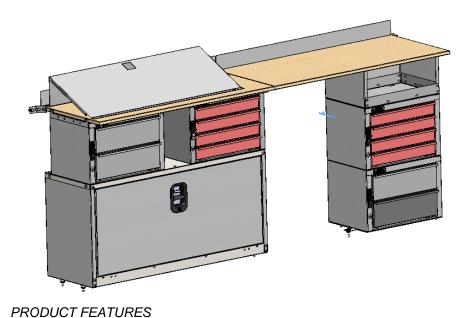
StrSide Workbench Module, Promaster



PRODUCT WEIGHT

235 LBS.

WIDTH x DEPTH x HEIGHT

84" x 18" x 34"

COLOR

Grey

CATALOG NUMBER

MP608PM

Locksmith package features ample small part storage and plenty of lockable storage space

PRODUCT APPLICATION

This product is designed for installation into the 2014 Dodge Promaster



19, 2-DRAWER MEDIUM

PRODUCT WEIGHT

27.4 lbs.

WIDTH x DEPTH x HEIGHT

18 x 12 x 12

CAPACITY

25 LBS. PER DRAWER

COLOR

GRAY

CATALOG NUMBER

19

PRODUCT FEATURES

The drawer unit body is a sturdy welded and painted steel housing. The housing has ¼-20 riv-nuts installed into the base of the unit for easy installation. Also included are pre-drilled mounting holes in the top of the cabinet to allow for quick and easy stacking of the units. The number 19 drawer unit includes two (2) polymer drawers that ride on full extension ball bearing glides. The drawers have an inside dimension of 13.50" wide X 4.5" deep X 11.50" length. Each cabinet includes a sliding latch/lock system designed to secure the drawers during vehicle movement. A cam lock allows for securing your inventory for more security.

PRODUCT APPLICATION

This product is designed to be used in and/or on ADRIAN STEEL shelving units and can also be used as a standalone product. The product is great for small parts and supplies storage.



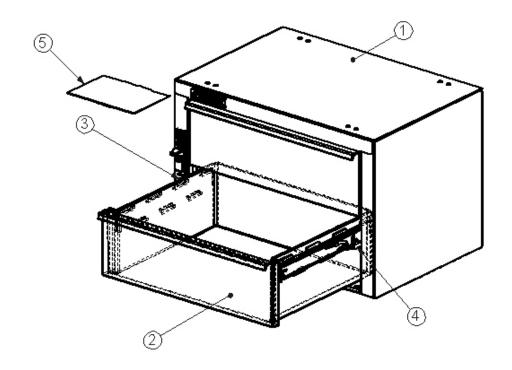
Introduction / Comments:

The drawer unit body is a sturdy welded and painted steel housing. The housing has 1/4-20 riv-nuts installed into the base of the unit for easy installation. Also pre drilled mounting holes in the top of the cabinet to allow for quick and easy stacking of units. 2 polymer drawers ride on ball bearing glides. Each cabinet includes a sliding latch/lock system designed to secure the drawers during vehicle movement. A cam lock allows for securing your inventory for more security

Note:

It is advised that all fasteners used in this assembly and installation should be checked for tightness at the following intervals: @ 2-weeks and again @ 6-weeks of operation. This preventive maintenance step must be completed to ensure your Product gives you long service life.

ITEM NO.	PART NUMBER	DESCRIPTION	198/QTY.
1	39197-G	WRAPPER BODY ASSM	1
2	40016	DRAWER SUB ASSY, 19/919	2
3	40827-LH	250MM SLIDE, CABINET HALF, LH	2
4	40287-RH	250MM SLIDE, CABINET HALF, RH	2
5	BAG00001-0	FASTENER BAG 9,19,919	1



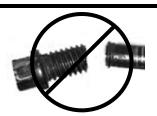
19 2 DRAWER MEDIUM



- PRECAUTIONS -



CAUTION THE USE OF AIR IMPACT TOOLS CAN OVER-TORQUE FASTENERS AND CAUSE FASTENER FAILURE!





CAUTION
ALL INSTALLATION HOLES SHOULD BE SEALED
WITH SILICON OR BUTYL SEALANT TO PREVENT
EXHAUST FUMES FROM ENTERING THE VEHICLE!





INSPECT FOR FUEL TANK, FUEL LINES, BRAKE LINES, HIGH VOLTAGE BATTERIES AND ELECTRICAL LINES PRIOR TO DRILLINGTO AVOID DAMAGING CRITICAL VEHICLE SYSTEMS OR INJURY TO INSTALLER DURING INSTALLATION PROCESS!

DANGER





CAUTION

TO AVOID DAMÁGING THE VEHICLE ALWAYS USE DRILL STOPS WHEN DRILLING ANY INSTALLATION HOLES! ADRIAN AVAILABLE PART #'S 31119-0 (3/8" X 1/2" DEEP), 31121-0 (1/2" x 1/2" DEEP)



- IMPORTANT WARRANTY REQUIREMENTS -

- 1. SUBSTITUTING ADRIAN STEEL SPECIFIED FASTENERS FOR ASSEMBLY AND/OR INSTALLATION WILL VOID YOUR PRODUCT WARRANTY.
- 2. ALL HOLES DRILLED INTO VEHICLE SHOULD HAVE THE RAW METAL EDGES SEALED WITH A SELF -ETCHING PRIMER TO RESIST CORROSION AND POTENTIAL FASTENER POINT FAILURE.
- 3. ALL FASTENERS USED IN THE INSTALLATION OF THIS PRODUCT SHOULD BE TIGHTENED TO THE TORQUE(S) SPECIFIED IN THESE INSTRUCTIONS.
- 4. THESE INSTRUCTIONS SHOULD BE KEPT WITH THE VEHICLE.

THE BASIC TOOLS NEEDED FOR MOST INSTALLATIONS











DRILL

DRILL BIT WITH

RATCHET, SOCKETS AND/OR WRENCHES

MEASURING TAPE

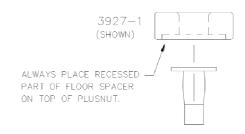
ADDITIONAL TOOLS MAY BE NEEDED FOR THIS INSTALLATION AND THEY WILL BE IDENTIFIED IN THE STEPS THAT FOLLOW.

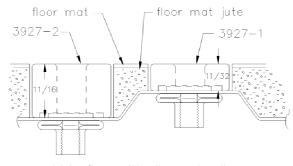


If your vehicle contains carpet or a rubber floor mat you will need to prepare the mounting location. Position the product to be installed into the vehicle and once your are satisfied with the mounting locations, mark the mounting locations. Using a 1-3/16" diameter carpet cutter (P/N: 31183-0). Select the appropriate floor spacers as shown in the illustration. Set those aside for use later into the installation process. Using the correct drill bit size for the selected plusnut, drill the mounting holes in the vehicle sheet metal to prepare for installing the plusnuts.

If you are thru-bolting at any of the locations simply drill a hole that is 1/16" larger than the bolt size(s) for those locations.

Once you have drilled the holes into the vehicle, the raw metal edges should be sealed using a self-etching primer to resist corrosion and potential fastener point failure.





vehicle floor with ribs and valleys

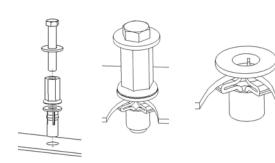
A PLUSNUT (RIVNUT) SETTING TOOL IS REQUIRED FOR PLUSNUT (RIVNUT) INSTALLATION. PLUS NUT SETTING TOOL CAN BE ORDERED THROUGH ADRIAN STEEL, OR USE AN AIR POWERED PLUSNUT SETTING GUN.

