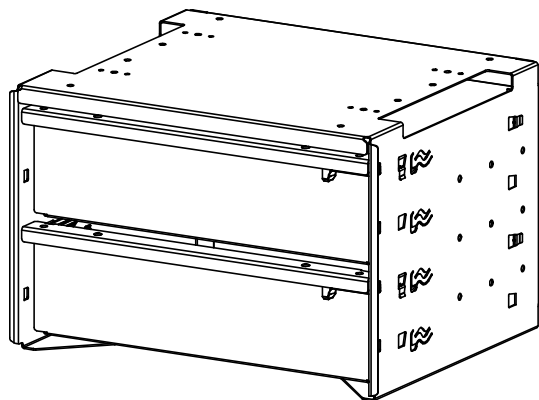
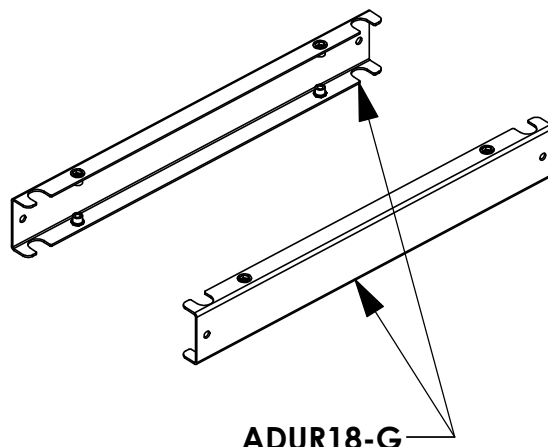


