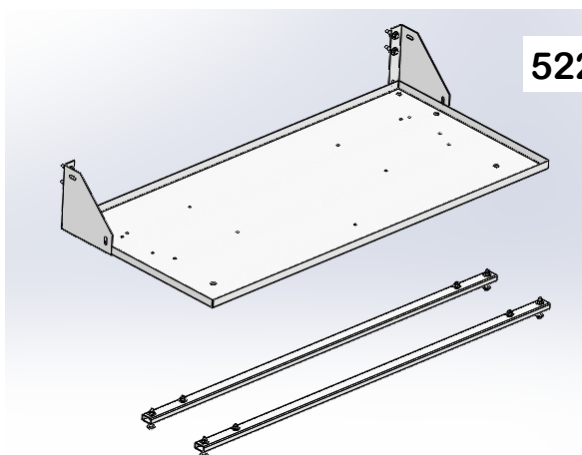




52274

PRODUCT WEIGHT

40 LBS

WIDTH x DEPTH x HEIGHT
(Top Shelf dim's)

51.5" x 24.25" x 1.0"

CAPACITY

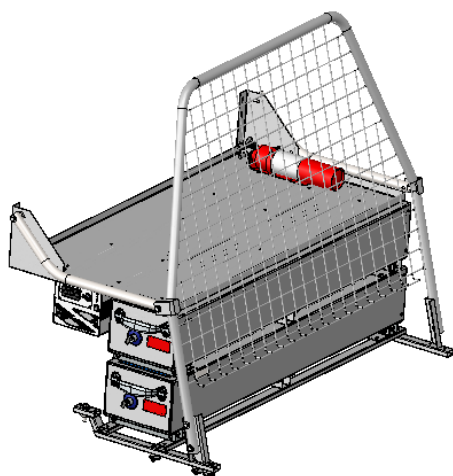
N/A

COLOR

Black

CATALOG NUMBER

P2F250SD



PRODUCT FEATURES

**Multi-Drw Unit w/Top Shelf for
2017 Ford F250 Super Duty Only.**

**This unit is designed to fit only in the 2017 Ford F250 Super Duty
Extended Cab vehicle (w/rear seating removed).**

**In addition the vehicle must be equipped with an Adrian Steel
(P2F250SD) Fixed Wire Partition and two (SAJ-10) Stowall/Shallow,
Single because the assemblies use common attachment points**

**SEE PAGE 2 FOR APPLICATION NOTES AND ACCESSORIES, OTHER PRODUCTS THAT
WORK WITH THIS UNIT.**

Accessory Chart

Available Accessories
PA8: Fire ext.
44326: Inverter, 3000W

Introduction / Comments:

This Fixed Wire Partition (P2F250SD) is designed to fit only in the Ford F150/250 Super Duty Super Cab vehicle (w/rear seat removed). In addition the vehicle must be equipped with an Adrian Steel (52274) Multi-Drawer/Shelf and two (SAJ-10) Single Shallow Stowalls because the two assemblies use common attachment points.

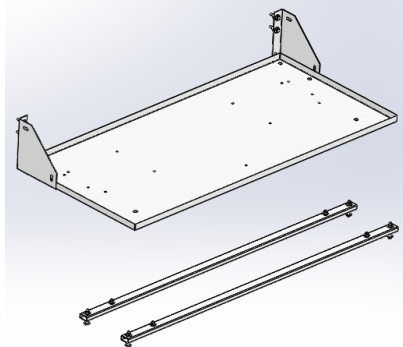
The fixed wire partition (P2F250SD2) has the shelf adapter for the 52274 shelf. No stowalls in this kit.

Note:

It is advised that all fasteners used in this assembly and installation should be checked for tightness at the following intervals: @ 2-weeks and again @ 6-weeks of operation. This preventive maintenance step must be completed to ensure your Product gives you long service life.



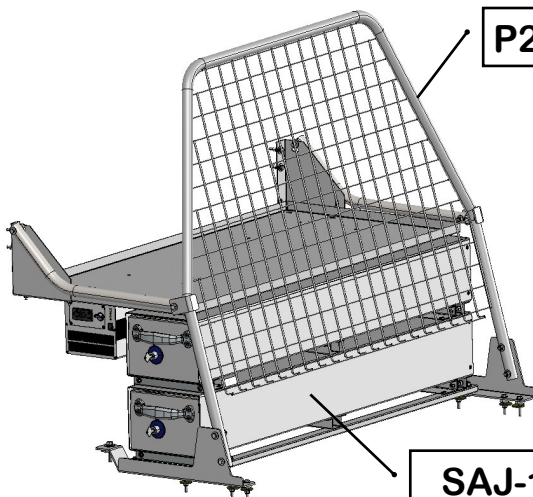
P2F250SD



52274



P2F250SD2



P2F250SD

**SAJ-10
Qty = 2**



P2F250SD2

**P2F250SD / 52274
P2F250SD2 / 52274**

Ford F150/250 Superduty, Supercab

- PRECAUTIONS -



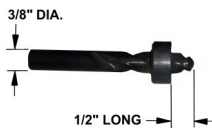
 **CAUTION** 
**THE USE OF AIR IMPACT TOOLS CAN
OVER-TORQUE FASTENERS AND
CAUSE FASTENER FAILURE!**



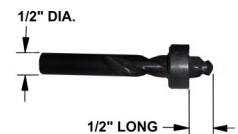
 **CAUTION** 
**ALL INSTALLATION HOLES SHOULD BE SEALED
WITH SILICON OR BUTYL SEALANT TO PREVENT
EXHAUST FUMES FROM ENTERING THE VEHICLE!**



 **DANGER** 
**INSPECT FOR FUEL TANK, FUEL LINES, BRAKE LINES, HIGH
VOLTAGE BATTERIES AND ELECTRICAL LINES PRIOR TO
DRILLING TO AVOID DAMAGING CRITICAL VEHICLE SYSTEMS
OR INJURY TO INSTALLER DURING INSTALLATION PROCESS!**



 **CAUTION** 
**TO AVOID DAMAGING THE VEHICLE ALWAYS USE DRILL
STOPS WHEN DRILLING ANY INSTALLATION HOLES!
ADRIAN AVAILABLE PART #'S 31121-0 (3/8" X 1/2"
DEEP), 31121-0 (1/2" x 1/2" DEEP)**



- IMPORTANT WARRANTY REQUIREMENTS -

1. SUBSTITUTING ADRIAN STEEL SPECIFIED FASTENERS FOR ASSEMBLY AND/OR INSTALLATION WILL VOID YOUR PRODUCT WARRANTY.
2. ALL HOLES DRILLED INTO VEHICLE SHOULD HAVE THE RAW METAL EDGES SEALED WITH A SELF-ETCHING PRIMER TO RESIST CORROSION AND POTENTIAL FASTENER POINT FAILURE.
3. ALL FASTENERS USED IN THE INSTALLATION OF THIS PRODUCT SHOULD BE TIGHTENED TO THE TORQUE(S) SPECIFIED IN THESE INSTRUCTIONS.
4. THESE INSTRUCTIONS SHOULD BE KEPT WITH THE VEHICLE.

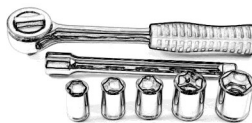
THE BASIC TOOLS NEEDED FOR MOST INSTALLATIONS



DRILL



DRILL BIT WITH
STOP



RATCHET, SOCKETS
AND/OR WRENCHES



SCREWDRIVERS



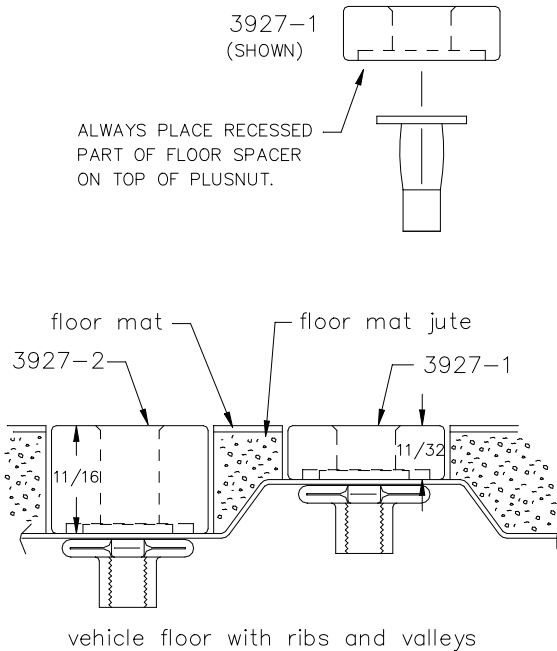
MEASURING TAPE

ADDITIONAL TOOLS MAY BE NEEDED FOR THIS INSTALLATION AND THEY WILL BE IDENTIFIED IN THE STEPS THAT FOLLOW.

If your vehicle contains carpet or a rubber floor mat you will need to prepare the mounting location. Position the product to be installed into the vehicle and once you are satisfied with the mounting locations, mark the mounting locations. Using a 1-3/16" diameter carpet cutter (P/N: 31183-0). Select the appropriate floor spacers as shown in the illustration. Set those aside for use later into the installation process. Using the correct drill bit size for the selected plusnut, drill the mounting holes in the vehicle sheet metal to prepare for installing the plusnuts.

If you are thru-bolting at any of the locations simply drill a hole that is 1/16" larger than the bolt size(s) for those locations.

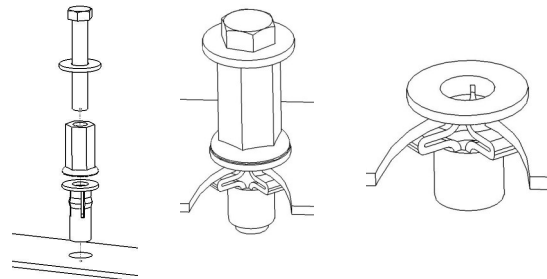
Once you have drilled the holes into the vehicle, the raw metal edges should be sealed using a self-etching primer to resist corrosion and potential fastener point failure.



A PLUSNUT (RIVNUT) SETTING TOOL IS REQUIRED FOR PLUSNUT (RIVNUT) INSTALLATION . PLUS NUT SETTING TOOL CAN BE ORDERED THROUGH ADRIAN STEEL, OR USE AN AIR POWERED PLUSNUT SETTING GUN.

1/4-20UNC Plusnut (FAS0052) Use 3/8" dia. drill w/stop
FAS0080 SCREW, HXHD, 1/4-20UNCx2.00", G8
FAS0067 WASHER, FLAT, 1/4"ID
22200-0 PLUSNUT TOOL

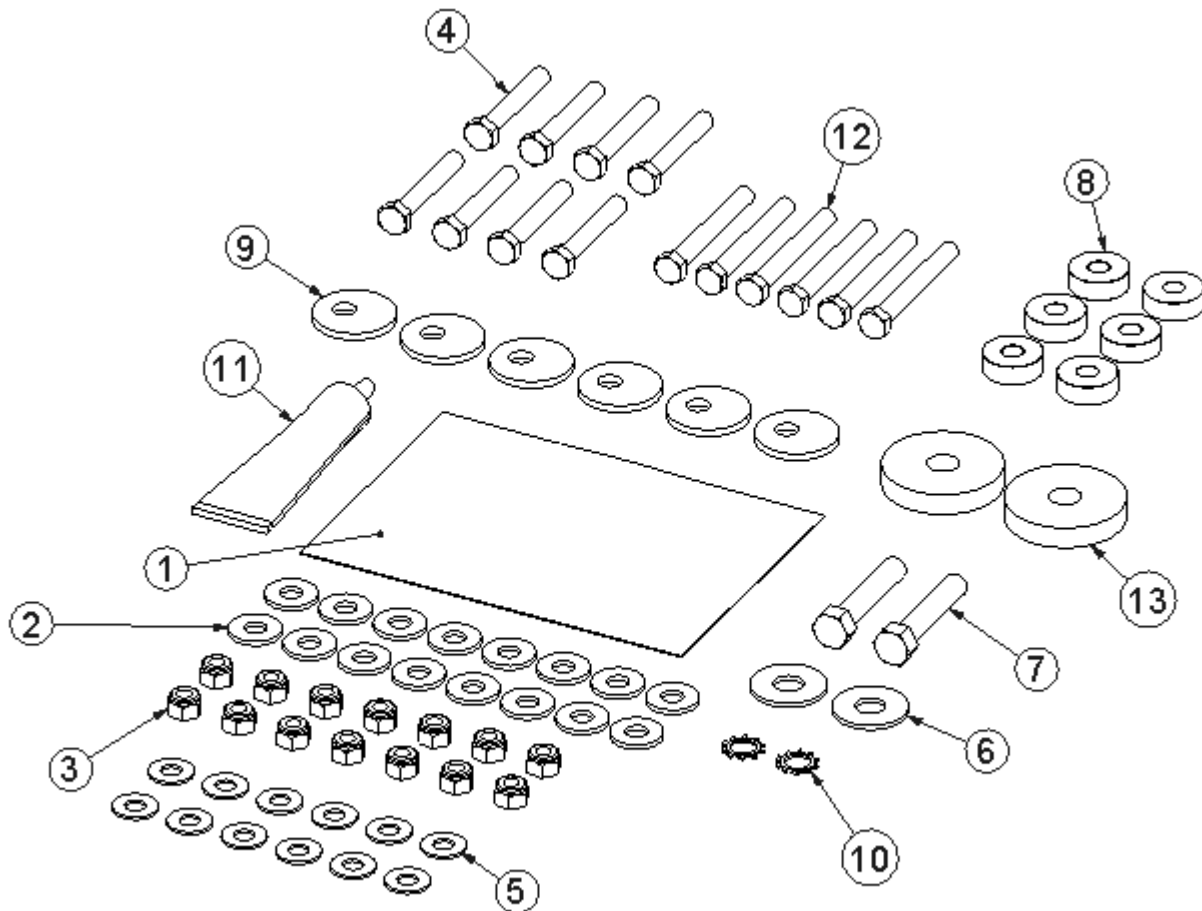
5/16-18UNC Plusnut (FAS0091) Use 1/2" dia. drill w/stop
FAS0095 SCREW, HXHD, 5/16-18UNCx2.00", G8
FAS0086 WASHER, FLAT, 5/16"ID
22200-0 PLUSNUT TOOL



Place barrel of the plusnut body in sheet metal thru hole until flange is flush with sheet metal.

