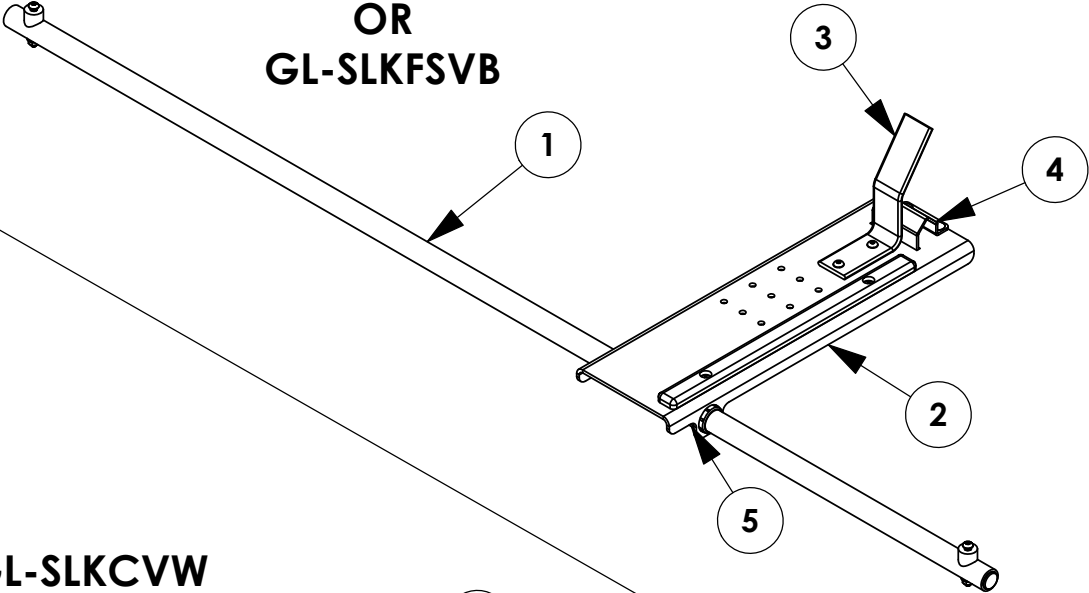


INSTR. : <b>68709</b> NUMBER		PG: <b>1</b>	REV: <b>A</b>	ITEM NO.	PART NUMBER	DESCRIPTION	GL-SLKFSVW	GL-SLKCVW
PART : NUMBER : <b>GL-SLKFSV &amp; GL-SLKCV</b>				1	68702-B	SLK,G/L,FSV, MOUNTING TUBE	1	-
				2	68703-W	SLK,G/L, PLATFORM ASSM,WHT	1	1
PART • GRIP-LOCK,SLK,FSV DESC. • & GRIP-LOCK,SLK,CV				3	54588	SLK G/L BRACKET	1	1
				4	68706-W	SLK,G/L, PLATFORM CLAMP	1	1
<b>NOTE: THIS INSTRUCTION IS VALID FOR THE FOLLOWING KITS:</b>				5	68707	SLK,G/L,TUBE SPACER	1	1
				6	68708-B	SLK,G/L,CV, MOUNTING TUBE	-	1

