

INSTR.
NUMBER : **68554**

PG:
1

REV.
B

PART
NUMBER : **GL-CVDS & GL-CVPS**

PART • GRIP LOCK, COMPACT VAN, DS
DESC. • GRIP LCK, COMPACT VAN, PS

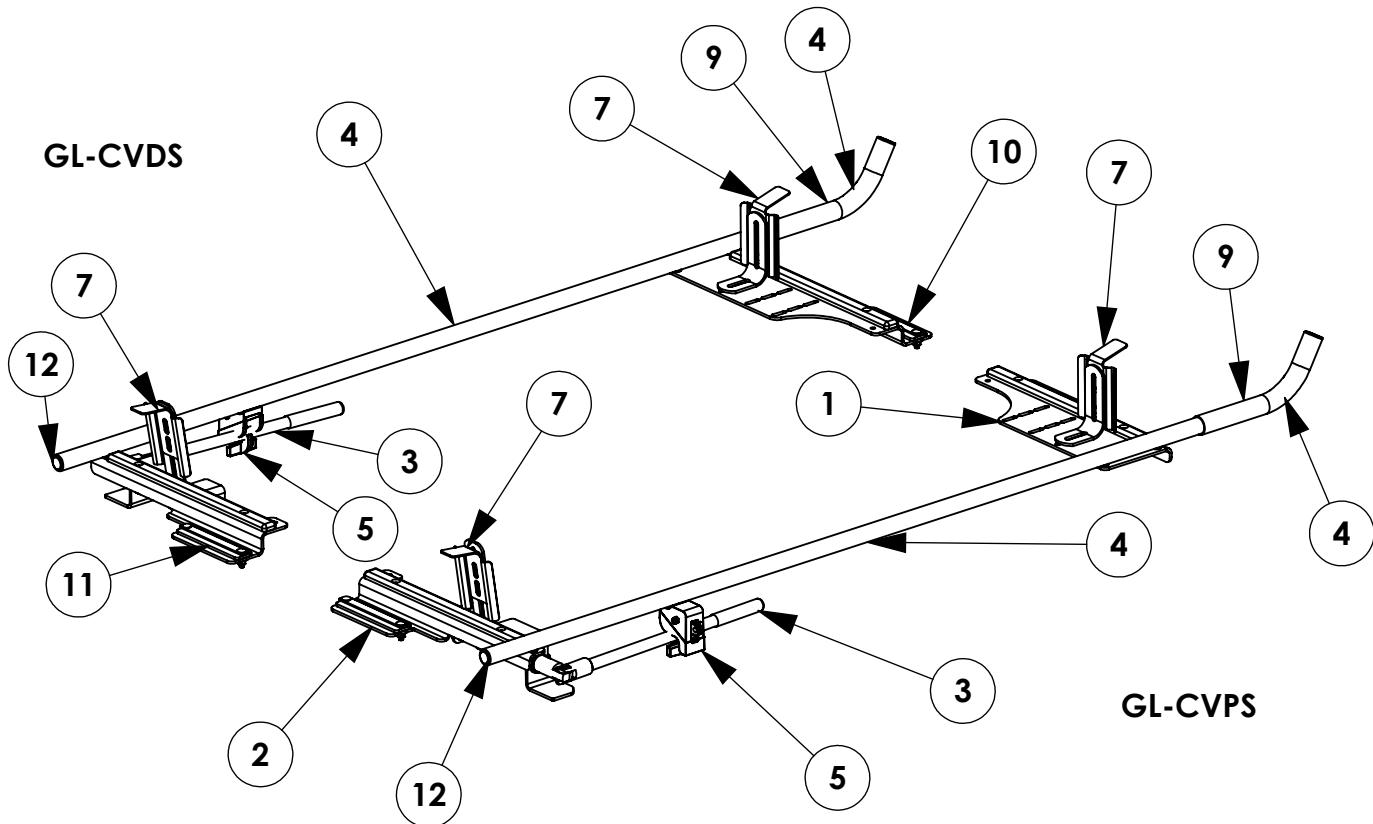
**NOTE: THIS INSTRUCTION
IS VALID FOR THE
FOLLOWING KITS:**

-GL-CVDS
-GL-CVPS
-GL-CVDSB
-GL-CVPSB

**THESE INSTRUCTIONS CAN BE
USED FOR A SINGLE OR
DOUBLE GRIP LOCK ON
VARIOUS LOW ROOF VEHICLES**

ITEM NO.	PART NUMBER	DESCRIPTION	GL-CVDS	GL-CVPS
1	66359	GRIP LOCK FRONT BRACE ASSM CS	1	-
2	66360	GRIP LOCK REAR BRACE ASSM CS	1	-
3	66291-W	GRIP LOCK HANDLE, WHITE	1	1
4	68434	GRIP LOCK, CP TUBE ASM	1	1
5	25340-0	HANDLE LATCH-STD	1	1
6	50981-B	FRONT STOP POST	1	1
7	66292-B	CLAMP PAD, BLACK	2	2
8	66289-W	GRIP LOCK HANDLE POST, WHITE	1	1
9	27254-B	SLEEVE-HORN,L.R. BLACK	1	1
10	66361	GRIP LOCK FRONT BRACE SS ASSM	-	1
11	66362	GRIP LOCK REAR BRACE ASSM SS	-	1
12	51363	CAP PLUG, RND 1.00, BLACK	1	1

- PART NUMBERS WITH "-W" SUFFIXS ARE PAINTED WHITE
- FOR WHITE MOUNTING KITS, REPLACE "-W" WITH "-B" PARTS
- NOTE: 66359, 66360, 66361, & 66362 ARE ALSO AVAILABLE IN BLACK VARIANTS
- FOR THEIR IDENTIFICATION, ADD THE "-B" SUFFIX TO THE END OF THE PART NUMBER



GET TO KNOW THE VEHICLE - AT THE BEGINNING OF ANY INSTALLATION, CHECK THE LOCATION OF THE FUEL TANK, FUEL LINES, BRAKE LINES, HIGH VOLTAGE BATTERIES AND WIRING HARNESSSES TO AVOID INJURY OR PROPERTY DAMAGE FROM TOOL CONTACT.

SEAL ALL EXTERIOR HOLES - ALL INSTALLATION HOLES SHOULD BE SEALED WITH BUTYL TAPE OR SILICON TO PREVENT WATER AND EXHAUST GASES FROM ENTERING THE VEHICLE.

CONTROL DRILL DEPTH - TO AVOID DAMAGE TO THE VEHICLE, USE A DRILL STOP OR CLEARED STEP BIT WHEN DRILLING INSTALLATION HOLES.

ALWAYS ADD PRIMER - WHEN ADDING INSTALLATION HOLES BE SURE TO USE A SELF-ETCHING PRIMER TO PREVENT CORROSION, FASTENER FAILURE AND INJURY.

MOUNTING POINTS MUST HAVE METAL-TO-METAL CONTACT - USE PROVIDED MOUNTING SPACERS TO ACCOMMODATE FOR VEHICLE FEATURES, CARPET OR SUBFLOORS.

PROVIDE CLEARANCE FOR SPACERS - IF THE INSTALLATION VEHICLE CONTAINS A CARPET OR SUBFLOOR, USE A 1-3/16" DIAMETER CARPET CUTTER (P/N: 31183-0) AT ALL MOUNTING LOCATIONS TO OPEN UP ROOM FOR SPACERS.

CHECK SPACER ORIENTATION - BE SURE THAT THE INDENT IN THE SPACER COVERS THE PLUSNUT HEAD; THIS ENSURES THE MOST METAL-TO-METAL CONTACT AND REDUCES VIBRATION.

PLUSNUT INSTALLATION - A PLUSNUT GUN IS RECOMMENDED FOR PLUSNUT INSTALLATION FOR ITS PRODUCTION SPEED. HOWEVER, A PLUSNUT SETTING TOOL CAN ALSO BE USED (P/N: 22200-0).

THRU-BOLT CLEARANCE - WHEN USING A THRU-BOLT AT ANY MOUNTING LOCATION, BE SURE THAT YOUR HOLE HAS 1/16" CLEARANCE.