Using a 9/16" combination wrench of plusnut tool body and a second hand wrench, ratchet, or air tool, rotate the hex bolt head CW to draw plus nut flanges up (set the plusnut).

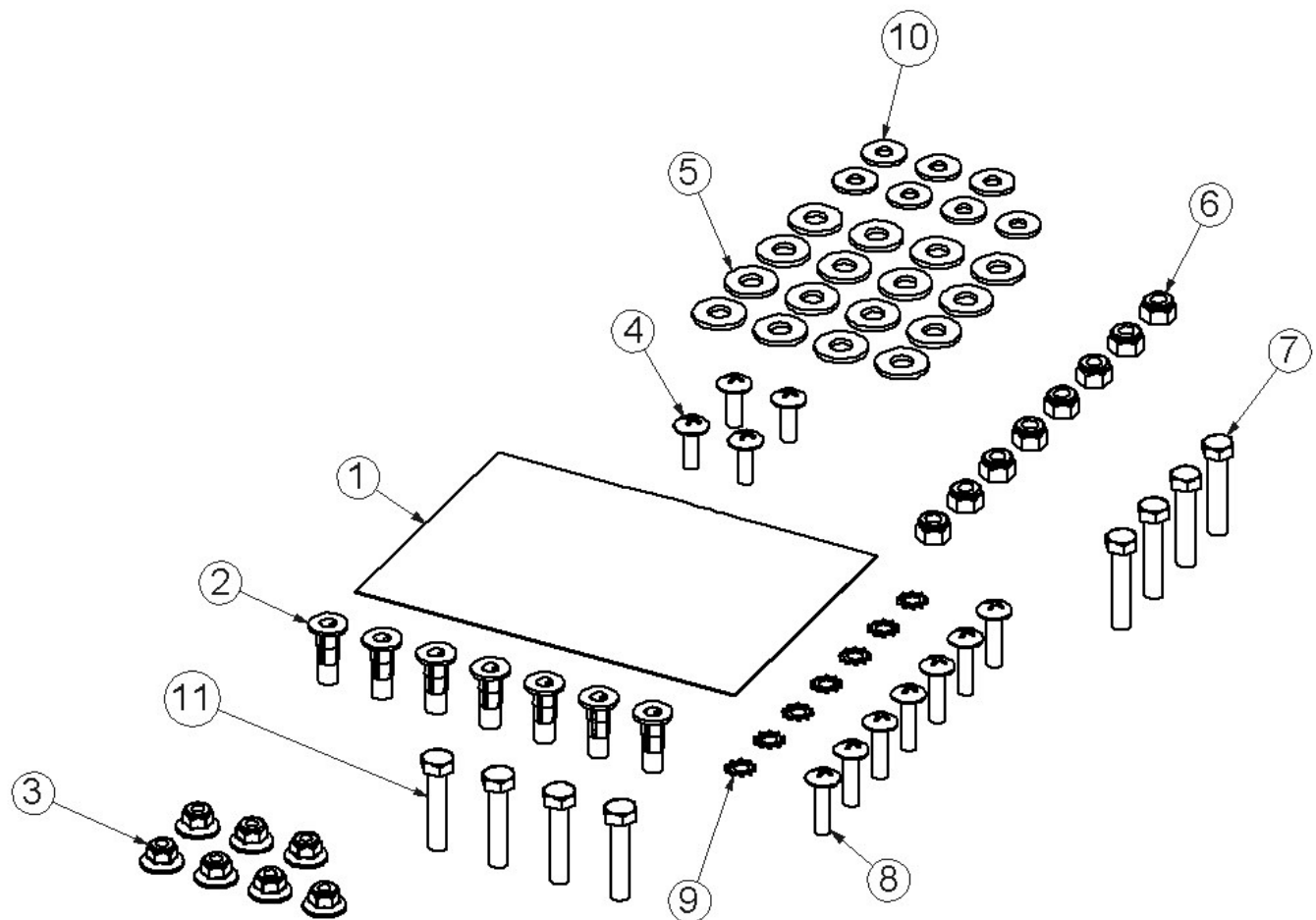
**P2F250SD Installation and/or Assembly Fasteners
BAG52302**



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	BAG0507-A	5" x 7" 3MIL AUTOBAG	1
2	FAS0086	WASHER,FLAT USS 5/16 ZP	16
3	FAS0090	Nut, Nylon Insert Lock, 5/16-18, Zi	14
4	FAS0095	Screw, Hex Hd, 5/16-18x2.00 , Grade 8	8
5	FAS0164	WASHER,FLAT,SAE,5/16,ALUM	12
6	FAS0482	Washer, Flat 7/16	2
7	FAS0788	SCREW,HEX HEAD, M10 x 1.5 X 50mm LONG	2
8	03927-1	Floor Spacer Short	6
9	21166-0	ECCENTRIC WASHER	6
10	FAS0278	Washer, Lock, Ext. Tooth, 7/16, NI ZN	2
11	26618-0	Silicone Sealant	1
12	FAS0094	Screw, Hex Hd, 5/16-18x2.50 Zn Plate	6
13	46886	SPACER, ALUM .375	2

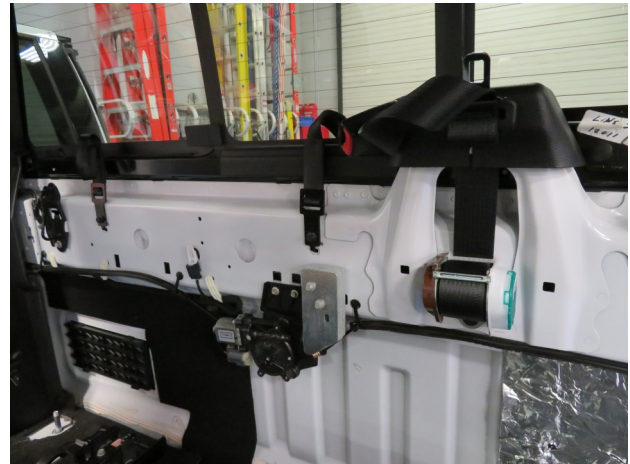
52274 Installation and/or Assembly Fasteners
BAG52274

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	BAG0507-A	5" x 7" 3MIL AUTOBAG	1
2	FAS0052	PLUSNUT, 1/4-20 PB DC	7
3	FAS0055	NUT, HEX NLK FLG 1/4-20 ZP	7
4	FAS0062	SCREW, THP 1/4-20X.75 G5ZP	4
5	FAS0086	WASHER, FLAT USS 5/16 ZP	16
6	FAS0090	NUT, HEX NLK 5/16-18 ZP	8
7	FAS0092	Screw, Hex Hd, 5/16-18x1.50 Zn Plate, G8	4
8	FAS0121	Screw, Truss Hd. Ph, 1/4-20x1.00, NI ZN	7
9	FAS 0066	Washer, Lock, Ext. Tooth, 1/4	7
10	FAS0067	WASHER, FLAT USS 1/4 ZP	7
11	FAS0129	Screw, HH 5/16-18X1.5 Zn-Ni, G8	4



Step 01 "Vehicle Preparation"

Vehicle comes fully equipped with the rear second row seating, these need to be removed prior to beginning the installation. If you need to remove the seat belts to remove the seats, these need to be re-installed and zip tied out of the way. All electrical connections need to be reconnected with the seat belt re-installation as well. Discard seats and hardware when completed.

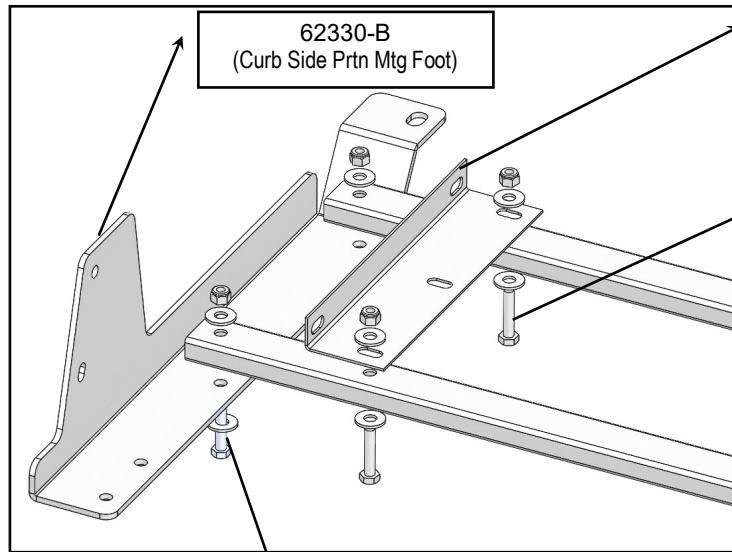


Step 02 "OEM Rear Seat Instructions"

Remove rear seat following the OEM removal instructions attached to the back of these instructions, 18 pages total.

Step 03

FOR THE 52274 KIT-Pre-assemble the partition mounting feet (52306-B & 52307-B) and the two stowall mounting cross tube (52279-B) if applicable.

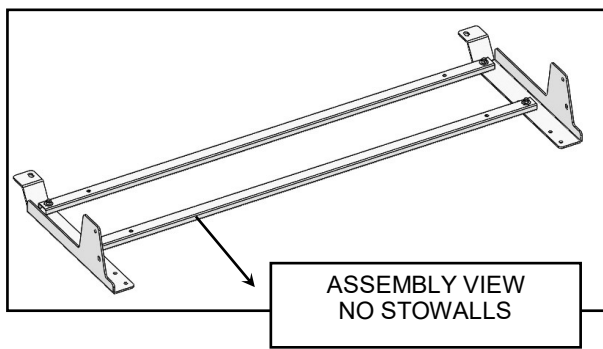
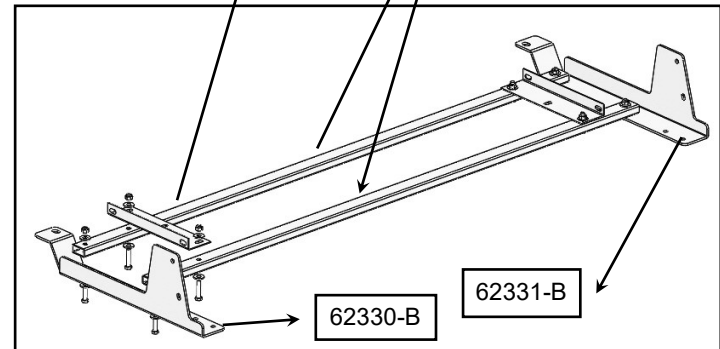


FOR STOWALLS ONLY
15616-0
Qty = 2
Part of: SAJ-10

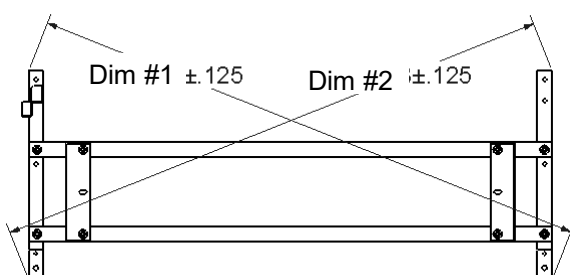
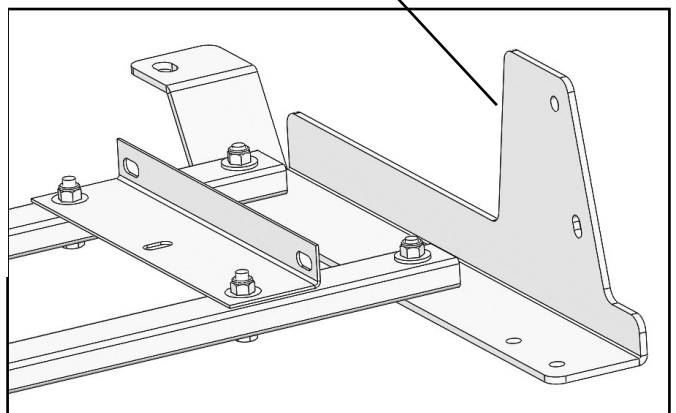
FOR STOWALLS ONLY
FAS0090 (4)
FAS0086 (8)
FAS0129 (4)
(Part of: BAG52274)

ASSEMBLY VIEW
WITH STOWALLS

52279-B
Qty =2



62331-B
(Street Side Prtn Mtg Foot)



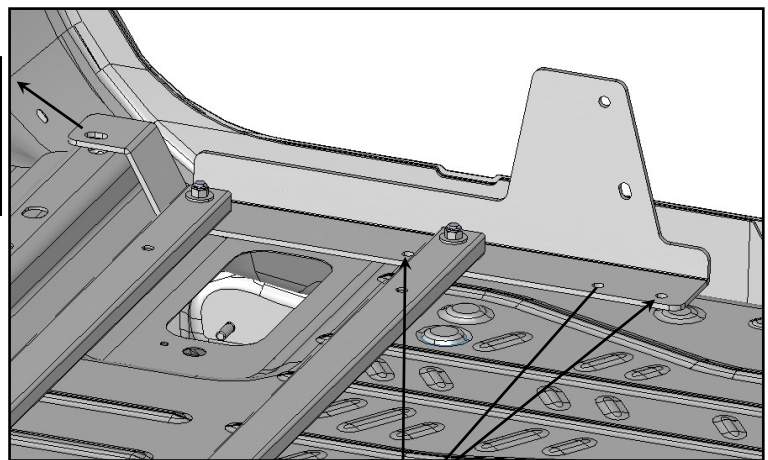
NOTE:
Measure corner to corner to ensure sub-assembly is squared up prior to next step. Dimensions (#1 & #2) should be the same with a tolerance of +/- 0.125"
Tighten all fasteners at this time.

