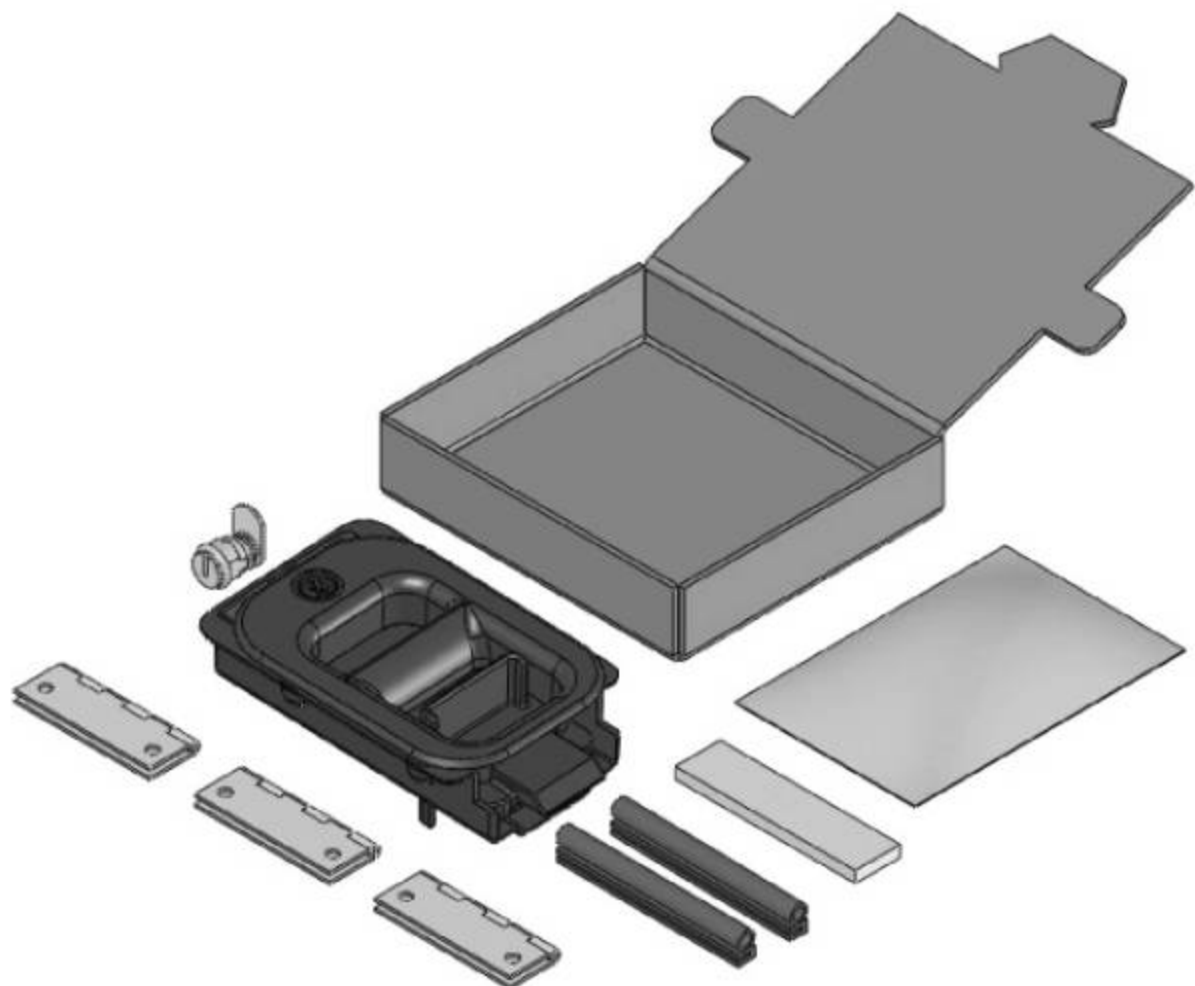


Assembly and Installation Instructions for PDK2



For use with all Sprinter Van Partitions

ECN-13456 DATE: 11-04-2010 DWG.BY: BTS REV.BY: _____ CHK.BY: _____ ISSUE: A P.N: 40076

PARTITION DOOR KIT PDK2

BEFORE YOU START!