**THIS INSTRUCTION IS TO DEMONSTRATE THE ASSEMBLY AND INSTALLATION OF THE  
ADRIAN SHELVING DRAWER UNIT PRODUCT LINE**

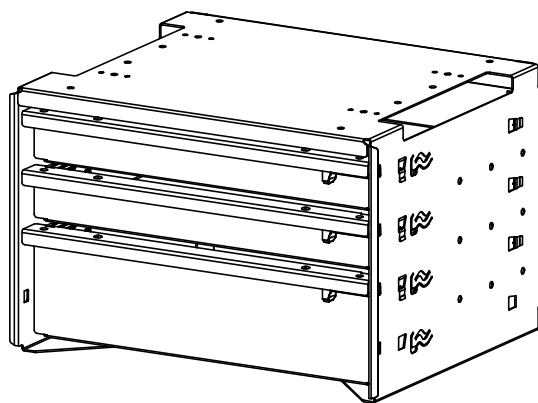


**ADUA1418A2T  
ADUA1424A2T  
ADUA1618A2T  
ADUA1624A2T**

**ADURK18G**

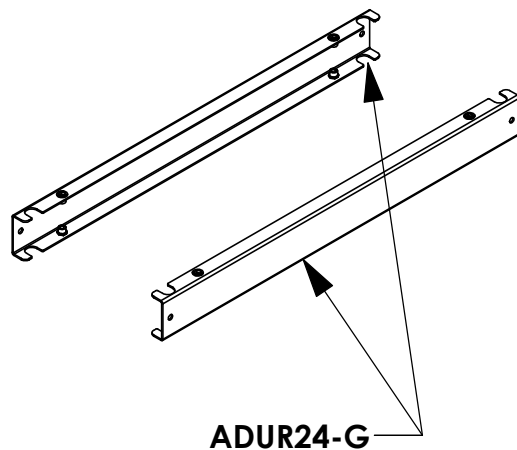


**ADUR18-G**

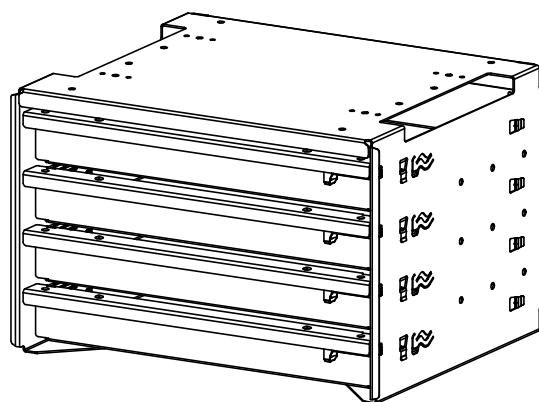


**ADUA1418A3C  
ADUA1424A3C  
ADUA1618A3C  
ADUA1624A3C**

**ADURK24G**



**ADUR24-G**



**ADUA1418A4S  
ADUA1424A4S  
ADUA1618A4S  
ADUA1624A4S**

**TOOLS NEEDED:**

**- IMPACT  
- DRILL  
- RIVET TOOL**

**- 7/16" SOCKET  
- 7/16" WRENCH**

**- #3 PHILLIPS DRIVER  
- 9/32" OR "K" DRILL BIT**

**GET TO KNOW THE VEHICLE** - AT THE BEGINNING OF ANY INSTALLATION, CHECK THE LOCATION OF THE FUEL TANK, FUEL LINES, BRAKE LINES, HIGH VOLTAGE BATTERIES AND WIRING HARNESSSES TO AVOID INJURY OR PROPERTY DAMAGE FROM TOOL CONTACT.

**SEAL ALL EXTERIOR HOLES** - ALL INSTALLATION HOLES SHOULD BE SEALED WITH BUTYL TAPE OR SILICON TO PREVENT WATER AND EXHAUST GASES FROM ENTERING THE VEHICLE.

**CONTROL DRILL DEPTH** - TO AVOID DAMAGE TO THE VEHICLE, USE A DRILL STOP OR CLEARED STEP BIT WHEN DRILLING INSTALLATION HOLES.

**ALWAYS ADD PRIMER** - WHEN ADDING INSTALLATION HOLES BE SURE TO USE A SELF-ETCHING PRIMER TO PREVENT CORROSION, FASTENER FAILURE AND INJURY.

**MOUNTING POINTS MUST HAVE METAL-TO-METAL CONTACT** - USE PROVIDED MOUNTING SPACERS TO ACCOMMODATE FOR VEHICLE FEATURES, CARPET OR SUBFLOORS.

**PROVIDE CLEARANCE FOR SPACERS** - IF THE INSTALLATION VEHICLE CONTAINS A CARPET OR SUBFLOOR, USE A 1-3/16" DIAMETER CARPET CUTTER (P/N: 31183-0) AT ALL MOUNTING LOCATIONS TO OPEN UP ROOM FOR SPACERS.

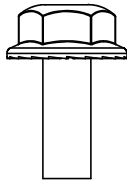
**CHECK SPACER ORIENTATION** - BE SURE THAT THE INDENT IN THE SPACER COVERS THE PLUSNUT HEAD; THIS ENSURES THE MOST METAL-TO-METAL CONTACT AND REDUCES VIBRATION.

**PLUSNUT INSTALLATION** - A PLUSNUT GUN IS RECOMMENDED FOR PLUSNUT INSTALLATION FOR ITS PRODUCTION SPEED. HOWEVER, A PLUSNUT SETTING TOOL CAN ALSO BE USED (P/N: 22200-0).

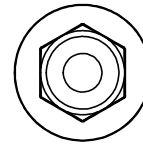
**THRU-BOLT CLEARANCE** - WHEN USING A THRU-BOLT AT ANY MOUNTING LOCATION, BE SURE THAT YOUR HOLE HAS 1/16" CLEARANCE.

**FASTENERS USED**

**BAG REFERENCE: BAGADU**



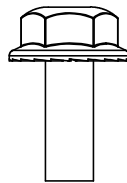
FAS0018  
HEX FLANGE BOLT  
1/4-20 X .63 LG  
QTY: 04



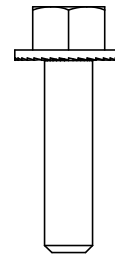
FAS0055  
NYLOK FLANGE NUT  
1/4-20 HEX  
QTY: 04

**FASTENERS USED**

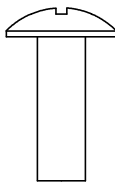
**BAG REFERENCE: BAGADURK**



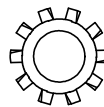
FAS0018  
HEX FLANGE BOLT  
1/4-20 X .63 LG  
QTY: 08



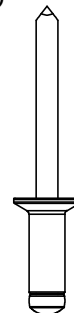
FAS0033  
HEX FLANGE BOLT  
1/4-20 X 1.00 LG  
QTY: 02



