

FORD TRANSIT LOW-ROOF PARTITION

PRODUCT WEIGHT

58 LBS

WIDTH x DEPTH x HEIGHT

67.3" x 7" x 55.7"

CAPACITY

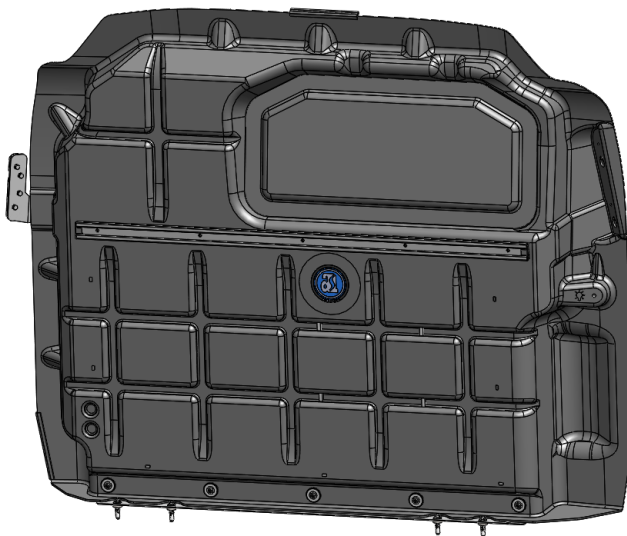
N/A

COLOR

BLACK

CATALOG NUMBER

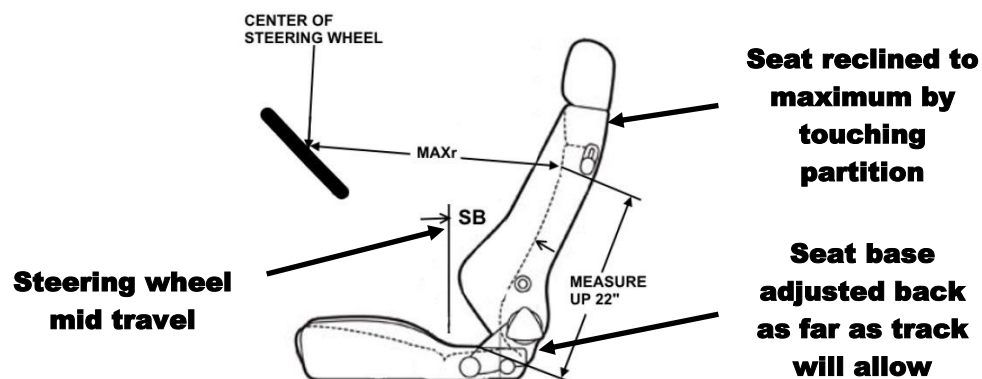
PARFTL-NW



PRODUCT FEATURES

Composite partition for FORD TRANSIT LOW ROOF provides a semi-sealed solution for separating the cab area from the cargo area. The composite partition features a full perimeter bulb seal that seals off the majority of the airflow from the cab area to the cargo area. This feature provides better climate control for the cab area and reduces noise transfer from the cargo area to the cab area.

Driver Comfort Details



	DESCRIPTION	DIMENSION
SB	SEAT BACK ANGLE	12 degrees
MAXr	MAXIMUM DRIVER REACH	31"

SEE PAGE 2 FOR APPLICATION NOTES AND ACCESSORIES, OTHER PRODUCTS THAT WORK WITH THIS UNIT.

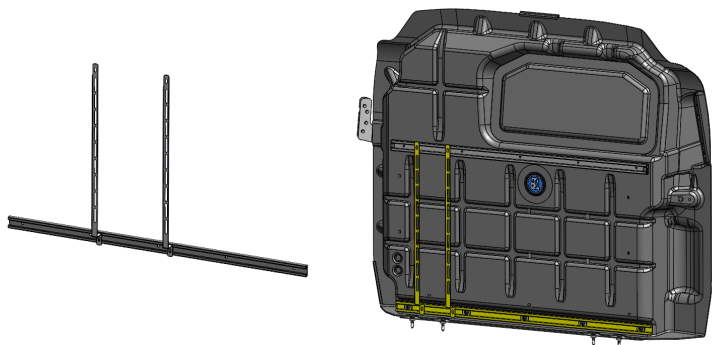
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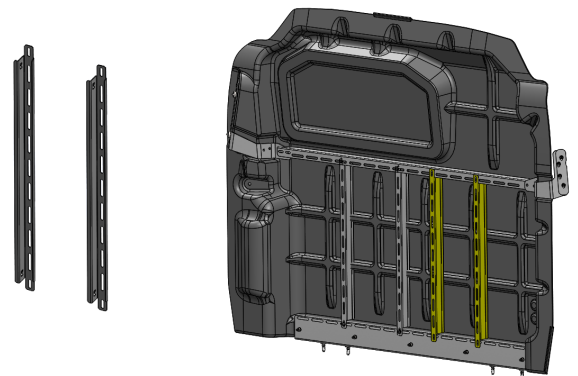
Accessory Chart

	Cargo Side			Cab Side		
	Base Partition BAGRKA1 REQUIRED (1 BAGRKA1 will allow for one accessory to be added)	PARHDW Fastener Kit Allow accessories to be added directly mounted to partition	PARFTCRG (mounting kit cargo side)	Base Partition 1/4" nuts and bolts REQUIRED	PARHDW Fastener Kit Allow accessories to be added directly mounted to partition	PARFTCAB (mounting kit cab side)
Available Accessories	-	-	-	-	-	-
PA7: Reflector kit	X	X	X	X	X	X
PA8: Fire ext.	X	X	X	X	X	X
PA9: First aid tray	X	X	X	X	X	X
PA10: Practice holder			X			X
PA11: Cab file			X	X		X
PA11NL: Catalog box			X	X		X
TA1: Four hook bar			X			X
CCD6: Center console 6"						X
TDC6: Tech desk 6"						X
TH30: 30lb tank holder			X			
TH50: 50lb tank holder			X			
UH50RM1: Rail mount kit			X			X
UH10: 1" hook			X			
UH25: 2.5" hook			X			
UH25CP-G: 2.5' hook comp			X			
UH50: 5" hook	X		X			

