



ADRIAN STEEL®

Cargo Management Solutions for Commercial Vehicles

EXTENDOBED MOUNTING KIT FOR GM 2500 6.75' BED

PRODUCT WEIGHT

85.94 LBS

WIDTH X DEPTH X HEIGHT

68" X 19.63" X 3.61"

CAPACITY

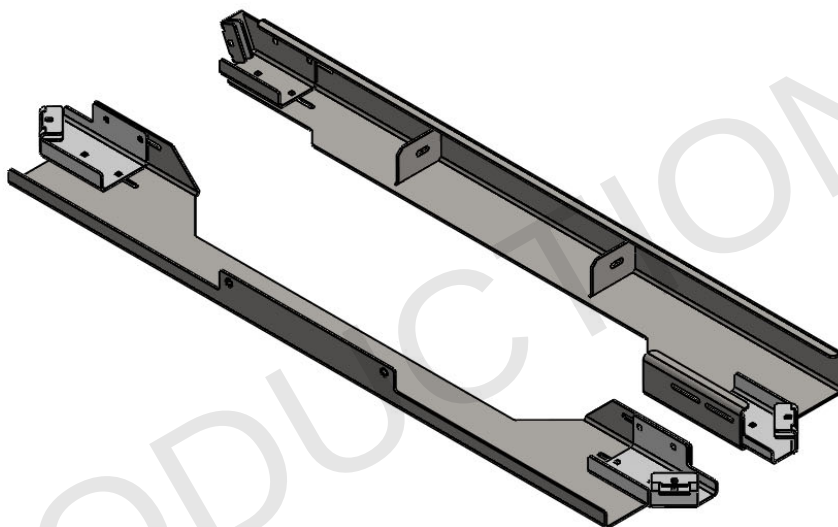
6.75' BED

COLOR

BLACK

CATALOG NUMBER

EBMK-GM25-6.75



PRODUCT FEATURES

MOUNTING KIT FOR EB1575 & EB1575-70

GM 2500 6.75' BED

NO DRILLING REQUIRED TO INSTALL EXTENDOBED EB1575 & EB1575-70

SEE PAGE 2 FOR APPLICATION NOTES, ACCESSORIES AND OTHER PRODUCTS THAT WORK WITH THIS UNIT.

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EXTENDOBED MOUNTING KIT FOR GM 2500 6.75' BED

CATALOG NUMBER EBMK-GM25-6.75

PRODUCT APPLICATION

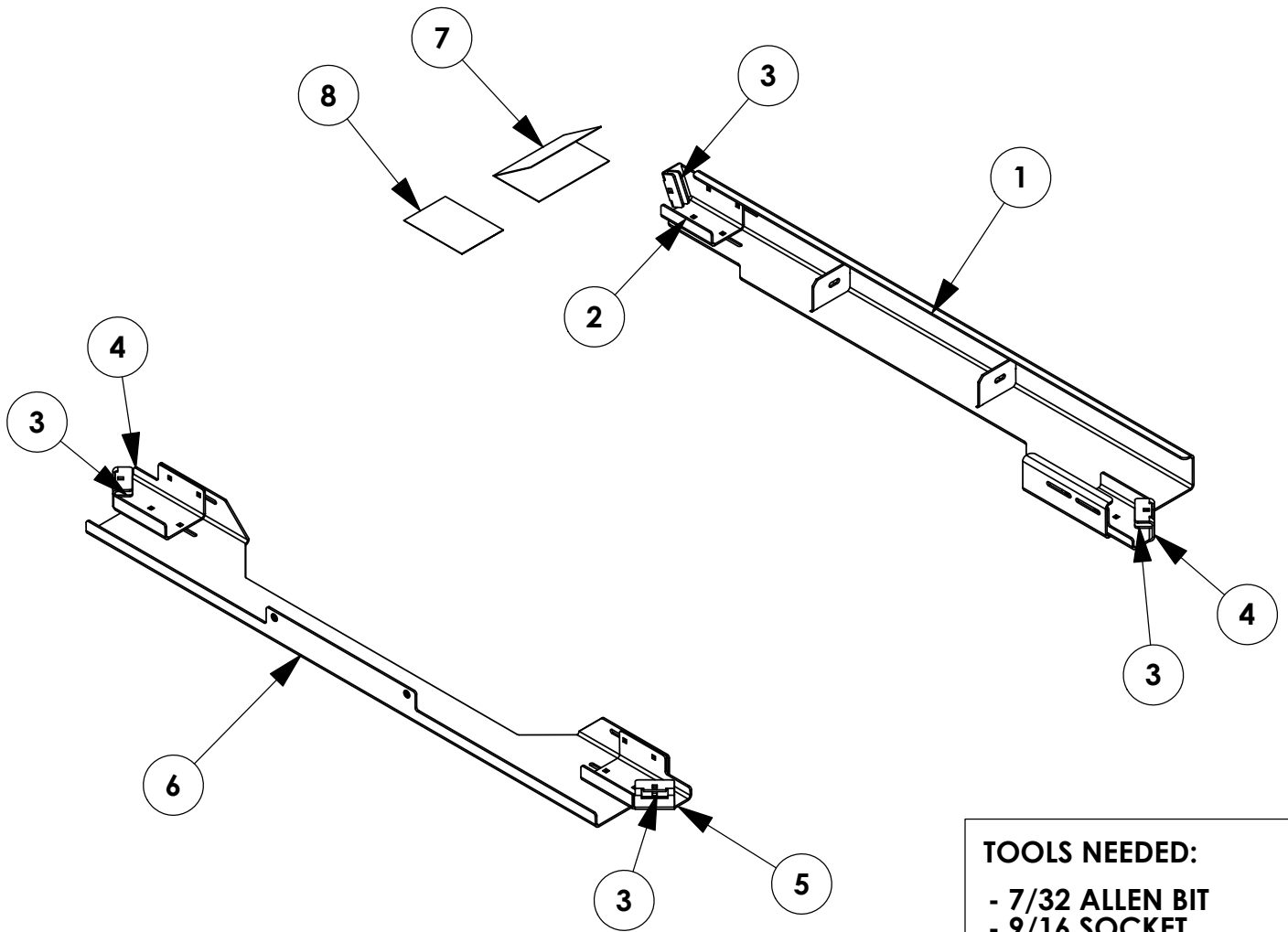
MOUNTING KIT FOR EB1575 AND EB1575-70 IN THE GM 2500 6.75' BED

