



Ford Transit Connect 26" AND 32" DOOR KIT Installation Instructions

ECN: 12428 DATE: 08/02/08 DWG BY: BJS REV BY: CHK BY: ISSUE: 8 P.N.: 37988



DK32TC
10 X 30 DOOR KIT



DK26TC
8 X 24 DOOR KIT

ADRIAN STEEL COMPANY • 906 JAMES ST. • ADRIAN, MI 49221 • (517) 265-6194

P.N. 37988

Revision B

Page No. 1 of 7



Ford Transit Connect

BEFORE YOU START!

IMPORTANT INSTALLATION STEPS ARE DENOTED USING A STOP SIGN. THESE STEPS MUST BE PERFORMED AS SPECIFIED IN ORDER TO ENSURE A PROPER INSTALLATION AND MUST BE FOLLOWED IN ORDER TO MAINTAIN YOUR PRODUCT WARRANTY!



CRITICAL INFORMATION PERTAINING TO USER AND/OR VEHICLE SAFETY IS DENOTED USING A CAUTION SIGN. SAFETY ITEMS MUST BE STRICTLY ADHERED TO IN ORDER TO ENSURE A SAFE WORKING ENVIRONMENT!



YOU WILL NEED THE FOLLOWING TOOLS IN ORDER TO COMPLETE THIS JOB.

#3 PHILLIPS SCREWDRIVER	
7/16" OPEN END WRENCH	RATCHET WRENCH, WITH 7/16" SOCKET

ALL FASTENERS USED IN THE ASSEMBLY AND INSTALLATION OF THIS PRODUCT SHOULD BE TIGHTENED TO THE SPECIFIED TORQUE AS LISTED WITH EACH FASTENER CALLOUT BOX.



THE USE OF AIR OR ELECTRIC IMPACT TOOLS FOR THE ASSEMBLY OF FASTENERS IS NOT RECOMMENDED AND COULD CAUSE FASTENER FAILURE!



THE USE OF NON-STANDARD FASTENERS AND/OR DEVIATING FROM THE FASTENERS SPECIFIED IN THE INSTRUCTION (S) MAY VOID YOUR PRODUCT WARRANTY!

ADRIAN STEEL COMPANY • 906 JAMES ST. • ADRIAN, MI 49221 • (517) 265-6194

P.N. 37988

Revision B

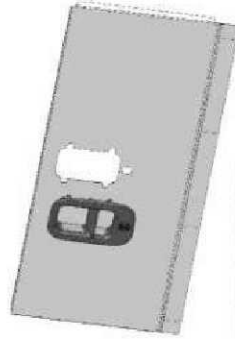
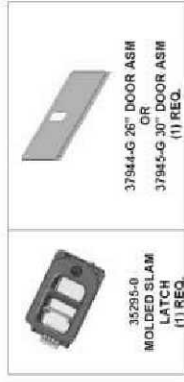
Page No. 2 of 7



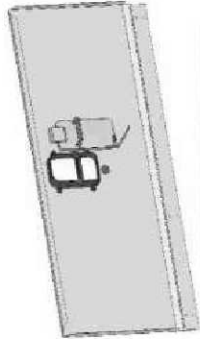
Ford Transit Connect

STEP - 01

ATTACHMENT OF SLAM LATCH TO DOOR ASSEMBLY



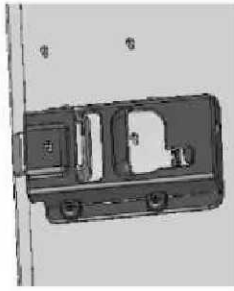
1) INSTALL SLAM LATCH COVER AS SHOWN



2) INSTALL SLAM LATCH BOLT AS SHOWN



3) INSTALL SLAM LATCH BODY AS SHOWN



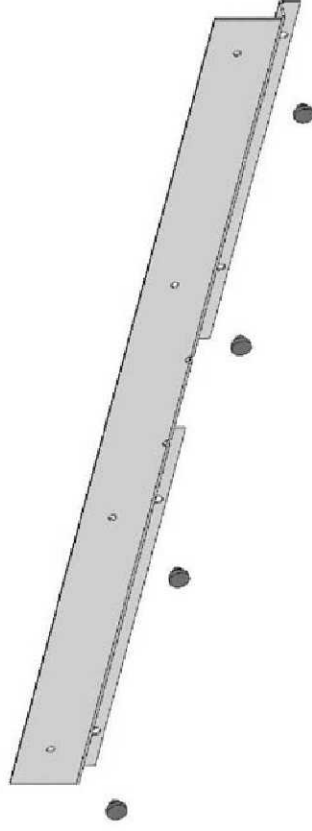
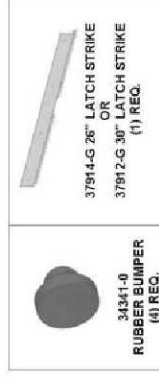
4) INSTALL (4) SCREWS AS SHOWN