PARFTCRG (shown in yellow)
 Cargo side hardware mounting kit installed



PARFTCAB (shown below in yellow)
 Cab side hardware mounting kit installed



PARHDW Fastener Kit

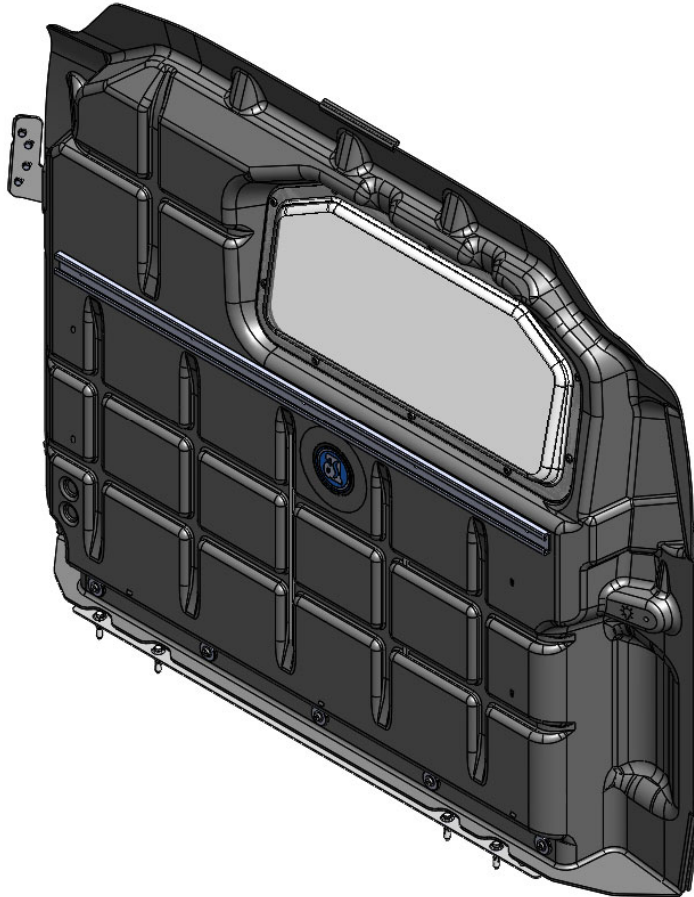
Fastener kits allow for installation of smaller and lighter (up to 12 lbs.) Allows accessories to be directly mounted to the partition, such as: fire extinguisher, flare kit, first aid kits, acc.



ADRIAN STEEL®

Cargo Management Solutions for Commercial Vehicles

Assembly/Installation Instructions and Owners Manual



COMPOSITE PARTITION **PARFTL & PARFTL-LNW** FOR FORD TRANSIT FSV, STANDARD ROOF VANS

- PRECAUTIONS -





 **CAUTION** 
**THE USE AIR IMPACT TOOLS CAN
OVER-TORQUE FASTENERS AND
CAUSE FASTENER FAILURE!**



 **CAUTION** 
**ALL INSTALLATION HOLES SHOULD BE SEALED
WITH SILICON OR BUTYL SEALANT TO PREVENT
EXHAUST FUMES FROM ENTERING THE VEHICLE!**



 **DANGER** 
**INSPECT FOR FUEL TANK, FUEL LINES, BRAKE LINES, HIGH
VOLTAGE BATTERIES AND ELECTRICAL LINES PRIOR TO
DRILLING TO AVOID DAMAGING CRITICAL VEHICLE SYSTEMS
OR INJURY TO INSTALLER DURING INSTALLATION PROCESS!**



 **CAUTION** 
**TO AVOID DAMAGING THE VEHICLE ALWAYS
USE DRILL STOPS WHEN DRILLING ANY IN-
STALLATION HOLES!**



- IMPORTANT WARRANTY REQUIREMENTS -

1. SUBSTITUTING ADRIAN STEEL SPECIFIED FASTENERS FOR ASSEMBLY AND/OR INSTALLATION WILL VOID YOUR PRODUCT WARRANTY.
2. ALL HOLES DRILLED INTO VEHICLE SHOULD HAVE THE RAW METAL EDGES SEALED WITH A SELF-ETCHING PRIMER TO RESIST CORROSION AND POTENTIAL FASTENER POINT FAILURE.
3. ALL FASTENERS USED IN THE INSTALLATION OF THIS PRODUCT SHOULD BE TIGHTENED TO THE TORQUE(S) SPECIFIED IN THESE INSTRUCTIONS.
4. THESE INSTRUCTIONS SHOULD BE KEPT WITH THE VEHICLE.