ACCESSORIES THAT WILL WORK WITH THIS PRODUCT

CATALOG NUMBER	DESCRIPTION (smart)
EB1575	EXTENDOBED 1500LB 48W X 75L
EB1575-70	EXTENDOBED 1500LB 48W X 75L

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INSTR. NUMBER : INS77777		PG: 1	REV: A	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
PART NUMBER •EBMK-GM15-6.5 •EBMK-GM25-6.75				1	76565-B OR 79784-B	EB,GM15,FRONT CROSS BRACE, BLK	1
				2	77440-B OR 79786-B	EB,GM15,FRONT MOUNT, BLACK	1
				PART •EBL NO-DRILL MTG KIT GM15 DESC. •EB NO-DRILL MTG KIT GM25		3	77441-B
NOTE: THIS INSTRUCTION IS VALID FOR THE FOLLOWING KITS: -EBMK-GM15-6.5 -EBMK-GM25-6.75				4	77777-B	EB,GM15,MOUNT BRACKET, BLACK	2
				5	77778-B	EB,GM15,MOUNT BRACKET, BLACK	1
				6	77776-B	EB,GM15,REAR CROSS BRACE, BLK	1
				7	INS77777	ASM INS FOR EBMK-GM15-6.5	1
				8	BAG77777	BAG FOR EBMK-GM15-6.5	1



TOOLS NEEDED:
 - 7/32 ALLEN BIT
 - 9/16 SOCKET

GET TO KNOW THE VEHICLE - AT THE BEGINNING OF ANY INSTALLATION, CHECK THE LOCATION OF THE FUEL TANK, FUEL LINES, BRAKE LINES, HIGH VOLTAGE BATTERIES AND WIRING HARNESSSES TO AVOID INJURY OR PROPERTY DAMAGE FROM TOOL CONTACT.

SEAL ALL EXTERIOR HOLES - ALL INSTALLATION HOLES SHOULD BE SEALED WITH BUTYL TAPE OR SILICON TO PREVENT WATER AND EXHAUST GASES FROM ENTERING THE VEHICLE.

CONTROL DRILL DEPTH - TO AVOID DAMAGE TO THE VEHICLE, USE A DRILL STOP OR CLEARED STEP BIT WHEN DRILLING INSTALLATION HOLES.

ALWAYS ADD PRIMER - WHEN ADDING INSTALLATION HOLES BE SURE TO USE A SELF-ETCHING PRIMER TO PREVENT CORROSION, FASTENER FAILURE AND INJURY.

MOUNTING POINTS MUST HAVE METAL-TO-METAL CONTACT - USE PROVIDED MOUNTING SPACERS TO ACCOMMODATE FOR VEHICLE FEATURES, CARPET OR SUBFLOORS.

PROVIDE CLEARANCE FOR SPACERS - IF THE INSTALLATION VEHICLE CONTAINS A CARPET OR SUBFLOOR, USE A 1-3/16" DIAMETER CARPET CUTTER (P/N: 31183-0) AT ALL MOUNTING LOCATIONS TO OPEN UP ROOM FOR SPACERS.

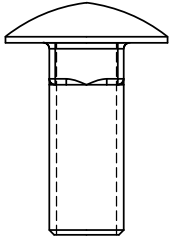
CHECK SPACER ORIENTATION - BE SURE THAT THE INDENT IN THE SPACER COVERS THE PLUSNUT HEAD; THIS ENSURES THE MOST METAL-TO-METAL CONTACT AND REDUCES VIBRATION.

PLUSNUT INSTALLATION - A PLUSNUT GUN IS RECOMMENDED FOR PLUSNUT INSTALLATION FOR ITS PRODUCTION SPEED. HOWEVER, A PLUSNUT SETTING TOOL CAN ALSO BE USED (P/N: 22200-0).

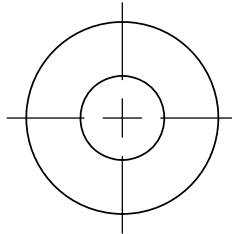
THRU-BOLT CLEARANCE - WHEN USING A THRU-BOLT AT ANY MOUNTING LOCATION, BE SURE THAT YOUR HOLE HAS 1/16" CLEARANCE.

FASTENERS USED

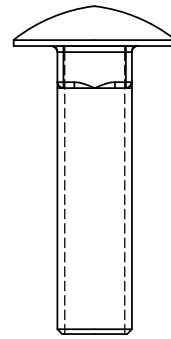
BAG REFERENCE: BAG77777



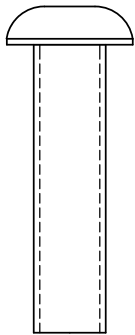
**FAS0102
BOLT, CARRIAGE,
3/8-16X1, NZ G6
QTY: 16**



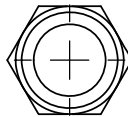
**FAS0104
WASHER, FLAT,
3/8, NI ZN
QTY: 24**



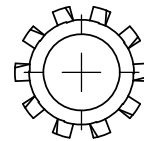
**FAS0117
BOLT, CARRIAGE,
3/8-16X1.5, NZ, G5
QTY: 4**



