

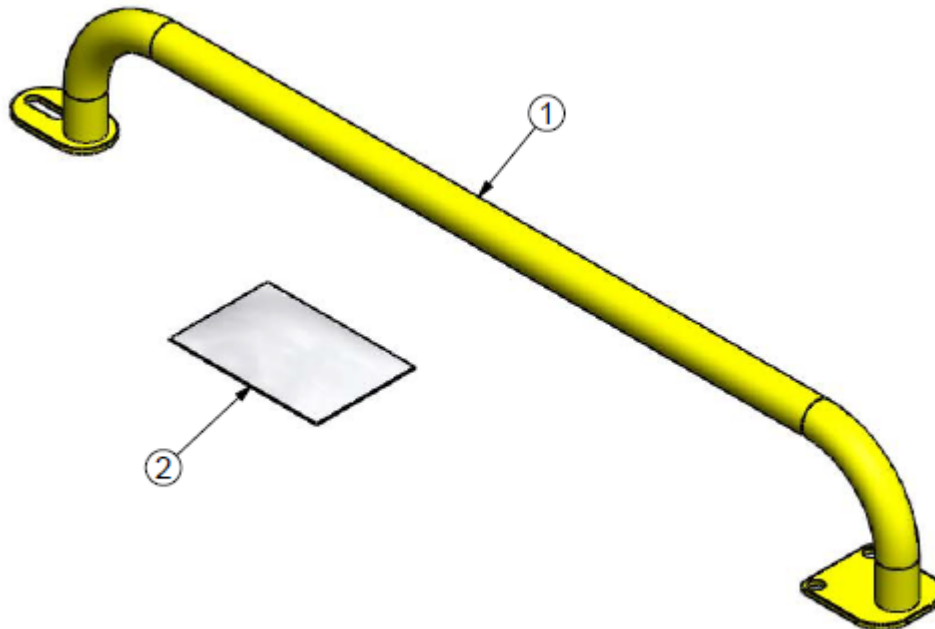
Introduction / Comments:

The Grab handle mounts to existing holes in the D-Pillar of the Ford Transit. The top fastener mounts to a threaded insert, and the bottom hole is mounted using a thread forming bolt. There is no drilling required.

Note:

It is advised that all fasteners used in this assembly and installation should be checked for tightness at the following intervals: @ 2-weeks and again @ 6-weeks of operation. This preventive maintenance step must be completed to ensure your Product gives you long service life.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	62553-Y	GRAB HANDLE	1
2	BAGGHFT	BAG FOR GHFT	1



GHFT GRAB HANDLE, FORD TRANSIT

- PRECAUTIONS -





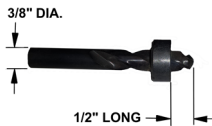
 **CAUTION** 
**THE USE OF AIR IMPACT TOOLS CAN
OVER-TORQUE FASTENERS AND
CAUSE FASTENER FAILURE!**





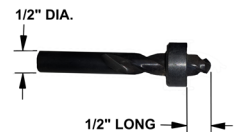
 **CAUTION** 
**ALL INSTALLATION HOLES SHOULD BE SEALED
WITH SILICON OR BUTYL SEALANT TO PREVENT
EXHAUST FUMES FROM ENTERING THE VEHICLE!**



 **DANGER** 
**INSPECT FOR FUEL TANK, FUEL LINES, BRAKE LINES, HIGH
VOLTAGE BATTERIES AND ELECTRICAL LINES PRIOR TO
DRILLING TO AVOID DAMAGING CRITICAL VEHICLE SYSTEMS
OR INJURY TO INSTALLER DURING INSTALLATION PROCESS!**



 **CAUTION** 
**TO AVOID DAMAGING THE VEHICLE ALWAYS USE DRILL
STOPS WHEN DRILLING ANY INSTALLATION HOLES!
ADRIAN AVAILABLE PART #'S 31119-0 (3/8" X 1/2"
DEEP), 31121-0 (1/2" x 1/2" DEEP)**



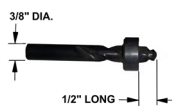
- IMPORTANT WARRANTY REQUIREMENTS -

1. SUBSTITUTING ADRIAN STEEL SPECIFIED FASTENERS FOR ASSEMBLY AND/OR INSTALLATION WILL VOID YOUR PRODUCT WARRANTY.
2. ALL HOLES DRILLED INTO VEHICLE SHOULD HAVE THE RAW METAL EDGES SEALED WITH A SELF-ETCHING PRIMER TO RESIST CORROSION AND POTENTIAL FASTENER POINT FAILURE.
3. ALL FASTENERS USED IN THE INSTALLATION OF THIS PRODUCT SHOULD BE TIGHTENED TO THE TORQUE(S) SPECIFIED IN THESE INSTRUCTIONS.
4. THESE INSTRUCTIONS SHOULD BE KEPT WITH THE VEHICLE.

