

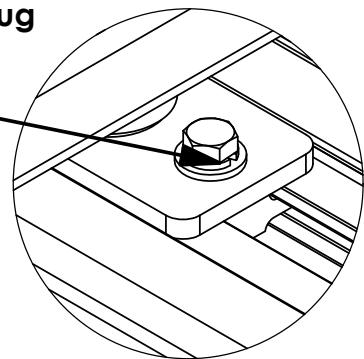
INSTR.  
NUMBER : 69485

PG: 1  
REV: A

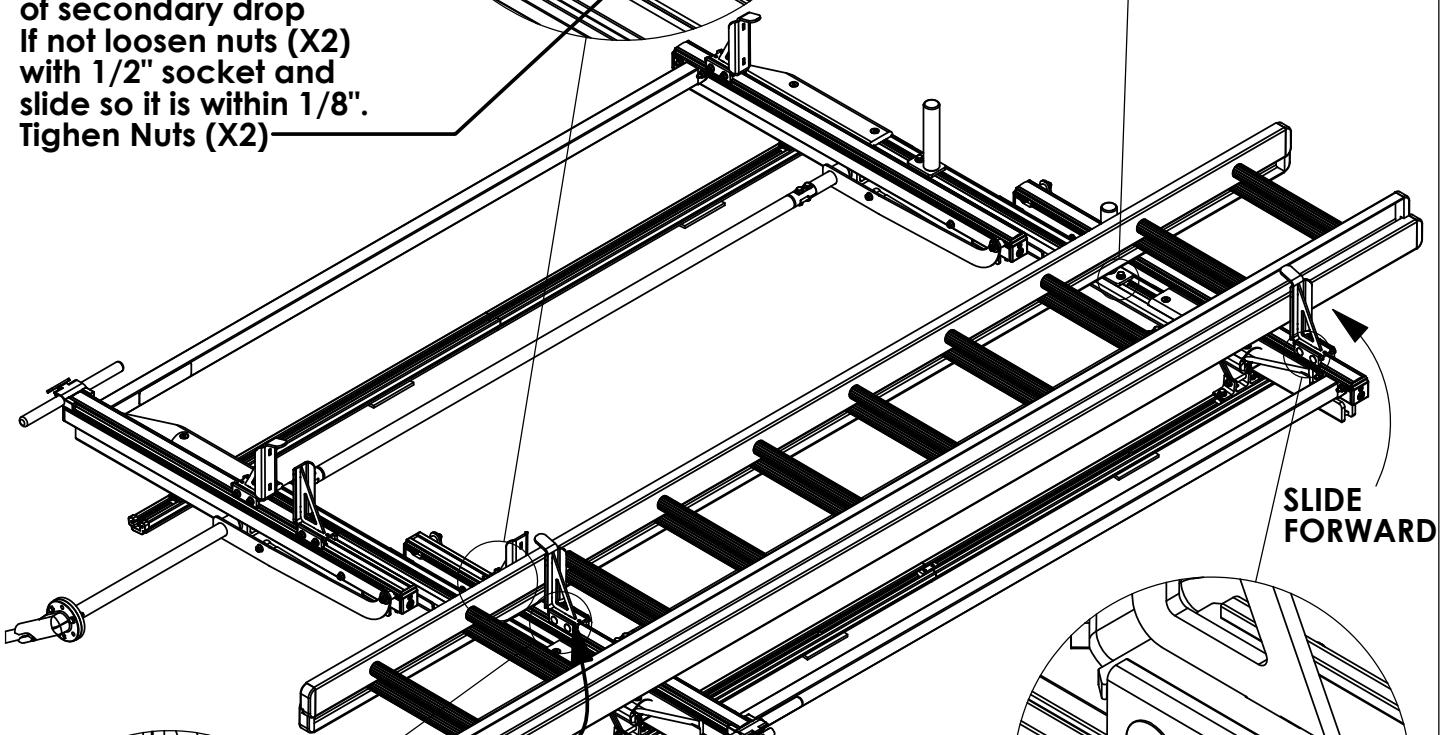
PART  
NUMBER •Max Drop ProLift  
•High Roof

PART •ProLift Adjustment Instructions -  
DESC. •High Roof Vans

Step 3: With 1/2" Socket loosen  
nut, slide post so that it is snug  
against ladder.  
Tighten nut

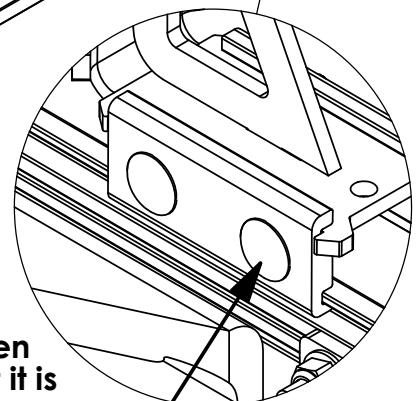


Step 1: Make sure clamp  
is roughly 1/8" from end  
of secondary drop  
If not loosen nuts (X2)  
with 1/2" socket and  
slide so it is within 1/8".  
Tighen Nuts (X2)

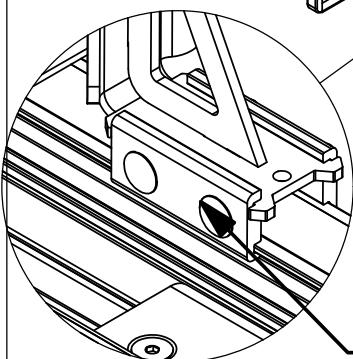


SLIDE  
FORWARD

Step 4: With 1/2" Socket loosen  
nuts (X2), slide clamp so that it is  
snug against ladder.  
Tighten nuts (X2).



Step 2: With 1/2" Socket loosen  
nuts (X2), slide clamp so that it is  
snug against ladder.  
Tighten nuts (X2).



Once all brackets are adjusted operate rack to make sure clamps are not too tight

INSTR. NUMBER : **68627**

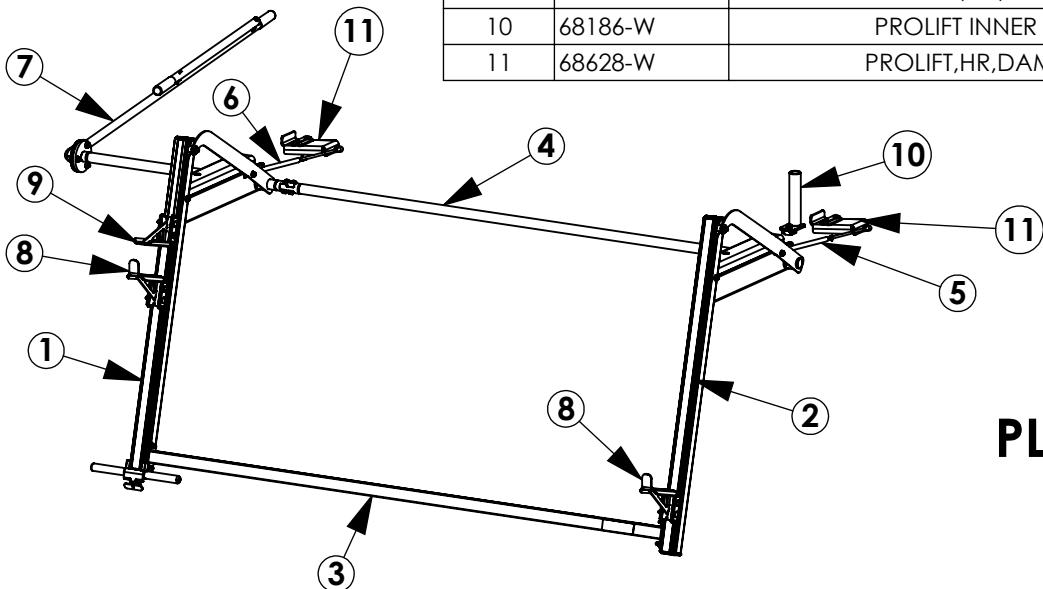
PG: **1**

REV: **B**

PART NUMBER • **PLMDPSH**  
PART NUMBER • **PLMDDSH**

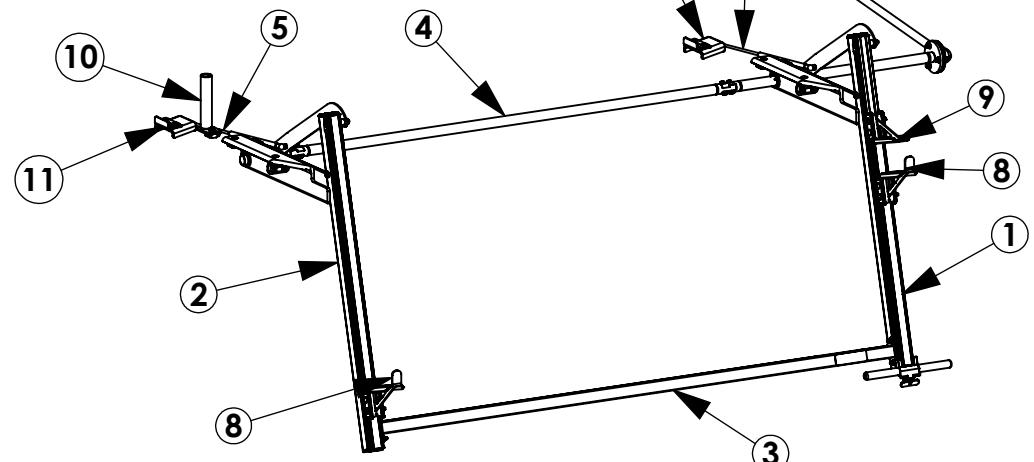
PART • PROLIFT,MAX,PS,HR  
DESC. • PROLIFT,MAX,DS,HR

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	68400-W	PROLIFT,HR, DROP ASM,PS,RR, WHITE	1
2	68399-W	PROLIFT,HR, DROP ASM,PS,FR, WHITE	1
3	66959-W	DROP DOWN OUTER BAR, WELDMENT, WHITE	1
4	66572-B	DROP DOWN, CS CENTER DRIVELINE, BLK	1
5	48265	DAMPER ASSEMBLY	1
6	58239	COMPRESSION DAMPER	1
7	56330	HANDLE ASM, DDLR, HR	1
8	68037-B	CLAMP PAD, 6.5", BLACK	2
9	68458-B	PROLIFT,HR,INNER CLAMP,B	1
10	68186-W	PROLIFT INNER POST, WHITE	1
11	68628-W	PROLIFT,HR,DAMPER BRKT, W	2