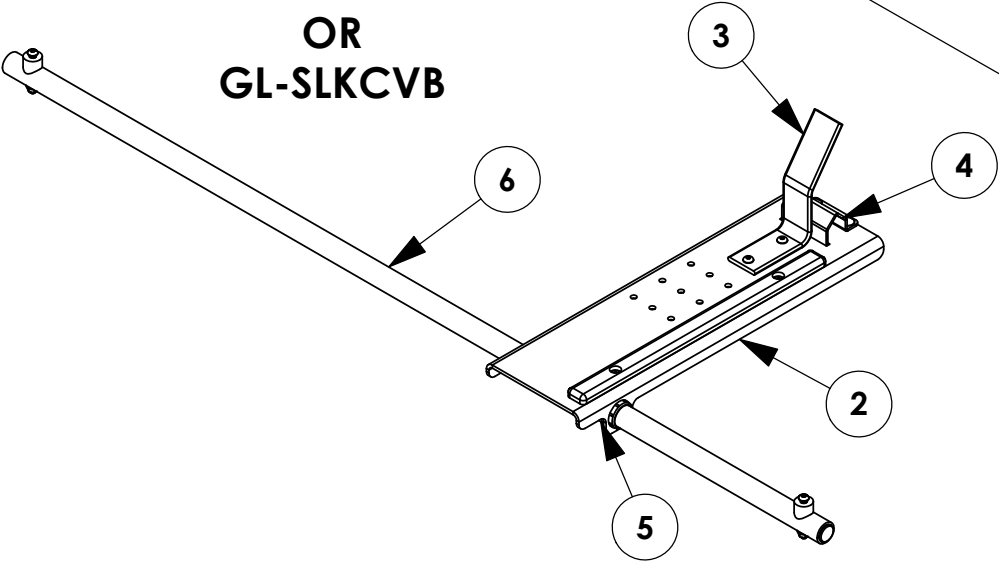
**-GL-SLKFSVW**  
**-GL-SLKFSVB**  
**-GL-SLKCVW**  
**-GL-SLKCVB**

**-PART NUMBERS WITH "-W" SUFFIX ARE PAINTED WHITE**  
**-FOR BLACK KITS, REPLACE "-W" PARTS WITH "-B" PARTS**

**GL-SLKFSVW  
OR  
GL-SLKFSVB**



**GL-SLKCVW  
OR  
GL-SLKCVB**



**GET TO KNOW THE VEHICLE** - AT THE BEGINNING OF ANY INSTALLATION, CHECK THE LOCATION OF THE FUEL TANK, FUEL LINES, BRAKE LINES, HIGH VOLTAGE BATTERIES AND WIRING HARNESSSES TO AVOID INJURY OR PROPERTY DAMAGE FROM TOOL CONTACT.

**SEAL ALL EXTERIOR HOLES** - ALL INSTALLATION HOLES SHOULD BE SEALED WITH BUTYL TAPE OR SILICON TO PREVENT WATER AND EXHAUST GASES FROM ENTERING THE VEHICLE.

**CONTROL DRILL DEPTH** - TO AVOID DAMAGE TO THE VEHICLE, USE A DRILL STOP OR CLEARED STEP BIT WHEN DRILLING INSTALLATION HOLES.

**ALWAYS ADD PRIMER** - WHEN ADDING INSTALLATION HOLES BE SURE TO USE A SELF-ETCHING PRIMER TO PREVENT CORROSION, FASTENER FAILURE AND INJURY.

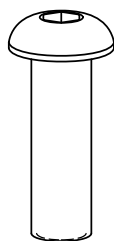
**MOUNTING POINTS MUST HAVE METAL-TO-METAL CONTACT** - USE PROVIDED MOUNTING SPACERS TO ACCOMMODATE FOR VEHICLE FEATURES, CARPET OR SUBFLOORS.

**PROVIDE CLEARANCE FOR SPACERS** - IF THE INSTALLATION VEHICLE CONTAINS A CARPET OR SUBFLOOR, USE A 1-3/16" DIAMETER CARPET CUTTER (P/N: 31183-0) AT ALL MOUNTING LOCATIONS TO OPEN UP ROOM FOR SPACERS.

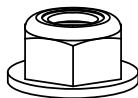
**CHECK SPACER ORIENTATION** - BE SURE THAT THE INDENT IN THE SPACER COVERS THE PLUSNUT HEAD; THIS ENSURES THE MOST METAL-TO-METAL CONTACT AND REDUCES VIBRATION.

**PLUSNUT INSTALLATION** - A PLUSNUT GUN IS RECOMMENDED FOR PLUSNUT INSTALLATION FOR ITS PRODUCTION SPEED. HOWEVER, A PLUSNUT SETTING TOOL CAN ALSO BE USED (P/N: 22200-0).

