A- MD536

Ę. 1. USE NUT & BOLT THRU WHEREVER POSSIBLE.
2. USE PLUSNUTS FOR BLIND FASTENING.
3. USE SHEET METAL SCREWS IN SHEAR ONLY. DACKAGE# MD536 FASTENING PROCEDURES CAL MOUNT ANGLE 1-1/2" / CA STRAP, BRKT 13-1/2" / GAL 2x14x52 4x14x52 CUSSET LH #50-#30 KD's CUSSET RH #50-#30 KD's CUSSET,6" TRIANGLE HD-52 KD RACK 14x46x52 REF 20954 ά CŦĊ TOP TRAY 2x12x52 END PANEL KD 46" FLOOR RAIL 52" 4-DRAWER SHALLOW 2-ORAWER MEDIUM SHELF 30/50KD DESCRIPTION SHELF HD-KD DIVIDER/PNTD: 6/02/04 DATE PACKAGE WEGHT- 139.88 CS6x10LH CS6x10RH CS6x6 MB118 MB120 ECN# 7398 SF21252 SF21452 SF41452 PART NO EP1446 FR52 24292 19 19 DWC BY 2 12 SOME DRILLING IS REQUIRED N MD536 MODULE SPECIAL HD KD SHELF UNIT PLEASE REFER TO THE INTERIOR INSTALLATION SHEET FOR CORRECT 52 HEIGHT FROM FLOOR TO LOWEST SHELF WILL VARY DEPENDING ON 52" 14 × 46 × M LOWER SHELF IS TO BE INVERTED AS SHOWN. HEIGHT OF YOUR VEHICLES WHEELHOUSE. ADRIAN STEEL CO. 906 JAMES STREET ADRIAN, MI 49221 SHELF HEIGHT BEFORE ASSEMBLY. 517/265-6194 TO ATTACH LOWER GUSSETS. 7 46 USE KÜ UNIT DRAWINGS TO IDENTIFY THEIR SEPARATE PARTS. CUSTOMER SPECIFIED SHELF DIMENSIONS ARE SHOWN HERE. PARTITION INSTRUCTIONS & FASTENERS ARE WITH THAT UNIT SOME ASSEMBLY DRILLING IS REQUIRED 13/32 13/32 DRILL 9/32 9/32 eeeවුවලල මුල්ලිම 33 INSTALLATION FASTENERS ASSEMBLY FASTENERS 1/4-20 x 1-1/2" HH.SCW.FT 1/4 PLN WASH 1/4-20 x 1-1/2" HH.SCW.FT {1/4-20 x 3/4" HX.HD.SCW. {1/4-20 HX. FLANGE NUT CAUTION DRILL THRU FLOOR WITH CARE WATCH FOR GAS TANK, CONTROL LINES, & ELECTRICAL WRING. 1/4 SPLIT RING L'WASHER 1/4 SPLIT RING L'WASHER \$1/4-20 x 1/2" THP.SCW. 1/4-20 HX. FLANGE NUT /4-20 PLUSNUT "PB" /4-20 x 1" HH.SCW.FT 1/4-20 PLUSNUT "PB" 1/4-20 HX.STOP NUT /4 PLN. WASHER 1/2 PLN. WASHER **FASTENERS** 1/4 PLN WASH PLUSNUT TOOL INSTALI ATION. **(D)** 3 0

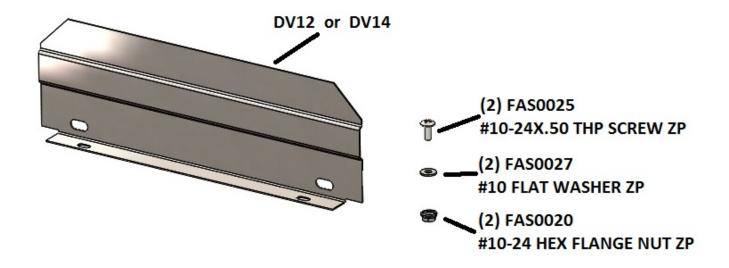


Introduction / Comments:

DV12 / DV14 Slip-In / Bolt In Divider Install Instructions

Note:

It is advised that all fasteners used in this assembly and installation should be checked for tightness at the following intervals: @ 2-weeks and again @ 6-weeks of operation. This preventive maintenance step must be completed to ensure your Product gives you long service life.



DV12 / DV14



- PRECAUTIONS -



CAUTION THE USE OF AIR IMPACT TOOLS CAN **OVER-TORQUE FASTENERS AND** CAUSE FASTENER FAILURE!





CAUTION ALL INSTALLATION HOLES SHOULD BE SEALED WITH SILICON OR BUTYL SEALANT TO PREVENT **EXHAUST FUMES FROM ENTERING THE VEHICLE!**





DANGER



INSPECT FOR FUEL TANK, FUEL LINES, BRAKE LINES, HIGH **VOLTAGE BATTERIES AND ELECTRICAL LINES PRIOR TO** DRILLINGTO AVOID DAMAGING CRITICAL VEHICLE SYSTEMS OR INJURY TO INSTALLER DURING INSTALLATION PROCESS!





CAUTION



TO AVOID DAMAGING THE VEHICLE ALWAYS USE DRILL STOPS WHEN DRILLING ANY INSTALLATION HOLES! ADRIAN AVAILABLE PART #'S 31121-0 (3/8" X 1/2" DEEP), 31121-0 (1/2" x 1/2" DEEP)



- IMPORTANT WARRANTY REQUIREMENTS -

- 1. SUBSTITUTING ADRIAN STEEL SPECIFIED FASTENERS FOR ASSEMBLY AND/OR INSTALLATION WILL VOID YOUR PRODUCT WARRANTY.
- 2. ALL HOLES DRILLED INTO VEHICLE SHOULD HAVE THE RAW METAL EDGES SEALED WITH A SELF -ETCHING PRIMER TO RESIST CORROSION AND POTENTIAL FASTENER POINT FAILURE.
- 3. ALL FASTENERS USED IN THE INSTALLATION OF THIS PRODUCT SHOULD BE TIGHTENED TO THE TORQUE(S) SPECIFIED IN THESE INSTRUCTIONS.
- 4. THESE INSTRUCTIONS SHOULD BE KEPT WITH THE VEHICLE.