**PLMDPSHW**

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	68402-W	PROLIFT,HR, DROP ASM,DS,RR, WHITE	1
2	68401-W	PROLIFT,HR, DROP ASM,DS,FR, WHITE	1
3	66959-W	DROP DOWN OUTER BAR, WELDMENT, WHITE	1
4	66563-B	DROP DOWN, SS CENTER DRIVELINE, BLK	1
5	48265	DAMPER ASSEMBLY	1
6	58239	COMPRESSION DAMPER	1
7	56330	HANDLE ASM, DDLR, HR	1
8	68037-B	CLAMP PAD, 6.5", BLACK	2
9	68458-B	PROLIFT,HR,INNER CLAMP,B	1
10	68186-W	PROLIFT INNER POST, WHITE	1
11	68628-W	PROLIFT,HR,DAMPER BRKT, W	2



**PLMDDSHW**

**GET TO KNOW THE VEHICLE** - AT THE BEGINNING OF ANY INSTALLATION, CHECK THE LOCATION OF THE FUEL TANK, FUEL LINES, BRAKE LINES, HIGH VOLTAGE BATTERIES AND WIRING HARNESSSES TO AVOID INJURY OR PROPERTY DAMAGE FROM TOOL CONTACT.

**SEAL ALL EXTERIOR HOLES** - ALL INSTALLATION HOLES SHOULD BE SEALED WITH BUTYL TAPE OR SILICON TO PREVENT WATER AND EXHAUST GASES FROM ENTERING THE VEHICLE.

**CONTROL DRILL DEPTH** - TO AVOID DAMAGE TO THE VEHICLE, USE A DRILL STOP OR CLEARED STEP BIT WHEN DRILLING INSTALLATION HOLES.

**ALWAYS ADD PRIMER** - WHEN ADDING INSTALLATION HOLES BE SURE TO USE A SELF-ETCHING PRIMER TO PREVENT CORROSION, FASTENER FAILURE AND INJURY.

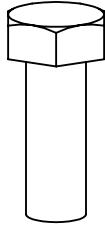
**MOUNTING POINTS MUST HAVE METAL-TO-METAL CONTACT** - USE PROVIDED MOUNTING SPACERS TO ACCOMMODATE FOR VEHICLE FEATURES, CARPET OR SUBFLOORS.

**PROVIDE CLEARANCE FOR SPACERS** - IF THE INSTALLATION VEHICLE CONTAINS A CARPET OR SUBFLOOR, USE A 1-3/16" DIAMETER CARPET CUTTER (P/N: 31183-0) AT ALL MOUNTING LOCATIONS TO OPEN UP ROOM FOR SPACERS.

**CHECK SPACER ORIENTATION** - BE SURE THAT THE INDENT IN THE SPACER COVERS THE PLUSNUT HEAD; THIS ENSURES THE MOST METAL-TO-METAL CONTACT AND REDUCES VIBRATION.

**PLUSNUT INSTALLATION** - A PLUSNUT GUN IS RECOMMENDED FOR PLUSNUT INSTALLATION FOR ITS PRODUCTION SPEED. HOWEVER, A PLUSNUT SETTING TOOL CAN ALSO BE USED (P/N: 22200-0).

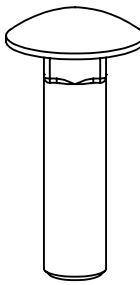
**THRU-BOLT CLEARANCE** - WHEN USING A THRU-BOLT AT ANY MOUNTING LOCATION, BE SURE THAT YOUR HOLE HAS 1/16" CLEARANCE.

**FASTENERS USED**

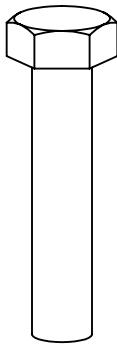
**FAS0283**  
SCREW,HH  
5/16-18X.875  
QTY: 1



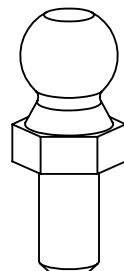
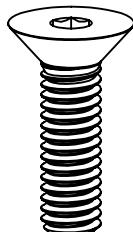
**FAS0035**  
BOLT, SQ HD  
5/16-18X1.0  
QTY: 4



**FAS0812**  
BOLT, CRG  
5/16-18X1.25  
QTY: 4



**FAS0242**  
SCREW,HH  
5/16-18X1.5  
QTY: 4

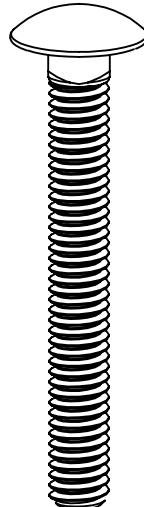
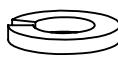


**FAS0782**  
SCREW,THP TEK  
#8X.75  
QTY: 3

**FAS0473**  
SCREW,HH TEK  
#12X.75  
QTY: 4

**FAS0856**  
SCREW,FHH  
5/16-18X1.125  
QTY: 4

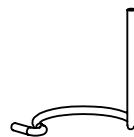
**34927-0**  
SCREW,FHH  
5/16-18X1.125  
QTY: 2



**FAS0552**  
WASHER, FLAT  
USS 5/16  
QTY: 5

**FAS0588**  
WASHER, LCK  
SPLIT 5/16  
QTY: 1

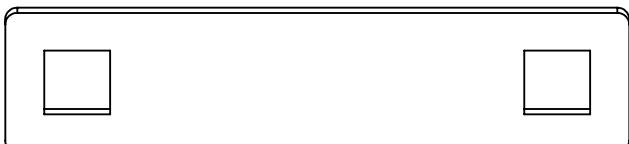
**FAS0857**  
WASHER, LCK EXT  
CS 5/16  
QTY: 4



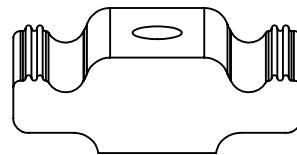
**FAS0861**  
NUT,HEX NLK  
FLG 5/16-18  
QTY: 20

**34928-0**  
CLIP,SPRING,  
RETAINER 13MM  
QTY: 4

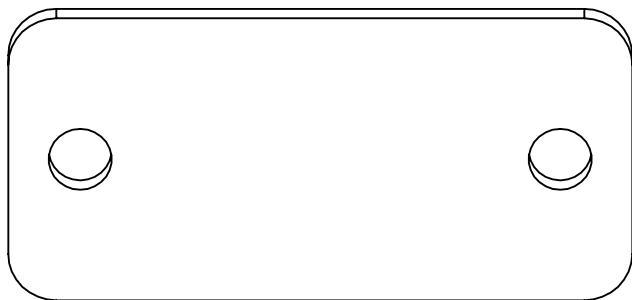
**FAS0838**  
BOLT, CRG  
5/16-18X2.5  
QTY: 6

**HARDWARE USED**

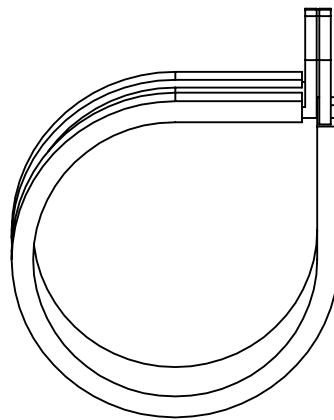
**64830**  
**REAR ROLLER,**  
**BOLT PLATE**  
**QTY: 2**



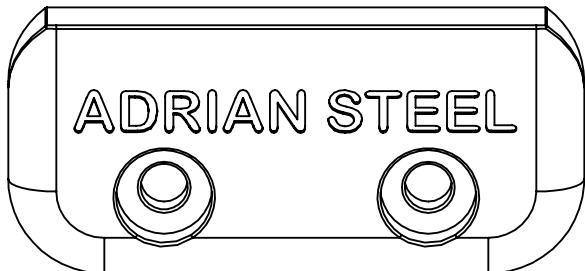
**63490**  
**RAIL SLIDE,**  
**1"**  
**QTY: 5**



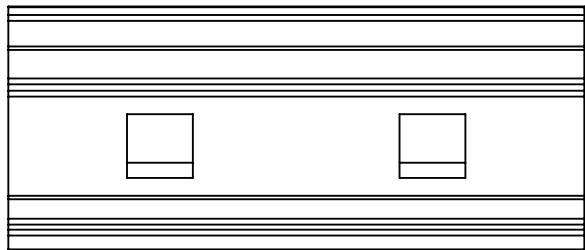
**64831**  
**REAR ROLLER,**  
**SPACER**  
**QTY: 2**



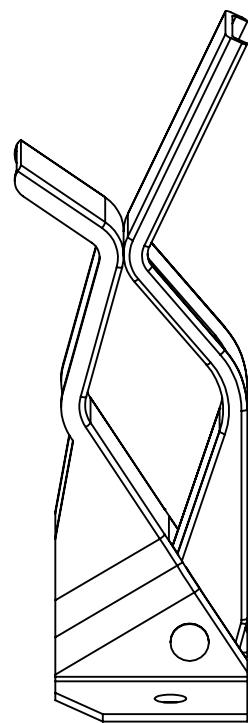
**34921-0**  
**CLAMP, CABLE**  
**1-1/2"**  
**QTY: 1**