1/4-20UNC Plusnut (FAS0052) Use 3/8" dia. drill w/stop

FAS0080 SCREW, HXHD, 1/4-20UNCx2.00", G8 FAS0067 WASHER, FLAT, 1/4"ID 22200-0 PLUSNUT TOOL

5/16-18UNC Plusnut (FAS0091) Use 1/2" dia. drill w/stop

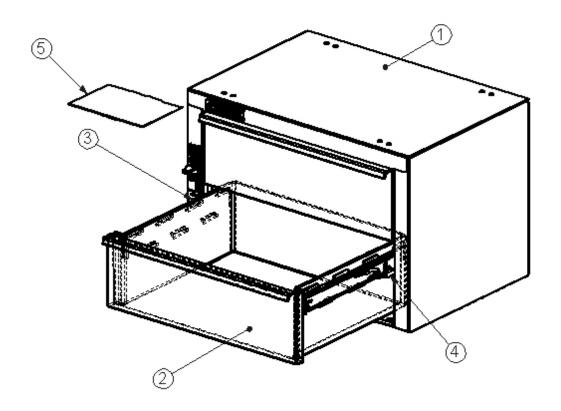
FAS0095 SCREW, HXHD, 5/16-18UNCx2.00", G8 FAS0086 WASHER, FLAT, 5/16"ID 22200-0 PLUSNUT TOOL



Place barrel of the plusnut body in sheet metal thru hole until flange is flush with sheet metal.

Using a 9/16" combination wrench of plusnut tool body and a second hand wrench, ratchet, or air tool, rotate the hex bolt head CW to draw plus nut flanges up (set the plusnut).

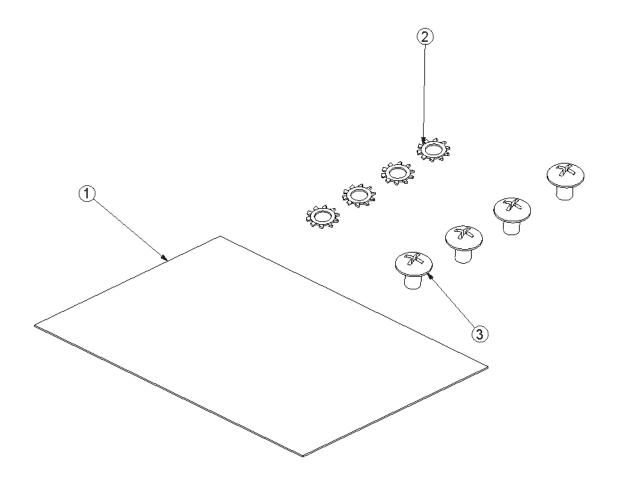




INSERT TWO (2) 40287-LH AND TWO (2) 40287-RH SLIDES INTO CABINET BODY.
INSERT TWO (2) 40016 DRAWERS INTO CABINET BODY.
PLACE BAG00001-0 INTO THE SECOND DRAWER. TAPE
THE LOCK KEYS INTO THE FRONT RIGHT BOTTOM OF THE SECOND
DRAWER AND CLOSE THE DRAWERS.

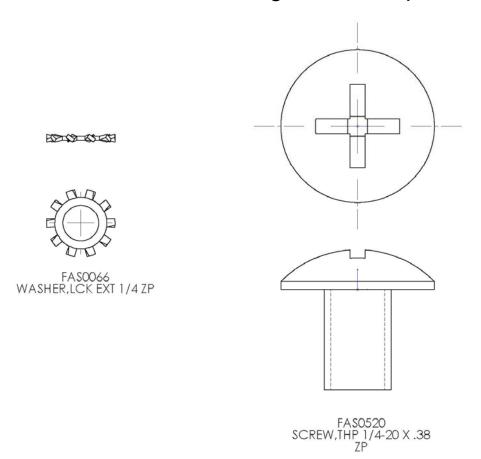


ITEM NO.	PART NUMBER	DESCRIPTION	BAG00001-0./QTY.
1	BAG0505-A	5" x 5" 3MIL AUTOBAG	1
2	FAS 0066	Washer, Lock, Ext. Tooth, 1/4	4
3	FAS0520	Screw, Truss Hd. Ph, 1/4-20x .375" lg	4

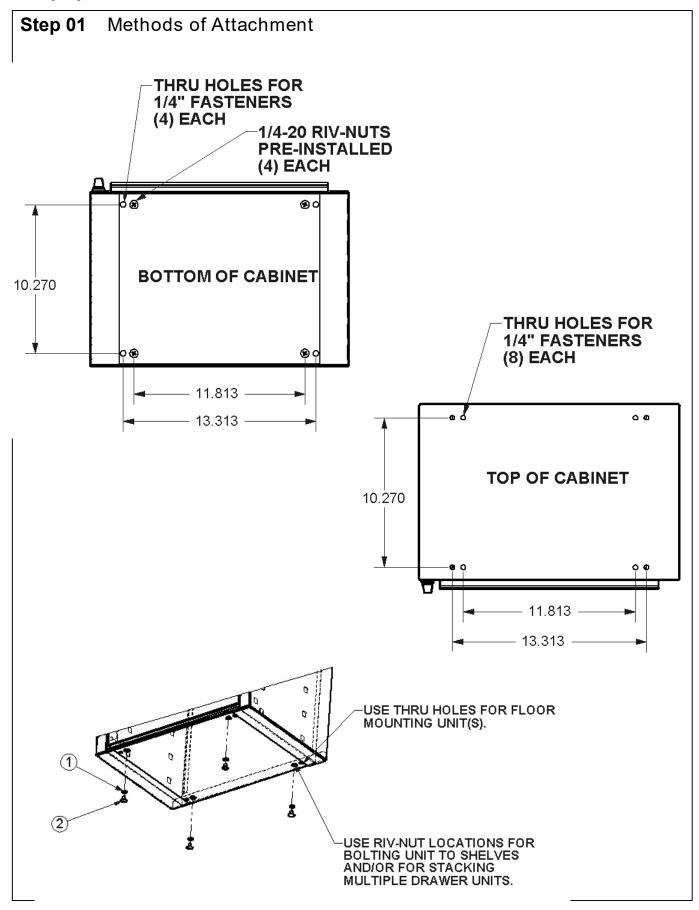




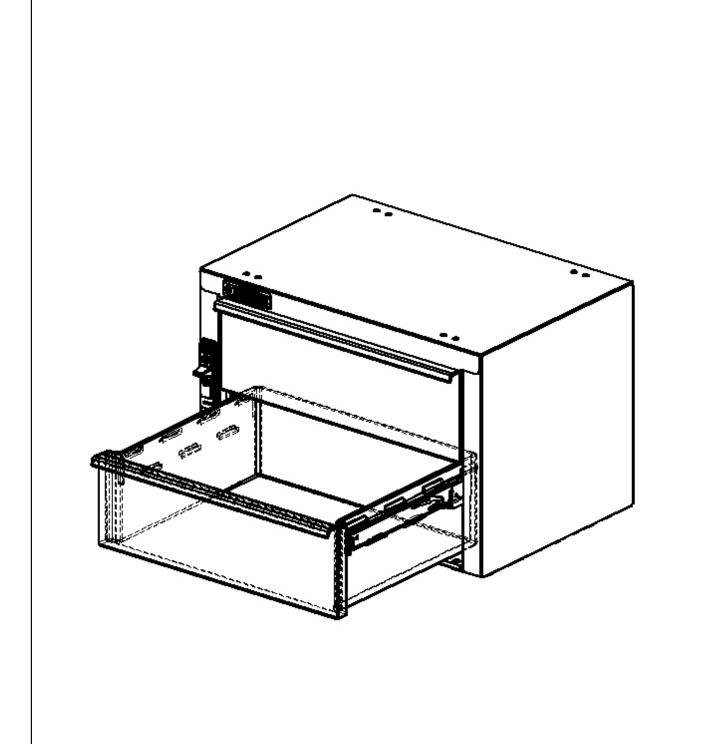
Individual Fastener Images & Descriptions











DOUBLE CHECK ALL FASTENERS LOCATIONS TO BE SURE THAT ALL FASTENERS ARE TIGHTENED TO SPECIFICATIONS.
YOUR INSTALLATION IS NOW COMPLETE!
STOW THIS COPY IN THE VEHICLE FOR FUTURE REFERENCES!

