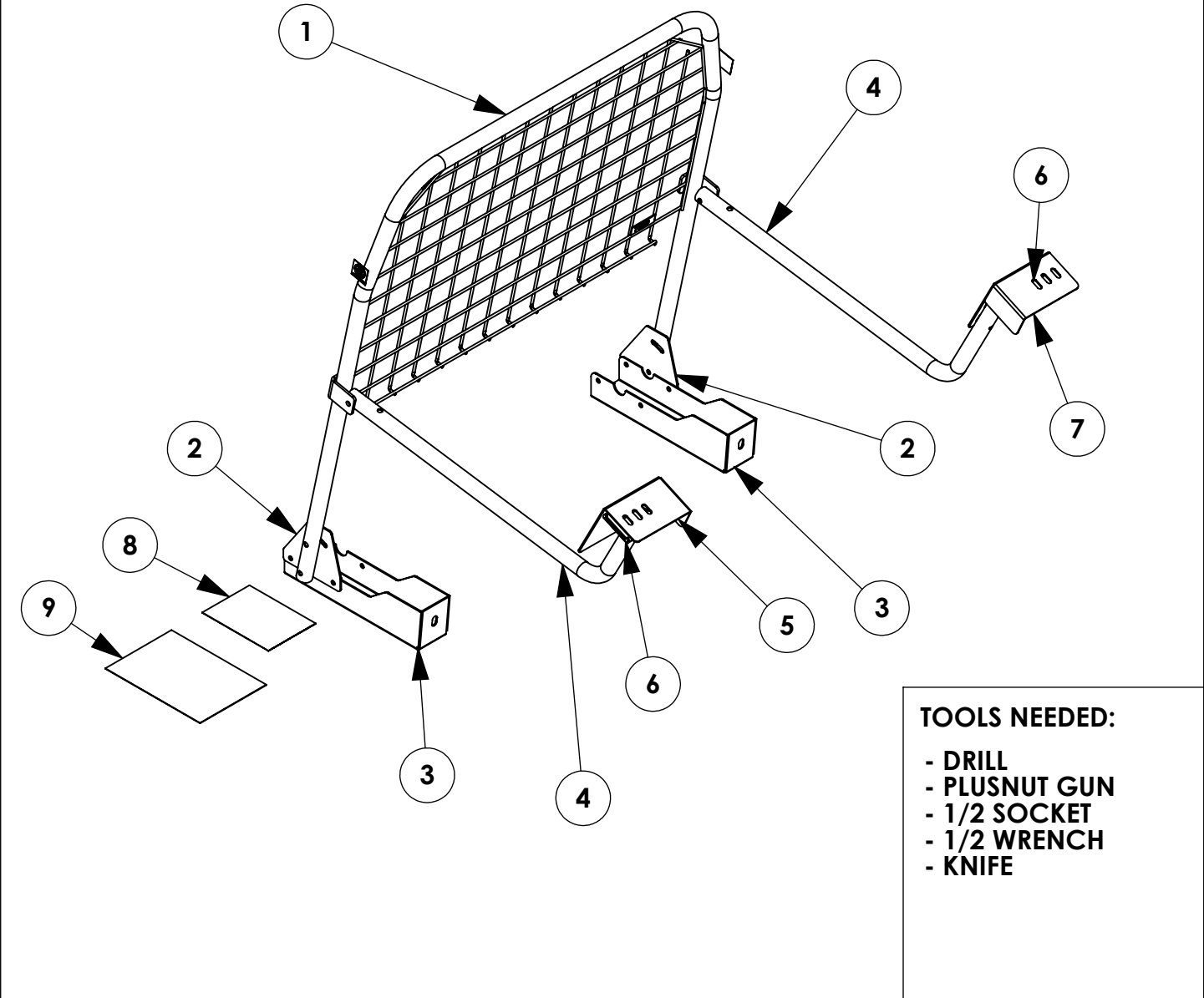


INSTR. NUMBER : INSP2EQUINEV25	PG: 1	REV: A	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
			1	78253-B	FIXED PAR, EQUINOX EV 25, BLK	1
PART NUMBER : P2EQUINEV25			2	58584-B	MTG FOOT, P2BOLT19	2
PART DESC. : PAR, FIXED, EQUINOX EV 2025			3	78218-B	FLOOR MTG PLATE, EQUIN EV 25, BLACK	2
			4	76404-B	BRACE TUBE, EQUIN25, BLK	2
			5	78219-B	DS SEAT CLAMP, EQNX EV 25, BLACK	1
			6	76794-B	TOP CLAMP, EQUIN25, PAR, BLACK	2
			7	78220-B	PS SEAT CLAMP, EQUXEV25, BLACK	1
			8	BAGP2EQUIN25	BAG FOR P2EQUIN25	1
			9	INSP2EQUINEV25	INSTRUCTIONS FOR P2EQUINEV25	1



- TOOLS NEEDED:**
- DRILL
 - PLUSNUT GUN
 - 1/2 SOCKET
 - 1/2 WRENCH
 - KNIFE

GET TO KNOW THE VEHICLE - AT THE BEGINNING OF ANY INSTALLATION, CHECK THE LOCATION OF THE FUEL TANK, FUEL LINES, BRAKE LINES, HIGH VOLTAGE BATTERIES AND WIRING HARNESSSES TO AVOID INJURY OR PROPERTY DAMAGE FROM TOOL CONTACT.

SEAL ALL EXTERIOR HOLES - ALL INSTALLATION HOLES SHOULD BE SEALED WITH BUTYL TAPE OR SILICON TO PREVENT WATER AND EXHAUST GASES FROM ENTERING THE VEHICLE.