**FAS0577
SCREW, BUTTON HD HEX SOC
3/8-16X1.50 NI-ZN
QTY: 4**



**FAS0604
NUT, NYLOCK,
3/8-16, ZINC
QTY: 22**

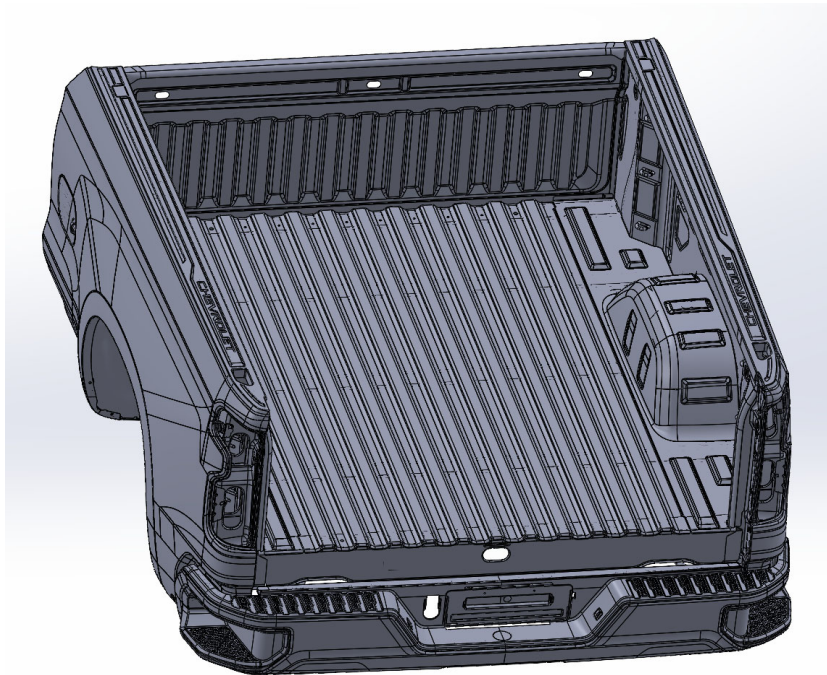


**FAS0105
WASHER, LOCK,
EXT. TOOTH, 3/8, NI ZN
QTY: 2**

INTENTIONALLY LEFT BLANK

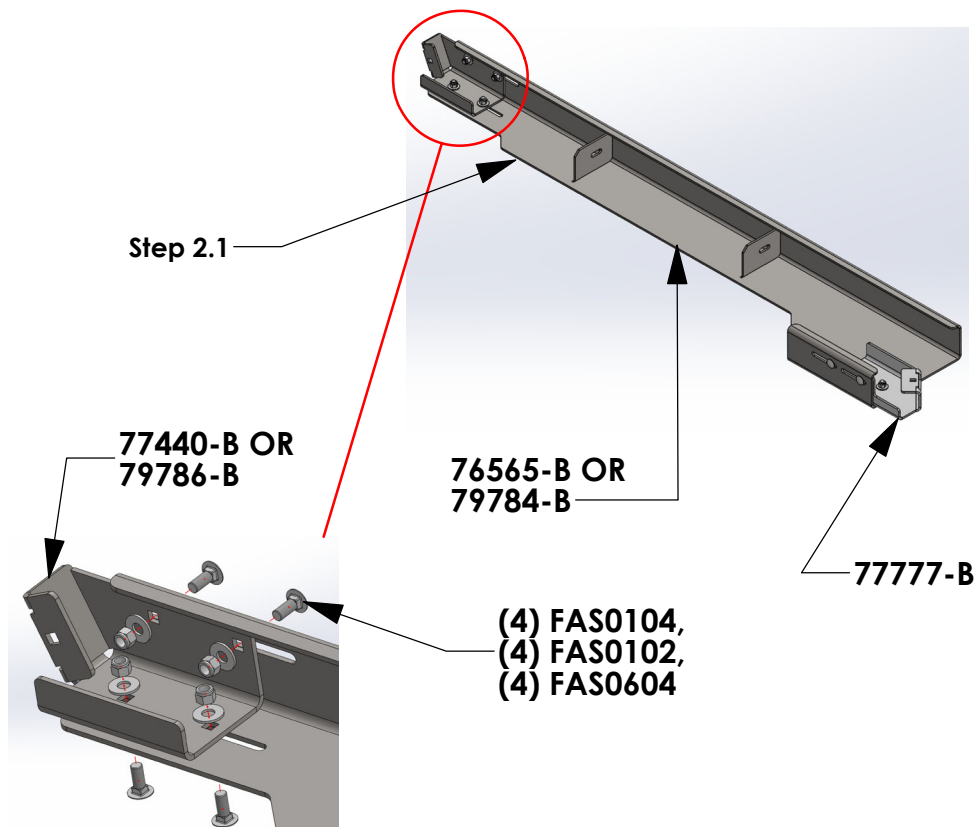
STEP 1 - PREP PICKUP BED - GM15 6.5' BOX OR GM25 6.75' BOX