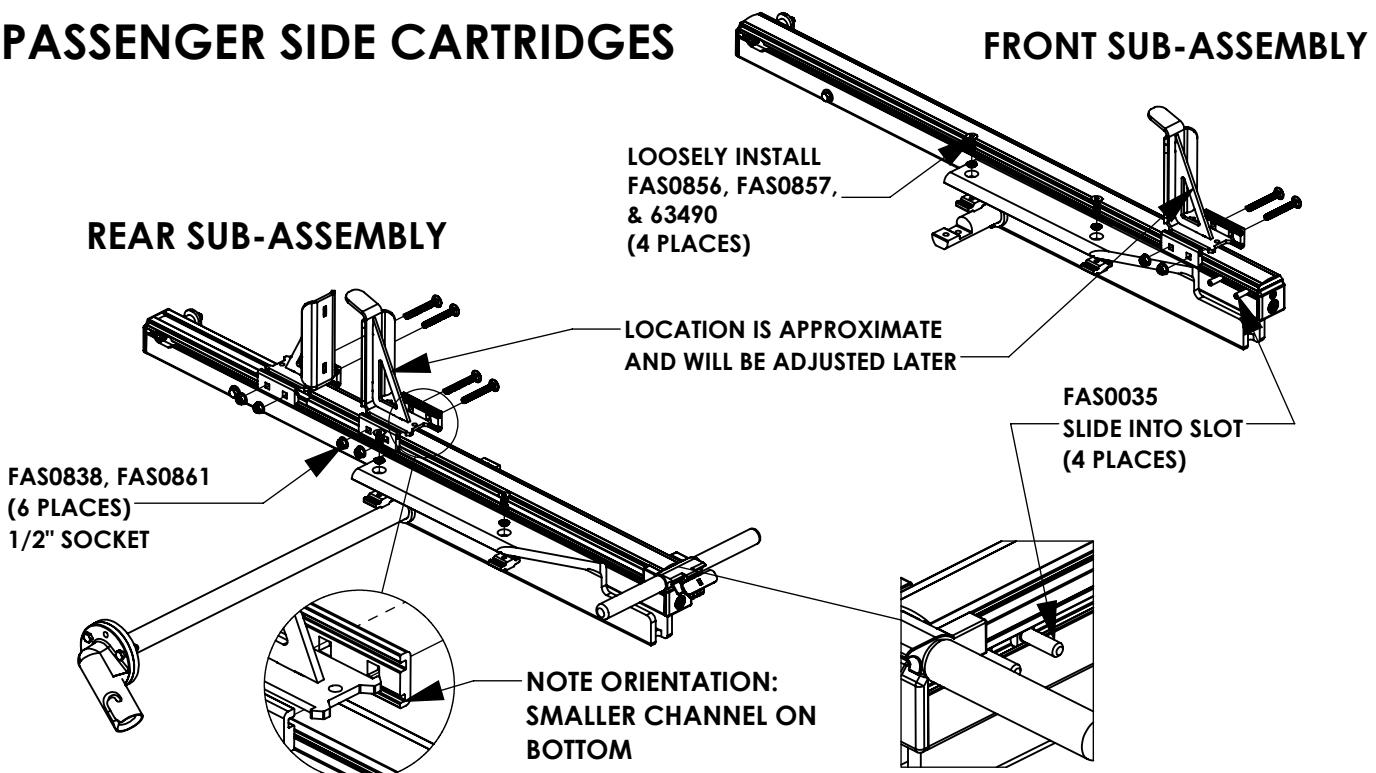
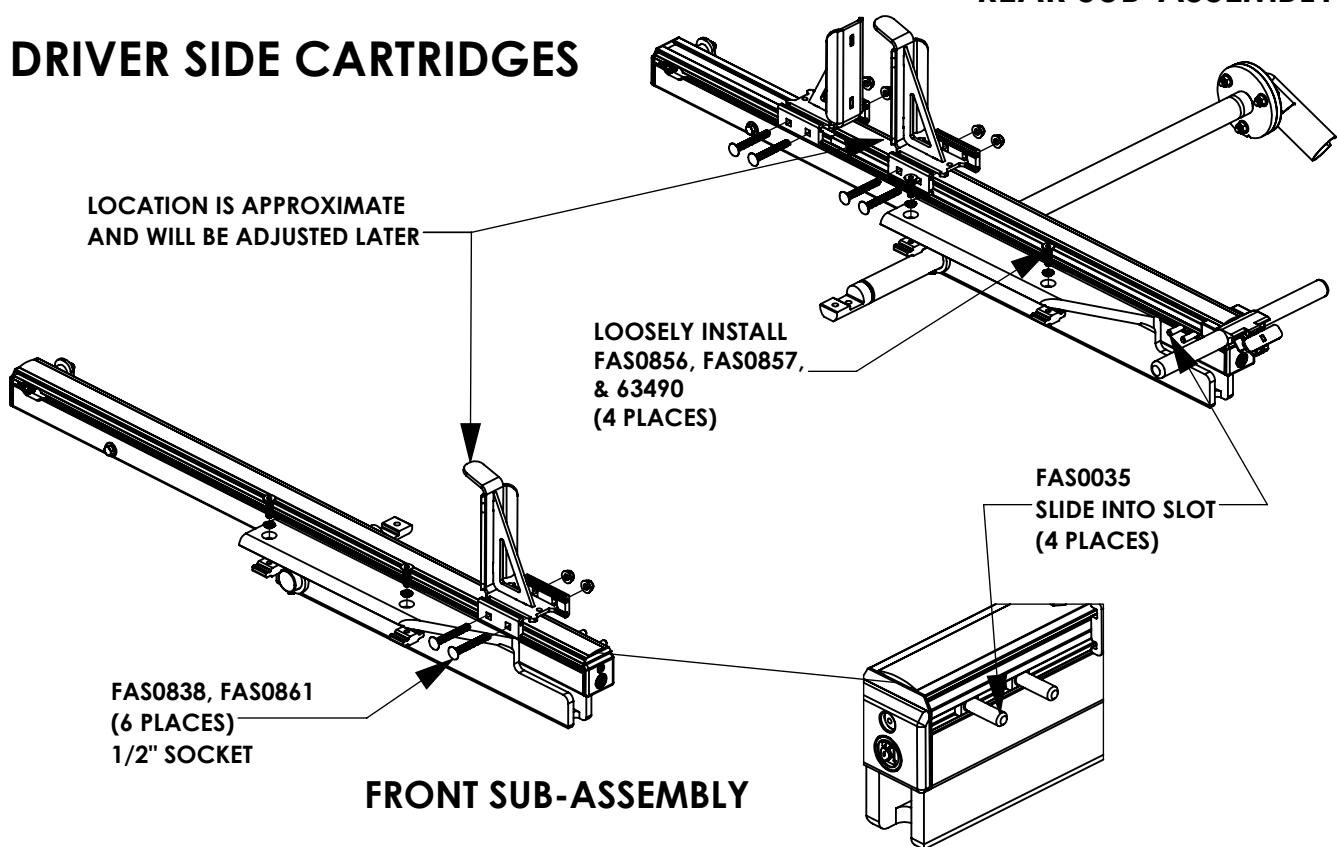
**65961**  
**DROP DOWN**  
**END CAP**  
**QTY: 2**



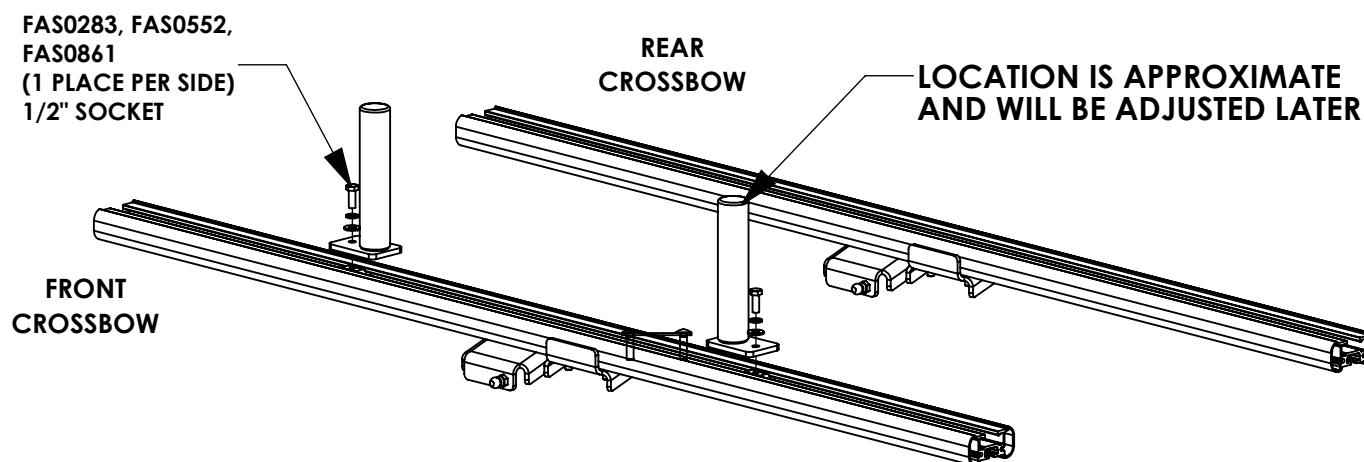
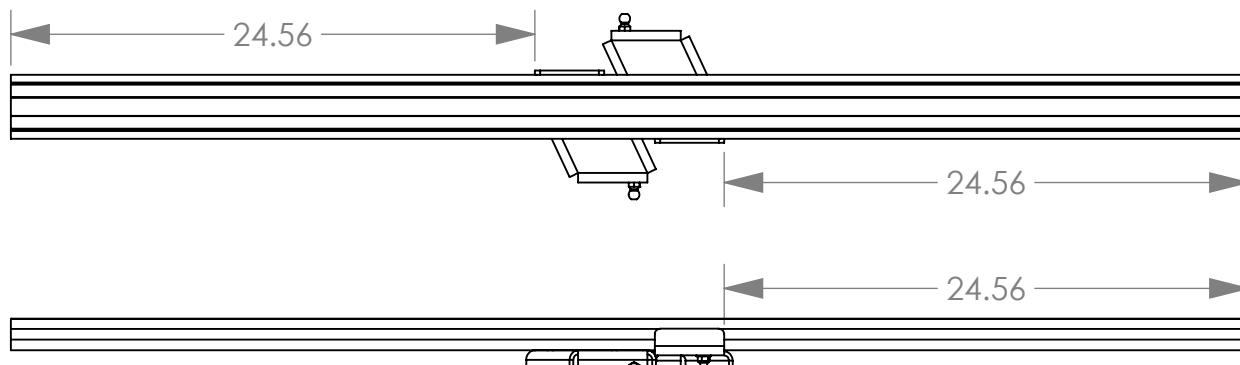
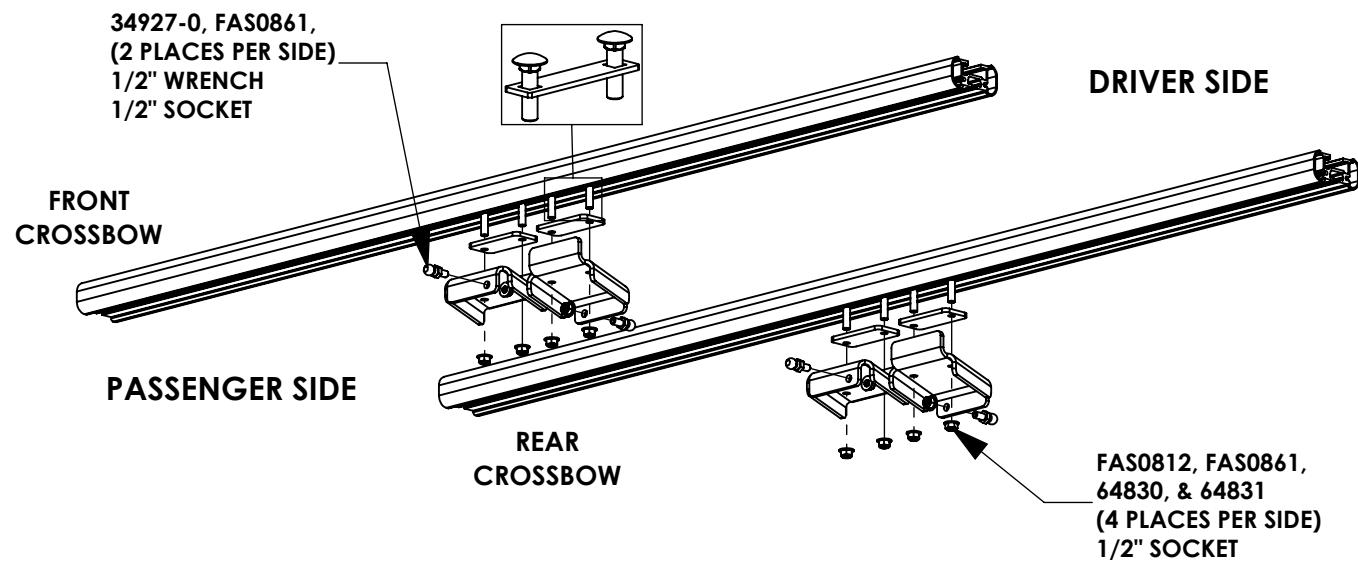
**65963-W**  
**STOP CLAMP**  
**QTY: 6**