Ford Transit Connect

STEP - 02

ATTACHMENT OF RUBBER BUMPERS TO LATCH STRIKE

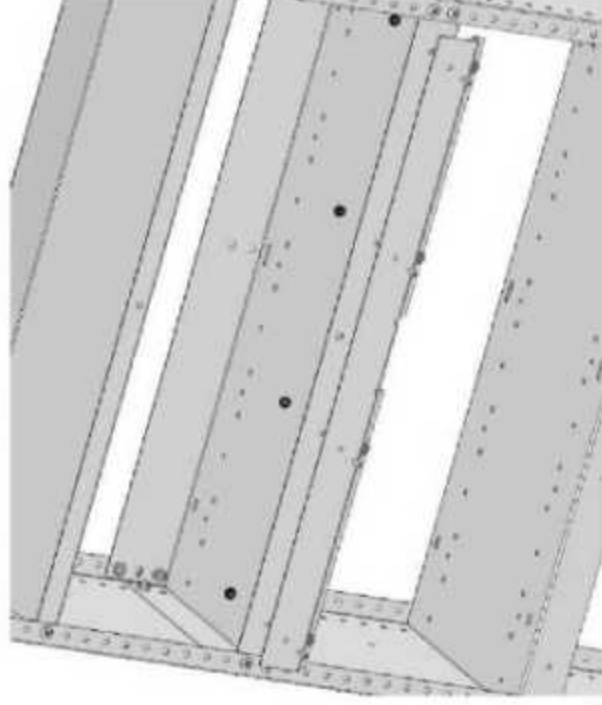
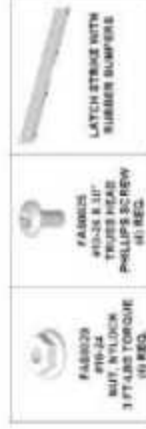


PUSH REAR FLANGE OF (4) RUBBER BUMPERS THROUGH THE (4) HOLES IN THE LATCH STRIKE
MAKE SURE RUBBER BUMPERS ARE COMPLETELY SEATED.

Ford Transit Connect

STEP - 03

ATTACHMENT OF LATCH STRIKE TO SHELF

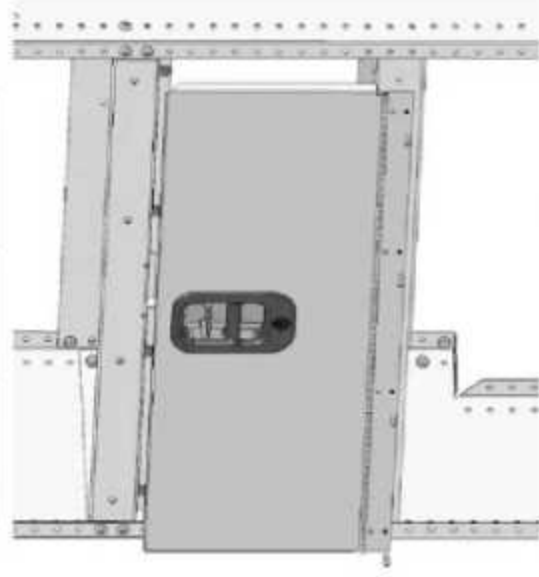


ASSEMBLE LATCH STRIKE TO SHELF WITH THE ABOVE FASTENERS AS SHOWN

Ford Transit Connect

STEP - 04

ATTACHMENT OF DOOR ASSEMBLY TO SHELF



ASSEMBLE DOOR ASSEMBLY TO SHELF WITH THE ABOVE FASTENERS AS SHOWN

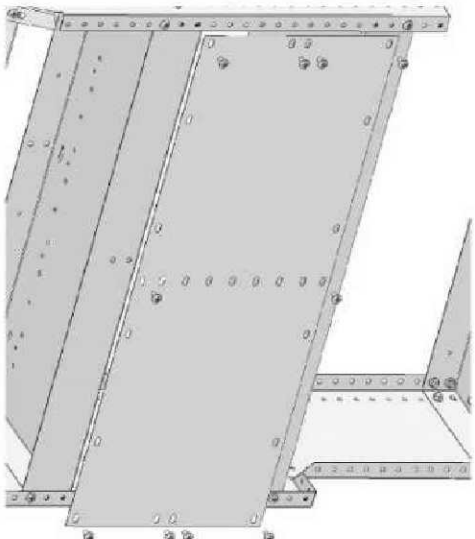


Ford Transit Connect

STEP - 04

ATTACHMENT OF DOOR ASSEMBLY TO SHELF

 FA30081 HEX FLANGE NUT 1/2" X 20 8 FT. LBS TORQUE (10) REQ.	 FAS0055 1/2" X 20 X 1.50 TRUSS HEAD PHILLIPS SCREW (10) REQ.	 BP1222 BACK PANEL 32" OR BP1026 BACK PANEL 26" (1) REQ.
--	---	---



ASSEMBLE BACK PANEL TO SHELF UNIT WITH THE ABOVE FASTENERS AS SHOWN

STOP DOUBLE-CHECK ALL FASTENER LOCATIONS TO BE SURE THAT ALL FASTENERS ARE TIGHTENED TO SPECIFICATIONS! **STOP**

YOUR INSTALLATION IS NOW COMPLETE! STOW THIS COPY IN THE VEHICLE FOR FUTURE REFERENCE!