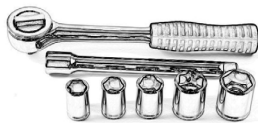
THE BASIC TOOLS NEEDED FOR MOST INSTALLATIONS



DRILL



DRILL BIT WITH
STOP



RATCHET, SOCKETS
AND/OR WRENCHES



SCREWDRIVERS



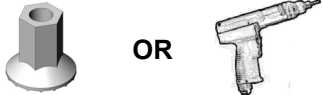
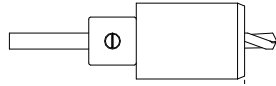
MEASURING TAPE

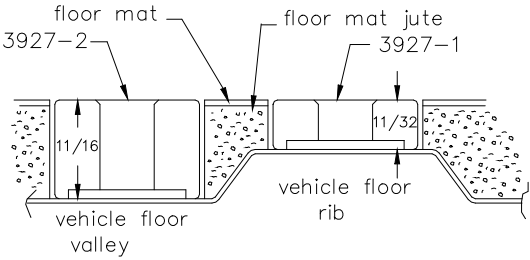
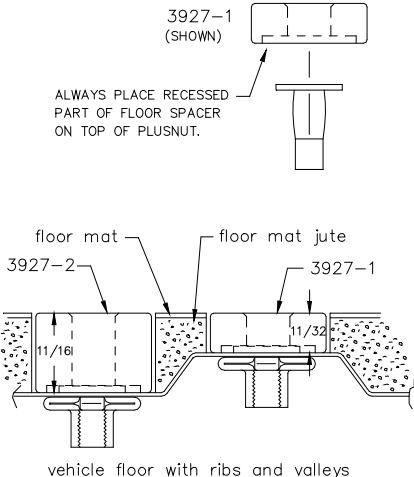
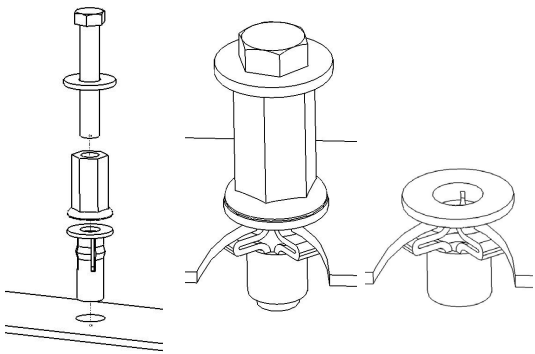
ADDITIONAL TOOLS MAY BE NEEDED FOR THIS INSTALLATION AND THEY WILL BE IDENTIFIED IN THE STEPS THAT FOLLOW.

Assembly/Installation Instructions and Owners Manual



WHEN INSTALLING PLUSNUTS MAKE SURE YOU USE THE CORRECT DRILL BIT WITH A STOP!

PLUSNUT SIZE	DRILL BIT SIZE
1/4-20 PLUSNUT, FAS0052	USE A 3/8" DIAMETER DRILL BIT WITH A STOP.
5/16-18 PLUSNUT, FAS0091	USE A 1/2" DIAMETER DRILL BIT WITH A STOP.
 NOTE: A PLUSNUT SETTING TOOL IS REQUIRED FOR PLUSNUT INSTALLATION AND IS NOT SUPPLIED WITH THIS KIT. ORDER PLUSNUT TOOLS FROM ADRIAN STEEL (P.N. 22200-0) OR USE AN AIR POWERED PLUSNUT SETTING GUN.	
NOTE: If your vehicle contains carpet or a rubber floor mat you will need to prepare the mounting locations using a 1-3/16" carpet cutter.	1-3/16" DIAMETER CARPET CUTTER P.N. 31183-0. 

	<p>Step 01 Optional Based on Vehicle</p> <p>If your vehicle contains carpet or a rubber floor mat you will need to prepare the mounting locations. (if not, skip to STEP 02)</p> <p>Position the product to be installed into the vehicle and once you are satisfied with the mounting locations, mark the mounting locations. Using a 1-3/16" diameter carpet cutter. Select the appropriate floor spacers as shown in the illustration to the left. Set those aside for use later into the installation process.</p> <p>Once you have prepared the carpet/floor mat for mounting, proceed to STEP 02.</p>
	<p>Step 02 Prepare Mounting Locations</p> <p>Using a drill and drill bit (see table at top of page for correct size) drill the mounting holes in the vehicle sheet metal to prepare for installing the plusnuts.</p> <p>If you are thru-bolting at any of the locations simply drill a hole that is 1/16" larger than the bolt size(s) for those locations.</p> <p>Once you have drilled the holes into the vehicle, the raw metal edges should be sealed using a self-etching primer to resist corrosion and potential fastener point failure.</p>
	<p>Step 03 Setting Plusnuts</p> <p>Use an Air Powered Plusnut Setting Gun to "set the plusnut" or if installing manually with hand tools, assembly the following.</p> <p><u>1/4-20UNC Plusnut (FAS0052)</u> FAS0080 SCREW, HXHD, 1/4-20UNCx2.00, G8 FAS0067 WASHER, FLAT, 1/4"ID 22200-0 PLUSNUT TOOL</p> <p><u>5/16-18UNC Plusnut (FAS0091)</u> FAS0095 SCREW, HXHD, 5/16-18UNCx2.00", G8 FAS0086 WASHER, FLAT, 5/16"ID 22200-0 PLUSNUT TOOL</p> <p>Place barrel of the plusnut body in sheet metal thru hole until flange is flush with sheet metal.</p> <p>Using a 9/16" combination wrench of plusnut tool body and a second hand wrench, ratchet, or air tool, rotate the hex bolt head CW to draw plus nut flanges up (set the plusnut).</p> <p>Remove hex bolt, washer, and plusnut. Inspect installation.</p>

PARTS YOU WILL USE FOR STEP 01	DRILL/DRIVER	SMALL FLAT BLADE SCREWDRIVER	10MM SOCKET	
				

Instructions for Step 01



GRAB HANDLE IS NOW
OPTIONAL EQUIPMENT

CAREFULLY REMOVE THE
ACCESS COVERS AND RE-
MOVE PASSENGER SIDE
CARGO DOOR GRAB HAN-
DLE. SET PARTS ON PAS-
SENGER SEAT FOR LATER
USE.