**34922-0**  
**HOLDER, TOOL**  
**QTY: 1**

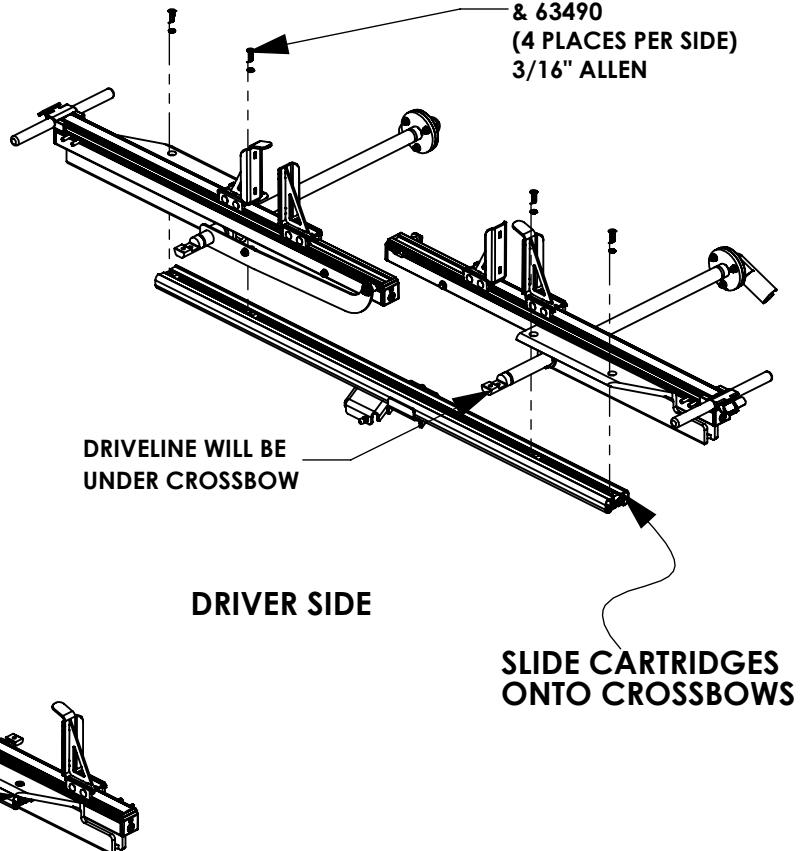
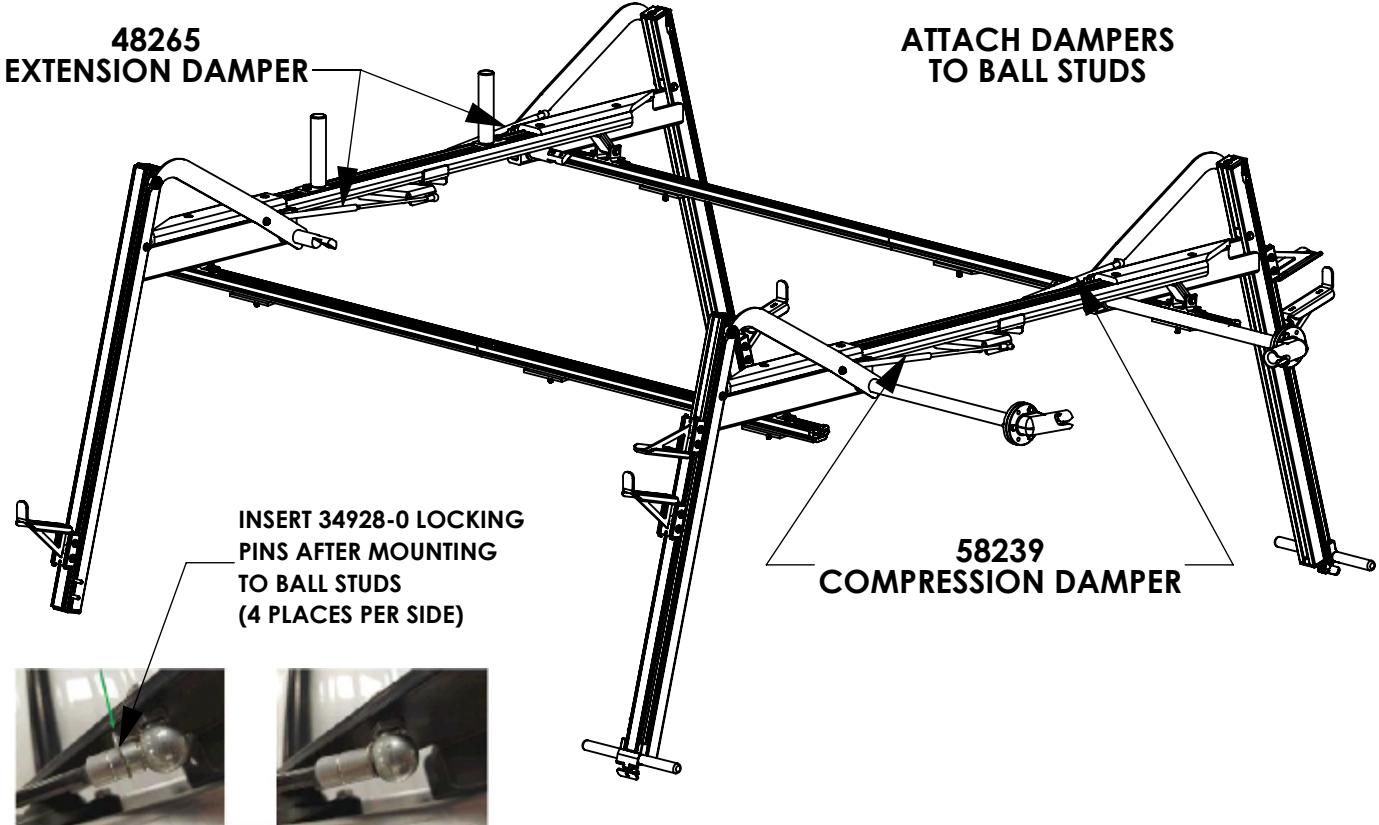
**BEGIN ASSEMBLY****STEP 1 - INSTALL CLAMPS AND HARDWARE ON DROP DOWN CARTRIDGES****PASSENGER SIDE CARTRIDGES****DRIVER SIDE CARTRIDGES**