CONTROL DRILL DEPTH - TO AVOID DAMAGE TO THE VEHICLE, USE A DRILL STOP OR CLEARED STEP BIT WHEN DRILLING INSTALLATION HOLES.

ALWAYS ADD PRIMER - WHEN ADDING INSTALLATION HOLES BE SURE TO USE A SELF-ETCHING PRIMER TO PREVENT CORROSION, FASTENER FAILURE AND INJURY.

MOUNTING POINTS MUST HAVE METAL-TO-METAL CONTACT - USE PROVIDED MOUNTING SPACERS TO ACCOMMODATE FOR VEHICLE FEATURES, CARPET OR SUBFLOORS.

PROVIDE CLEARANCE FOR SPACERS - IF THE INSTALLATION VEHICLE CONTAINS A CARPET OR SUBFLOOR, USE A 1-3/16" DIAMETER CARPET CUTTER (P/N: 31183-0) AT ALL MOUNTING LOCATIONS TO OPEN UP ROOM FOR SPACERS.

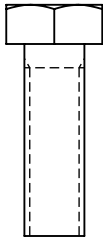
CHECK SPACER ORIENTATION - BE SURE THAT THE INDENT IN THE SPACER COVERS THE PLUSNUT HEAD; THIS ENSURES THE MOST METAL-TO-METAL CONTACT AND REDUCES VIBRATION.

PLUSNUT INSTALLATION - A PLUSNUT GUN IS RECOMMENDED FOR PLUSNUT INSTALLATION FOR ITS PRODUCTION SPEED. HOWEVER, A PLUSNUT SETTING TOOL CAN ALSO BE USED (P/N: 22200-0).

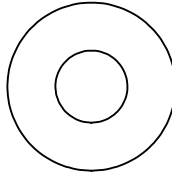
THRU-BOLT CLEARANCE - WHEN USING A THRU-BOLT AT ANY MOUNTING LOCATION, BE SURE THAT YOUR HOLE HAS 1/16" CLEARANCE.