THE BASIC TOOLS NEEDED FOR MOST INSTALLATIONS











DRILL

DRILL BIT WITH STOP

RATCHET, SOCKETS AND/OR WRENCHES

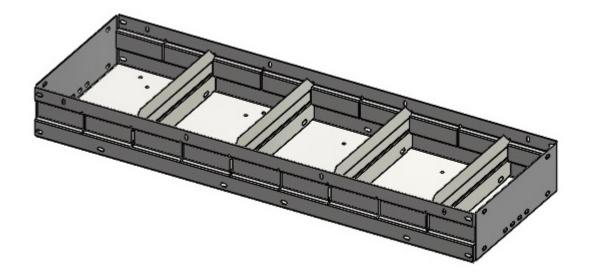
SCREWDRIVERS

MEASURING TAPE

ADDITIONAL TOOLS MAY BE NEEDED FOR THIS INSTALLATION AND THEY WILL BE IDENTIFIED IN THE STEPS THAT FOLLOW.

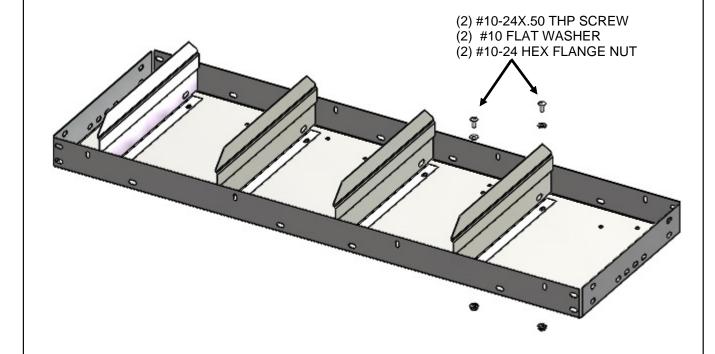


Step 01 For Shelves with Embossed Sides, Slip Dividers into Shelf Embossments Evenly Spaced in Shelf as shown, unless otherwise specified by Customer. The Number of Dividers may vary per customer.





Step 02 For Shelves where the Dividers will need to be Bolted in, Use (2) #10-24x.50 THP Screw, Flat Washer, and Hex Flange Nut to bolt each divider to shelf Evenly Spaced as shown unless otherwise specified by customer. The number of dividers may vary per customer



DOUBLE CHECK ALL FASTENERS LOCATIONS TO BE SURE THAT ALL FASTENERS ARE TIGHTENED TO SPECIFICATIONS.

YOUR INSTALLATION IS NOW COMPLETE!

STOW THIS COPY IN THE VEHICLE FOR FUTURE REFERENCES!



19, 2-DRAWER MEDIUM

PRODUCT WEIGHT

27.4 lbs.

WIDTH x DEPTH x HEIGHT

18 x 12 x 12

CAPACITY

25 LBS. PER DRAWER

COLOR

GRAY

CATALOG NUMBER

19

PRODUCT FEATURES

The drawer unit body is a sturdy welded and painted steel housing. The housing has ¼-20 riv-nuts installed into the base of the unit for easy installation. Also included are pre-drilled mounting holes in the top of the cabinet to allow for quick and easy stacking of the units. The number 19 drawer unit includes two (2) polymer drawers that ride on full extension ball bearing glides. The drawers have an inside dimension of 13.50" wide X 4.5" deep X 11.50" length. Each cabinet includes a sliding latch/lock system designed to secure the drawers during vehicle movement. A cam lock allows for securing your inventory for more security.

PRODUCT APPLICATION

This product is designed to be used in and/or on ADRIAN STEEL shelving units and can also be used as a standalone product. The product is great for small parts and supplies storage.



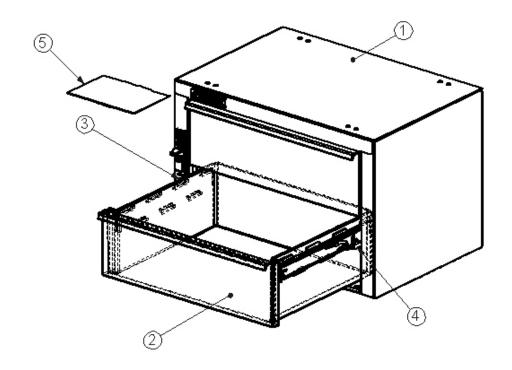
Introduction / Comments:

The drawer unit body is a sturdy welded and painted steel housing. The housing has 1/4-20 riv-nuts installed into the base of the unit for easy installation. Also pre drilled mounting holes in the top of the cabinet to allow for quick and easy stacking of units. 2 polymer drawers ride on ball bearing glides. Each cabinet includes a sliding latch/lock system designed to secure the drawers during vehicle movement. A cam lock allows for securing your inventory for more security

Note:

It is advised that all fasteners used in this assembly and installation should be checked for tightness at the following intervals: @ 2-weeks and again @ 6-weeks of operation. This preventive maintenance step must be completed to ensure your Product gives you long service life.

ITEM NO.	PART NUMBER	DESCRIPTION	198/QTY.
1	39197-G	WRAPPER BODY ASSM	1
2	40016	DRAWER SUB ASSY, 19/919	2
3	40827-LH	250MM SLIDE, CABINET HALF, LH	2
4	40287-RH	250MM SLIDE, CABINET HALF, RH	2
5	BAG00001-0	FASTENER BAG 9,19,919	1



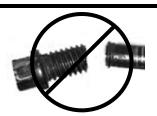
19 2 DRAWER MEDIUM



- PRECAUTIONS -



CAUTION THE USE OF AIR IMPACT TOOLS CAN OVER-TORQUE FASTENERS AND CAUSE FASTENER FAILURE!





CAUTION
ALL INSTALLATION HOLES SHOULD BE SEALED
WITH SILICON OR BUTYL SEALANT TO PREVENT
EXHAUST FUMES FROM ENTERING THE VEHICLE!