STEP 04

Place mounting sub-assembly into the vehicle as shown. Align with the OEM floor weld nuts indicated. Once holes are aligned and temporarily secured in place with fasteners described below use a marker pen to locate the partition mounting feet weldment floor thru hole locations (three per side) as shown below. After marking the six floor thru hole locations (3 per side) remove the components and set aside at this time. Vehicle comes equipped with OEM floor matts, please review and follow sheet 3 instructions concerning thru hole procedures. Use a 3/8" diameter drill bit (w/stop collar), ref ASCO p/n: 31121-0.

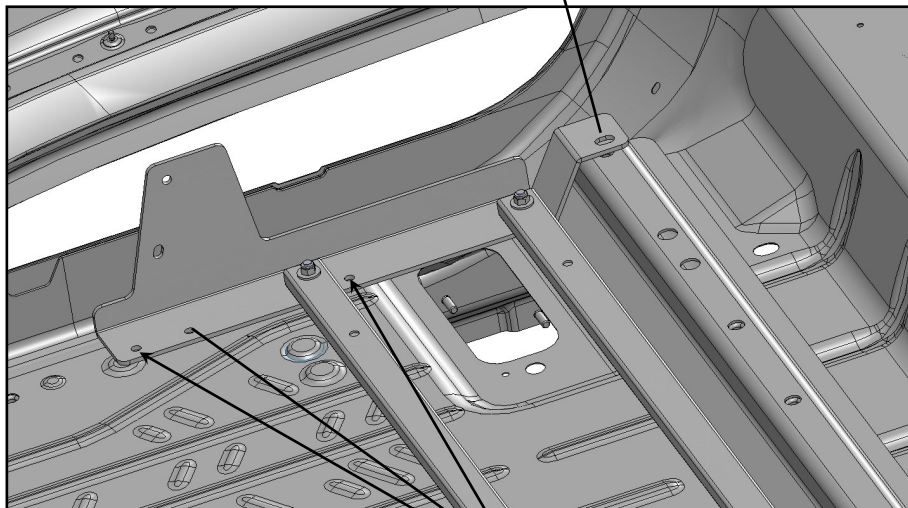
Note that a self-etching primer is to be applied to all drilled thru holes at this time.

Align Thru Hole with the OEM weld nut location, Thread M8-1.25 x 50mm (FAS0788) to secure sub-assembly in place during marking of OEM floor thru hole fastener locations (Part of: BAG52302)



Mark the three Partition Mtg Feet floor thru hole locations. (Driver Side Shown)

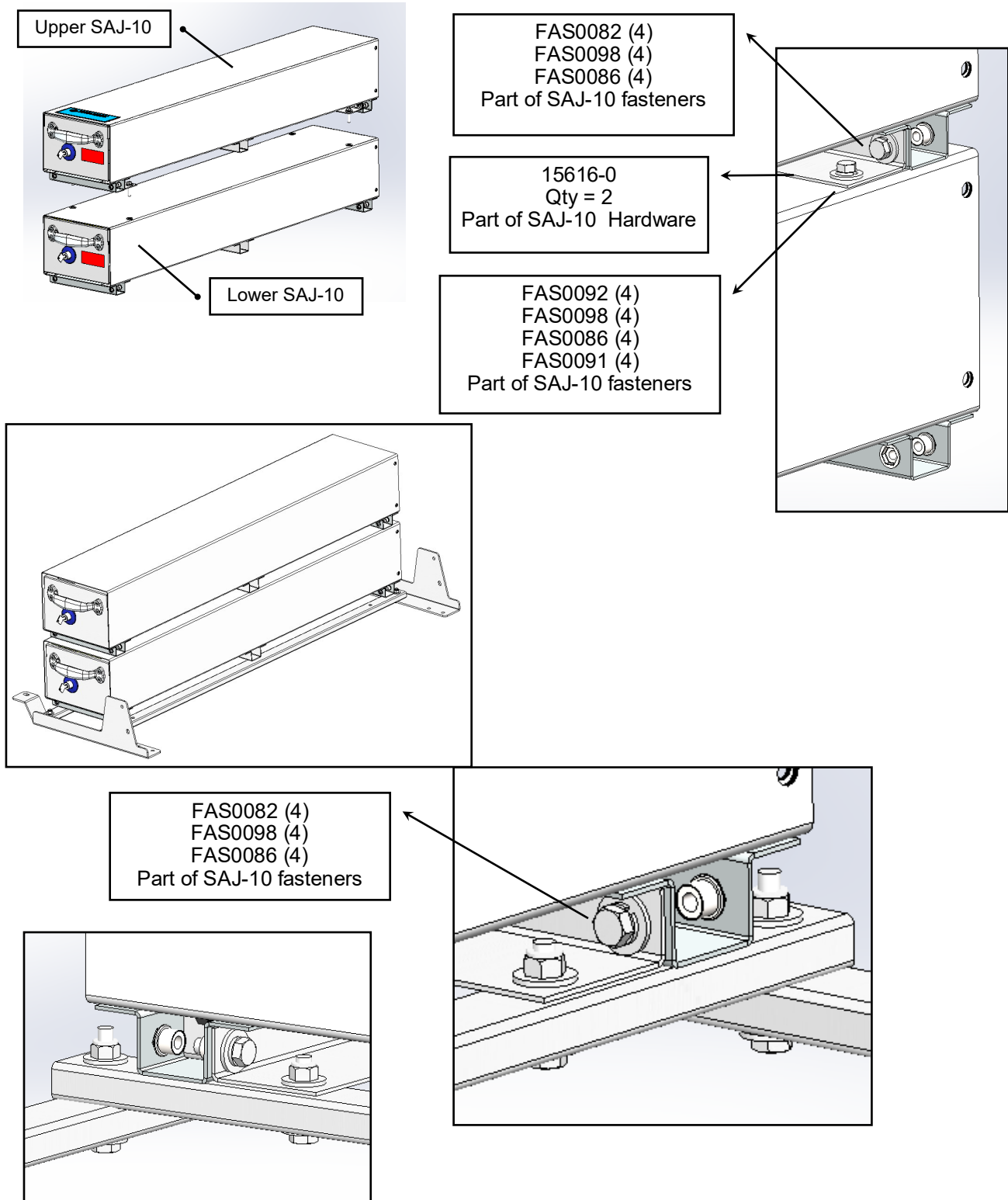
Align Thru Hole with the OEM weld nut location, Thread M8-1.25 x 50mm (FAS0788) to secure sub-assembly in place during marking of OEM floor thru hole fastener locations (Part of BAG52302)



Mark the three Partition Mtg Feet floor thru hole locations. (Passenger Side Shown)

STEP 05

IF APPLICABLE FOR YOUR APPLICATION, Attachment of upper and lower SAJ-10' stowalls. Orientate and place the upper SAJ-10 on the lower SAJ-10 as shown below. Next secure the second upper SAJ-10 to the lower SAJ-10 using fasteners supplied per the instruction sheets (29317-0), Fully tighten all fasteners at this time.



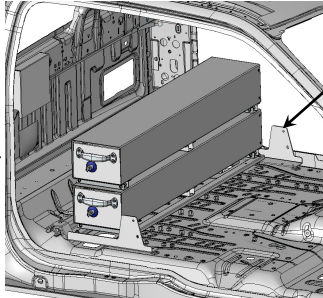
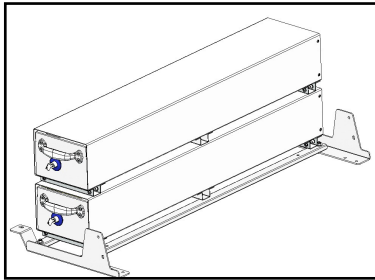
STEP 06A

IF APPLICABLE FOR YOUR APPLICATION, Place the two stowalls (SAJ-10) and sub-assembly from Step 05, page 9 into the vehicle. Re-align the partition mounting feet weldment holes with the previously drilled thru holes in floor.

Note:

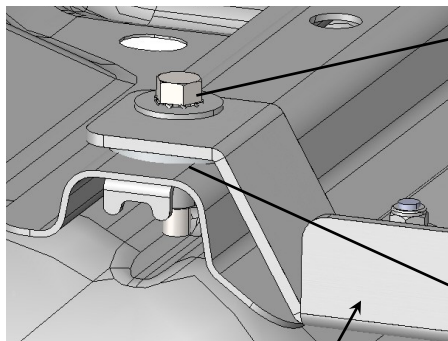
All installation holes with fasteners should be sealed with silicon (26618-0) Part of: BAG52302 or butyl sealant to prevent exhaust fumes and/or water from entering the vehicle..

Install fasteners (shown below) and fully tighten

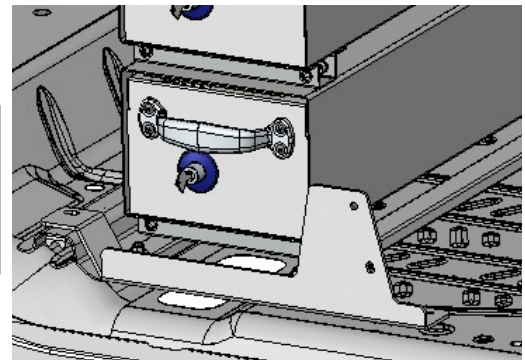


NOTE:

This is a heavy subassembly to lift and re-position in cab. For safety use adequate number of personal when installing unit in vehicle.



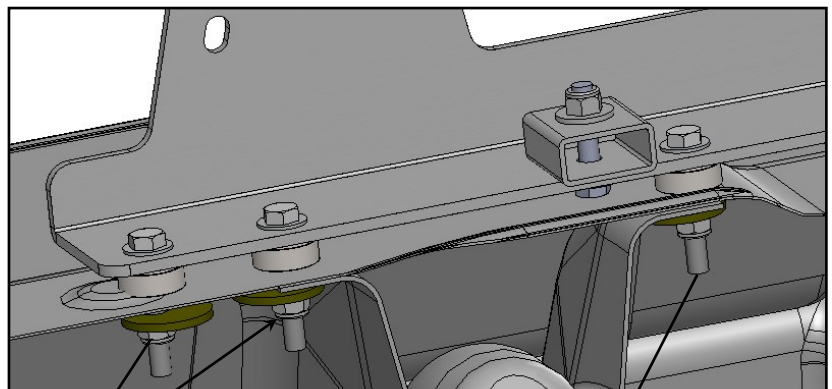
FAS0788 (2)
FAS0278 (2)
FAS0482 (2)
CRBSD + STRSD
(Part of: BAG52302)



46886 (2)
CRBSD + STRSD
(Part of: BAG52302)

NOTE:

Use a pry bar to raise up the partition mtg feet weldments for easier access when installing the four flat washers under the upper rectangular tube



FAS0095 (4)
FAS0164 (8)
03927-1 (4)
21166-0 (4)
FAS0090 (4)
CRBSD + STRSD
(Part of: BAG52302)

FAS0095 (2)
FAS0164 (4)
03927-1 (2)
21166-0 (2)
FAS0090 (2)
CRBSD + STRSD
(Part of: BAG52302)

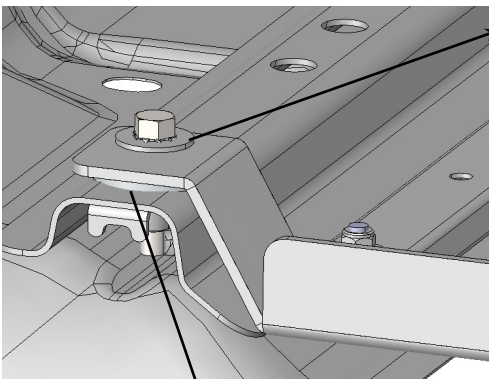
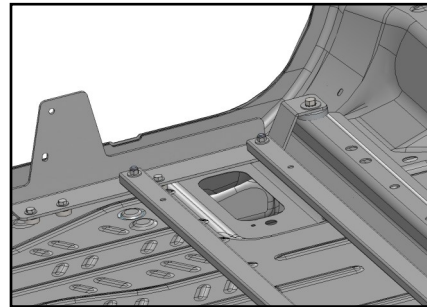
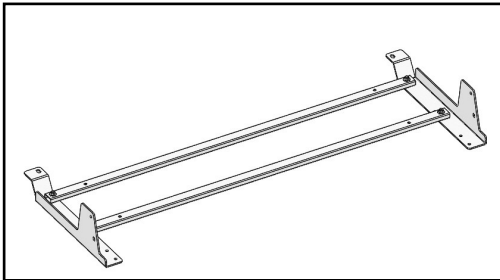
STEP 06B—without the stowall installation

Place sub-assembly from Step 05, page 9 into the vehicle. Re-align the partition mounting feet weldment holes with the previously drilled thru holes in floor.

Note:

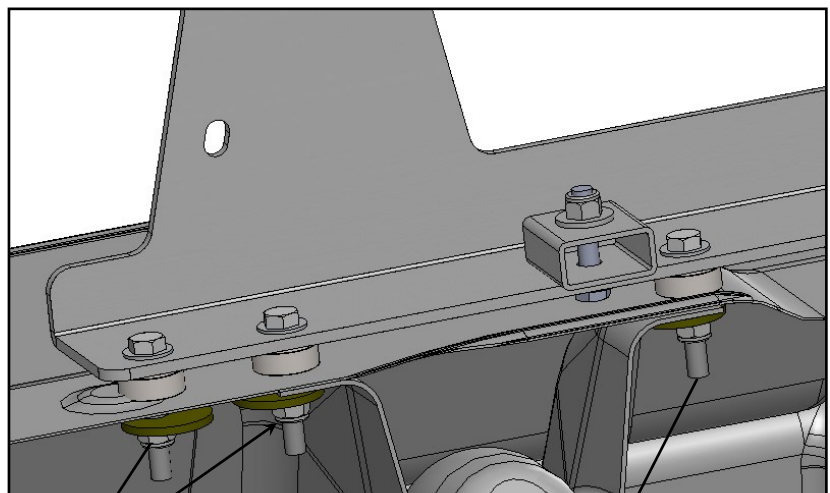
All installation holes with fasteners should be sealed with silicon (26618-0) Part of: BAG52302 or butyl sealant to prevent exhaust fumes and/or water from entering the vehicle..

