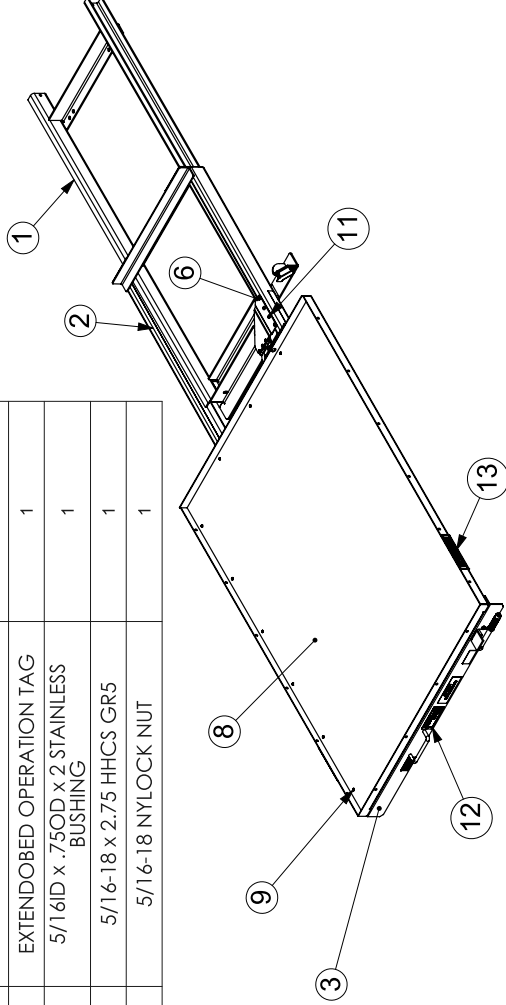
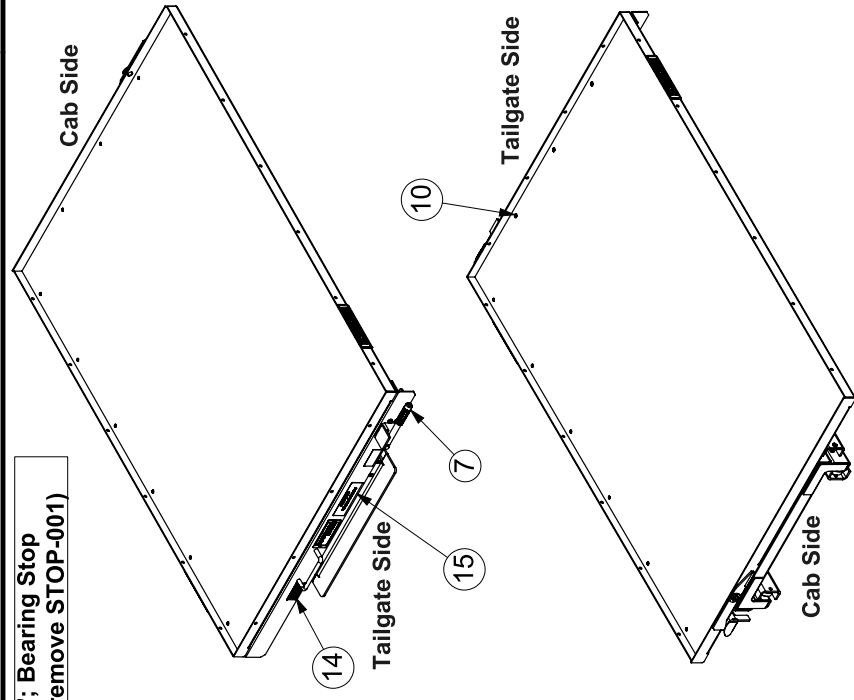
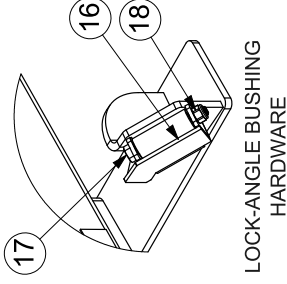


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	ANCHOR-09	EB1590 ANCHOR FRAME	1
2	TRANSF-008	EBL1270 TRANSFER FRAME	1
3	CARGO-09	EBL1260 CARGO FRAME	1
4	KIT-003	BEARING STOP HARDWARE	1
6	EXTLOCK-008	FULL EXTENSION LOCK	1
7	HAND-002	Lock Rod Handle	1
8	DECK-002	48 x 70 .5" Ply Decking	1
9	RIVET-001	.25 DIA X .625-.75 STAINLESS POP RIVETS	15
10	RIVET-004	.25" DIA., .876"-1" GRIP	3
11	RIVET-003	.25" DIA., .376"-.5" GRIP	4
12	KIT-001	I.D. TAG / RIVETS	1
13	IDTAG-002	EXTENDOBED BRANDING TAG	2
14	IDTAG-003	EXTENDOBED CAUTION TAG	2
15	IDTAG-004	EXTENDOBED OPERATION TAG	1
16	BUSH-002	5/16ID x .75OD x 2 STAINLESS BUSHING	1
17	SCREW-009	5/16-18 x 2.75 HHCS GR5	1
18	HEXNUT-006	5/16-18 NYLOCK NUT	1

REV B: Frame Loft: From .75" to 1"; Bearing Stop STOP-008 added to Cargo Frame (remove STOP-001)



EB1270 - 6.5' - 6.3' Truck Box Layout

- 1200lbs Capacity
- ~110% Extension
- ~320lbs Assembly Weight
- 48'x 70' Inside-inside platform area
- 1.75" Angle Perimeter (Cargo Platform Perimeter)

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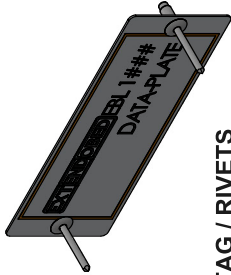
PRINTED DOCUMENT IS UNCONTROLLED

Sheet 1 of 6

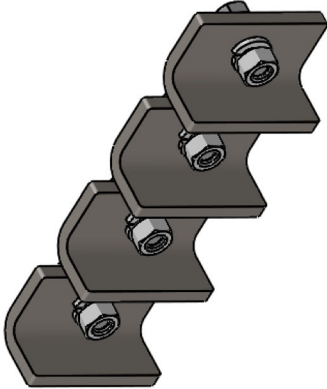
TOLERANCES & INSPECTION		RELEASE & REVISIONS		MATERIAL & FINISH	
UNLESS OTHERWISE SPECIFIED ALL BEND ANGLES ARE 90 DEGREES ALL DIMENSIONS ARE IN INCHES. REFERENCE DIMENSIONS (X.XXX) DO NOT REQUIRE INSPECTION		INITIAL ECN: CURRENT ECN: ECN DESCRIPTION:		MECHANICAL FINISHING: PRIMER: FINAL FINISH: MATERIAL TYPE:	
FEATURES HOLES/SLOTS 0.0 ± .050 0.00 ± .010 0.000 ± .001		ANGLES 0.0 ± .050 0.0 ± .005 0.0 ± .005		REVISED BY: A. MOHN	
Material Thickness: per ASTM Std. Weld Callouts per AWS		THIS DRAWING IS THE PROPERTY OF ADRIAN STEEL COMPANY AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTERESTS OF ADRIAN STEEL COMPANY		MATERIAL FINISHING:	
TOLERANCES & INSPECTION		RELEASE & REVISIONS		MATERIAL & FINISH	
PART / PRODUCT IDENTIFICATION		EXTENDOBED		4242 S Eagleson Road Boise, Idaho 83705	
REVISION LEVEL		B		DESIGNED BY: A. MOHN	
DESCRIPTION:		EBL1270 TOP-LEVEL ASSEMBLY		MAT'L USED:	
WEIGHT (lbs.):		320		PART NUMBER: EBL1270	
SEGMENT CODE:		EBL1270		REVISION LEVEL	

KIT-001		
INCLUDED PARTS	DESCRIPTION	QTY.
IDTAG-001	EB1590 DATA TAG	1
RIVET-002	3/16 X .126-.25 STAINLESS POP RIVETS	2
KIT-003		
INCLUDED PARTS	DESCRIPTION	QTY.
LWASH-001	3/8 SPLIT LOCK WASHER	4
SCREW-003	3/8-16 x 1 UL-SHCS	4
STOP-008	BEARING TRAVEL STOP	4
HEXNUT-001	3/8-16 HEX NUT, GRADE 5	4

REV B: STOP-001 removed; STOP-008 count from 2 to 4; SCREW-003 count from 2 to 4



I.D. TAG / RIVETS
(KIT-001)



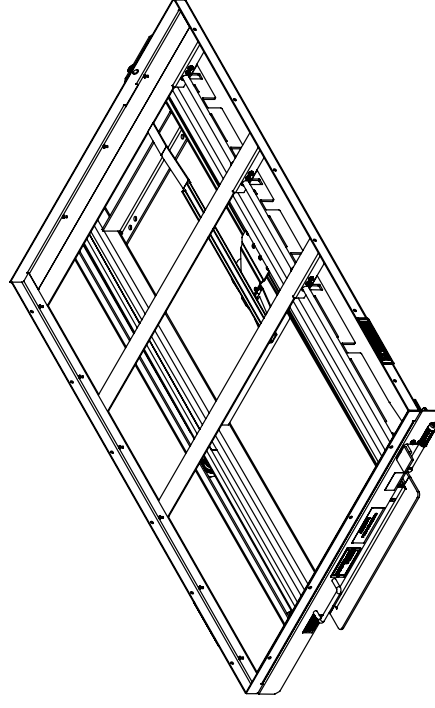
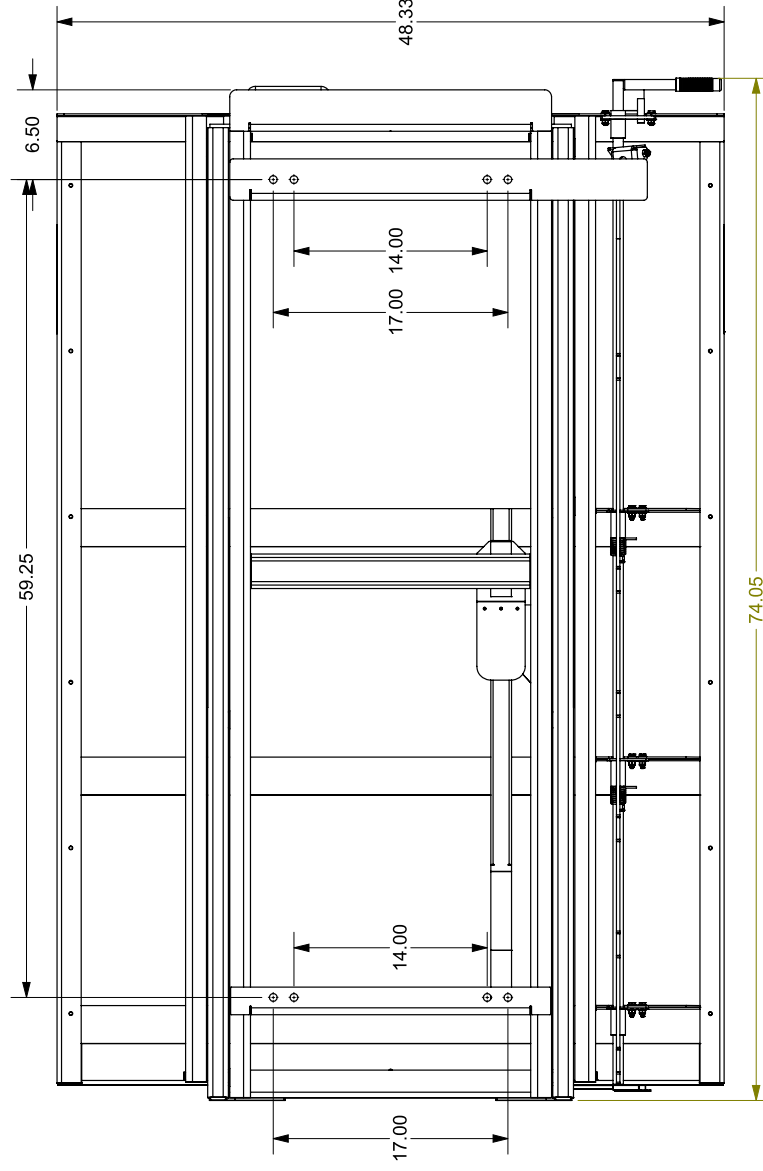
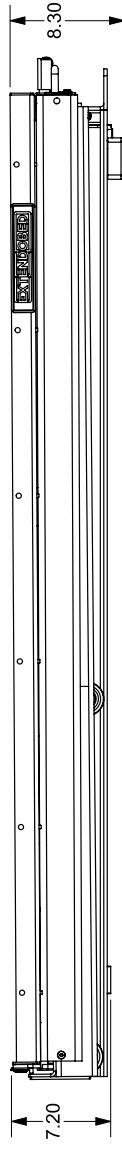
BEARING-STOP HARDWARE
(KIT-003)

