



**ADRIAN STEEL®**

Cargo Management Solutions for Commercial Vehicles

## ***FIXED STEEL PAR, F150 CREW CAB***

***PRODUCT WEIGHT***

**39.39 LBS**

***WIDTH X DEPTH X HEIGHT***

**54" X 24" X 48"**

***CAPACITY***

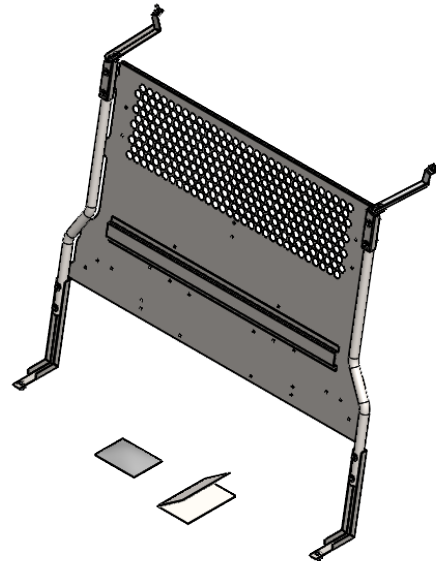
**N/A**

***COLOR***

**BLACK**

***CATALOG NUMBER***

**P2F150CREW22**



**PRODUCT FEATURES**

***THIS FIXED PARTITION IS DESIGNED TO FIT IN MODEL YEAR 2022 THROUGH 2026 FOR ALL F150 CREW CABS. THE PARTITION MOUNTS TO EXISTING OEM ATTACHMENT POINTS.***

**SEE PAGE 2 FOR APPLICATION NOTES, ACCESSORIES AND OTHER PRODUCTS THAT WORK WITH THIS UNIT.**

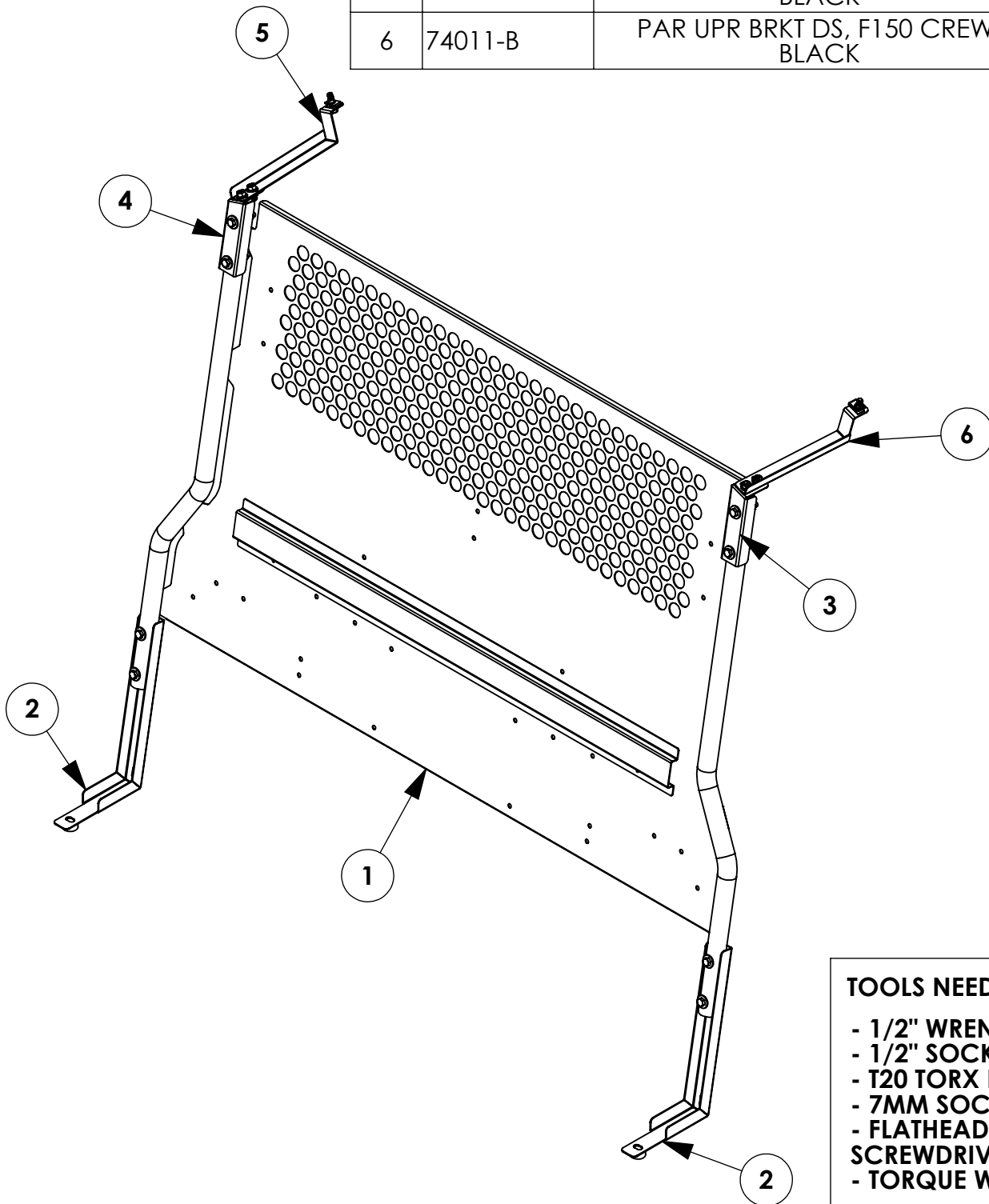
***FIXED STEEL PAR, F150 CREW CAB******CATALOG NUMBER P2F150CREW22******PRODUCT APPLICATION***