Install fasteners (shown below) and fully tighten



FAS0788 (2)
FAS0278 (2)
FAS0482 (2)
CRBSD + STRSD
(Part of: BAG52302)

46886 (2)
CRBSD + STRSD
(Part of: BAG52302)



FAS0095 (4)
FAS0164 (8)
03927-1 (4)
21166-0 (4)
FAS0090 (4)
CRBSD + STRSD
(Part of: BAG52302)

FAS0095 (2)
FAS0164 (4)
03927-1 (2)
21166-0 (2)
FAS0090 (2)
CRBSD + STRSD
(Part of: BAG52302)

STEP 07

If vehicle is to be up-fitted with the (53632) Inverter Kit, 2000W INV 1AGM GM FSV follow the steps in 56634 instructions. In vehicle has alternate inverter follow the instructions for that particular inverter kit.

Introduction / Comments:

**53634 2017 Super Duty w/ 2 OEM
Batteries and One Aux Battery**

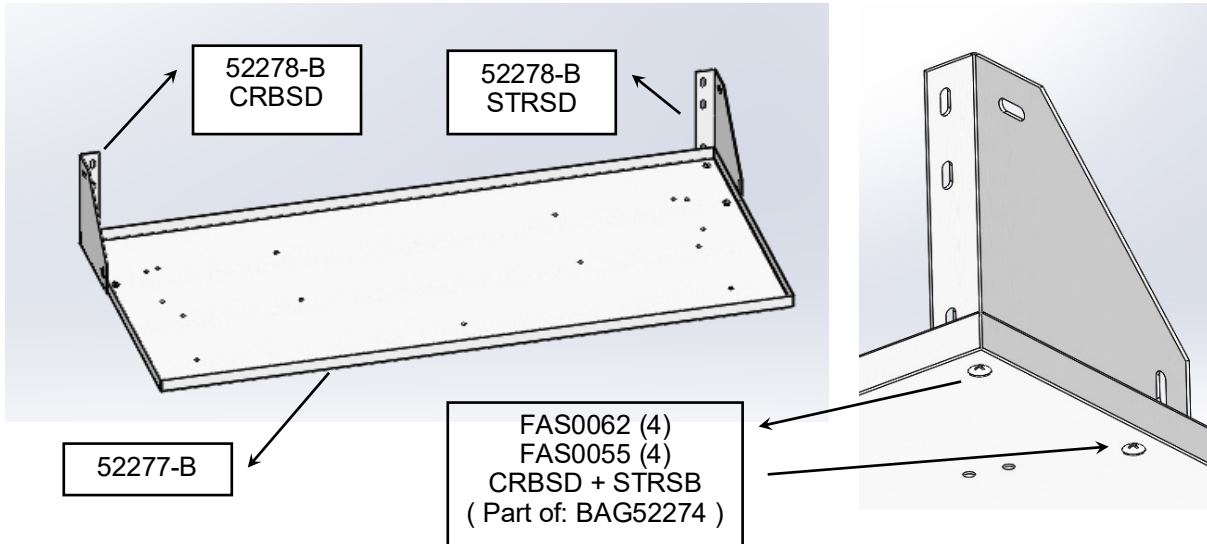
Note:

Read all instructions prior to installation. Only personnel familiar with using electrical best practices should perform this install. Due care must be used when routing all wires to avoid sharp, moving, and hot parts. All holes drilled or pass-through's must be sealed with silicone.



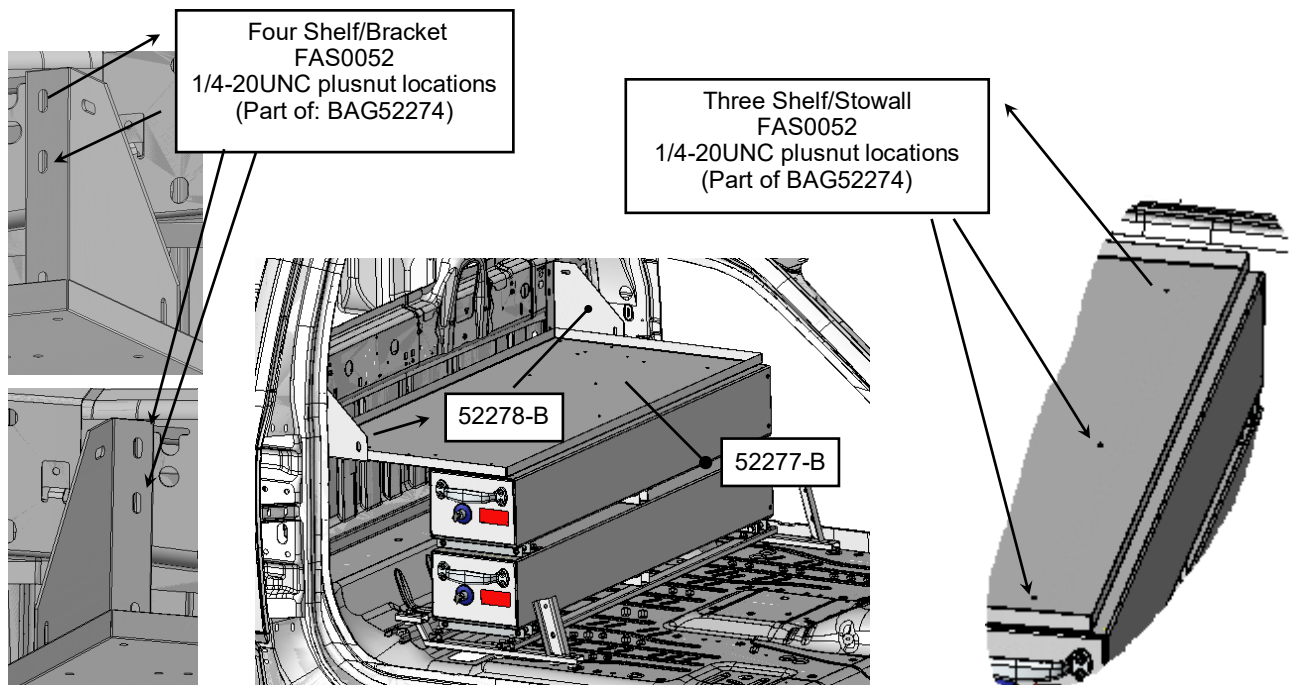
STEP 08

Attachment of the Top Shelf (52277-B) and the two Shelf Support Brackets (52278-B) using fasteners listed.. Tighten all fasteners securely.



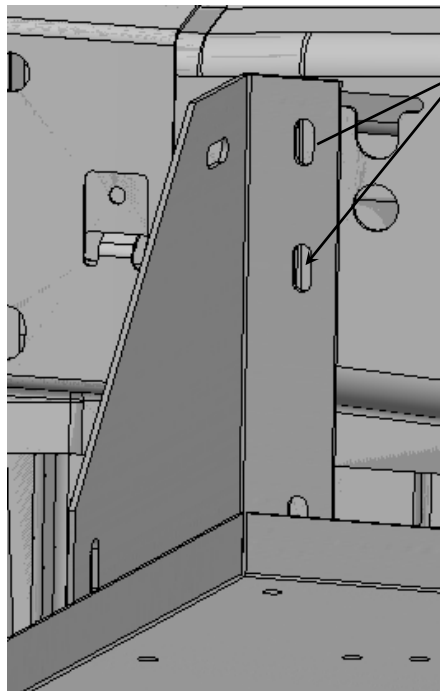
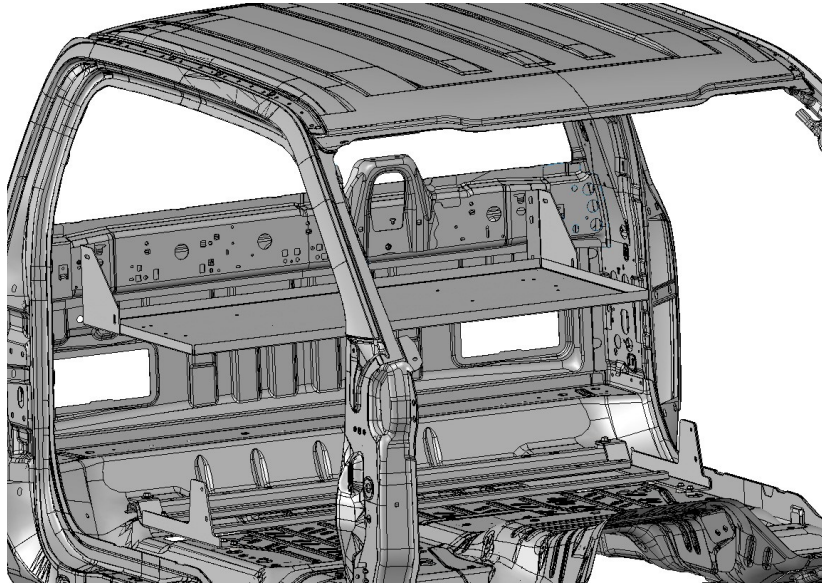
STEP 09A—with stowall

Place just completed shelf/brackets sub-assembly (Step 08) in vehicle with brackets against the back wall of the cab area and the bottom of the shelf sitting atop the upper stowall. Mark the back cab wall plusnut locations (4-pl) and the three shelf to upper stowall (SAJ-10) locations. Keep shelf flush with top stowall surface and the brackets with the back wall when marking locations. Remove shelf/bracket sub-assembly and install the seven 1/4-20UNC plusnut (FAS0052) per the standard ASCO procedure shown at the beginning of these instructions.

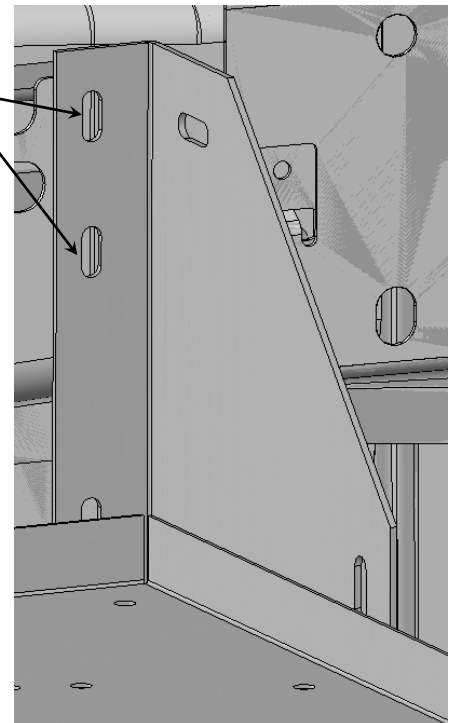


STEP 09B—without the stowall

Place just completed shelf/brackets sub-assembly (Step 08) in vehicle with brackets against the back wall of the cab area. With somebody helping to hold the shelf, Mark the back cab wall plusnut locations (4-pl). Remove shelf/bracket sub-assembly and install the four 1/4-20UNC plusnut (FAS0052) per the standard ASCO procedure shown at the beginning of these instructions.

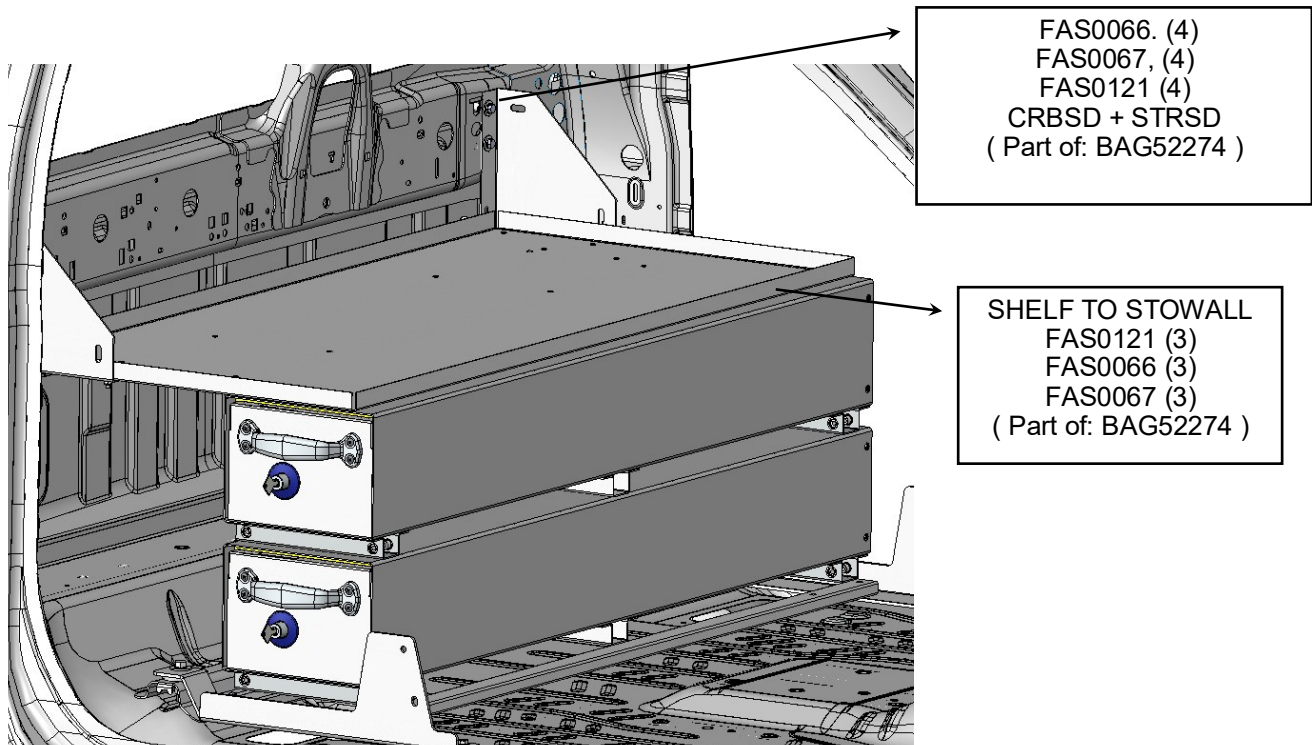


Shelf/Bracket
(4) FAS0052
1/4-20UNC plusnut locations
(Part of: BAG52274)