FASTENERS USED

BAG REFERENCE: BAGP2EQUIN25



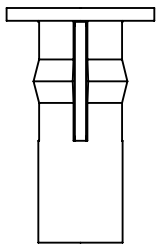
**FAS0082
SCREW, HH, G8
5/16-18X1 ZNY
QTY:4**



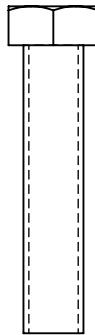
**FAS0086
WASHER, FLAT
USS 5/16 ZP
QTY: 34**



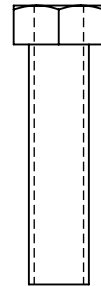
**FAS0090
NUT, HEX NLK
5/16-18 ZP
QTY: 18**



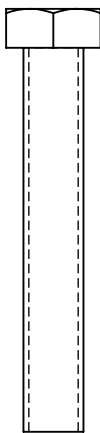
**FAS0091
PLUSNUT
5/19-18 PB DC
QTY: 2**



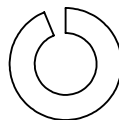
**FAS0092
SCREW, HH
5/16-18X1.5 G8ZP
QTY:2**



**FAS0093
SCREW, HH
5/16-18X1.25 PF
QTY: 4**



**FAS0095
SCREW, HH
5/16-18X2 G8 ZDY
QTY:10**



**FAS0098
WASHER, LCK SPLIT
5/16 ZP
QTY: 2**

INTENTIONALLY LEFT BLANK

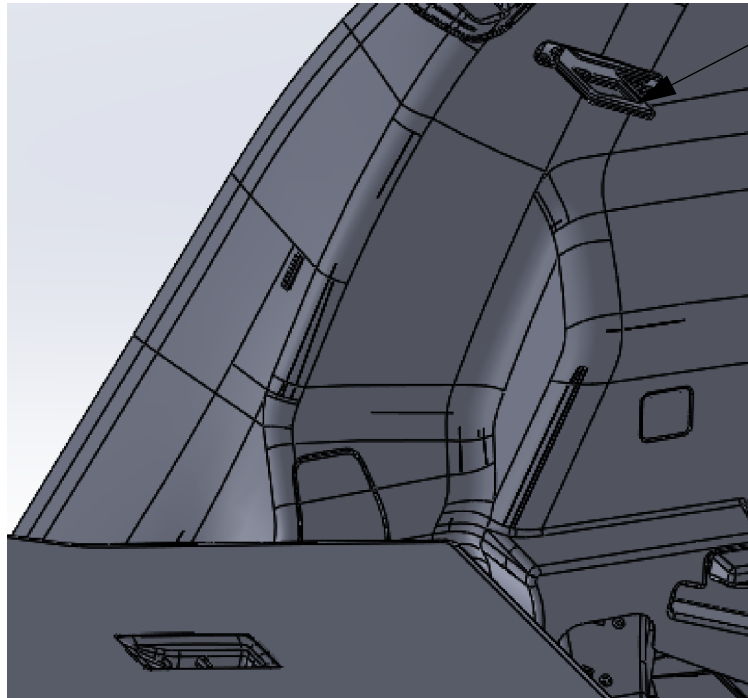
**STEP 1 - ATTACH UPPER SEAT
BRACKETS**

Step 1.1
FOLD DOWN THE
REAR SEATS AND
LOCATE THE
OEM UPPER SEAT
BRACKET

VEHICLE FRONT TO THE LEFT

VEHICLE REAR TO THE RIGHT

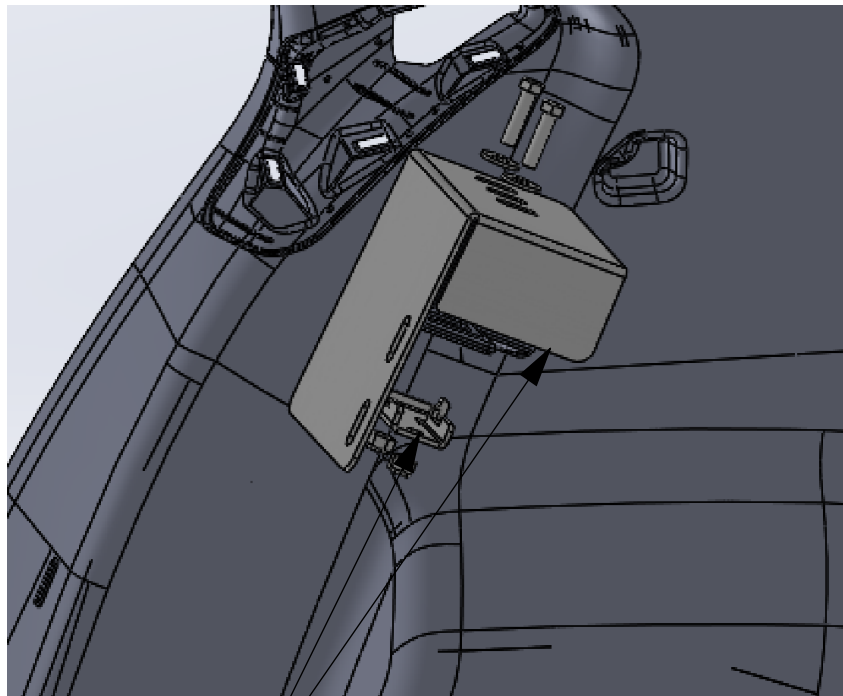
STEP 1.1



Step 1.2
LOOSELY
ATTACH UPPER
SEAT BRACKET
AND SNUG
BOLTS
FAS0093,
FAS0086 AND
FAS0090
(2 PLACES)