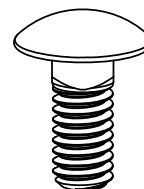
**THRU-BOLT CLEARANCE** - WHEN USING A THRU-BOLT AT ANY MOUNTING LOCATION, BE SURE THAT YOUR HOLE HAS 1/16" CLEARANCE.

**FASTENERS USED**

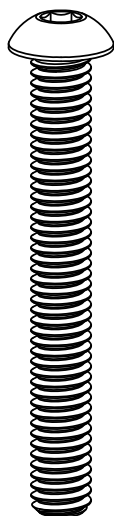
FAS0813  
SCREW,BHCS  
5/16-18X1.0 SS  
QTY: 02



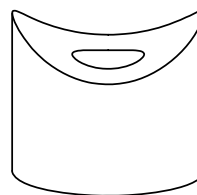
FAS0861  
NUT,HEX NLK FLG  
5/16-18SS  
QTY: 06



FAS0866  
BOLT,CRG  
5/16-18X.75 SS  
QTY: 02

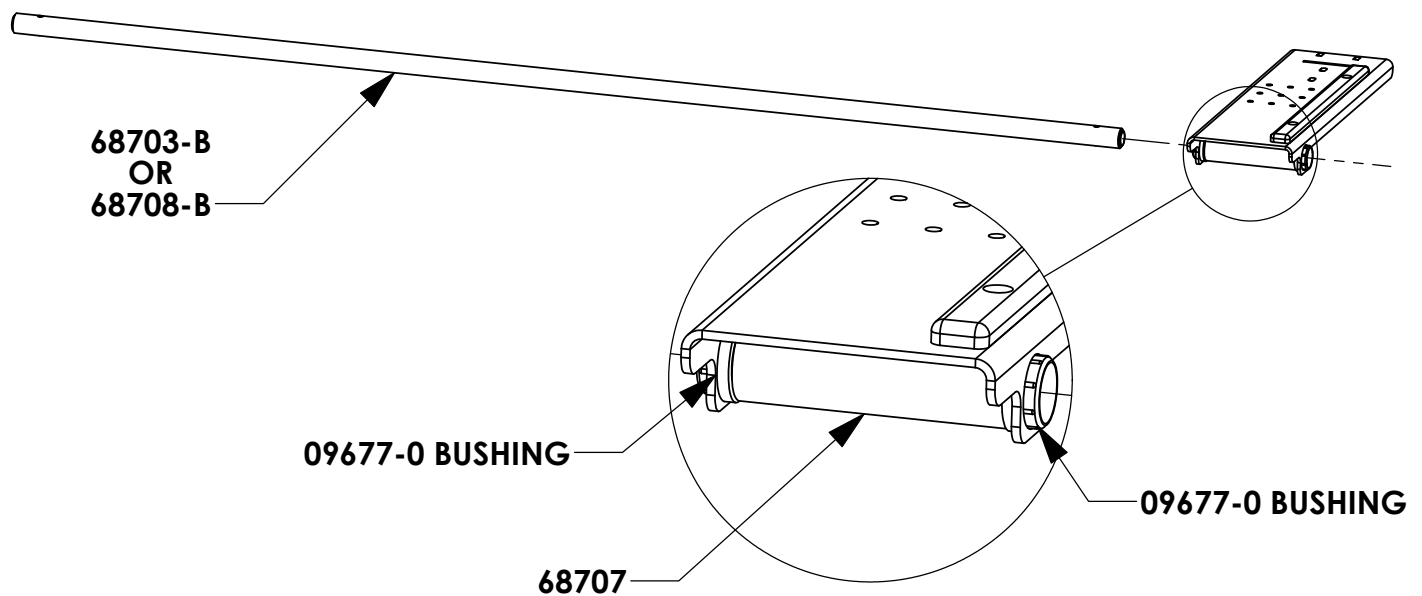