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DETRIMENTAL TO THE INTERESTS OF ADRIAN STEEL COMPANY

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Sheet 2 of 6

TOLERANCES & INSPECTION		RELEASE & REVISIONS		MECHANICAL FINISHING:		PART / PRODUCT IDENTIFICATION	
UNLESS OTHERWISE SPECIFIED ALL BEND ANGLES ARE 90 DEGREES ALL DIMENSIONS ARE IN INCHES. REFERENCE DIMENSIONS (X.XXX) DO NOT REQUIRE INSPECTION FEATURES HOLE(S)/LOTS 0.0 = ± .050 0.00 = ± .010 0.000 = ± .001 ANGLES 0° = ± 1° 0.0° = ± .005 0.0° = ± 0.5° 0.000 = ± .001 Material Thickness: per ASTM Std. Weld Callouts per AWS		INITIAL ECN: CURRENT ECN: ECN DESCRIPTION: REVISOR: A. MOHN		PRIMER: FINAL FINISH: MATERIAL TYPE:		EXTENDED 4242 S Eagleson Road Boise, Idaho 83705 DESIGNED BY: A.MOHN DESCRIPTION: EBL1270 TOP-LEVEL ASSEMBLY KITS WEIGHT (lbs.): SEGMENT CODE: PART NUMBER: KITS	
						REVISION LEVEL	
						B	



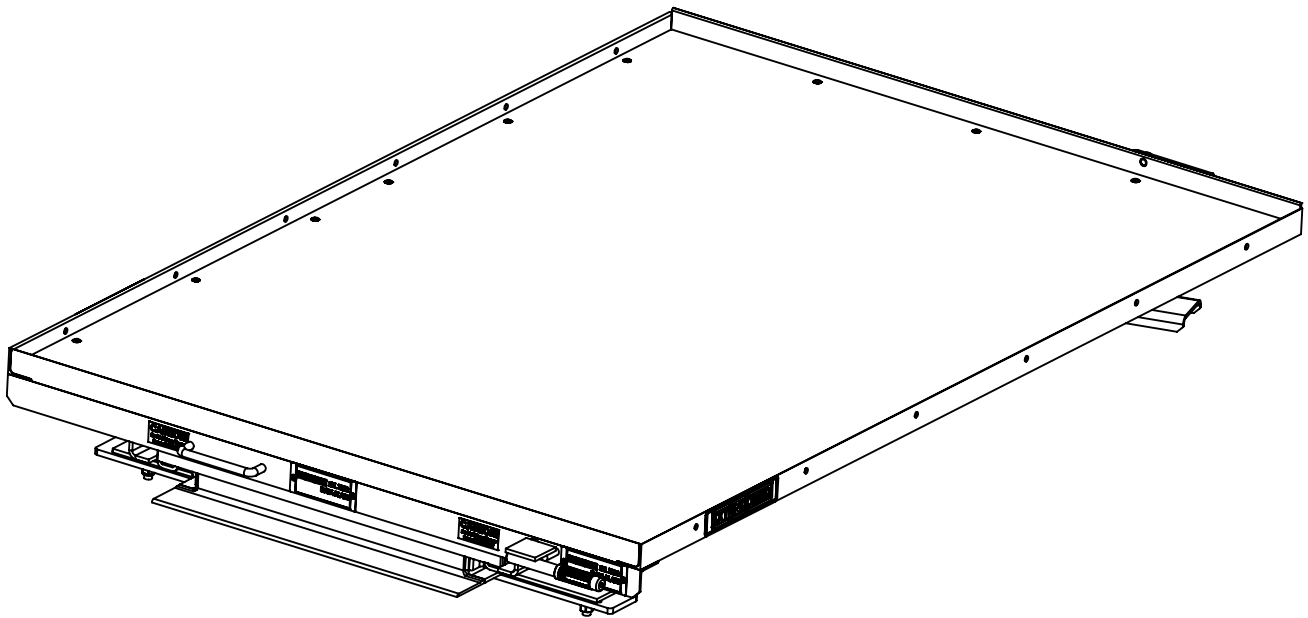
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DETRIMENTAL TO THE INTERESTS OF ADRIAN STEEL COMPANY

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Sheet 3 of 6

TOLERANCES & INSPECTION		RELEASE & REVISIONS		PART / PRODUCT IDENTIFICATION		REVISION LEVEL B												
UNLESS OTHERWISE SPECIFIED ALL BEND ANGLES ARE 90 DEGREES ALL DIMENSIONS ARE IN INCHES. REFERENCE DIMENSIONS (X.XXX) DO NOT REQUIRE INSPECTION		INITIAL ECN: CURRENT ECN: ECN DESCRIPTION:		 4242 S Eagleson Road Boise, Idaho 83705														
FEATURES <table><tr><th></th><th>HOLES/SLOTS</th><th>ANGLES</th></tr><tr><td>0.0 ± .050</td><td>0.0 ± .050</td><td>0° ± .1°</td></tr><tr><td>0.00 ± .010</td><td>0.00 ± .005</td><td>0.0° ± .05°</td></tr><tr><td>0.000 ± .001</td><td>0.000 ± .001</td><td></td></tr></table> Material Thickness: per ASTM Std. Weld Callouts per AWS			HOLES/SLOTS	ANGLES	0.0 ± .050		0.0 ± .050	0° ± .1°	0.00 ± .010	0.00 ± .005	0.0° ± .05°	0.000 ± .001	0.000 ± .001		MATERIAL USED: DESIGNED BY: A. MOHN		DESCRIPTION: EBL1270 MOUNTING LOCATION / OVERALL SIZE	
	HOLES/SLOTS	ANGLES																
0.0 ± .050	0.0 ± .050	0° ± .1°																
0.00 ± .010	0.00 ± .005	0.0° ± .05°																
0.000 ± .001	0.000 ± .001																	
		FINAL FINISH:		WEIGHT (Lbs.): SEGMENT CODE: PART NUMBER: EBL1270														
		MECHANICAL FINISHING:																
		PRIMER:																
		MATERIAL TYPE:																

INSTR. : INS72221 NUMBER	PG: 1	REV: B
PART . EBL1272 NUMBER • EBL1270		
PART • INSTALL INSTRUCTIONS, DESC. • EXTENDEBED 1200LB 48WX72L 48WX70L		



Extendobed Model	Applicable Vehicle	T.G. Shim Requirements
1272	F150 6.5'	1X (Included)
1270	RAM1500 6.25'	1X (Included)
1272	GM1500 6.5'	2X - Order KIT HDW71974
1272	F250/350 6.75' SRW	1X (Included)
1270	RAM2500/3500 6.25' SRW	2X - Order KIT HDW71974
1272	GM2500/3500 6.75' SRW	2X - Order KIT HDW71974

TOOLS NEEDED:

- TAPE MEASURE
- DRILL
- 1/4" PILOT DRILL BIT
- 1/2" DRILL BIT
- 3/4" WRENCH
- 3/4" SOCKET
- IMPACT
- BLACK/SILVER MARKER
- TORQUE WRENCH

GET TO KNOW THE VEHICLE - AT THE BEGINNING OF ANY INSTALLATION, CHECK THE LOCATION OF THE FUEL TANK, FUEL LINES, BRAKE LINES, HIGH VOLTAGE BATTERIES AND WIRING HARNESSSES TO AVOID INJURY OR PROPERTY DAMAGE FROM TOOL CONTACT.

SEAL ALL EXTERIOR HOLES - ALL INSTALLATION HOLES SHOULD BE SEALED WITH BUTYL TAPE OR SILICON TO PREVENT WATER AND EXHAUST GASES FROM ENTERING THE VEHICLE.

CONTROL DRILL DEPTH - TO AVOID DAMAGE TO THE VEHICLE, USE A DRILL STOP OR CLEARED STEP BIT WHEN DRILLING INSTALLATION HOLES.

ALWAYS ADD PRIMER - WHEN ADDING INSTALLATION HOLES BE SURE TO USE A SELF-ETCHING PRIMER TO PREVENT CORROSION, FASTENER FAILURE AND INJURY.

MOUNTING POINTS MUST HAVE METAL-TO-METAL CONTACT - USE PROVIDED MOUNTING SPACERS TO ACCOMMODATE FOR VEHICLE FEATURES, CARPET OR SUBFLOORS.

PROVIDE CLEARANCE FOR SPACERS - IF THE INSTALLATION VEHICLE CONTAINS A CARPET OR SUBFLOOR, USE A 1-3/16" DIAMETER CARPET CUTTER (P/N: 31183-0) AT ALL MOUNTING LOCATIONS TO OPEN UP ROOM FOR SPACERS.

CHECK SPACER ORIENTATION - BE SURE THAT THE INDENT IN THE SPACER COVERS THE PLUSNUT HEAD; THIS ENSURES THE MOST METAL-TO-METAL CONTACT AND REDUCES VIBRATION.

PLUSNUT INSTALLATION - A PLUSNUT GUN IS RECOMMENDED FOR PLUSNUT INSTALLATION FOR ITS PRODUCTION SPEED. HOWEVER, A PLUSNUT SETTING TOOL CAN ALSO BE USED (P/N: 22200-0).

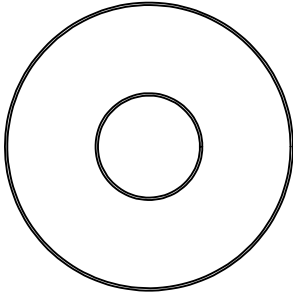
THRU-BOLT CLEARANCE - WHEN USING A THRU-BOLT AT ANY MOUNTING LOCATION, BE SURE THAT YOUR HOLE HAS 1/16" CLEARANCE.