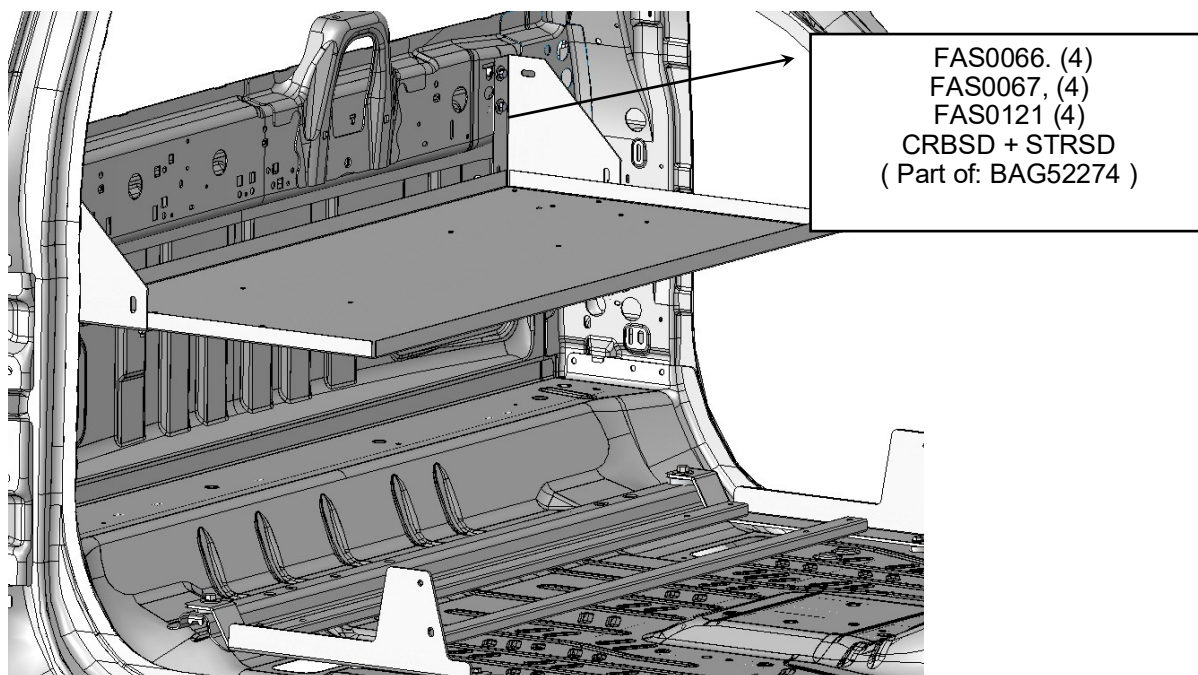
STEP 10A

Re-position the shelf/bracket sub-assembly set aside in step 09, page 13. Align the plusnut mounting locations, install fasteners listed. Tighten all fasteners securely.



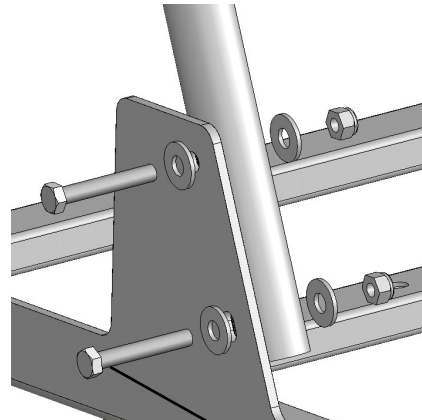
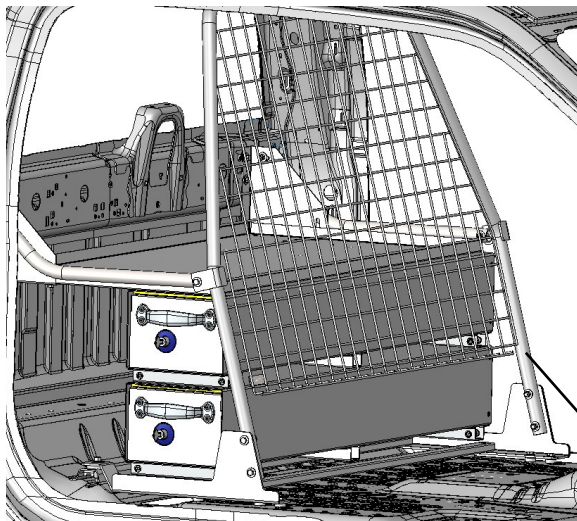
STEP 10B

Re-position the shelf/bracket sub-assembly set aside in step 09, page 13. Align the plusnut mounting locations, install fasteners listed. Tighten all fasteners securely. Support the front of the shelf until the partition is installed in step 11B



STEP 11A

Install the Fixed Wire Partition (52303-B) into the vehicle. Align the partition outer tube frame mounting holes with the brackets as shown below. Install fasteners listed, do not fully tighten at this time.

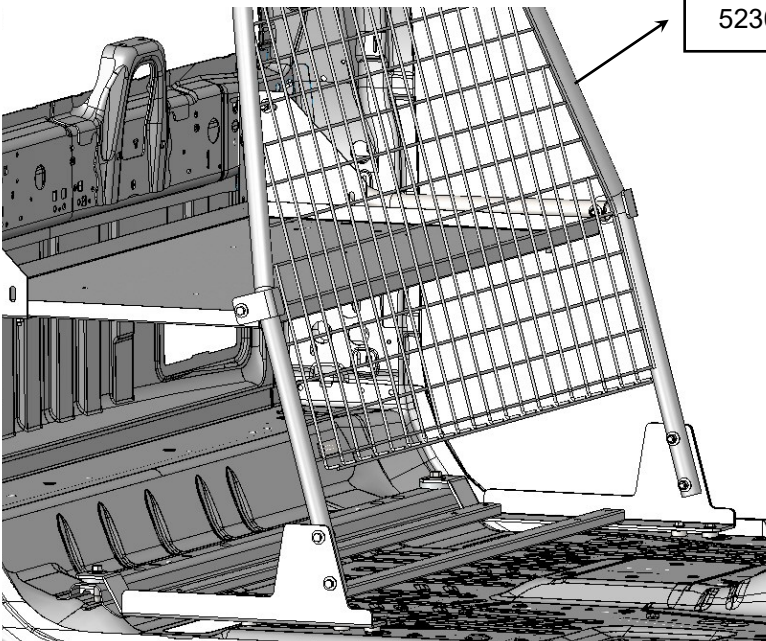


52303-B

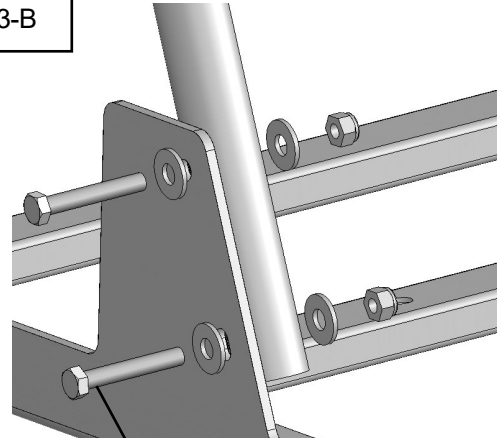
FAS0095 (4)
FAS0086 (8)
FAS0090 (4)
CRBSD + STRSD
(Part of: BAG52302)

STEP 11B

Install the Fixed Wire Partition (52303-B) into the vehicle. Align the partition outer tube frame mounting holes with the brackets as shown below. Install fasteners listed, do not fully tighten at this time.



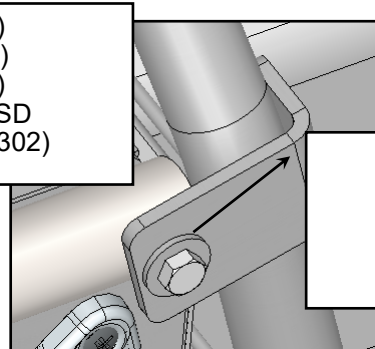
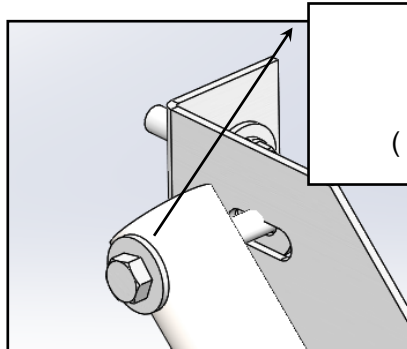
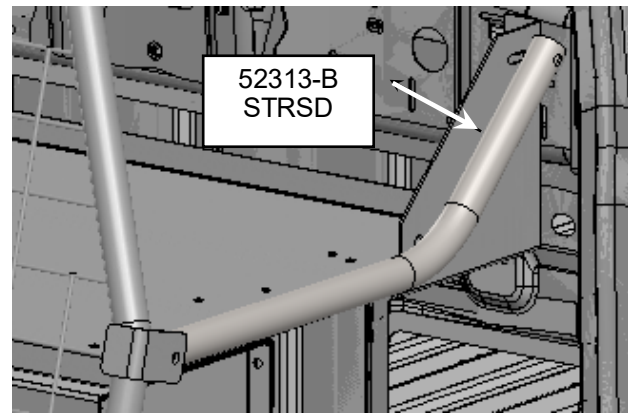
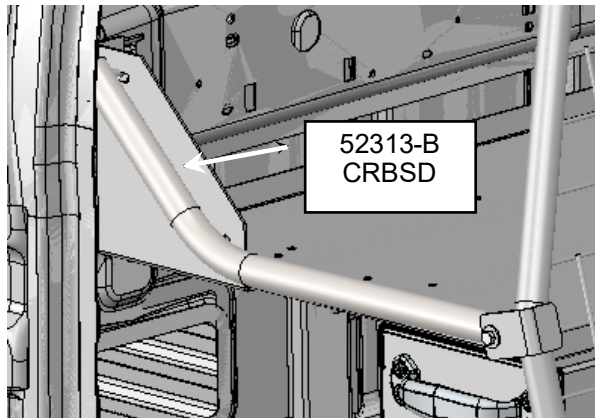
52303-B



FAS0095 (4)
FAS0086 (8)
FAS0090 (4)
CRBSD + STRSD
(Part of: BAG52302)

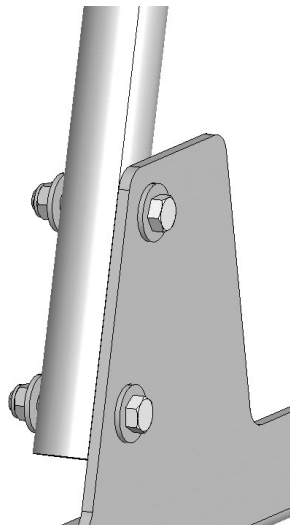
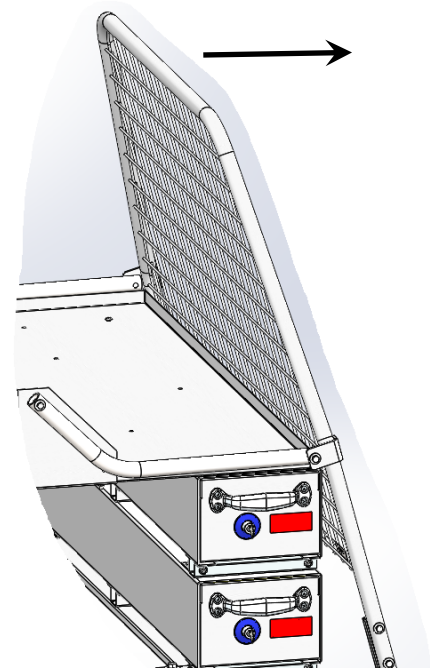
STEP 12A

Install the partition frame to shelf (back cab wall) brackets Support Arms (52313-B) and install fasteners listed. Do not fully tighten fasteners at this time.



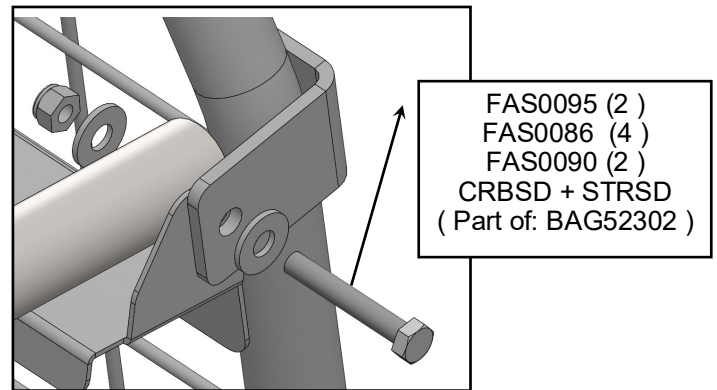
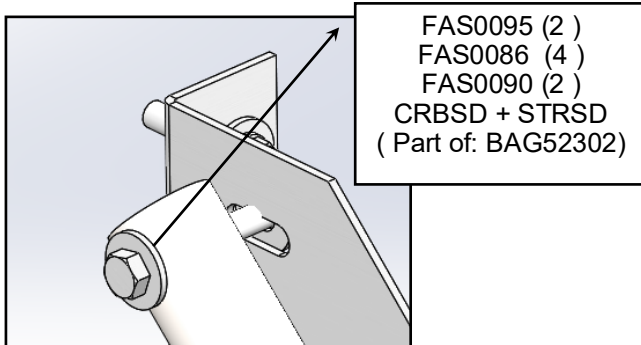
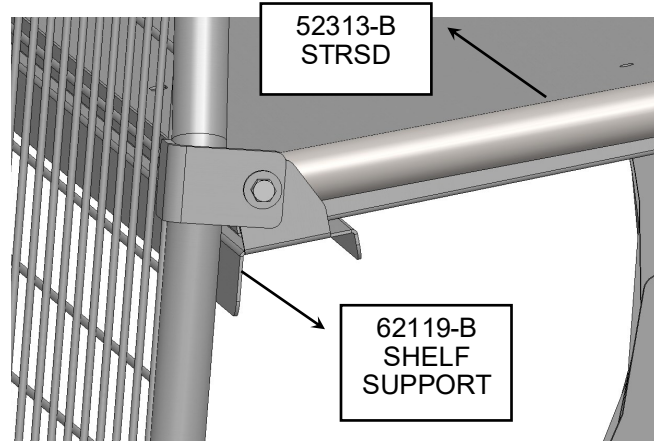
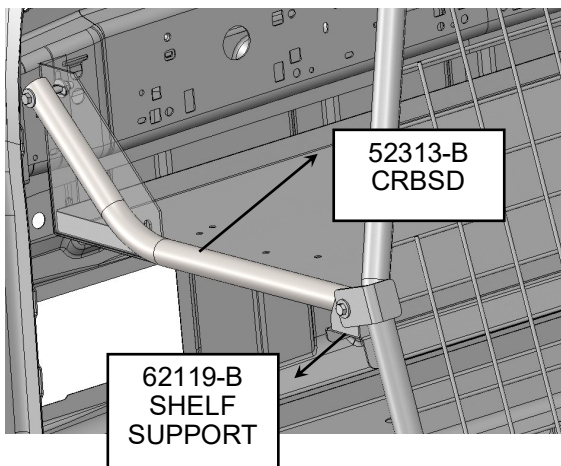
STEP 13A

Ensure that partition weldment grid wires and tube frame do not contact the top shelf and/or the upper stowall surfaces. Adjust top of the partition as required and fully tighten the fasteners previously installed in step 12 shown above. Next secure the lower partition outer frame to the partition mounting feet.