1/2 WRENCH
1/2 SOCKET

Step 1.3

REPEAT STEPS
1.1 AND 1.2
FOR THE
DRIVERS SIDE
OF THE
VEHICLE



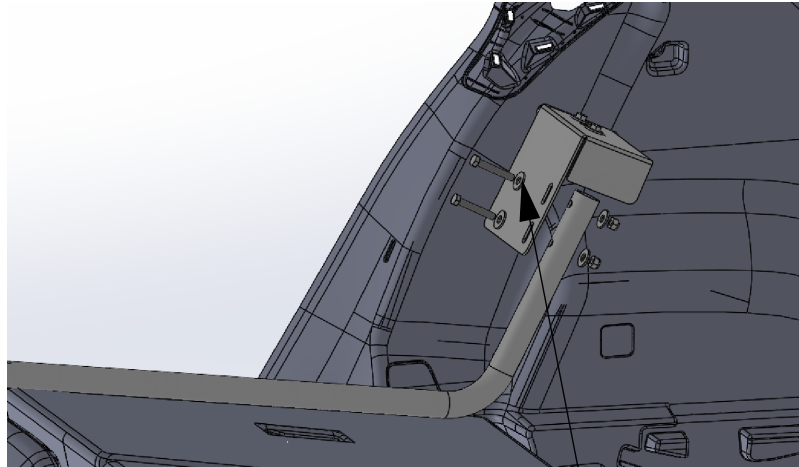
NOTE:
UPPER BRACKET FLANGE FACES INWARD
LOWER BRACKET WIDER PART FACES OUTWARD

STEP 2 - ATTACH PARTITION SUPPORT TUBING

Step 2.1
LOOSELY
ASSEMBLE AND
SNUG BOLT
 FAS0095,
 FAS0086(2) AND
 FAS0090
 (2 PLACES)
 1/2 WRENCH
 1/2 SOCKET

VEHICLE FRONT TO THE LEFT

VEHICLE REAR TO THE RIGHT

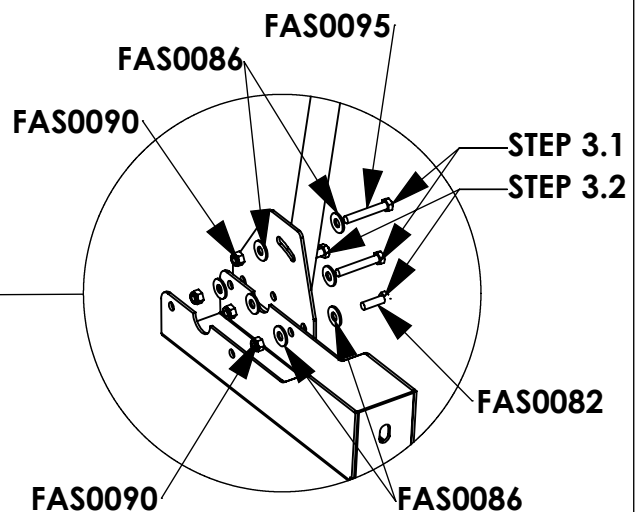
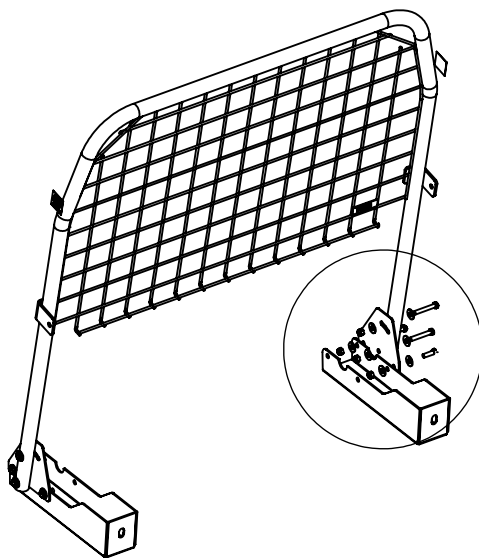