PAGE:

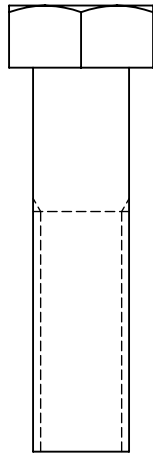
3

FASTENERS USED

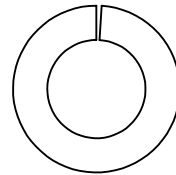
BAG REFERENCE:



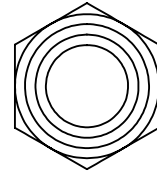
WASHER, FLAT
1/2X1.5
QTY: 4



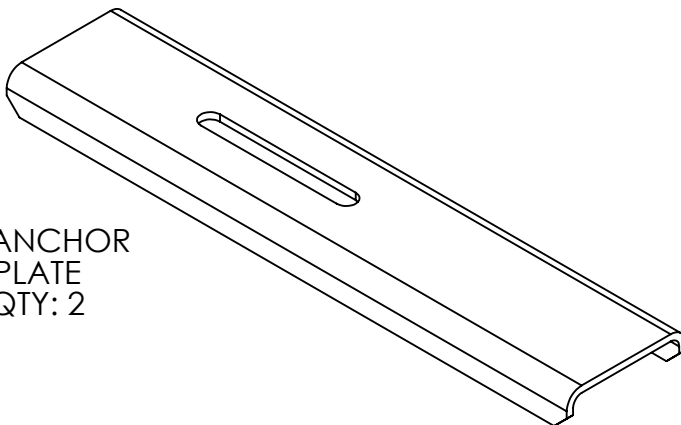
BOLT, HH
1/2-13X2.00"
QTY: 4



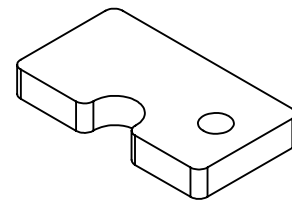
WASHER, LCK SPLIT 1/2
QTY: 4



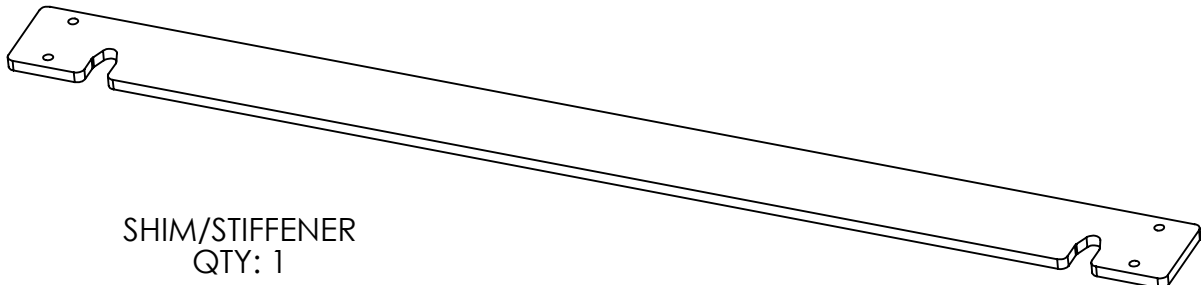
NUT, HEX 1/2-13
QTY: 4



HD ANCHOR
PLATE
QTY: 2



PLEAT SPACER
QTY: 2



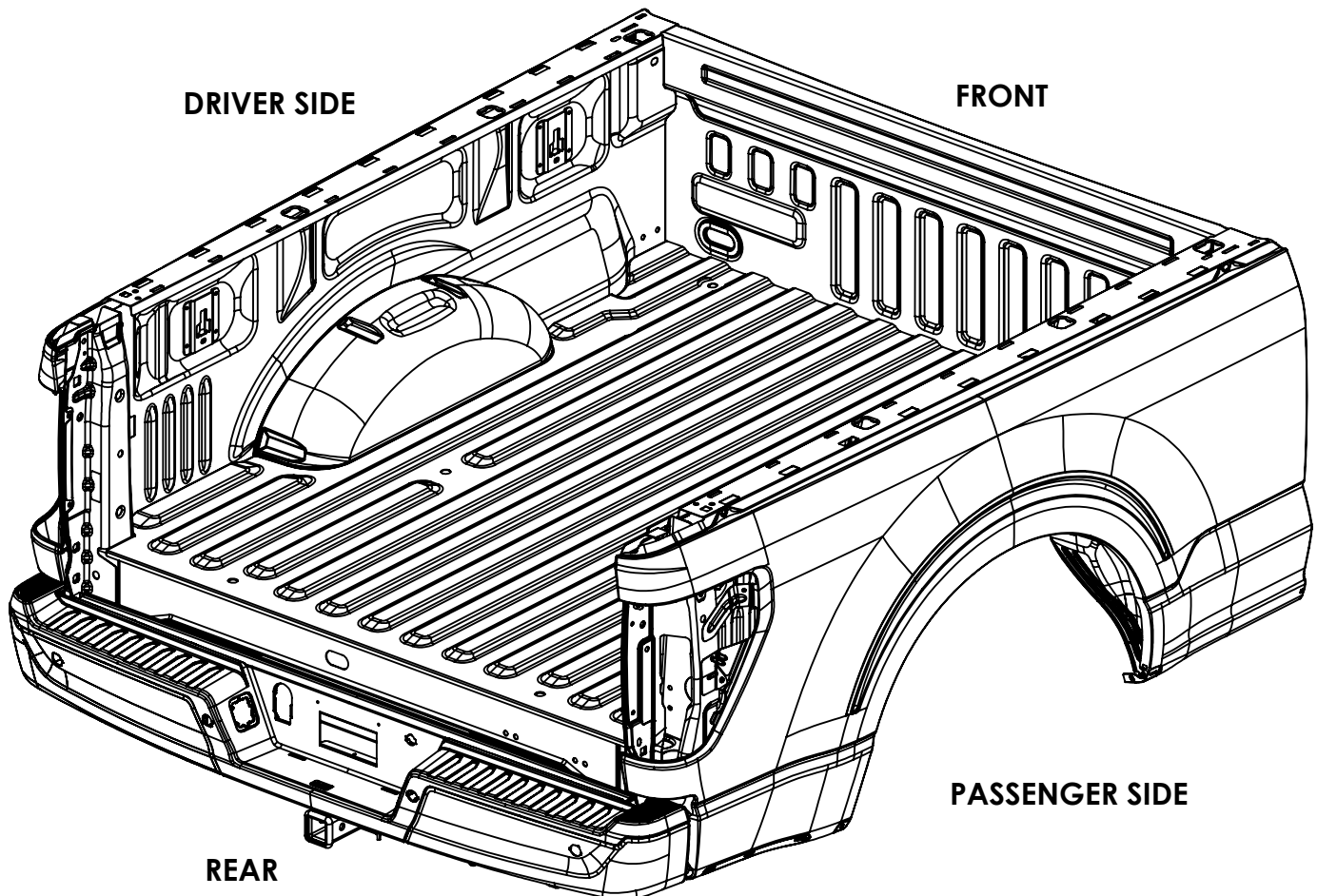
SHIM/STIFFENER
QTY: 1

INTENTIONALLY LEFT BLANK

STEP 1 - PREP PICKUP BED - FORD F150 6.5' BOX

Step 1.1
REMOVE ALL DEBRIS
FROM BED OF VEHICLE

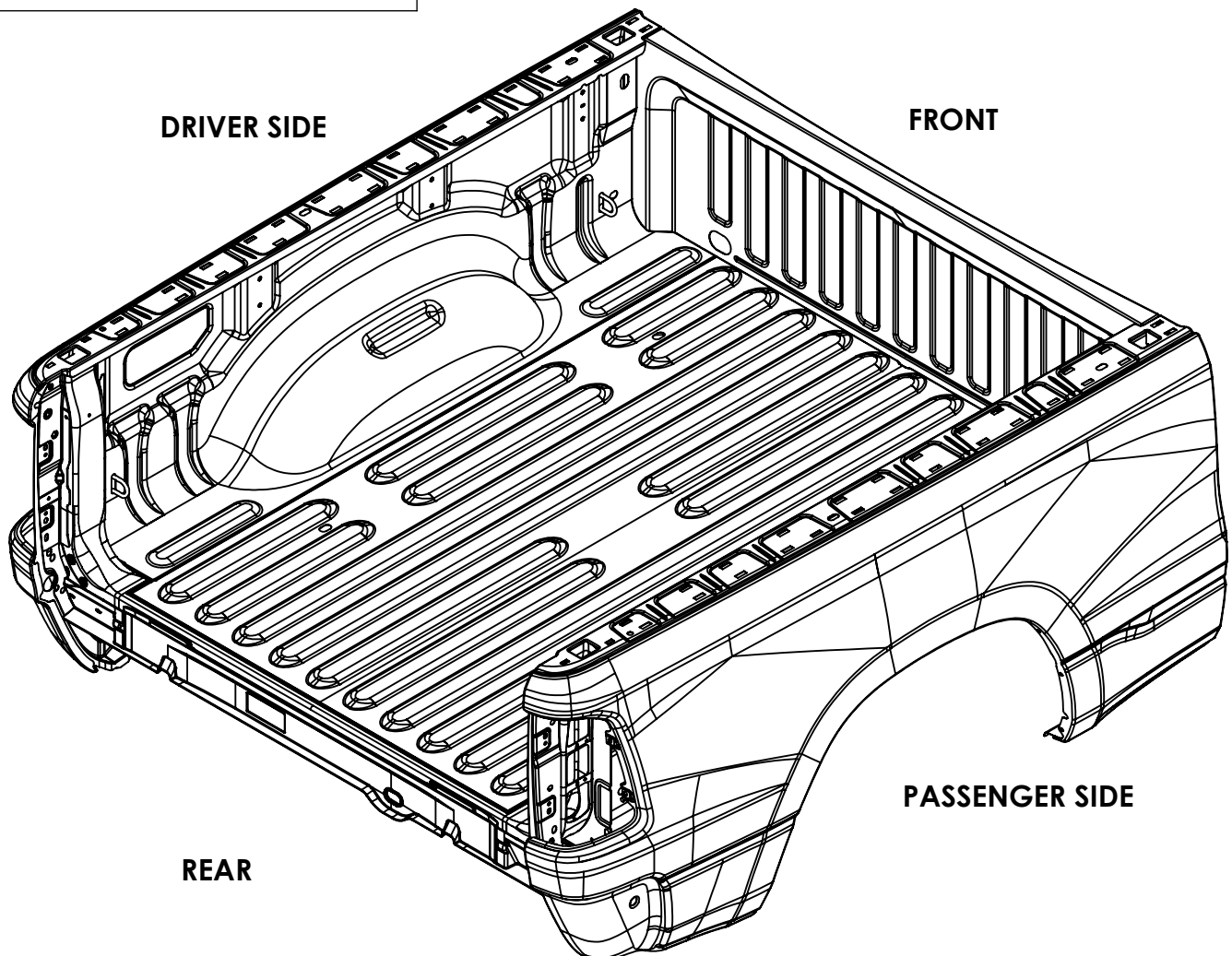
Step 1.2
INSPECT UNDER VEHICLE
LOCATING SPARE TIRE,
FUEL TANK, HEAT SHIELD,
FUEL LINES, AND ANY
OTHER ITEMS THAT COULD
BE DAMAGED WHEN
DRILLING MOUNTING
HOLES