FASTENERS USED**QUANITITIES PROVIDED ARE FOR A SINGLE SIDE INSTALL**

FAS0110
3/8-16 SS
NLK NUT
QTY: 1



FAS0248
5/16-18 SS
NYL NUT
QTY: 6



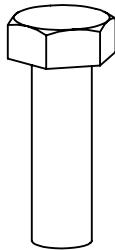
FAS0399
3/8-16 SS
NYL NUT
QTY: 1



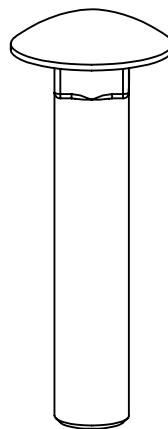
FAS0552
5/16 SS
FLAT WASHER
QTY: 16



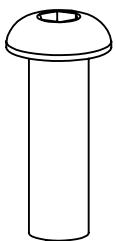
FAS0588
5/16 SS
SPLIT WASHER
QTY: 4



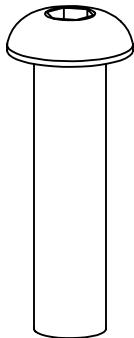
FAS0597
5/16-18 X 1.0 SS
HH SCREW
QTY: 2



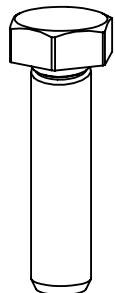
FAS0721
3/8-16 X 2.0 SS
CRG BOLT
QTY: 1



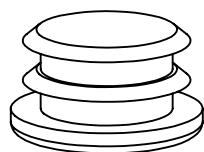
FAS0813
5/16-18 X 1.0 SS
BHC SCREW
QTY: 4



FAS0819
3/8-16 X 1.5 SS
BHC SCREW
QTY: 1



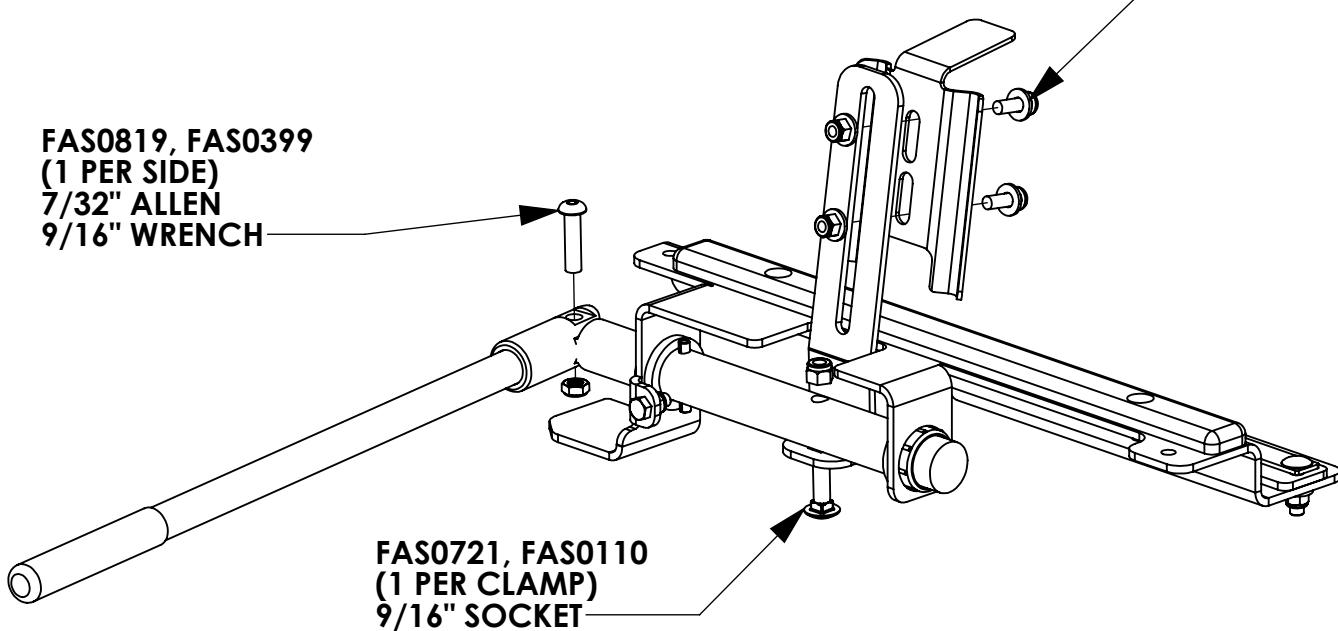
FAS0830
5/16-18 X 1.25 SS
HH SCREW
QTY: 4



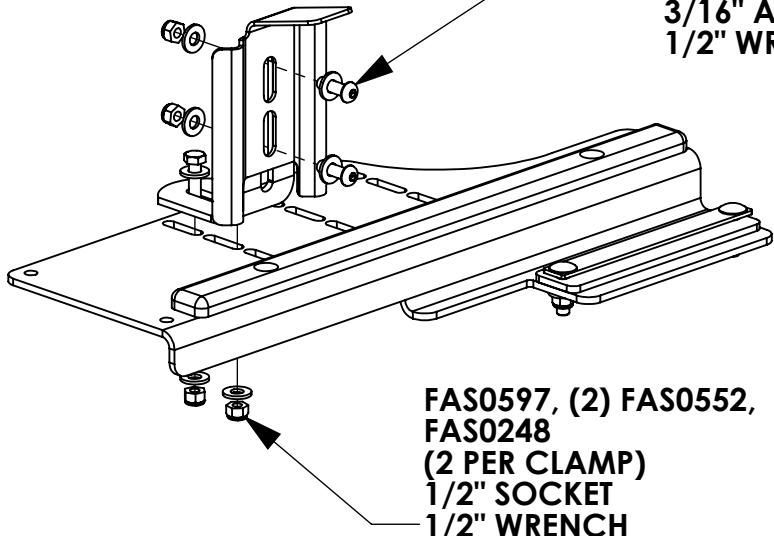
51363
1" RND BLK
CAP PLUG
QTY: 1

BEGIN ASSEMBLY**STEP 1 - ASSEMBLE REAR STOP AND HANDLE**

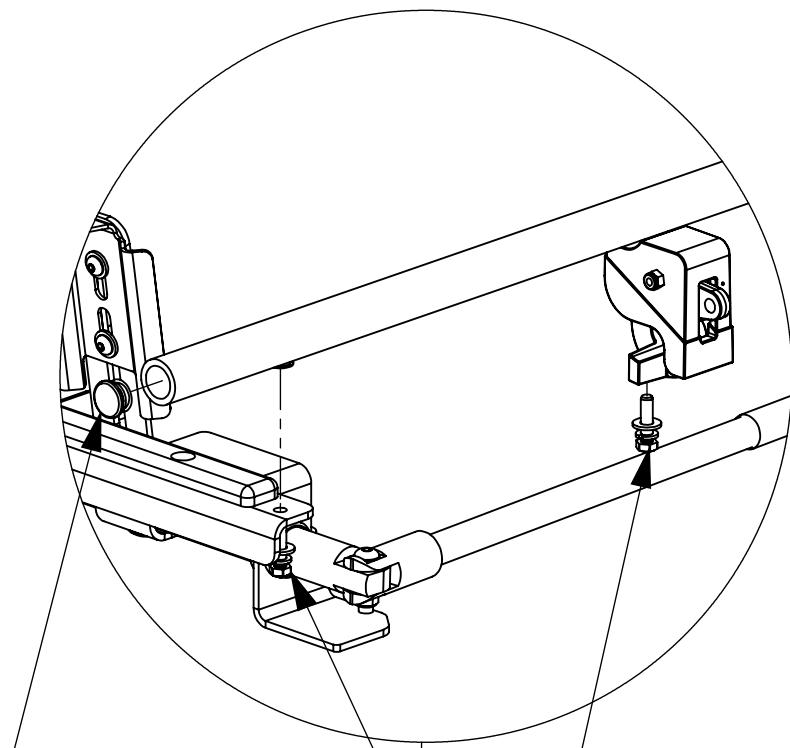
FAS0813, (2) FAS0552,
FAS0248
(2 PER CLAMP)
3/16" ALLEN
1/2" WRENCH

**STEP 2 - ASSEMBLE FRONT STOP**

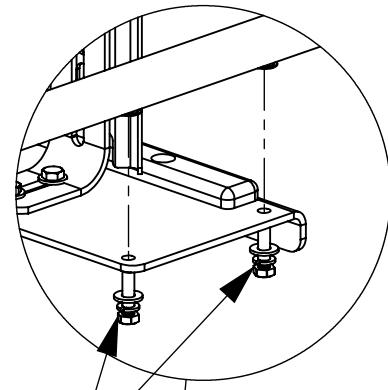
FAS0813, (2) FAS0552,
FAS0248
(2 PER CLAMP)
3/16" ALLEN
1/2" WRENCH