STEP 2.1

Step 2.2
 REPEAT STEP 2.1
 FOR THE
 DRIVERS SIDE OF
 THE VEHICLE

STEP 3 - ASSEMBLE PARTITION BARRIER AND FEET

Step 3.1
LOOSELY
ASSEMBLE AND
SNUG BOLTS
 FAS0095,
 FAS0086(2) AND
 FAS0090
 (4 PLACES)
 1/2 WRENCH
 1/2 SOCKET



Step 3.2
LOOSELY
ASSEMBLE AND
SNUG BOLTS
 FAS0082,
 FAS0086(2) AND
 FAS0090
 (4 PLACES)
 1/2 WRENCH
 1/2 SOCKET

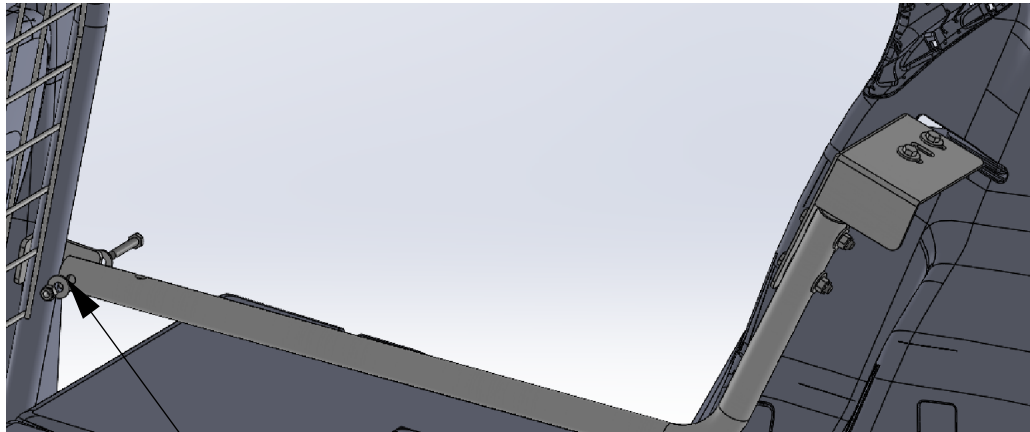
NOTE:
 THE FLAT PLATE IS SANDWICHED
 BETWEEN THE TUBE AND THE
 PARTITION FOOT

STEP 4 - ATTACH PARTITION TO THE SUPPORT TUBE

Step 4.1
LOOSELY
ASSEMBLE AND
SNUG BOLT
FAS0095,
FAS0086(2) AND
FAS0090
(1 PLACE)
1/2 WRENCH
1/2 SOCKET

VEHICLE FRONT TO THE LEFT

VEHICLE REAR TO THE RIGHT



STEP 4.1

Step 4.2
REPEAT STEP 4.1
FOR THE
DRIVERS SIDE OF
THE VEHICLE

STEP 5 - MARK AND CUT HOLES PARTITION FEET

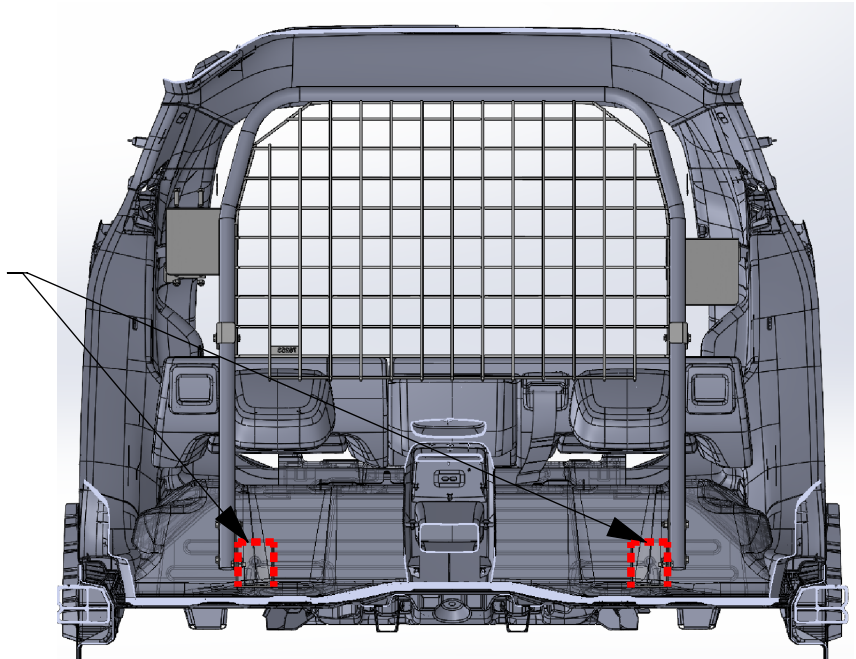
Step 5.1
WITH THE
PARTITION
SNUGGLY
CENTERED IN
THE VEHICLE,
MARK AND CUT
HOLES FOR THE
PARTITION FEET
INTO THE
VEHICLE CARPET

