 LBS**

HEIGHT OFF ROOF

**SEE TABLE BELOW**

CAPACITY

**500 LBS**

COLOR

**RAW**

CATALOG NUMBER

**RRKTOP74**

### PRODUCT FEATURES

Aluminum roof rail mounting kit for the PROFILE™ HD Utility, Grip-Lock, ProLift (coming soon), and combo ladder racks for pickup trucks with toppers. Must be mounted to the topper's welded in reinforcement plates. Works for truck beds that are between 74 inches and 81 inches in length!

Rail kit validated on ARE toppers ONLY! LEER toppers are in process of validation. All other topper brands have not been validated.

For cab high or +3" toppers. Toppers taller than this may not allow for rack to span entire intended width.

SEE PAGE 2 FOR APPLICATION NOTES AND ACCESSORIES, OTHER PRODUCTS THAT WORK WITH THIS UNIT.



## CATALOG NUMBER **RRKTOP74**

### ACCESSORIES THAT WILL WORK WITH THIS PRODUCT

CATALOG NUMBER	DESCRIPTION	CATALOG NUMBER	DESCRIPTION
White Kit Part Numbers		Black Kit Part Numbers	
Crossbow Kits			
2BARCW	2-Crossbar Kit, 48”, White, Minivan	2BARCB	2-Crossbar Kit, 48”, Black, Minivan
1BARCW	Single Crossbar Kit, 48”, White, Minivan	1BARCB	Single Crossbar Kit, 48”, Black, Minivan
Mounting Bracket Kits			
URMBK4W	Mounting Bracket Kit, 4-Pack, White, Multiple Vehicles	URMBK4B	Mounting Bracket Kit, 4-Pack, Black, Multiple Vehicles
URMBK2W	Mounting Bracket Kit, 2-Pack, White, Multiple Vehicles	URMBK2B	Mounting Bracket Kit, 2-Pack, Black, Multiple Vehicles
Ladder Stop & Upright Kits			
ULSKB	Single Ladder Stop Kit, Black	ULSKAB	Single Ladder Stop Kit, Black
4UPK4B	4” Upright Kit, 4-Pack, Black	4UPK4AB	4” Upright Kit, 4-Pack, Black
4UPK2B	4” Upright Kit, 2-Pack, Black	4UPK2AB	4” Upright Kit, 2-Pack, Black
6UPK4B	6” Upright Kit, 4-Pack, Black	6UPK4AB	6” Upright Kit, 4-Pack, Black
6UPK2B	6” Upright Kit, 2-Pack, Black	6UPK2AB	6” Upright Kit, 2-Pack, Black
9UPK4B	9” Upright Kit, 4-Pack, Black	9UPK4AB	9” Upright Kit, 4-Pack, Black
9UPK2B	9” Upright Kit, 2-Pack, Black	9UPK2AB	9” Upright Kit, 2-Pack, Black
RSK1B	Single Ratchet Upright Kit, 9”, Black	RSK1AB	Single Ratchet Upright Kit, 9”, Black
Grip-Lock Kits			
GL-CVPS	Passenger Side Grip-Lock Kit, White, Minivans	GL-CVPSB	Passenger Side Grip-Lock Kit, Black, Minivans
GL-CVDS	Driver Side Grip-Lock Kit, White, Minivans	GL-CVDSB	Driver Side Grip-Lock Kit, Black, Minivans

**Continued on Page 3**



**CATALOG NUMBER**

**RRKTOP74**

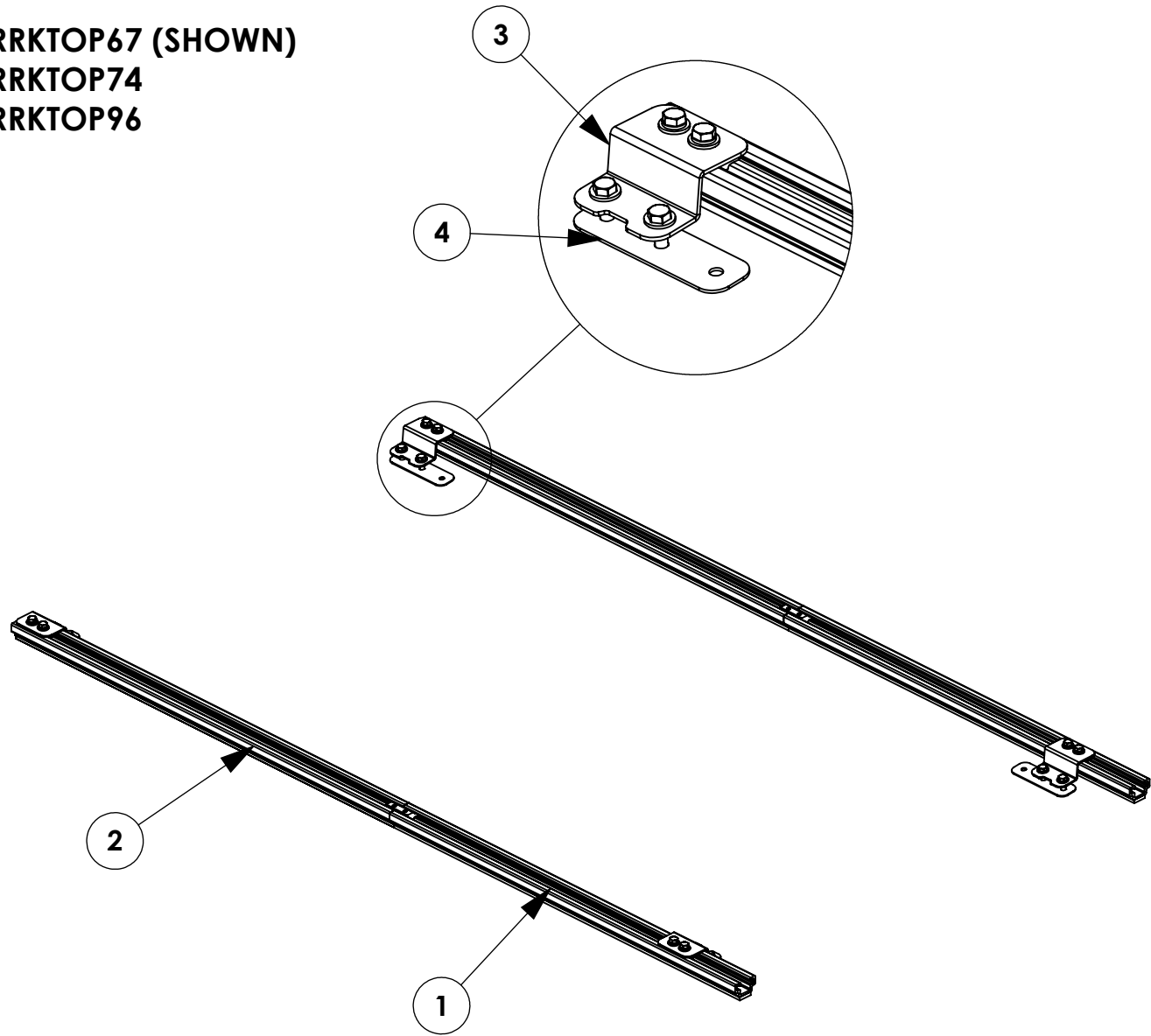
***LADDER RACK HEIGHTS MEASURED FROM ROOF OF VEHICLE***

CONFIGURATION	RACK HEIGHT
Base Rack	6.6"
Base + Ladder Stop	12.1"
Base + 4" Uprights	10.1"
Base + 6" Uprights	12.1"
Base + 9"/Ratchet Uprights	15.1"
Base + Grip-Lock	13.3"

INSTR. : <b>69250</b>		PG: <b>1</b>	REV: <b>B</b>	ITEM NO.	PART NUMBER	DESCRIPTION	RRKTOP67	RRKTOP74	RRKTOP96
<b>RRKTOP67</b> PART : NUMBER : <b>RRKTOP74</b> <b>RRKTOP96</b>				1	BLK69242	RAIL, 32.00	2	-	-
				2	BLK66194	RAIL, 35.00	2	2	-
				3	69241	TOPPER RAIL BRACKET	4	4	4
PART : DESC. : • ROOF RAIL KIT,TOPPER,67" • ROOF RAIL KIT,TOPPER,74" • ROOF RAIL KIT,TOPPER,96"				4	66056	UTILITY, TOP SUPPORT PLATE	4	4	4
				5	BLK66067	RAIL, 39.00	-	2	-
				6	63373	ROOF RAIL PM 118, 159, 159EXT	-	-	4

NOTE: THIS INSTRUCTION IS VALID FOR THE FOLLOWING KITS:

- RRKTOP67 (SHOWN)
- RRKTOP74
- RRKTOP96



**GET TO KNOW THE VEHICLE** - AT THE BEGINNING OF ANY INSTALLATION, CHECK THE LOCATION OF THE FUEL TANK, FUEL LINES, BRAKE LINES, HIGH VOLTAGE BATTERIES AND WIRING HARNESSSES TO AVOID INJURY OR PROPERTY DAMAGE FROM TOOL CONTACT.

**SEAL ALL EXTERIOR HOLES** - ALL INSTALLATION HOLES SHOULD BE SEALED WITH BUTYL TAPE OR SILICON TO PREVENT WATER AND EXHAUST GASES FROM ENTERING THE VEHICLE.

**CONTROL DRILL DEPTH** - TO AVOID DAMAGE TO THE VEHICLE, USE A DRILL STOP OR CLEARED STEP BIT WHEN DRILLING INSTALLATION HOLES.

**ALWAYS ADD PRIMER** - WHEN ADDING INSTALLATION HOLES BE SURE TO USE A SELF-ETCHING PRIMER TO PREVENT CORROSION, FASTENER FAILURE AND INJURY.