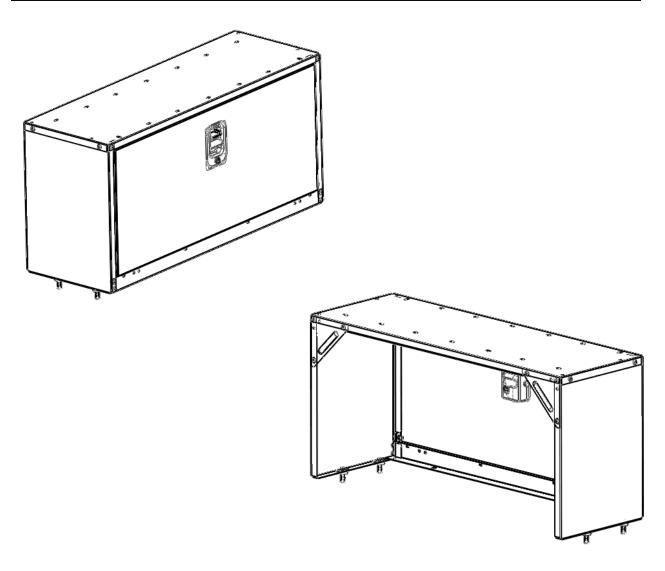


Introduction / Comments:

This product (40H) is designed to be installed over the driver and/or passenger rear wheelhouse covers of the medium and high roof Promaster vehicles. The unit also provides internal storage and a mounting platform for additional modular cabinets.

Note:

It is advised that all fasteners used in this assembly and installation should be checked for tightness at the following intervals: @ 2-weeks and again @ 6-weeks of operation. This preventive maintenance step must be completed to ensure your Product gives you long service life.



40H WHEELHOUSE BIN, PROMASTER



- PRECAUTIONS -



CAUTION
THE USE OF AIR IMPACT TOOLS CAN
OVER-TORQUE FASTENERS AND
CAUSE FASTENER FAILURE!





CAUTION ...
ALL INSTALLATION HOLES SHOULD BE SEALED
WITH SILICON OR BUTYL SEALANT TO PREVENT EXHAUST FUMES FROM ENTERING THE





DANGER



INSPECT FOR FUEL TANK, FUEL LINES, BRAKE LINES, HIGH VOLTAGE BATTERIES AND ELECTRICAL LINES PRIOR TO DRILLINGTO AVOID DAMAGING CRITICAL VEHICLE SYSTEMS OR INJURY TO INSTALLER DURING INSTALLATION





CAUTION
TO AVOID DAMAGING THE VEHICLE ALWAYS
USE DRILL STOPS WHEN DRILLING ANY INSTALLATION HOLES!



- IMPORTANT WARRANTY REQUIREMENTS -

- 1. SUBSTITUTING ADRIAN STEEL SPECIFIED FASTENERS FOR ASSEMBLY AND/OR INSTALLATION WILL VOID YOUR PRODUCT WARRANTY.
- 2. ALL HOLES DRILLED INTO VEHICLE SHOULD HAVE THE RAW METAL EDGES SEALED WITH A SELF-ETCHING PRIMER TO RESIST CORROSION AND POTENTIAL FASTENER POINT FAILURE.
- 3. ALL FASTENERS USED IN THE INSTALLATION OF THIS PRODUCT SHOULD BE TIGHTENED TO THE TORQUE(S) SPECIFIED IN THESE INSTRUCTIONS.
- 4. THESE INSTRUCTIONS SHOULD BE KEPT WITH THE VEHICLE.

THE BASIC TOOLS NEEDED FOR MOST INSTALLATIONS











DRILL

DRILL BIT WITH STOP

RATCHET, SOCK-ETS AND/OR

RIVERS MEASURING TAPE

ADDITIONAL TOOLS MAY BE NEEDED FOR THIS INSTALLATION AND THEY WILL BE IDENTIFIED IN THE STEPS THAT FOLLOW.

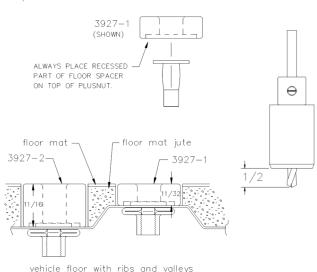


If your vehicle contains carpet or a rubber floor mat you will need to prepare the mounting location. Position the product to be installed into the vehicle and once your are satisfied with the mounting locations, mark the mounting locations. Using a 1-3/16" diameter carpet cutter (P/N: 31183-0). Select the appropriate floor spacers as shown in the illustration. Set those aside for use later into the installation process. Using the correct drill bit size for the selected plusnut, drill the mounting holes in the vehicle sheet metal to prepare for installing the plusnuts.

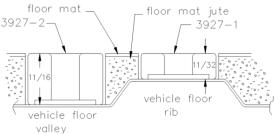
If you are thru-bolting at any of the locations simply drill a hole that is 1/16" larger than the bolt size(s) for those locations.

Once you have drilled the holes into the vehicle, the raw metal edges should be sealed using a self-etching primer to resist corrosion and potential fastener point failure.

Spacer Use and Installation



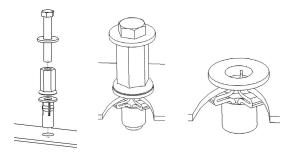
Placing the properly sized spacer on top of the vehicle floor pan will make your Adrian interior level, square, and sound. The view below shows the proper sized spacer for the different heights of the vehicle floor. Make sure to place the spacers with the plusnut relief surface down as shown.



A PLUSNUT (RIVNUT) SETTING TOOL IS REQUIRED FOR PLUSNUT (RIVNUT) INSTALLATION AND IS SUPPLIED WITH THIS KIT. OR USE AN AIR POWERED PLUSNUT SETTING GUN.

1/4-20UNC Plusnut (FAS0052) Use 3/8" dia. drill w/stop FAS0080 SCREW, HXHD, 1/4-20UNCx2.00", G8 FAS0067 WASHER, FLAT, 1/4"ID 22200-0 PLUSNUT TOOL

5/16-18UNC Plusnut (FAS0091) Use 1/2" dia. drill w/stop FAS0095 SCREW, HXHD, 5/16-18UNCx2.00", G8 FAS0086 WASHER, FLAT, 5/16"ID 22200-0 PLUSNUT TOOL



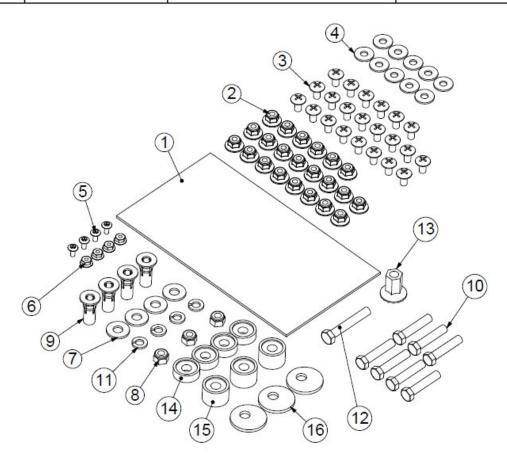
Place barrel of the plusnut body in sheet metal thru hole until flange is flush with sheet metal.

Using a 9/16" combination wrench of plusnut tool body and a second hand wrench, ratchet, or air tool, rotate the hex bolt head CW to draw plus nut flanges up (set the plusnut).