IMPORTANT INSTALLATION STEPS ARE DENOTED USING A STOP SIGN. THESE STEPS MUST BE PERFORMED AS SPECIFIED IN ORDER TO ENSURE A PROPER INSTALLATION AND MUST BE FOLLOWED IN ORDER TO MAINTAIN YOUR PRODUCT WARRANTY!



CRITICAL INFORMATION PERTAINING TO USER AND/OR VEHICLE SAFETY IS DENOTED USING A CAUTION SIGN. SAFETY ITEMS MUST BE STRICTLY ADHERED TO IN ORDER TO ENSURE A SAFE WORKING ENVIRONMENT!



YOU WILL NEED THE FOLLOWING TOOLS IN ORDER TO COMPLETE THIS JOB.

#2 PHILLIPS & FLAT SCREWDRIVERS	TAPE MEASURE, 3/8" OPEN END, AND ADJUSTABLE WRENCH
INCH POUND CALIBRATED TORQUE WRENCH	3/8" SOCKET SET FOR TORQUE WRENCH

ALL FASTENERS USED IN THE ASSEMBLY AND INSTALLATION OF THIS PRODUCT SHOULD BE TIGHTENED TO THE SPECIFIED TORQUE AS LISTED WITH EACH FASTENER CALLOUT BOX.



THE USE OF AIR OR ELECTRIC IMPACT TOOLS FOR THE ASSEMBLY OF FASTENERS IS NOT RECOMMENDED AND COULD CAUSE FASTENER FAILURE!



WARNING



THE USE OF DRILLS WITH INTEGRAL DRILL STOPS ALONG WITH PROPER INSPECTION FOR GAS TANK, GAS LINES, BRAKE LINES AND ELECTRICAL LINES PRIOR TO DRILLING ANY MOUNTING HOLES IS STRONGLY RECOMMENDED TO ENSURE THAT VEHICLE DAMAGE IS AVOIDED!





THE USE OF NON-STANDARD FASTENERS AND/OR DEVIATING FROM THE FASTENERS SPECIFIED IN THE INSTRUCTION (S) MAY VOID YOUR PRODUCT WARRANTY!

ALL DRILLED HOLES IN THE VEHICLE SHOULD HAVE THE RAW METAL EDGES SEALED WITH A SELF-ETCHING PRIMER TO RESIST CORROSION AND POTENTIAL FASTENER POINT FAILURE!

