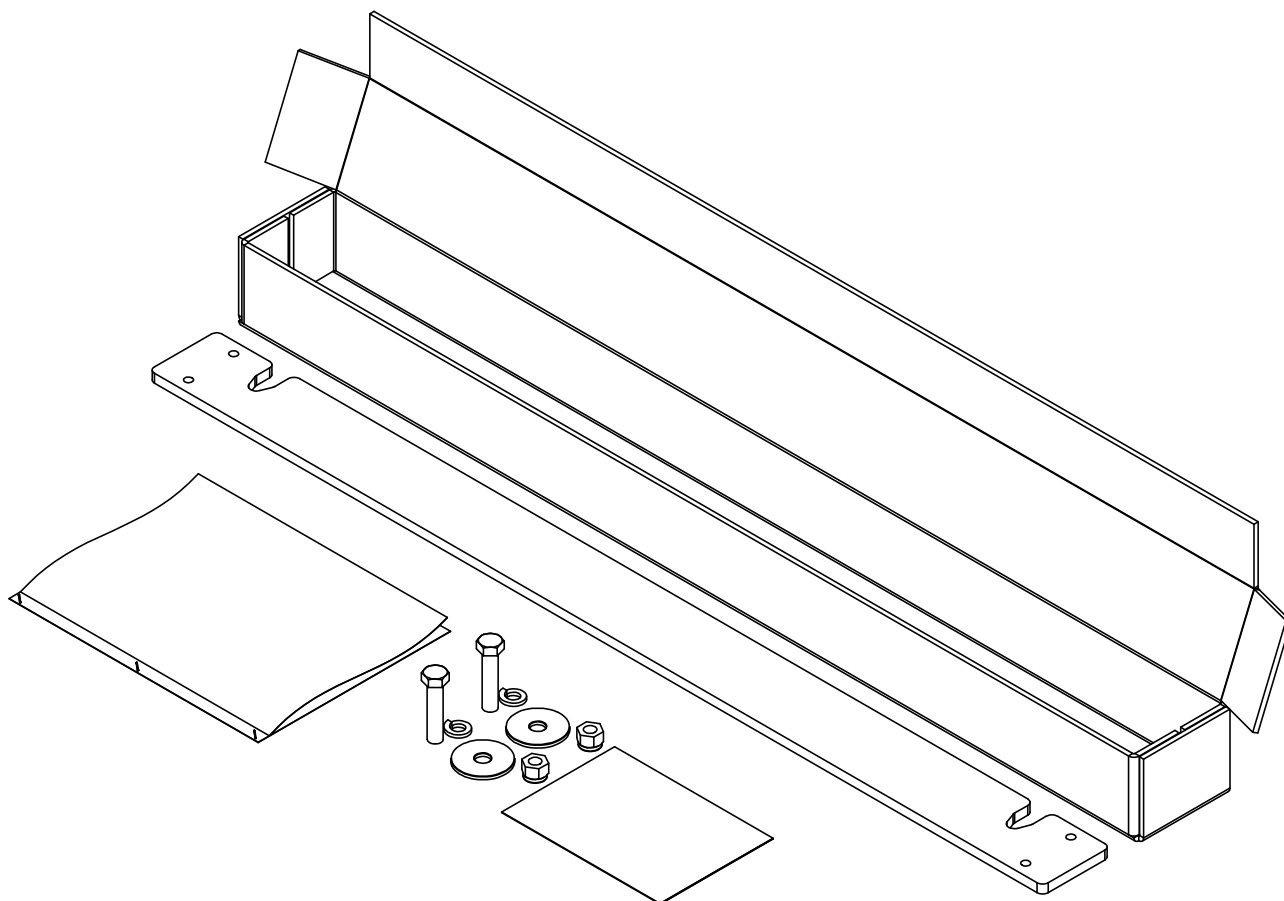


INSTR. NUMBER : INS71974	PG: 1	REV: A
PART NUMBER : HDW71974		
PART • INSTALL INSTRUCTIONS, SHIM DESC. • KIT EXTENDEBED 1200LB 48WX72L		

**THIS KIT IS FOR THE GM PICKUP TRUCKS
- EACH SHIM WILL RAISE REAR OF EXTENDEBED 3/8"**



TOOLS NEEDED:

- TAPE MEASURE
- DRILL
- 1/4" PILOT DRILL BIT
- 1/2" DRILL BIT
- 3/4" WRENCH
- 3/4" SOCKET
- IMPACT
- BLACK/SILVER MARKER
- TORQUE WRENCH

GET TO KNOW THE VEHICLE - AT THE BEGINNING OF ANY INSTALLATION, CHECK THE LOCATION OF THE FUEL TANK, FUEL LINES, BRAKE LINES, HIGH VOLTAGE BATTERIES AND WIRING HARNESSSES TO AVOID INJURY OR PROPERTY DAMAGE FROM TOOL CONTACT.