Installation and/or Assembly Fasteners BAG00004-0

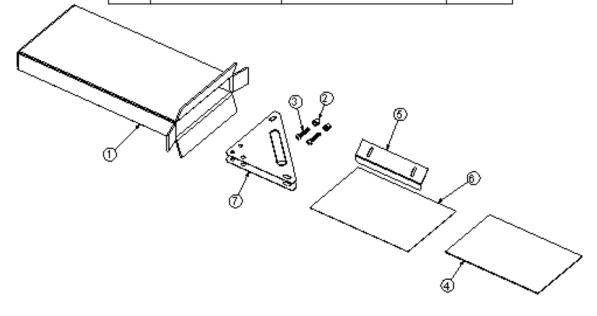
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	BAG0509-A	5"X9" 4MIL AUTOBAG	1
2	FAS0055	NUT,HEX NLK FLG 1/4-20 ZP	22
3	FAS0061	Screw, Truss Hd. Ph, 1/4-20x0.50	22
4	FAS0067	WASHER, FLAT USS 1/4 ZP	10
5	FAS0001	Screw, Truss Hd. Ph, #8-32x0.38	4
6	FAS0013	Nut, Hex Flange, #8-32	4
7	FAS0086	WASHER, FLAT USS 5/16 ZP	4
8	FAS0090	NUT,HEX NLK 5/16-18 ZP	3
9	FAS0091	Plusnut, 5/16	4
10	FAS0092	Screw, Hex Hd, 5/16-18x1.50 Zn Plate, G8	7
11	FAS0098	Washer, Lock, Split, 5/16, Zinc Plate	4
12	FAS0602	Screw, Hex Hd, 5/16-18x2.00 Zn-Ni (1000 hour) Grade 8	1
13	22200-0	Plus Nut tool	1
14	03927-1	SPACER,FLR,1010,11/32 ZP	4
15	03927-2	SPACER, FLR, 1010, 11/16 ZP	3
16	21166-0	ECCENTRIC WASHER	3

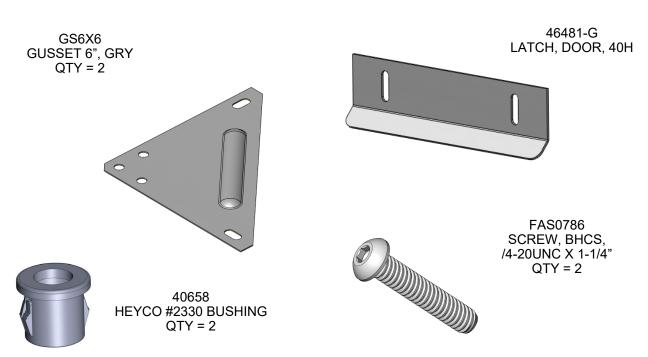




Installation Hardware/Components HDW40H

ITEM NO.	PARTNUMBER	DESCRIPTION	HDW 40/QT Y.
1	CRT06987-A	SMALL CARTON	1
2	40658	HEYCO #2030 BUSHING	2
3	FAS0786	1/4-20 X 1-1/4" BHCS SS	2
4	46536	INSTR, ASSEMBLY, 40H	1
5	46481-G	LATCH, DOOR, 40H, GRY	1
6	BAG00004-0	FASBAG FOR #40 BIN/KD	1
7	GS6X6	GUSSET 6"	2

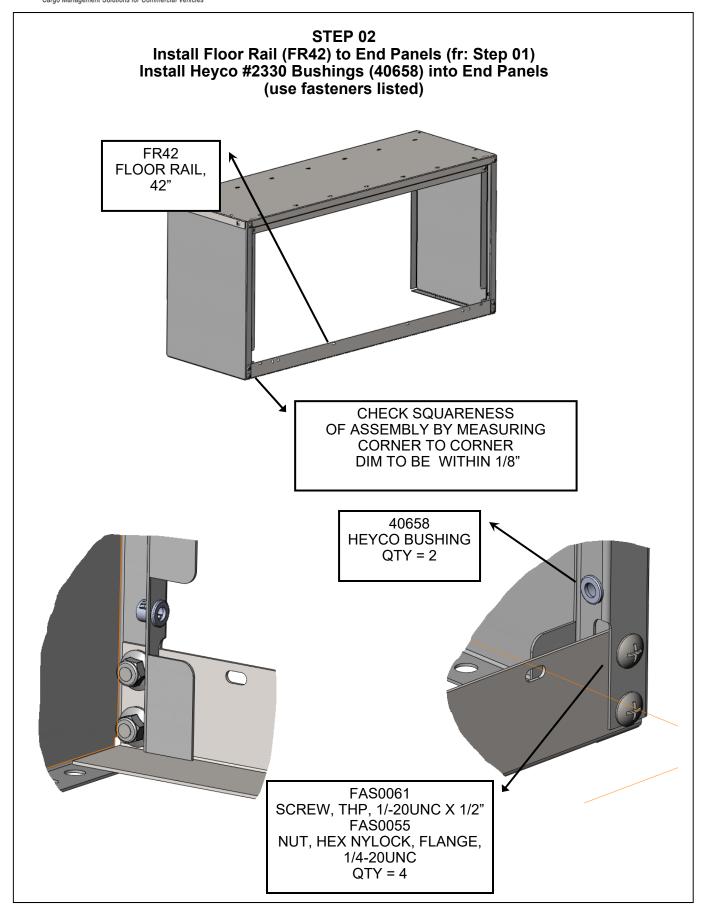




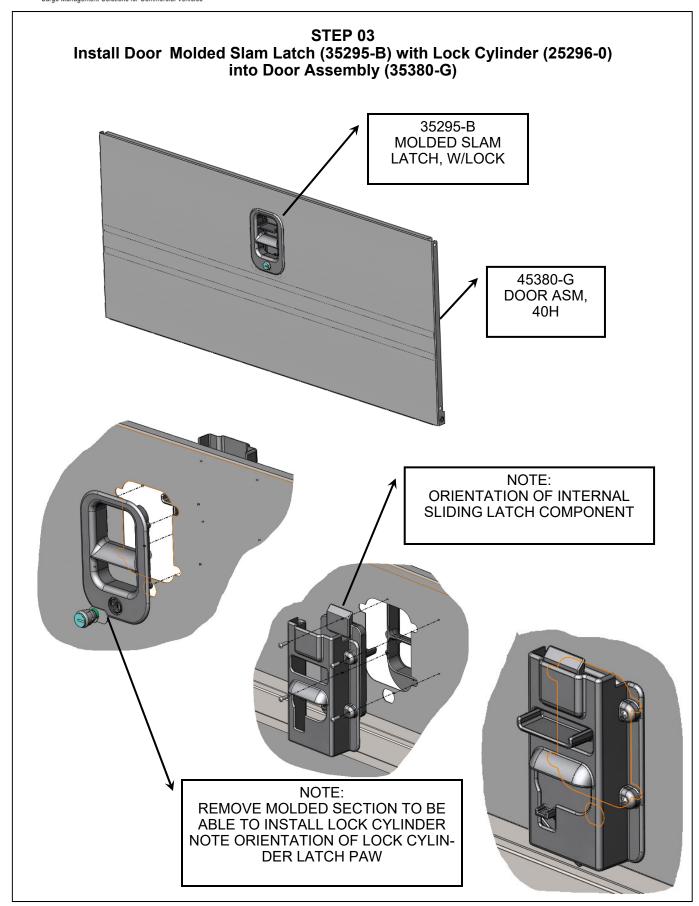


STEP 01 Secure LH & RH End Panels (45377-G & 45378-G) to the Top Panel (11949-0) Secure Support Gussets (GS6X6) to the end panels and top panel (use fasteners listed) 11949-0 TOP PANEL, WHEELHOUSE 45377-G END PANEL, RH, 40H 45378-G END PANEL, LH, 40H FAS0061 SCREW, THP, 1/-20UNC X 1/2" FAS0055 NUT, HEX NYLOCK, FLANGE, 1/4-20UNC QTY = 8**TIGHTEN THESE FASTENERS FIRST** GS6X6 **GUSSET 6"** QTY = 2FAS0061 SCREW, THP, 1/-20UNC X 1/2" FAS0055 NUT, HEX NYLOCK, FLANGE, 1/4-20UNC QTY = 6**CHECK SQUARENESS** OF ASSEMBLY BY MEASURING CORNER TO CORNER, DIM TO BE WITHIN 1/8"

