

FASTENER GROUPS LISTED BELOW ARE USED FOR ASSEMBLY AND INSTALLATION. **SOME ASSEMBLY DRILLING IS REQUIRED.** PARTITION INSTRUCTIONS & FASTENERS ARE WITH THAT UNIT. USE KD UNIT DRAWINGS TO IDENTIFY THEIR SEPARATE PARTS. CUSTOMER SPECIFIED SHELF DIMENSIONS ARE SHOWN HERE.

SYM.	FASTENERS	QTY	DRILL
ASSEMBLY FASTENERS			
●	{ 1/4-20 x 1/2" THP.SCW.	(16)	9/32
	{ 1/4-20 HX. FLANGE NUT	(16)	
●	{ 10-24 x 1/2 RHP.SCW.	(8)	3/16
	{ 10-24 HX. FLANGE NUT	(8)	
⊕	{ 10-24 x 1/2 RHP.SCW.	(4)	3/16
	{ 10-24 ELASTIC L'NUT	(4)	

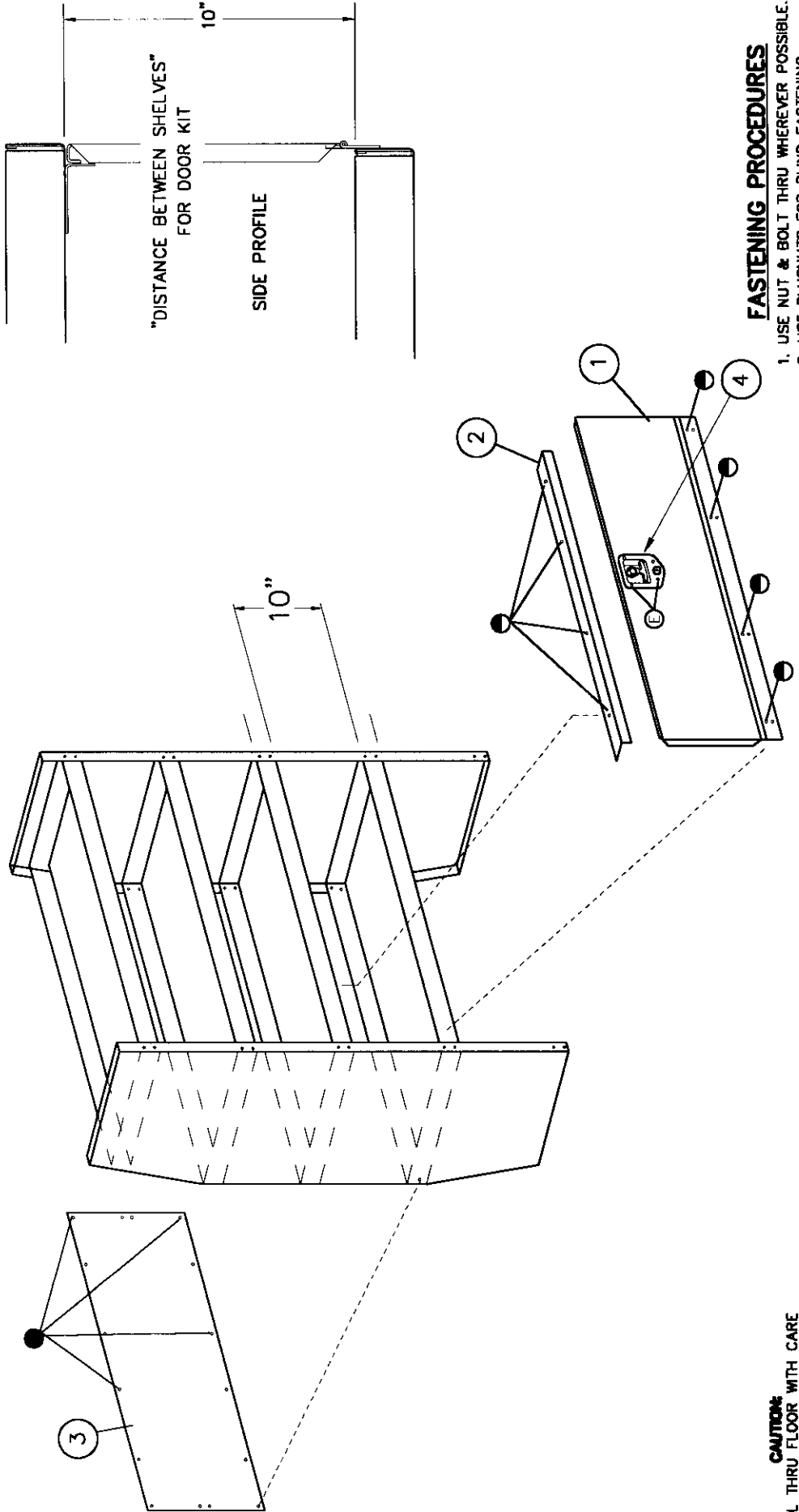
ADRIAN STEEL CO.
908 JAMES STREET
ADRIAN, MI 49221
517/265-6194

LOCKING DOOR KIT
WITH BACK
#50/30-32

DWG BY: **BDS** EGN# **6071** DATE **6/6/02** CHK BY **SM** PACKAGE # **ISS.**
PACKAGE WEIGHT: **12.03 #** HCG# **00** VCG# **00**

ITEM	PART NO.	DESCRIPTION	QTY.
1	16577	DOOR ASSEMBLY (32")	1
2	16581	DOOR STOP 31"	1
3	BP1232	BACK PANEL - 32" DOOR KIT	1
4	21000	LOCKING T HNDL W/KEY ASCO	1
BAG000032-0 FAS FOR MISC DR KITS			1
CRT000001-0 CARTON			1

PLEASE REFER TO THE INTERIOR INSTALLATION SHEET FOR CORRECT SHELF HEIGHT BEFORE ASSEMBLY.



FASTENING PROCEDURES

1. USE NUT & BOLT THRU WHEREVER POSSIBLE.
2. USE PLUSNUTS FOR BLIND FASTENING.
3. USE SHEET METAL SCREWS IN SHEAR ONLY.

CAUTION:
DRILL THRU FLOOR WITH CARE
WATCH FOR GAS TANK, CONTROL
LINES, & ELECTRICAL WIRING.