**THIS PRODUCT IS DESIGNED TO BE IN MODEL YEARS 2022 THROUGH 2026, NO DRILLING REQUIRED TO INSTALL THIS PRODUCT IN YOUR VEHICLE**

***ACCESSORIES THAT WILL WORK WITH THIS PRODUCT***

| <b><i>CATALOG NUMBER</i></b> | <b><i>DESCRIPTION</i></b> |
|------------------------------|---------------------------|
| N/A                          | N/A                       |

|                                                  |       |        |          |             |                                   |      |
|--------------------------------------------------|-------|--------|----------|-------------|-----------------------------------|------|
| INSTR. NUMBER : 74012                            | PG: 1 | REV: C | ITEM NO. | PART NUMBER | DESCRIPTION                       | QTY. |
|                                                  |       |        | 1        | 74005-B     | PAR WELDMENT, F150 CREW, BLK      | 1    |
| PART NUMBER : P2F150CREW22                       |       |        | 2        | 74009-B     | PAR MTG FOOT, F150 CREW, BLACK    | 2    |
|                                                  |       |        | 3        | 74003-B     | PAR HEADER DS, F150 CREW, BLACK   | 1    |
| PART •<br>DESC. • FIXED STEEL PAR, F150 CREW CAB |       |        | 4        | 74004-B     | PAR HEADER PS, F150 CREW, BLACK   | 1    |
|                                                  |       |        | 5        | 74008-B     | PAR UPR BRKT PS, F150 CREW, BLACK | 1    |
| <div>5</div>                                     |       |        | 6        | 74011-B     | PAR UPR BRKT DS, F150 CREW, BLACK | 1    |



**TOOLS NEEDED:**

- 1/2" WRENCH
- 1/2" SOCKET
- T20 TORX BIT
- 7MM SOCKET
- FLATHEAD  
SCREWDRIVER
- TORQUE WRENCH

**GET TO KNOW THE VEHICLE** - AT THE BEGINNING OF ANY INSTALLATION, CHECK THE LOCATION OF THE FUEL TANK, FUEL LINES, BRAKE LINES, HIGH VOLTAGE BATTERIES AND WIRING HARNESSSES TO AVOID INJURY OR PROPERTY DAMAGE FROM TOOL CONTACT.

**SEAL ALL EXTERIOR HOLES** - ALL INSTALLATION HOLES SHOULD BE SEALED WITH BUTYL TAPE OR SILICON TO PREVENT WATER AND EXHAUST GASES FROM ENTERING THE VEHICLE.

**CONTROL DRILL DEPTH** - TO AVOID DAMAGE TO THE VEHICLE, USE A DRILL STOP OR CLEARED STEP BIT WHEN DRILLING INSTALLATION HOLES.

**ALWAYS ADD PRIMER** - WHEN ADDING INSTALLATION HOLES BE SURE TO USE A SELF-ETCHING PRIMER TO PREVENT CORROSION, FASTENER FAILURE AND INJURY.