Step 1.1
REMOVE ALL
DEBRIS FROM BED
OF VEHICLE

**STEP 2 - ASSEMBLE FRONT CHANNEL ASSEMBLY**

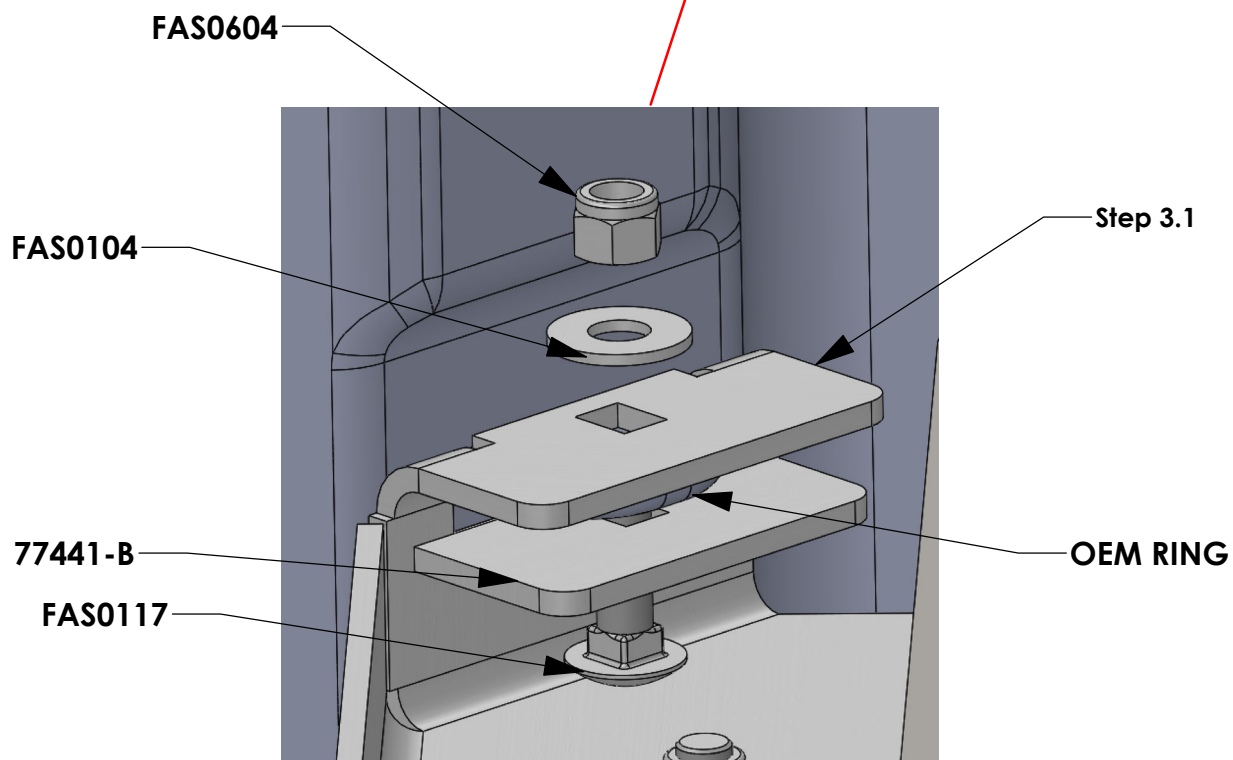
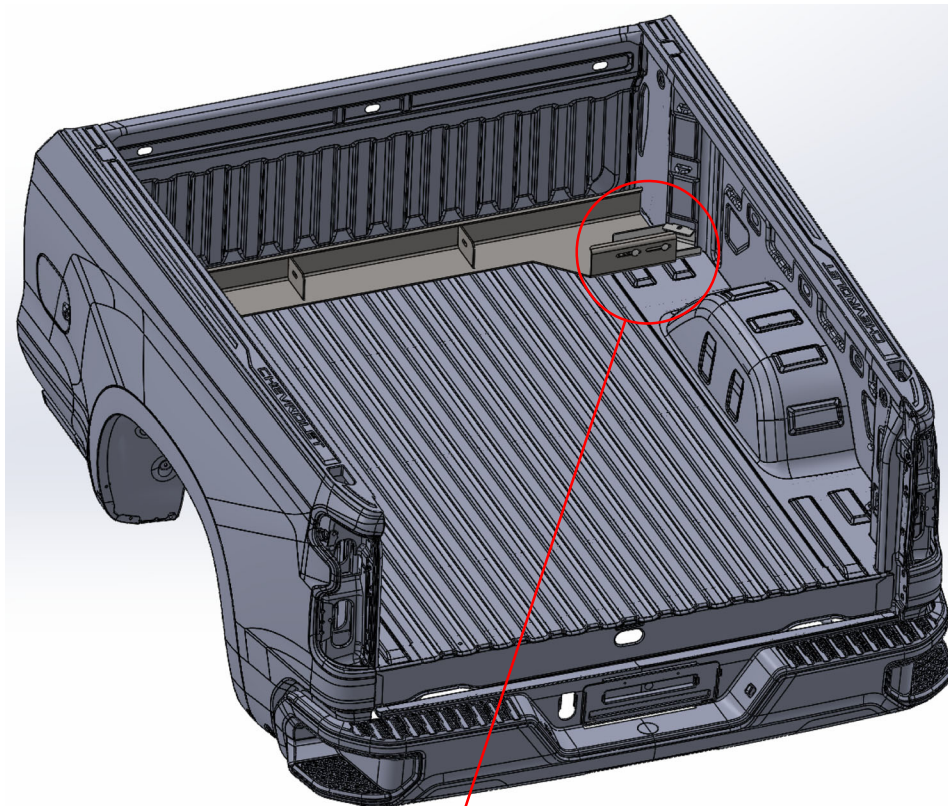
Step 2.1
ASSEMBLE 77777-B &
77440-B OR 79786-B BKTS
ONTO
76565-B OR 79784-B AND
INSTALL (4)FAS0104,
(4)FAS0102 AND
(4)FAS0604 ONTO EACH
BRACKET, HAND TIGHT.

PLACE ASSEMBLY INTO THE
FRONT OF BED.