NOTE: OEM FASTENERS
CAN BE DISCARDED.

PARTS YOU WILL USE FOR STEP 02	1/2" DIA. DRILL BIT WITH STOP	DRILL	1-3/16" HOLESAW	PLUSNUT GUN OR SETTING TOOL
				
	PAINT MARKER or CENTER PUNCH	49908-B FOOTER RAIL	PRIMER	FAS0091 5/16-18 PLUSNUT (4) EA
				

Instructions for Step 02




11TH 10TH

3RD 2ND






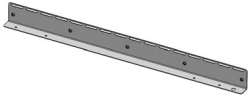





6"

LOCATE FOOTER RAIL AS SHOWN (OR USE PREVIOUSLY CREATED AND VALIDATED DRILL JIG) MARK FOUR (4) HOLE LOCATIONS. THE CENTER OF THE FOUR HOLE LOCATIONS ARE TO BE 6" BACK FROM THE B-PILLAR (SHEET METAL) SURFACE AND CENTERED ACROSS THE 2ND (FROM CURBSIDE), 3RD, 10TH AND 11TH FLOOR RIBS AS SHOWN. NOTE: IF THE VEHICLE IS SUPPLIED WITH FOOTWELL TRIM THE FIRST FLOOR RIB WILL BE UNDER THE FOOTWELL TRIM. MARK THE FOUR (4) LOCATIONS. USE THE HOLESAW TO CUT THRU THE FLOORMAT (IF SUPPLIED). DRILL THRU THE VEHICLE FLOOR USING 1/2" DIAMETER DRILL BIT WITH STOP. APPLY PRIMER TO ALL RAW SHEET METAL EDGES.

PARTS YOU WILL USE FOR STEP 03	SMALL FLAT BLADE SCREWDRIVER			
				

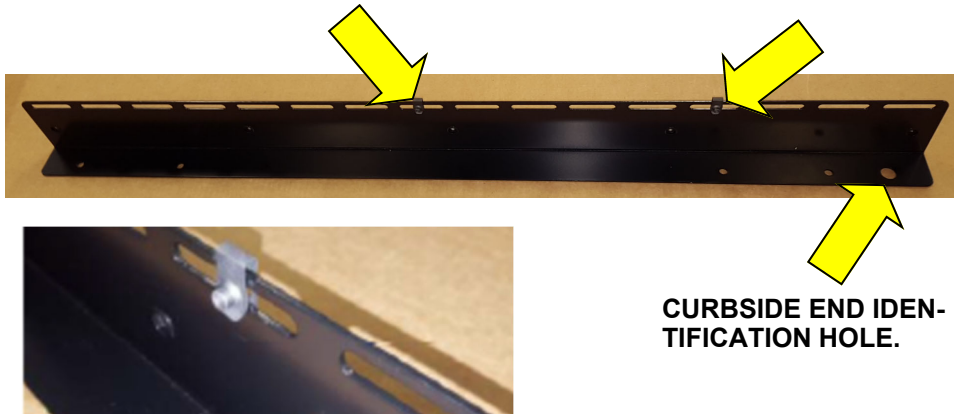
Instructions for Step 03

<p>REMOVE UPPER OEM LINER AND MOUNTING BRACKET (SHOWN REMOVED)</p>  <p>LOWER OEM LINER</p> 		<p>IF THE VEHICLE HAS AN OEM LINER KIT INSTALLED, REMOVE THE STREETSIDE FRONT UPPER PANEL AND THE MOUNTING BRACKET AS SHOWN.</p>
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PARTS YOU WILL USE FOR STEP 04	49908-B, FOOTER RAIL (1) EACH	FAS0711, SPRING CLIPS (2) EACH	03927-1 FLOOR SPACER (4) EACH	FAS0095, 5/16X2" HEX CAP SCREWS (4) EACH
				
	FAS0098, 5/16" LOCK WASHERS (4) EACH	FAS0112, 5/16" FLAT WASHERS (4) EACH	DRILL/DRIVER	1/2" SOCKET
				

Instructions for Step 04

ATTACH TWO SPRING CLIPS TO THE FOOTER RAIL IN THE 4TH AND 9TH SLOTS FROM THE CURBSIDE END AS SHOWN.



CURBSIDE END IDENTIFICATION HOLE.

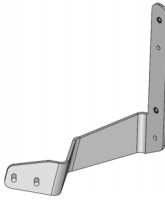


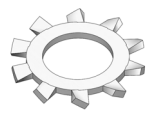



ATTACH TWO SPRING CLIPS TO THE FOOTER RAIL WITH THREADED PORTION FACING ON THE FLANGE SIDE OF THE FOOTER RAIL AS SHOWN

PLACE THE FOUR (4) FLOOR SPACERS OVER THE PLUSNUTS AND FASTEN THE FOOTER RAIL TO THE VEHICLE AS SHOWN USING THE 5/16" BOLTS, LOCKWASHERS AND FLAT WASHERS.



ATTACH THE FOOTER RAIL TO THE VEHICLE AS SHOWN.

CURBSIDE END IDENTIFICATION HOLE.

PARTS YOU WILL USE FOR STEP 05	49903-B, CS MTG BRKT (1) EACH	FAS0187, M6X22 HEX CAP SCREWS (2) EACH	03927-1 FLOOR SPACER (2) EACH	FAS0123, 1/4" LOCK WASHERS (2) EACH
				
	FAS0067, 1/4" FLAT WASHERS (2) EACH	DRILL/DRIVER	10mm SOCKET	
				

Instructions for Step 05

ATTACH CURBSIDE MOUNTING BRACKET AS SHOWN.