**MOUNTING POINTS MUST HAVE METAL-TO-METAL CONTACT** - USE PROVIDED MOUNTING SPACERS TO ACCOMMODATE FOR VEHICLE FEATURES, CARPET OR SUBFLOORS.

**PROVIDE CLEARANCE FOR SPACERS** - IF THE INSTALLATION VEHICLE CONTAINS A CARPET OR SUBFLOOR, USE A 1-3/16" DIAMETER CARPET CUTTER (P/N: 31183-0) AT ALL MOUNTING LOCATIONS TO OPEN UP ROOM FOR SPACERS.

**CHECK SPACER ORIENTATION** - BE SURE THAT THE INDENT IN THE SPACER COVERS THE PLUSNUT HEAD; THIS ENSURES THE MOST METAL-TO-METAL CONTACT AND REDUCES VIBRATION.

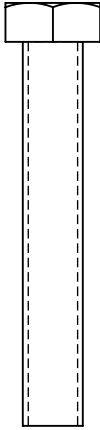
**PLUSNUT INSTALLATION** - A PLUSNUT GUN IS RECOMMENDED FOR PLUSNUT INSTALLATION FOR ITS PRODUCTION SPEED. HOWEVER, A PLUSNUT SETTING TOOL CAN ALSO BE USED (P/N: 22200-0).

**THRU-BOLT CLEARANCE** - WHEN USING A THRU-BOLT AT ANY MOUNTING LOCATION, BE SURE THAT YOUR HOLE HAS 1/16" CLEARANCE.

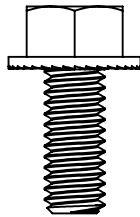


***FASTENERS USED***

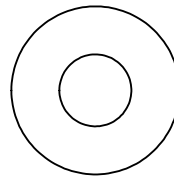
***BAG REFERENCE: BAG74012***



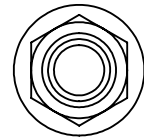
FAS0095  
SCREW,HH  
5/16-18X2 G8 ZDY  
QTY: 08



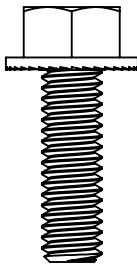
FAS0438  
SCREW,HFLNG  
5/16-18X.75ZP  
QTY: 04



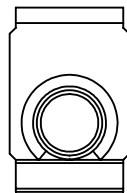
FAS0086  
WASHER,FLAT USS  
5/16 ZP  
QTY: 08



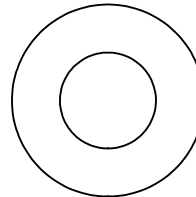
FAS0440  
NUT,HEX NLK FLG  
5/16-18ZP  
QTY: 12



FAS0498  
SCREW,HFLNG  
5/16-18X1.0ZP  
QTY: 02



FAS0759  
U-NUT  
5/16-18 ZP  
QTY: 02



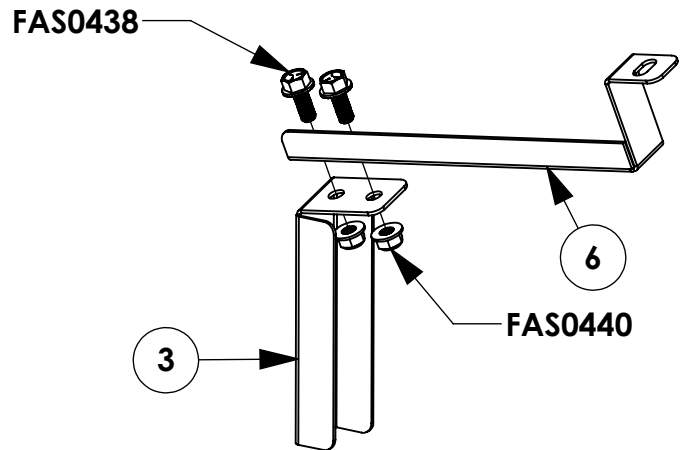
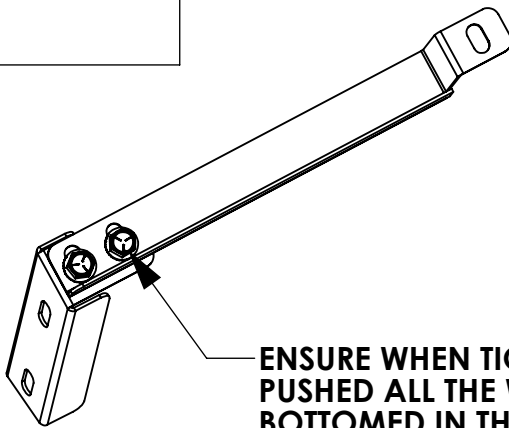
59083  
SPACER ROUND  
AL 0.531  
QTY: 02