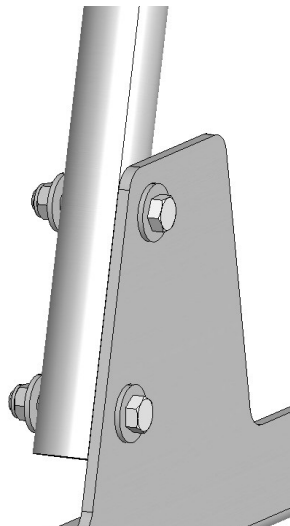
STEP 12B

Install the partition frame to shelf (back cab wall) brackets Support Arms (52313-B) and install fasteners listed. Make sure the shelf support is under the shelf. Do not fully tighten fasteners at this time.



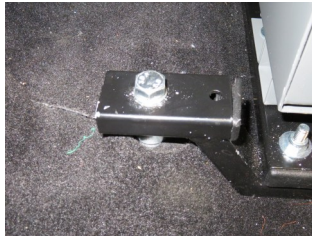
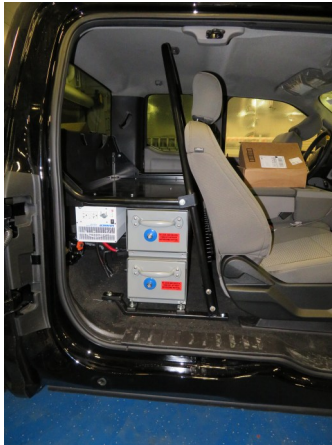
STEP 13B

Ensure that partition weldment grid wires and tube frame do not contact the top shelf. Adjust top of the partition as required and fully tighten the fasteners previously installed in step 12 shown above. Next secure the lower partition outer frame to the partition mounting feet.



Step 14

Your Fixed Wire Partition (P2F250SD), Top Shelf (w/two SAJ-10's should now be complete. Below are some photographs showing what the install should look like.



**DOUBLE CHECK ALL FASTENERS LOCATIONS TO BE SURE THAT ALL
FASTENERS ARE TIGHTENED TO SPECIFICATIONS.
YOUR INSTALLATION IS NOW COMPLETE!
STOW THIS COPY IN THE VEHICLE FOR FUTURE REFERENCES!**

501-10B Rear Seats
Removal and Installation

2017 F-250, 350, 450, 550 Super Duty
Procedure revision date: 06/22/2016

Rear Seat RH - Super Cab

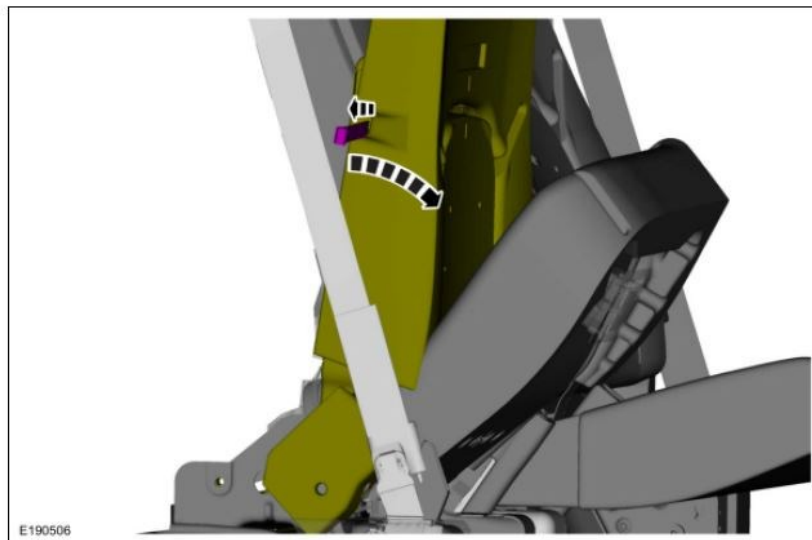
Removal

NOTE: Removal steps in this procedure may contain installation details.

1. Remove the seat front bolts.
 1. Using the seat cushion latch handle, raise the cushion.
 2. Remove the bolts.
Torque: 19 lb.ft (26 Nm)



2. Pull the backrest release strap and fold the seat backrest down.



3. Remove the seat rear nuts. Remove the seat.
Torque: 59 lb.ft (80 Nm)

501-10B Rear Seats
Removal and Installation

2017 F-250, 350, 450, 550 Super Duty
Procedure revision date: 06/22/2016

Rear Seat RH - Super Cab



Installation

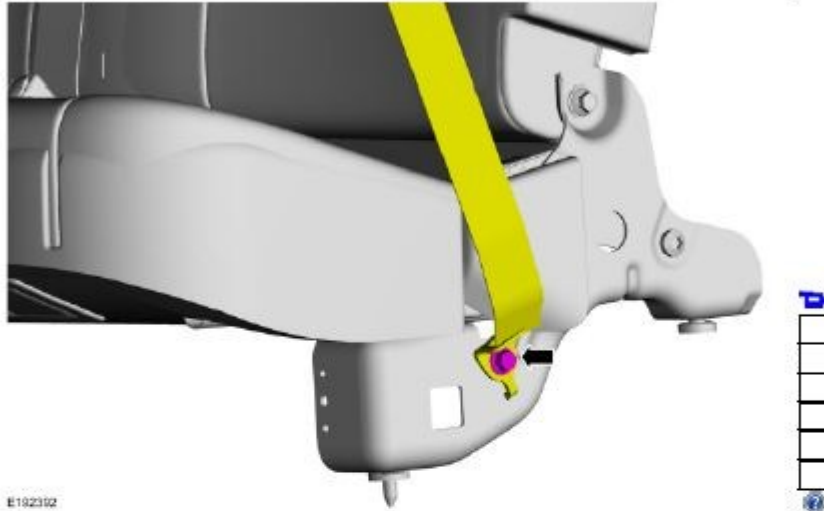
1. To install, reverse the removal procedure.

Copyright © 2017 Ford Motor Company

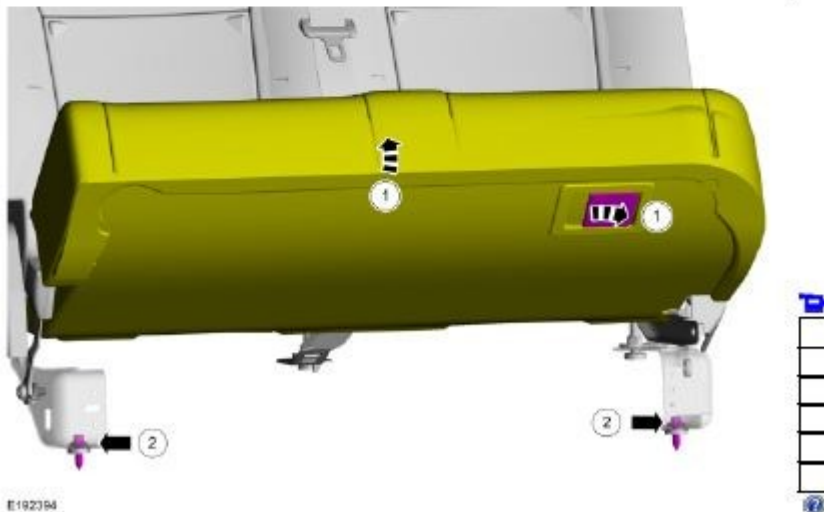
Removal

NOTE: Removal steps in this procedure may contain installation details.

1. Remove the RH seat.
Refer to: [Rear Seat RH - Super Cab](#) (501-108 Rear Seats, Removal and Installation).
2. Remove the bolt and position the seatbelt aside.
Torque: 30 lb.ft (40 Nm)



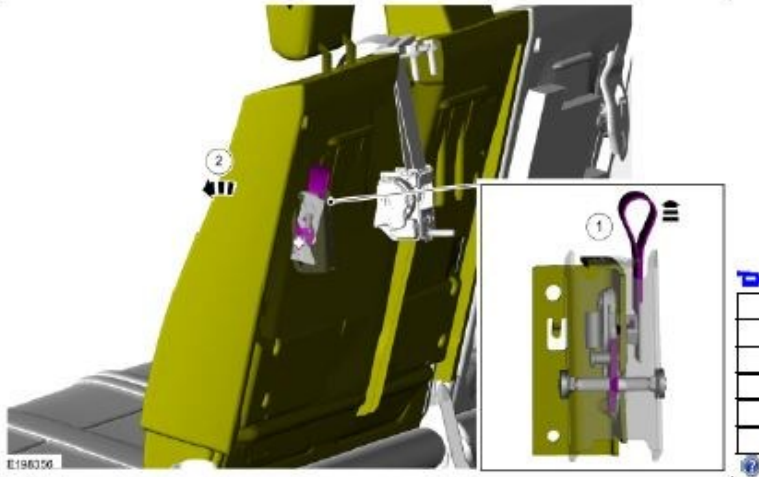
3. Remove the seat front bolts.
 1. Using the cushion latch handle, raise the seat cushion.
 2. Remove the bolts.
Torque: 26 lb.ft (35 Nm)



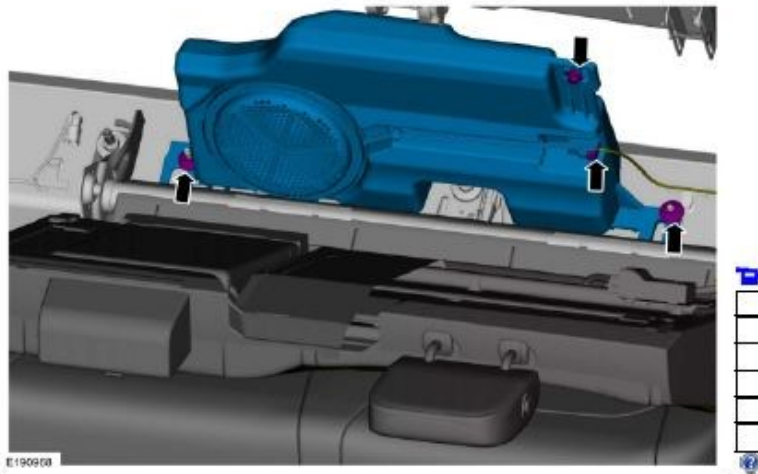
4. **NOTE:** During installation the striker should be in its lowest position for the latch to engage.

Lower the LH backrest.

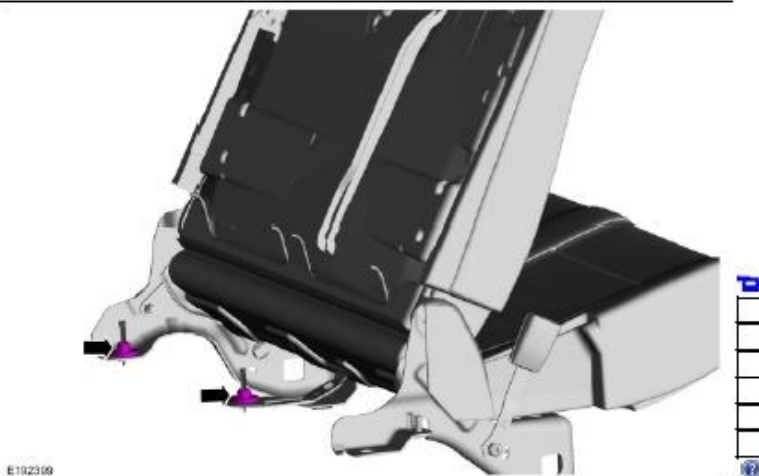
1. Pull the backrest release strap and release the latch from the striker.
2. Lower the backrest.



5. If equipped.
Disconnect the subwoofer electrical connector, remove the fasteners and the subwoofer.
Torque: 62 lb.in (7 Nm)



6. Remove the seat rear bolts.
Torque: 59 lb.ft (80 Nm)



7. Remove the seat.
1. Route the center seatbelt through the cushion opening.
2. Remove the seat.



Installation

NOTE: During installation, make sure the seatbelt webbing is not twisted and the seatbelts and buckles are accessible to the occupants.