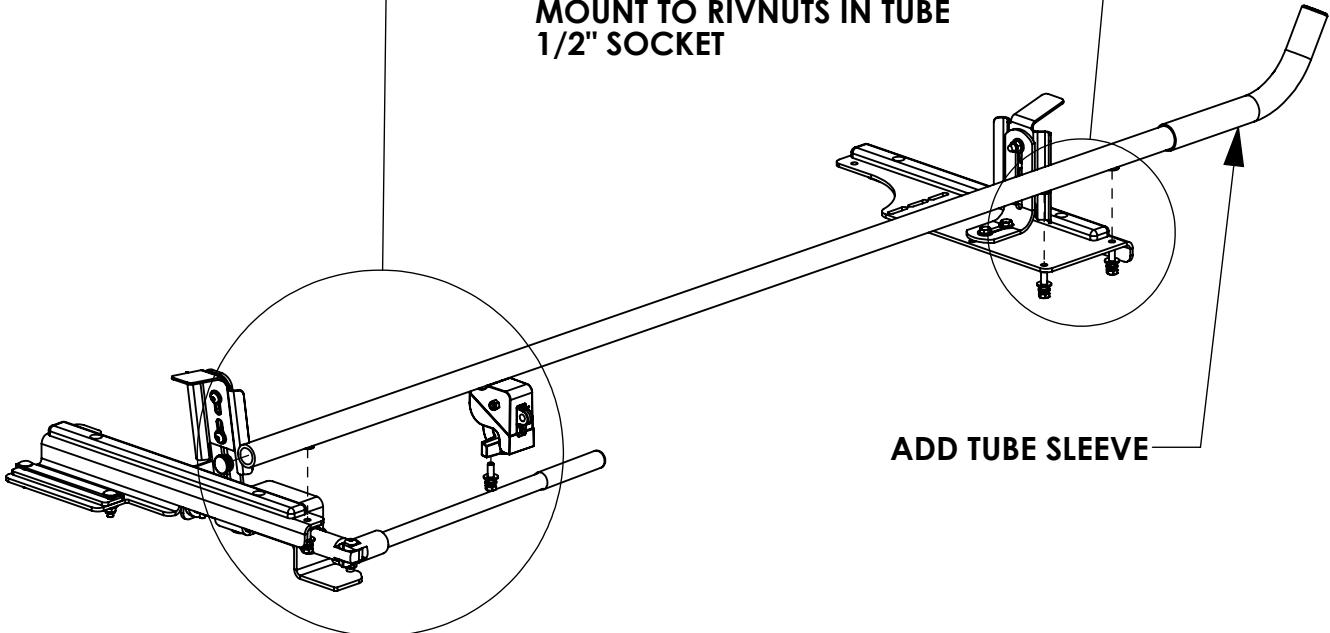
STEP 3 - ASSEMBLE OUTER TUBE



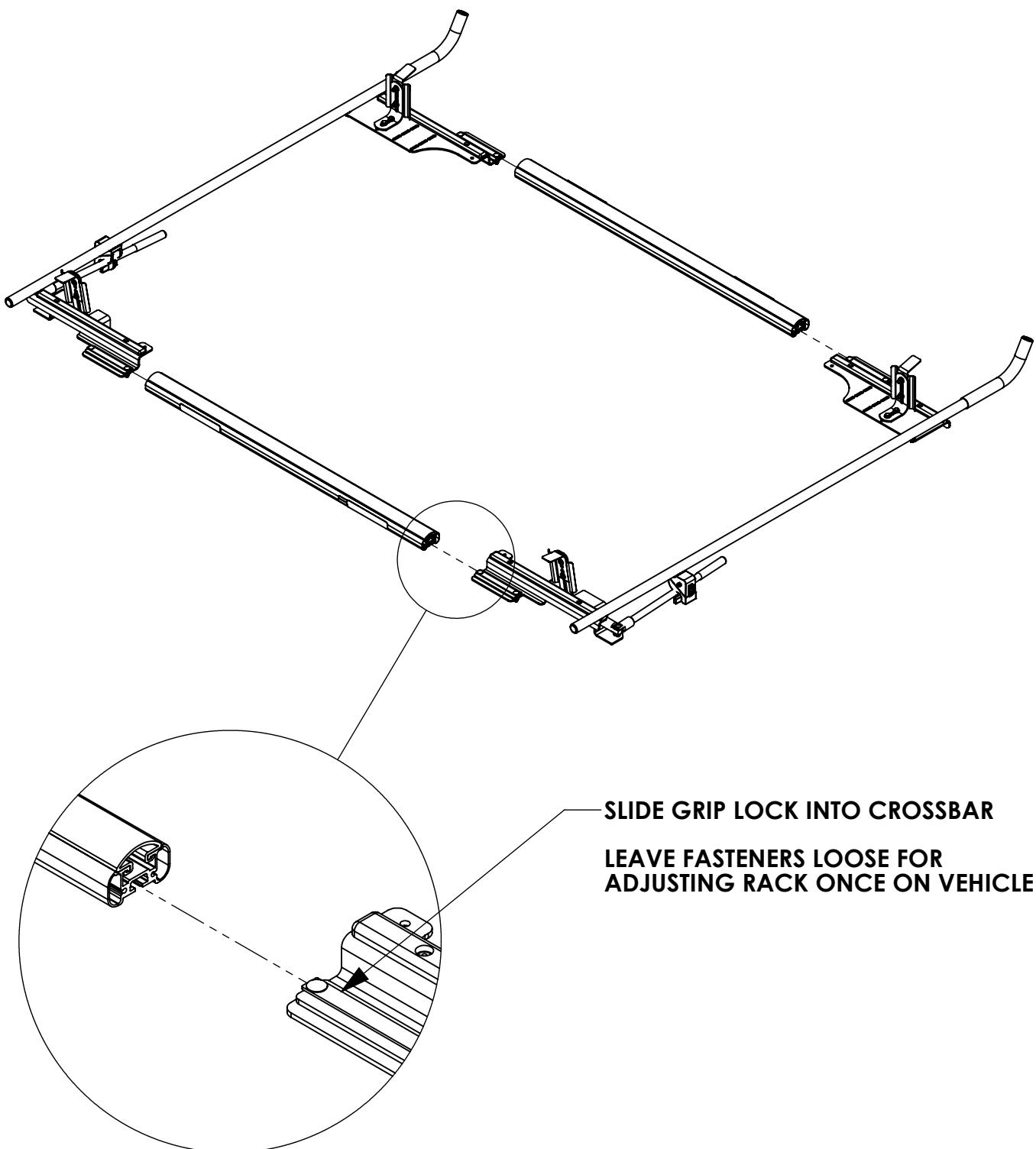
ADD END CAP
TO TUBE



FAS0830, FAS0588, FAS0552
(4 PER SIDE)
MOUNT TO RIVNUTS IN TUBE
1/2" SOCKET

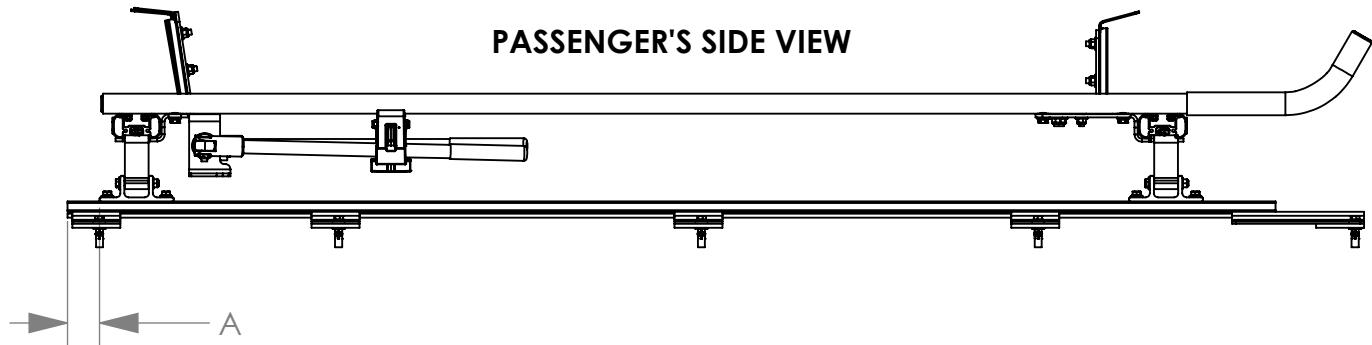
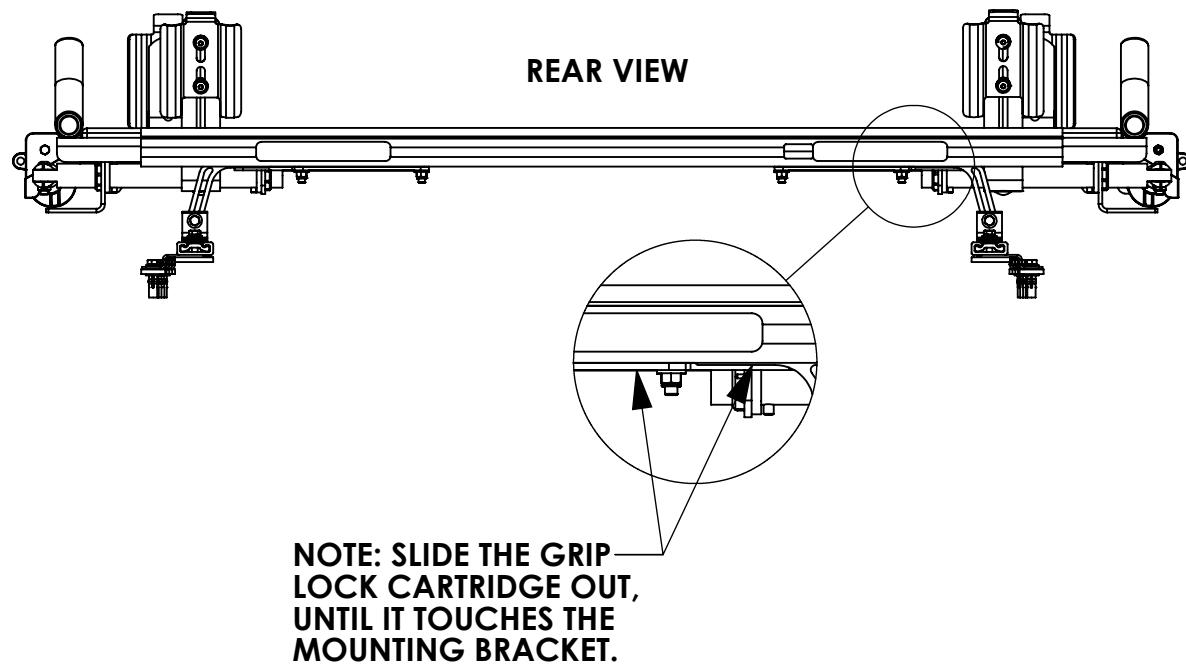


ADD TUBE SLEEVE

STEP 4 - INSTALL ON CROSSBOW

STEP 5 - MOUNTING DIMENSIONS GUIDE

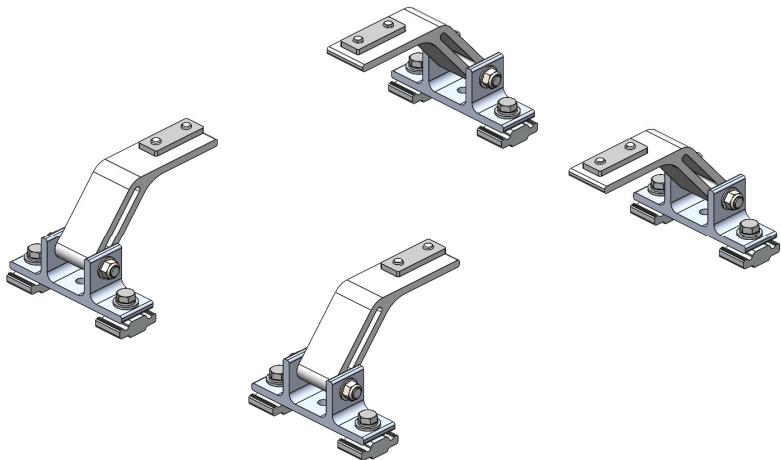
NOTE: IMAGES SHOW THE RAIL KIT FOR THE TRANSIT CONNECT LONG WHEELBASE FOR VISUALIZATION. VEHICLE SPECIFIC MEASUREMENTS ARE PROVIDED IN TABLE BELOW.



VEHICLE	TRANSIT CONNECT LWB	TRANSIT CONNECT SWB	PROMASTER CITY	MERCEDES METRIS LWB	MERCEDES METRIS SWB
A	2.0	2.0	2.0	2.0	2.0

NOTE: "A" IS DISTANCE FROM END OF ROOF RAIL TO MOUNTING BRACKET FOOT

Mounting Bracket Kit, 4-Pack, Black, Multiple Pickups



**PRODUCT WEIGHT
4.0 LBS**

HEIGHT OFF ROOF

SEE TABLE BELOW

CAPACITY
**REFER TO OEM'S
RECOMMENDED LOAD
RATING**

COLOR

BLACK

CATALOG NUMBER

URMBK4B

PRODUCT FEATURES

Aluminum mounting bracket kit for the PROFILE™ HD Utility, Grip-Lock, and/or ProLift ladder racks. Only works with the OEM specific, Adrian Steel supplied roof rail kit.

Utility and Grip-Lock racks are not recommended for medium or high roof vehicles!