**MOUNTING POINTS MUST HAVE METAL-TO-METAL CONTACT** - USE PROVIDED MOUNTING SPACERS TO ACCOMMODATE FOR VEHICLE FEATURES, CARPET OR SUBFLOORS.

**PROVIDE CLEARANCE FOR SPACERS** - IF THE INSTALLATION VEHICLE CONTAINS A CARPET OR SUBFLOOR, USE A 1-3/16" DIAMETER CARPET CUTTER (P/N: 31183-0) AT ALL MOUNTING LOCATIONS TO OPEN UP ROOM FOR SPACERS.

**CHECK SPACER ORIENTATION** - BE SURE THAT THE INDENT IN THE SPACER COVERS THE PLUSNUT HEAD; THIS ENSURES THE MOST METAL-TO-METAL CONTACT AND REDUCES VIBRATION.

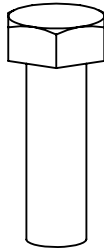
**PLUSNUT INSTALLATION** - A PLUSNUT GUN IS RECOMMENDED FOR PLUSNUT INSTALLATION FOR ITS PRODUCTION SPEED. HOWEVER, A PLUSNUT SETTING TOOL CAN ALSO BE USED (P/N: 22200-0).

**THRU-BOLT CLEARANCE** - WHEN USING A THRU-BOLT AT ANY MOUNTING LOCATION, BE SURE THAT YOUR HOLE HAS 1/16" CLEARANCE.



**FASTENERS USED**

**FAS0497**  
**5/16-18X.75 SS**  
**SET SCREW**  
**QTY: 4**



**FAS0597**  
**5/16-18X1.0 SS**  
**HH SCREW**  
**QTY: 8**



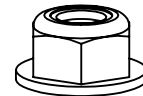
**FAS0830**  
**5/16-18X1.25 SS**  
**SCREW, HH**  
**QTY: 8**



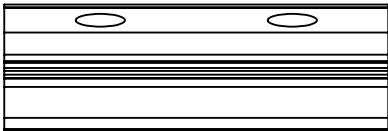
**FAS0588**  
**5/16 SS**  
**SPLIT WASHER**  
**QTY: 8**



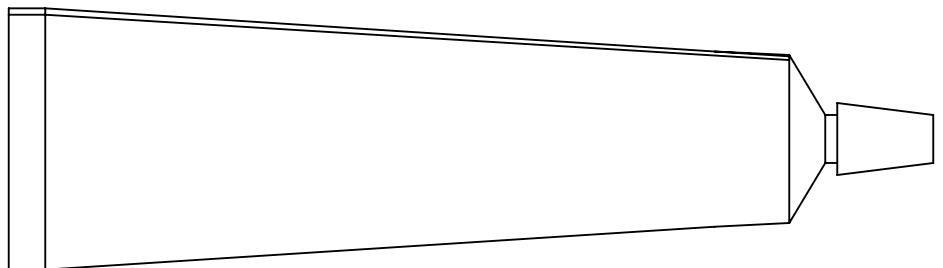
**FAS0552**  
**5/16 SS**  
**FLAT WASHER**  
**QTY: 16**



**FAS0861**  
**5/16-18 SS**  
**HH FLG NUT**  
**QTY: 8**

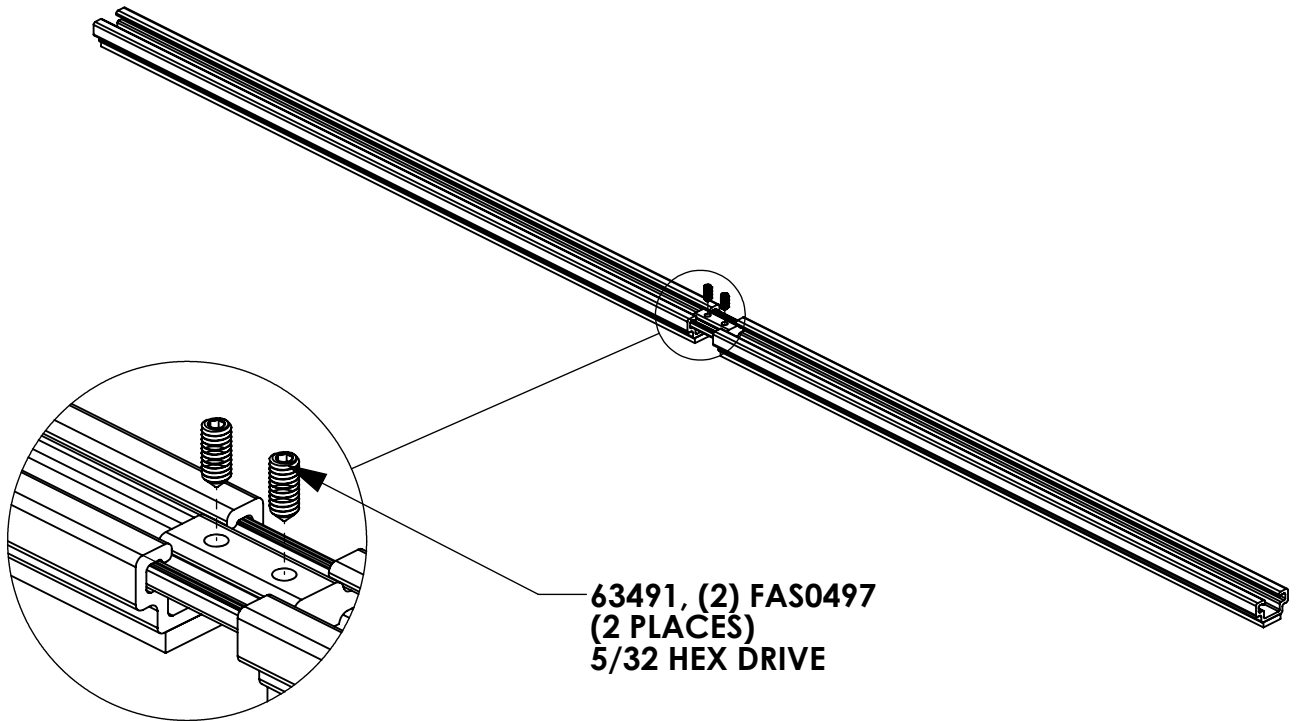


**63491**  
**RAIL SLIDE**  
**2"**  
**QTY: 6**



**26618-0**  
**SILICONE**  
**1 OZ TUBE**  
**QTY: 1**

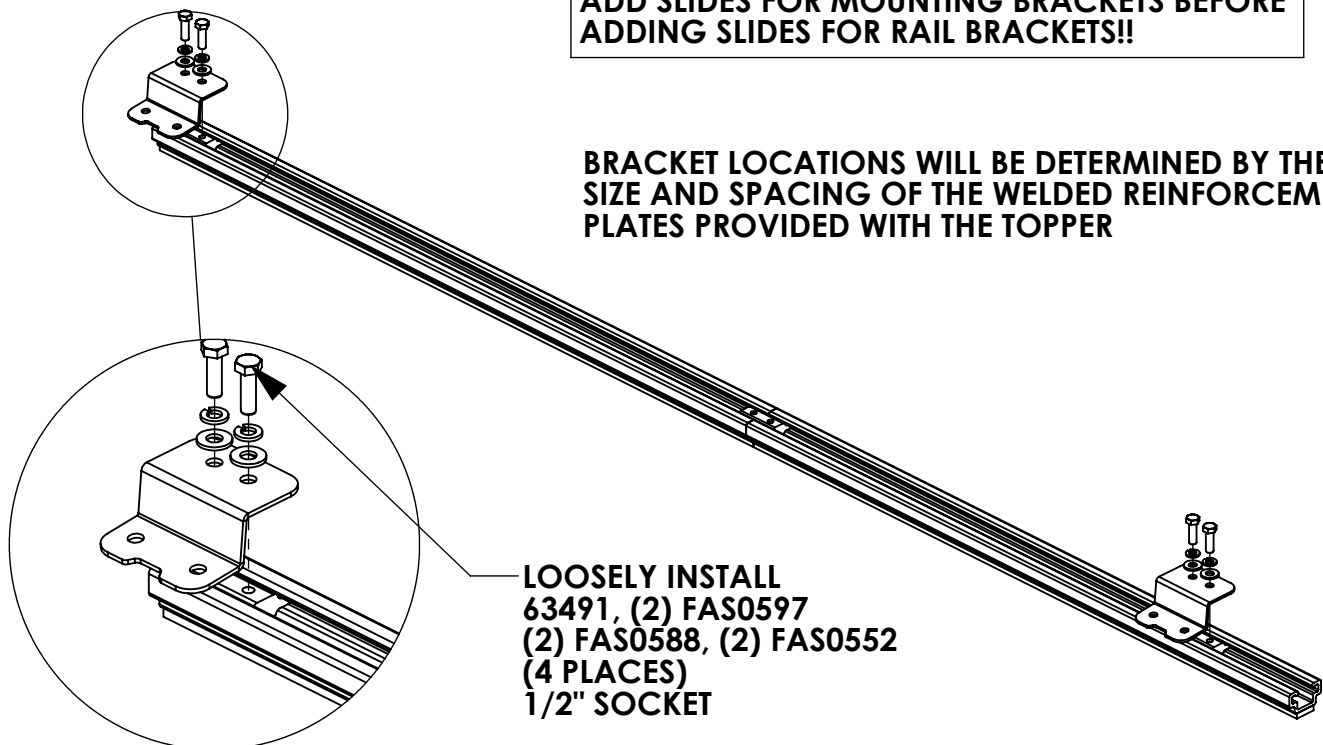
## STEP 1 - CONNECT ROOF RAILS



## STEP 2 - ASSEMBLE BRACKETS TO ROOF RAILS

**ADD SLIDES FOR MOUNTING BRACKETS BEFORE  
ADDING SLIDES FOR RAIL BRACKETS!!**

**BRACKET LOCATIONS WILL BE DETERMINED BY THE  
SIZE AND SPACING OF THE WELDED REINFORCEMENT  
PLATES PROVIDED WITH THE TOPPER**