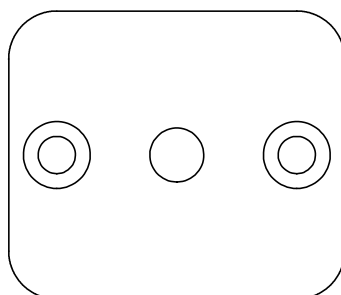
FAS0062  
TRUSS HEAD PHILLIPS BOLT  
1/4-20 X .75 LG  
QTY: 02



FAS0066  
STAR LOCK WASHER  
1/4  
QTY: 02



FAS0986  
FLUSH MOUNT POP RIVET  
3/16 X .188-.125  
QTY: 04



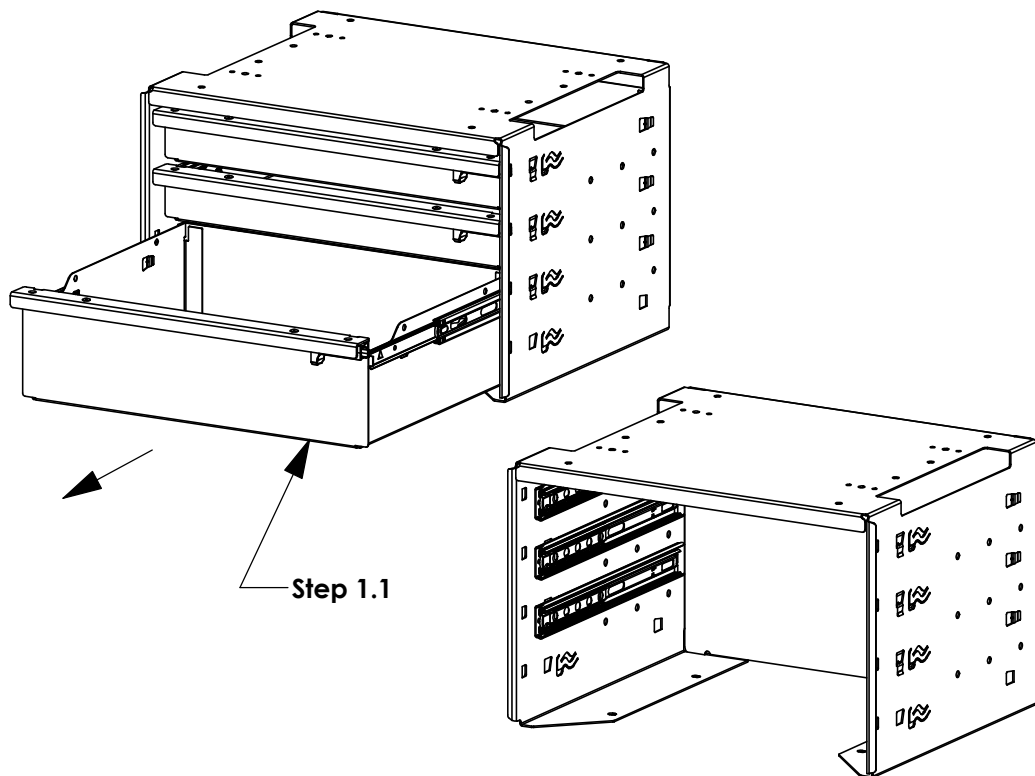
FADUSPACER  
DRAWER UNIT SPACER  
QTY: 02