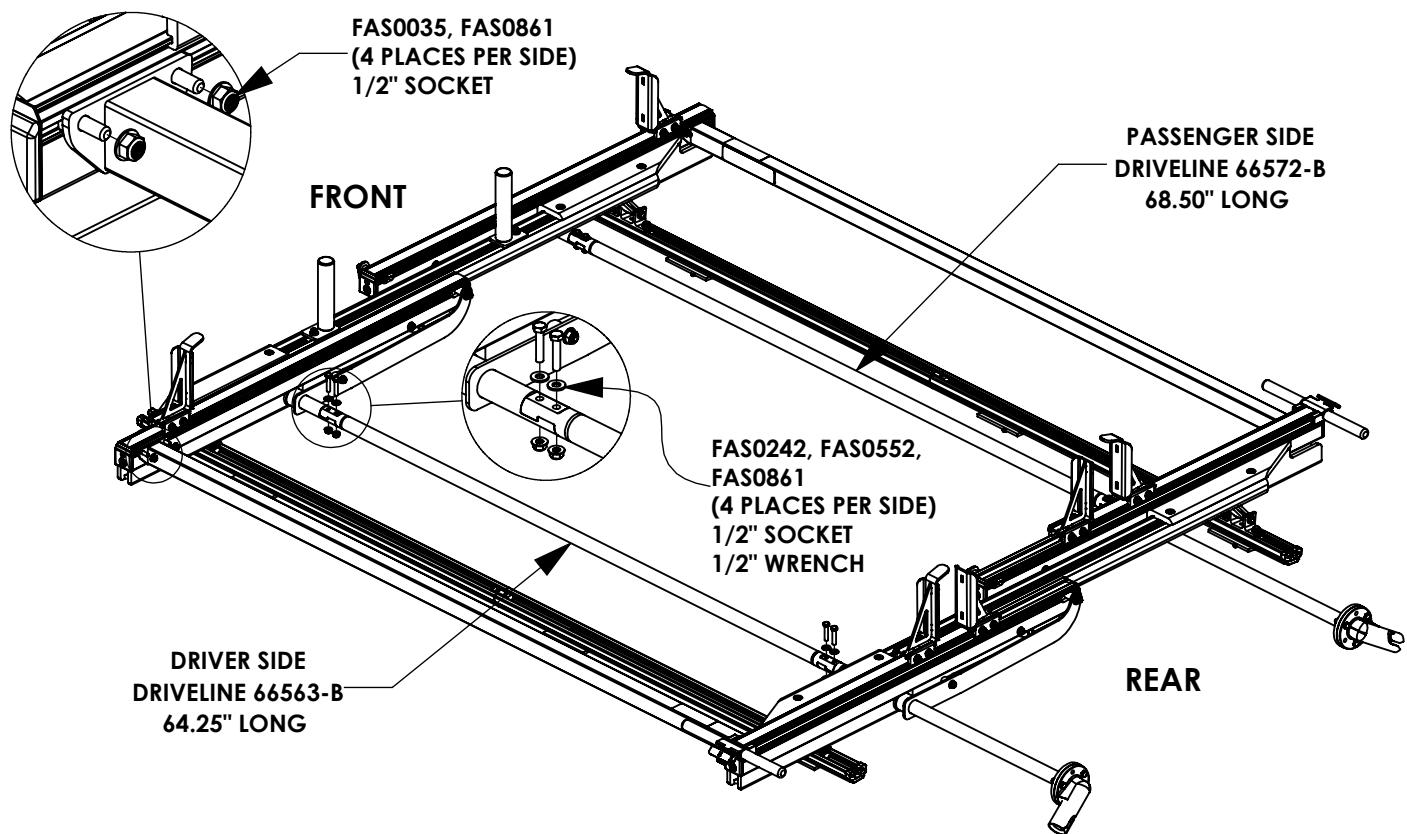
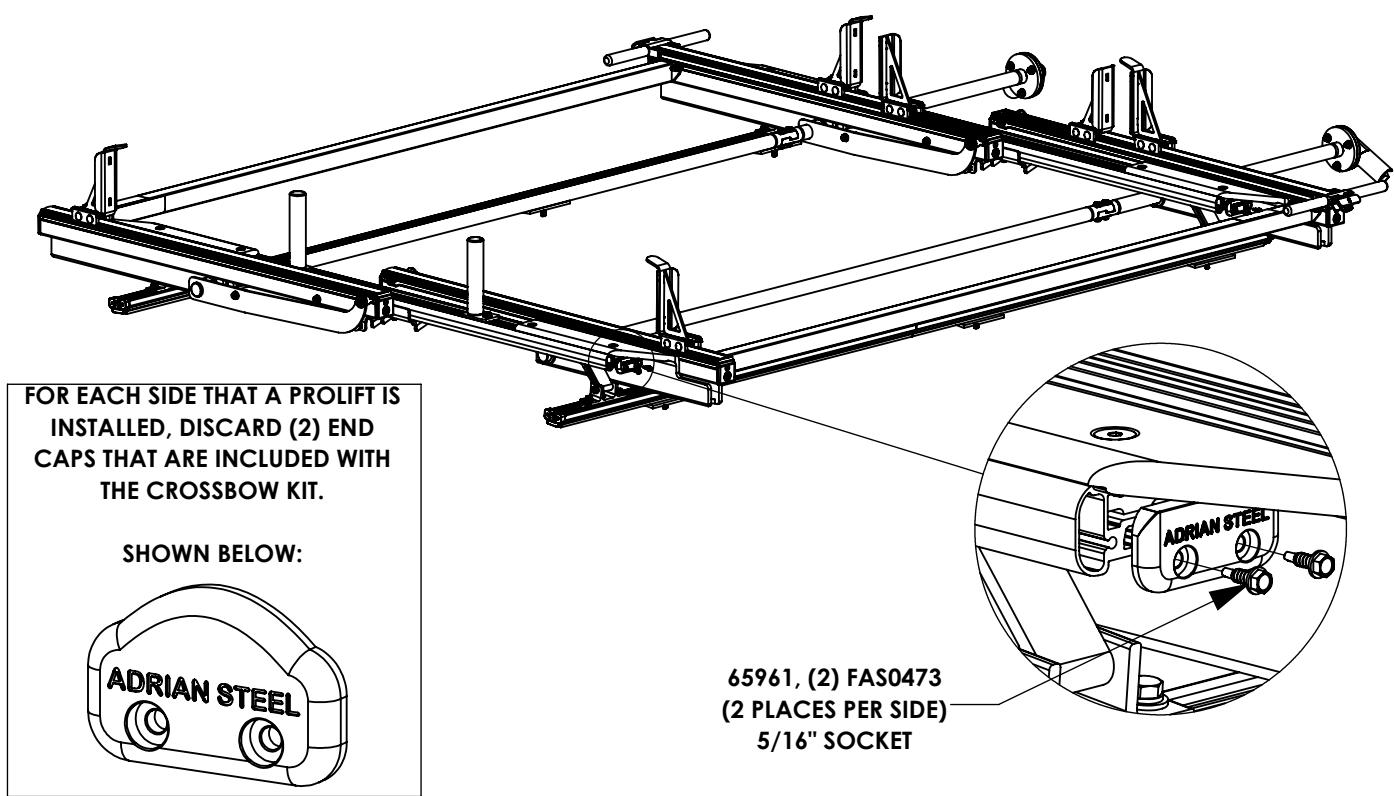
## STEP 2 - MOUNT DAMPER BRACKETS AND INNER STOPS TO CROSSBOWS

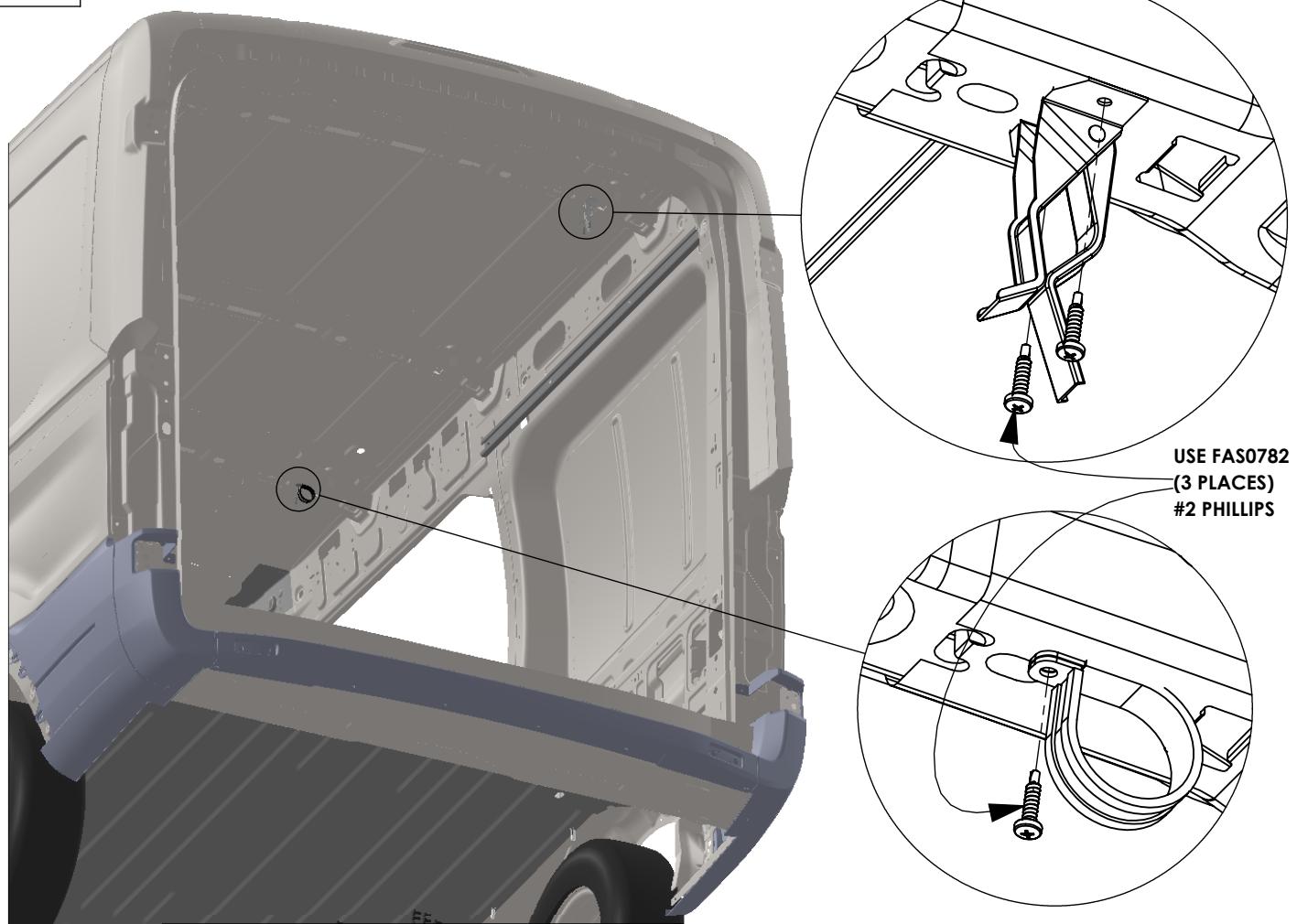
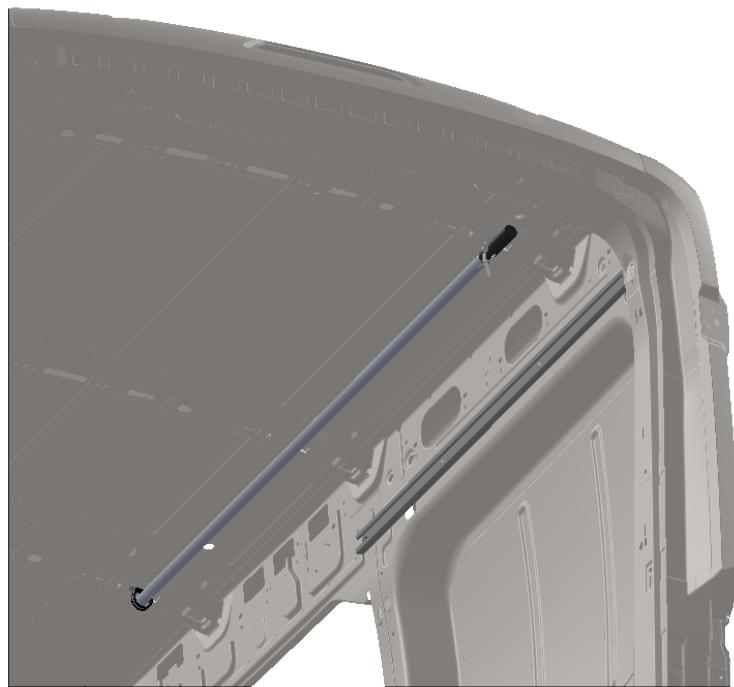