**STEP 3 - MARK AND DRILL HOLES TO MOUNT RAILS****NOTE: INSIDE OF TOPPER SHOWN HERE**

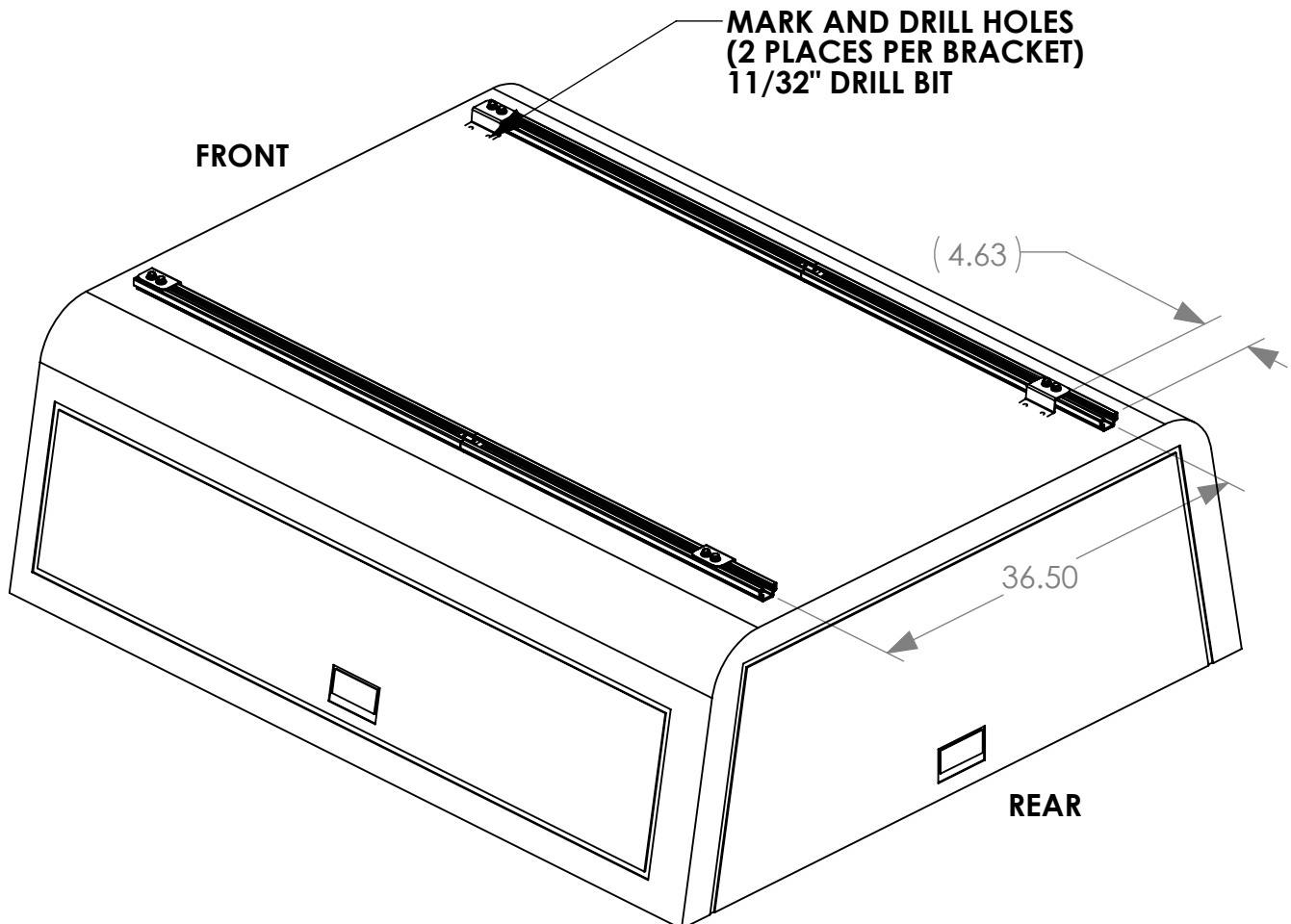
LOCATE THE REINFORCEMENT PLATES ON BOTH SIDES OF TOPPER (FRONT AND REAR).

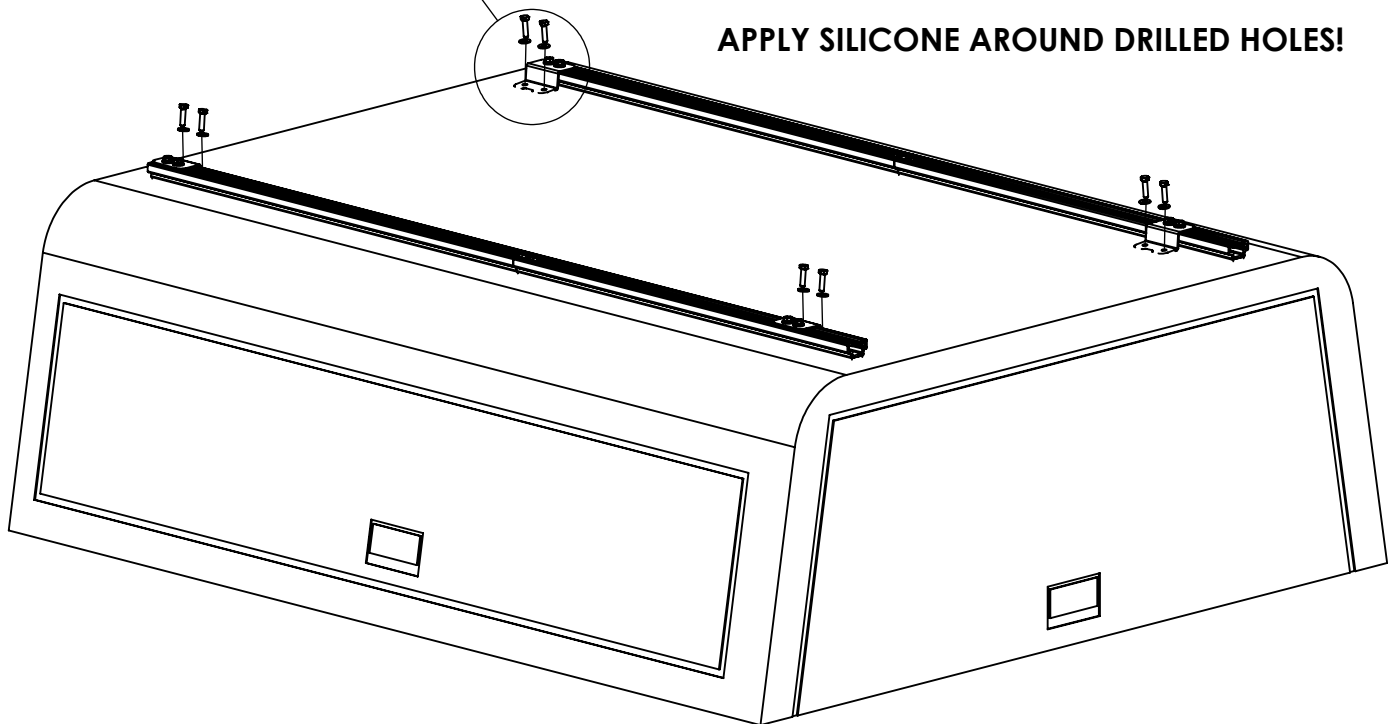
MOUNTING HOLES IN RAIL BRACKETS NEED TO BE ABOVE THESE WHEN INSTALLED!!!



SET RAILS WITH BRACKETS ON ROOF, CENTER-TO-CENTER DISTANCE OF RAILS MUST BE A MINIMUM OF 36.5", CENTERED ON THE TOPPER.

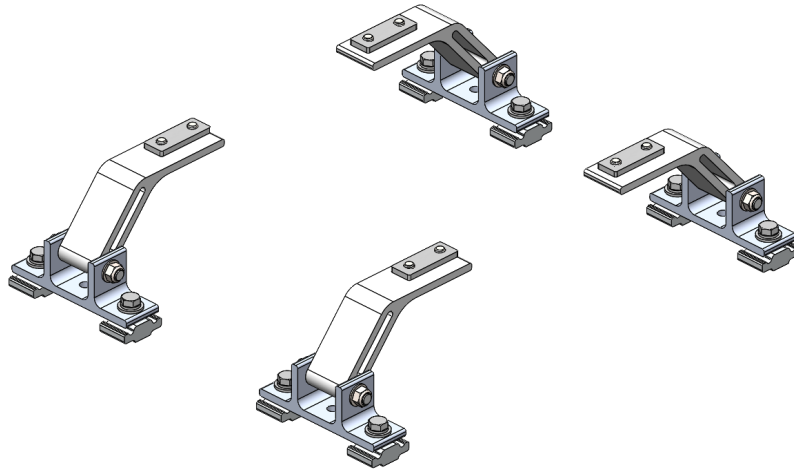
PLEASE ENSURE THE SPACING OF THE RAIL BRACKETS PROVIDE ENOUGH CLEARANCE FOR THE MOUNTING BRACKETS OF THE RACK TO BE INSTALLED. RACK SHOULD BE INSTALLED AS FAR REARWARD AS POSSIBLE.