**INTENTIONALLY LEFT BLANK**

**STEP 1 - ASSEMBLE UPPER BRACKETS**

**Step 1.1**  
**FULLY TIGHTEN.**  
**FAS0438 AND**  
**FAS0440**  
**(02 PLACES)**  
**1/2" WRENCH**  
**1/2" SOCKET**  
**REPEAT OTHER**  
**SIDE**

BRACKETS ARE SIDE SPECIFIC.  
 DRIVER SIDE IS SHOWN.  
 FLANGE ORIENTATION SHOULD BE  
 ON SAME SIDE AS LOWER ANGLE.  
 REPEAT ON PASSENGER SIDE WITH  
 ITEMS ④ AND ⑤.

**STEP 2 - PREPARE UPPER ATTACHMENT AREA OF TRUCK**

**Step 2.1**  
**REMOVE**  
**HANGER**  
**BRACKET FROM**  
**ROOF.**  
**T20 TORX BIT**  
**7MM SOCKET**  
**FLATHEAD**  
**SCREWDRIVER**  
**REPEAT OTHER**  
**SIDE**

**A) REMOVE OUTER BRACKET.**  
**PRY OPEN FLIP CAP AND USE T20 TORX BIT**



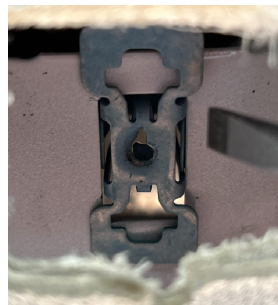
**B) REMOVE INNER BRACKET.**  
**USE 7MM SOCKET**



**C) PULL SEAL AND HEADLINER**  
**BACK TO REMOVE BRACKET**



**D) REMOVE RETAINER CLIP.**  
**USE FLATHEAD SCREWDRIVER**



**E) FINAL VIEW**  
**STOW ALL REMOVED**  
**PARTS IN GLOVEBOX**

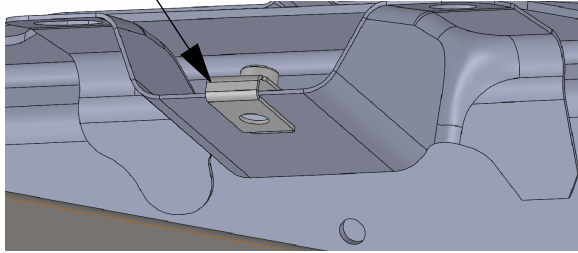


**STEP 3 - ATTACH UPPER BRACKETS TO TRUCK HEADER**

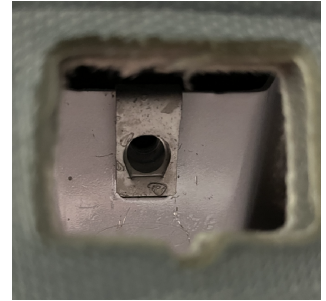
**Step 3.1**  
**CLIP IN U-NUTS.**  
**FAS0759**  
**(01 PLACE)**  
**REPEAT OTHER**  
**SIDE**

SHOWN WITHOUT HEADLINER FOR CLARITY

Step 3.1

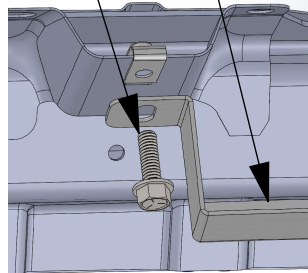


VIEW WITH HEADLINER



**Step 3.2**  
**ATTACH AND**  
**FULLY TIGHTEN**  
**UPPER BRACKET**  
**ASSEMBLY WITH**  
**LEG FACING**  
**VEHICLE FRONT.**  
**FAS0498**  
**(01 PLACE)**  
**1/2" SOCKET**  
**REPEAT OTHER**  
**SIDE**