1. To install, reverse the removal procedure.

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Removal

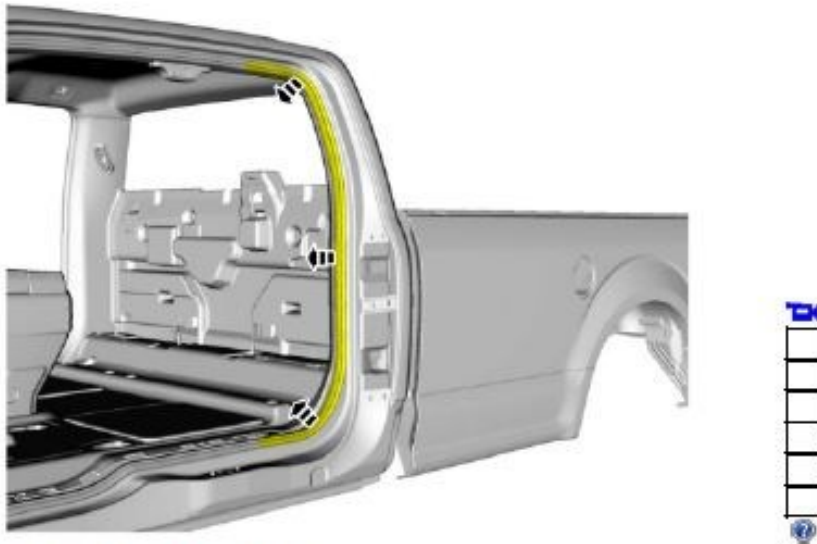
NOTE: LH side shown, RH side similar.

NOTE: Removal steps in this procedure may contain installation details.

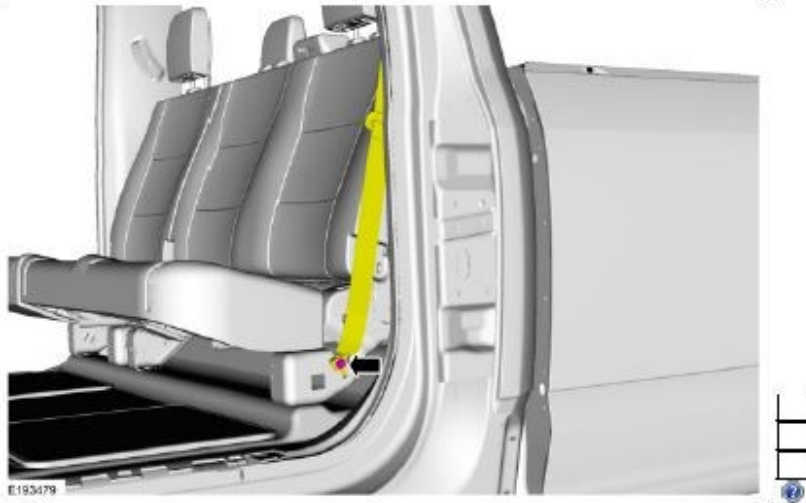
1. Release the clips and remove the scuffplate trim panel.



2. Position the rear door weatherstrip aside.



3. Remove the bolt and position the seatbelt aside.
Torque: 30 lb.ft (40 Nm)

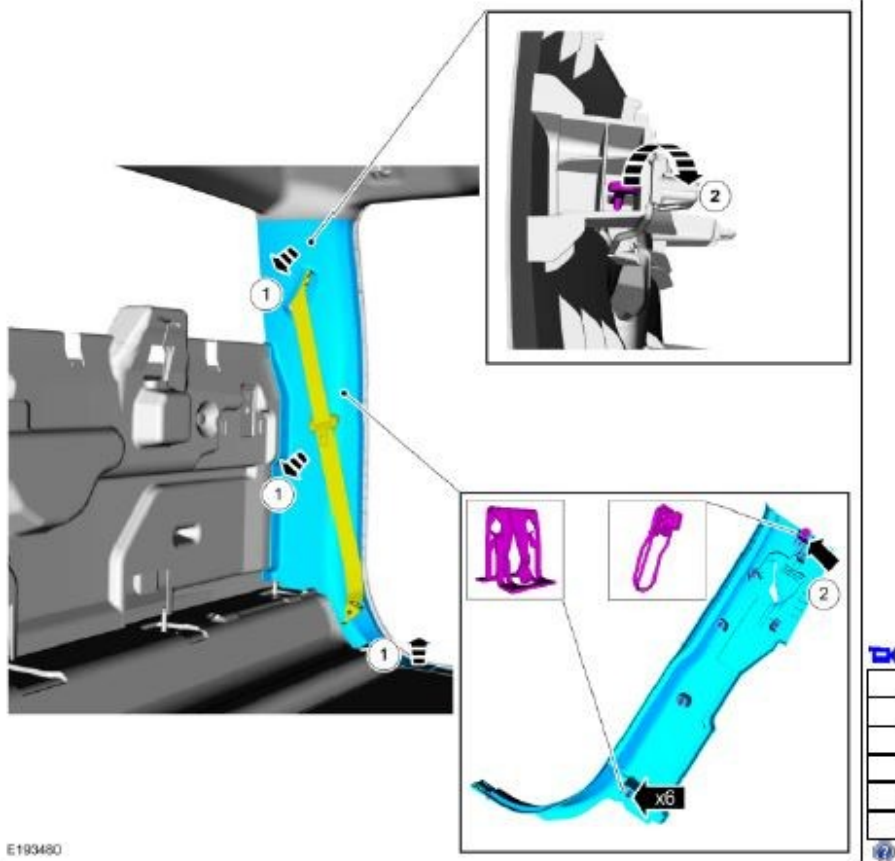


4. **NOTE:** If the tether clip is damaged during removal, a new clip must be installed prior to installation of the trim panel.

NOTE: During installation, install the clip by the scuffplate trim panel first and work upward on the trim panel to connect the other clips.

Remove the B-pillar trim panel.

1. Release the clips.
2. Release the tether clip from the trim panel.



Installation

1. **NOTE:** During installation, make sure the seatbelt webbing is not twisted and the seatbelts and buckles are accessible to the occupants.

To install, reverse the removal procedure.

Removal

NOTE: Removal steps in this procedure may contain installation details.

NOTE: LH shown, RH similar.

Super Cab

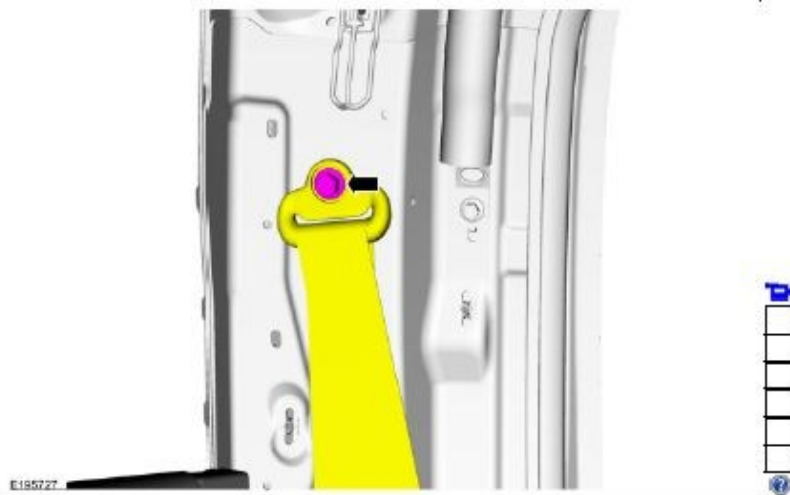
1. Remove the B-pillar trim panel.
Refer to: [B-Pillar Trim Panel - Super Cab](#) (501-05 Interior Trim and Ornamentation, Removal and Installation).

Crew Cab

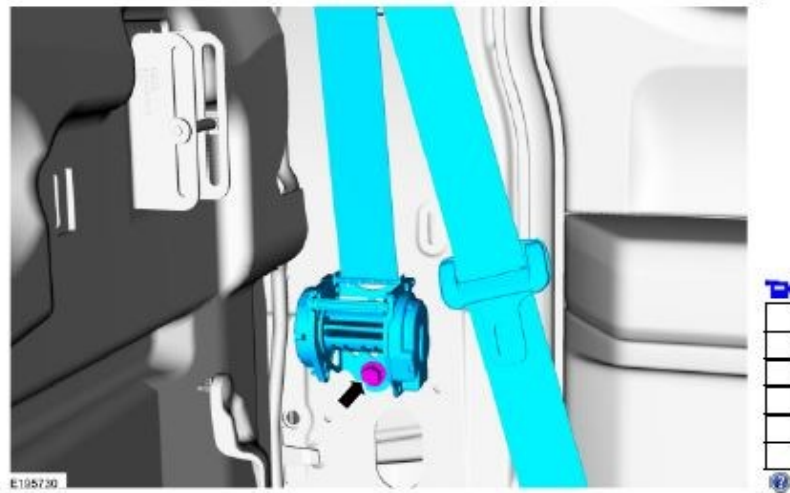
2. Remove the C-pillar trim panel.
Refer to: [C-Pillar Trim Panel](#) (501-05 Interior Trim and Ornamentation, Removal and Installation).

Super Cab and Crew Cab

3. Remove the bolt and position the seatbelt aside.
Torque: 30 lb.ft (40 Nm)



4. Remove the bolt and the seatbelt retractor.
Torque: 30 lb.ft (40 Nm)



Installation

NOTE: During installation, make sure the seatbelt webbing is not twisted and the seatbelts and buckles are accessible to the occupants.

1. To install, reverse the removal procedure.
2. Check the seatbelt system for correct operation.

Removal

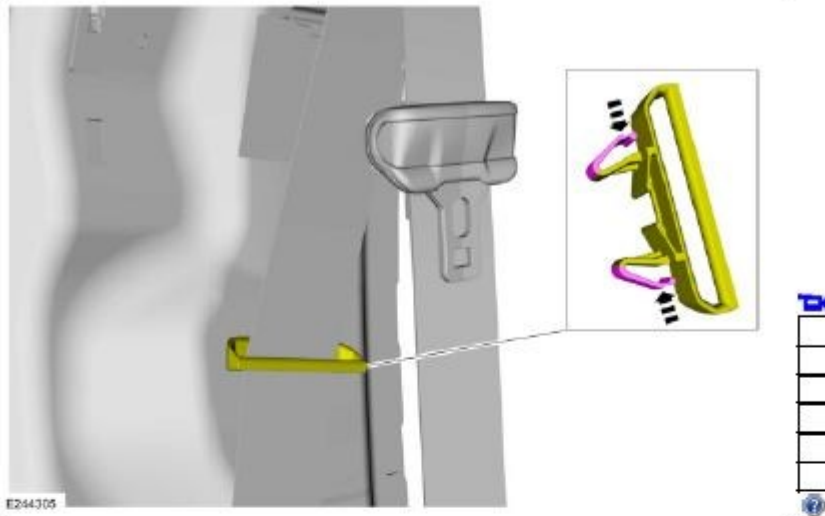
WARNING: The following procedure prescribes critical repair steps required for correct restraint system operation during a crash. Follow all notes and steps carefully. Failure to follow step instructions may result in incorrect operation of the restraint system and increases the risk of serious personal injury or death in a crash.

NOTE: *LH shown, RH similar.*

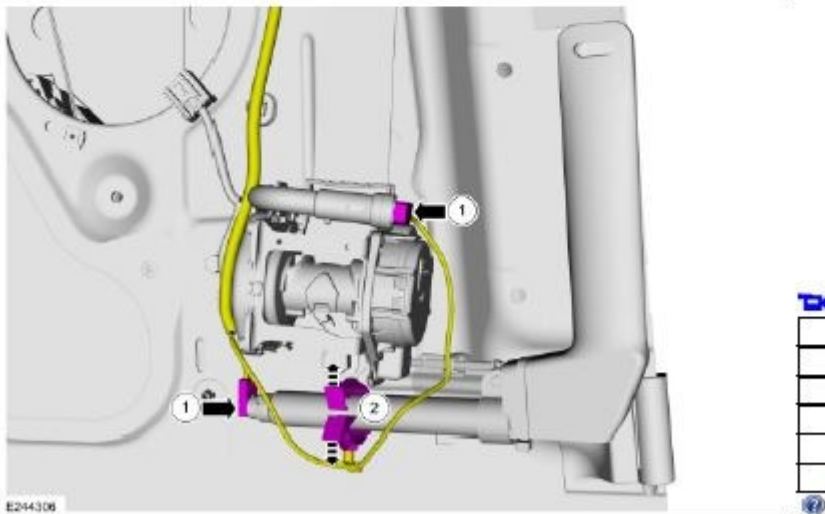
- WARNING:** Before beginning any service procedure in this manual, refer to health and safety warnings in section 100-00 General Information. Failure to follow instruction may result in serious personal injury.

Refer to: [Pyrotechnic Device Health and Safety Precautions](#) (100-00 General Information, Description and Operation).

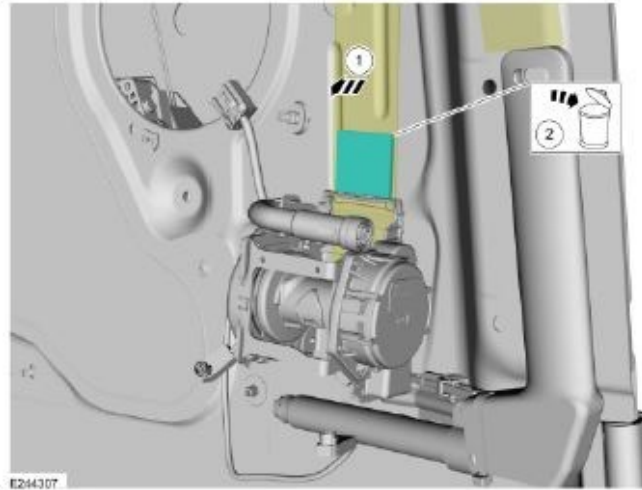
- Depower the SRS.
Refer to: [Supplemental Restraint System \(SRS\) Depowering](#) (501-208 Supplemental Restraint System, General Procedures).
- Remove the rear door trim panel.
Refer to: [Rear Door Trim Panel - Super Cab](#) (501-05 Interior Trim and Ornamentation, Removal and Installation).