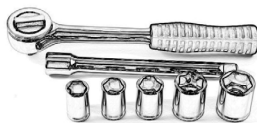
THE BASIC TOOLS NEEDED FOR MOST INSTALLATIONS



DRILL



DRILL BIT WITH
STOP



RATCHET, SOCKETS
AND/OR WRENCHES



SCREWDRIVERS

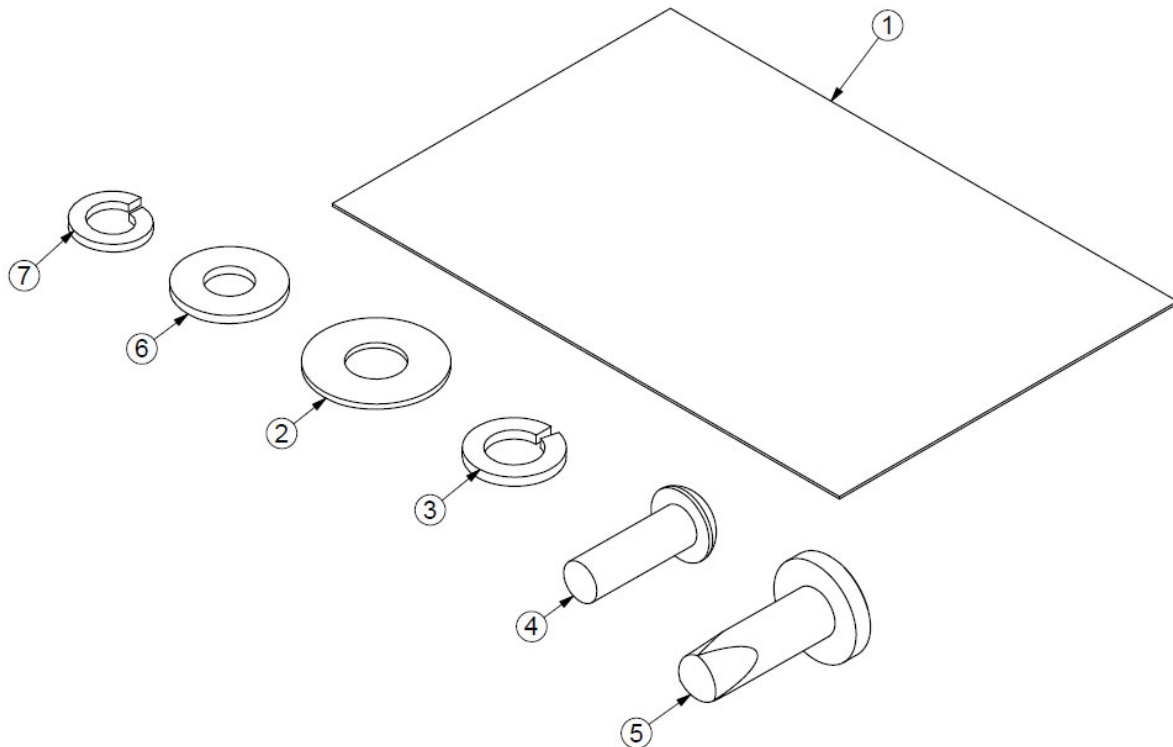


MEASURING TAPE

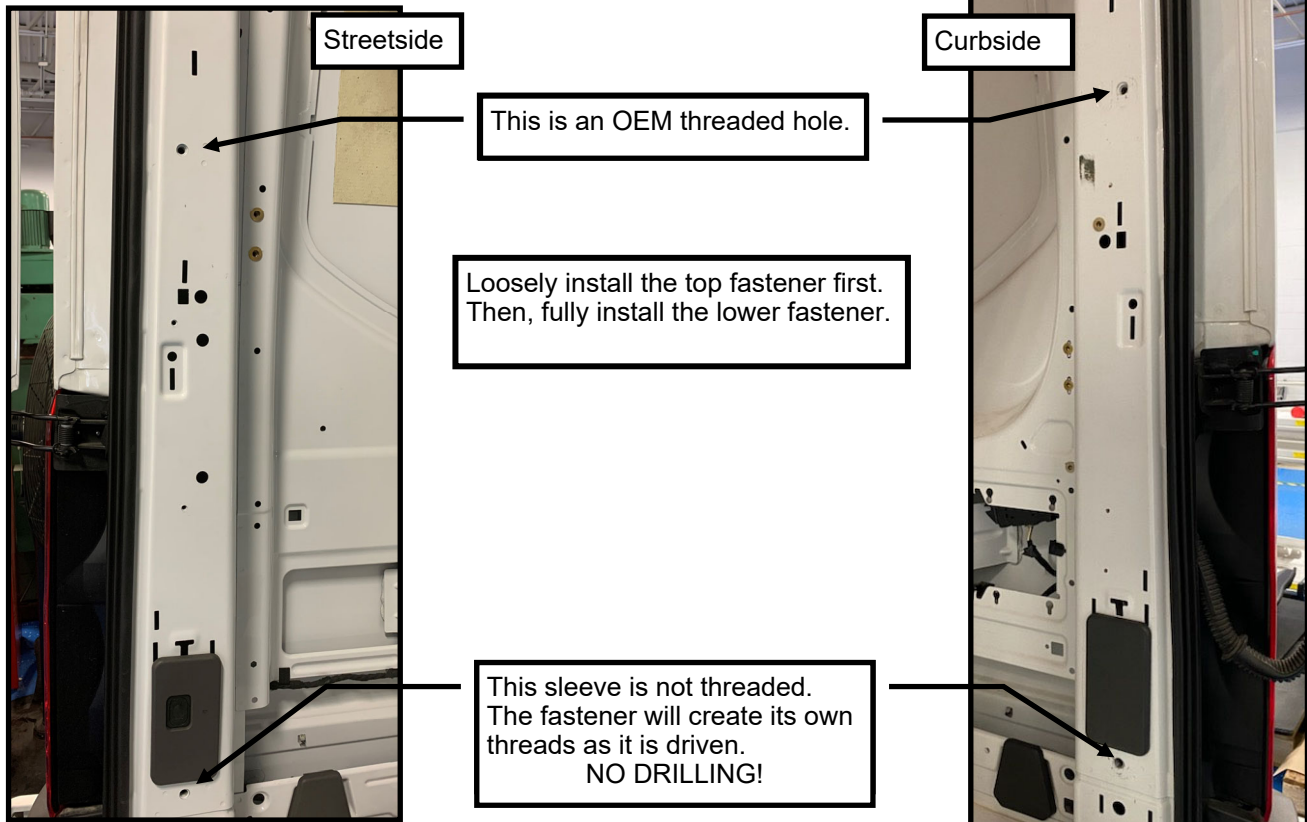
ADDITIONAL TOOLS MAY BE NEEDED FOR THIS INSTALLATION AND THEY WILL BE IDENTIFIED IN THE STEPS THAT FOLLOW.