**STEP 4 - MOUNT RAILS TO TOPPER****NOTE: INSIDE OF TOPPER  
SHOWN HERE****POSITION PLATE TO ALLOW THE MOST  
SURFACE AREA OF THE PLATE TO CONTACT  
THE WELDED REINFORCEMENT PLATES.****FAS0830, FAS0552, FAS0861  
(2 PLACES PER BRACKET)  
1/2" SOCKET  
1/2" WRENCH****FULLY TIGHTEN BOLTS  
(2 PLACES PER BRACKET)  
1/2" SOCKET****POKE FASTENERS THROUGH FOAM TAPE.****APPLY SILICONE AROUND DRILLED HOLES!**



## Mounting Bracket Kit, 4-Pack, White, Multiple Pickups



PRODUCT WEIGHT  
**4.0 LBS**

HEIGHT OFF ROOF  
**SEE TABLE BELOW**

CAPACITY  
**REFER TO OEM'S  
RECOMMENDED LOAD  
RATING**  
COLOR

**WHITE**

CATALOG NUMBER

**URMBK4W**

### PRODUCT FEATURES

**Aluminum mounting bracket kit for the PROFILE™ HD Utility, Grip-Lock, and/or ProLift ladder racks. Only works with the OEM specific, Adrian Steel supplied roof rail kit.**

**Utility and Grip-Lock racks are not recommended for medium or high roof vehicles!**

**Reference respective OEM specific roof rail kit for more detailed list of compatible accessories.**

**SEE PAGE 2 FOR APPLICATION NOTES AND ACCESSORIES, OTHER PRODUCTS THAT WORK WITH THIS UNIT.**

### PAGE 1 of 2

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**CATALOG NUMBER      URMBK4W**

**PRODUCT APPLICATION**

**This product is designed to work with OEM specific rail kit for HD Utility, Grip-Lock, and/or ProLift racks. HD Utility and Grip-Lock racks are not recommended for medium or high roof vehicles!**

**ACCESSORIES THAT WILL WORK WITH THIS PRODUCT**

CATALOG NUMBER	DESCRIPTION	CATALOG NUMBER	DESCRIPTION
RRKFT	Mounting Roof Rail Kit, Transit	RRKNVFSV	Mounting Roof Rail Kit, NV
RRKSP	Mounting Roof Rail Kit, Sprinter	RRKPM	Mounting Roof Rail Kit, ProMaster, 118" WB, 159" WB, 159" WB Extended
RRKPM136WB	Mounting Roof Rail Kit, ProMaster, 136" WB	RRKSBTOP	Mounting Roof Rail Kit, Multiple Pickups
RRKLBTOP	Mounting Roof Rail Kit, Multiple Pickups		

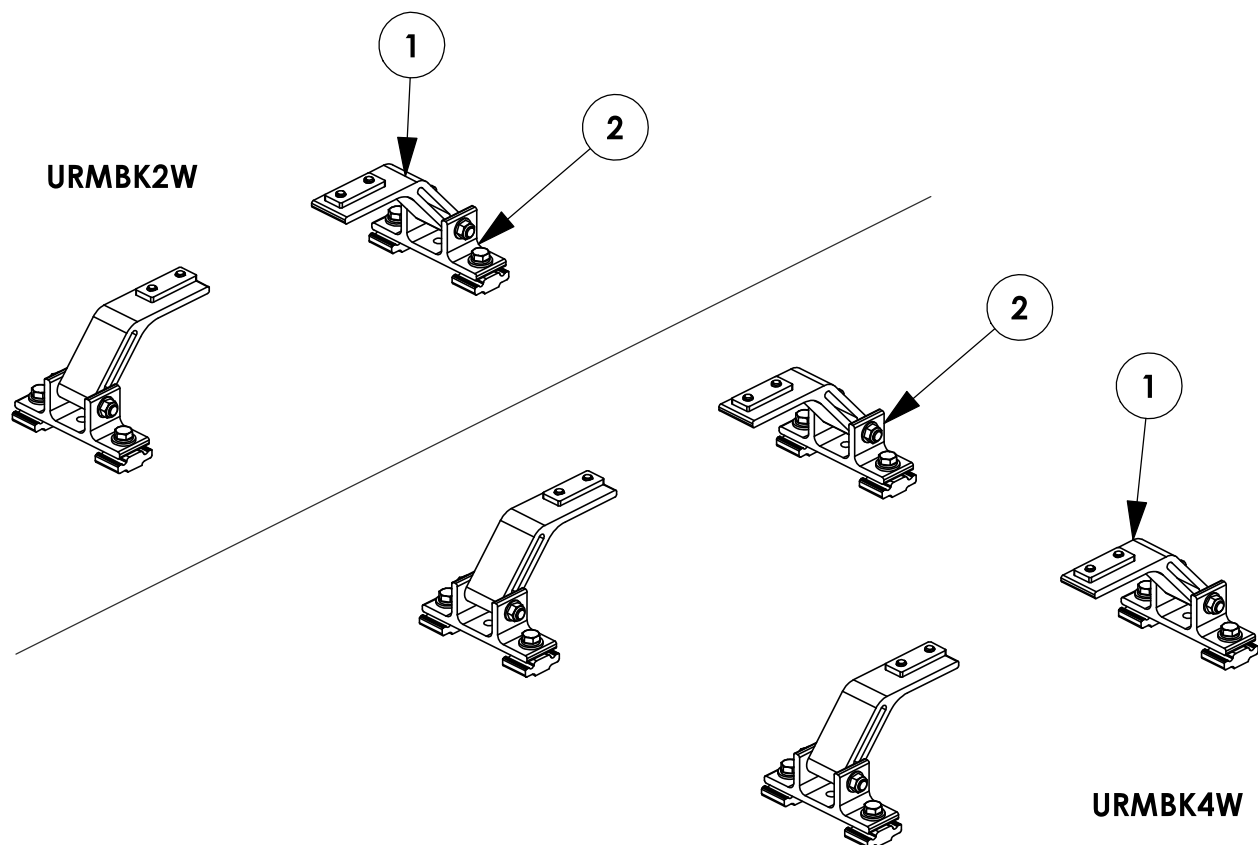
**Reference respective OEM specific roof rail kit for more detailed list of compatible accessories.**

INSTR. NUMBER : <b>66850</b>	PG: <b>1</b>	REV: <b>E</b>	ITEM NO.	PART NUMBER	DESCRIPTION	URMBK4W	URMBK2W
PART NUMBER : <b>URMBK</b>			1	65123-W	UTILITY, FT MOUNT ARM, ST, W	4	2
PART • DESC. • UTILITY, MNT BKT KT, RAIL			2	63852-W	UTILITY, MOUNTING BRKT, W	4	2

**-PART NUMBERS WITH "-W" SUFFIX ARE PAINTED WHITE  
-FOR BLACK MOUNTING KITS, REPLACE "-W" PARTS WITH "-B" PARTS**

**NOTE: THIS INSTRUCTION IS VALID FOR THE FOLLOWING KITS:**

**-URMBK4W  
-URMBK4B  
-URMBK2W  
-URMBK2B**



**TOOLS NEEDED:**

- DRIVE RATCHET
- IMPACT DRIVER
- 3/16" SOCKET
- 1/2" SOCKET
- 1/2" WRENCH
- TAPE MEASURE

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**SEAL ALL EXTERIOR HOLES** - ALL INSTALLATION HOLES SHOULD BE SEALED WITH BUTYL TAPE OR SILICON TO PREVENT WATER AND EXHAUST GASES FROM ENTERING THE VEHICLE.

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**CHECK SPACER ORIENTATION** - BE SURE THAT THE INDENT IN THE SPACER COVERS THE PLUSNUT HEAD; THIS ENSURES THE MOST METAL-TO-METAL CONTACT AND REDUCES VIBRATION.

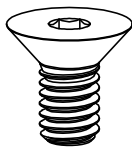
**PLUSNUT INSTALLATION** - A PLUSNUT GUN IS RECOMMENDED FOR PLUSNUT INSTALLATION FOR ITS PRODUCTION SPEED. HOWEVER, A PLUSNUT SETTING TOOL CAN ALSO BE USED (P/N: 22200-0).

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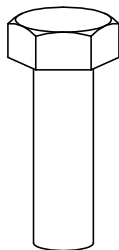


**FASTENERS AND HARDWARE USED**

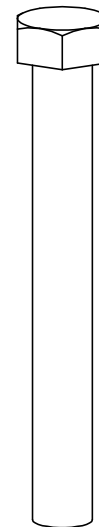
**BAG REFERENCE: BAG66848**



**FAS0858**  
**5/16-18X.63**  
**FHH SCREW**  
**QTY: 8**



**FAS0597**  
**5/16-18X1.0 SS**  
**HH SCREW**  
**QTY: 8**



**FAS0243**  
**5/16-18X2.5 SS**  
**HH SCREW**  
**QTY: 4**



**FAS0857**  
**5/16 SS WASHER,**  
**LOCK EXT CS**  
**QTY: 8**



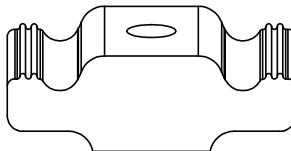
**FAS0588**  
**5/16 SS**  
**SPLIT WASHER**  
**QTY: 8**



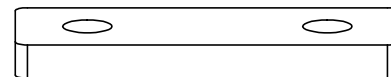
**FAS0552**  
**5/16 SS**  
**FLAT WASHER**  
**QTY: 12**



**FAS0861**  
**5/16-18 SS**  
**HH FLG NUT**  
**QTY: 4**



**63490**  
**RAIL SLIDE,**  
**1"**  
**QTY: 8**



**68042**  
**PROFILE FOOT**  
**MOUNTING PLATE**  
**QTY: 4**

**PAGE INTENTIONALLY LEFT BLANK**

**STEP 1 - ASSEMBLE MOUNTING ARMS TO CROSSBOW**

CHECK TABLE 1-3 IN INSTRUCTION 68895 FOR ADDITIONAL ACCESSORY SLIDE INSTALLATION BEFORE INSTALLING MOUNTING BRACKETS (ALL A.2 ITEMS SHOULD BE COMPLETELY ASSEMBLED FIRST!)