STEP 1 - PREP PICKUP BED - RAM 1500 6.25' BOX

Step 1.1
REMOVE ALL DEBRIS
FROM BED OF VEHICLE

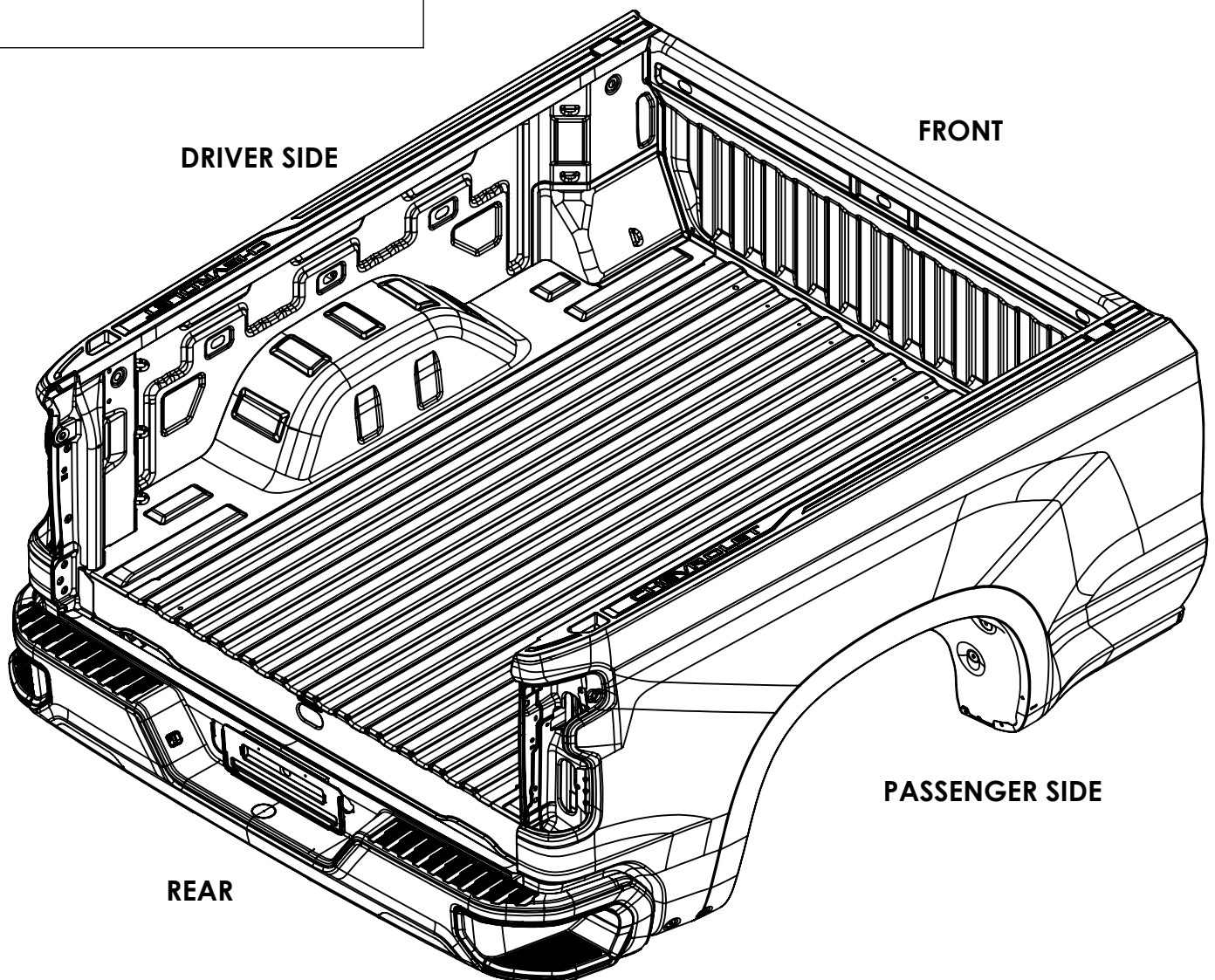
Step 1.2
INSPECT UNDER VEHICLE
LOCATING SPARE TIRE,
FUEL TANK, HEAT SHIELD,
FUEL LINES, AND ANY
OTHER ITEMS THAT COULD
BE DAMAGED WHEN
DRILLING MOUNTING
HOLES



STEP 1 - PREP PICKUP BED - GM/CHEVY 1500 6.5' BOX

Step 1.1
REMOVE ALL DEBRIS
FROM BED OF VEHICLE

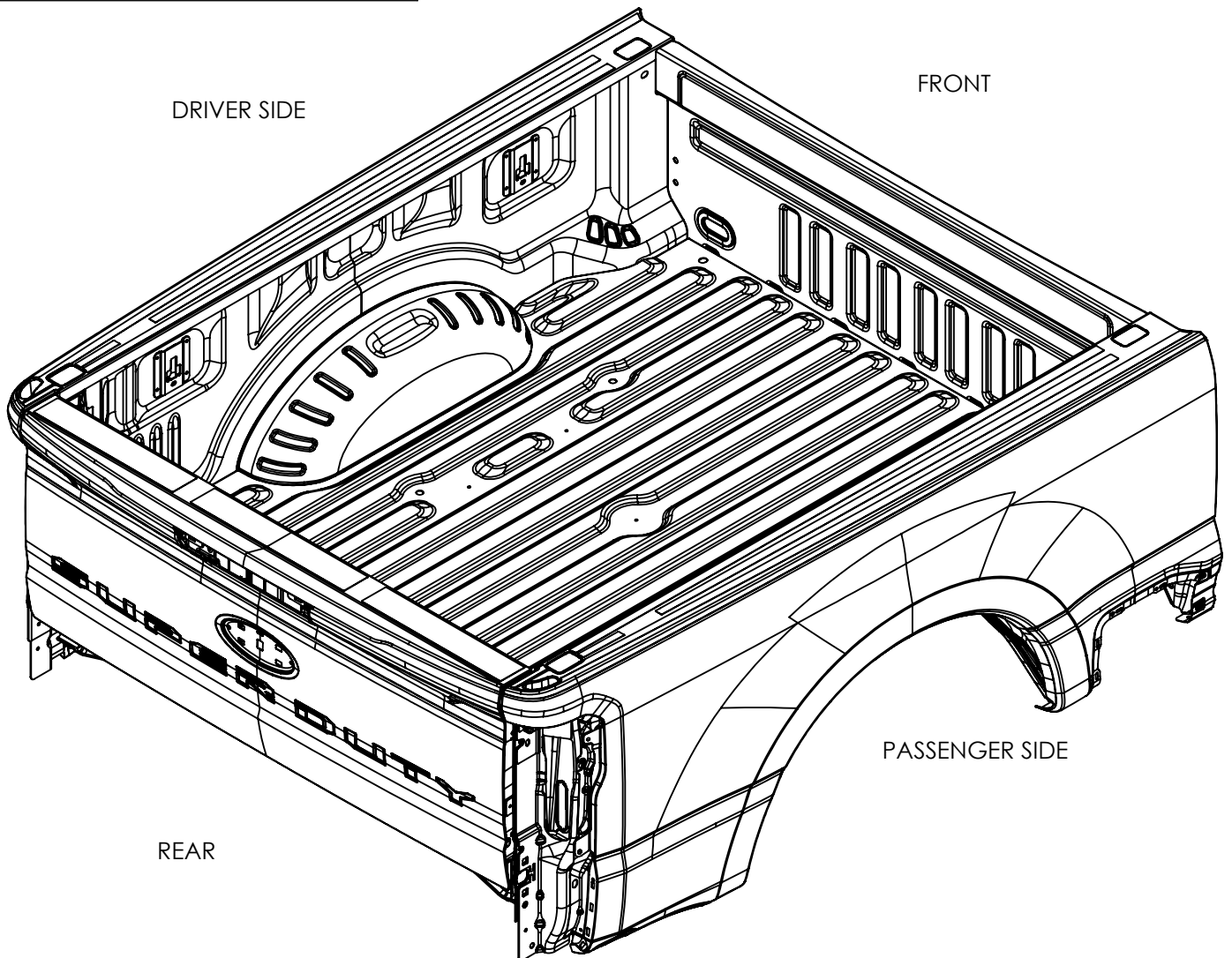
Step 1.2
INSPECT UNDER VEHICLE
LOCATING SPARE TIRE,
FUEL TANK, HEAT SHIELD,
FUEL LINES, AND ANY
OTHER ITEMS THAT COULD
BE DAMAGED WHEN
DRILLING MOUNTING
HOLES



STEP 1 - PREP PICKUP BED - F250/350 6.75' BOX SRW

Step 1.1
REMOVE ALL DEBRIS
FROM BED OF VEHICLE

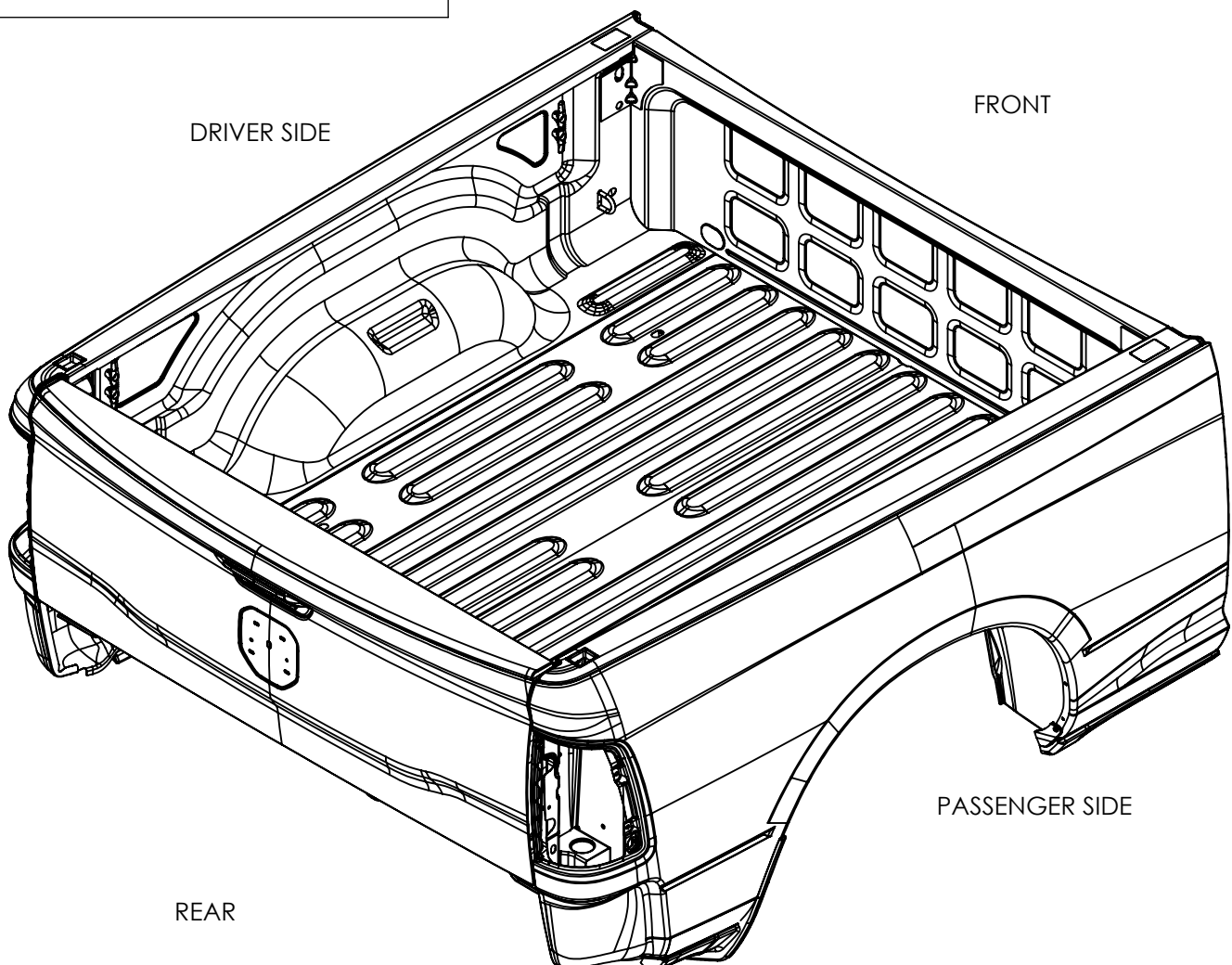
Step 1.2
INSPECT UNDER VEHICLE
LOCATING SPARE TIRE,
FUEL TANK, HEAT SHIELD,
FUEL LINES, AND ANY
OTHER ITEMS THAT COULD
BE DAMAGED WHEN
DRILLING MOUNTING
HOLES