**INTENTIONALLY LEFT BLANK**

**STEP 1 - REMOVE DRAWERS FROM WRAPPER****Step 1.1**

**DISENGAGE TABS IN  
SLIDES TO REMOVE  
DRAWERS FROM  
WRAPPER BODY**

**THIS IS TO PROVIDE  
ACCESS TO  
MOUNTING HOLES  
AND ALLOW  
SUFFICIENT TOOL  
CLEARANCE**

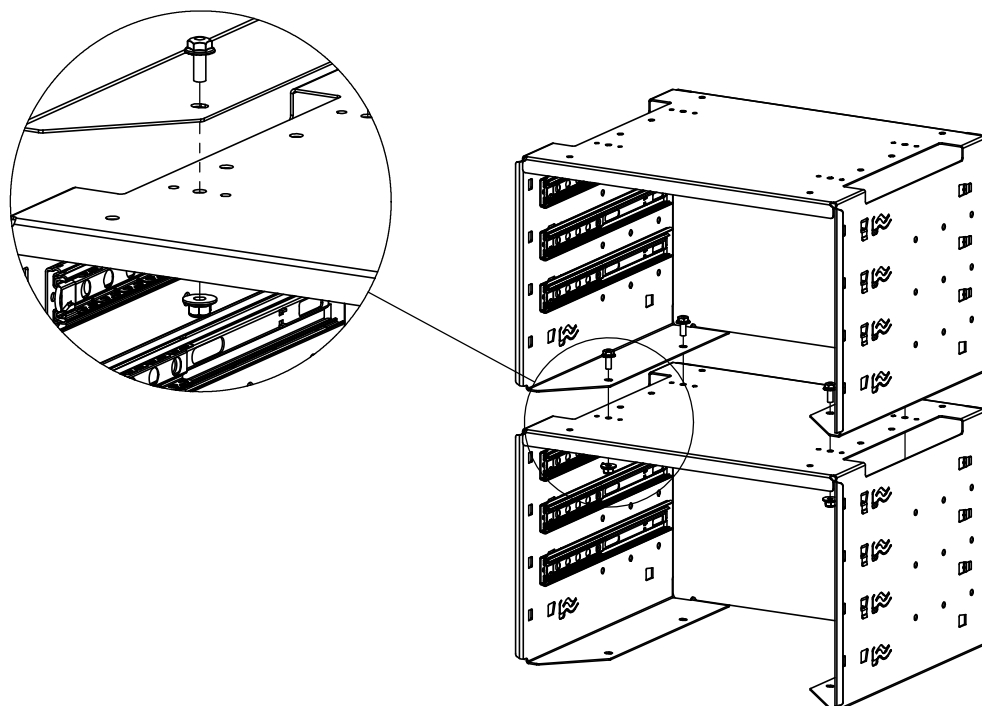
**STEP 2 - STACKING DRAWER UNITS**

**\*\*\*SKIP TO STEP 3 IF INSTALLING DRAWER UNIT(S) ON SHELVING UNIT**

**Step 2.1**

**FULLY TIGHTEN  
FAS0018 AND FAS0055**

**(04 PLACES)  
7/16" WRENCH  
7/16" SOCKET**



IF INSTALLING SHELF DIVIDERS ABOVE DRAWER UNIT, INSTALL THOSE AT THIS TIME!

DRAWER UNITS CAN BE INSTALLED ON SHELF AFTER THE SHELVING UNIT HAS BEEN INSTALLED IN THE VEHICLE!

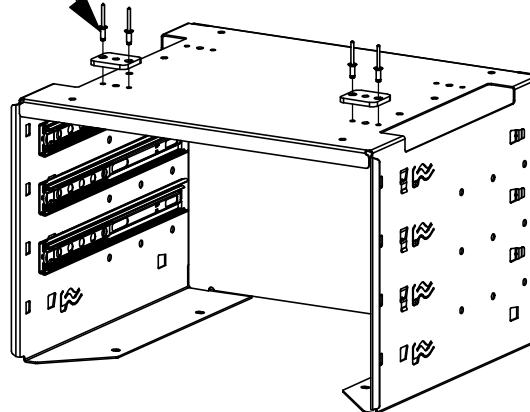
### **STEP 3 - ATTACH SPACERS TO TOP OF DRAWER UNIT (SHELF INSTALL ONLY!)**

#### **Step 3.1**

**FULLY TIGHTEN  
FADUSPACER AND  
(2) FAS0986**

**(02 PLACES)  
RIVET TOOL**

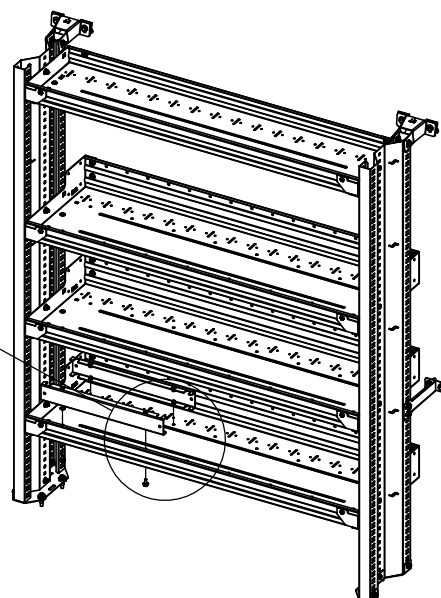
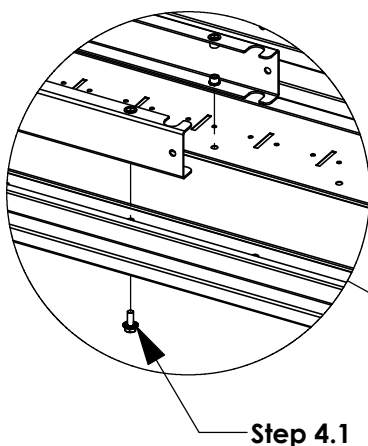
Step 3.1