Reference respective OEM specific roof rail kit for more detailed list of compatible accessories.

SEE PAGE 2 FOR APPLICATION NOTES AND ACCESSORIES, OTHER PRODUCTS THAT WORK WITH THIS UNIT.

PAGE 1 of 2

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CATALOG NUMBER

URMBK4B

PRODUCT APPLICATION

This product is designed to work with OEM specific rail kit for HD Utility, Grip-Lock, and/or ProLift racks. HD Utility and Grip-Lock racks are not recommended for medium or high roof vehicles!

ACCESSORIES THAT WILL WORK WITH THIS PRODUCT

CATALOG NUMBER	DESCRIPTION	CATALOG NUMBER	DESCRIPTION
RRKFT	Mounting Roof Rail Kit, Transit	RRKNVFSV	Mounting Roof Rail Kit, NV
RRKSP	Mounting Roof Rail Kit, Sprinter	RRKPM	Mounting Roof Rail Kit, ProMaster, 118" WB, 159" WB, 159" WB Extended
RRKPM136WB	Mounting Roof Rail Kit, ProMaster, 136" WB	RRKSBTOP	Mounting Roof Rail Kit, Multiple Pickups
RRKLBTOP	Mounting Roof Rail Kit, Multiple Pickups		

Reference respective OEM specific roof rail kit for more detailed list of compatible accessories.

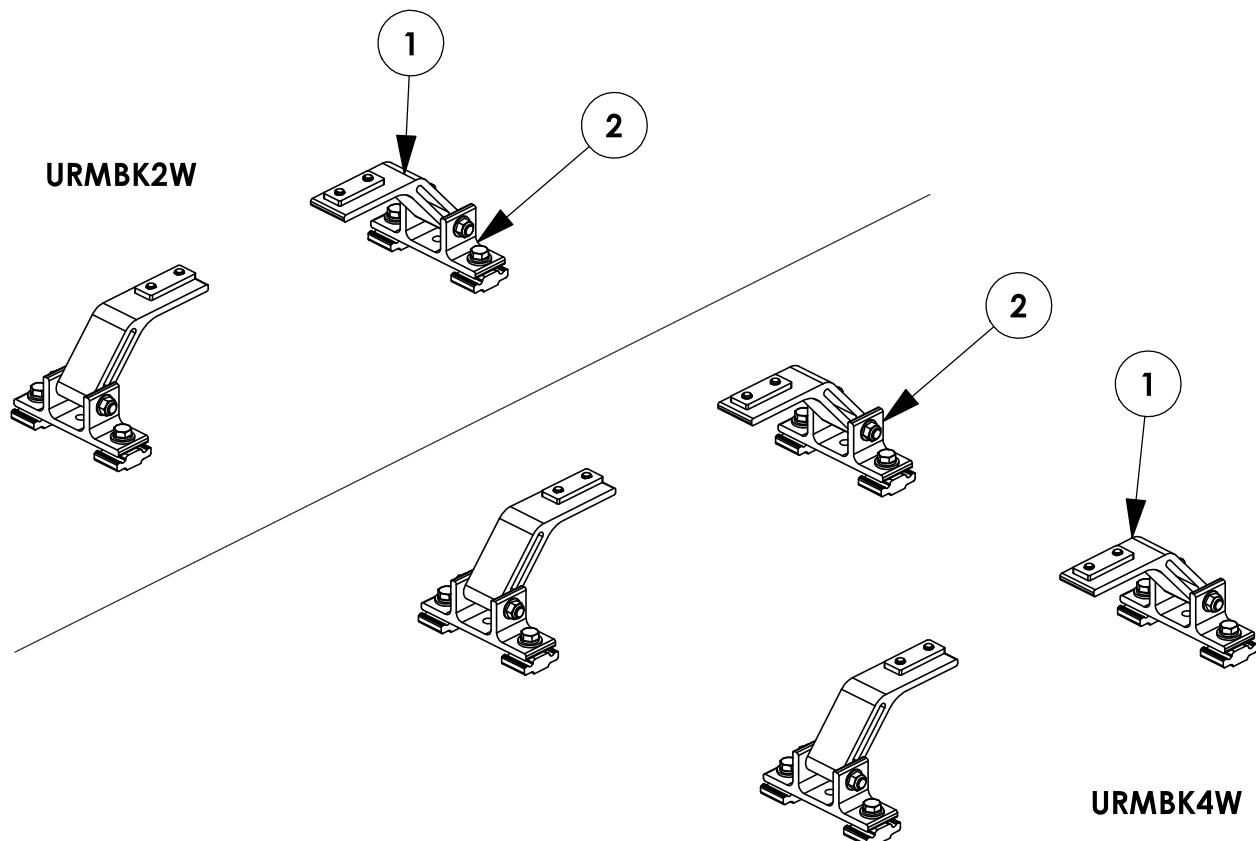
INSTR. NUMBER	66850	PG: 1	REV: E
PART NUMBER	URMBK		
PART DESC.	• UTILITY,MNT BKT KT,RAIL		