STEP 1 - PREP PICKUP BED - RAM 2500/3500 6.25' BOX SRW

Step 1.1
REMOVE ALL DEBRIS
FROM BED OF VEHICLE

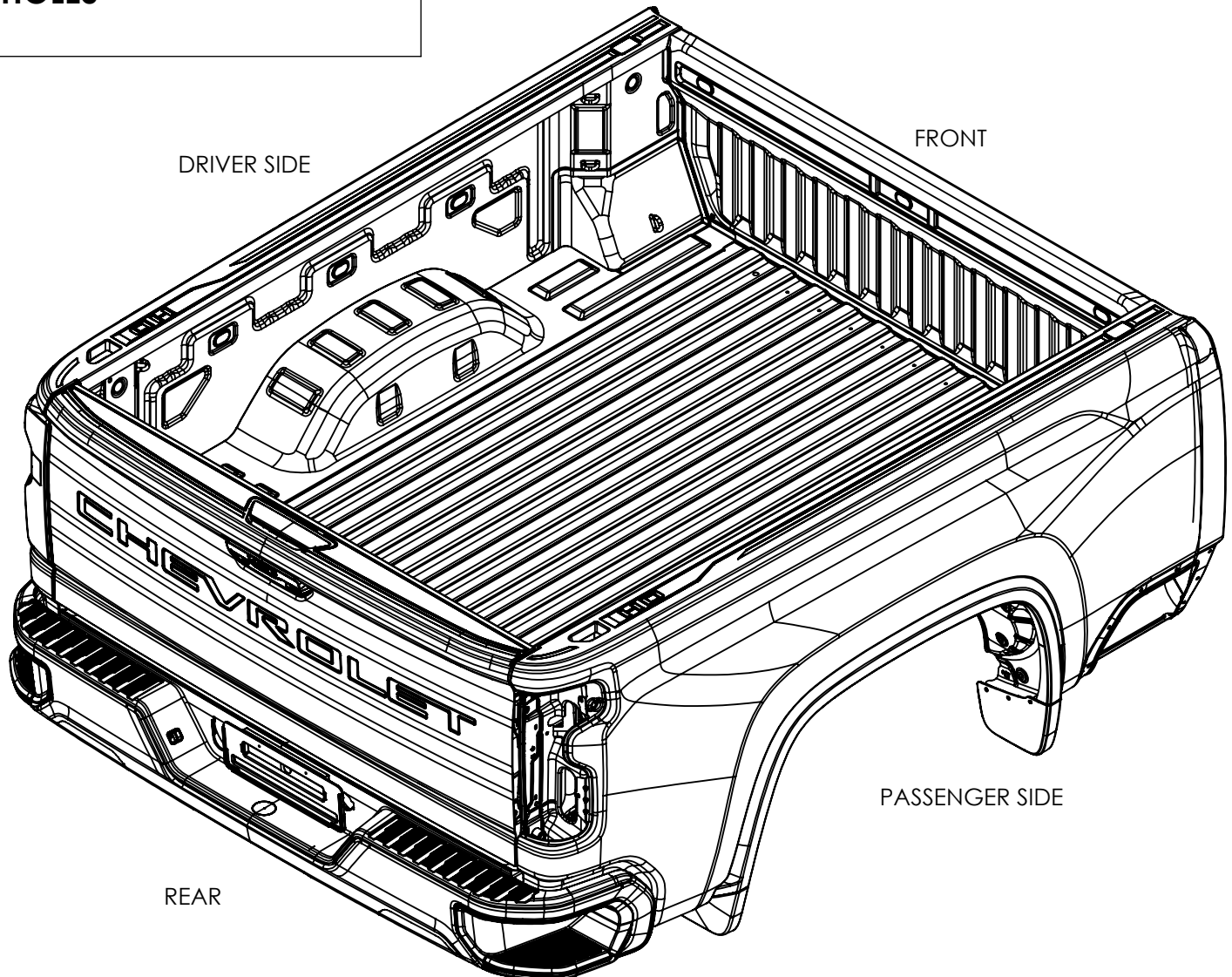
Step 1.2
INSPECT UNDER VEHICLE
LOCATING SPARE TIRE,
FUEL TANK, HEAT SHIELD,
FUEL LINES, AND ANY
OTHER ITEMS THAT COULD
BE DAMAGED WHEN
DRILLING MOUNTING
HOLES



Step 1.1
REMOVE ALL DEBRIS
FROM BED OF VEHICLE

Step 1.2
INSPECT UNDER VEHICLE
LOCATING SPARE TIRE,
FUEL TANK, HEAT SHIELD,
FUEL LINES, AND ANY
OTHER ITEMS THAT COULD
BE DAMAGED WHEN
DRILLING MOUNTING
HOLES

NOTE: GM/Chevy HD Truck Pickup
Bed Prep continued on next page



Step 1.3

IDENTIFY THE HEAT SHIELD UNDER THE TRUCK-BOX - PASSENGER SIDE, CAB END

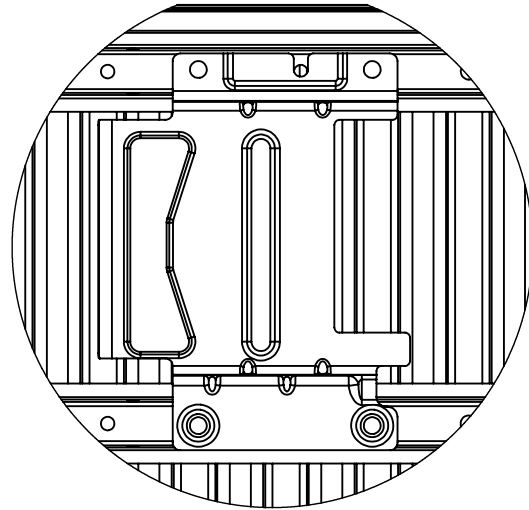
Step 1.4

FLIP THE HEAT SHEILD FROM ITS FACTORY ORIENTATION BY REMOVING THE FACTORY BOLTS.

- TOP SIDE TO THE BOTTOM - BOTTOM SIDE TO THE TOP.

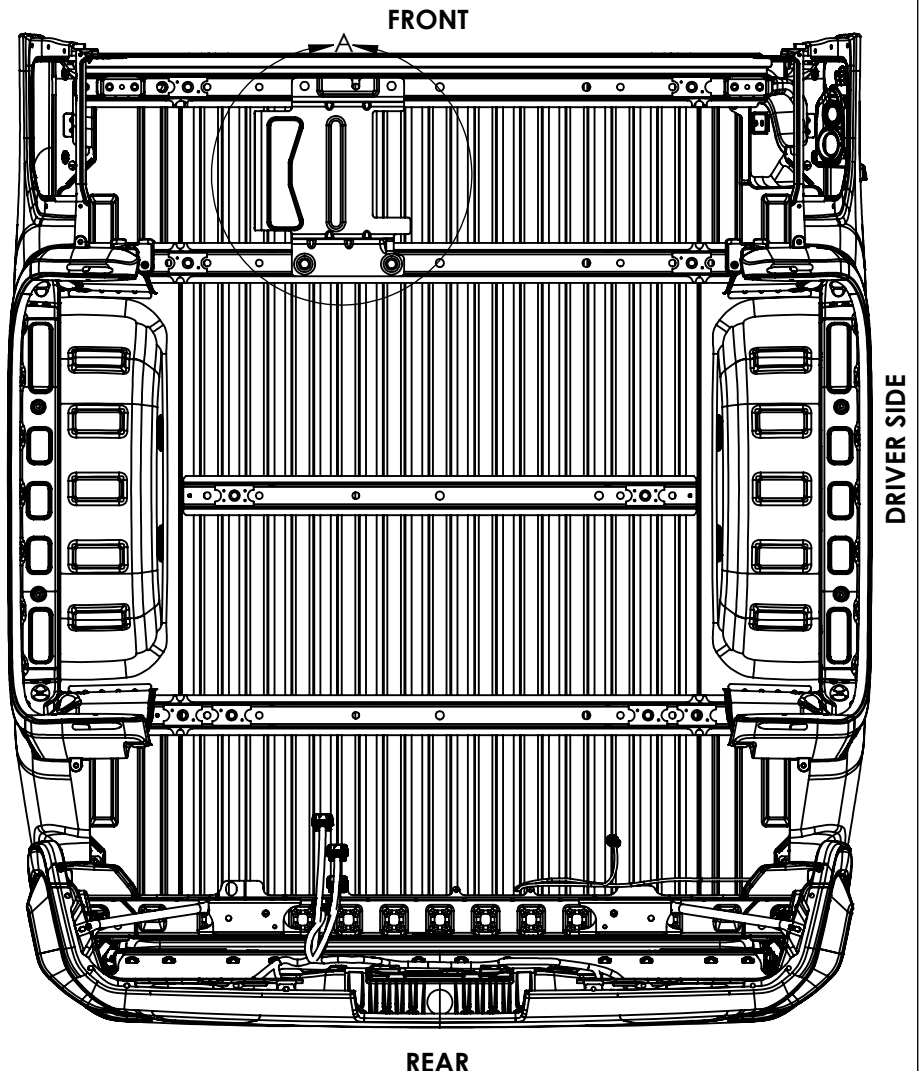
UTILIZE THE STOCK BOLT HARDWARE TO RE-ATTACH THE SHEILD.

THIS WILL PROVIDE GREATER CLEARANCE BETWEEN THE HEAT SHEILD AND THE TRUCK BOX FLOOR.



DETAIL A
SCALE 1 : 9

PASSENGER SIDE



THINGS TO CONSIDER...

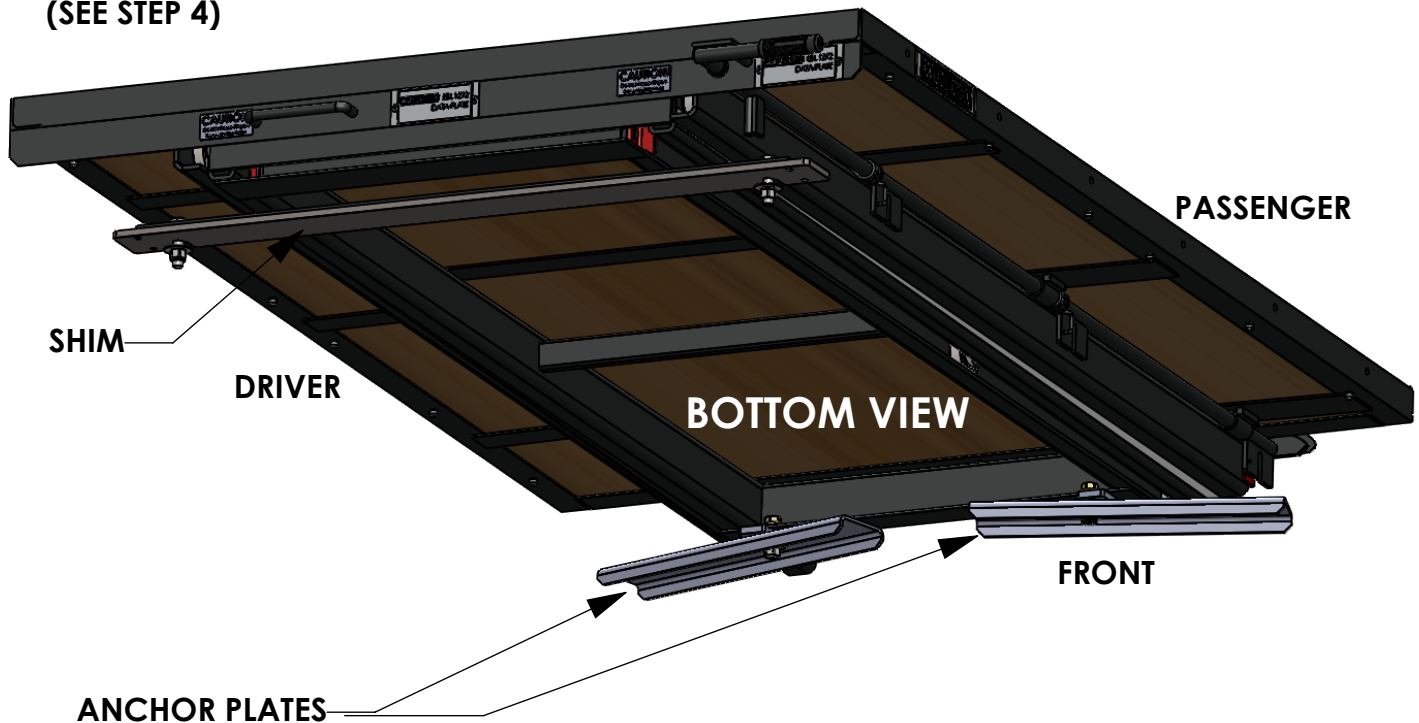
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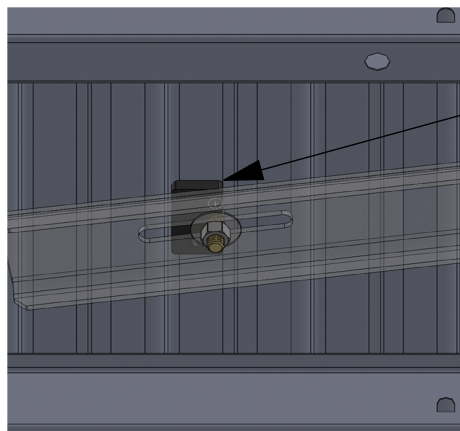
***EVERY SLIDING CARGO PLATFORM COMES WITH ONE TAILGATE SHIM.
PLACE SHIM BETWEEN EBL1272/EBL1270, AND TOP OF TRUCK-BED.
(SEE STEP 6)**