INSPECT FOR FUEL TANK, FUEL LINES, BRAKE LINES, HIGH VOLTAGE BATTERIES AND ELECTRICAL LINES PRIOR TO DRILLINGTO AVOID DAMAGING CRITICAL VEHICLE SYSTEMS OR INJURY TO INSTALLER DURING INSTALLATION PROCESS!

DANGER





CAUTION

TO AVOID DAMÁGING THE VEHICLE ALWAYS USE DRILL STOPS WHEN DRILLING ANY INSTALLATION HOLES! ADRIAN AVAILABLE PART #'S 31119-0 (3/8" X 1/2" DEEP), 31121-0 (1/2" x 1/2" DEEP)



- IMPORTANT WARRANTY REQUIREMENTS -

- 1. SUBSTITUTING ADRIAN STEEL SPECIFIED FASTENERS FOR ASSEMBLY AND/OR INSTALLATION WILL VOID YOUR PRODUCT WARRANTY.
- 2. ALL HOLES DRILLED INTO VEHICLE SHOULD HAVE THE RAW METAL EDGES SEALED WITH A SELF -ETCHING PRIMER TO RESIST CORROSION AND POTENTIAL FASTENER POINT FAILURE.
- 3. ALL FASTENERS USED IN THE INSTALLATION OF THIS PRODUCT SHOULD BE TIGHTENED TO THE TORQUE(S) SPECIFIED IN THESE INSTRUCTIONS.
- 4. THESE INSTRUCTIONS SHOULD BE KEPT WITH THE VEHICLE.

THE BASIC TOOLS NEEDED FOR MOST INSTALLATIONS











DRILL

DRILL BIT WITH

RATCHET, SOCKETS AND/OR WRENCHES

MEASURING TAPE

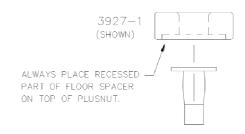
ADDITIONAL TOOLS MAY BE NEEDED FOR THIS INSTALLATION AND THEY WILL BE IDENTIFIED IN THE STEPS THAT FOLLOW.

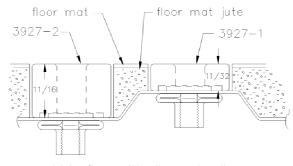


If your vehicle contains carpet or a rubber floor mat you will need to prepare the mounting location. Position the product to be installed into the vehicle and once your are satisfied with the mounting locations, mark the mounting locations. Using a 1-3/16" diameter carpet cutter (P/N: 31183-0). Select the appropriate floor spacers as shown in the illustration. Set those aside for use later into the installation process. Using the correct drill bit size for the selected plusnut, drill the mounting holes in the vehicle sheet metal to prepare for installing the plusnuts.

If you are thru-bolting at any of the locations simply drill a hole that is 1/16" larger than the bolt size(s) for those locations.

Once you have drilled the holes into the vehicle, the raw metal edges should be sealed using a self-etching primer to resist corrosion and potential fastener point failure.





vehicle floor with ribs and valleys

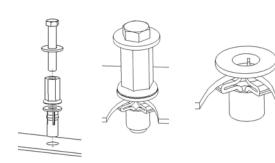
A PLUSNUT (RIVNUT) SETTING TOOL IS REQUIRED FOR PLUSNUT (RIVNUT) INSTALLATION. PLUS NUT SETTING TOOL CAN BE ORDERED THROUGH ADRIAN STEEL, OR USE AN AIR POWERED PLUSNUT SETTING GUN.

1/4-20UNC Plusnut (FAS0052) Use 3/8" dia. drill w/stop

FAS0080 SCREW, HXHD, 1/4-20UNCx2.00", G8 FAS0067 WASHER, FLAT, 1/4"ID 22200-0 PLUSNUT TOOL

5/16-18UNC Plusnut (FAS0091) Use 1/2" dia. drill w/stop

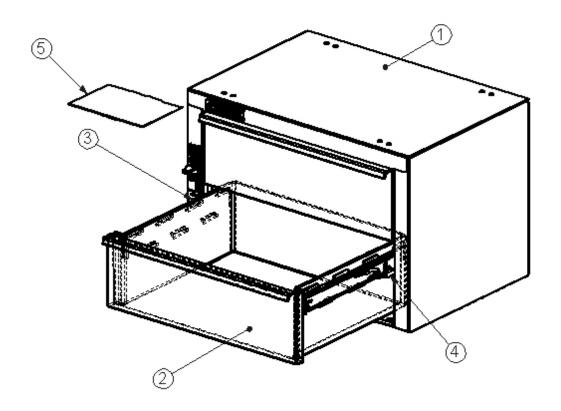
FAS0095 SCREW, HXHD, 5/16-18UNCx2.00", G8 FAS0086 WASHER, FLAT, 5/16"ID 22200-0 PLUSNUT TOOL



Place barrel of the plusnut body in sheet metal thru hole until flange is flush with sheet metal.

Using a 9/16" combination wrench of plusnut tool body and a second hand wrench, ratchet, or air tool, rotate the hex bolt head CW to draw plus nut flanges up (set the plusnut).

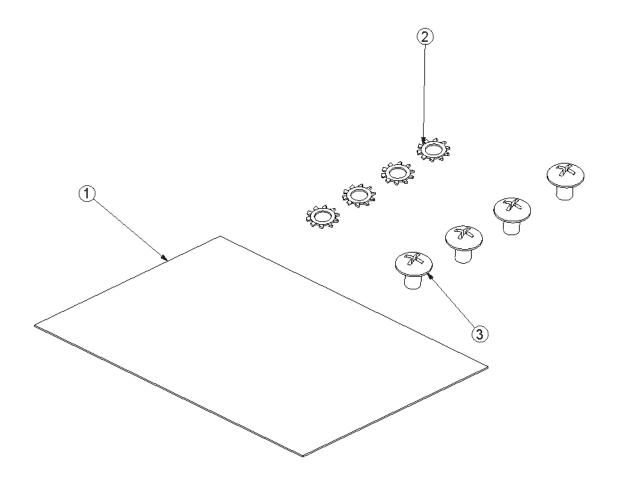




INSERT TWO (2) 40287-LH AND TWO (2) 40287-RH SLIDES INTO CABINET BODY.
INSERT TWO (2) 40016 DRAWERS INTO CABINET BODY.
PLACE BAG00001-0 INTO THE SECOND DRAWER. TAPE
THE LOCK KEYS INTO THE FRONT RIGHT BOTTOM OF THE SECOND
DRAWER AND CLOSE THE DRAWERS.