ITEM NO.	PART NUMBER	DESCRIPTION	URMBK4W	URMBK2W
1	65123-W	UTILITY,FT MOUNT ARM,ST,W	4	2
2	63852-W	UTILITY, MOUNTING BRKT, W	4	2

**-PART NUMBERS WITH "-W" SUFFIX ARE PAINTED WHITE
-FOR BLACK MOUNTING KITS, REPLACE "-W" PARTS
WITH "-B" PARTS**

**NOTE: THIS INSTRUCTION IS
VALID FOR THE FOLLOWING
KITS:**

- URMBK4W
- URMBK4B
- URMBK2W
- URMBK2B



TOOLS NEEDED:

- DRIVE RATCHET
- IMPACT DRIVER
- 3/16" SOCKET
- 1/2" SOCKET
- 1/2" WRENCH
- TAPE MEASURE

GET TO KNOW THE VEHICLE - AT THE BEGINNING OF ANY INSTALLATION, CHECK THE LOCATION OF THE FUEL TANK, FUEL LINES, BRAKE LINES, HIGH VOLTAGE BATTERIES AND WIRING HARNESSES TO AVOID INJURY OR PROPERTY DAMAGE FROM TOOL CONTACT.

SEAL ALL EXTERIOR HOLES - ALL INSTALLATION HOLES SHOULD BE SEALED WITH BUTYL TAPE OR SILICON TO PREVENT WATER AND EXHAUST GASES FROM ENTERING THE VEHICLE.

CONTROL DRILL DEPTH - TO AVOID DAMAGE TO THE VEHICLE, USE A DRILL STOP OR CLEARED STEP BIT WHEN DRILLING INSTALLATION HOLES.

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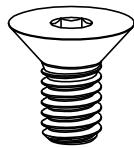
THRU-BOLT CLEARANCE - WHEN USING A THRU-BOLT AT ANY MOUNTING LOCATION, BE SURE THAT YOUR HOLE HAS 1/16" CLEARANCE.

PAGE:

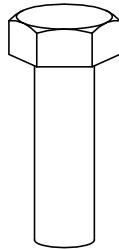
3

FASTENERS AND HARDWARE USED

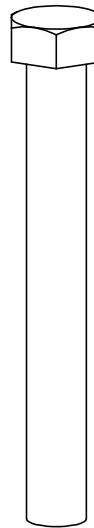
BAG REFERENCE: BAG66848



FAS0858
5/16-18X.63
FHH SCREW
QTY: 8



FAS0597
5/16-18X1.0 SS
HH SCREW
QTY: 8



FAS0243
5/16-18X2.5 SS
HH SCREW
QTY: 4



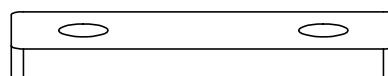
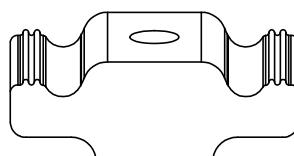
FAS0857
5/16 SS WASHER,
LOCK EXT CS
QTY: 8



FAS0588
5/16 SS
SPLIT WASHER
QTY: 8



FAS0552
5/16 SS
FLAT WASHER
QTY: 12



FAS0861
5/16-18 SS
HH FLG NUT
QTY: 4

63490
RAIL SLIDE,
1"
QTY: 8

68042
PROFILE FOOT
MOUNTING PLATE
QTY: 4

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STEP 1 - ASSEMBLE MOUNTING ARMS TO CROSSBOW

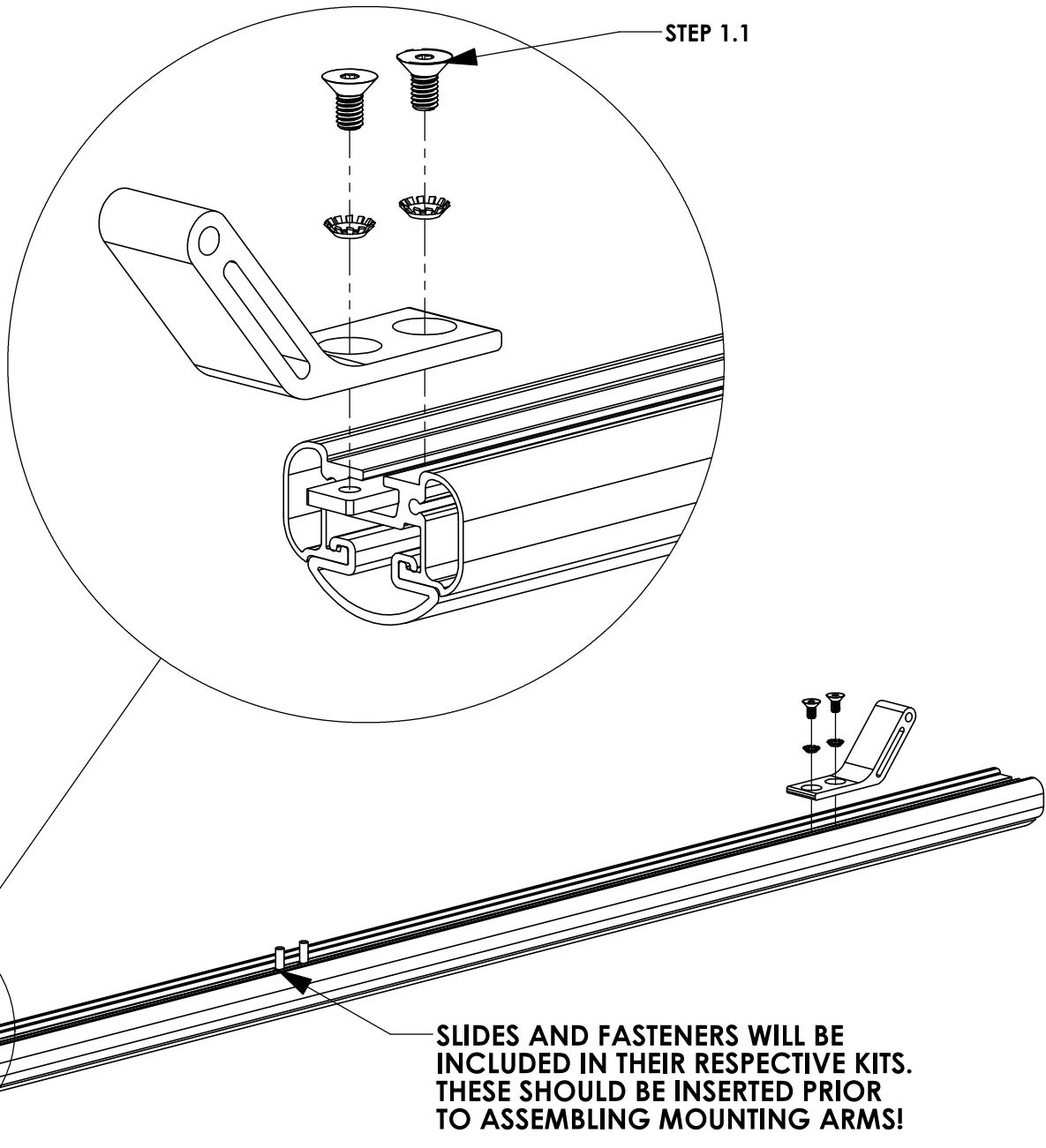
CHECK TABLE 1-3 IN INSTRUCTION 68895 FOR ADDITIONAL ACCESSORY SLIDE INSTALLATION BEFORE INSTALLING MOUNTING BRACKETS (ALL A.2 ITEMS SHOULD BE COMPLETELY ASSEMBLED FIRST!)

