

INSTR. : INS-PECK
NUMBER

PG: 1
REV: A

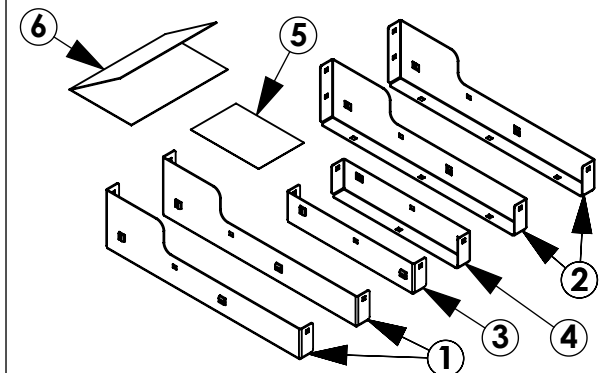
**NOTE: THIS INSTRUCTION IS
VALID FOR THE FOLLOWING
KITS:**

TRUCK END CAP KITS

- PECKT2T16A3
- PECKT2T16A1

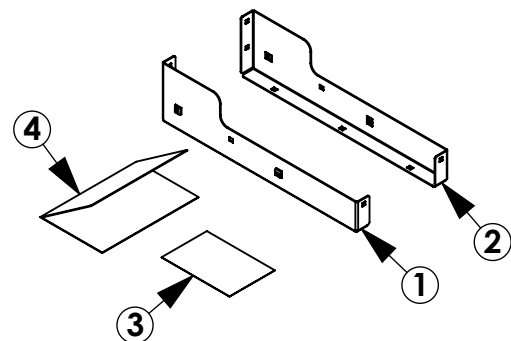
PECKT2T16A3

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	PECT2T16L-A	END CAP,T,2T,16D,LEFT, A	2
2	PECT2T16R-A	END CAP,T,2T,16D,RIGHT, A	2
3	PEC2S10L-A	END CAP,2S,10D,LEFT, A	1
4	PEC2S10R-A	END CAP,2S,10D,RIGHT, A	1
5	BAGPECK2T3	BAG FOR BAGPECK2T3	1
6	INS-PECK	INSTALL INS FOR END CAP KITS	1



PECKT2T16A1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	PECT2T16L-A	END CAP,T,2T,16D,LEFT, A	1
2	PECT2T16R-A	END CAP,T,2T,16D,RIGHT, A	1
3	BAGPECK2T1	BAG FOR BAGPECK2T1	1
4	INS-PECK	INSTALL INS FOR END CAP KITS	1



TOOLS NEEDED:

- 7/16" SOCKET
- TAPE MEASURE
- MARKER

GET TO KNOW THE VEHICLE - AT THE BEGINNING OF ANY INSTALLATION, CHECK THE LOCATION OF THE FUEL TANK, FUEL LINES, BRAKE LINES, HIGH VOLTAGE BATTERIES AND WIRING HARNESSSES TO AVOID INJURY OR PROPERTY DAMAGE FROM TOOL CONTACT.

SEAL ALL EXTERIOR HOLES - ALL INSTALLATION HOLES SHOULD BE SEALED WITH BUTYL TAPE OR SILICON TO PREVENT WATER AND EXHAUST GASES FROM ENTERING THE VEHICLE.

CONTROL DRILL DEPTH - TO AVOID DAMAGE TO THE VEHICLE, USE A DRILL STOP OR CLEARED STEP BIT WHEN DRILLING INSTALLATION HOLES.

ALWAYS ADD PRIMER - WHEN ADDING INSTALLATION HOLES BE SURE TO USE A SELF-ETCHING PRIMER TO PREVENT CORROSION, FASTENER FAILURE AND INJURY.

MOUNTING POINTS MUST HAVE METAL-TO-METAL CONTACT - USE PROVIDED MOUNTING SPACERS TO ACCOMMODATE FOR VEHICLE FEATURES, CARPET OR SUBFLOORS.

PROVIDE CLEARANCE FOR SPACERS - IF THE INSTALLATION VEHICLE CONTAINS A CARPET OR SUBFLOOR, USE A 1-3/16" DIAMETER CARPET CUTTER (P/N: 31183-0) AT ALL MOUNTING LOCATIONS TO OPEN UP ROOM FOR SPACERS.

CHECK SPACER ORIENTATION - BE SURE THAT THE INDENT IN THE SPACER COVERS THE PLUSNUT HEAD; THIS ENSURES THE MOST METAL-TO-METAL CONTACT AND REDUCES VIBRATION.

PLUSNUT INSTALLATION - A PLUSNUT GUN IS RECOMMENDED FOR PLUSNUT INSTALLATION FOR ITS PRODUCTION SPEED. HOWEVER, A PLUSNUT SETTING TOOL CAN ALSO BE USED (P/N: 22200-0).

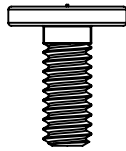
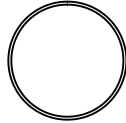
THRU-BOLT CLEARANCE - WHEN USING A THRU-BOLT AT ANY MOUNTING LOCATION, BE SURE THAT YOUR HOLE HAS 1/16" CLEARANCE.