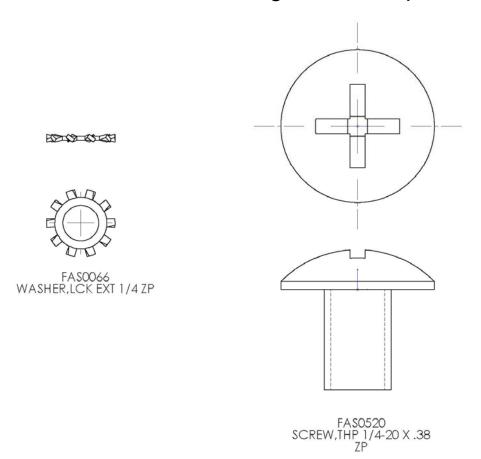


ITEM NO.	PART NUMBER	DESCRIPTION	BAG00001-0./QTY.
1	BAG0505-A	5" x 5" 3MIL AUTOBAG	1
2	FAS 0066	Washer, Lock, Ext. Tooth, 1/4	4
3	FAS0520	Screw, Truss Hd. Ph, 1/4-20x .375" lg	4

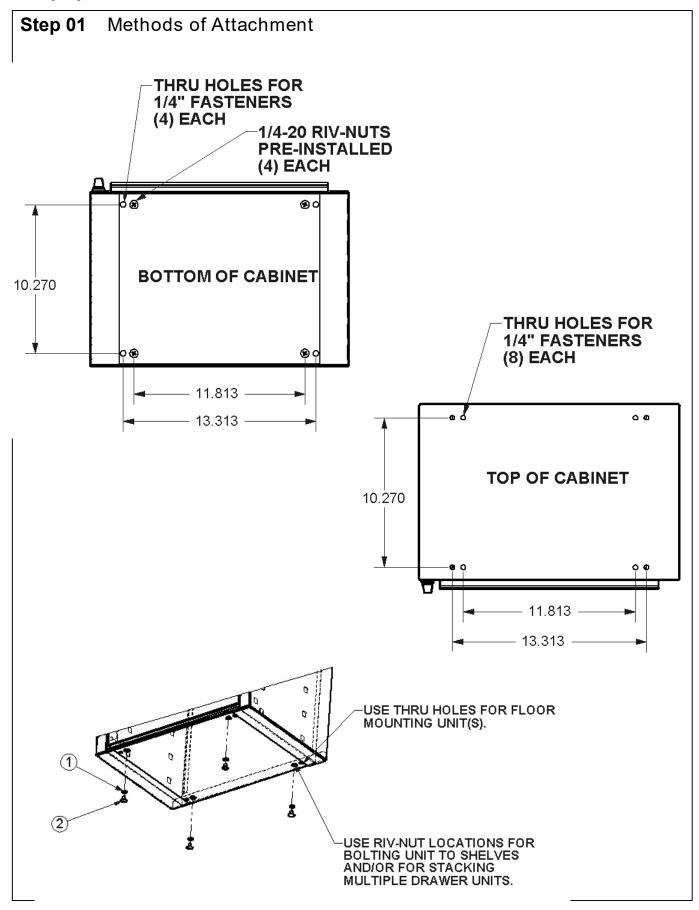




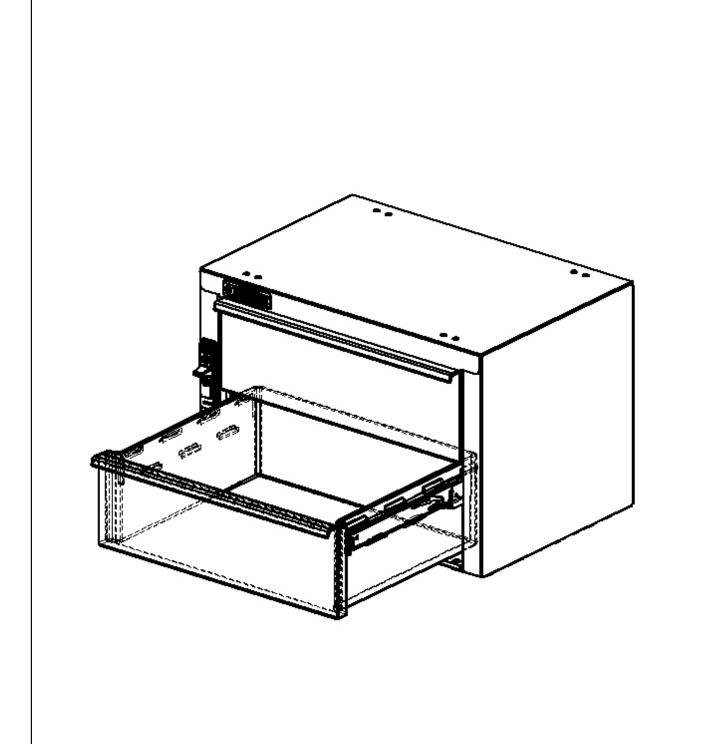
Individual Fastener Images & Descriptions











DOUBLE CHECK ALL FASTENERS LOCATIONS TO BE SURE THAT ALL FASTENERS ARE TIGHTENED TO SPECIFICATIONS.
YOUR INSTALLATION IS NOW COMPLETE!
STOW THIS COPY IN THE VEHICLE FOR FUTURE REFERENCES!