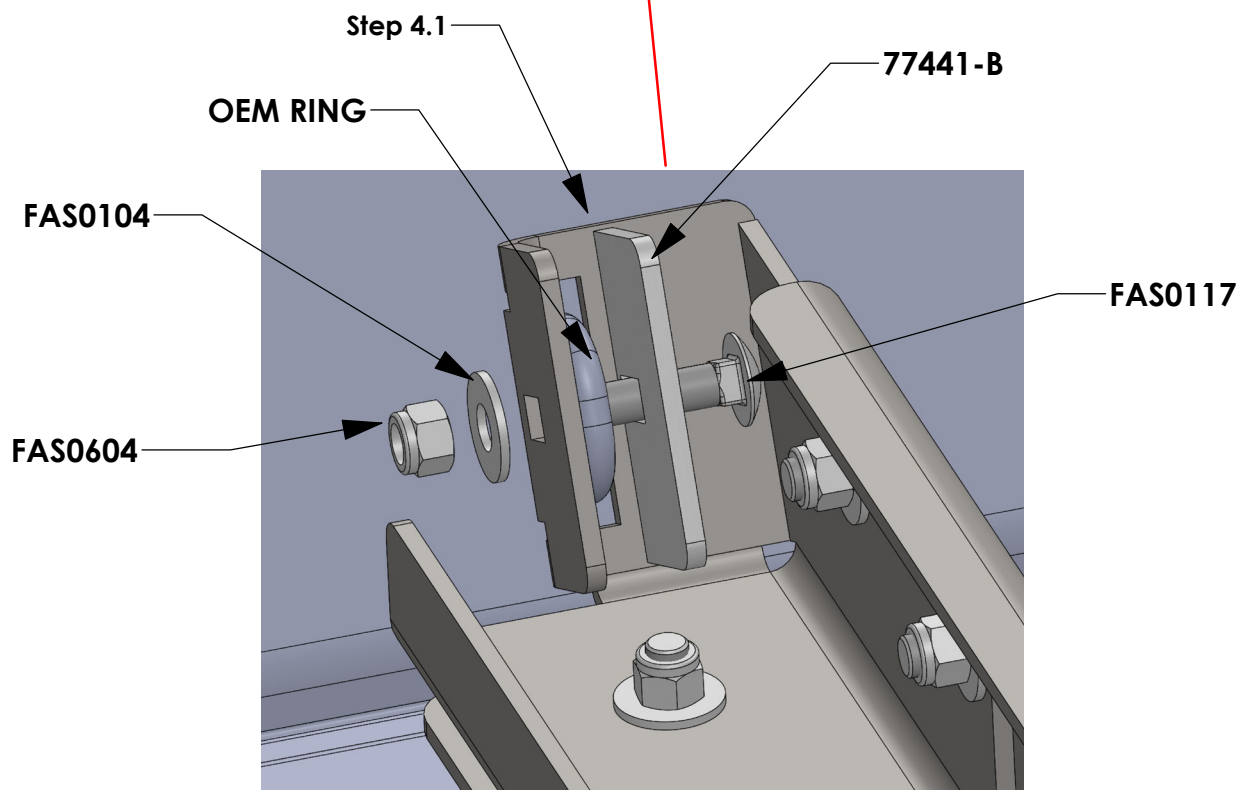
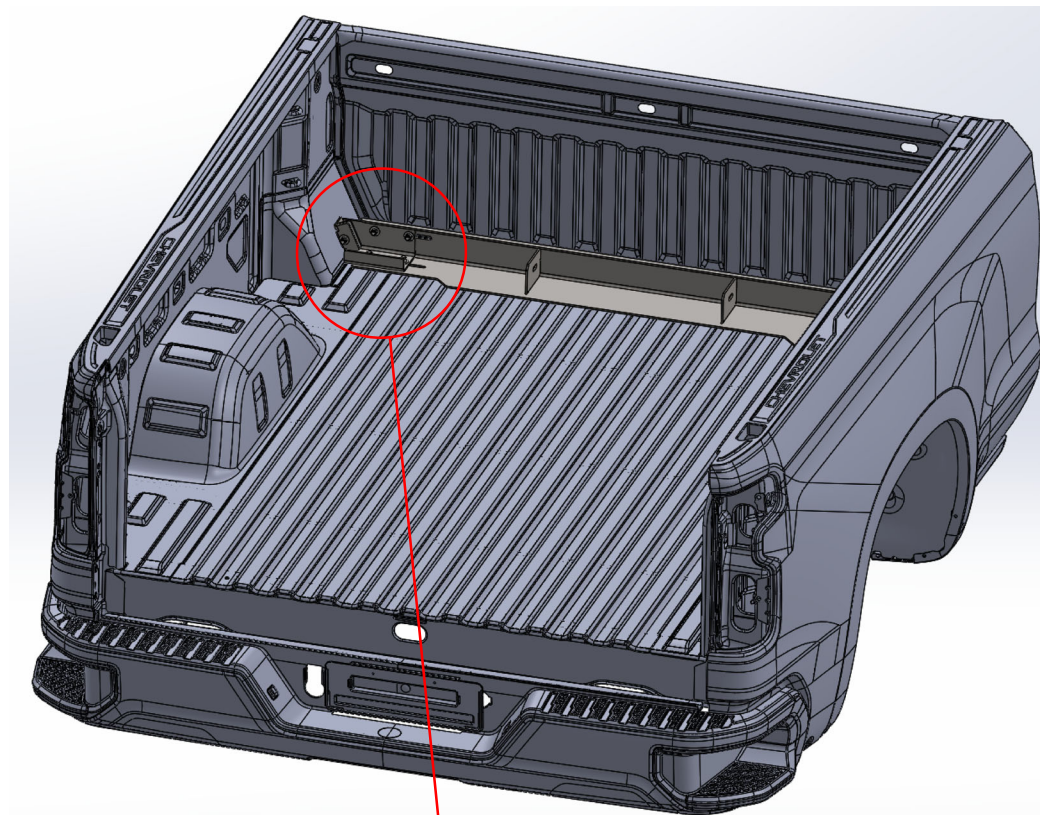
STEP 3 - BOLT ASSEMBLY TO FRONT PASSENGER SIDE OEM D-RING ATTACHMENT

Step 3.1
PLACE FRONT
ASSEMBLY OVER
OEM RING, USE
(1) 77441-B TO
CAPTURE
ASSEMBLY TO
RING. USE (1)
FAS0117, (1)
FAS0104 & (1)
FAS0604.



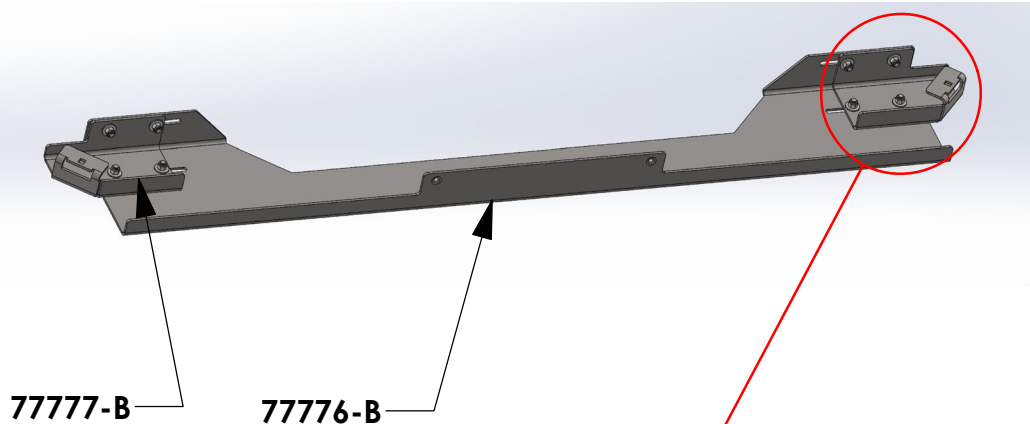
STEP 4 - BOLT ASSEMBLY TO FRONT DRIVER SIDE OEM D-RING ATTACHMENT

Step 4.1
PLACE FRONT ASSEMBLY OVER OEM RING, USE (1) 77441-B TO CAPTURE ASSEMBLY TO RING. USE (1) FAS0117, (1) FAS0104 & (1) FAS0604. THEN TIGHTEN THE FASTENERS INSTALLED IN STEP 2.1