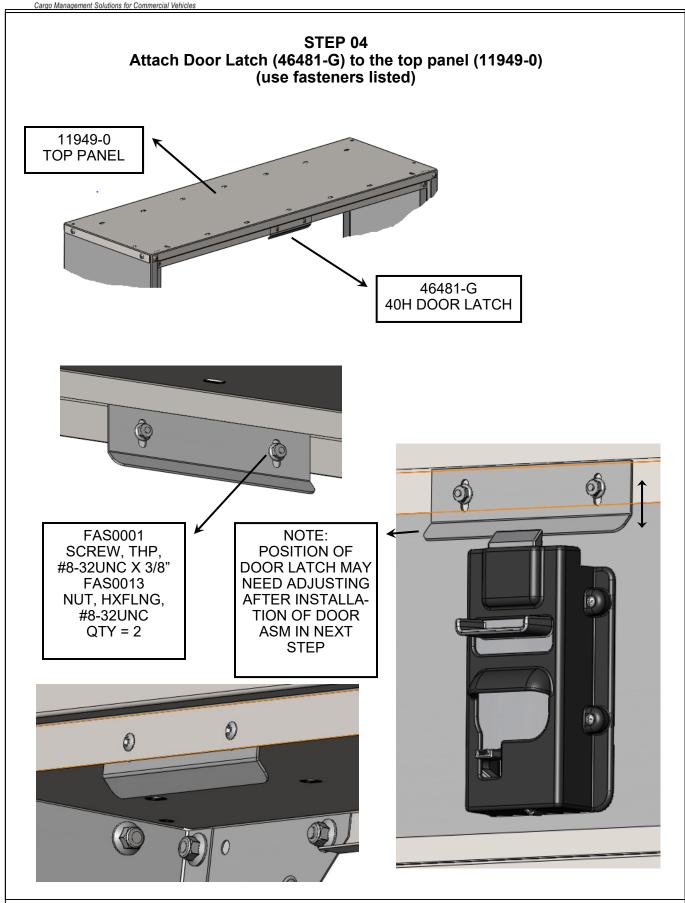




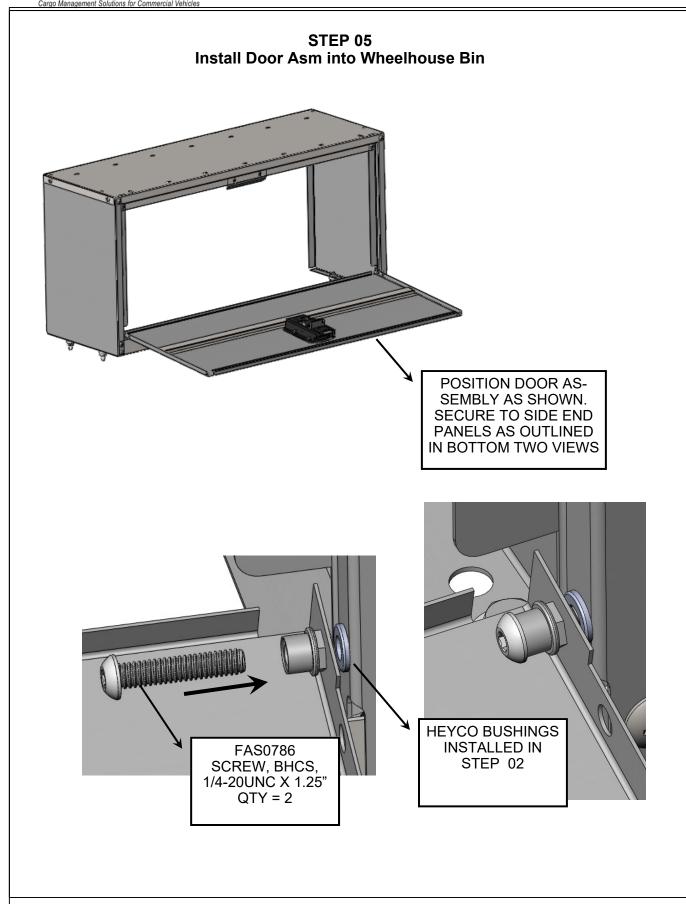






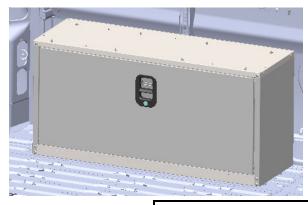








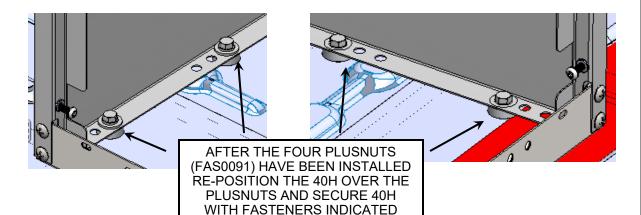
STEP 06 INSTALLATION OF 40H WHEELHOUSE BIN INTO PROMASTER VEHICLE (Drivers side and/or Passengers side installation)





POSITION 40H WHEELHOUSE BIN AS SHOWN. CENTERED OVER OEM REAR WHEEL SHEET METAL. SEE PAGE 13 of 14 FOR OEM BRAKE LINE CAUTION

MARK THE FOUR FLOOR MOUNTING LOCATIONS INDICATED BELOW.
SET WHEELHOUSE ASM ASIDE.
INSTALL 5/16-18UNC PLUSNUTS (FASO091) PER ASCO INSTRUCTIONS



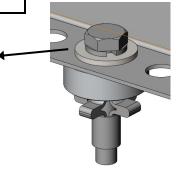
FAS0091 5/16-18UNC PLUSNUT

FAS0098 WASHER, SPLTLK, 5/16" ID FAS0086 WASHER, FLAT, 5/16" ID

03927-1 SPACER, FLR, 11/32

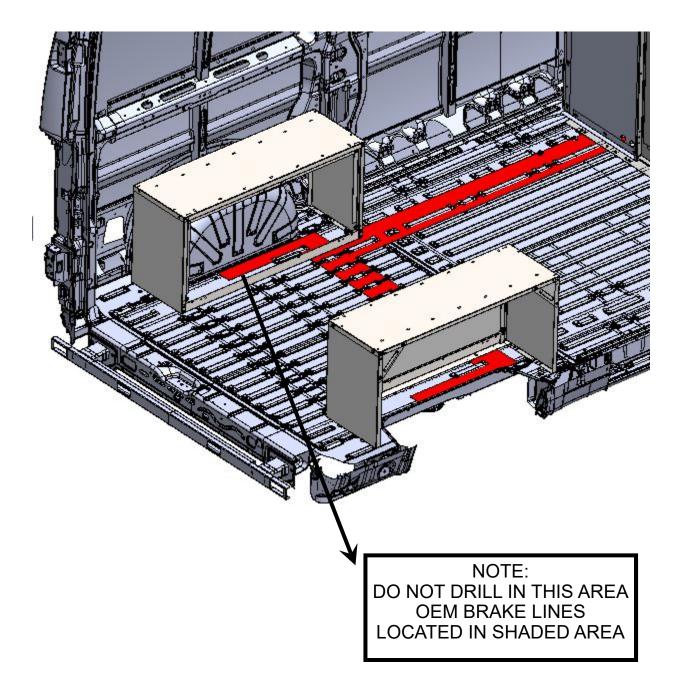
FAS0092 SCREW, HX HD, G8, 5/16-18UNC X 1.50"

QTY = 4



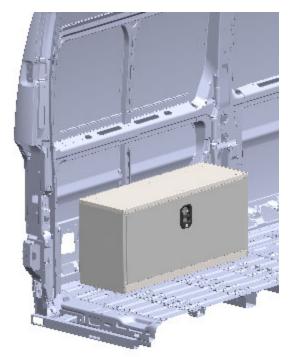


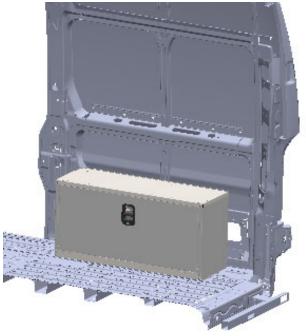
STEP 06 INSTALLATION OF 40H WHEELHOUSE BIN INTO PROMASTER VEHICLE OEM BRAKE LINE ROUTING CAUTION





STEP 07 Final Tightening of all fasteners.