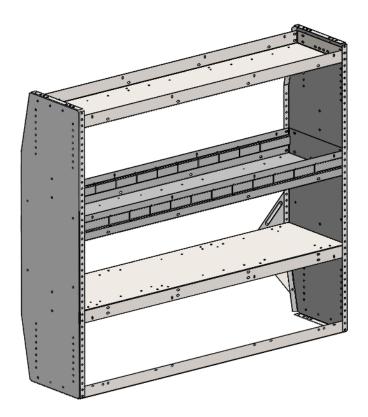


Introduction / Comments:

Note:

It is advised that all fasteners used in this assembly and installation should be checked for tightness at the following intervals: @ 2-weeks and again @ 6-weeks of operation. This preventive maintenance step must be completed to ensure your Product gives you long service life.

ITEM NO.	PART NUMBER	DESCRIPTION	24292-0/QTY.
1	EP1446	END PANEL, KD, 46"	2
2	FR52	FLOOR RAIL 52"	1
3	SF21452	SHELF 30/50KD 2X14X52	1
4	SF41452	SHELF HD-KD 4X14X52	1
5	SF21252	TOP TRAY 2X12X52	1
6	HDW24292-0	HARDWARE KIT FOR 24292-0	1



24292-0



- PRECAUTIONS -



CAUTION THE USE OF AIR IMPACT TOOLS CAN OVER-TORQUE FASTENERS AND **CAUSE FASTENER FAILURE!**





CAUTION ALL INSTALLATION HOLES SHOULD BE SEALED WITH SILICON OR BUTYL SEALANT TO PREVENT EXHAUST FUMES FROM ENTERING THE VEHICLE!





DANGER INSPECT FOR FUEL TANK, FUEL LINES, BRAKE LINES, HIGH **VOLTAGE BATTERIES AND ELECTRICAL LINES PRIOR TO** DRILLINGTO AVOID DAMAGING CRITICAL VEHICLE SYSTEMS OR INJURY TO INSTALLER DURING INSTALLATION PROCESS!





CAUTION

TO AVOID DAMAGING THE VEHICLE ALWAYS USE DRILL STOPS WHEN DRILLING ANY INSTALLATION HOLES! ADRIAN AVAILABLE PART #'S 31119-0 (3/8" X 1/2" DEEP), 31121-0 (1/2" x 1/2" DEEP)



- IMPORTANT WARRANTY REQUIREMENTS -

- 1. SUBSTITUTING ADRIAN STEEL SPECIFIED FASTENERS FOR ASSEMBLY AND/OR INSTALLATION WILL VOID YOUR PRODUCT WARRANTY.
- 2. ALL HOLES DRILLED INTO VEHICLE SHOULD HAVE THE RAW METAL EDGES SEALED WITH A SELF -ETCHING PRIMER TO RESIST CORROSION AND POTENTIAL FASTENER POINT FAILURE.
- 3. ALL FASTENERS USED IN THE INSTALLATION OF THIS PRODUCT SHOULD BE TIGHTENED TO THE TORQUE(S) SPECIFIED IN THESE INSTRUCTIONS.
- THESE INSTRUCTIONS SHOULD BE KEPT WITH THE VEHICLE.

THE BASIC TOOLS NEEDED FOR MOST INSTALLATIONS









DRILL

DRILL BIT WITH STOP

RATCHET, SOCKETS AND/OR WRENCHES

SCREWDRIVERS

MEASURING TAPE

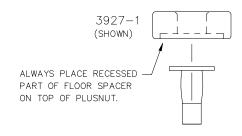
ADDITIONAL TOOLS MAY BE NEEDED FOR THIS INSTALLATION AND THEY WILL BE IDENTIFIED IN THE STEPS THAT FOLLOW.

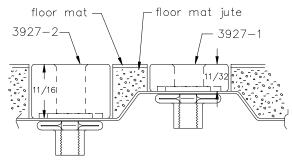


If your vehicle contains carpet or a rubber floor mat you will need to prepare the mounting location. Position the product to be installed into the vehicle and once your are satisfied with the mounting locations, mark the mounting locations. Using a 1-3/16" diameter carpet cutter (P/N: 31183-0). Select the appropriate floor spacers as shown in the illustration. Set those aside for use later into the installation process. Using the correct drill bit size for the selected plusnut, drill the mounting holes in the vehicle sheet metal to prepare for installing the plusnuts.

If you are thru-bolting at any of the locations simply drill a hole that is 1/16" larger than the bolt size(s) for those locations.

Once you have drilled the holes into the vehicle, the raw metal edges should be sealed using a self-etching primer to resist corrosion and potential fastener point failure.





vehicle floor with ribs and valleys

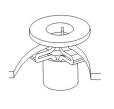
A PLUSNUT (RIVNUT) SETTING TOOL IS REQUIRED FOR PLUSNUT (RIVNUT) INSTALLATION. PLUS NUT SETTING TOOL CAN BE ORDERED THROUGH ADRIAN STEEL, OR USE AN AIR POWERED PLUSNUT SETTING GUN.

1/4-20UNC Plusnut (FAS0052) Use 3/8" dia. drill w/stop FAS0080 SCREW, HXHD, 1/4-20UNCx2.00", G8

FAS0067 WASHER, FLAT, 1/4"ID 22200-0 PLUSNUT TOOL

5/16-18UNC Plusnut (FAS0091) Use 1/2" dia. drill w/stop

FAS0095 SCREW, HXHD, 5/16-18UNCx2.00", G8 FAS0086 WASHER, FLAT, 5/16"ID 22200-0 PLUSNUT TOOL



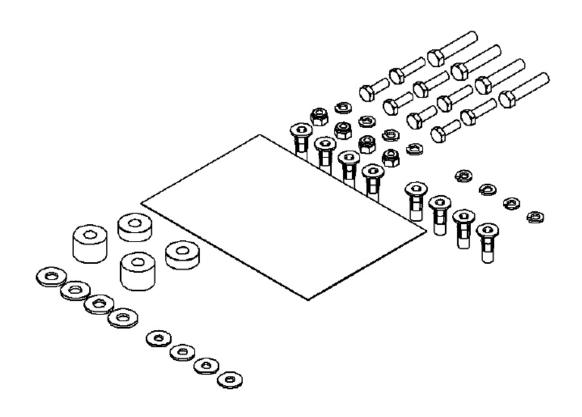
Place barrel of the plusnut body in sheet metal thru hole until flange is flush with sheet metal.