FAS0868  
SCREW,BHCS  
5/16-18X2.50SS  
QTY: 02

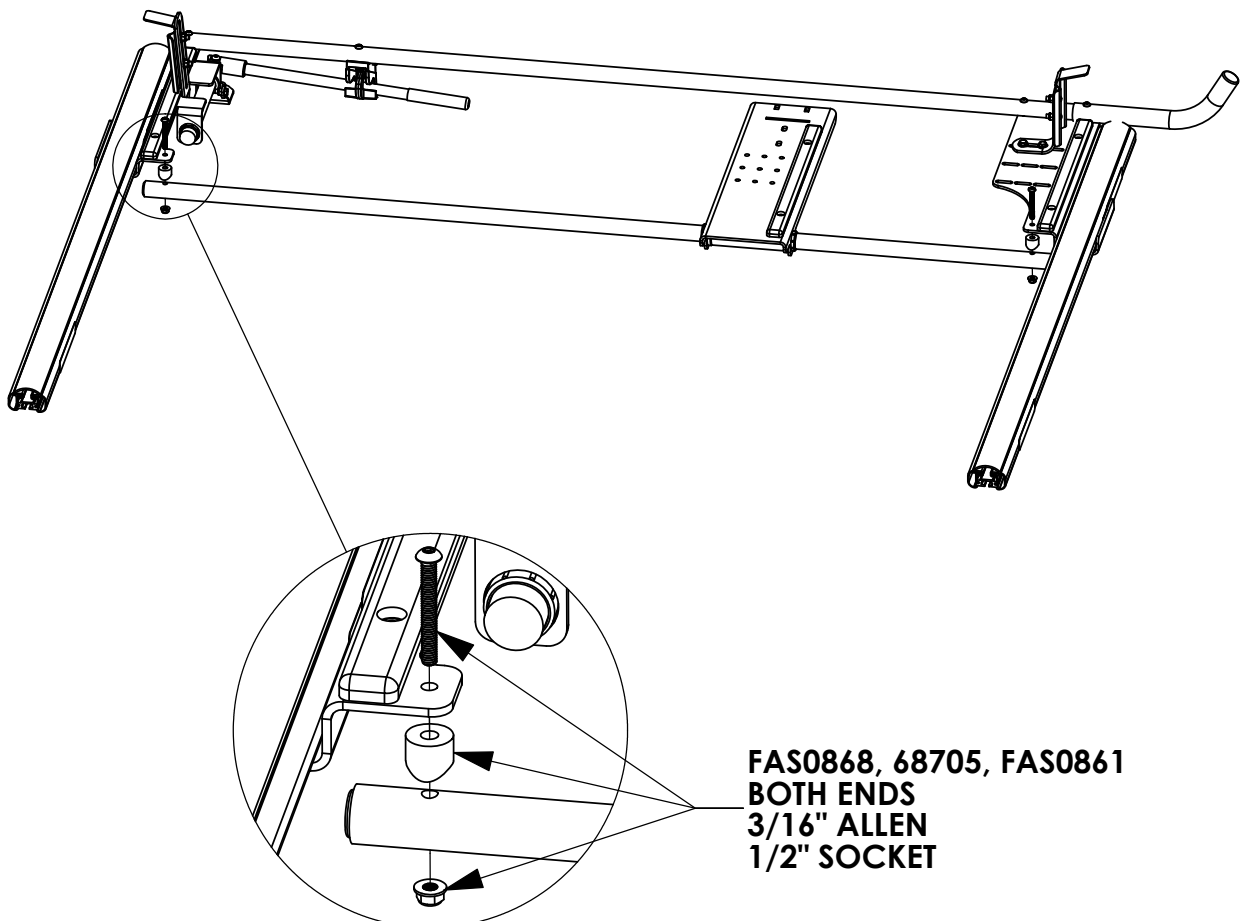


68705  
SLK,G/L  
MOUNTING SPACER  
QTY: 02

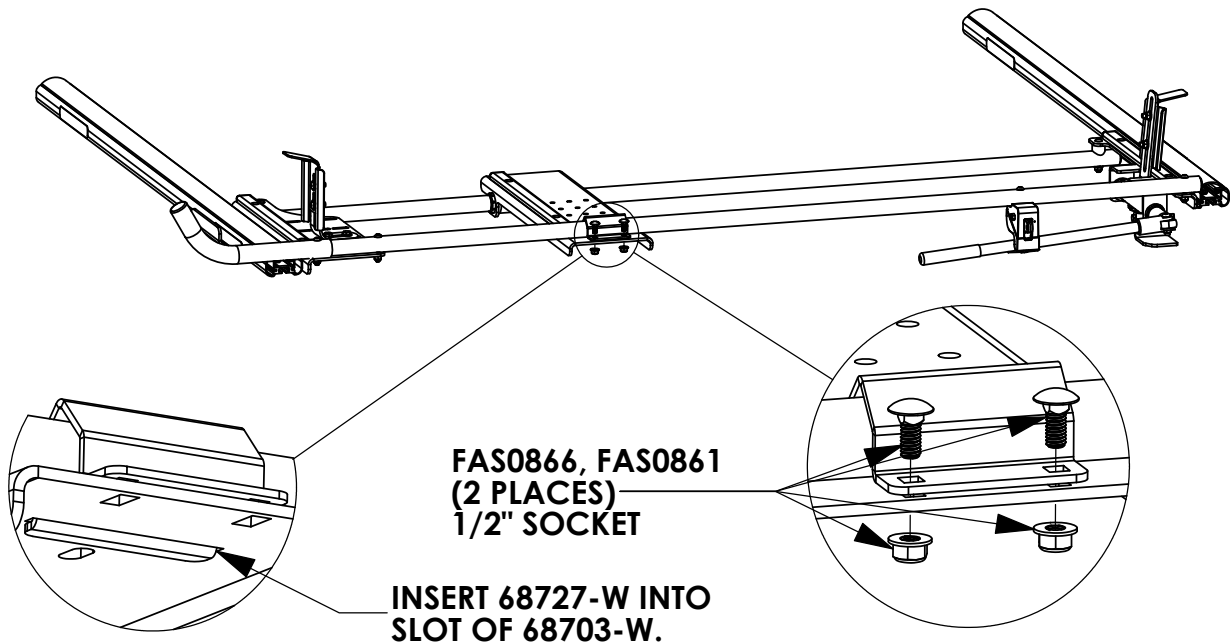
## STEP 1 - INSERT TUBE THRU PLATFORM AND TUBE SPACER