FASTENERS USED

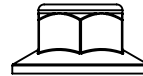
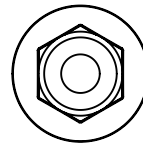
BAG REFERENCE:

BAGPECK2T3

THIS BAG IS FOR STANDARD 3 SHELF END CAP KITS



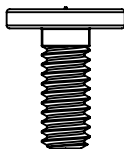
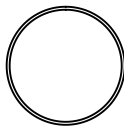
FAS0924
BOLT,CRG 1/4-20X.62 FH
QTY: 28



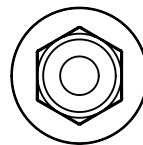
FAS0055
NUT,HEX NLK FLG 1/4-20
QTY: 28

BAGPECK2T1

THIS BAG IS FOR A STANDARD 1 SHELF END CAP KIT



FAS0924
BOLT,CRG 1/4-20X.62 FH
QTY: 10



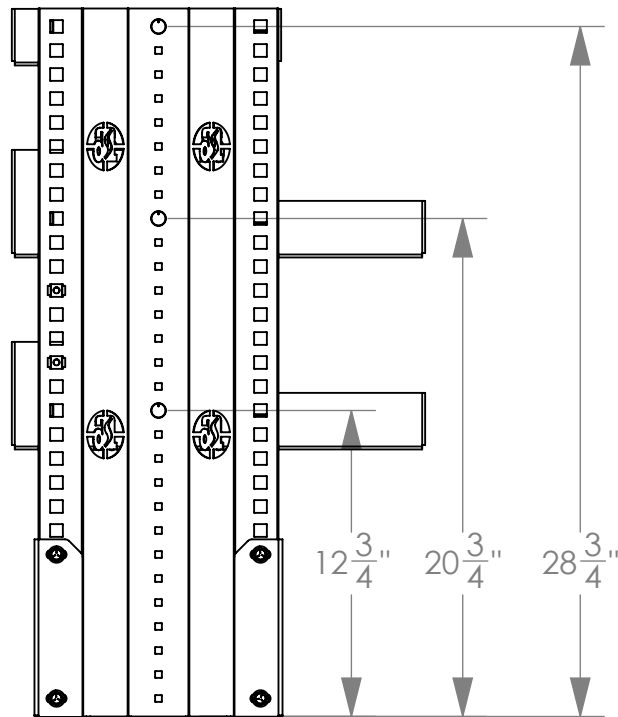
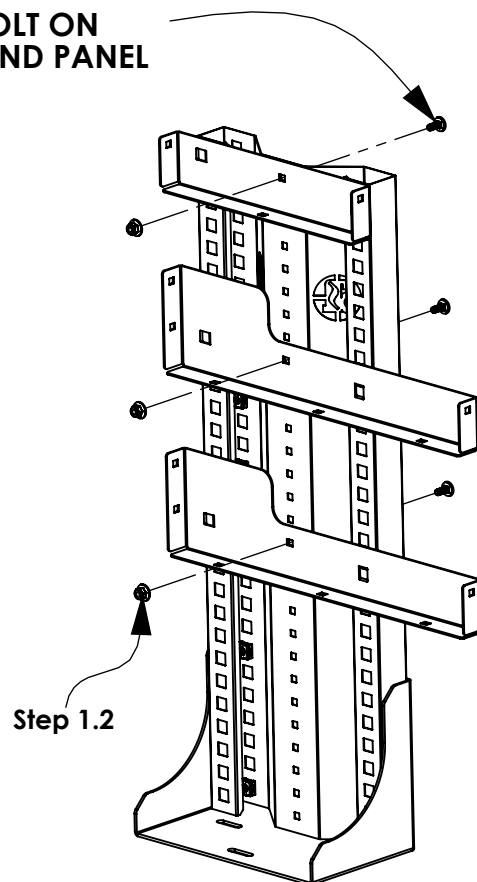
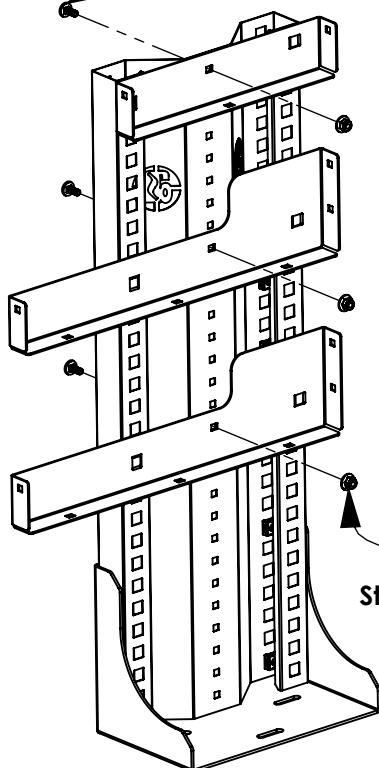
FAS0055
NUT,HEX NLK FLG 1/4-20
QTY: 10

INTENTIONALLY LEFT BLANK

STEP 1 - MOUNT END CAPS TO END PANELS

Step 1.1
SNAP END CAPS
INTO LEFT END
PANEL
AND
FULLY TIGHTEN
FAS0924 AND
FAS0055
(3 PLACES)
7/16" SOCKET

Step 1.2
SNAP END CAPS
INTO RIGHT END
PANEL
AND
FULLY TIGHTEN
FAS0924 AND
FAS0055
(3 PLACES)
7/16" SOCKET

STANDARD TRUCK SHELF HEIGHTS**CARRIAGE BOLT ON
OUTSIDE OF END PANEL**

STEP 2 - FASTEN SHELVES TO END CAPS

Step 2.1
FASTEN SHELVES
TO END CAPS
AND
FULLY TIGHTEN
FAS0941 AND
FAS0055
(22 PLACES)
7/16" SOCKET

Step 2.2
FASTEN BRACES
TO END PANEL
FULLY TIGHTEN
FAS0438
(4 PLACES)
1/2" SOCKET

**(FOUND IN END
PANEL KIT)**

Step 2.2

Step 2.1

COMPLETED VIEW

**AFTER COMPLETING STEP 2, RETURN TO
INS-PEPK FOR MOUNTING INSTRUCTIONS.**