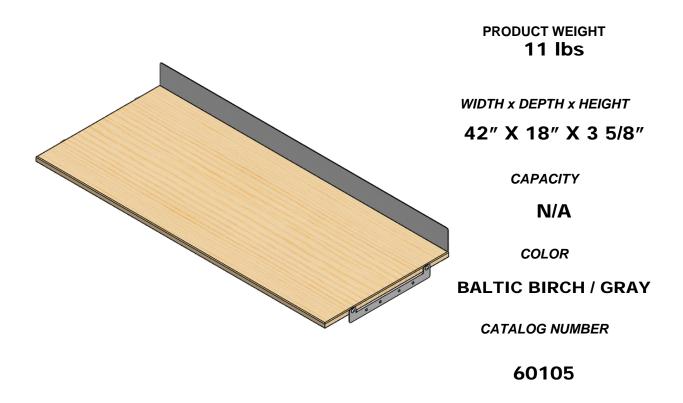




DOUBLE CHECK ALL FASTENERS LOCATIONS TO BE SURE THAT ALL FASTENERS ARE TIGHTENED TO SPECIFICATIONS.

YOUR INSTALLATION IS NOW COMPLETE! STOW THIS COPY IN THE VEHICLE FOR FUTURE REFERENCES!





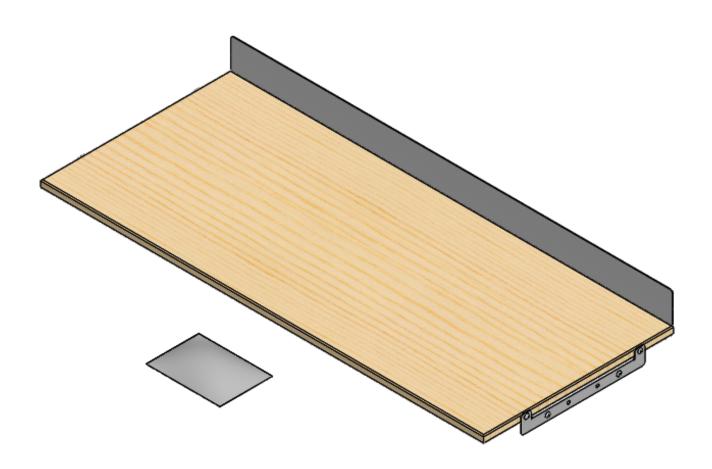
PRODUCT FEATURES

This Workbench top is designed to mount atop any 12X42 module arrangement and/or framework of KD parts

Some drilling may be required.



Assembly/Installation Instructions and Owners Manual



60105 WORKBENCH TOP 18" x 42"



- PRECAUTIONS -



CAUTION THE USE AIR IMPACT TOOLS CAN OVER-TORQUE FASTENERS AND CAUSE FASTENER FAILURE!





CAUTION ALL INSTALLATION HOLES SHOULD BE SEALED WITH SILICON OR BUTYL SEALANT TO PREVENT EXHAUST FUMES FROM ENTERING THE VEHICLE!





DANGER
INSPECT FOR FUEL TANK, FUEL LINES, BRAKE LINES, HIGH
VOLTAGE BATTERIES AND ELECTRICAL LINES PRIOR TO
DRILLINGTO AVOID DAMAGING CRITICAL VEHICLE SYSTEMS
OR INJURY TO INSTALLER DURING INSTALLATION PROCESS!





CAUTION
TO AVOID DAMAGING THE VEHICLE ALWAYS
USE DRILL STOPS WHEN DRILLING ANY INSTALLATION HOLES!



- IMPORTANT WARRANTY REQUIREMENTS -

- 1. SUBSTITUTING ADRIAN STEEL SPECIFIED FASTENERS FOR ASSEMBLY AND/OR INSTALLATION WILL VOID YOUR PRODUCT WARRANTY.
- 2. ALL HOLES DRILLED INTO VEHICLE SHOULD HAVE THE RAW METAL EDGES SEALED WITH A SELF -ETCHING PRIMER TO RESIST CORROSION AND POTENTIAL FASTENER POINT FAILURE.
- 3. ALL FASTENERS USED IN THE INSTALLATION OF THIS PRODUCT SHOULD BE TIGHTENED TO THE TORQUE(S) SPECIFIED IN THESE INSTRUCTIONS.
- 4. THESE INSTRUCTIONS SHOULD BE KEPT WITH THE VEHICLE.

THE BASIC TOOLS NEEDED FOR MOST INSTALLATIONS











DRILL

DRILL BIT WITH

RATCHET, SOCKETS AND/OR WRENCHES

MEASURING TAPE

ADDITIONAL TOOLS MAY BE NEEDED FOR THIS INSTALLATION AND THEY WILL BE IDENTIFIED IN THE STEPS THAT FOLLOW.



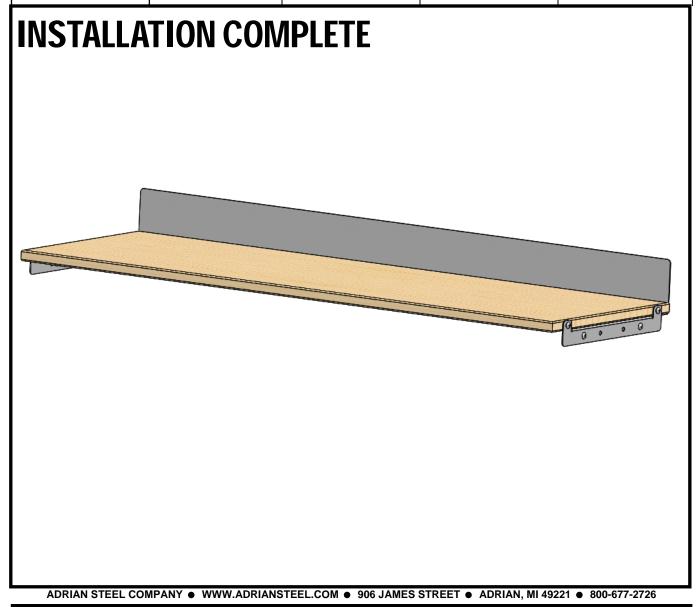
Assembly/Installation Instructions and Owners Manual

PARTS YOU WILL USE FOR	FAS0691, SCREW, THP T(13) REQUIRED	PHILLIPS HEAD DRILL	60102-G, WORK SIDE BRACKET	(BENCH T, GRAY	60100-G, WORKBENCH BACK RAIL, GRAY
	AF)				
STEP		and a			
01	60101, RUSSIAN BIRCH 18 X 42				
In almund		. O1			
Instruct	tions for S	step U I			
Instruct	ions for S	step U I			
Instruct	ions for S	step U I			
Instruct	tions for S	Step U I			
Instruct	ions for S	Step U I		60101	60100-G back rail to Russian Birch using 91 (x5).
Instruct	ions for S	Step U I		60101 FAS06 Install (to each sian Bi	Russian Birch using 91 (x5). 60102-G side bracken end of 60101 Rus- rch; Install side brack
Instruct	ions for S	Step U I		60101 FAS06 Install (to each sian Bi ets bas length.	Russian Birch using 91 (x5). 60102-G side bracken end of 60101 Rusrch; Install side bracked upon desired lip
Instruct	ions for S	StepUI		Install (to each sian Bi ets bas length. There s FAS06 left over	Russian Birch using 91 (x5). 60102-G side bracken end of 60101 Rusrch; Install side bracked upon desired lip should be four (4) 91 Screw, THP TEKer in which you may
Instruct	ions for S	Step U I		Install (to each sian Bi ets bas length. There s FAS06 left over use to	Russian Birch using 91 (x5). 60102-G side bracken end of 60101 Rusrch; Install side bracked upon desired lip should be four (4) 91 Screw, THP TEKer in which you may
Instruct	ions for S	Step U I		Install (to each sian Bi ets bas length. There s FAS06 left over use to	Russian Birch using 91 (x5). 60102-G side bracken end of 60101 Rusrich; Install side bracked upon desired lip should be four (4) 91 Screw, THP TEKer in which you may install workbench to



Assembly/Installation Instructions and Owners Manual

PARTS YOU WILL	FAS0691, SCREW, THP T(13) REQUIRED	PHILLIPS HEAD DRILL	60102-G, WORKBENCH SIDE BRACKET, GRAY	60100-G, WORKBENCH BACK RAIL, GRAY
STEP				
01	60101, RUSSIAN BIRCH 18 X 42			





9, 4-DRAWER SHALLOW

PRODUCT WEIGHT

27.7 lbs.