***ANCHOR PLATES ARE INSTALLED, FLAT-SIDE-UP, UNDER TRUCK. ADJUST AS REQUIRED.
TRY TO SPAN AS MANY PLEATS AS POSSIBLE. THIS WILL LEAD TO LESS DEFLECTION.
(SEE STEP 4)**

***PLEAT SPACERS WILL EITHER GO */N* THE BED (FORD), OR UNDER IT (RAM AND GM). THESE
SPACERS ARE DESIGNED
TO FILL IN THE VOID, WITHIN THE BED-FLOOR PLEATS.
**TIGHTENING CAB-SIDE BOLTS WITHOUT PLEAT SPACERS MAY CAUSE DAMAGE TO
VEHICLE.**
(SEE STEP 4)**

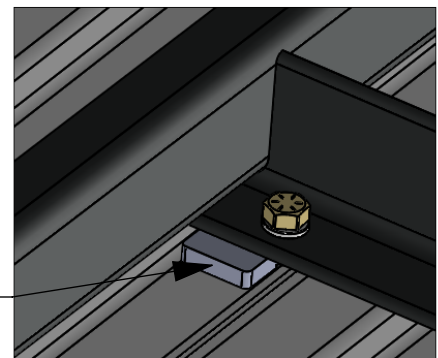


BOTTO VIEW (GM, RAM)



***IN THIS INSTANCE,
THE PLEAT SPACERS
ARE REQUIRED *UNDER* THE BED.**

TOP VIEW (FORD)



***IN THIS INSTANCE,
THE PLEAT SPACERS
ARE REQUIRED */N* THE BED.**

THINGS TO CONSIDER...

PAGE:

13

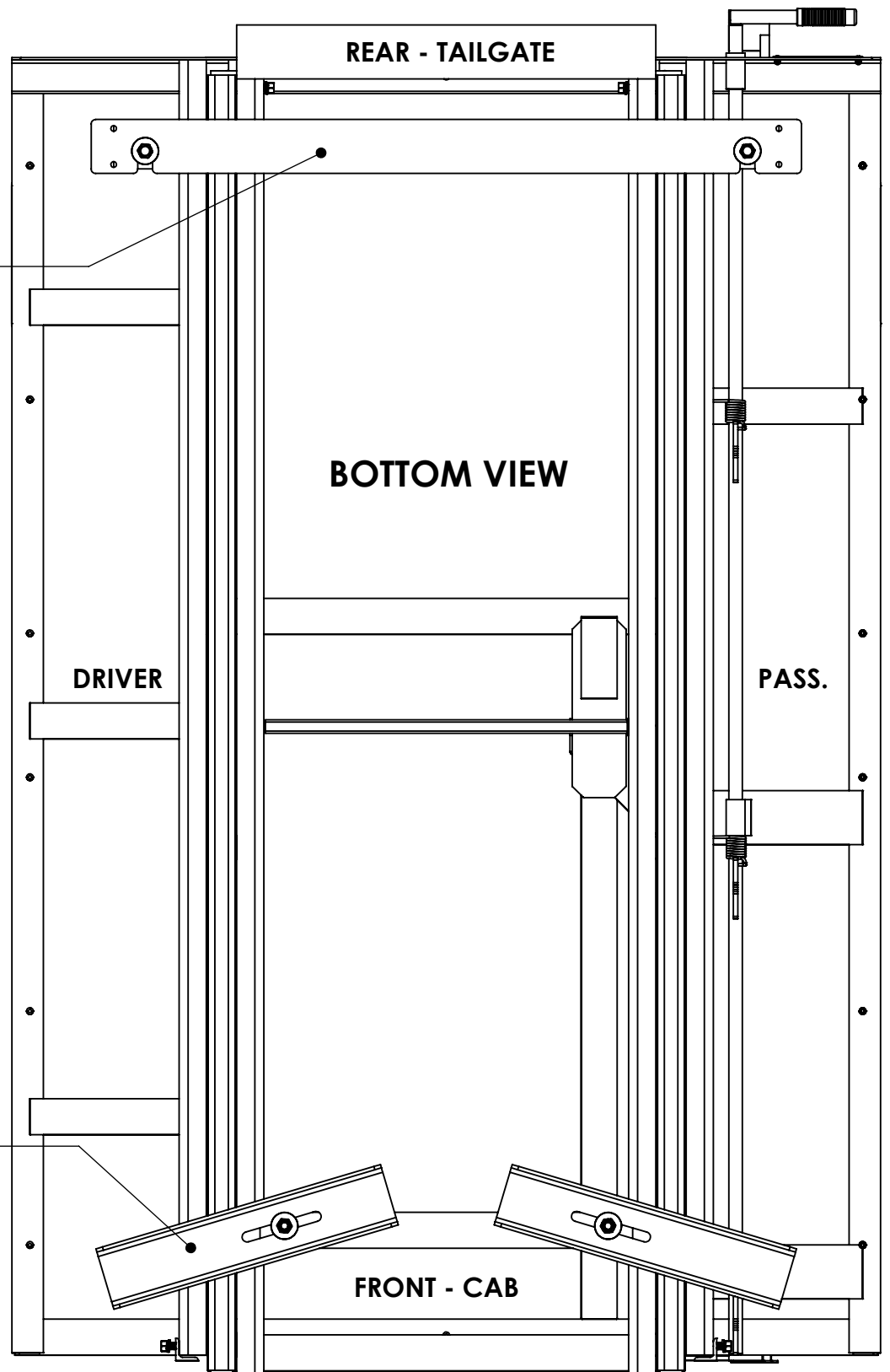
NOTICE THE
FINAL ORIENTATION
OF THE SHIM/STIFFENER.

SHIMS ALWAYS GO
BETWEEN THE EBL UNIT,
AND THE TRUCK-BED.

ANCHOR PLATES WILL
BE SPLAYED TO BEST
FIT YOUR PARTICULAR
VEHICLE.

HORIZONTAL TO SLIGHT
DIAGONAL
ORIENTATION
RECOMMENDED (AS
SHOWN)

ANCHOR PLATES
ALWAYS GO *UNDER*
THE TRUCK-BED.

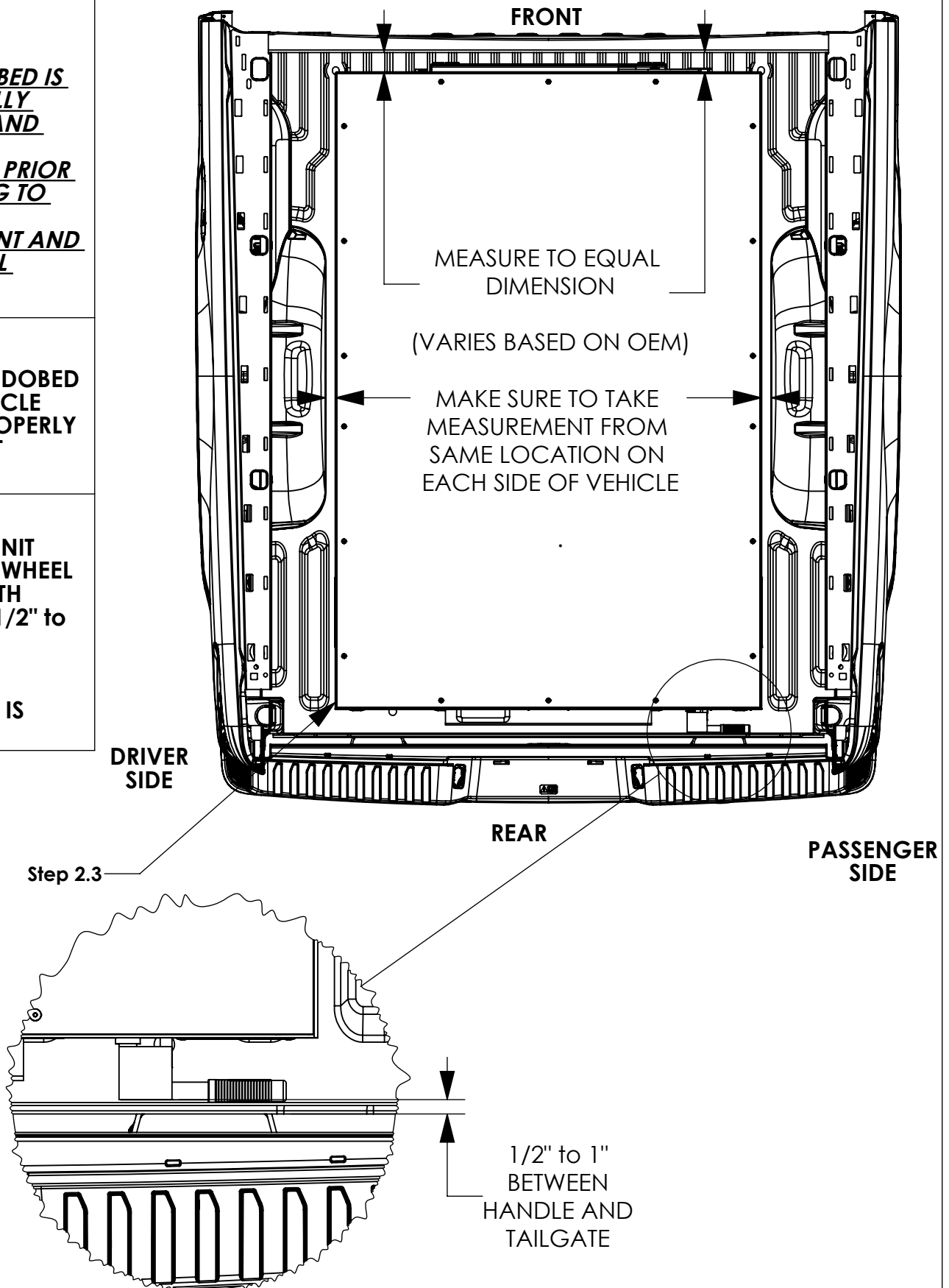


STEP 2 - POSITION EXTENDEBED

Step 2.1
ASSURE
EXTENDEBED IS
IN THE FULLY
CLOSED AND
LOCKED
POSITION PRIOR
TO LIFTING TO
AVOID
MOVEMENT AND
POTENTIAL
INJURY