### **STEP 4 - ASSEMBLE RISER KIT TO SHELF (BOTTOM DRAWER UNITS ONLY!)**

**Step 4.1  
FULLY TIGHTEN  
FAS0018**

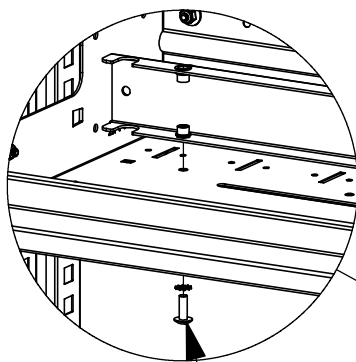
**(04 PLACES)  
7/16" SOCKET**



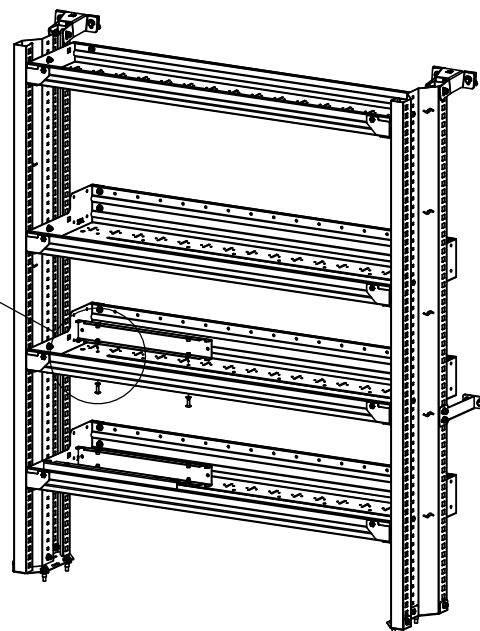
**STEP 5A - ASSEMBLE REAR RISER TO SHELF (TOP DRAWER UNIT ONLY!)****Step 5A.1**

**FULLY TIGHTEN**  
**FAS0062 AND FAS0066**

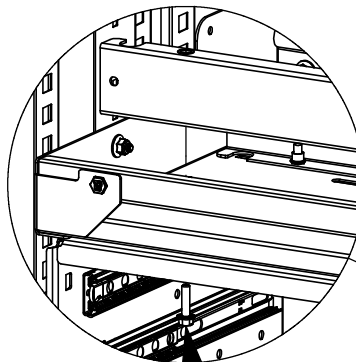
**(02 PLACES)**  
**#3 PHILLIPS DRIVER**