SEAL ALL EXTERIOR HOLES - ALL INSTALLATION HOLES SHOULD BE SEALED WITH BUTYL TAPE OR SILICON TO PREVENT WATER AND EXHAUST GASES FROM ENTERING THE VEHICLE.

CONTROL DRILL DEPTH - TO AVOID DAMAGE TO THE VEHICLE, USE A DRILL STOP OR CLEARED STEP BIT WHEN DRILLING INSTALLATION HOLES.

ALWAYS ADD PRIMER - WHEN ADDING INSTALLATION HOLES BE SURE TO USE A SELF-ETCHING PRIMER TO PREVENT CORROSION, FASTENER FAILURE AND INJURY.

MOUNTING POINTS MUST HAVE METAL-TO-METAL CONTACT - USE PROVIDED MOUNTING SPACERS TO ACCOMMODATE FOR VEHICLE FEATURES, CARPET OR SUBFLOORS.

PROVIDE CLEARANCE FOR SPACERS - IF THE INSTALLATION VEHICLE CONTAINS A CARPET OR SUBFLOOR, USE A 1-3/16" DIAMETER CARPET CUTTER (P/N: 31183-0) AT ALL MOUNTING LOCATIONS TO OPEN UP ROOM FOR SPACERS.

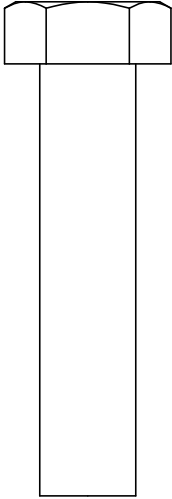
CHECK SPACER ORIENTATION - BE SURE THAT THE INDENT IN THE SPACER COVERS THE PLUSNUT HEAD; THIS ENSURES THE MOST METAL-TO-METAL CONTACT AND REDUCES VIBRATION.

PLUSNUT INSTALLATION - A PLUSNUT GUN IS RECOMMENDED FOR PLUSNUT INSTALLATION FOR ITS PRODUCTION SPEED. HOWEVER, A PLUSNUT SETTING TOOL CAN ALSO BE USED (P/N: 22200-0).

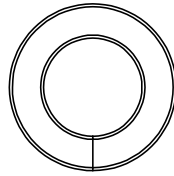
THRU-BOLT CLEARANCE - WHEN USING A THRU-BOLT AT ANY MOUNTING LOCATION, BE SURE THAT YOUR HOLE HAS 1/16" CLEARANCE.

FASTENERS USED

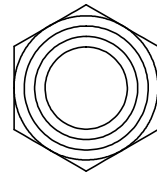
BAG REFERENCE:



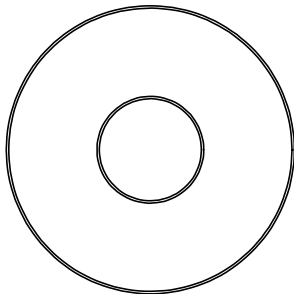
SCREW-004
SCREW, HH
1/2-13X2.25"
QTY: 2



LWASH-002
WASHER,
LCK SPLIT 1/2
QTY: 2



HEXNUT-002
NUT, HEX 1/2-13
QTY: 2



WASH-002
WASHER, FLAT 1/2X1.5
QTY: 2

INTENTIONALLY LEFT BLANK

STEP 1 - MARK & DRILL REAR OF PICKUP BED

Step 1.1
LOCATE TAILGATE-
SIDE ANCHOR FRAME
BOLT HOLES

Step 1.2
MARK AND DRILL
HOLES FOR 1/2" BOLT
USE DRILL STOP

AT 1/2"