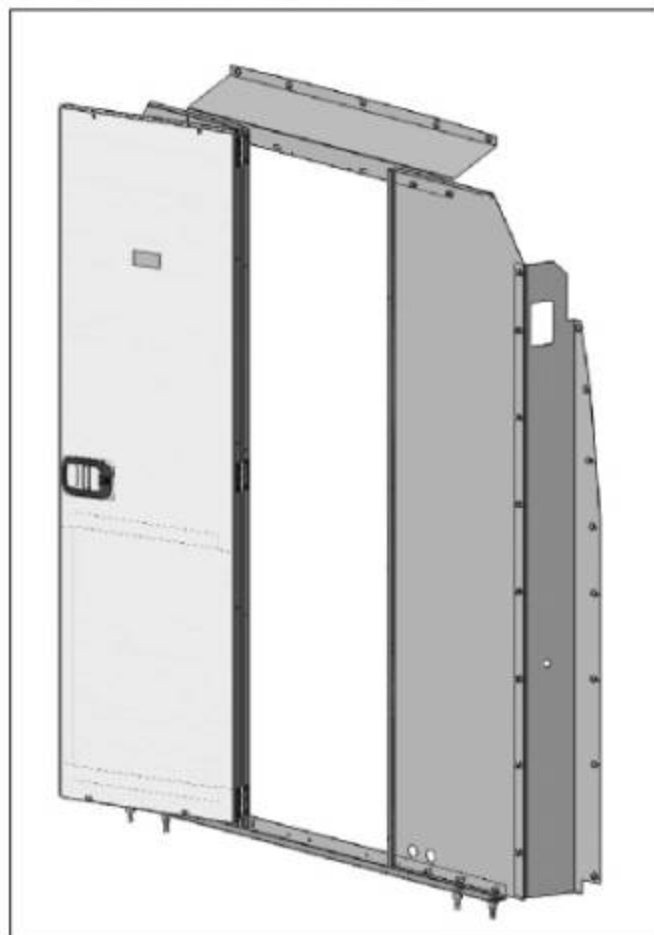
PARTITION DOOR KIT PDK2

STEP - 01

Attach Hinges on Street Side "S1/S2" Partition Panel

<p>04495-0 Hinge Qty = 3</p>	 FAS0013 Nut, Hex Flange, #8-32 x 3/8 UNC Qty = 12 Torque Specifications <u>24 in-lbs +/- 3 in-lbs</u>	 FAS0002 Screw, Flat Head, #8-32UNC x 1/2" Qty = 12 Torque Specifications <u>24 in-lbs +/- 3 in-lbs</u>
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Attach upper, middle, and lower Hinges to the Partition S1/S2 panel and the Partition M1/M2 panel with (12) #8-32UNC x 1/2" Flat Head Screws, and (12) #8-32UNC Hex Flange Nuts. Leave all fasteners finger tight at this time. Square up the door hinges relative to the S1/S2 and M1/M2 partition panels. Torque to nuts to specified torque listed above and check door for proper swing operation before proceeding.



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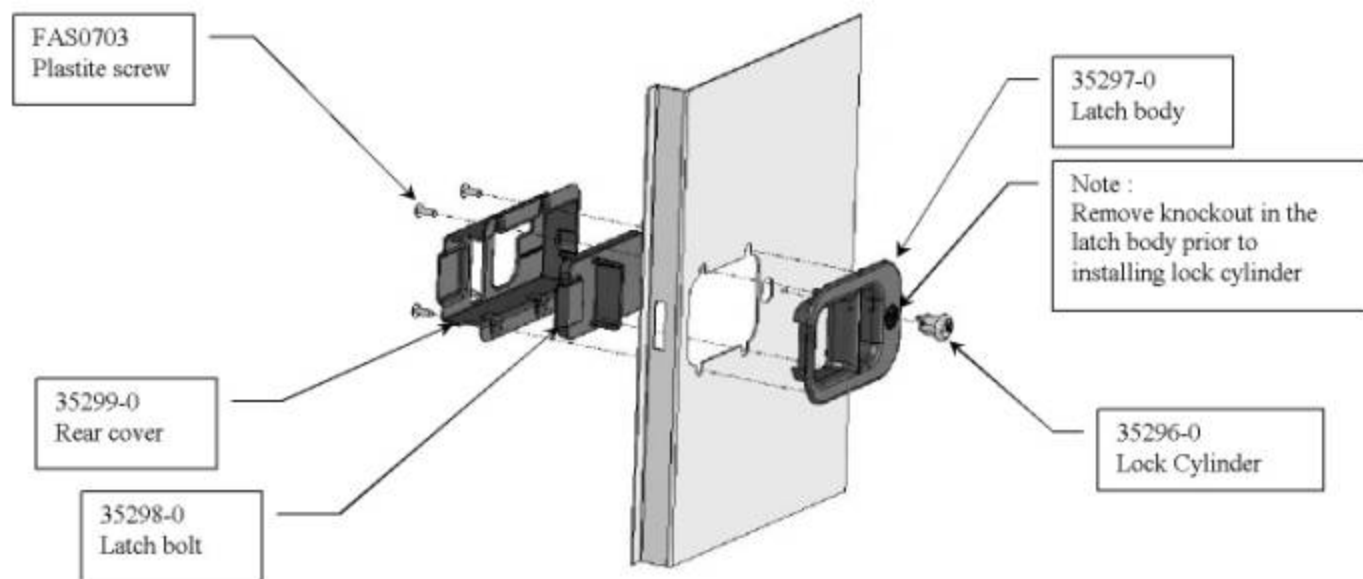
STEP - 02

Slam Latch Installation on Door Panel

 <p>35297-0 Latch Body Qty = 1</p>	 <p>35298-0 Latch Bolt Qty = 1</p>	 <p>35299-0 Rear Cover Qty = 1</p>	 <p>FAS0703 Plastite screw Qty = 4 20 in-lbs +/- 2 in-lbs</p>	 <p>35296-0 Lock Cylinder Qty = 1</p>
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Remove the two Knockout pieces in the Door Panel. Use a Flat bladed screwdriver, start at one side, and gently pry knockouts loose.

Remove contents from vendor supplied bag; position Slam Latch in door panel as shown below. Secure the latch to the door panel with the supplied screws identified above and in figure below.