Step 2.2
LIFT EXTENDEBED
INTO VEHICLE
USING PROPERLY
RATED LIFT

Step 2.3
CENTER UNIT
BETWEEN WHEEL
WELLS WITH
HANDLE 1/2" to
1" FROM
TAILGATE
(WHEN
TAILGATE IS
CLOSED)



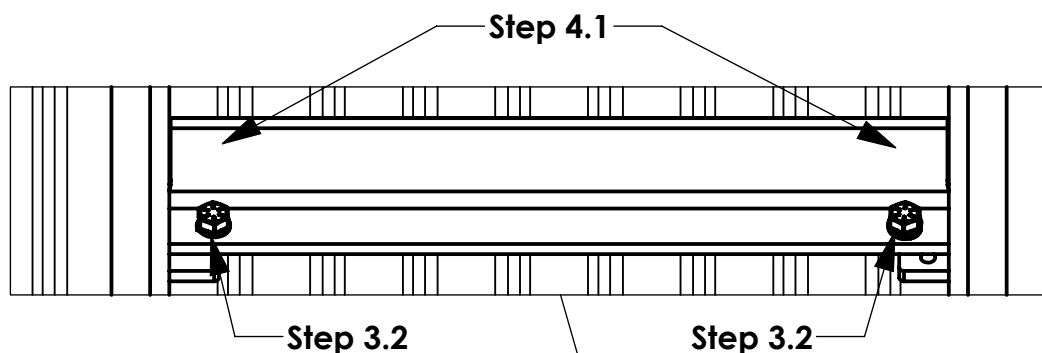
STEP 3 - MARK & DRILL FRONT OF PICKUP BED

Step 3.1
CAREFULLY
EXTEND UNIT TO
EXPOSE
MOUNTING
HOLES CLOSEST
TO CAB,
ASSURING NO
MOVEMENT OF
FRAME



**USE GREAT CARE WHEN DRILLING TO
AVOID DAMAGE TO FUEL TANK, FUEL
LINES, HEAT SHIELD, AND ALL OTHER
COMPONENTS.**

Step 3.2
MARK AND DRILL
HOLES FOR 1/2"
BOLT
USE DRILL STOP
AT 1/2"
1/4" PILOT DRILL BIT
1/2" DRILL BIT

**STEP 4 - INSTALL MOUNTING
BOLTS**

Step 4.1
FULLY TIGHTEN TO 75FT-LBS
1/2-13X2" BOLT, HH,
ANCHOR PLATE HAS A SLOT. YOU
WILL NEED AN ASSISTANT UNDER
THE VEHICLE TO HELP POSITION
PLATES, WASHERS, AND NUTS.
INSTALLING (02 PLACES)
3/4" SOCKET

STEP 4.1

1/2-13 X 2 SCREW

SPLIT WASHER

FRAME ANGLE

PLEAT SPACER

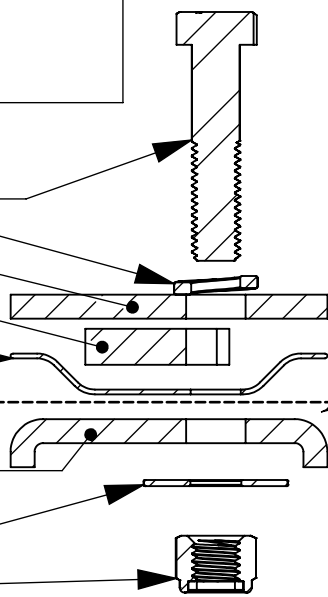
TRUCK BED

UNDERSIDE OF
VEHICLE

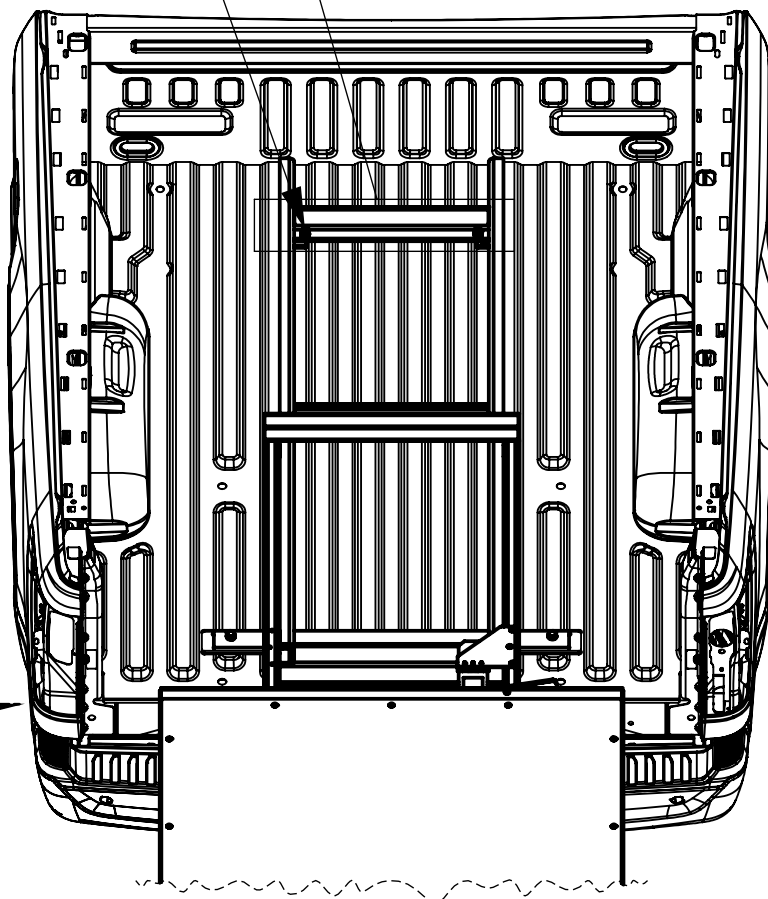
ANCHOR PLATE

FLAT WASHER

NUT



Step 3.1



STEP 4 - MARK & DRILL REAR OF PICKUP BED
F250/F350 TAILGATE-SIDE ANCHOR HOLE POSITIONS



USE GREAT CARE WHEN DRILLING TO AVOID DAMAGE TO FUEL TANK, FUEL LINES, HEAT SHIELD, AND ALL OTHER COMPONENTS.

NOTE:

FOR F250/350 VEHICLES, MOUNT HOLES MAY NEED TO BE ADDED TO THE TAILGATE-SIDE ANCHOR-FRAME CROSS MEMBER

- MARK AND DRILL HOLES FOR 1/2" BOLT

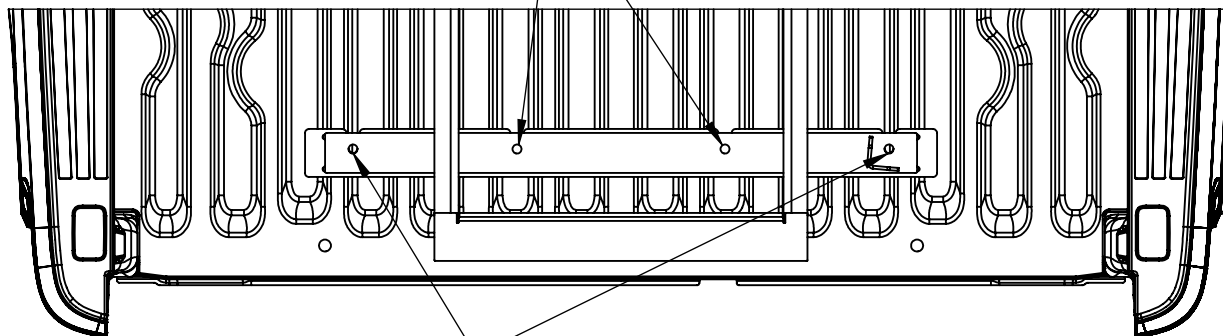
USE DRILL STOP

AT 1/2"

**1/4" PILOT DRILL BIT
9/16" DRILL BIT**

F250/350 Tailgate-Side Mount Holes

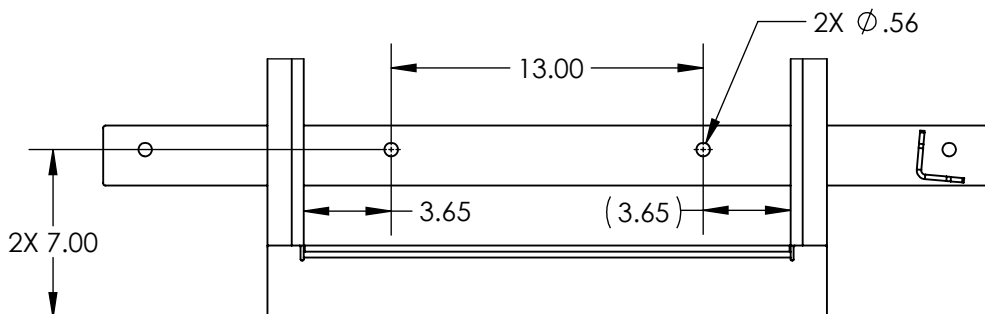
May need to be drilled on-site during installation



All other 1272/1270 Trucks

- F150
- RAM 1500/2500/3500
- GM/Chevy 1500/2500/3500

NOTE: Utilizing these holes during F250/350 installation will result in a hole on the truck-box pleating edge



STEP 5 - MARK & DRILL REAR OF PICKUP BED****FOR GM OR RAM HD PICKUP, SKIP TO PAGE 18 TO INSTALL SHIM KIT****

Step 5.1
LOCATE
TAILGATE-SIDE
ANCHOR FRAME
BOLT HOLES

Step 5.2
MARK AND DRILL
HOLES FOR 1/2"
BOLT

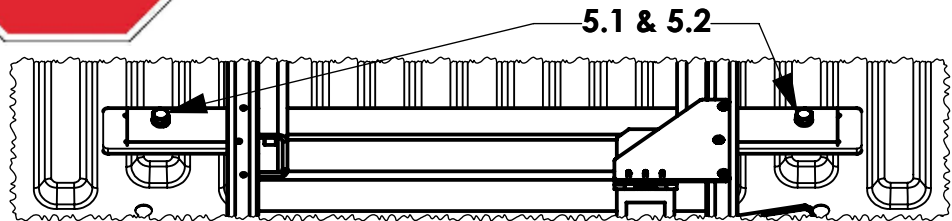
USE DRILL STOP

AT 1/2"

1/4" PILOT DRILL BIT
1/2" DRILL BIT



**USE GREAT CARE WHEN DRILLING TO
AVOID DAMAGE TO FUEL TANK, FUEL
LINES, HEAT SHIELD, AND ALL OTHER
COMPONENTS.**



Step 5.3
PLACE SHIM(S),
UNDER EBL UNIT, AS
SHOWN. A PRYBAR
MAY BE NEEDED TO
LIFT EBL UNIT,
SLIGHTLY.