**STEP 1.1**

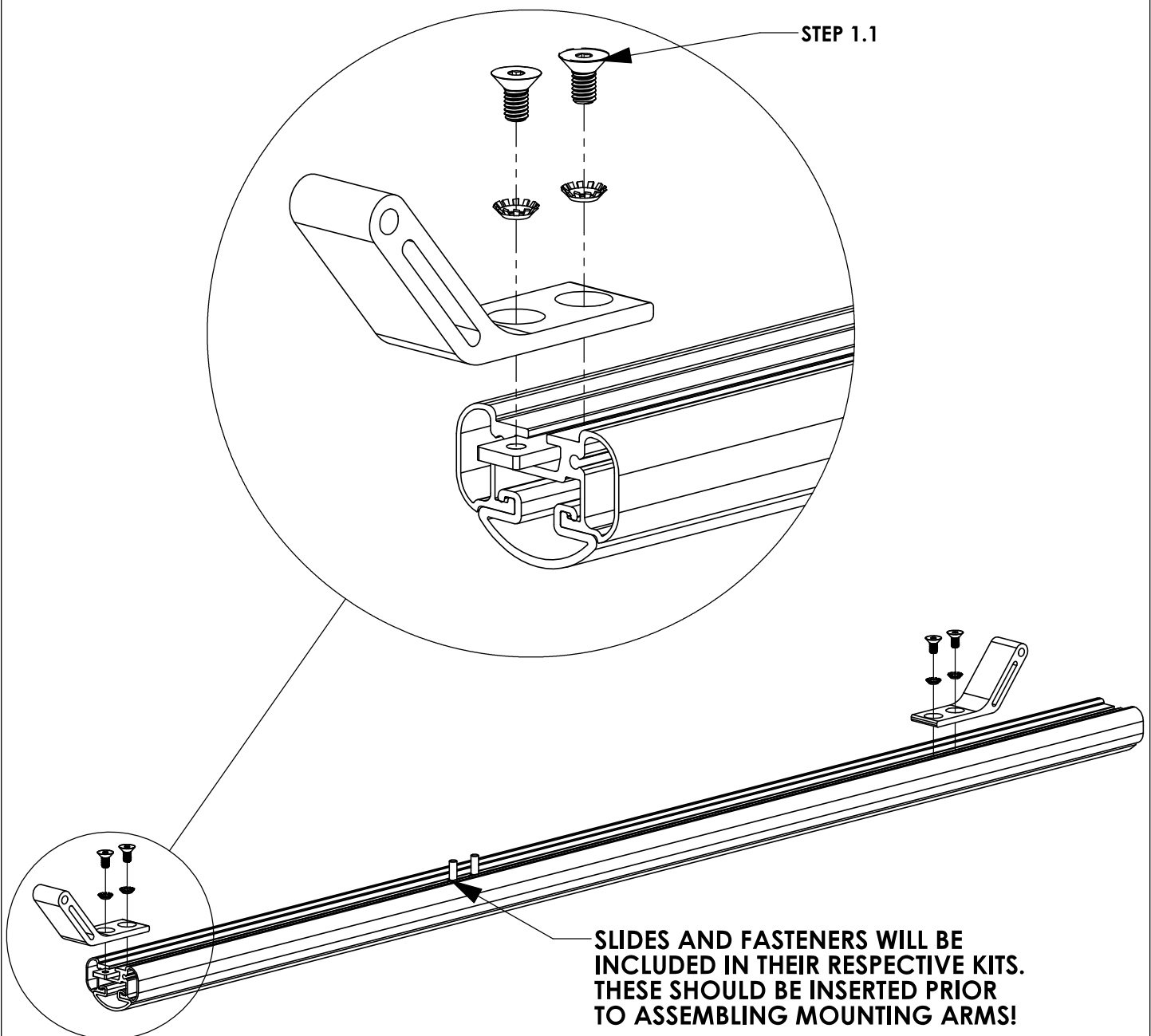
**LOOSELY ASSEMBLE  
UNTIL AFTER STEP 3**

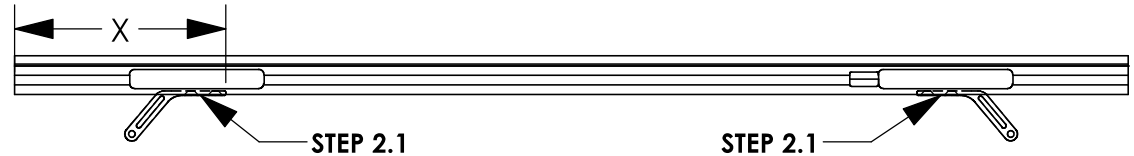
(2) FAS0857, (2)  
FAS0858, 68042

(02 PLACES PER  
CROSSBOW)  
3/16" ALLEN

**ATTENTION!**

IF INSTALLING A GRIP-LOCK ON A PICKUP TRUCK TOPPER, ASSEMBLE MOUNTING ARMS FACING OUTWARD FOR THAT SIDE OF THE RACK



**STEP 2 - SECURE CROSSBOW****STEP 2.1  
FULLY TIGHTEN  
FROM STEP 1.1****(04 PLACES PER  
CROSSBOW)  
3/16" ALLEN****FULL SIZE VANS****CENTER CROSSBOW ON MOUNTING BRACKETS****VEHICLE PLATFORM****DIMENSION "X" (in.) -  
58" CROSSBOW****DIMENSION "X" (in.) -  
68" CROSSBOW****FORD TRANSIT**

6 5/8"

11 5/8"

**RAM PROMASTER**

6"

11"

**NISSAN NV**

4 7/8"

9 7/8"

**MERCEDES SPRINTER  
(LOW ROOF)**

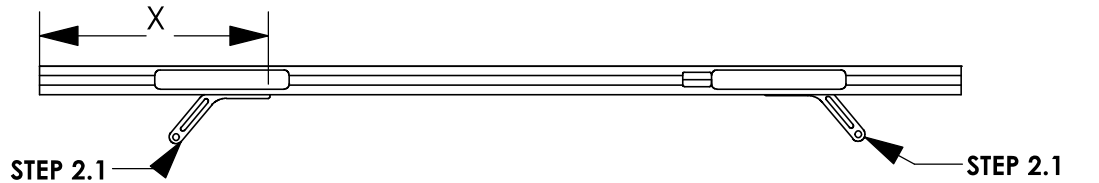
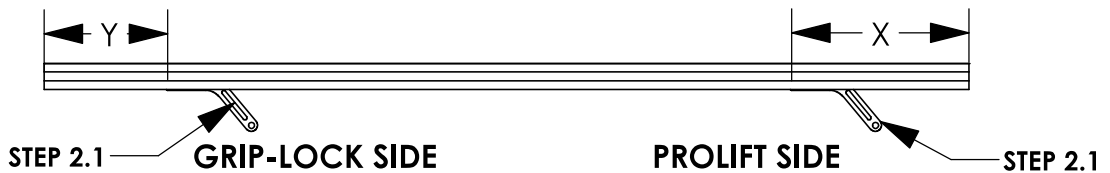
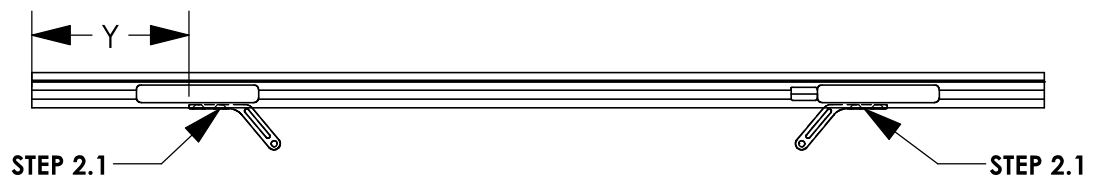
4 5/8"

9 5/8"

**MERCEDES SPRINTER  
(HIGH ROOF)**

8 1/8"

13 1/8"

**DIMENSION WILL  
VARY BASED ON  
ROOF RAIL  
PLACEMENT ON  
TOPPER****PICKUP TRUCK TOPPERS****FEET ORIENTATION FOR DUAL PROLIFT SHOWN****FEET ORIENTATION FOR COMBO RACK SHOWN****FEET ORIENTATION FOR DUAL GRIP-LOCK SHOWN****MOUNTING FEET  
FOR GRIP LOCK SIDE  
OF COMBO RACK  
WILL FACE  
OUTWARD FROM  
ROOF CENTERLINE  
ON TOPPER****CROSSBOW LENGTH****DIMENSION "X" (in.)  
- PROLIFT****DIMENSION "Y" (in.)  
- GRIPLOCK****48" (PROLIFT)**

MINIMUM 10 1/8"

N/A

**53" (COMBO)**

MINIMUM 10 1/8"

MAX 7 1/8"

**58" (GRIP-LOCK)**

N/A

MAX 7 1/8"