Installation and/or Assembly Fasteners
BAGGHFT

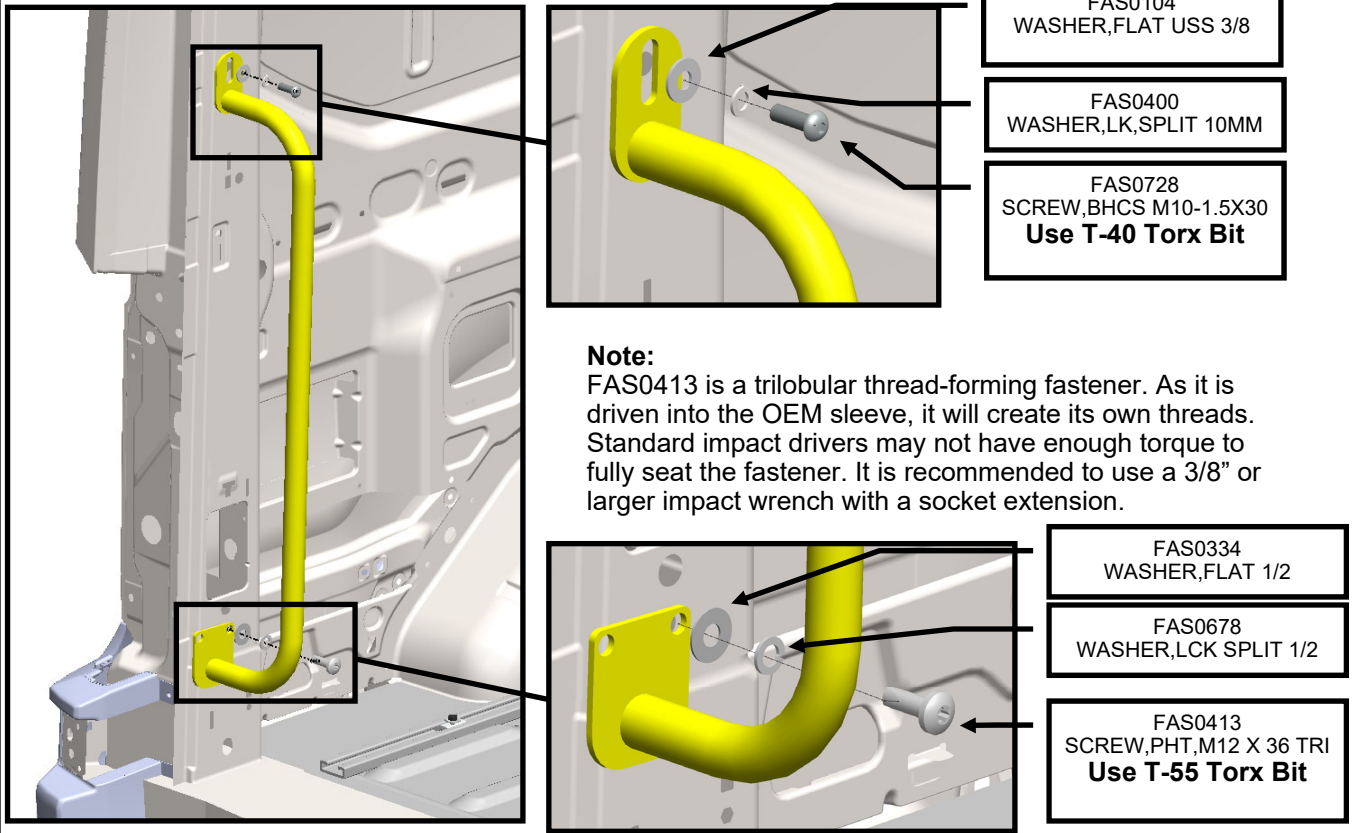
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	BAG0406-A	4" x 6" 3MIL AUTOBAG	1
2	FAS0334	WASHER,FLAT 1/2 SS	1
3	FAS0678	Washer, Lock, Split, 1/2, Zinc	1
4	FAS0728	SCREW,NHCS M10-1.5X30 ZP	1
5	FAS0413	SCREW,PHT,M12 X 36 ZP, TRILOBULAR	1
6	FAS0104	Washer, Flat, 3/8, NI ZN	1
7	FAS0400	WASHER, LCK SPLIT 10mm ZN	1