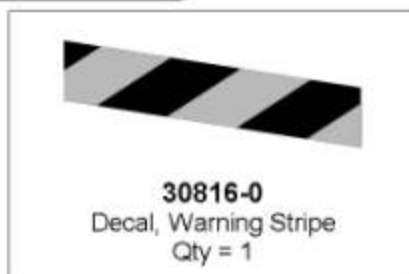


If door is to be a "Locking Door", add Lock Cylinder through Slam Latch Body in door panel (Knock-Out may need to be removed). Secure the lock to the door panel with the supplied jamb nut. Position Latch Pawl to engage the slide stop on Slam Bolt. Tighten Phillips screw in Lock Cylinder. Test. Stow Keys.

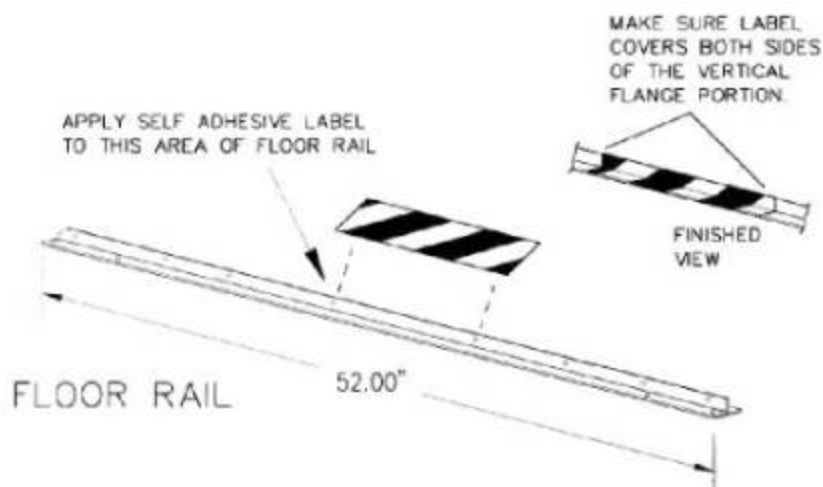
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STEP – 03

Attach Caution Stripe to Partition Mount Rail (at floor)



Remove paper backing from Decal, apply directly to the floor rail as shown.



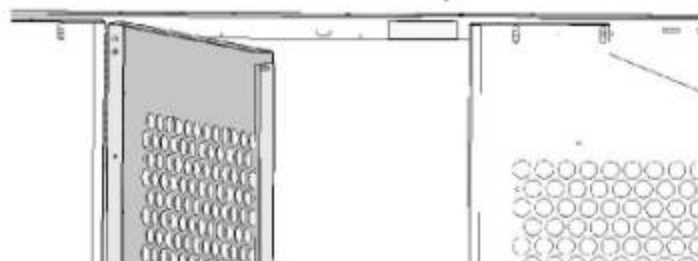
STEP – 04

Attach Foam Tape to Partition Header Rail



Start with a short section (approximately 4") of Foam Tape, cut from piece supplied. Remove backing from Strip, and apply to Header Rail face, near the top edge, and near the end of the door swing. Close door to make sure door touches the foam strip.

Foam Tape applied to bottom edge of partition upper header.



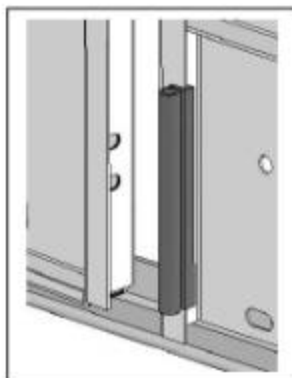
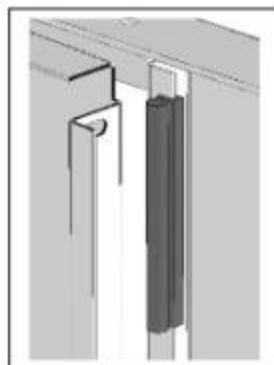
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STEP – 05

Attach Door Edge Trim to Curb Panel



Slide the Door Edge Seal (4" lg) over the lip of the C1/C2 partition panel as shown below. Make sure the bulb of the edge seal is facing outward such that it contacts the M1/M2 door panel when door is in the closed and latched position.



STOP

**DOUBLE-CHECK ALL FASTENER LOCATIONS TO BE
SURE THAT ALL FASTENERS ARE TIGHTENED TO
SPECIFICATIONS!**

STOP

**YOUR INSTALLATION IS NOW COMPLETE! STOW THIS COPY IN THE VEHICLE
FOR FUTURE REFERENCE!**