Step 3.2

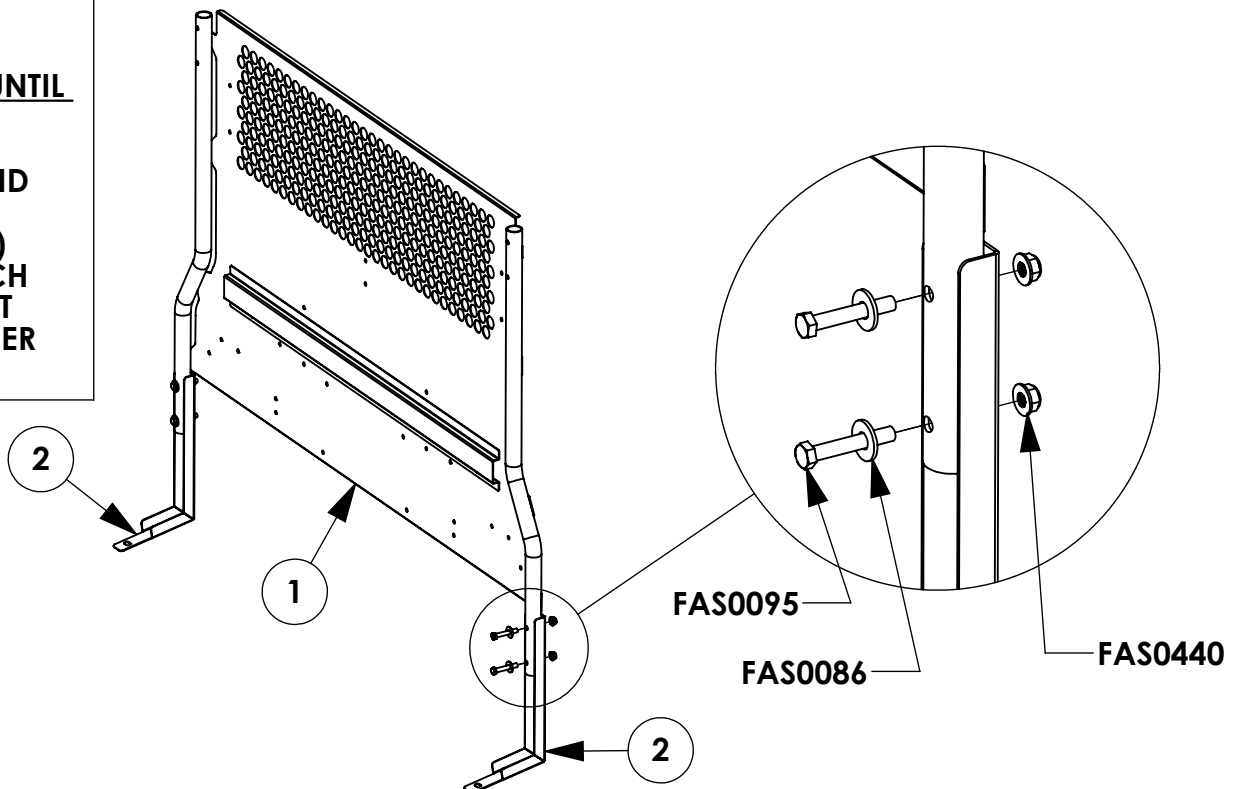


NOTE THE FLANGE  
ORIENTATION  
FACES OUTWARD.  
REPEAT OTHER SIDE.

VIEW WITH HEADLINER

**STEP 4 - ATTACH LOWER BRACKETS TO PARTITION WELDMENT**

**Step 4.1**  
**LOOSELY**  
**ASSEMBLE UNTIL**  
**STEP #8.**  
**FAS0095,**  
**FAS0086 AND**  
**FAS0440**  
**(02 PLACES)**  
**1/2" WRENCH**  
**1/2" SOCKET**  
**REPEAT OTHER**  
**SIDE**



**STEP 5 - PREPARE LOWER ATTACHMENT AREA OF TRUCK**

**Step 5.1**  
**REMOVE OUTER**  
**SEAT BOLT.**  
**FLATHEAD**  
**SCREWDRIVER**  
**1/2" SOCKET**  
**REPEAT OTHER**  
**SIDE**