03927-1 SPACER

ATTACH THE CURBSIDE MOUNTING BRACKET TO THE B-PILLAR AS SHOWN. PLACE THE TWO (2) FLOOR SPACERS BETWEEN BRACKET AND B-PILLAR AND SECURE USING M6 FASTENERS AND 1/4" LOCK AND FLAT WASHERS AS SHOWN.

PARTS YOU WILL USE FOR STEP 06	49904-B, SS MTG BRKT (1) EACH	49900, SS ANCHOR ASSM. (1) EACH	FAS0093, 5/16X1.25 HEX CAP SCREWS (4) EACH	FAS0085, 5/16" LOCK WASHERS (4) EACH
				
	FAS0112, 5/16" FLAT WASHERS (4) EACH	DRILL/DRIVER	1/2" SOCKET	
				

Instructions for Step 06

ATTACH STREETSIDE MOUNTING BRACKET AS SHOWN.

STEP 06a



STEP 06b



STEP 06a

ATTACH SS ANCHOR TO SS MOUNTING BRACKET USING TWO (2) 5/16" BOLTS AND WASHERS AS SHOWN. THREAD THE TWO (2) FASTENERS INTO THE ANCHOR BRACKET JUST TWO TURNS.

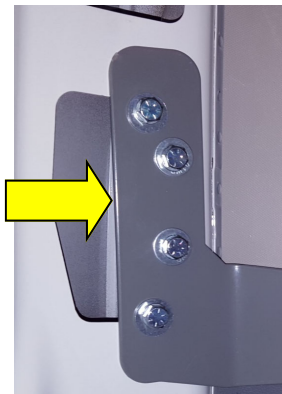
STEP 06b

INSERT SS ANCHOR INTO OEM CUTOUT AS SHOWN. RAISE BRACKET UP INTO CUTOUT AND INSERT THE REMAINING TWO (2) FASTENERS (DO NOT FULLY TIGHTEN FASTENERS!).

STEP 06c

PUSH BRACKET ASSEMBLY TO BE TIGHT AGAINST THE FRONT CUTOUT EDGES AND FULLY TIGHTEN THE FASTENERS.

STEP 06c

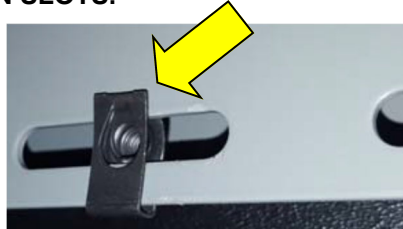


PARTS YOU WILL USE FOR STEP 07	49907-B CROSS CHANNEL ASSM., (1) EACH	FAS0711, SPRING CLIPS (2) EACH	FAS0248, 5/16" LOCK NUT (4) EACH	FAS0112, 5/16" FLAT WASHERS (4) EACH
				
	DRILL/DRIVER	1/2" SOCKET		
				

Instructions for Step 07



CURBSIDE END IDENTIFICATION SLOTS.



ATTACH TWO SPRING CLIPS TO THE CROSS CHANNEL AS SHOWN WITH THREADED PORTION TOWARDS THE INSIDE OF THE CHANNEL.

POSITION THE CROSS CHANNEL OVER THE CURBSIDE AND STREETSIDE MOUNTING BRACKET STUDS AS SHOWN.



ATTACH THE CROSS CHANNEL TO THE STREETSIDE BRACKET AS SHOWN.



ATTACH THE CROSS CHANNEL TO THE CURBSIDE BRACKET AS SHOWN.

ATTACH THE CROSS CHANNEL TO THE MOUNTING BRACKETS (PLUSNUTS SHOULD BE FACING TOWARDS BACK OF VEHICLE) USING SHOWN USING THE 5/16" FLAT WASHERS AND LOCKNUTS AND TIGHTEN.

PARTS YOU WILL USE FOR STEP 08	49910-B ACC. MTG. CHANNEL (2) EACH	FAS0018 1/4X5/8 HH SFLG SCRW (4) EACH	SEAL, EDGE BULB, 4" (4) PIECES	
				
	DRILL/DRIVER	7/16" SOCKET		
				

Instructions for Step 08

ATTACH ACCESSORY MOUNTING CHANNELS AS SHOWN.



ATTACH TWO ACCESSORY MOUNTING CHANNELS TO THE FOOTER AND CROSS CHANNEL AS SHOWN.

POSITION THE MOUNTING CHANNELS OVER THE FRONT FACE (CAB SIDE) OF THE FOOTER AND CROSS CHANNEL WITH THE MOUNTING CHANNELS J-LEGS FACING REARWARD.

ATTACH THE CHANNELS USING 1/4 FLANGE SCREWS AND FASTEN INTO THE SPRING CLIPS AS SHOWN AND TIGHTEN.

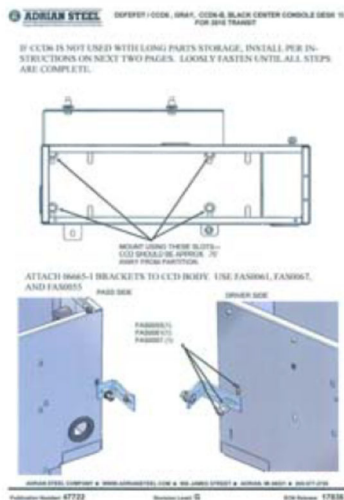
ADD THE EDGE TRIM PIECES ON THE VERTICAL FLANGES TO KEEP THE PARTITION QUIET. PLACE THEM AS NEEDED

PARTS YOU WILL USE FOR STEP 09	CCD6			
	THIS PRODUCT AND ASSOCIATED PARTS ARE NOT INCLUDED IN THIS KIT!			