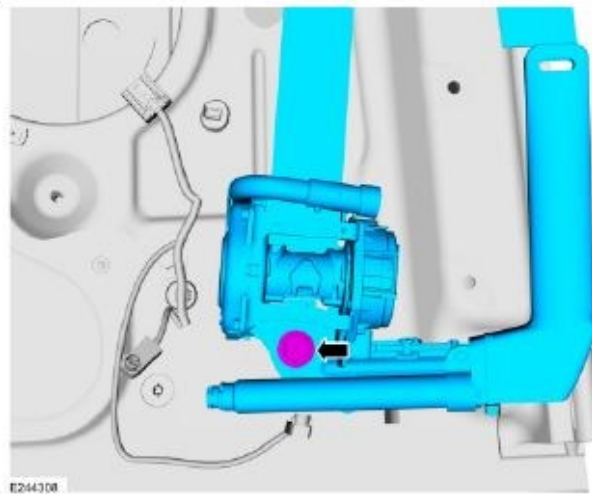
- Disconnect the front seatbelt retractor and pretensioner electrical connectors.
 - Detach the wiring harness retainer.



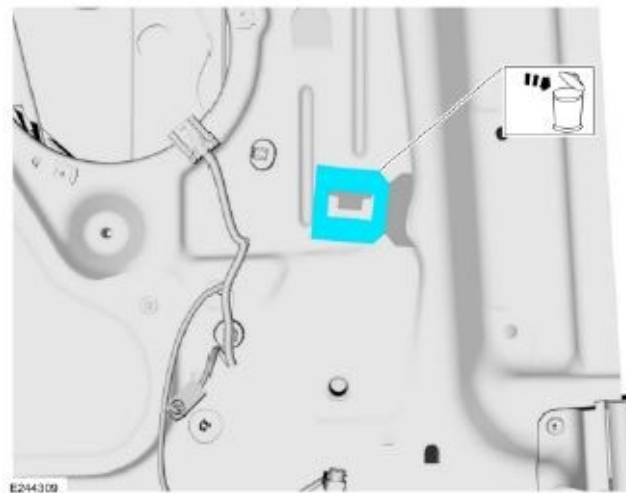
- Remove the outer weather seal.
 - Position the seatbelt aside.
 - Remove the outer weather seal and discard.



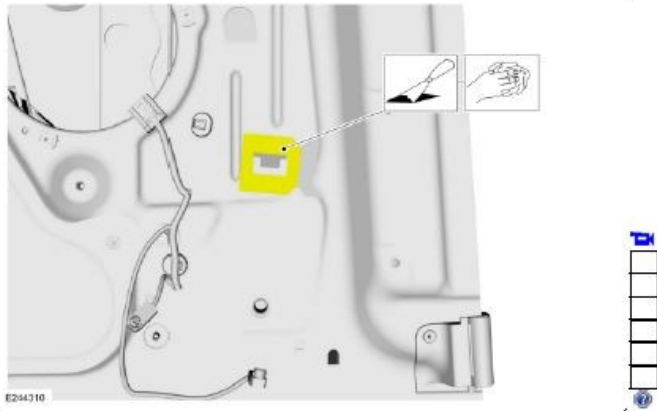
7. Remove the bolt and the front seatbelt retractor and pretensioner.



8. Remove the inner weather seal and discard.



9. Clean the surface area of foreign materials.

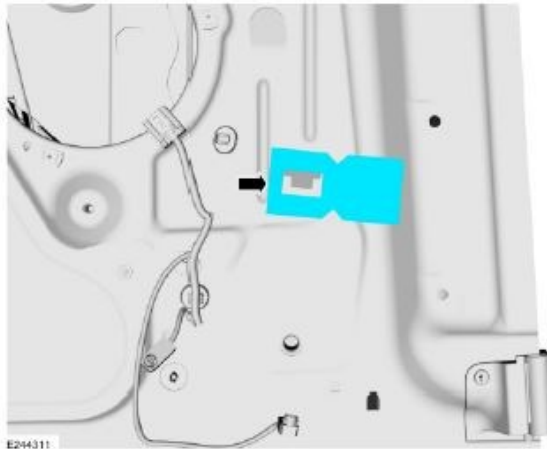


Installation

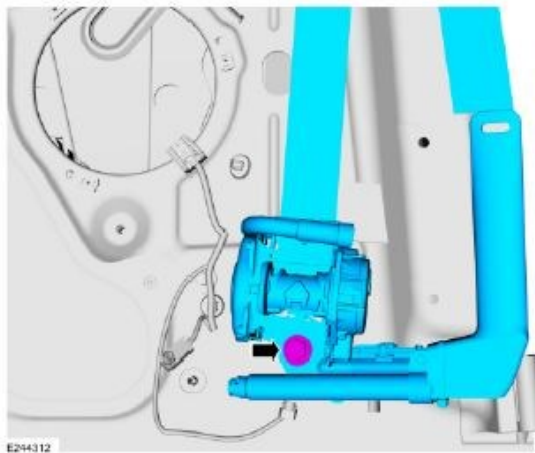
⚠ WARNING: Incorrect repair techniques or actions can cause an accidental Supplemental Restraint System deployment. Make sure the restraint system is depowered before reconnecting the component. Refer to the Supplemental Restraint System depowering General Procedure in section 501-20B. Failure to precisely follow depowering instructions could result in serious personal injury from an accidental deployment.

NOTE: During installation, make sure the seatbelt webbing is not twisted and the seatbelts and buckles are accessible to the occupants.

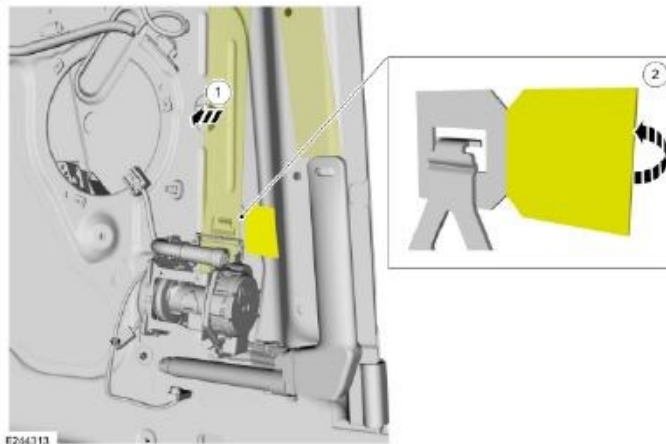
1. Install the weather seal.



2. Install the bolt and the front seatbelt retractor and pretensioner.
Torque: 30 lb.ft (40 Nm)

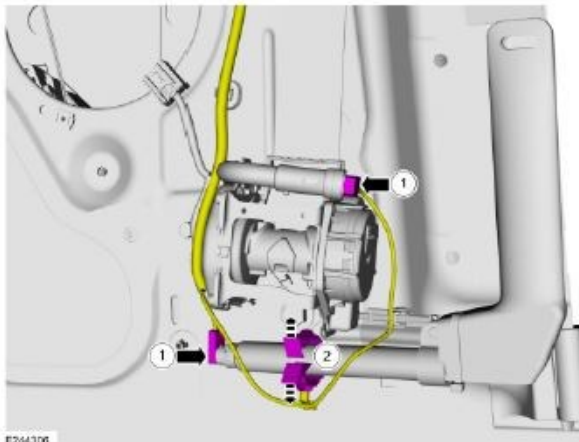


3.
 1. Position the seatbelt aside.
 2. Fold the weather seal over the front seatbelt retractor and pretensioner alignment tab.



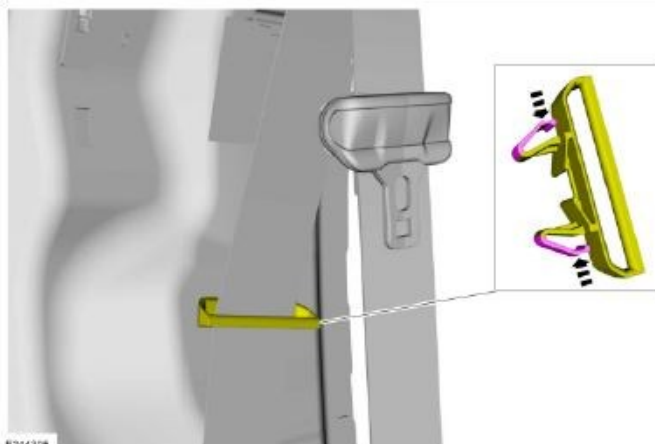
E244313

4.
 1. Connect the front seatbelt retractor and pretensioner electrical connectors.
 2. Attach the wiring harness retainer.



E244308

5. Attach the seatbelt guide.



E244308

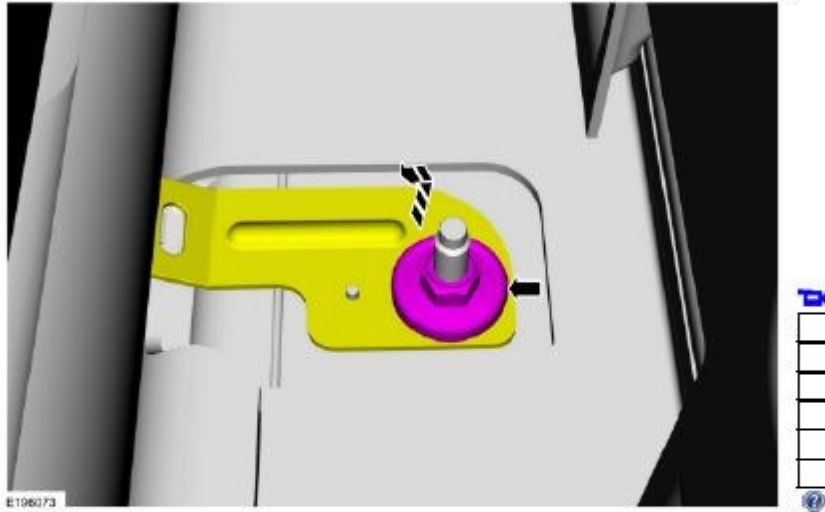
6. Install the rear door trim panel.
Refer to: [Rear Door Trim Panel - Super Cab](#) (501-05 Interior Trim and Ornamentation, Removal and Installation).
7. Repower the SRS.
Refer to: [Supplemental Restraint System \(SRS\) Repowering](#) (501-20B Supplemental Restraint System, General Procedures).
8. Check the seatbelt system for correct operation.
Refer to: [Seatbelt Systems](#) (501-20A Seatbelt Systems, Diagnosis and Testing).

Removal

NOTE: Crew Cab shown, all others similar.

NOTE: Removal steps in this procedure may contain installation details.

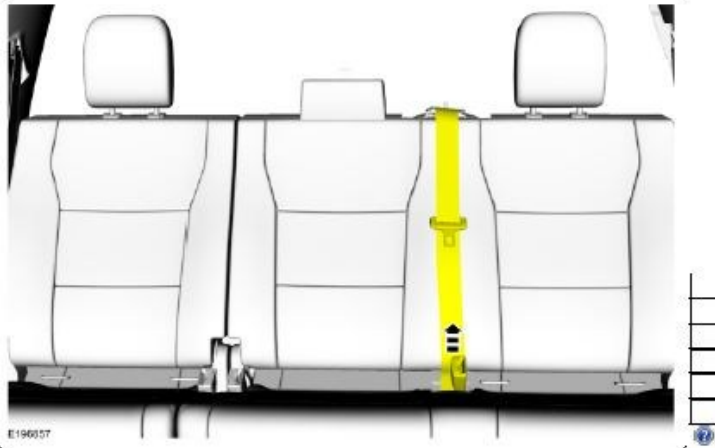
1. Remove the load space trim panel.
Refer to: [Loadspace Trim Panel - Crew Cab/Super Cab](#) (501-05 Interior Trim and Ornamentation, Removal and Installation).
2. Remove the nut and position the rear center seatbelt/buckle anchor aside.
Torque: 59 lb.ft (80 Nm)



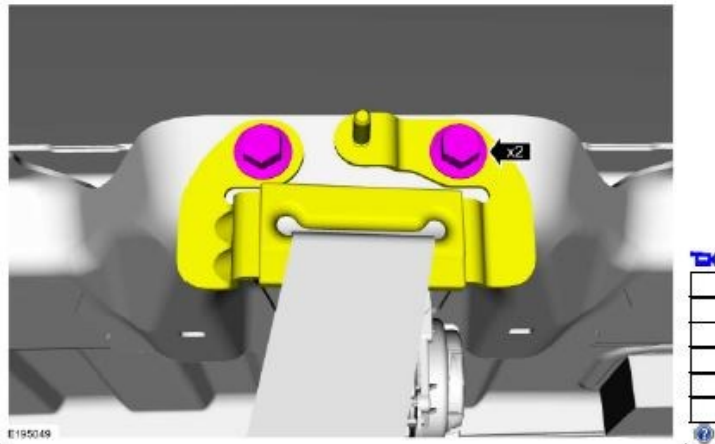
3. Lift the rear seat backrest up.



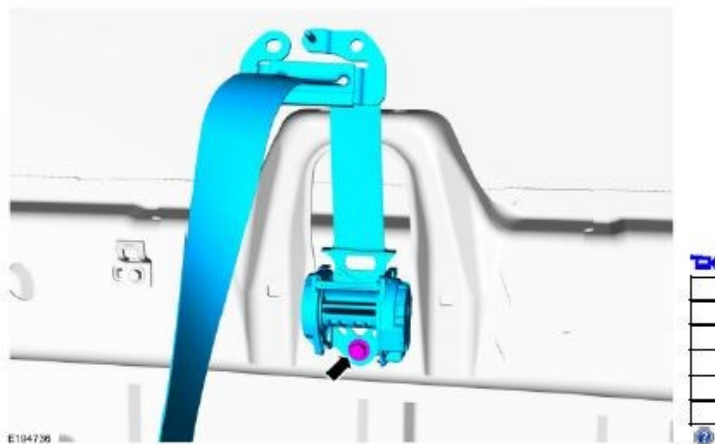
4. Pull the rear center seatbelt/buckle through the seat cushion.



5. Remove the bolts and position the seatbelt guide aside.
Torque: 30 lb.ft (40 Nm)



6. Remove the bolt and the seatbelt retractor.
Torque: 30 lb.ft (40 Nm)



Installation

NOTE: During installation, make sure the seatbelt webbing is not twisted and the seatbelts and buckles are accessible to the occupants.

1. To install, reverse the removal procedure.
2. Check the seatbelt system for correct operation.
Refer to: [Seatbelt Systems](#) (501-20A Seatbelt Systems, Diagnosis and Testing).