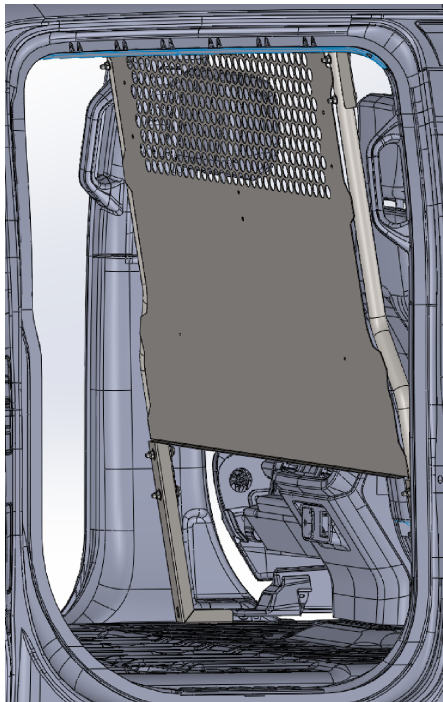
**A) REMOVE OUTER SEAT MOUNT CAP**  
**USE FLATHEAD SCREWDRIVER**  
**STOW REMOVED CAPS IN GLOVEBOX**



**B) REMOVE OUTER SEAT BOLT.**  
**USE 1/2" SOCKET**

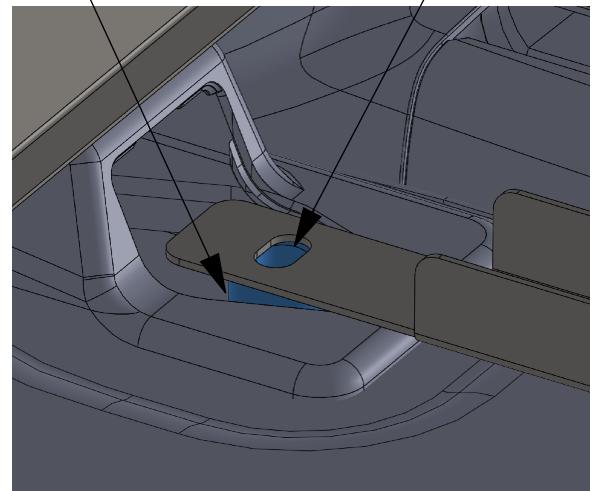
**STEP 6 - PLACE PARTITION ASSEMBLY INTO VEHICLE AND ATTACH FOOTER**

**Step 6.1**  
**SLIDE PARTITION**  
**FOOT UNDER SEAT**  
**MOUNT TRIM,**  
**INSERT SPACER**  
**UNDER PARTITION**  
**BRACKET AND PUT**  
**OEM BOLT BACK**  
**IN PLACE.**  
**TORQUE SEAT**  
**BOLTS TO 35 FTLBS.**  
**59083**  
**(01 PLACE)**  
**1/2" SOCKET**  
**TORQUE WRENCH**  
**REPEAT OTHER**  
**SIDE**