Instructions for Step 09 Supplemental

ATTACH STREETSIDE MOUNTING BRACKET AS SHOWN.

STEP 09a



STEP 09b



STEP 09c



NOTE:
SKIP THIS STEP IF YOU ARE NOT INSTALLING A CCD6 CENTER CONSOLE!

STEP 09a

FOLLOW THE INSTRUCTIONS FOR THE CCD6 INSTALLATION UP TO THE INSTALLATION OF THE 06665-1 BRACKETS.

STEP 09b

USING THE FASTENERS AND 06665-1 BRACKET FROM THE CCD6 HARDWARE KIT FOLLOW THE INSTRUCTIONS FOR MOUNTING THE BRACKET TO THE CCD6 ON THE STREETSIDE OF THE CENTER CONSOLE.

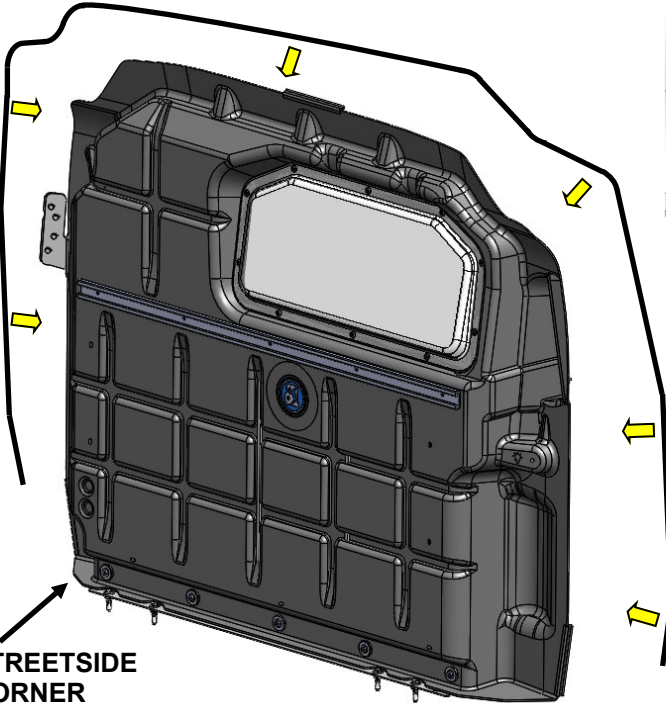
STEP 09c

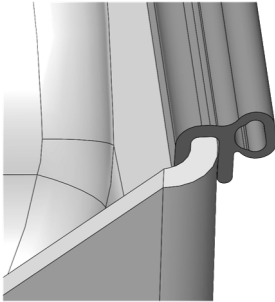
PUSH BRACKET TO BE TIGHT AGAINST THE ACCESSORY MOUNTING CHANNEL AND FASTEN USING FAS0062, FAS0067 AND FAS0055 FROM THE CCD6 KIT, FULLY TIGHTEN ALL OF THE FASTENERS.

PARTS YOU WILL USE FOR STEP 10	57575 PARTITION PANEL ASSM.,		49913 UPPER SEAL	
				
	SMALL RUBBER MAL- LET			
				

Instructions for Step 10

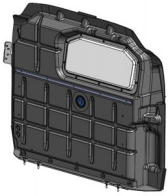
ATTACH BULB SEALS TO PARTITION AS SHOWN.





BULB FACING THIS DIRECTION TOWARDS B-PILLAR TRIM.

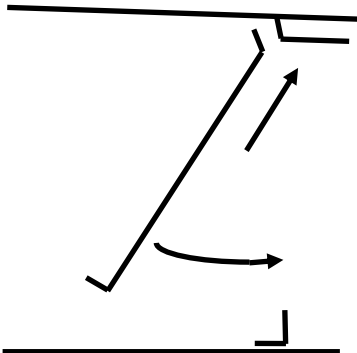
ATTACH 49913 UPPER SEAL TO THE CURBSIDE OF THE PARTITION PANEL STARTING AT THE BOTTOM CORNER AND WORKING UP, OVER AND DOWN TO THE BOTTOM STREETSIDE CORNER .

PARTS YOU WILL USE FOR STEP 11	PARTITION PANEL ASSEMBLY WITH BULB SEAL INSTALLED			
				

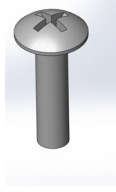
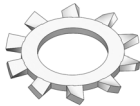

Instructions for Step 11

INSERT PARTITION PANEL INTO VEHICLE.

INSERT TOP FIRST THEN PIVOT FORWARD AND INTO PLACE AGAINST FOOTER.

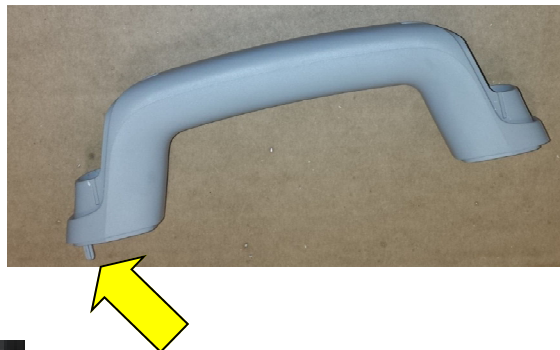


INSERT PARTITION INTO VEHICLE WITH BOTTOM EDGE WAY FROM THE FOOTER WITH THE TOP CONTACTING THE HEADER AREA FIRST AND THEN PIVOT UP AND FORWARD INTO PLACE AGAINST B-PILLARS AND FOOTER.