Step 5A.1

**STEP 5B - ASSEMBLE FRONT RISER TO SHELF (TOP DRAWER UNIT ONLY!)****Step 5B.1**

**INSERT DRAWER-UNIT**  
**BELOW**

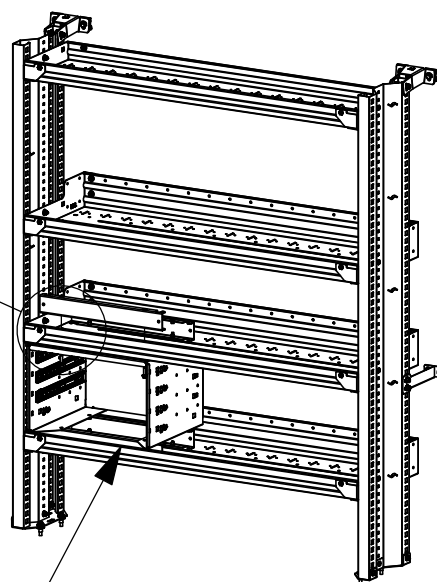


Step 5B.2

**Step 5B.2**

**FULLY TIGHTEN**  
**FAS0033**

**(02 PLACES)**  
**7/16" SOCKET**

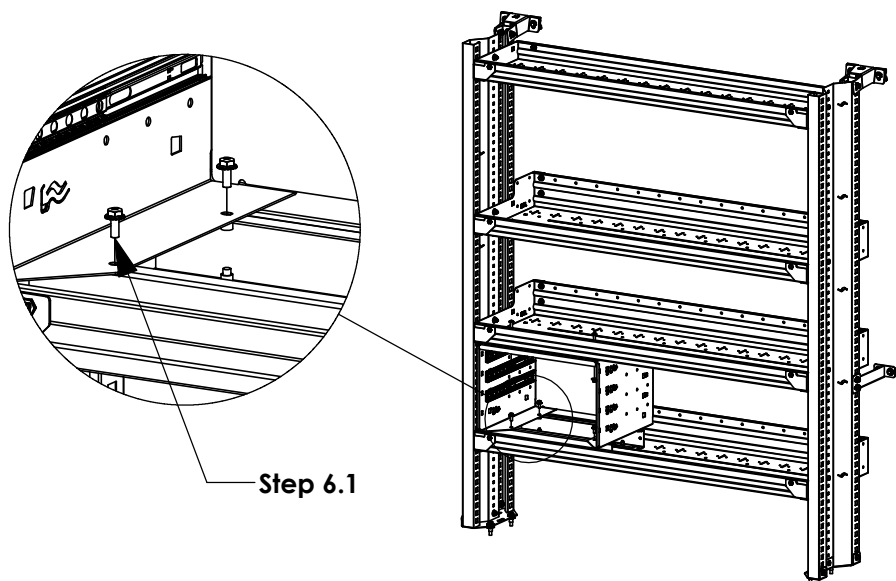


Step 5B.1

**STEP 6 - ASSEMBLE DRAWER UNIT TO RISER****Step 6.1**

**FULLY TIGHTEN**  
**FAS0018**

**(08 PLACES)**  
**7/16" SOCKET**

**STEP 7 - ASSEMBLE TOP OF DRAWER UNIT TO SHELF ABOVE (TOP DRAWER UNIT ONLY!)****Step 7.1**

**IF INSTALLING ON SHELF DIRECTLY BELOW TOP SHELF, MARK AND DRILL HOLES TO MOUNT**

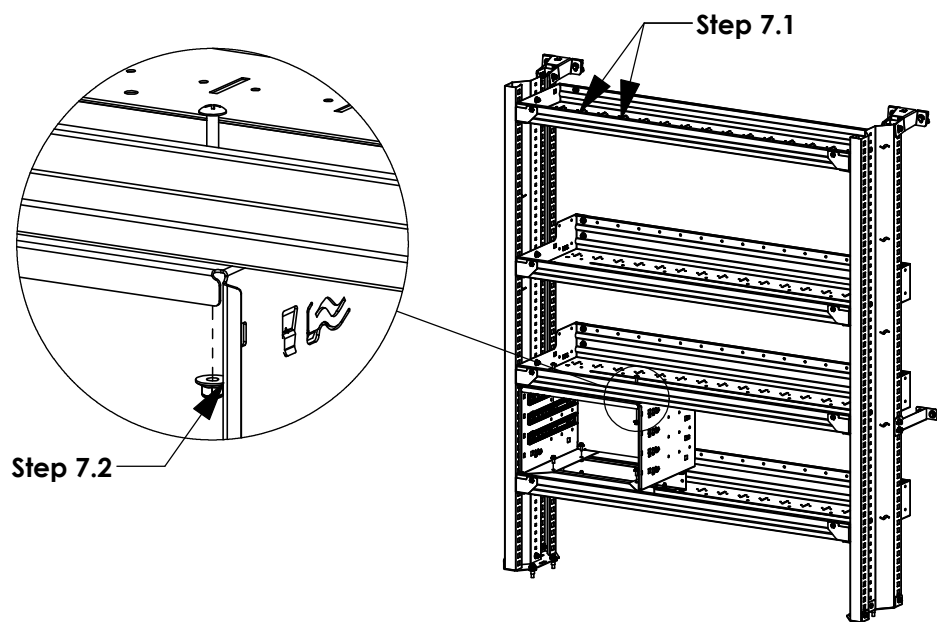
**9/32" OR "K" DRILL BIT**  
**(02 PLACES PER DRAWER UNIT)**