**STEP 3 - INSTALL CARTRIDGES ON CROSSBOWS**

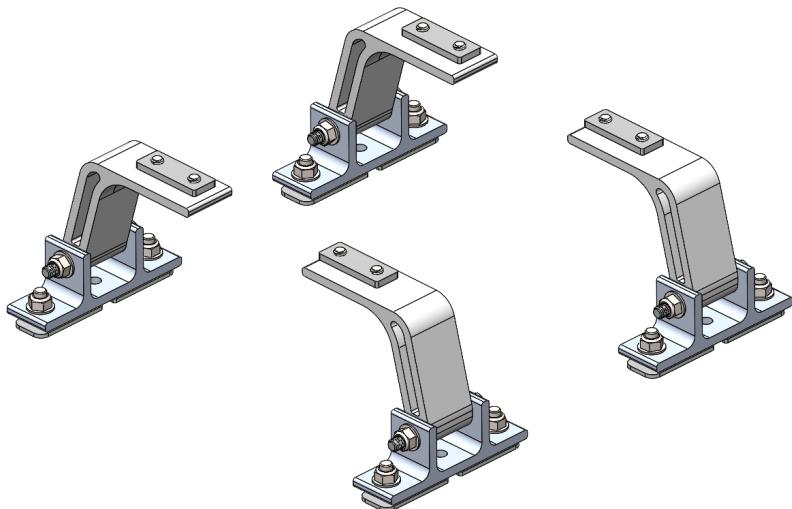
FULLY TIGHTEN  
FAS0856, FAS0857,  
& 63490  
(4 PLACES PER SIDE)  
3/16" ALLEN

**STEP 4 - INSTALL DAMPERS**

**STEP 5 - INSTALL DRIVELINE AND O.S. BAR****STEP 6 - INSTALL CROSSBOW END CAPS**

**STEP 7 - INSTALL HANDLE STORAGE HARDWARE****STEP 8 - CLIP HANDLE INTO STORAGE CLIP**

## Mounting Bracket Kit for OEM Rail, 4-Pack, White, Sprinter



**PRODUCT WEIGHT  
4.1 LBS**

*HEIGHT OFF ROOF*

**SEE TABLE BELOW**

*CAPACITY*  
**REFER TO OEM'S  
RECOMMENDED LOAD  
RATING**

*COLOR*

**WHITE**

*CATALOG NUMBER*

**SPRMBK4W**

### *PRODUCT FEATURES*

**Mercedes Sprinter aluminum mounting bracket kit for the PROFILE™ HD Utility, grip lock, drop down, and combo ladder racks. Mounting kit works for low roof vehicles with the OEM roof rail option.**

**Utility and grip lock racks are not recommended for high roof vehicles!**

**SEE PAGE 2 FOR APPLICATION NOTES AND ACCESSORIES, OTHER PRODUCTS THAT WORK WITH THIS UNIT.**

### **PAGE 1 of 2**

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**CATALOG NUMBER      SPRMBK4W**
**PRODUCT APPLICATION**

**This product is designed to be installed on Mercedes Sprinter vans with OEM roof rail option. HD Utility and grip lock racks are not recommended for high roof vehicles!**

**ACCESSORIES THAT WILL WORK WITH THIS PRODUCT**

CATALOG NUMBER	DESCRIPTION	CATALOG NUMBER	DESCRIPTION
SPRMBK2W	Mounting Bracket Kit for OEM Rail, 2-Pack, White, Sprinter	4UPK4B	4" Upright Kit, 4-Pack, Black
2BARW	2-Crossbar Kit, 68", White, Full Size Van	4UPK2B	4" Upright Kit, 2-Pack, Black
1BARW	Single Crossbar Kit, 68", White, Full Size Van	6UPK4B	6" Upright Kit, 4-Pack, Black
70-1NGLR	4" End Cap for PVC Conduit	6UPK2B	6" Upright Kit, 2-Pack, Black
70-2NGLR	6" End Cap for PVC Conduit	9UPK4B	9" Upright Kit, 4-Pack, Black
80-1NGLR	Conduit Kit, 10w x 6h x 126d, Multiple Vehicles	9UPK2B	9" Upright Kit, 2-Pack, Black
80-2NGLR	Conduit Kit, 10w x 6h x 150d, Multiple Vehicles	RSK1B	Single Ratchet Upright Kit, 9"
		ULSKB	Single Ladder Stop Kit

**LADDER RACK HEIGHTS MEASURED FROM ROOF OF VEHICLE**

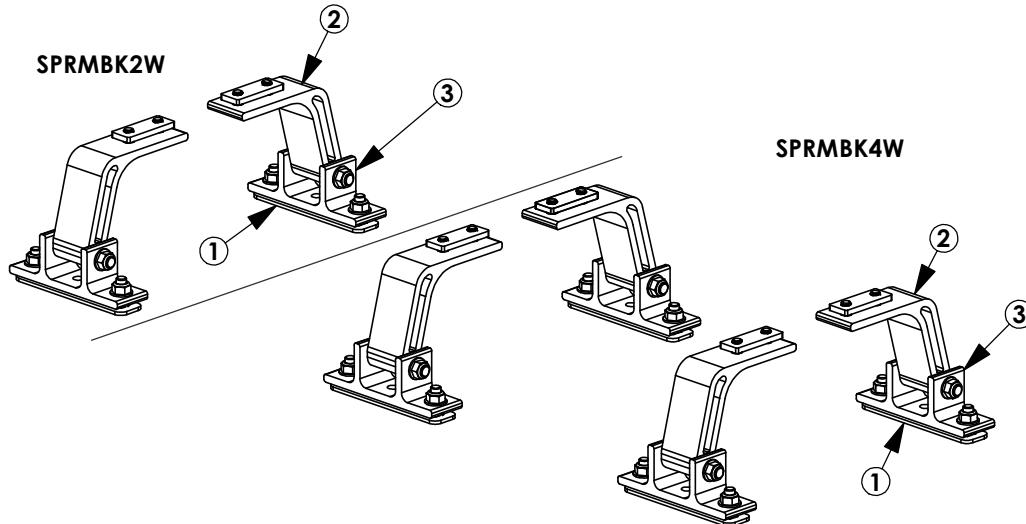
CONFIGURATION	RACK HEIGHT LOW / HIGH ROOF
Base Rack	5" / 5.6"
Base + Ladder Stop	10.5" / 11.1"
Base + 4" Uprights	8.5" / 9.1"
Base + 6" Uprights	10.5" / 11.1"
Base + 9"/Ratchet Uprights	13.5" / 14.1"
Base + 4" PVC Conduit Kit	9.4" / 10"
Base + 6" PVC Conduit Kit	11.4" / 12"
Base + Aluminum Box Conduit Kit	11.5" / 12.1"

INSTR. NUMBER	64712	PG:	1	REV:	D	ITEM NO.	PART NUMBER	DESCRIPTION	SPRMBK4W	SPRMBK2W
PART NUMBER	SPRMBK					1	63911	UTILITY, PM MOUNT PLATE	4	2
						2	68202-W	PROFILE, MOUNTING ARM, W	4	2
						3	63852-W	UTILITY, MOUNTING BRKT, W	4	2
PART DESC.	UTILITY,MNT BKT,SP RL					4	68042	PROFILE FOOT MOUNTING PLATE	2	-
						5	FAS0857	WASHER,LCK EXT CS 5/16 SS	5	-
						6	FAS0858	SCREW,FHH 5/16- 18X.63 SS	5	-

NOTE: THIS INSTRUCTION IS VALID  
FOR THE FOLLOWING KITS TO  
MOUNT TO THE SPRINTER OEM  
ROOF RAIL:

- SPRMBK4W
- SPRMBK2W
- SPRMBK4B
- SPRMBK2B

-PART NUMBERS WITH "-W" SUFFIX ARE PAINTED WHITE  
-FOR BLACK MOUNTING KITS, REPLACE "-W" PARTS  
WITH "-B" PARTS



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**SEAL ALL EXTERIOR HOLES** - ALL INSTALLATION HOLES SHOULD BE SEALED WITH BUTYL TAPE OR SILICON TO PREVENT WATER AND EXHAUST GASES FROM ENTERING THE VEHICLE.

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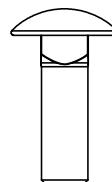
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**THRU-BOLT CLEARANCE** - WHEN USING A THRU-BOLT AT ANY MOUNTING LOCATION, BE SURE THAT YOUR HOLE HAS 1/16" CLEARANCE.