PARTS YOU WILL USE FOR STEP 12	FAS0069 1/4x1 THP SCREW (2) EACH	FAS0123 1/4 LOCK WASHER (2) EACH	#2 PHILLIPS SCREW-DRIVER	
				

Instructions for Step 12








ATTACH OEM GRAB HANDLE AS SHOWN.



WARNING!
DO NOT USE IMPACT OR AIR TOOLS FOR THIS STEP!

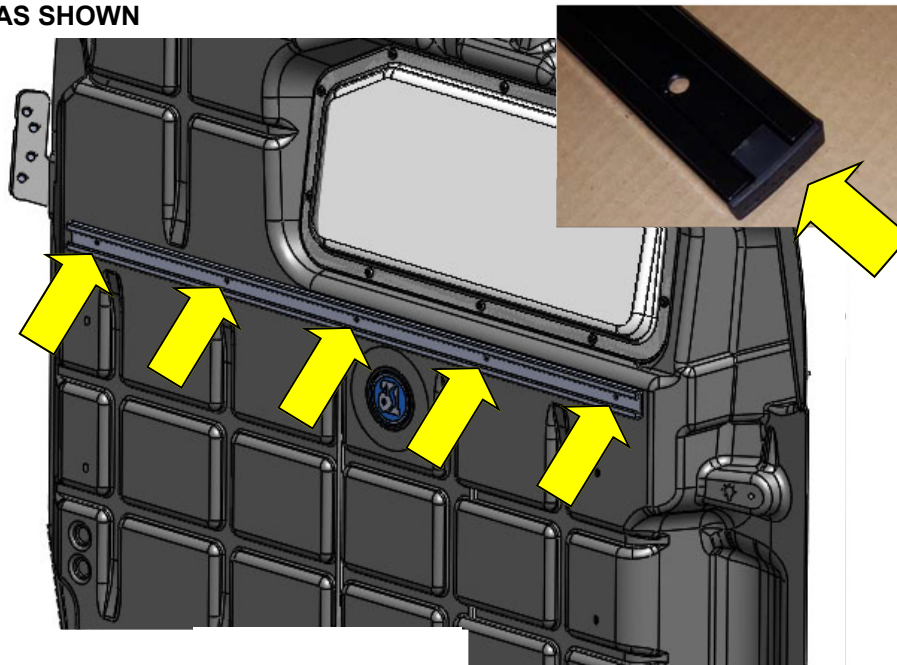
IF YOUR VEHICLE HAS A GRAB HANDLE AND YOU REMOVED IT FROM A PREVIOUS STEP, PROCEED WITH THE

LOCATE OEM GRAB HANDLE AND COVERS (REMOVED IN STEP 01). CUT OFF SMALL LOCATING POST ON THE BOTTOM OF THE GRAB HANDLE. ATTACH GRAB HANDLE TO PARTITION USING THE ABOVE LISTED 1/4" FASTENERS. TIGHTEN SCREWS AND RE-ATTACH SNAP ON COVERS AS SHOWN.

PARTS YOU WILL USE FOR STEP 13	50941-B RAIL AD, PARFTL	36496-0 END CAP (2) EACH	FAS0708 BHCS 5/16X1-1/4 (5) EACH	FAS0085 5/16 LOCK WASHER (5) EACH
				
	DRILL/DRIVER 	3/16" HEX DRIVER BIT 	SMALL RUBBER Mallet 	

Instructions for Step 13

ATTACH PARTITION TO CROSS CHANNEL AS SHOWN

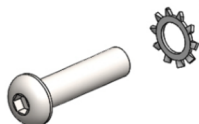


INSERT A PLASTIC END CAP INTO EACH END OF THE AD RAIL AS SHOWN

ATTACH THE PARTITION PANEL TO THE CROSS CHANNEL USING THE ABOVE LISTED 5/16" FASTENERS AT FIVE (5) PLACES AS SHOWN.

NOTE: DO NOT FULLY TIGHTEN THESE FIVE (5) FASTENERS AT THIS STEP!

ADJUSTMENTS MAY BE NEEDED DURING THE NEXT STEP!



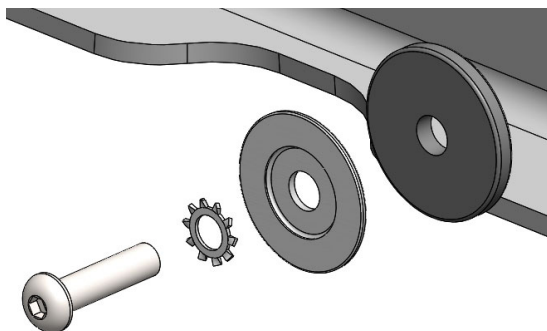
PARTS YOU WILL USE FOR STEP 14	FAS0708 BHCS 5/16X1-1/4 (5) EACH	FAS0085 5/16 LOCK WASHER (5) EACH	FAS0833 WASHER, CUP (5) EACH	FAS0253 WASHER, IV-2 (5) EACH
				
	DRILL/DRIVER	3/16" HEX DRIVER BIT		
				

Instructions for Step 14

ATTACH PARTITION PANEL AS SHOWN.