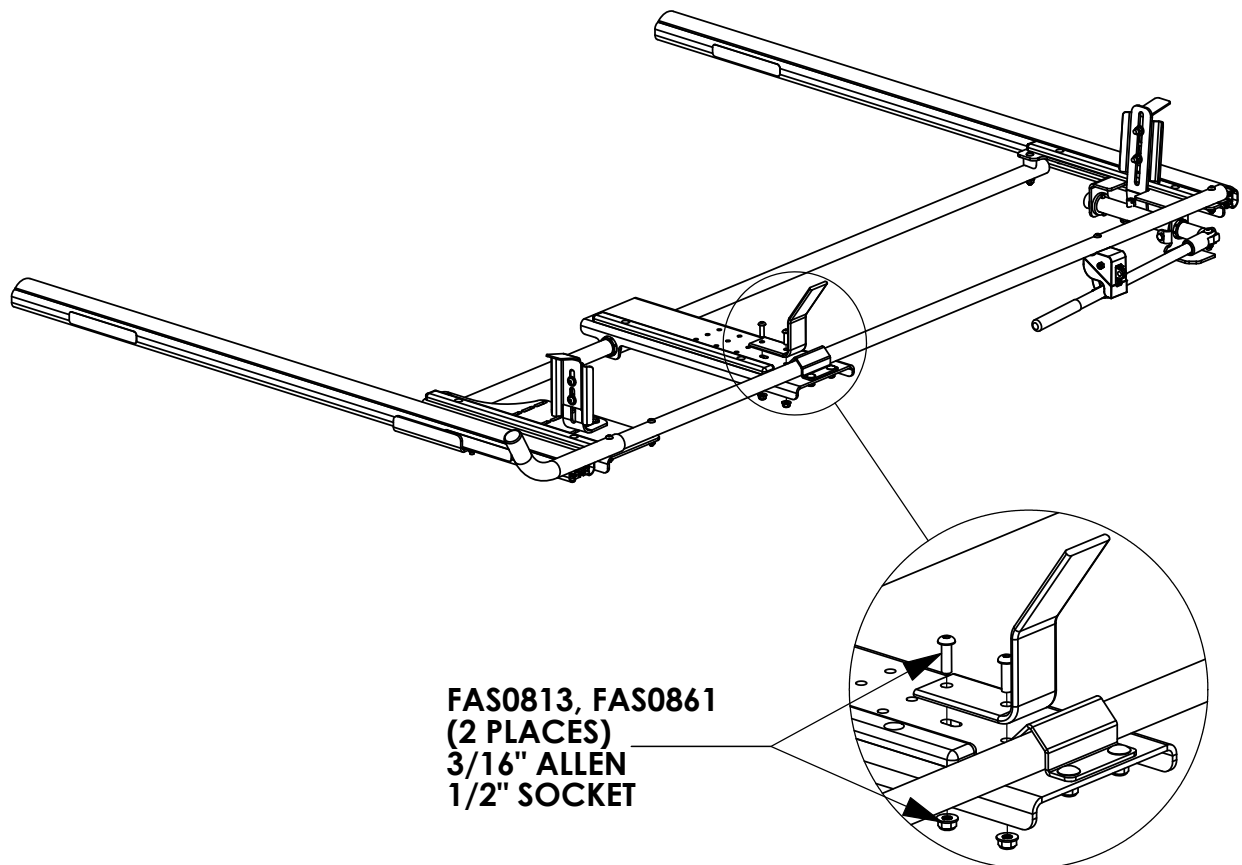
## STEP 2A - BOLT INNER TUBE TO GRIP-LOCK LADDER RACK PLATFORMS