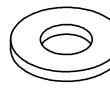
## FASTENERS USED



FAS0398  
5/16-18X1.0 SS  
CRG BOLT  
QTY: 8



FAS0861  
5/16-18 SS  
HH FLG NUT  
QTY: 12



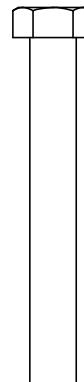
FAS0552  
5/16 SS  
FLAT WASHER  
QTY: 4



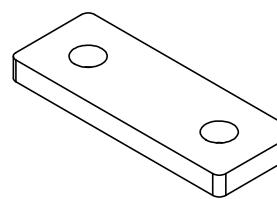
FAS0857  
5/16 SS  
WASHER,LCK EXT CS  
QTY: 8



FAS0858  
5/16-18X.63  
FHH SCREW  
QTY: 8



FAS0243  
5/16-18X2.5 SS  
HH SCREW  
QTY: 4

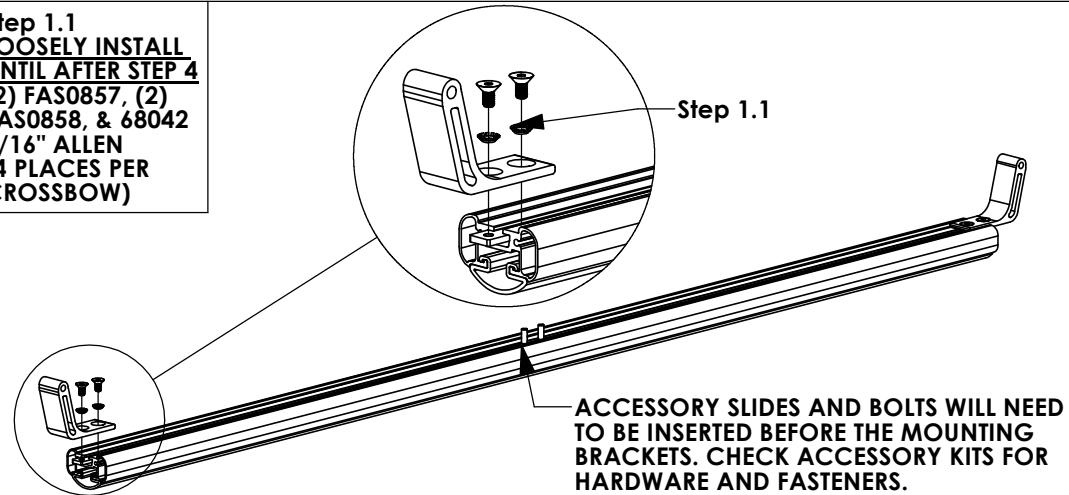


68042  
PROFILE FOOT  
MOUNTING PLATE  
QTY: 4

**INTENTIONALLY LEFT BLANK**

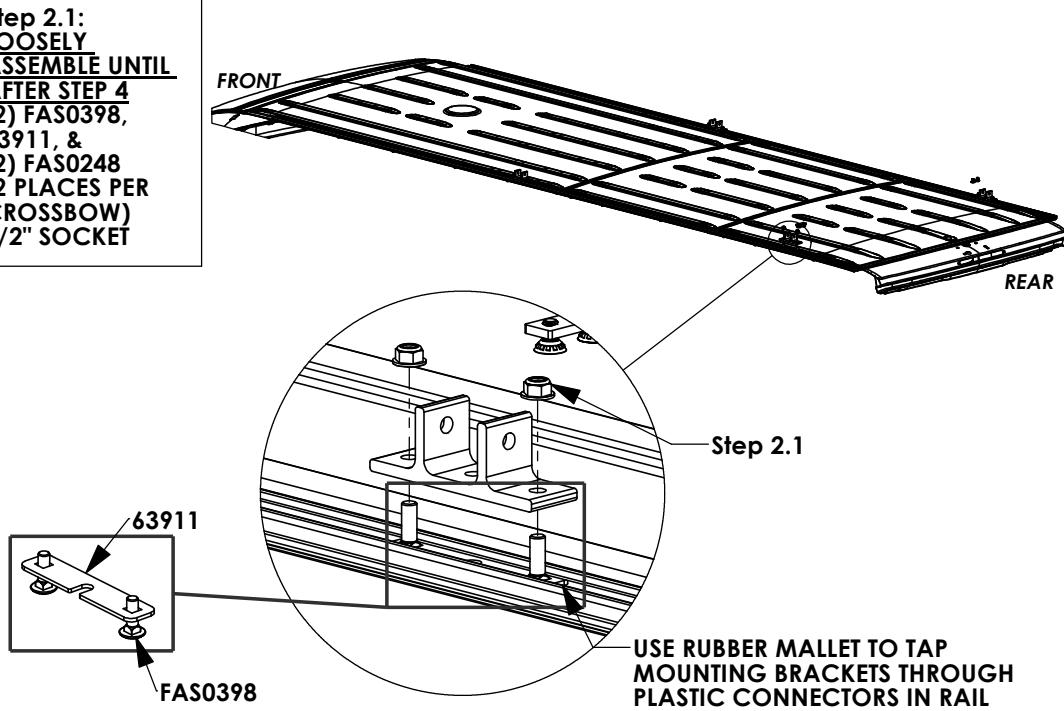
## STEP 1 - ASSEMBLE MOUNTING ARMS TO CROSSBOW

Step 1.1  
LOOSELY INSTALL  
UNTIL AFTER STEP 4  
(2) FAS0857, (2)  
FAS0858, & 68042  
3/16" ALLEN  
(4 PLACES PER  
CROSSBOW)



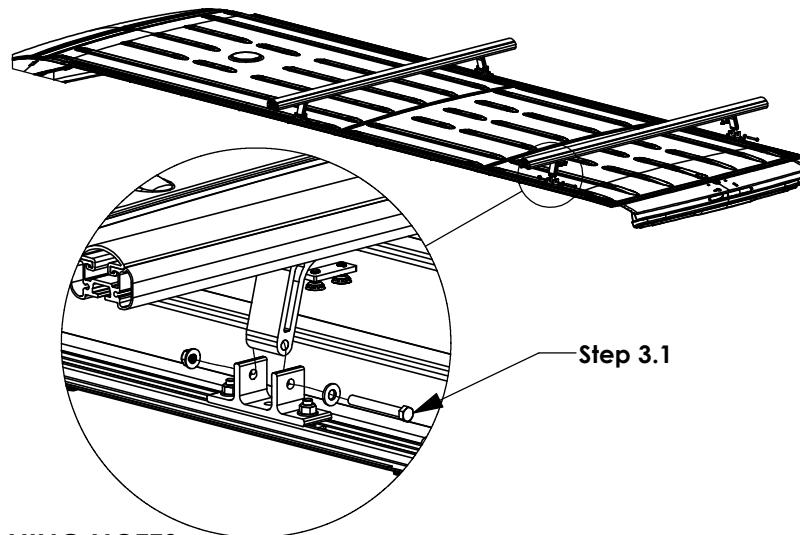
## STEP 2 - INSTALL MOUNTING BRACKETS TO VAN ROOF

Step 2.1:  
LOOSELY  
ASSEMBLE UNTIL  
AFTER STEP 4  
(2) FAS0398,  
63911, &  
(2) FAS0248  
(2 PLACES PER  
CROSSBOW)  
1/2" SOCKET



## STEP 3 - ATTACH CROSSBOW ASSEMBLY TO ROOF

**Step 3.1**  
**LOOSELY ASSEMBLE**  
**UNTIL AFTER STEP 4**  
**FAS0243, FAS0552,**  
**& FAS0861**  
**(2 PLACES PER**  
**CROSSBOW)**  
**1/2" SOCKET**  
**1/2" WRENCH**



Step 3.1

**CROSSBOW POSITIONING NOTES:****HD UTILITY RACK -**

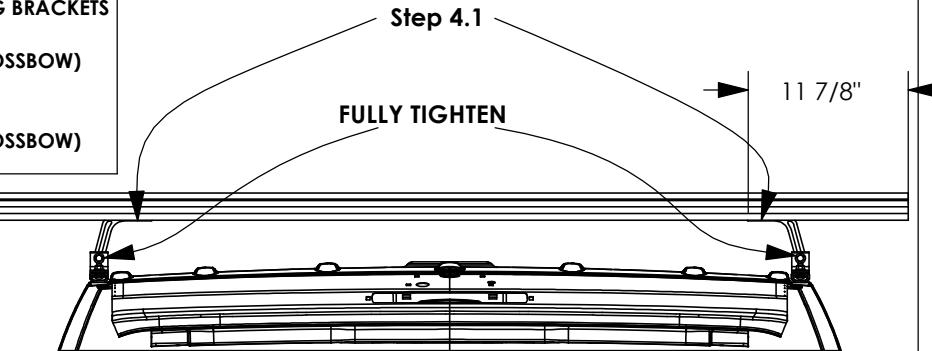
REAR CROSSBOW - REARWARD AS POSSIBLE  
FRONT CROSSBOW - POSITION TO BEST FIT END USER'S PRODUCT

**GRIP LOCK/PROLIFT LADDER RACKS -**

REFER TO RESPECTIVE INSTRUCTION FOR CROSSBOW PLACEMENT.

## STEP 4 - SECURE CROSSBOW

**Step 4.1**  
**CENTER CROSSBOW AND**  
**SECURE MOUNTING BRACKETS**  
**3/16" ALLEN**  
**(4 PLACES PER CROSSBOW)**  
**1/2" SOCKET**  
**1/2" WRENCH**  
**(2 PLACES PER CROSSBOW)**



AFTER POSITIONING CROSSBOWS, FULLY TIGHTEN FASTENERS FROM STEP 1, 2 & 3



**PRODUCT WEIGHT  
16.1 LBS**

**CROSSBOW LENGTH X  
HEIGHT**

**59" x 2"**

**CAPACITY**

**REFER TO OEM'S  
RECOMMENDED LOAD  
RATING**

**COLOR**

**WHITE**

**CATALOG NUMBER**

**2BARCW**

**PRODUCT FEATURES**

Aluminum base 2-crossbow kit for PROFILE™ HD Utility, grip lock, drop down, or combo ladder racks. Works with all compact van platforms for each respective wheelbase and Ford Transit Ship Thru. Works with and without OEM specific rail kit and generic mounting bracket kits.

Optional uprights and conduit kits available.

Please refer to OEM specific mounting kit or rail kit for additional information on compatible accessories.