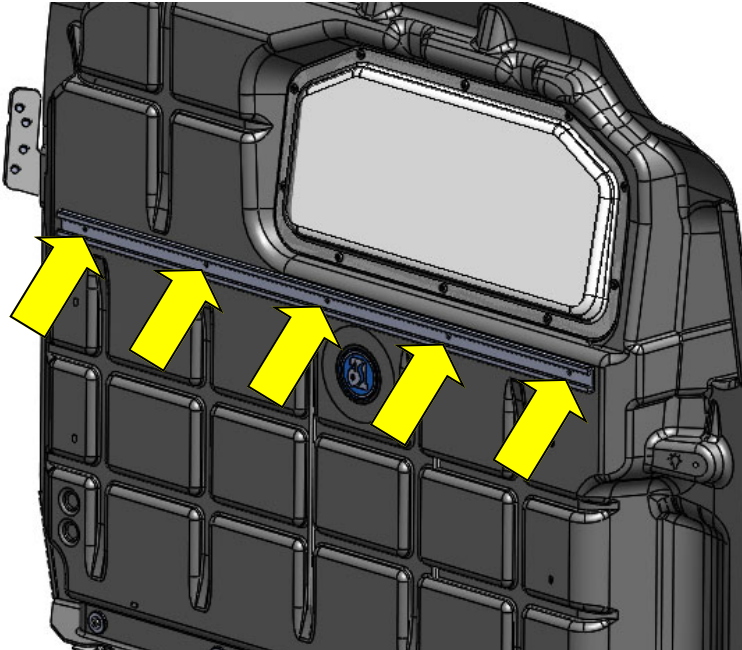
ATTACH THE PARTITION PANEL TO THE PARTITION FOOTER USING THE ABOVE LISTED 5/16" FASTENERS AT FIVE (5) PLACES AS SHOWN. FULLY TIGHTEN THESE FIVE (5) FASTENERS.



PARTS YOU WILL USE FOR STEP 15	DRILL/DRIVER	3/16" HEX DRIVER BIT		
				

Instructions for Step 15

TIGHTEN CROSS CHANNEL FASTENERS.



FULLY TIGHTEN THE FIVE (5) FASTENERS THAT ATTACH THE PARTITION TO CROSS CHANNEL.

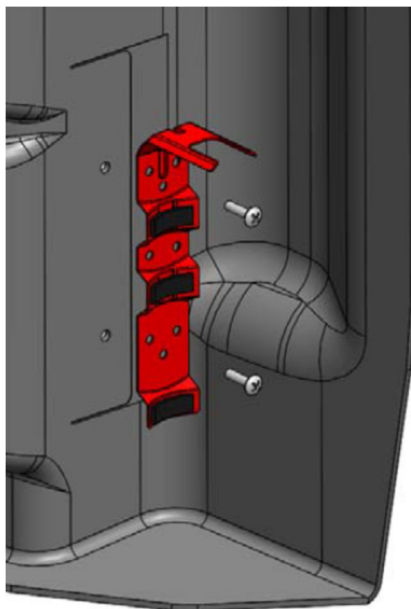
PARTS YOU WILL USE FOR STEP 16	DRILL/DRIVER	7/16" SOCKET	PARHDW OPTIONAL KIT	
				

Instructions for Step 16 Supplemental

NOTE:
IT IS ACCEPTABLE TO INSTALL ACCESSORIES THAT WEIGH LESS THAN 15 POUNDS DIRECTLY TO THE CARGO-SIDE OF THE PARTITION PANEL.

YOU MUST ORDER HARDWARE KIT(S) PARHDW FOR THE CORRECT FASTENERS








FIRE EXTINGUISHER SHOWN FOR EXAMPLE



DETERMINE MOUNTING POSITION FOR ACCESSORY AND MARK HOLE LOCATION(S). DRILL 5/16" DIAMETER HOLES THRU PARTITION PANEL. USE 1/4" TRUSS HEAD SCREWS THRU THE ACCESSORY WITH CUP WASHERS FROM THE CAB SIDE OF THE PARTITION AND USE NYLOCK FLANGE NUTS TO SECURE ACCESSORY.

NOTE:
FOR MOUNTING ACCESSORIES
TO THE CAB SIDE OF THE PARTITION PANEL THE MOUNTING RAILS INCLUDED WITH THE PARTITION SHOULD BE USED. ADDITIONAL RAILS CAN BE ORDERED WITH **PARCAB** MOUNTING KIT.

FOR MOUNTING HEAVIER AND/OR BULKY ACCESSORIES
TO THE CARGO SIDE OF THE PARTITION THE ACCESSORY MOUNTING KIT **PARFTCRG** SHOULD BE ORDERED AND INSTALLED.

PARTS YOU WILL USE FOR STEP 17	50763-B, RAIL MTG BRKT (1) EACH	50765, RAIL ANCHOR ASSM. (1) EACH	FAS0093, 5/16X1.25 HHCS (4) EACH	FAS0085, 5/16" LOCK WASHER (4) EACH
				
	FAS0112, 5/16" FLAT WASHER (4) EACH	DRILL/DRIVER	1/2" SOCKET	
				

Instructions for Step 17 Supplemental

ATTACH STREETSIDE MOUNTING BRACKET AS SHOWN.

STEP 17a



STEP 17b



STEP 17c



NOTE:

SKIP THIS STEP IF YOU ARE NOT INSTALLING A STREETSIDE RAIL KIT!

STEP 14a

ATTACH SS ANCHOR TO SS MOUNTING BRACKET USING TWO (2) 5/16" BOLTS AND WASHERS AS SHOWN. THREAD THE TWO (2) FASTENERS INTO THE ANCHOR BRACKET JUST TWO TURNS.

STEP 14b

INSERT SS ANCHOR INTO OEM CUTOUT AS SHOWN. RAISE BRACKET UP INTO CUTOUT AND INSERT THE REMAINING TWO (2) FASTENERS (DO NOT FULLY TIGHTEN FASTENERS!).

STEP 14c

PUSH BRACKET ASSEMBLY TO BE TIGHT AGAINST THE TOP CUTOUT EDGES AND FULLY TIGHTEN THE FASTENERS.

YOUR INSTALLATION IS NOW COMPLETED.