STEP 1.1
LOOSELY ASSEMBLE
UNTIL AFTER STEP 3
(2) FAS0857, (2)
FAS0858, 68042

(02 PLACES PER
CROSSBOW)
3/16" ALLEN

ATTENTION!

IF INSTALLING A GRIP-LOCK ON A PICKUP TRUCK TOPPER, ASSEMBLE MOUNTING ARMS FACING OUTWARD FOR THAT SIDE OF THE RACK

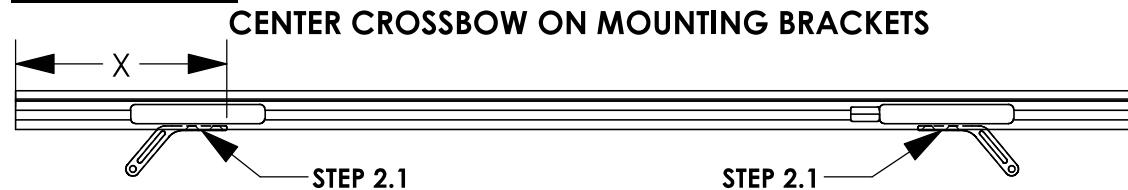


SLIDES AND FASTENERS WILL BE INCLUDED IN THEIR RESPECTIVE KITS. THESE SHOULD BE INSERTED PRIOR TO ASSEMBLING MOUNTING ARMS!

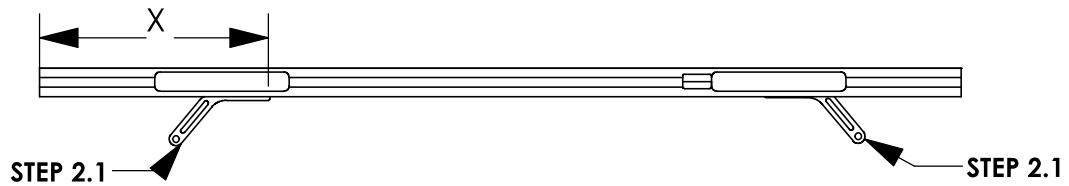
STEP 2 - SECURE CROSSBOW

STEP 2.1
FULLY TIGHTEN
FROM STEP 1.1

(04 PLACES PER
CROSSBOW)
3/16" ALLEN

FULL SIZE VANS

**DIMENSION WILL
VARY BASED ON
ROOF RAIL
PLACEMENT ON
TOPPER**

PICKUP TRUCK TOPPERS

FEET ORIENTATION FOR DUAL PROLIFT SHOWN

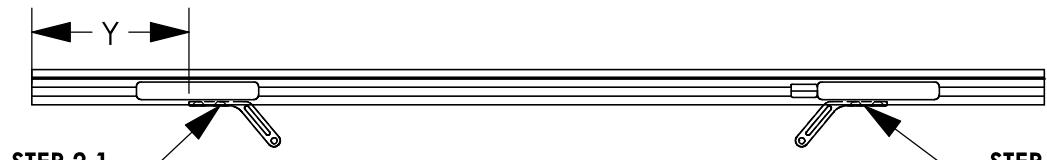


GRIP-LOCK SIDE

PROLIFT SIDE

STEP 2.1

FEET ORIENTATION FOR COMBO RACK SHOWN



FEET ORIENTATION FOR DUAL GRIP-LOCK SHOWN

**MOUNTING FEET
FOR GRIP LOCK SIDE
OF COMBO RACK
WILL FACE
OUTWARD FROM
ROOF CENTERLINE
ON TOPPER**

CROSSBOW LENGTH**DIMENSION "X" (in.)
- PROLIFT****DIMENSION "Y" (in.)
- GRIPLOCK**

48" (PROLIFT)

MINIMUM 10 1/8"

N/A

53" (COMBO)

MINIMUM 10 1/8"

MAX 7 1/8"

58" (GRIP-LOCK)

N/A

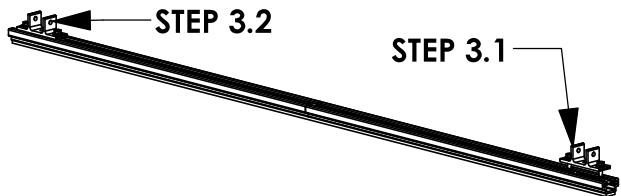
MAX 7 1/8"

NOTE - THESE DIMENSIONS ARE APPROXIMATE AND WILL VARY
SLIGHTLY WITH ANY TOLERANCE IN THE BUILD OF THE VEHICLE

STEP 3 - ASSEMBLE LOWER MOUNTING FOOT TO ROOF RAIL

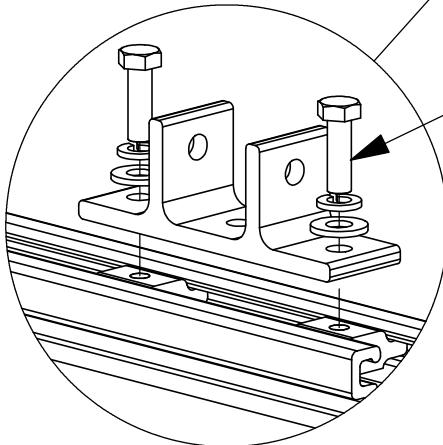
STEP 3.1
FULLY TIGHTEN
 FAS0597, FAS0552,
 FAS0588, 63490 ON
 REAR MOUNTING FEET
 (02 PLACES PER
 MOUNTING FOOT)
 1/2" SOCKET

STEP 3.2
LEAVE LOOSE UNTIL
AFTER STEP 4
FAS0597, FAS0552,
FAS0588, 63490 ON
FRONT MOUNTING
FEET
 (02 PLACES PER
 MOUNTING FOOT)
 1/2" SOCKET

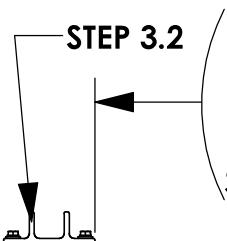
FRONT OF
VEHICLE

STEP 3.1

STEP 3.1

REAR OF
VEHICLE

STEP 3.1



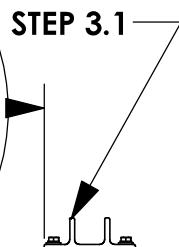
REFERENCE DIMENSIONS:

6FT RACK - 59 3/8"

5FT RACK - 47 3/8"

4FT RACK - 35 3/8"

SPACING WILL BE DESIGNATED BY RACK BEING INSTALLED

FRONT OF
VEHICLEX → REAR OF
VEHICLEHD UTILITY RACK -

REAR CROSSBOW - REARWARD AS POSSIBLE
FRONT CROSSBOW- POSITION TO BEST FIT END USER'S PRODUCT

FORD TRANSIT		RAM PROMASTER		MERCEDES SPRINTER	
ROOF HEIGHT/ WHEELBASE	POSITION X (IN)	ROOF HEIGHT/ WHEELBASE	POSITION X (IN)	ROOF HEIGHT/ WHEELBASE	POSITION X (IN)
LOW ROOF	7.5	LR 118	10	LR 144	10.5
MID ROOF	7.5	LR 136	10	HR 144	12.5
HIGH ROOF	7.5	HR 136	10	HR 170	12.5
HIGH ROOF EXT	7.5	HR 159/159 EXT	10	HR 170 EXT	12.5