DO NOT CUT
DOWN INTO THE
VEHICLE FLOOR

CARPET IS
ABOUT 1" THICK,

REAR OF THE VEHICLE INTO THE PAGE

STEP 5.1
NOTE:
CUT ON THE
VERTICAL FACE
UNDER THE
REAR SEAT



FRONT OF THE VEHICLE OUT OF THE PAGE

STEP 6 - INSTALL PARTITOIN FEET

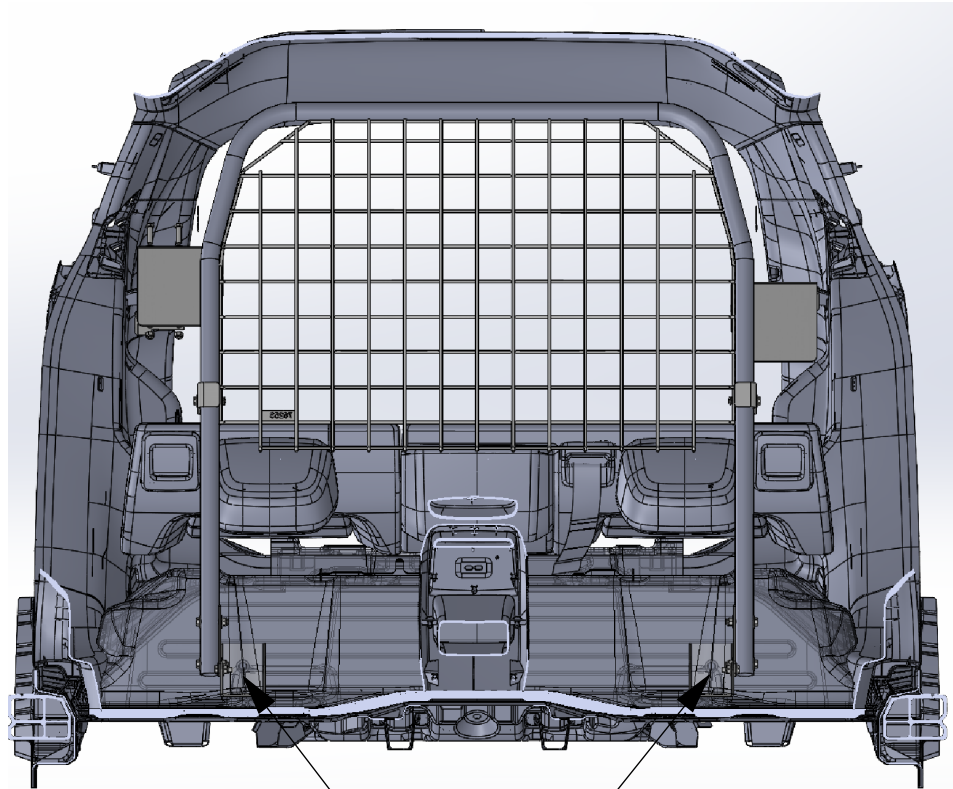
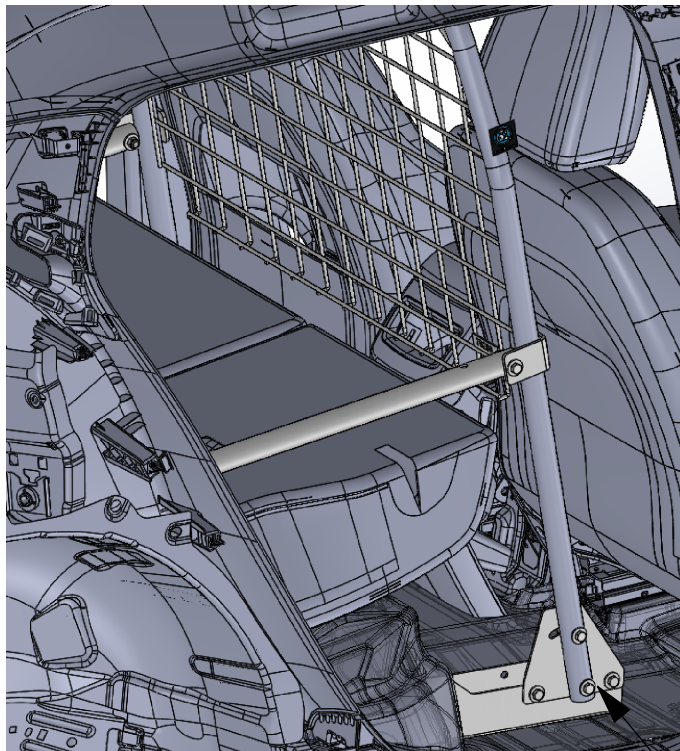
Step 6.1
WITH THE
CARPET CUT,
MARK, DRILL
AND SET
PLUSNUT
FAS0091
(2 PLACES)

Step 6.2
LOOSELY
ASSEMBLE
PARTITION FEET
INTO VEHICLE
FAS0092
FAS0098, AND
FAS0086
(2 PLACES)
1/2 WRENCH
1/2 SOCKET

Step 6.3
POSITION THE
FRONT OF FEET
TO MAKE
CONTACT BY
ADJUSTING THE
ANGLE OF THE
FEET

Step 6.4
FULLY TIGHTEN
ALL BOLTS!

THE INSTALL IS
NOW COMPLETE

REAR OF THE VEHICLE INTO THE PAGE**STEP 6.1****STEP 6.3**