1/4" PILOT DRILL BIT

1/2" DRILL BIT



**USE GREAT CARE WHEN DRILLING TO
AVOID DAMAGE TO FUEL TANK, FUEL
LINES, HEAT SHIELD, AND ALL OTHER
COMPONENTS.**



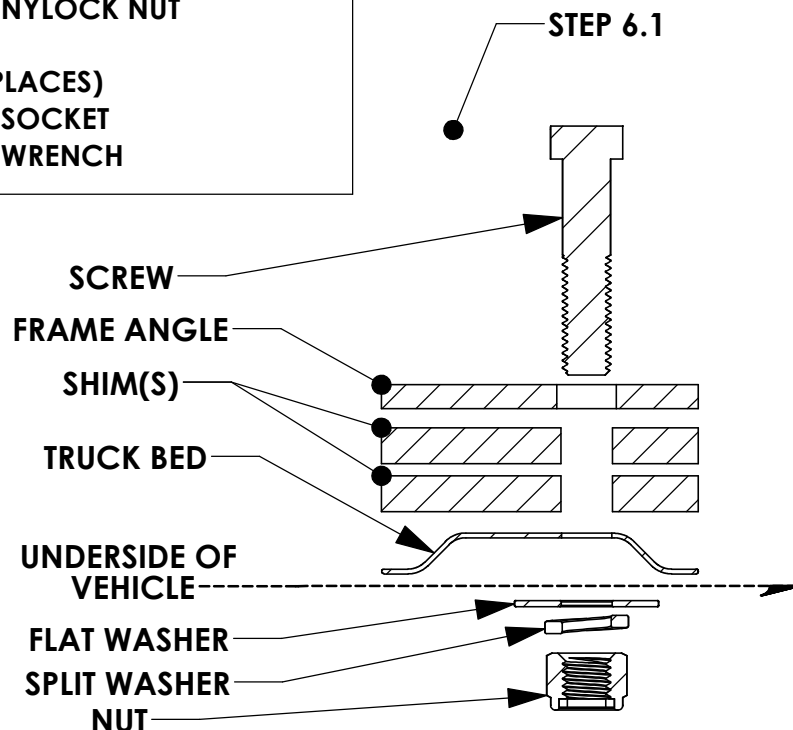
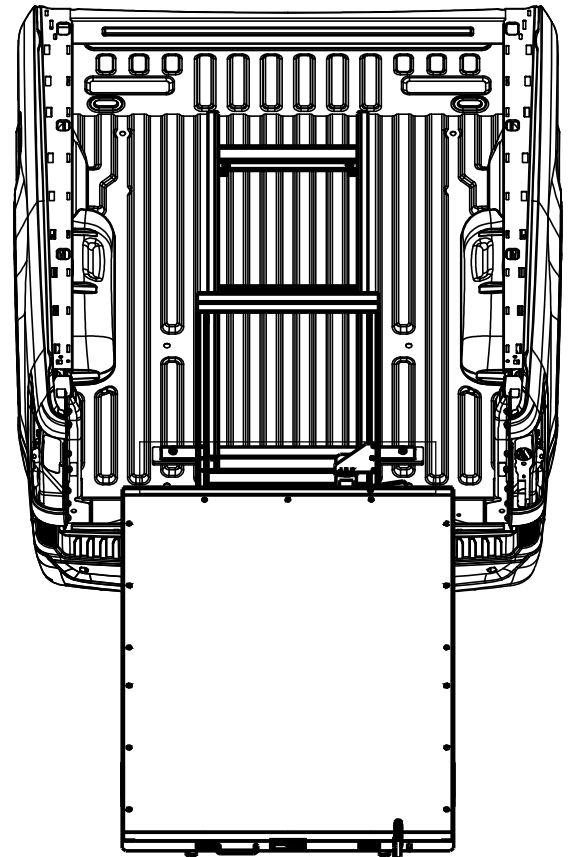
**STEP 2 - INSTALL SHIMS &
MOUNTING BOLTS**

Step 2.1
USE A PRYBAR TO LIFT THE
EXTENDEDBED UNIT, SLIGHTLY.

Step 2.2
FULLY TIGHTEN TO 50FT-LBS
1/2-13X2.25" SCREW, HH,
1/2" SPLIT LOCK WASHER
GM SHIM

UNDER TRUCK:
1/2" FLAT WASHER
1/2" NYLOCK NUT

(02 PLACES)
3/4" SOCKET
3/4" WRENCH



MAKE SURE ALL FASTENERS ARE TIGHTENED!!! INSTALLATION IS COMPLETE