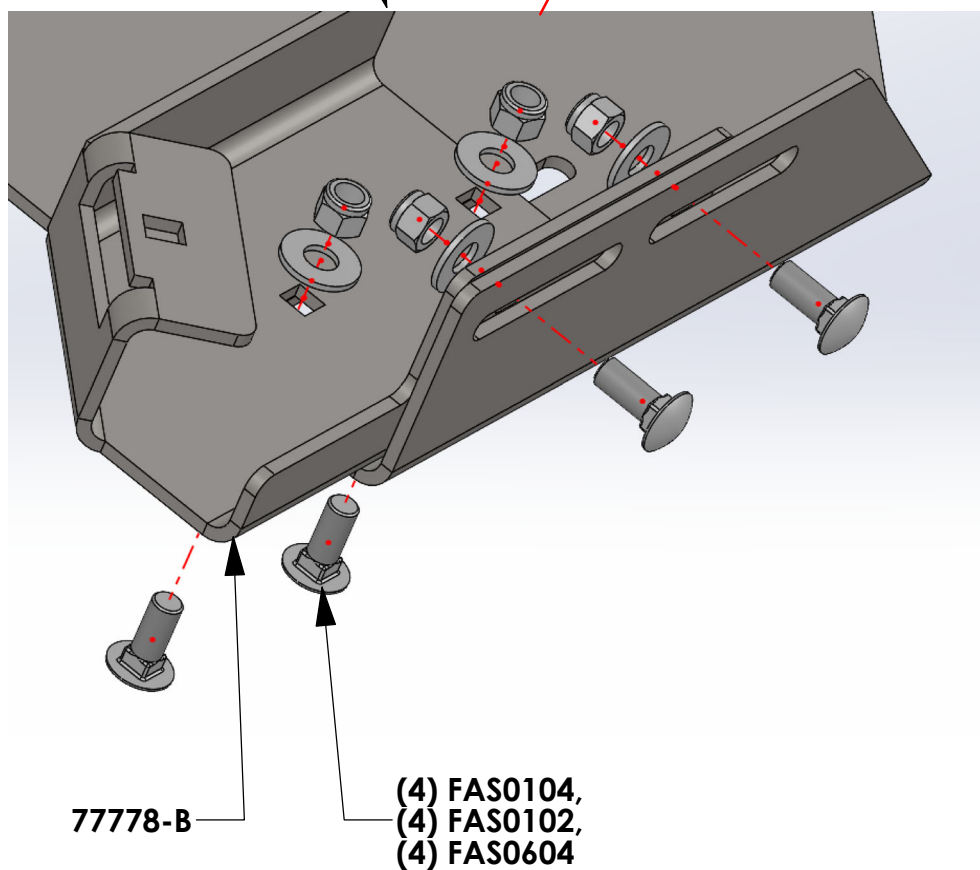


STEP 5 - ASSEMBLE REAR CHANNEL ASSEMBLY

Step 5.1
ASSEMBLE 77777-B &
77778-B BKTS ONTO
77776-B AND
INSTALL (4)FAS0104,
(4)FAS0102 AND
(4)FAS0604 ONTO
EACH BRACKET,
HAND TIGHT.
PLACE ASSEMBLY
INTO THE REAR OF
BED.