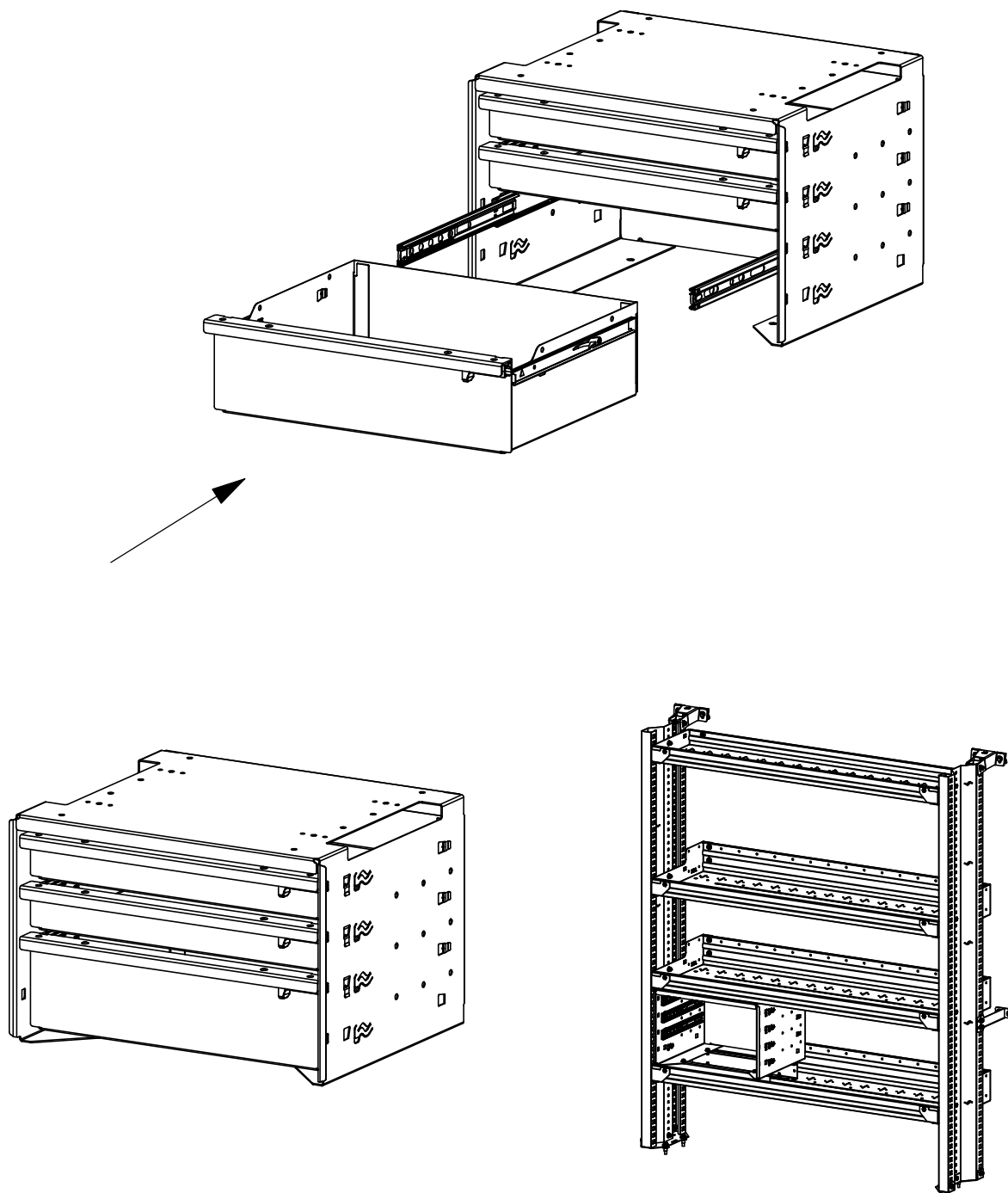
**Step 7.2**

**FULLY TIGHTEN**  
**FAS0062 AND FAS0055**

**(02 PLACES)**  
**#3 PHILLIPS DRIVER**  
**7/16" SOCKET**

**FRONT HOLES ONLY!**



**STEP 8 - INSERT DRAWERS BACK INTO SLIDES**

**ASSEMBLY/INSATLLATION IS NOW COMPLETE!**