**NOTE - THESE DIMENSIONS ARE APPROXIMATE AND WILL VARY  
SLIGHTLY WITH ANY TOLERANCE IN THE BUILD OF THE VEHICLE**

**STEP 3 - ASSEMBLE LOWER MOUNTING FOOT TO ROOF RAIL****STEP 3.1****FULLY TIGHTEN**

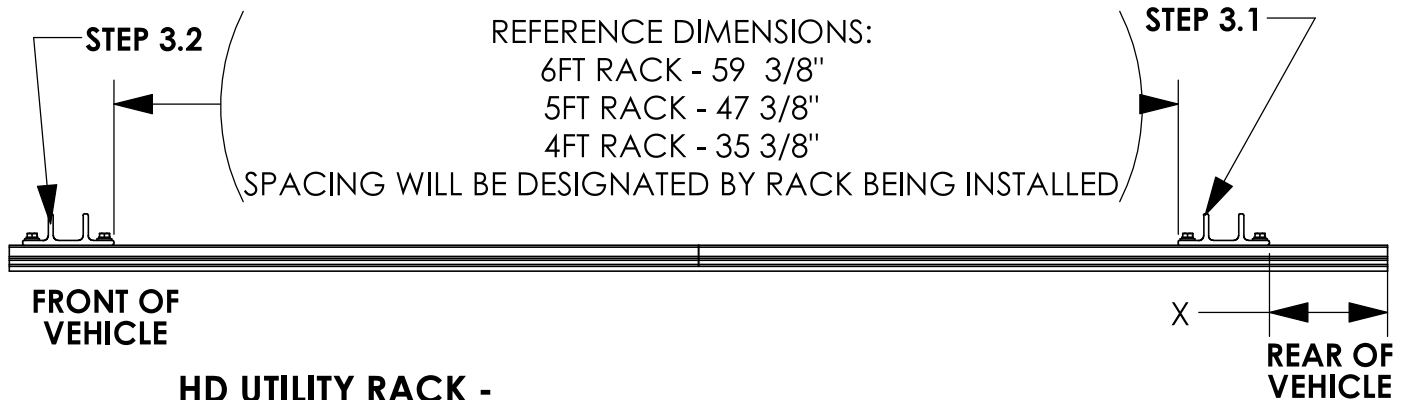
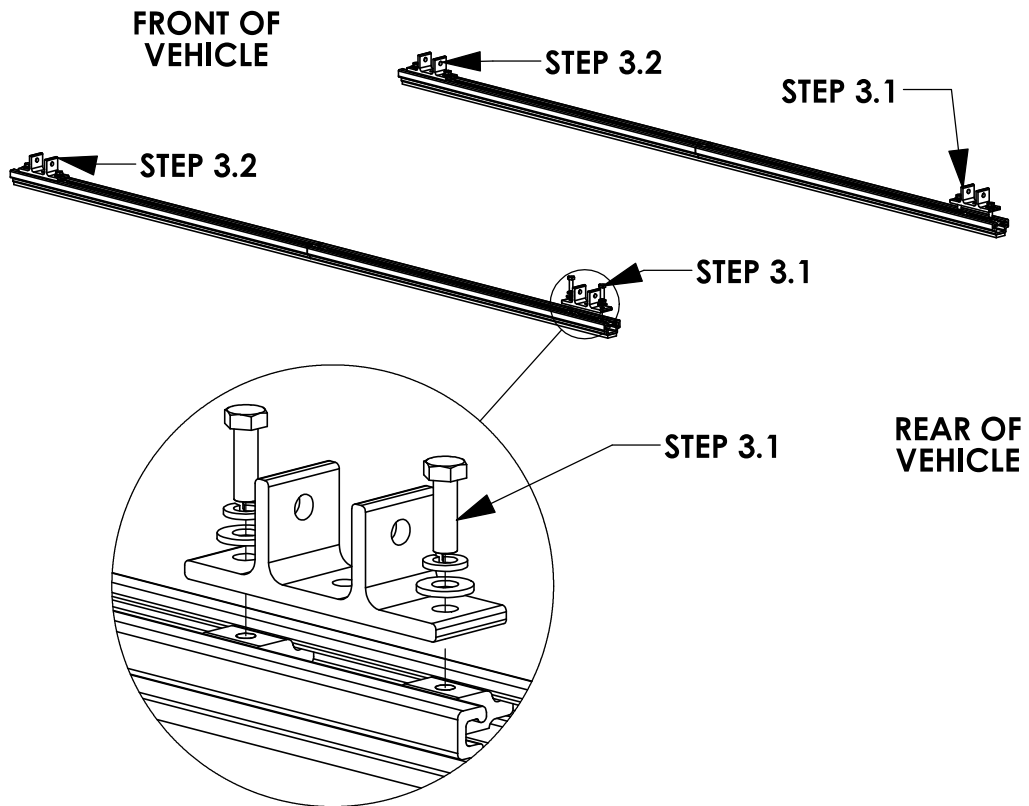
FAS0597, FAS0552,  
FAS0588, 63490 ON  
REAR MOUNTING FEET

(02 PLACES PER  
MOUNTING FOOT)  
1/2" SOCKET

**STEP 3.2****LEAVE LOOSE UNTIL  
AFTER STEP 4**

FAS0597, FAS0552,  
FAS0588, 63490 ON  
FRONT MOUNTING FEET

(02 PLACES PER  
MOUNTING FOOT)  
1/2" SOCKET

**HD UTILITY RACK -**

REAR CROSSBOW - REARWARD AS POSSIBLE

FRONT CROSSBOW- POSITION TO BEST FIT END USER'S PRODUCT

FORD TRANSIT		RAM PROMASTER		MERCEDES SPRINTER	
ROOF HEIGHT/ WHEELBASE	POSITION X (IN)	ROOF HEIGHT/ WHEELBASE	POSITION X (IN)	ROOF HEIGHT/ WHEELBASE	POSITION X (IN)
LOW ROOF	7.5	LR 118	10	LR 144	10.5
MID ROOF	7.5	LR 136	10	HR 144	12.5
HIGH ROOF	7.5	HR 136	10	HR 170	12.5
HIGH ROOF EXT	7.5	HR 159/159 EXT	10	HR 170 EXT	12.5

**STEP 4 - ASSEMBLE MOUNTING BRACKETS TO MOUNTING ARMS**

**BEFORE PROCEEDING WITH THIS STEP FINISH ASSEMBLING ACCESSORIES ONTO RACK. (IE GRIP LOCK, PROLIFT, ETC)**

**STEP 4.1****FULLY TIGHTEN**

FAS0243, FAS0552,  
FAS0861

(02 PLACES PER  
CROSSBOW)

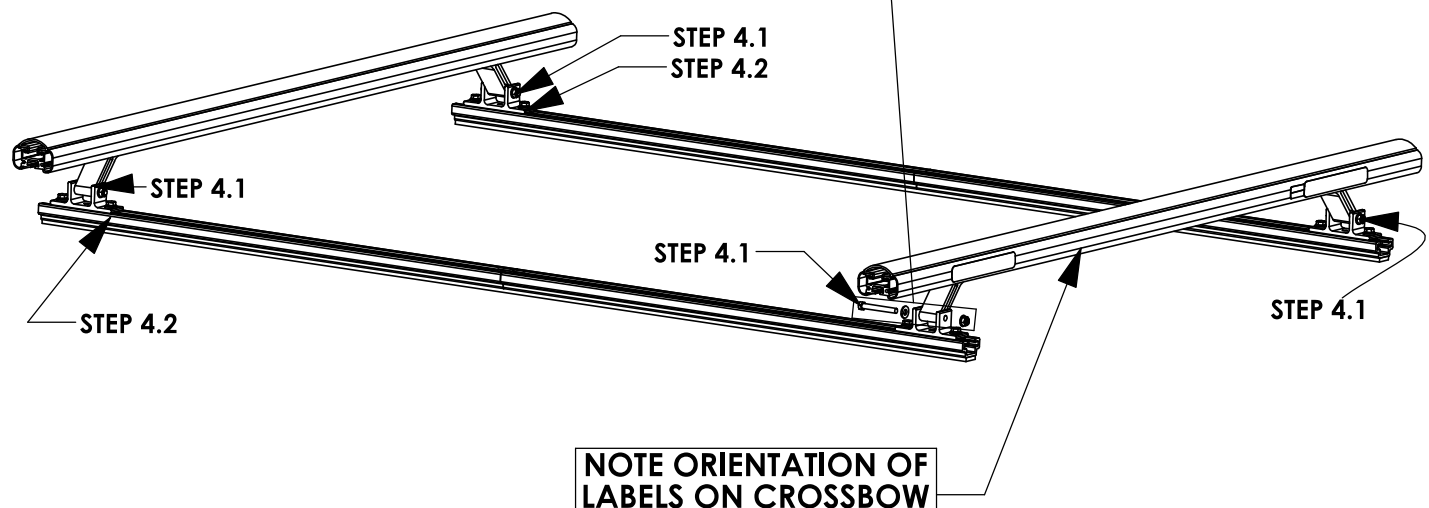
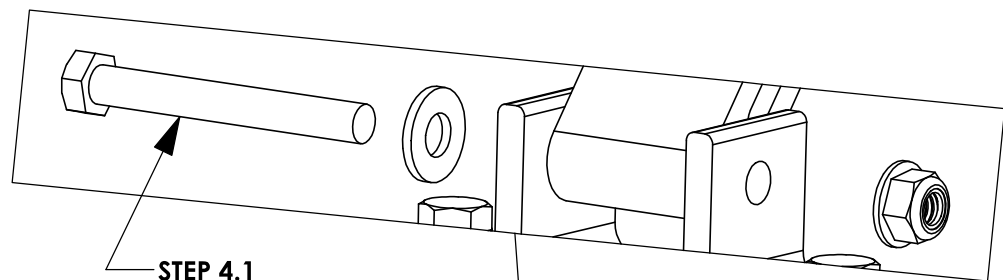
1/2" SOCKET  
1/2" WRENCH

**STEP 4.2****FULLY TIGHTEN**

FAS0597, FAS0552,  
FAS0588, 63490 ON  
FRONT MOUNTING  
FEET

(02 PLACES PER  
MOUNTING FOOT)