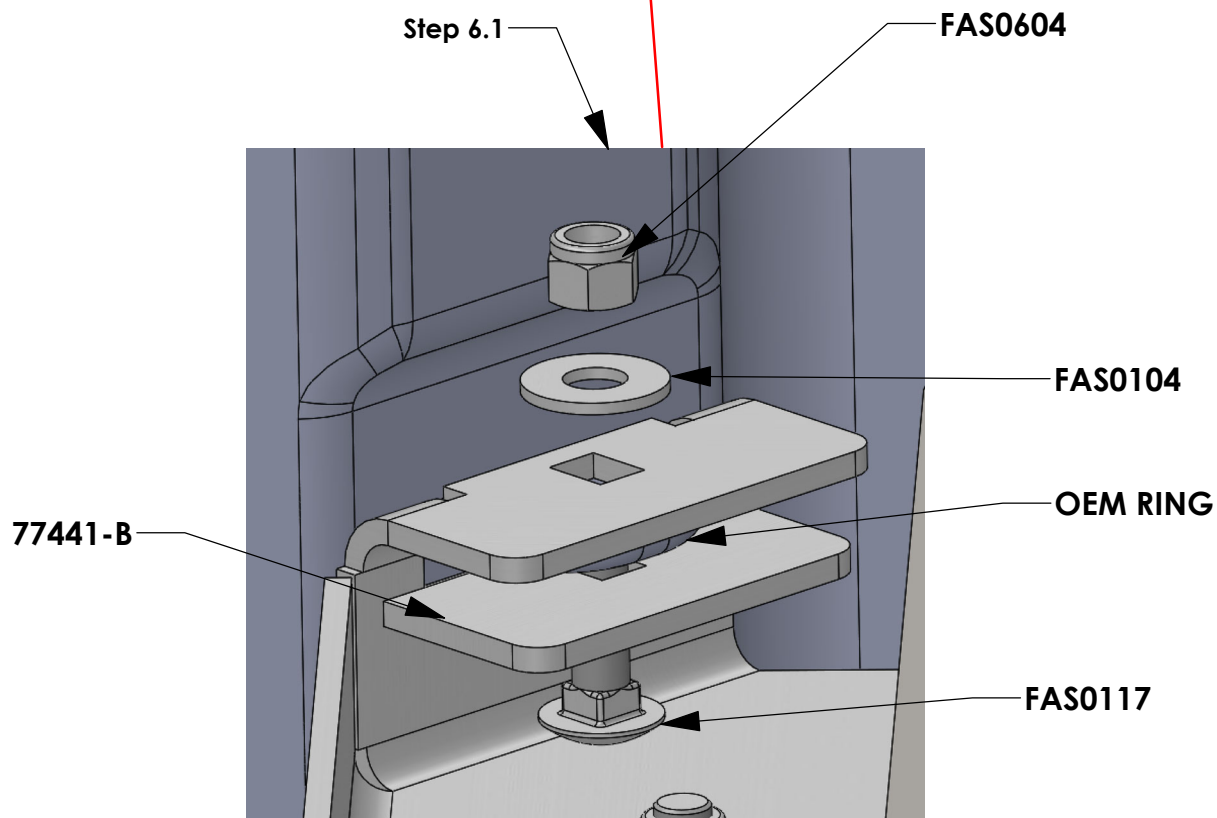
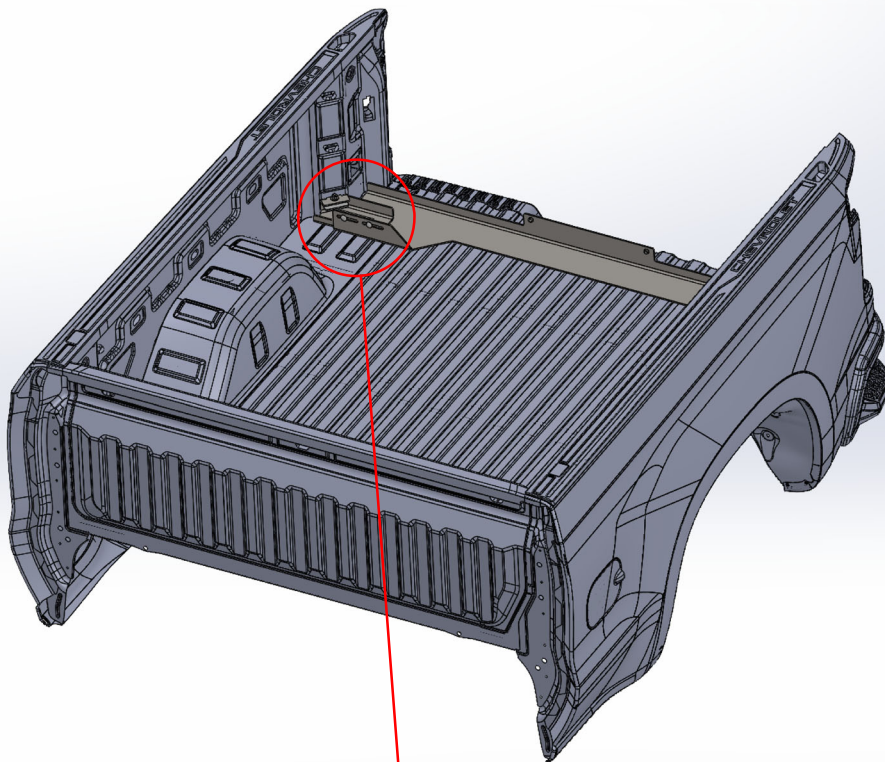


Step 5.1



STEP 6 - INSTALL REAR BRACKET

Step 6.1
PLACE FRONT
ASSEMBLY OVER
OEM RING, USE
(1) 77441-B TO
CAPTURE
ASSEMBLY TO
RING ON BOTH
SIDES. USE (1)
FAS0117, (1)
FAS0104 & (1)
FAS0604. THEN
TIGHTEN THE
FASTENERS
INSTALLED IN
STEP 5.1



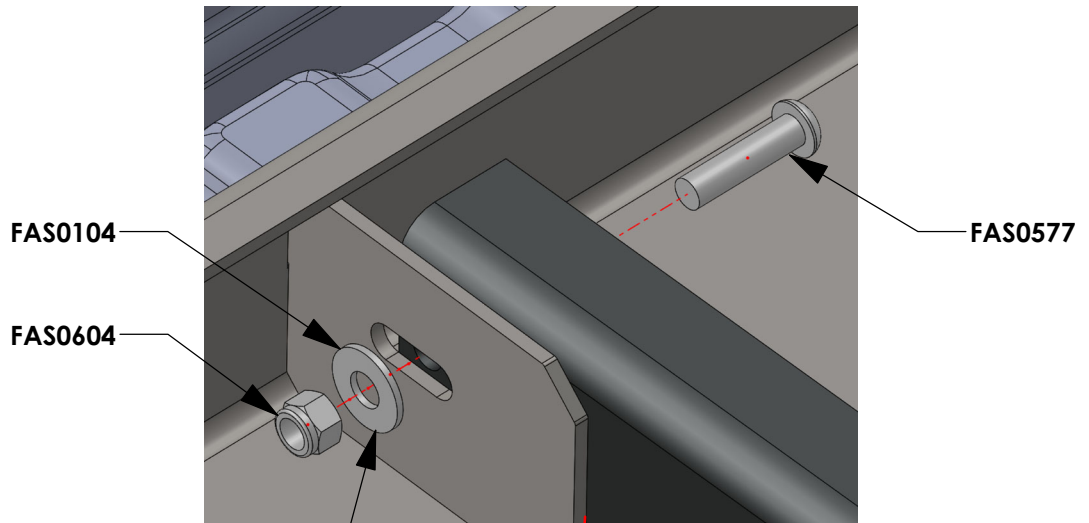
STEP 7 - INSTALL EBL1270 FOR GM15 OR EB1575 FOR GM25 TO FRONT CHANNEL ASSEMBLY

Step 7.1
ASSURE THE
EXTENDEB IS
IN THE FULLY
CLOSED AND
LOCKED
POSITION PRIOR
TO LIFTING TO
AVOID
MOVEMENT
AND POTENTIAL
INJURY