WIDTH x DEPTH x HEIGHT

18 x 12 x 12

CAPACITY

15 LBS. PER DRAWER

COLOR

GRAY

CATALOG NUMBER

9

PRODUCT FEATURES

The drawer unit body is a sturdy welded and painted steel housing. The housing has ¼-20 riv-nuts installed into the base of the unit for easy installation. Also included are pre-drilled mounting holes in the top of the cabinet to allow for quick and easy stacking of the units. The number 9 drawer unit includes four (4) polymer drawers that ride on full extension ball bearing glides. The drawers have an inside dimension of 13.50" wide X 2.0" tall X 11.50" deep. The drawers include a removable divider tray for storing smaller parts. Each cabinet includes a sliding latch/lock system designed to secure the drawers during vehicle movement. A cam lock allows for securing your inventory for more security.

PRODUCT APPLICATION

This product is designed to be used in and/or on ADRIAN STEEL shelving units and can also be used as a standalone product. The product is great for small parts and supplies storage.



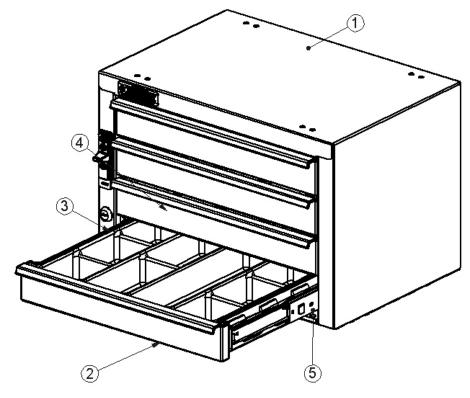
Introduction / Comments:

The drawer unit body is a sturdy welded and painted steel housing. 4 polymer drawers ride on ball bearing glides. The drawer include a removable divider tray for storing small items. Each cabinet includes a sliding latch/lock system designed to secure the drawers during vehicle movement.

Note:

It is advised that all fasteners used in this assembly and installation should be checked for tightness at the following intervals: @ 2-weeks and again @ 6-weeks of operation. This preventive maintenance step must be completed to ensure your Product gives you long service life.

ITEM NO.	PART NUMBER	DESCRIPTION	9/QTY.
1	39197-G	WRAPPER BODY ASSM	1
2	40015	DRAWER SUB ASSY. #9/919	4
3	26105-0	Divider Tray 9/919	4
4	40827-LH	250MM SLIDE, CABINET HALF, LH	4
5	40287-RH	250MM SLIDE, CABINET HALF, RH	4
6	BAG00001-0	FASTENER BAG 9,19,919	1



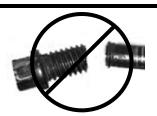
9 4 DRAWER UNIT



- PRECAUTIONS -



CAUTION THE USE OF AIR IMPACT TOOLS CAN OVER-TORQUE FASTENERS AND CAUSE FASTENER FAILURE!





CAUTION ALL INSTALLATION HOLES SHOULD BE SEALED WITH SILICON OR BUTYL SEALANT TO PREVENT EXHAUST FUMES FROM ENTERING THE VEHICLE!





DANGER INSPECT FOR FUEL TANK, FUEL LINES, BRAKE LINES, HIGH **VOLTAGE BATTERIES AND ELECTRICAL LINES PRIOR TO** DRILLINGTO AVOID DAMAGING CRITICAL VEHICLE SYSTEMS OR INJURY TO INSTALLER DURING INSTALLATION PROCESS!





CAUTION

TO AVOID DAMAGING THE VEHICLE ALWAYS USE DRILL STOPS WHEN DRILLING ANY INSTALLATION HOLES! ADRIAN AVAILABLE PART #'S 31119-0 (3/8" X 1/2" DEEP), 31121-0 (1/2" x 1/2" DEEP)



- IMPORTANT WARRANTY REQUIREMENTS -

- 1. SUBSTITUTING ADRIAN STEEL SPECIFIED FASTENERS FOR ASSEMBLY AND/OR INSTALLATION WILL VOID YOUR PRODUCT WARRANTY.
- 2. ALL HOLES DRILLED INTO VEHICLE SHOULD HAVE THE RAW METAL EDGES SEALED WITH A SELF -ETCHING PRIMER TO RESIST CORROSION AND POTENTIAL FASTENER POINT FAILURE.
- 3. ALL FASTENERS USED IN THE INSTALLATION OF THIS PRODUCT SHOULD BE TIGHTENED TO THE TORQUE(S) SPECIFIED IN THESE INSTRUCTIONS.
- 4. THESE INSTRUCTIONS SHOULD BE KEPT WITH THE VEHICLE.

THE BASIC TOOLS NEEDED FOR MOST INSTALLATIONS











DRILL

DRILL BIT WITH

RATCHET, SOCKETS AND/OR WRENCHES

MEASURING TAPE

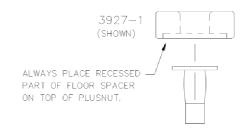
ADDITIONAL TOOLS MAY BE NEEDED FOR THIS INSTALLATION AND THEY WILL BE IDENTIFIED IN THE STEPS THAT FOLLOW.

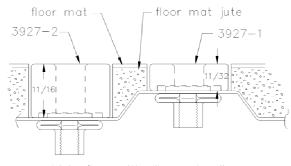


If your vehicle contains carpet or a rubber floor mat you will need to prepare the mounting location. Position the product to be installed into the vehicle and once your are satisfied with the mounting locations, mark the mounting locations. Using a 1-3/16" diameter carpet cutter (P/N: 31183-0). Select the appropriate floor spacers as shown in the illustration. Set those aside for use later into the installation process. Using the correct drill bit size for the selected plusnut, drill the mounting holes in the vehicle sheet metal to prepare for installing the plusnuts.

If you are thru-bolting at any of the locations simply drill a hole that is 1/16" larger than the bolt size(s) for those locations.

Once you have drilled the holes into the vehicle, the raw metal edges should be sealed using a self-etching primer to resist corrosion and potential fastener point failure.





vehicle floor with ribs and valleys

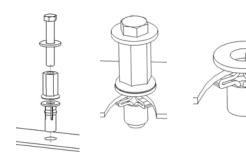
A PLUSNUT (RIVNUT) SETTING TOOL IS REQUIRED FOR PLUSNUT (RIVNUT) INSTALLATION. PLUS NUT SETTING TOOL CAN BE ORDERED THROUGH ADRIAN STEEL, OR USE AN AIR POWERED PLUSNUT SETTING GUN.