1/2" SOCKET



**REFERENCE - NO ACCESSORIES SHOWN**

## STEP 5 - ADJUST MOUNTING BRACKET LOCATION IF NECESSARY

### CROSSBOW POSITIONING NOTES:

#### HD UTILITY RACK -

REAR CROSSBOW - REARWARD AS POSSIBLE

FRONT CROSSBOW- POSITION TO BEST FIT END USER'S PRODUCT

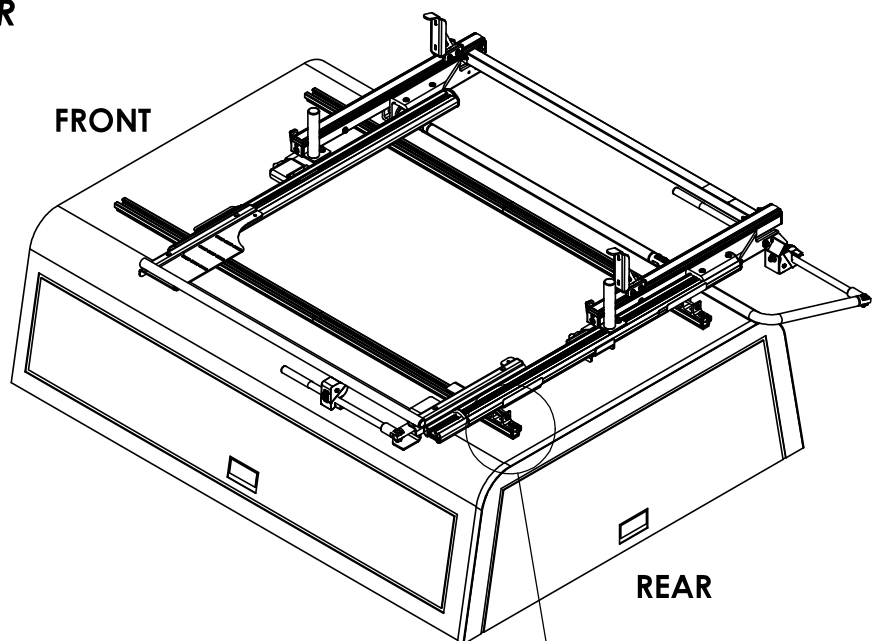
#### GRIP LOCK/PROLIFT LADDER RACKS -

1/2" FROM END OF RAIL UNLESS OTHERWISE STATED IN RESPECTIVE INSTRUCTION FOR CROSSBOW PLACEMENT.

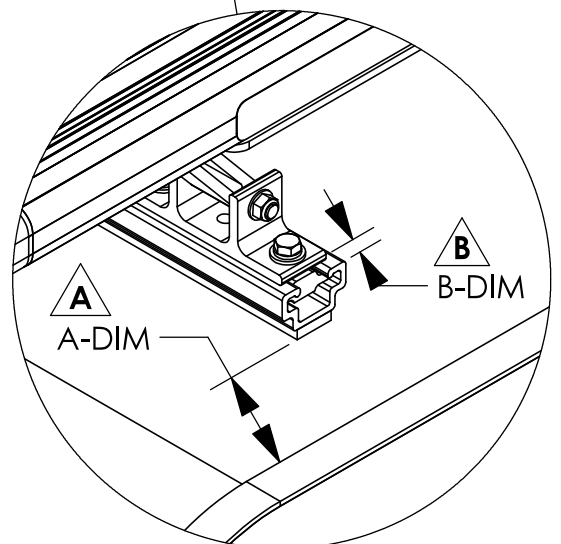
### 6' ARE TOPPER / 8' LEER TOPPER

**A** OPTIMAL RAIL KIT POSITION:  
TOPPER ROOF RAIL KIT END TO BE  
A-DIM FROM BLACK TOPPER TRIM

**B** UTILITY MOUNTING BRACKET:  
REAR MOUNTING BRACKETS WILL  
BE B-DIM FROM THE END OF THE  
ROOF RAIL KIT



TOPPER/ DIMENSION	6' ARE TOPPER	8' LEER TOPPER
A-DIM	3.00"	1.00"
B-DIM	0.50"	0.50"



#### NOTE:

IF RAILS HAVE BEEN PREVOIUSLY INSTALLED, LOOSEN TOPPER RAIL BRACKET RAIL SLIDES AND ADJUST TO MEET DESIRED POSITIONING

INSTALLATION IS COMPLETE!! MAKE SURE ALL FASTENERS ARE TIGHTENED



## 2-Crossbar Kit, 48", White, Multiple Pickups



PRODUCT WEIGHT  
**13.4 LBS**

CROSSBOW LENGTH X  
HEIGHT

**49" x 2"**

CAPACITY

**REFER TO OEM'S  
RECOMMENDED LOAD  
RATING**

COLOR

**WHITE**

CATALOG NUMBER

**2BARTOPW**

### PRODUCT FEATURES

Aluminum base 2-crossbow kit for PROFILE™ HD Utility, Grip-Lock, ProLift, or combo ladder racks. Works with all ARE and Leer toppers for all cab styles and bed lengths. Works with and without OEM specific rail kit and generic mounting bracket kits.

Additional crossbows and optional uprights, conduit kits, and rear rollers available.

Utility and grip lock ladder racks are not recommended for medium and high roof vehicles!

Please refer to OEM specific mounting kit or rail kit for additional information on compatible accessories.



# INSTALLATION GUIDE FOR PROFILE™ SERIES LADDER RACKS

INSTRUCTION #:  
**68895**

REV:  
**C**



THIS INSTRUCTION PROVIDES A GENERAL GUIDE OF INSTALLATION SEQUENCE FOR ALL PROFILE™ SERIES LADDER RACKS. PLEASE ENSURE ALL ACCESSORIES ARE INSTALLED PER TYPE OF RACK BEFORE PROCEEDING TO NEXT PAGE.

REFERENCE THIS INSTRUCTION THROUGHOUT THE ENTIRETY OF YOUR INSTALL TO PREVENT ACCESSORIES BEING INSTALLED INCORRECTLY/OUT OF SEQUENCE!

**STEPS 2T - 8T ON PAGE 3 IS THE RECOMMENDED ASSEMBLY SEQUENCE FOR A FULL TABLE ASSEMBLY BEFORE INSTALLING ON THE ROOF OF THE VEHICLE.**

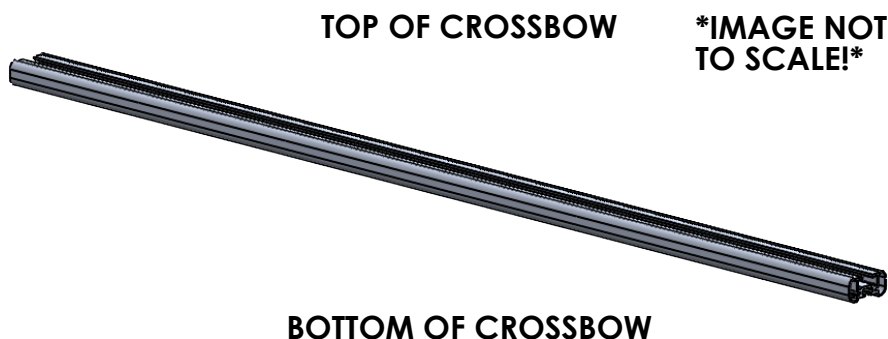
**STEPS 2R - 8R ON PAGE 4 IS AN ALTERNATE ASSEMBLY SEQUENCE TO INSTALL THE RACK ON THE VEHICLE ROOF AS IT IS BUILT.**

PLEASE SELECT THE ASSEMBLY SEQUENCE THAT BEST WORKS FOR YOU!

## ASSEMBLY STEPS:

**STEP 1A. SUB-ASSEMBLE EACH CROSSBOW WITH DESIRED ACCESSORIES FOR SECTIONS A.1 & A.2.**

**INSTRUCTIONS FOR EACH KIT CAN BE FOUND IN THEIR RESPECTIVE CARTON!**



## TABLE 1

### TOP OF CROSSBOW

#### COMPONENTS TO INSTALL

A.1	HD UTILITY	- CONDUIT KIT OR BEACON
	Grip-Lock	- CONDUIT KIT OR BEACON
	ProLift	- CONDUIT KIT OR BEACON

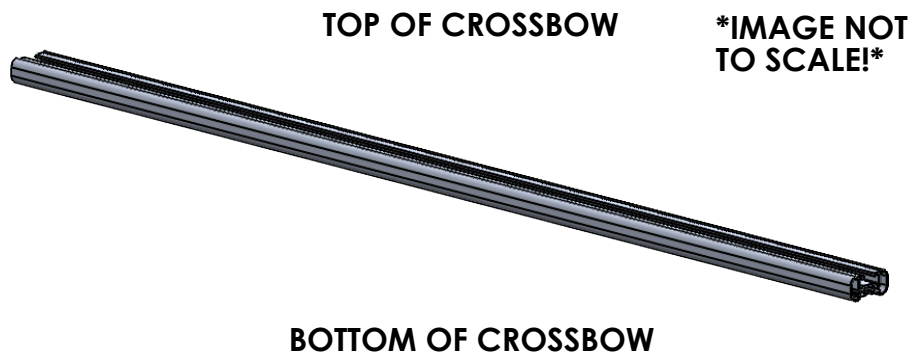
### BOTTOM OF CROSSBOW

#### COMPONENTS TO INSTALL

A.2	HD UTILITY	- LADDER STOP, STROBE BRACKET, AND/OR REAR ROLLER
	Grip-Lock	- Grip-Lock SUB-ASSEMBLY
	ProLift	- DAMPER BRACKET