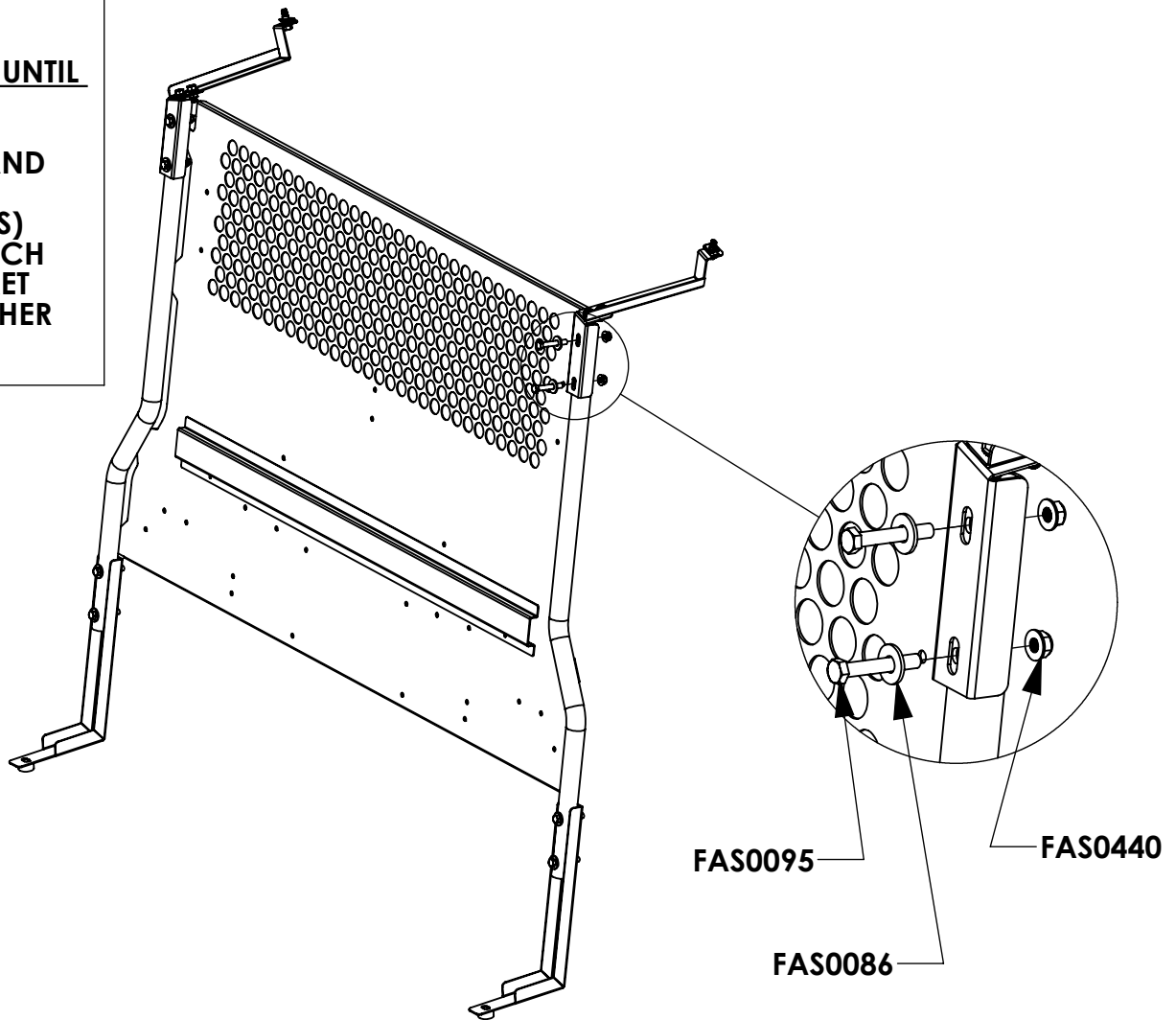
**OEM BOLT**  
**TORQUE TO 35 FTLBS!!**

**59083**

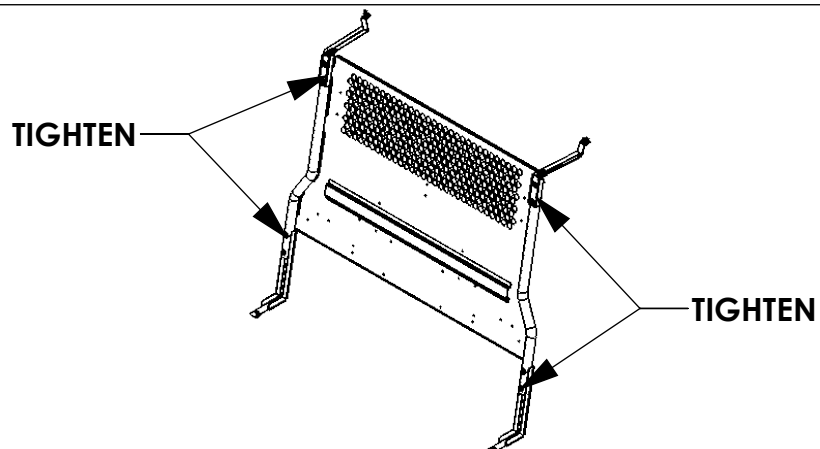


**STEP 7 - ATTACH PARTITION ASSEMBLY TO HEADER BRACKET ASSEMBLY**

**Step 7.1**  
**LOOSELY**  
**ASSEMBLE UNTIL**  
**STEP #8.**  
**FAS0095,**  
**FAS0086 AND**  
**FAS0440**  
**(02 PLACES)**  
**1/2" WRENCH**  
**1/2" SOCKET**  
**REPEAT OTHER**  
**SIDE**

**STEP 8 - LEVEL PARTITION AND FULLY TIGHTEN ALL BOLTS!**

**Step 8.1**  
**FULLY TIGHTEN**  
**ALL BOLTS FROM**  
**STEPS 4 & 7**  
**FAS0095 AND**  
**FAS0440**  
**(08 PLACES)**  
**1/2" WRENCH**  
**1/2" SOCKET**



**INSTALLATION IS COMPLETE**