Using a 9/16" combination wrench of plusnut tool body and a second hand wrench, ratchet, or air tool, rotate the hex bolt head CW to draw plus nut flanges up (set the plusnut).



Installation and/or Assembly Fasteners BAGINSTL-B

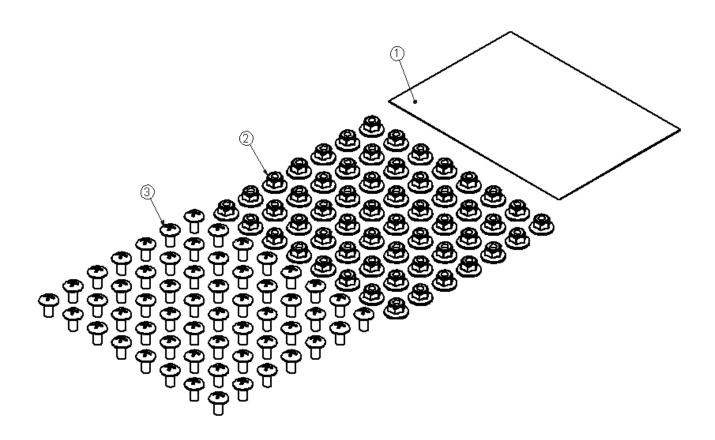
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	BAG0507-A	5" x 7" 3MIL AUTOBAG	1
2	FAS0052	Plusnut, 1/4	8
3	FAS0058	Nut, Nylon Insert Lock, 1/4-20	4
4	FAS0060	Washer, Lock, Split, 1/4	8
5	FAS0063	Screw, Hex Hd, 1/4-20x0.75 In Plate, Grade 5	4
6	FAS0067	Washer, Flat, 1/4	4
7	FAS0078	Screw, Hex Hd, 1/4-20x1.00 In Plate, Grade 8	
8	03927-1	Floor Spacer Short	2
9	03927-2	Tall Floor Spacer	2
10	FAS0086	WASHER, FLAT USS 5/16 ZP	4
11	FAS0092	Screw, Hex Hd, 5/16-18x1.50 Zn Plate, G8	4



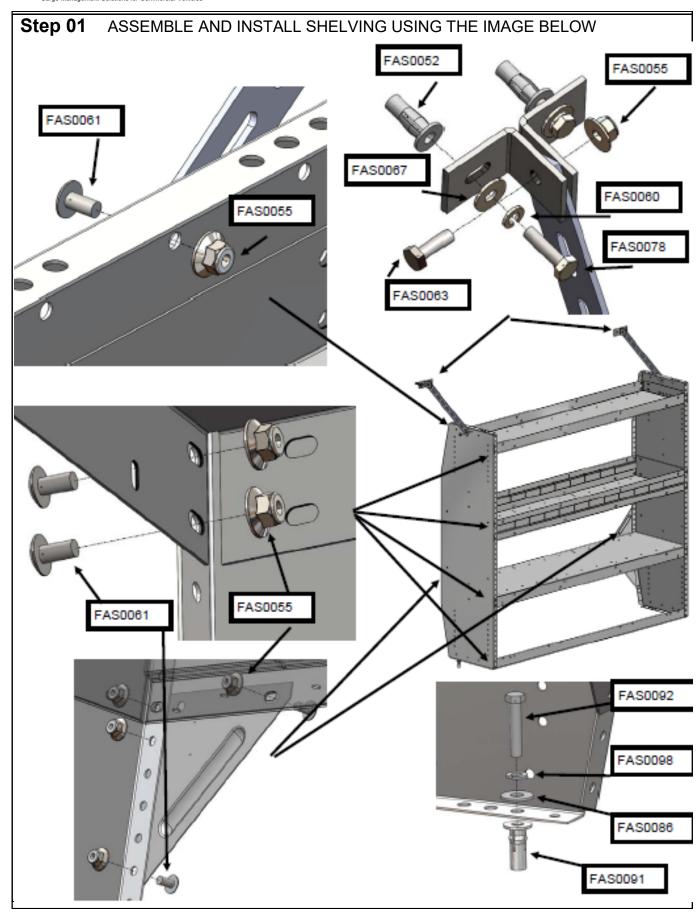


Installation and/or Assembly Fasteners BAG00023-0

ITEM NO.	PART NUMBER	DESCRIPTION	BAG00023-0/QTY.
1	BAG0507-A	5" x 7" 3MIL AUTOBAG	1
2	FAS0055	Nut, Hex Flange,Nylock 1/4-20	56
3	FAS0061	Screw, Truss Hd. Ph, 1/4-20x0.50	56









9, 4-DRAWER SHALLOW

PRODUCT WEIGHT

27.7 lbs.

WIDTH x DEPTH x HEIGHT

18 x 12 x 12

CAPACITY

15 LBS. PER DRAWER

COLOR

GRAY

CATALOG NUMBER

9

PRODUCT FEATURES

The drawer unit body is a sturdy welded and painted steel housing. The housing has ¼-20 riv-nuts installed into the base of the unit for easy installation. Also included are pre-drilled mounting holes in the top of the cabinet to allow for quick and easy stacking of the units. The number 9 drawer unit includes four (4) polymer drawers that ride on full extension ball bearing glides. The drawers have an inside dimension of 13.50" wide X 2.0" tall X 11.50" deep. The drawers include a removable divider tray for storing smaller parts. Each cabinet includes a sliding latch/lock system designed to secure the drawers during vehicle movement. A cam lock allows for securing your inventory for more security.

PRODUCT APPLICATION

This product is designed to be used in and/or on ADRIAN STEEL shelving units and can also be used as a standalone product. The product is great for small parts and supplies storage.