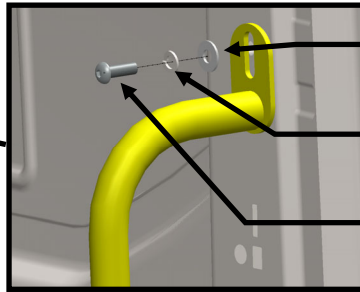
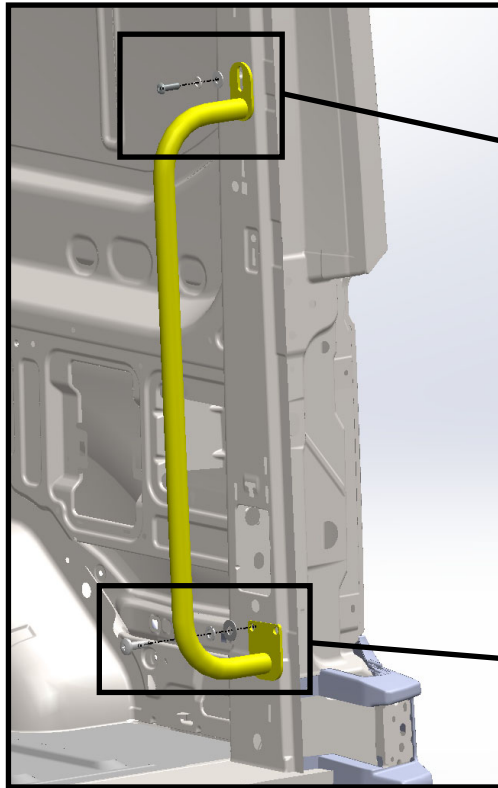
Step 01 Identify the mounting holes in the D-Pillars of the van.



Step 02 (Streetside) Fasten the handle to the vehicle as shown



Step 03 (Curbside) Fasten the handle to the vehicle as shown



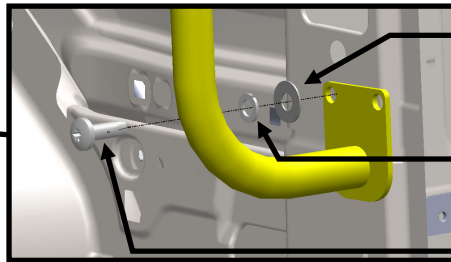
FAS0104
WASHER,FLAT USS 3/8

FAS0400
WASHER,LK,SPLIT 10MM

FAS0728
SCREW,BHCS M10-1.5X30
Use T-40 Torx Bit

Note:

FAS0413 is a trilobular thread-forming fastener. As it is driven into the (un-threaded) OEM sleeve, it will create its own threads. Standard impact drivers may not have enough torque to fully seat the fastener. It is recommended to use a 3/8" or larger impact wrench with a socket extension.



FAS0334
WASHER,FLAT 1/2

FAS0678
WASHER,LCK SPLIT 1/2

FAS0413
SCREW,PHT,M12 X 36 TRI
Use T-40 Torx Bit

Step 04 Your install is now complete!



Streetside



Curbside