**STEP 1B. SUB-ASSEMBLE EACH CROSSBOW WITH DESIRED ACCESSORIES FOR SECTIONS B.1 & B.2.**

**INSTRUCTIONS FOR EACH KIT CAN BE FOUND IN THEIR RESPECTIVE CARTON!**



**TABLE 2**

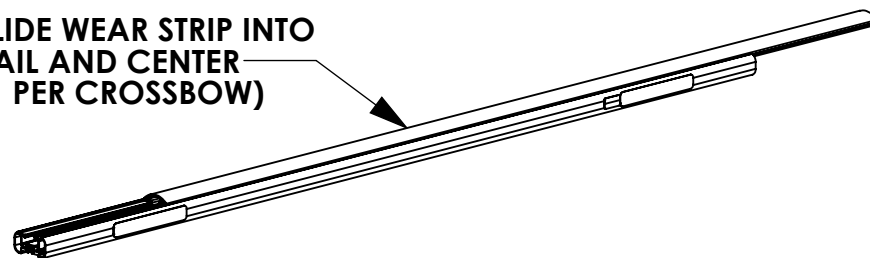
TOP OF CROSSBOW		
	COMPONENTS TO INSTALL	
<b>B.1</b>	<u>HD UTILITY</u>	- WEAR STRIP (MODIFY IF NECESSARY, TABLE 3)
	<u>Grip-Lock</u>	- WEAR STRIP (MODIFY IF NECESSARY, TABLE 3)
	<u>ProLift</u>	- INNER STOP POST
BOTTOM OF CROSSBOW		
	COMPONENTS TO INSTALL	
<b>B.2</b>	<u>HD UTILITY</u>	- MOUNTING BRACKETS
	<u>Grip-Lock</u>	- MOUNTING BRACKETS
	<u>ProLift</u>	- MOUNTING BRACKETS

**ALTER WEAR STRIP AND INSTALL ON CROSSBOW (IF APPLICABLE)! REFERENCE TABLE 3 BELOW FOR WEAR STRIP ALTERATION INSTRUCTIONS!**

**TABLE 3**

ADDED ACCESSORIES	ALTERATION FOR WEAR STRIP
4" UPRIGHT***	REMOVE 2" FROM END OF WEAR STRIP
4" PVC CONDUIT KIT	REMOVE 7.25" FROM CENTER OF WEAR STRIP
6" PVC CONDUIT KIT	REMOVE 9.50" FROM CENTER OF WEAR STRIP
ALUMINUM BOX CONDUIT KIT	REMOVE 13.25" FROM CENTER OF WEAR STRIP
BEACON	REMOVE 4" FROM CENTER OF WEAR STRIP
ProLift (SINGLE SIDE)	CUT WEAR STRIP IN HALF, DO NOT INSTALL ON ProLift SIDE
ProLift (DUAL SIDE)	DO NOT INSTALL WEAR STRIP

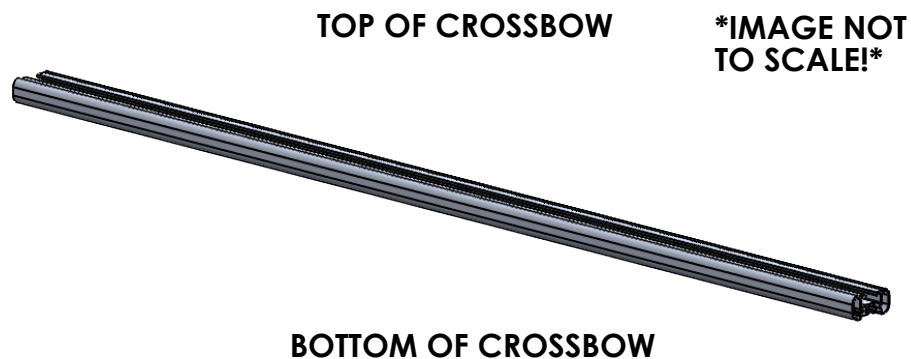
**SLIDE WEAR STRIP INTO RAIL AND CENTER (1 PER CROSSBOW)**



**SLIDE ONE SIDE OF WEAR STRIP INTO CROSSBOW, THEN ROLL OTHER SIDE TO SNAP STRIP INTO PLACE**



**STEP 1C SUB-ASSEMBLE EACH CROSSBOW WITH  
DESIRED ACCESSORIES FOR SECTIONS C.1 & C.2**



**TABLE 4**

TOP OF CROSSBOW		
	COMPONENTS TO INSTALL	
C.1	HD UTILITY	- 4" UPRIGHT
	Grip-Lock	- N/A
	ProLift	- SLIDES FOR BASE EXTRUSION
BOTTOM OF CROSSBOW		
	COMPONENTS TO INSTALL	
C.2	HD UTILITY	- UPRIGHTS (6", 9", RATCHET)
	Grip-Lock	- STROBES
	ProLift	- STROBES

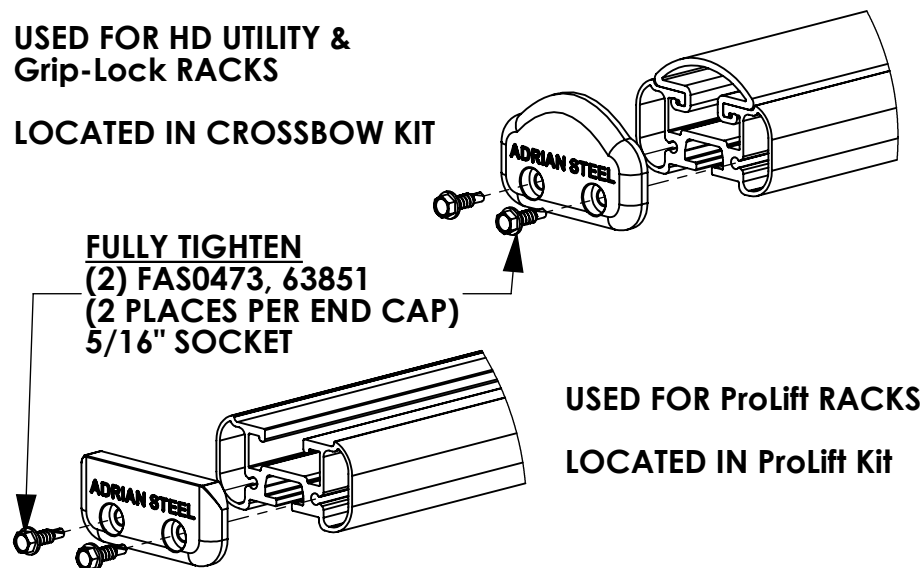
**ASSEMBLY STEPS (FULL BENCH ASSEMBLY):**

- 2T. ADD DRIVELINES (IF INSTALLING ProLift)
- 3T. ADD HANDLES (IF INSTALLING Grip-Lock OR ProLift) AND DAMPERS (IF INSTALLING ProLift)
- 4T. ADD OUTER SUPPORT BARS (IF INSTALLING Grip-Lock OR ProLift)
- 5T. ADD STEP LADDER KIT (Grip-Lock OR ProLift ONLY!)

**6T. ASSEMBLE ENDS CAPS TO CROSSBOW**

USED FOR HD UTILITY &  
Grip-Lock RACKS

LOCATED IN CROSSBOW KIT



USED FOR ProLift RACKS  
LOCATED IN ProLift Kit

**7T. INSTALL ROOF RAIL KIT ON VEHICLE ROOF OR BOTTOM MOUNTING BRACKETS**

(ROOF RAIL KIT REQUIRED FOR Grip-Lock & ProLift  
OPTIONAL FOR HD UTILITY, NOT NEEDED FOR GM LADDER  
RACKS)

**8T. MOUNT CROSSBOW SUB-ASSEMBLIES FROM STEP 1 TO  
VEHICLE/MOUNTING BRACKET, OR ROOF RAIL  
(LOOSE INSTALL)**

**ALTERNATE ASSEMBLY METHOD!**  
**(ASSEMBLE ON VEHICLE ROOF):**

2R. INSTALL ROOF RAIL KIT ON VEHICLE ROOF OR BOTTOM MOUNTING BRACKETS

(ROOF RAIL KIT REQUIRED FOR Grip-Lock & ProLift, OPTIONAL FOR HD UTILITY, NOT NEEDED FOR GM LADDER RACKS)

3R. MOUNT CROSSBOW SUB-ASSEMBLIES FROM STEP 1 TO VEHICLE/MOUNTING BRACKET, OR ROOF RAIL (LOOSE INSTALL)

4R. ADD DRIVELINES (IF INSTALLING ProLift)

5R. ADD HANDLES (IF INSTALLING Grip-Lock OR ProLift) AND DAMPERS (IF INSTALLING ProLift)

6R. ADD OUTER SUPPORT BARS (IF INSTALLING Grip-Lock OR ProLift)

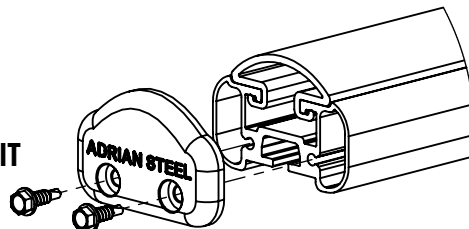
7R. ADD STEP LADDER KIT (Grip-Lock OR ProLift ONLY!)

8R. ASSEMBLE END CAPS TO CROSSBOW

USED FOR HD UTILITY &  
Grip-Lock RACKS

LOCATED IN CROSSBOW KIT

FULLY TIGHTEN  
(2) FAS0473, 63851  
(2 PLACES PER END CAP)  
5/16" SOCKET



USED FOR ProLift RACKS  
LOCATED IN ProLift Kit