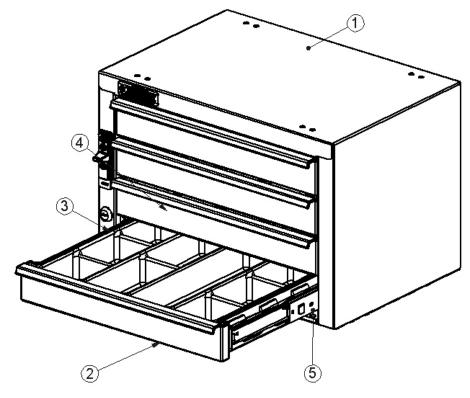
Introduction / Comments:

The drawer unit body is a sturdy welded and painted steel housing. 4 polymer drawers ride on ball bearing glides. The drawer include a removable divider tray for storing small items. Each cabinet includes a sliding latch/lock system designed to secure the drawers during vehicle movement.

Note:

It is advised that all fasteners used in this assembly and installation should be checked for tightness at the following intervals: @ 2-weeks and again @ 6-weeks of operation. This preventive maintenance step must be completed to ensure your Product gives you long service life.

ITEM NO.	PART NUMBER	DESCRIPTION	9/QTY.
1	39197-G	WRAPPER BODY ASSM	1
2	40015	DRAWER SUB ASSY. #9/919	4
3	26105-0	Divider Tray 9/919	4
4	40827-LH	250MM SLIDE, CABINET HALF, LH	4
5	40287-RH	250MM SLIDE, CABINET HALF, RH	4
6	BAG00001-0	FASTENER BAG 9,19,919	1



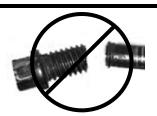
9 4 DRAWER UNIT



- PRECAUTIONS -



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DANGER INSPECT FOR FUEL TANK, FUEL LINES, BRAKE LINES, HIGH **VOLTAGE BATTERIES AND ELECTRICAL LINES PRIOR TO** DRILLINGTO AVOID DAMAGING CRITICAL VEHICLE SYSTEMS OR INJURY TO INSTALLER DURING INSTALLATION PROCESS!





CAUTION

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THE BASIC TOOLS NEEDED FOR MOST INSTALLATIONS











DRILL

DRILL BIT WITH

RATCHET, SOCKETS AND/OR WRENCHES

MEASURING TAPE

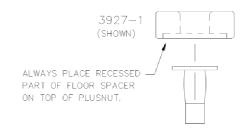
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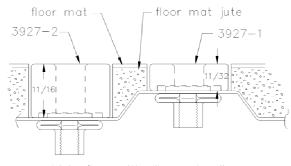


If your vehicle contains carpet or a rubber floor mat you will need to prepare the mounting location. Position the product to be installed into the vehicle and once your are satisfied with the mounting locations, mark the mounting locations. Using a 1-3/16" diameter carpet cutter (P/N: 31183-0). Select the appropriate floor spacers as shown in the illustration. Set those aside for use later into the installation process. Using the correct drill bit size for the selected plusnut, drill the mounting holes in the vehicle sheet metal to prepare for installing the plusnuts.

If you are thru-bolting at any of the locations simply drill a hole that is 1/16" larger than the bolt size(s) for those locations.

Once you have drilled the holes into the vehicle, the raw metal edges should be sealed using a self-etching primer to resist corrosion and potential fastener point failure.





vehicle floor with ribs and valleys

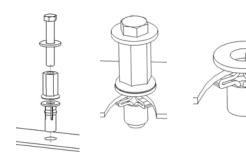
A PLUSNUT (RIVNUT) SETTING TOOL IS REQUIRED FOR PLUSNUT (RIVNUT) INSTALLATION. PLUS NUT SETTING TOOL CAN BE ORDERED THROUGH ADRIAN STEEL, OR USE AN AIR POWERED PLUSNUT SETTING GUN.

1/4-20UNC Plusnut (FAS0052) Use 3/8" dia. drill w/stop FAS0080 SCREW, HXHD, 1/4-20UNCx2.00", G8

FAS0067 WASHER, FLAT, 1/4"ID 22200-0 PLUSNUT TOOL

5/16-18UNC Plusnut (FAS0091) Use 1/2" dia. drill w/stop

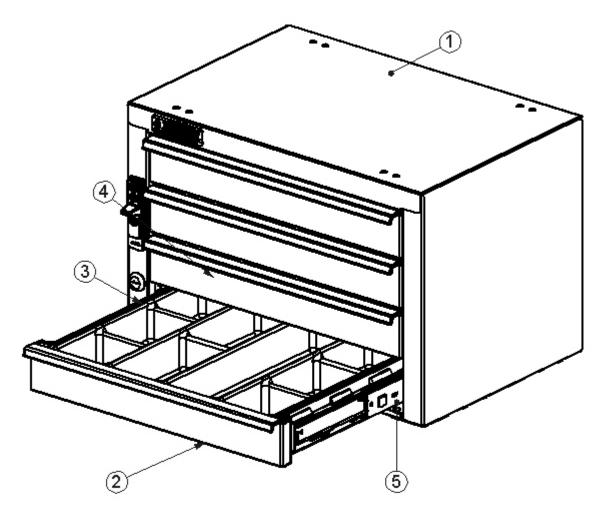
FAS0095 SCREW, HXHD, 5/16-18UNCx2.00", G8 FAS0086 WASHER, FLAT, 5/16"ID 22200-0 PLUSNUT TOOL



Place barrel of the plusnut body in sheet metal thru hole until flange is flush with sheet metal.

Using a 9/16" combination wrench of plusnut tool body and a second hand wrench, ratchet, or air tool, rotate the hex bolt head CW to draw plus nut flanges up (set the plusnut).