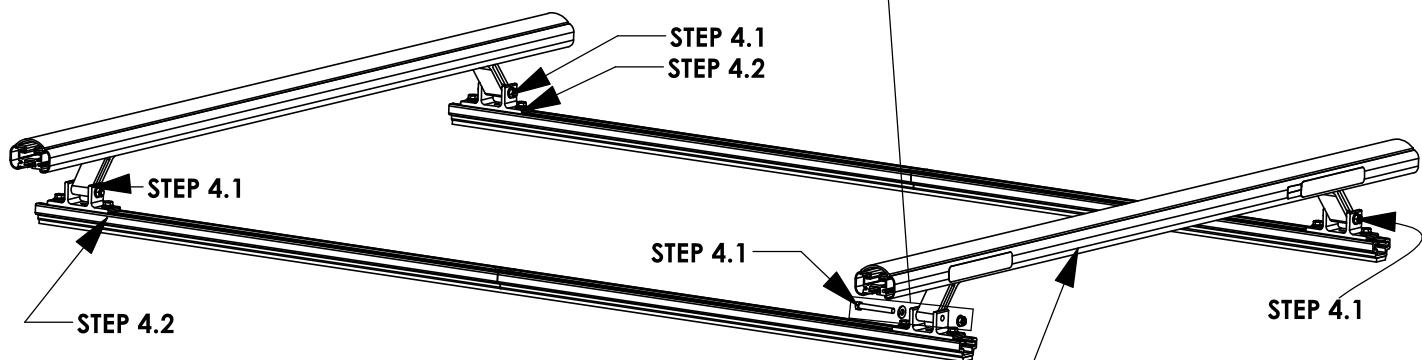
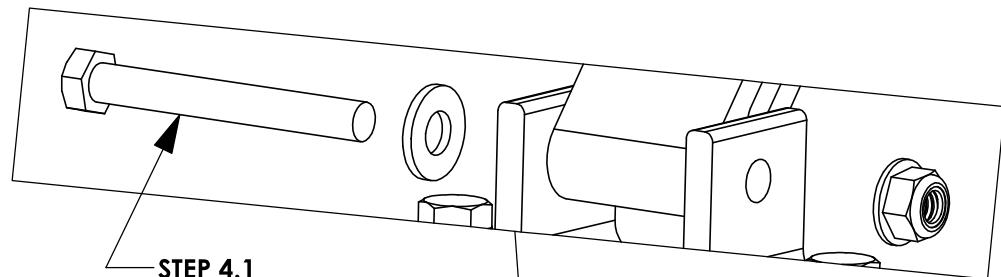
STEP 4 - ASSEMBLE MOUNTING BRACKETS TO MOUNTING ARMS**BEFORE PROCEEDING WITH THIS STEP FINISH ASSEMBLING
ACCESSORIES ONTO RACK. (IE GRIP LOCK, PROLIFT, ETC)**

STEP 4.1
FULLY TIGHTEN
**FAS0243, FAS0552,
FAS0861**

(02 PLACES PER
CROSSBOW)
1/2" SOCKET
1/2" WRENCH

STEP 4.2
FULLY TIGHTEN
**FAS0597, FAS0552,
FAS0588, 63490 ON
FRONT MOUNTING
FEET**

(02 PLACES PER
MOUNTING FOOT)
1/2" SOCKET



REFERENCE - NO ACCESSORIES SHOWN

STEP 5 - ADJUST MOUNTING BRACKET LOCATION IF NECESSARY

CROSSBOW POSITIONING NOTES:

HD UTILITY RACK -

REAR CROSSBOW - REARWARD AS POSSIBLE
FRONT CROSSBOW - POSITION TO BEST FIT END USER'S PRODUCT

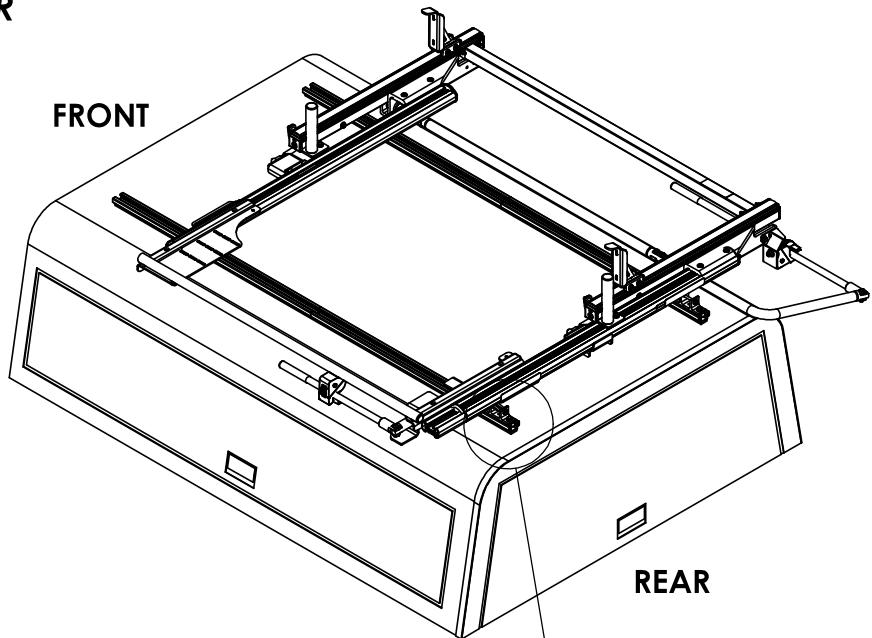
GRIP LOCK/PROLIFT LADDER RACKS -

1/2" FROM END OF RAIL UNLESS OTHERWISE STATED IN RESPECTIVE INSTRUCTION FOR CROSSBOW PLACEMENT.

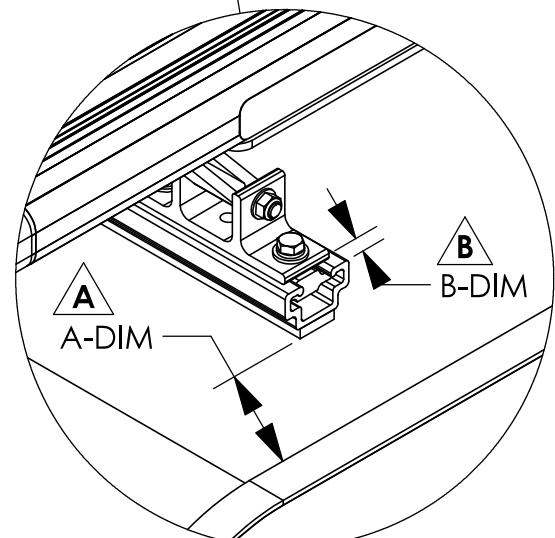
6' ARE TOPPER / 8' LEER TOPPER

A OPTIMAL RAIL KIT POSITION:
TOPPER ROOF RAIL KIT END TO BE
A-DIM FROM BLACK TOPPER TRIM

B UTILITY MOUNTING BRACKET:
REAR MOUNTING BRACKETS WILL
BE B-DIM FROM THE END OF THE
ROOF RAIL KIT



TOPPER/ DIMENSION	6' ARE TOPPER	8' LEER TOPPER
A-DIM	3.00"	1.00"
B-DIM	0.50"	0.50"



NOTE:

IF RAILS HAVE BEEN PREVIOUSLY INSTALLED, LOOSEN TOPPER RAIL BRACKET RAIL SLIDES AND ADJUST TO MEET DESIRED POSITIONING

INSTALLATION IS COMPLETE!! MAKE SURE ALL FASTENERS ARE TIGHTENED



ADRIAN STEEL®

Cargo Management Solutions for Commercial Vehicles

2-Crossbar Kit, 58", Black, Minivan



**PRODUCT WEIGHT
16.1 LBS**

**CROSSBOW LENGTH X
HEIGHT**

59" x 2"

CAPACITY

**REFER TO OEM'S
RECOMMENDED LOAD
RATING**

COLOR

BLACK

CATALOG NUMBER

2BARCB

PRODUCT FEATURES

Aluminum base 2-crossbow kit for PROFILE™ HD Utility, Grip-Lock, ProLift, or combo ladder racks. Works with all compact van platforms for each respective wheelbase and Ford Transit Ship Thru. Works with and without OEM specific rail kit and generic mounting bracket kits.

Optional uprights and conduit kits available.

Please refer to OEM specific mounting kit or rail kit for additional information on compatible accessories.

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INSTALLATION GUIDE FOR PROFILE™ SERIES LADDER RACKS

INSTRUCTION #:
68895

REV:
C



THIS INSTRUCTION PROVIDES A GENERAL GUIDE OF INSTALLATION SEQUENCE FOR ALL PROFILE™ SERIES LADDER RACKS. PLEASE ENSURE ALL ACCESSORIES ARE INSTALLED PER TYPE OF RACK BEFORE PROCEEDING TO NEXT PAGE.

REFERENCE THIS INSTRUCTION THROUGHOUT THE ENTIRETY OF YOUR INSTALL TO PREVENT ACCESSORIES BEING INSTALLED INCORRECTLY/OUT OF SEQUENCE!

STEPS 2T - 8T ON PAGE 3 IS THE RECOMMENDED ASSEMBLY SEQUENCE FOR A FULL TABLE ASSEMBLY BEFORE INSTALLING ON THE ROOF OF THE VEHICLE.

STEPS 2R - 8R ON PAGE 4 IS AN ALTERNATE ASSEMBLY SEQUENCE TO INSTALL THE RACK ON THE VEHICLE ROOF AS IT IS BUILT.

PLEASE SELECT THE ASSEMBLY SEQUENCE THAT BEST WORKS FOR YOU!