# INSTALLATION GUIDE FOR PROFILE™ SERIES LADDER RACKS

INSTRUCTION #:  
**68895**

REV:  
**C**



THIS INSTRUCTION PROVIDES A GENERAL GUIDE OF INSTALLATION SEQUENCE FOR ALL PROFILE™ SERIES LADDER RACKS. PLEASE ENSURE ALL ACCESSORIES ARE INSTALLED PER TYPE OF RACK BEFORE PROCEEDING TO NEXT PAGE.

REFERENCE THIS INSTRUCTION THROUGHOUT THE ENTIRETY OF YOUR INSTALL TO PREVENT ACCESSORIES BEING INSTALLED INCORRECTLY/OUT OF SEQUENCE!

*STEPS 2T - 8T ON PAGE 3 IS THE RECOMMENDED ASSEMBLY SEQUENCE FOR A FULL TABLE ASSEMBLY BEFORE INSTALLING ON THE ROOF OF THE VEHICLE.*

*STEPS 2R - 8R ON PAGE 4 IS AN ALTERNATE ASSEMBLY SEQUENCE TO INSTALL THE RACK ON THE VEHICLE ROOF AS IT IS BUILT.*

PLEASE SELECT THE ASSEMBLY SEQUENCE THAT BEST WORKS FOR YOU!

## ASSEMBLY STEPS:

**STEP 1A.** *SUB-ASSEMBLE EACH CROSSBOW WITH DESIRED ACCESSORIES FOR SECTIONS A.1 & A.2.*

*INSTRUCTIONS FOR EACH KIT CAN BE FOUND IN THEIR RESPECTIVE CARTON!*



## TABLE 1

### TOP OF CROSSBOW

	COMPONENTS TO INSTALL	
A.1	<u>HD UTILITY</u>	- CONDUIT KIT OR BEACON
	<u>Grip-Lock</u>	- CONDUIT KIT OR BEACON
	<u>ProLift</u>	- CONDUIT KIT OR BEACON

### BOTTOM OF CROSSBOW

	COMPONENTS TO INSTALL	
A.2	<u>HD UTILITY</u>	- LADDER STOP, STROBE BRACKET, AND/OR REAR ROLLER
	<u>Grip-Lock</u>	- Grip-Lock SUB-ASSEMBLY
	<u>ProLift</u>	- DAMPER BRACKET

**STEP 1B. SUB-ASSEMBLE EACH CROSSBOW WITH DESIRED ACCESSORIES FOR SECTIONS B.1 & B.2. INSTRUCTIONS FOR EACH KIT CAN BE FOUND IN THEIR RESPECTIVE CARTON!**



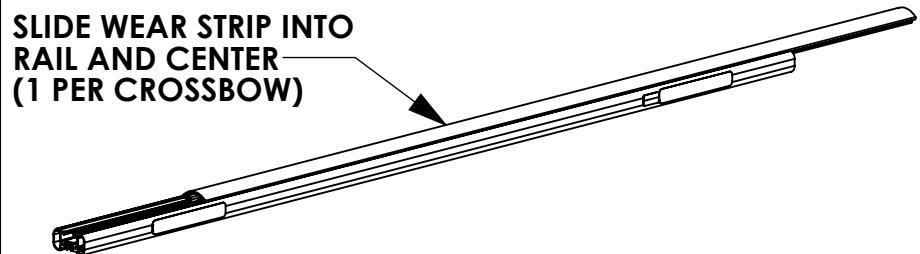
**TABLE 2**

<b>TOP OF CROSSBOW</b>		
COMPONENTS TO INSTALL		
<b>B.1</b>	<u>HD UTILITY</u>	- WEAR STRIP (MODIFY IF NECESSARY, TABLE 3)
	<u>Grip-Lock</u>	- WEAR STRIP (MODIFY IF NECESSARY, TABLE 3)
	<u>ProLift</u>	- INNER STOP POST
<b>BOTTOM OF CROSSBOW</b>		
COMPONENTS TO INSTALL		
<b>B.2</b>	<u>HD UTILITY</u>	- MOUNTING BRACKETS
	<u>Grip-Lock</u>	- MOUNTING BRACKETS
	<u>ProLift</u>	- MOUNTING BRACKETS

**ALTER WEAR STRIP AND INSTALL ON CROSSBOW (IF APPLICABLE)! REFERENCE TABLE 3 BELOW FOR WEAR STRIP ALTERATION INSTRUCTIONS!**

**TABLE 3**

ADDED ACCESSORIES	ALTERATION FOR WEAR STRIP
4" UPRIGHT***	REMOVE 2" FROM END OF WEAR STRIP
4" PVC CONDUIT KIT	REMOVE 7.25" FROM CENTER OF WEAR STRIP
6" PVC CONDUIT KIT	REMOVE 9.50" FROM CENTER OF WEAR STRIP
ALUMINUM BOX CONDUIT KIT	REMOVE 13.25" FROM CENTER OF WEAR STRIP
BEACON	REMOVE 4" FROM CENTER OF WEAR STRIP



**SLIDE ONE SIDE OF WEAR STRIP INTO CROSSBOW, THEN ROLL OTHER SIDE TO SNAP STRIP INTO PLACE**



**STEP 1C SUB-ASSEMBLE EACH CROSSBOW WITH  
DESIRED ACCESSORIES FOR SECTIONS C.1 & C.2**



**TABLE 4**

<b>TOP OF CROSSBOW</b>	
COMPONENTS TO INSTALL	
<b>C.1</b>	<u>HD UTILITY</u> - 4" UPRIGHT
	<u>Grip-Lock</u> - N/A
	<u>ProLift</u> - SLIDES FOR BASE EXTRUSION
<b>BOTTOM OF CROSSBOW</b>	
COMPONENTS TO INSTALL	
<b>C.2</b>	<u>HD UTILITY</u> - UPRIGHTS (6", 9", RATCHET)
	<u>Grip-Lock</u> - STROBES
	<u>ProLift</u> - STROBES

**ASSEMBLY STEPS (FULL BENCH ASSEMBLY):**

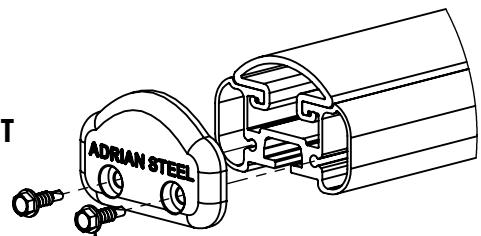
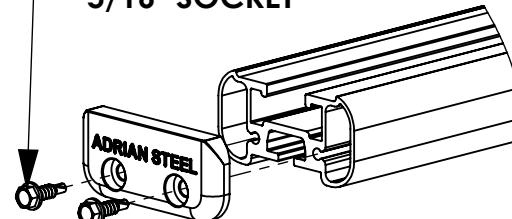
- 2T. ADD DRIVELINES (IF INSTALLING ProLift)
- 3T. ADD HANDLES (IF INSTALLING Grip-Lock OR ProLift) AND DAMPERS (IF INSTALLING ProLift)
- 4T. ADD OUTER SUPPORT BARS (IF INSTALLING Grip-Lock OR ProLift)
- 5T. ADD STEP LADDER KIT (Grip-Lock OR ProLift ONLY!)

**6T. ASSEMBLE ENDS CAPS TO CROSSBOW**

USED FOR HD UTILITY &  
Grip-Lock RACKS

LOCATED IN CROSSBOW KIT

FULLY TIGHTEN  
(2) FAS0473, 63851  
(2 PLACES PER END CAP)  
5/16" SOCKET



USED FOR ProLift RACKS  
LOCATED IN ProLift Kit

**7T. INSTALL ROOF RAIL KIT ON VEHICLE ROOF OR BOTTOM MOUNTING BRACKETS**

(ROOF RAIL KIT REQUIRED FOR Grip-Lock & ProLift  
OPTIONAL FOR HD UTILITY, NOT NEEDED FOR GM LADDER  
RACKS)

**8T. MOUNT CROSSBOW SUB-ASSEMBLIES FROM STEP 1 TO VEHICLE/MOUNTING BRACKET, OR ROOF RAIL (LOOSE INSTALL)**

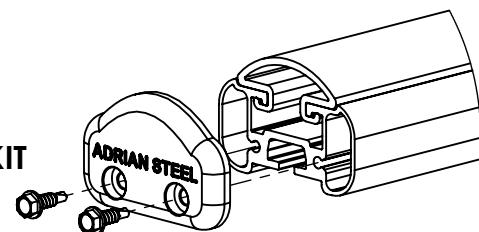
## **ALTERNATE ASSEMBLY METHOD! (ASSEMBLE ON VEHICLE ROOF):**

- 2R. INSTALL ROOF RAIL KIT ON VEHICLE ROOF OR BOTTOM MOUNTING BRACKETS**  
  
(ROOF RAIL KIT REQUIRED FOR Grip-Lock & ProLift, OPTIONAL FOR HD UTILITY, NOT NEEDED FOR GM LADDER RACKS)
- 3R. MOUNT CROSSBOW SUB-ASSEMBLIES FROM STEP 1 TO VEHICLE/MOUNTING BRACKET, OR ROOF RAIL (LOOSE INSTALL)**
- 4R. ADD DRIVELINES (IF INSTALLING ProLift)**
- 5R. ADD HANDLES (IF INSTALLING Grip-Lock OR ProLift) AND DAMPERS (IF INSTALLING ProLift)**
- 6R. ADD OUTER SUPPORT BARS (IF INSTALLING Grip-Lock OR ProLift)**
- 7R. ADD STEP LADDER KIT (Grip-Lock OR ProLift ONLY!)**

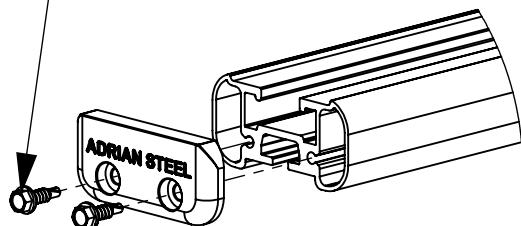
## **8R. ASSEMBLE END CAPS TO CROSSBOW**

USED FOR HD UTILITY &  
Grip-Lock RACKS

LOCATED IN CROSSBOW KIT



**FULLY TIGHTEN**  
(2) FAS0473, 63851  
(2 PLACES PER END CAP)  
5/16" SOCKET



USED FOR ProLift RACKS

LOCATED IN ProLift Kit