1/4-20UNC Plusnut (FAS0052) Use 3/8" dia. drill w/stop FAS0080 SCREW, HXHD, 1/4-20UNCx2.00", G8

FAS0067 WASHER, FLAT, 1/4"ID 22200-0 PLUSNUT TOOL

5/16-18UNC Plusnut (FAS0091) Use 1/2" dia. drill w/stop

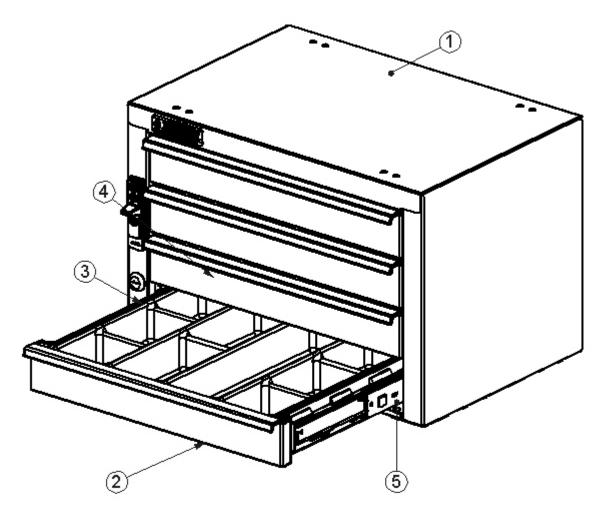
FAS0095 SCREW, HXHD, 5/16-18UNCx2.00", G8 FAS0086 WASHER, FLAT, 5/16"ID 22200-0 PLUSNUT TOOL



Place barrel of the plusnut body in sheet metal thru hole until flange is flush with sheet metal.

Using a 9/16" combination wrench of plusnut tool body and a second hand wrench, ratchet, or air tool, rotate the hex bolt head CW to draw plus nut flanges up (set the plusnut).

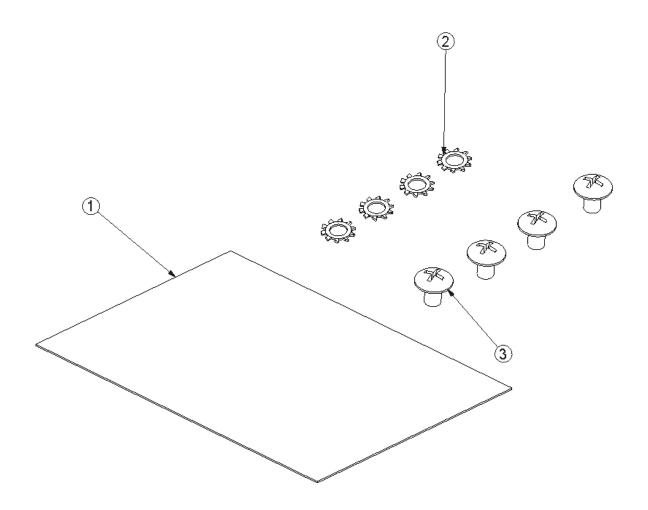




INSERT FOUR (4) 40287-LH AND FOUR (4) 40287-RH SLIDES INTO CABINET BODY. INSERT FOUR(4) 40015 DRAWERS INTO CABINET BODY. INSERT A TOTAL OF FOUR (4) 26105-0 DIVIDER TRAYS INTO UNIT. INSERT ONE (1) DIVIDER TRAY UPSIDE DOWN INTO TOP DRAWER AND RIGHT SIDE UP INTO THE REMAINING THREE (3) DRAWERS. PLACE BAG00001-0 INTO THE SECOND DRAWER TRAY. TAPE THE LOCK KEYS INTO THE FRONT RIGHT HAND TRAY POCKET AND CLOSE THE DRAWERS.

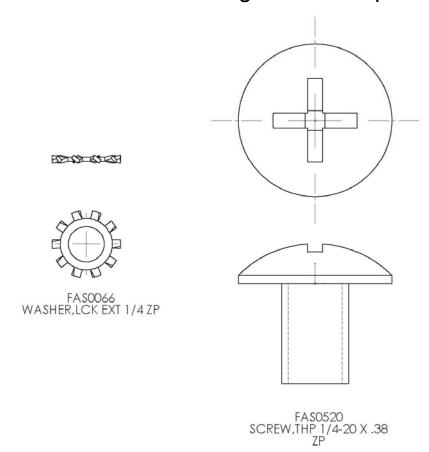


ITEM NO.	PART NUMBER	DESCRIPTION	BAG00001-0./QTY.
1	BAG0505-A	5" x 5" 3MIL AUTOBAG	1
2	FAS 0066	Washer, Lock, Ext. Tooth, 1/4	4
3	FA80520	Screw, Truss Hd. Ph, 1/4-20x .375" lg	4

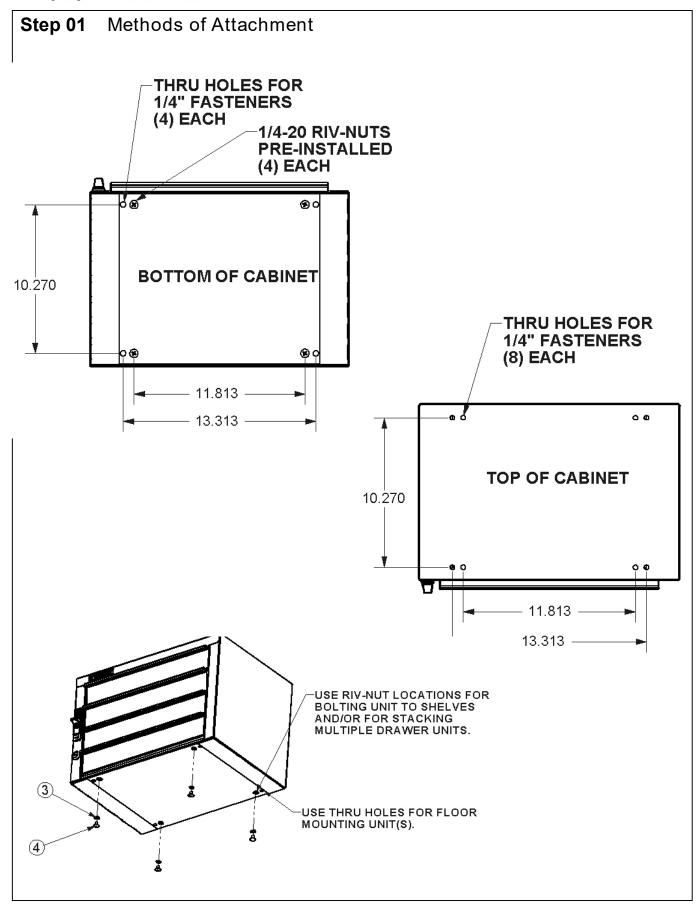




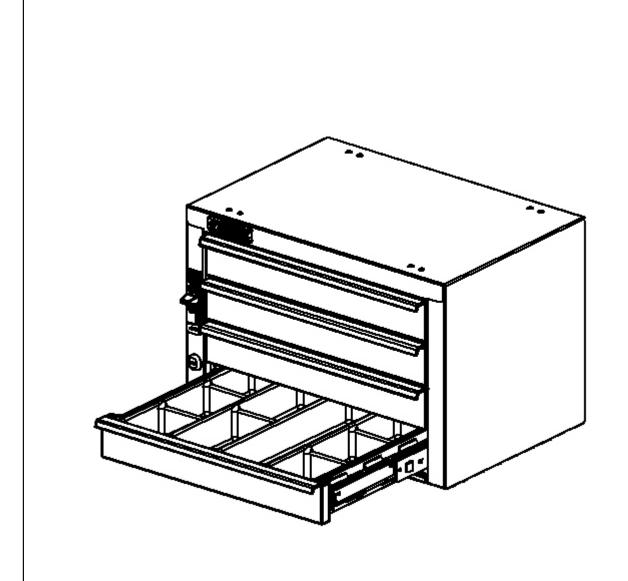
Individual Fastener Images & Descriptions











DOUBLE CHECK ALL FASTENERS LOCATIONS TO BE SURE THAT ALL FASTENERS ARE TIGHTENED TO SPECIFICATIONS.
YOUR INSTALLATION IS NOW COMPLETE!
STOW THIS COPY IN THE VEHICLE FOR FUTURE REFERENCES!