ASSEMBLY STEPS:

STEP 1A. *SUB-ASSEMBLE EACH CROSSBOW WITH DESIRED ACCESSORIES FOR SECTIONS A.1 & A.2.*

INSTRUCTIONS FOR EACH KIT CAN BE FOUND IN THEIR RESPECTIVE CARTON!



TABLE 1

TOP OF CROSSBOW

	COMPONENTS TO INSTALL	
A.1	<u>HD UTILITY</u>	- CONDUIT KIT OR BEACON
	<u>Grip-Lock</u>	- CONDUIT KIT OR BEACON
	<u>ProLift</u>	- CONDUIT KIT OR BEACON

BOTTOM OF CROSSBOW

	COMPONENTS TO INSTALL	
A.2	<u>HD UTILITY</u>	- LADDER STOP, STROBE BRACKET, AND/OR REAR ROLLER
	<u>Grip-Lock</u>	- Grip-Lock SUB-ASSEMBLY
	<u>ProLift</u>	- DAMPER BRACKET

STEP 1B. SUB-ASSEMBLE EACH CROSSBOW WITH DESIRED ACCESSORIES FOR SECTIONS B.1 & B.2. INSTRUCTIONS FOR EACH KIT CAN BE FOUND IN THEIR RESPECTIVE CARTON!



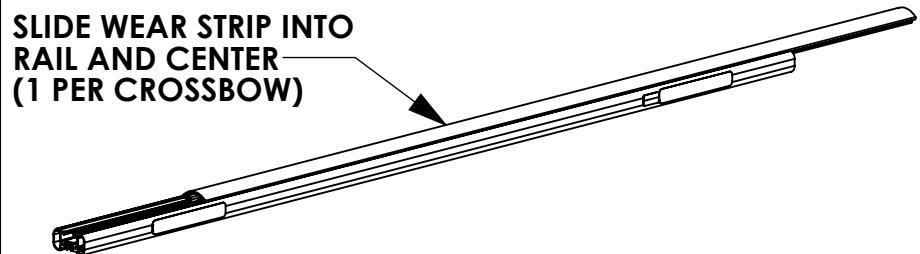
TABLE 2

TOP OF CROSSBOW		
COMPONENTS TO INSTALL		
B.1	<u>HD UTILITY</u>	- WEAR STRIP (MODIFY IF NECESSARY, TABLE 3)
	<u>Grip-Lock</u>	- WEAR STRIP (MODIFY IF NECESSARY, TABLE 3)
	<u>ProLift</u>	- INNER STOP POST
BOTTOM OF CROSSBOW		
COMPONENTS TO INSTALL		
B.2	<u>HD UTILITY</u>	- MOUNTING BRACKETS
	<u>Grip-Lock</u>	- MOUNTING BRACKETS
	<u>ProLift</u>	- MOUNTING BRACKETS

ALTER WEAR STRIP AND INSTALL ON CROSSBOW (IF APPLICABLE)! REFERENCE TABLE 3 BELOW FOR WEAR STRIP ALTERATION INSTRUCTIONS!

TABLE 3

ADDED ACCESSORIES	ALTERATION FOR WEAR STRIP
4" UPRIGHT***	REMOVE 2" FROM END OF WEAR STRIP
4" PVC CONDUIT KIT	REMOVE 7.25" FROM CENTER OF WEAR STRIP
6" PVC CONDUIT KIT	REMOVE 9.50" FROM CENTER OF WEAR STRIP
ALUMINUM BOX CONDUIT KIT	REMOVE 13.25" FROM CENTER OF WEAR STRIP
BEACON	REMOVE 4" FROM CENTER OF WEAR STRIP



**STEP 1C SUB-ASSEMBLE EACH CROSSBOW WITH
DESIRED ACCESSORIES FOR SECTIONS C.1 & C.2**



TABLE 4

TOP OF CROSSBOW	
COMPONENTS TO INSTALL	
C.1	<u>HD UTILITY</u> - 4" UPRIGHT
	<u>Grip-Lock</u> - N/A
	<u>ProLift</u> - SLIDES FOR BASE EXTRUSION
BOTTOM OF CROSSBOW	
COMPONENTS TO INSTALL	
C.2	<u>HD UTILITY</u> - UPRIGHTS (6", 9", RATCHET)
	<u>Grip-Lock</u> - STROBES
	<u>ProLift</u> - STROBES

ASSEMBLY STEPS (FULL BENCH ASSEMBLY):

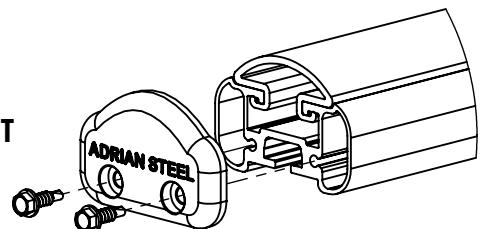
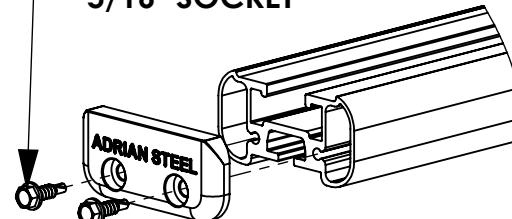
- 2T. ADD DRIVELINES (IF INSTALLING ProLift)
- 3T. ADD HANDLES (IF INSTALLING Grip-Lock OR ProLift) AND DAMPERS (IF INSTALLING ProLift)
- 4T. ADD OUTER SUPPORT BARS (IF INSTALLING Grip-Lock OR ProLift)
- 5T. ADD STEP LADDER KIT (Grip-Lock OR ProLift ONLY!)

6T. ASSEMBLE ENDS CAPS TO CROSSBOW

USED FOR HD UTILITY &
Grip-Lock RACKS

LOCATED IN CROSSBOW KIT

FULLY TIGHTEN
(2) FAS0473, 63851
(2 PLACES PER END CAP)
5/16" SOCKET



USED FOR ProLift RACKS
LOCATED IN ProLift Kit

7T. INSTALL ROOF RAIL KIT ON VEHICLE ROOF OR BOTTOM MOUNTING BRACKETS

(ROOF RAIL KIT REQUIRED FOR Grip-Lock & ProLift
OPTIONAL FOR HD UTILITY, NOT NEEDED FOR GM LADDER
RACKS)

8T. MOUNT CROSSBOW SUB-ASSEMBLIES FROM STEP 1 TO VEHICLE/MOUNTING BRACKET, OR ROOF RAIL (LOOSE INSTALL)

ALTERNATE ASSEMBLY METHOD! (ASSEMBLE ON VEHICLE ROOF):

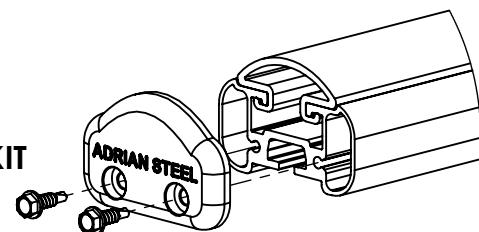
- 2R. INSTALL ROOF RAIL KIT ON VEHICLE ROOF OR BOTTOM MOUNTING BRACKETS**

(ROOF RAIL KIT REQUIRED FOR Grip-Lock & ProLift, OPTIONAL FOR HD UTILITY, NOT NEEDED FOR GM LADDER RACKS)
- 3R. MOUNT CROSSBOW SUB-ASSEMBLIES FROM STEP 1 TO VEHICLE/MOUNTING BRACKET, OR ROOF RAIL (LOOSE INSTALL)**
- 4R. ADD DRIVELINES (IF INSTALLING ProLift)**
- 5R. ADD HANDLES (IF INSTALLING Grip-Lock OR ProLift) AND DAMPERS (IF INSTALLING ProLift)**
- 6R. ADD OUTER SUPPORT BARS (IF INSTALLING Grip-Lock OR ProLift)**
- 7R. ADD STEP LADDER KIT (Grip-Lock OR ProLift ONLY!)**

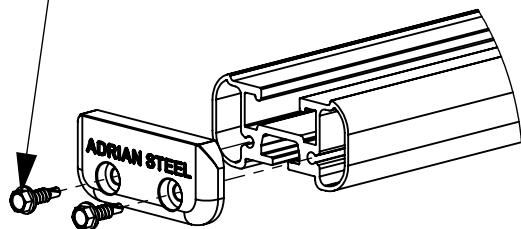
8R. ASSEMBLE END CAPS TO CROSSBOW

USED FOR HD UTILITY & Grip-Lock RACKS

LOCATED IN CROSSBOW KIT



FULLY TIGHTEN
(2) FAS0473, 63851
(2 PLACES PER END CAP)
5/16" SOCKET



USED FOR ProLift RACKS

LOCATED IN ProLift Kit