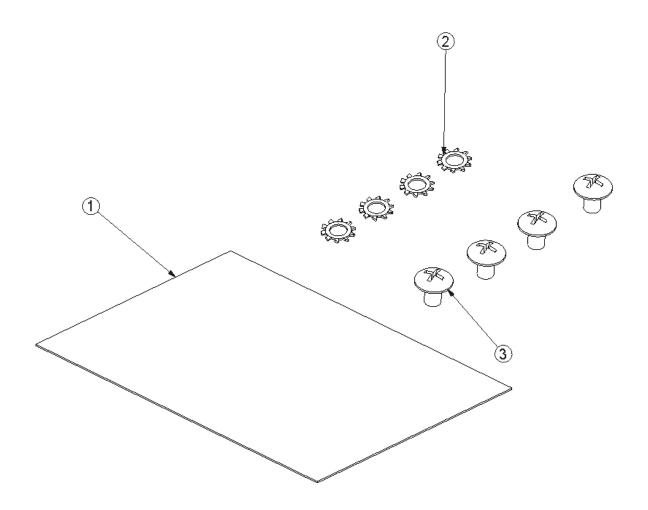




INSERT FOUR (4) 40287-LH AND FOUR (4) 40287-RH SLIDES INTO CABINET BODY. INSERT FOUR(4) 40015 DRAWERS INTO CABINET BODY. INSERT A TOTAL OF FOUR (4) 26105-0 DIVIDER TRAYS INTO UNIT. INSERT ONE (1) DIVIDER TRAY UPSIDE DOWN INTO TOP DRAWER AND RIGHT SIDE UP INTO THE REMAINING THREE (3) DRAWERS. PLACE BAG00001-0 INTO THE SECOND DRAWER TRAY. TAPE THE LOCK KEYS INTO THE FRONT RIGHT HAND TRAY POCKET AND CLOSE THE DRAWERS.

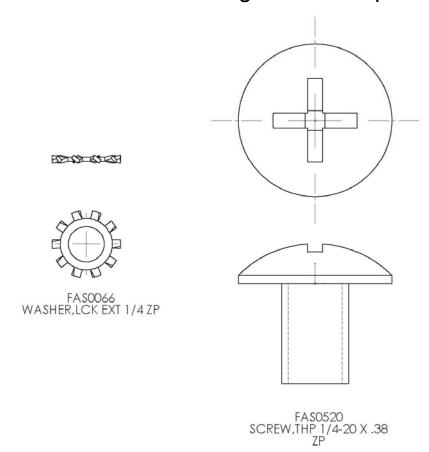


ITEM NO.	PART NUMBER	DESCRIPTION	BAG00001-0./QTY.
1	BAG0505-A	5" x 5" 3MIL AUTOBAG	1
2	FAS 0066	Washer, Lock, Ext. Tooth, 1/4	4
3	FA80520	Screw, Truss Hd. Ph, 1/4-20x .375" lg	4

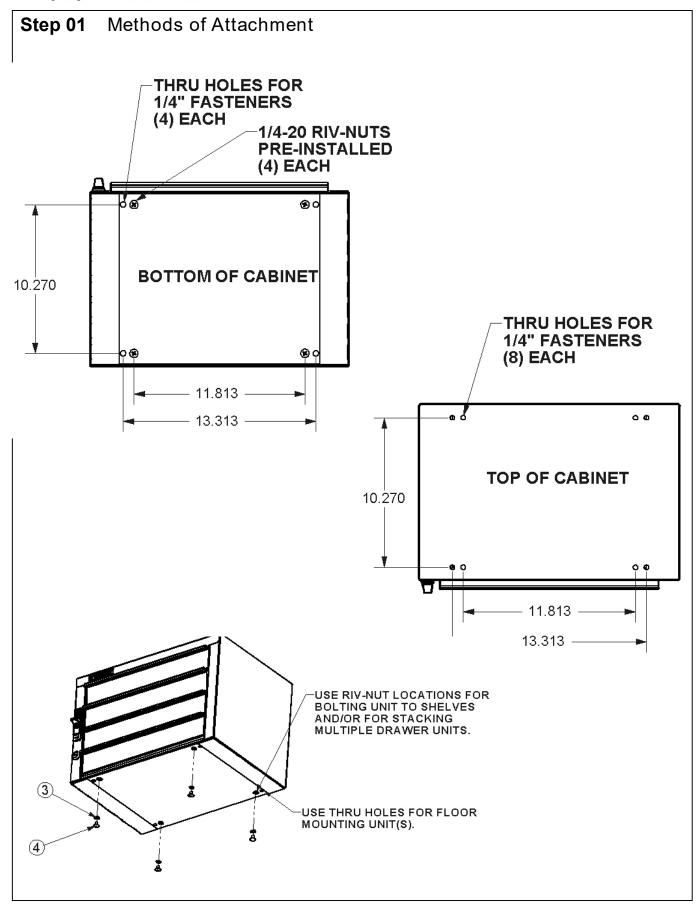




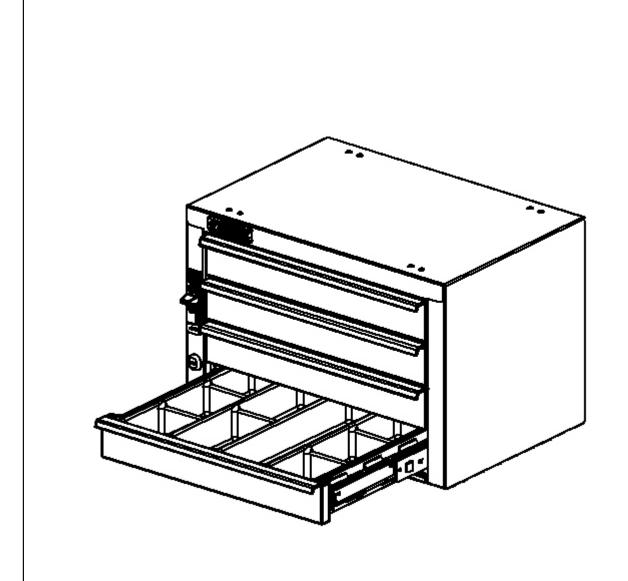
Individual Fastener Images & Descriptions











DOUBLE CHECK ALL FASTENERS LOCATIONS TO BE SURE THAT ALL FASTENERS ARE TIGHTENED TO SPECIFICATIONS.
YOUR INSTALLATION IS NOW COMPLETE!
STOW THIS COPY IN THE VEHICLE FOR FUTURE REFERENCES!