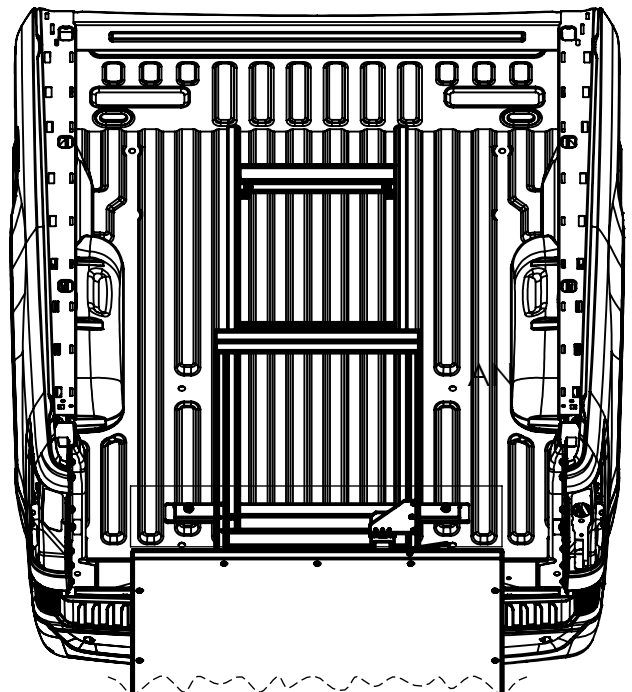
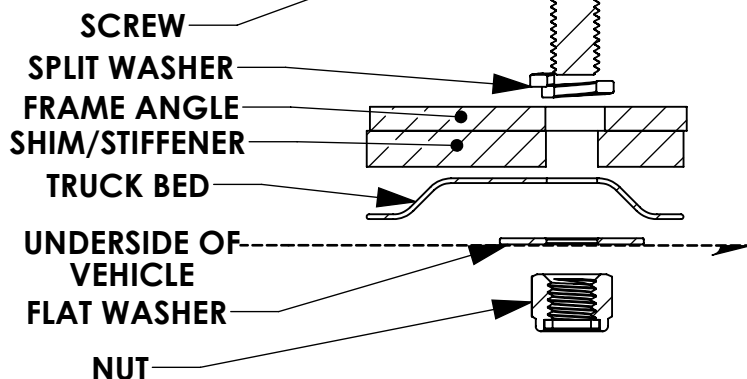
**STEP 6 - INSTALL MOUNTING
BOLTS**

Step 6.1
FULLY TIGHTEN TO 50FT-LBS
1/2-13X2" BOLT, HH,
1/2" SPLIT LOCK WASHER
SHIM/STIFFENER

UNDER TRUCK:
1/2" FLAT WASHER
1/2" HEX NUT

(02 PLACES)
3/4" SOCKET
3/4" WRENCH

STEP 6.1



MAKE SURE ALL FASTENERS ARE TIGHTENED!!! INSTALLATION IS COMPLETE

STEP 5 FOR GM 1500/2500/3500 AND RAM 2500/3500 PICKUP - MARK & DRILL REAR OF PICKUP BED

THIS STEP REQUIRES HDW71974 KIT

**Step 5.1
LOCATE
TAILGATE-SIDE
ANCHOR FRAME
BOLT HOLES**

**Step 5.2
MARK AND DRILL
HOLES FOR 1/2"
BOLT**

USE DRILL STOP

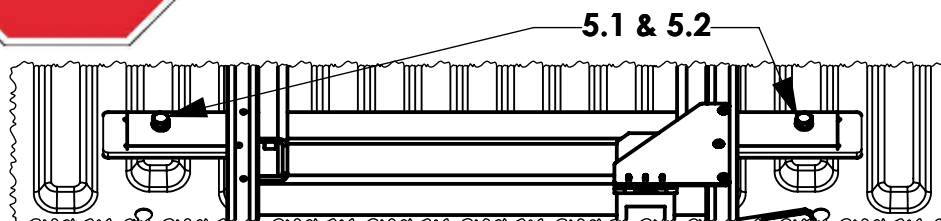
AT 1/2"

1/4" PILOT DRILL BIT

1/2" DRILL BIT



**USE GREAT CARE WHEN DRILLING TO
AVOID DAMAGE TO FUEL TANK, FUEL
LINES, HEAT SHIELD, AND ALL OTHER
COMPONENTS.**



**Step 5.3
PLACE SHIM(S),
UNDER EBL UNIT, AS
SHOWN. A PRYBAR
MAY BE NEEDED TO
LIFT EBL UNIT,
SLIGHTLY.**

STEP 6 - INSTALL MOUNTING BOLTS

**Step 6.1
FULLY TIGHTEN TO 50FT-LBS
1/2-13 X 2.25" BOLT, HH,
1/2" SPLIT LOCK WASHER
ADDITIONAL SHIM/STIFFENER**

**UNDER TRUCK:
1/2" FLAT WASHER
1/2" HEX NUT**

**(02 PLACES)
3/4" SOCKET
3/4" WRENCH**

STEP 6.1

**SCREW
SPLIT WASHER
FRAME ANGLE**

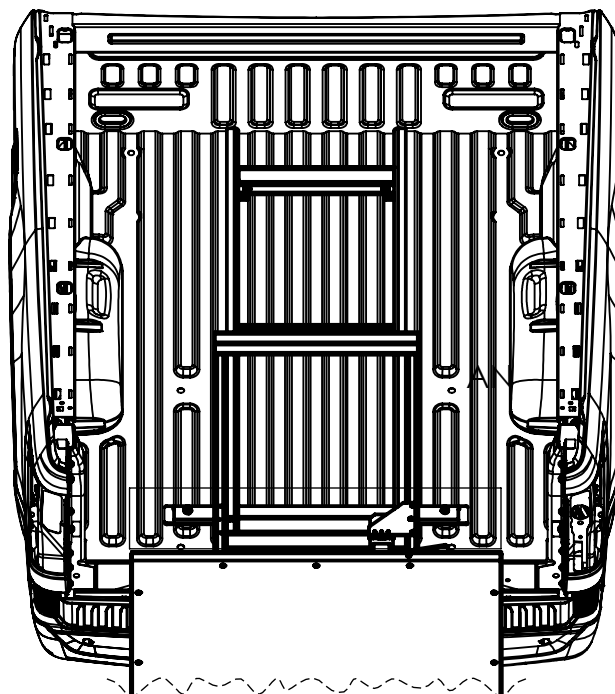
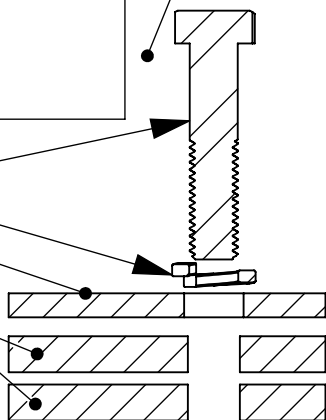
SHIM(S)

TRUCK BED

**UNDERSIDE OF
VEHICLE**

FLAT WASHER

NUT



MAKE SURE ALL FASTENERS ARE TIGHTENED!!! INSTALLATION IS COMPLETE

STEP 5 FOR GM 1500/2500/3500 AND RAM 2500/3500 PICKUP - MARK & DRILL REAR OF PICKUP BED

THIS STEP REQUIRES HDW71974 KIT

Step 5.1
LOCATE TAILGATE-SIDE ANCHOR FRAME BOLT HOLES

Step 5.2
MARK AND DRILL HOLES FOR 1/2" BOLT
USE DRILL STOP

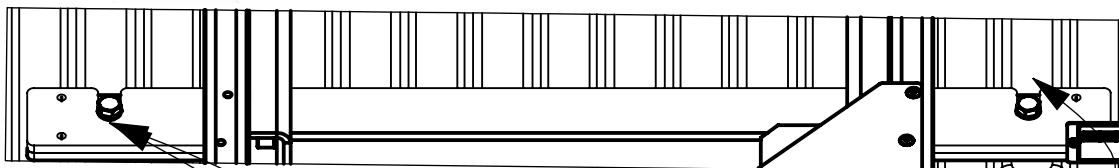
AT 1/2"

1/4" PILOT DRILL BIT

1/2" DRILL BIT



USE GREAT CARE WHEN DRILLING TO AVOID DAMAGE TO FUEL TANK, FUEL LINES, HEAT SHIELD, AND ALL OTHER COMPONENTS.



STEP 6 - INSTALL MOUNTING BOLTS

Step 6.1
USE A PRYBAR TO LIFT THE EXTENDED UNIT

Step 6.2
FULLY TIGHTEN TO 50FT-LBS
1/2-13X2.25" BOLT, HH,
1/2" SPLIT LOCK WASHER
(TWO) SHIMS

UNDER TRUCK:
1/2" FLAT WASHER
1/2" NYLOCK NUT

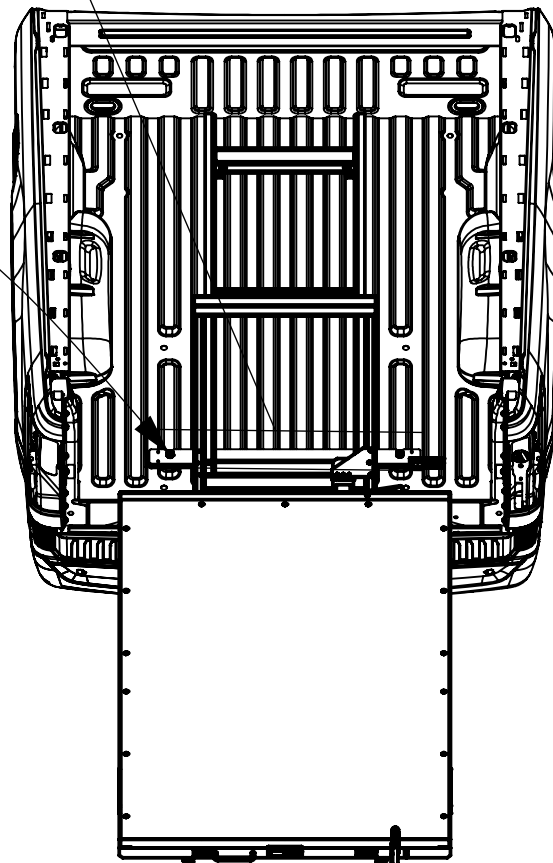
(02 PLACES)
3/4" SOCKET
3/4" WRENCH

Step 5.2

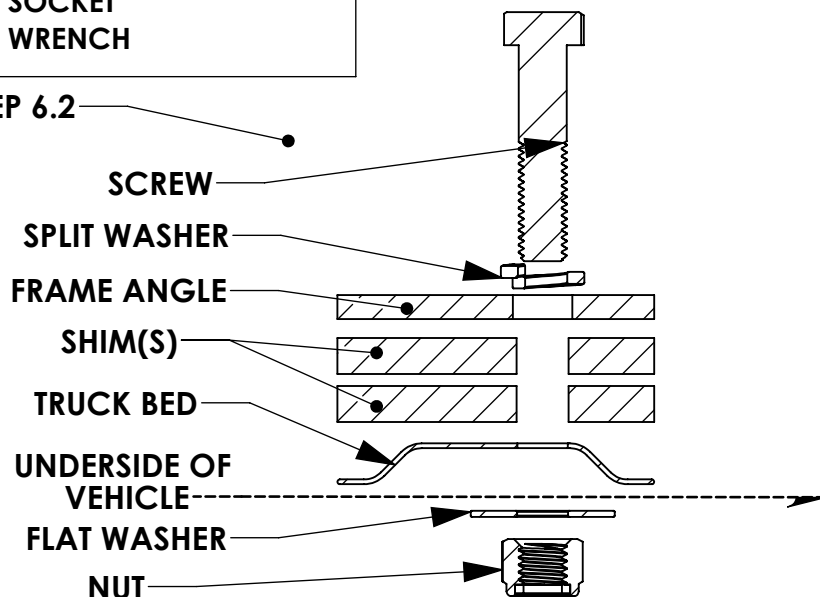
Step 5.1

**THIS KIT IS FOR
GM PICKUP TRUCKS**

**- SHIMS SHOULD
RAISE REAR OF
EXTENDED
3/4"**



STEP 6.2



MAKE SURE ALL FASTENERS ARE TIGHTENED!!! INSTALLATION IS COMPLETE