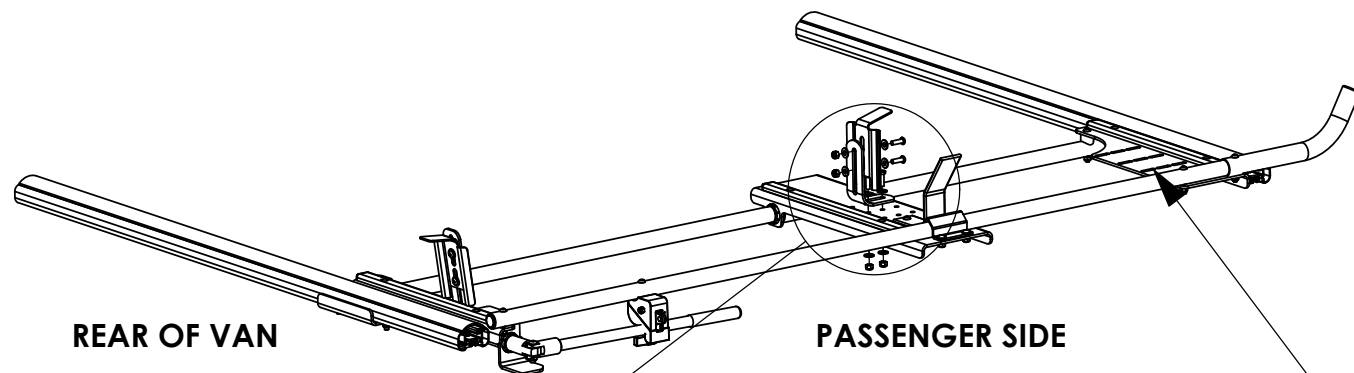


## STEP 2B - CLAMP PLATFORM TO OUTER TUBE



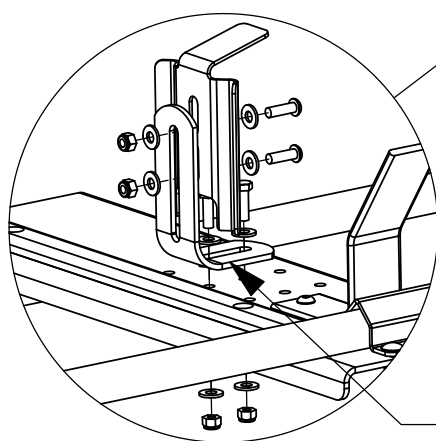
## STEP 3 - INSTALL STEP LADDER KIT HORN BRACKET



**STEP 4 - SIDE SPECIFIC CLAMP RELOCATION**

REMOVE CLAMP FROM PASSENGER  
SIDE FRONT PLATFORM AND  
REINSTALL ON STEP LADDER KIT AS  
SHOWN.

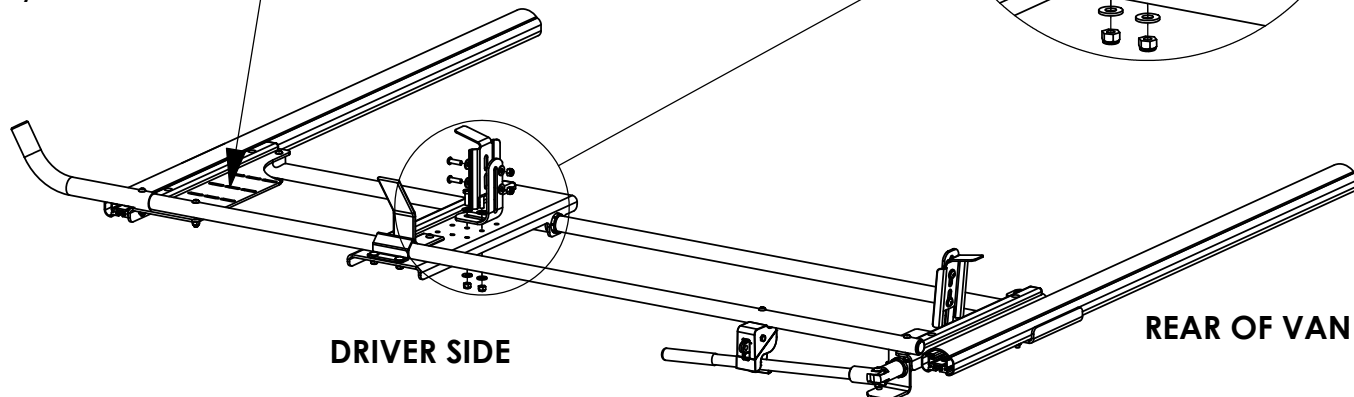
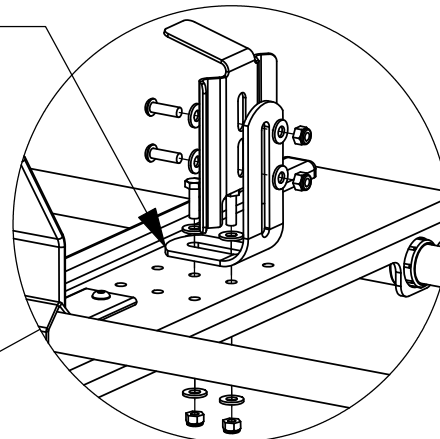
3/16" ALLEN  
1/2" SOCKET  
1/2" WRENCH



**NOTE ORIENTATION!**

REMOVE CLAMP FROM DRIVER  
SIDE FRONT PLATFORM AND  
REINSTALL ON STEP LADDER KIT  
AS SHOWN.

3/16" ALLEN  
1/2" SOCKET  
1/2" WRENCH



**ENSURE ALL FASTENERS HAVE BEEN TIGHTENED.**

**INSTALLATION COMPLETE. REFER TO END USER INSTRUCTIONS FOR FINAL ADJUSTMENT.**