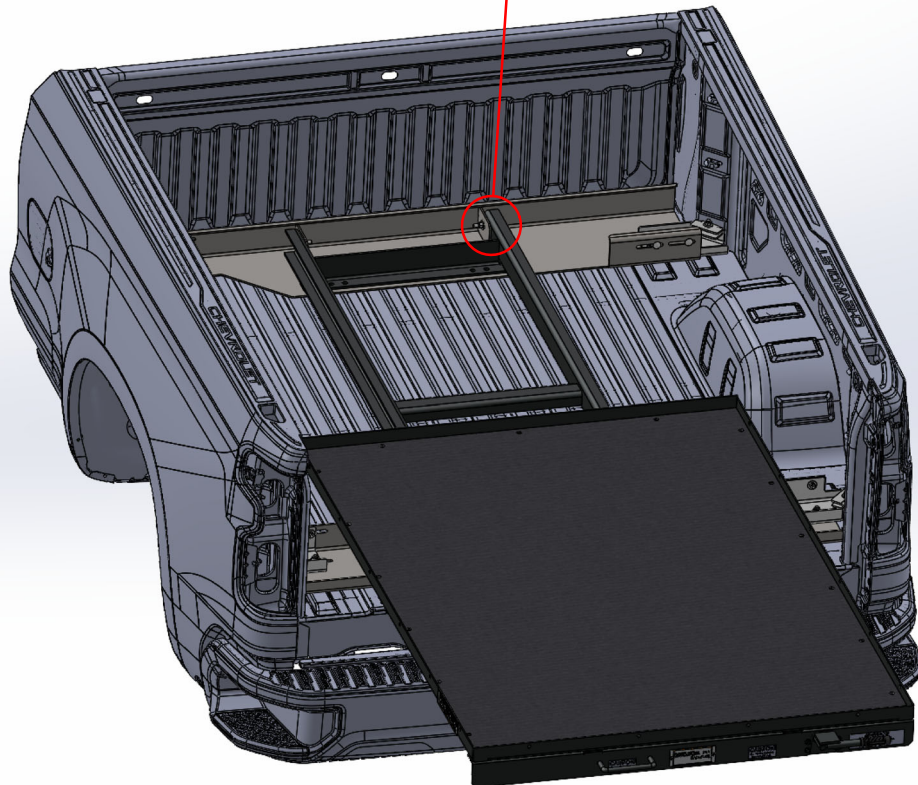
Step 7.2
LIFT
EXTENDEB
INTO VEHICLE
USING
PROPERLY
RATED LIFT AND
ALIGN WITH
ATTACHMENTS
ON THE FRONT
CHANNEL

Step 7.3
INSTALL (2)
FAS0577, (2)
FAS0104 AND (2)
FAS0604
THROUGH THE
FRONT CHANNEL
ASSY AND
EXTENDEB
RAILS, HAND
TIGHT.

Step 7.4
ONCE BOLTS
ARE INSTALLED,
FULLY EXTEND
EXTENDEB.



STEP 7.3

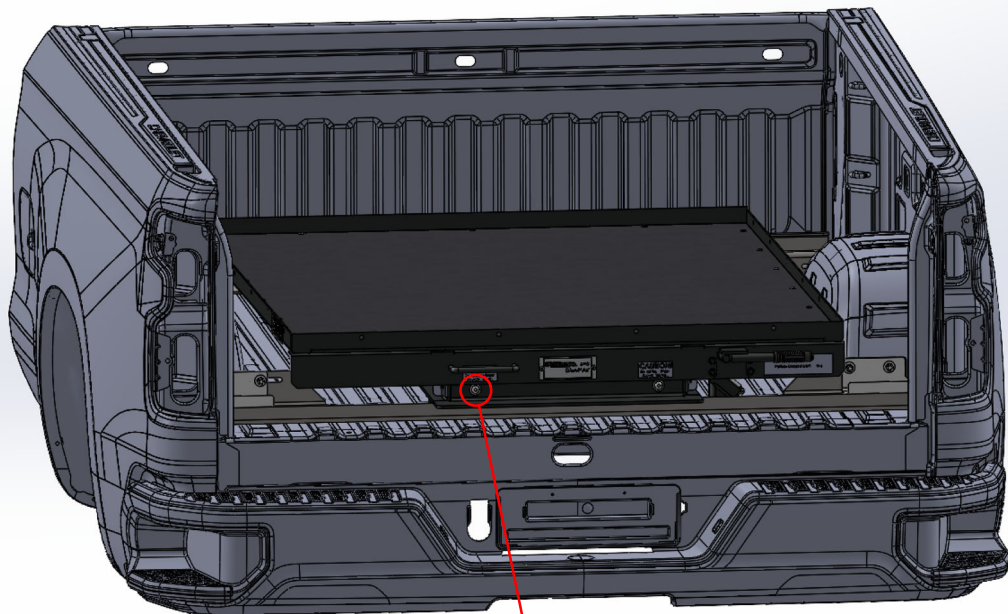


STEP 8- INSTALL EBL1270 FOR GM15 OR EB1575 FOR GM25 TO REAR CHANNEL ASSEMBLY

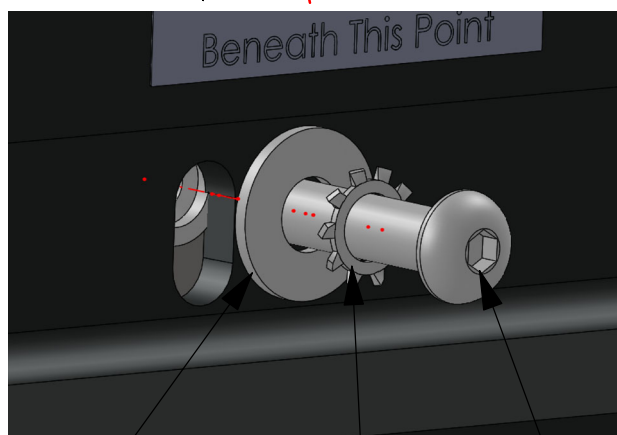
**Step 8.1
LOWER THE
EBL1270 OR
EB1575 INTO
POSITION, THEN
INSERT FAS0577
THROUGH
FAS0105 AND
FAS0104 ON
EACH SIDE, THEN
FULLY TIGHTEN**

***FULLY TIGHTEN
ALL FASTENERS***

**INSTALLATION IS
NOW COMPLETE**



Step 8.1



FAS0104

FAS0105

FAS0577