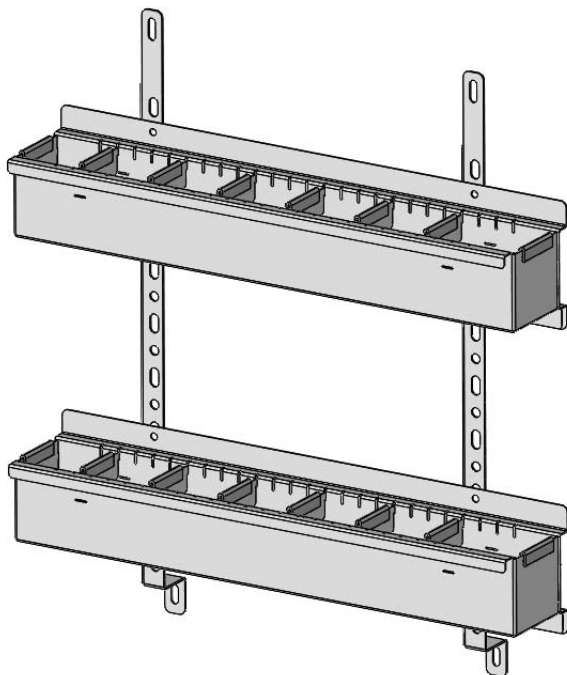


## AEROSOL CAN TRAY ASSEMBLY



**PRODUCT WEIGHT**  
16.66 LBS

**WIDTH x DEPTH x HEIGHT**  
22" x 5.8" x 24.17"

**CAPACITY**  
10 Lbs. per TRAY

**COLOR**  
GRAY

**CATALOG NUMBER**  
ACT5-FT-55

### PRODUCT FEATURES

**Aerosol Can Tray holders for FORD TRANSIT provides a storage solution for aerosol cans, bottles and jars. The unit includes two (2) 5" deep trays with adjustable/removable dividers that provide storage flexibility for adjusting to various inventory needs. The storage tray assembly is designed to mount to the rear doors on all variations of FORD Transit**

**SEE PAGE 2 FOR APPLICATION NOTES AND ACCESSORIES, OTHER PRODUCTS THAT WORK WITH THIS UNIT.**



**CATALOG NUMBER**      ACT5-FT-55

***PRODUCT APPLICATION***

This product is designed to be installed in the FORD Transit Full Size versions (all wheelbases).

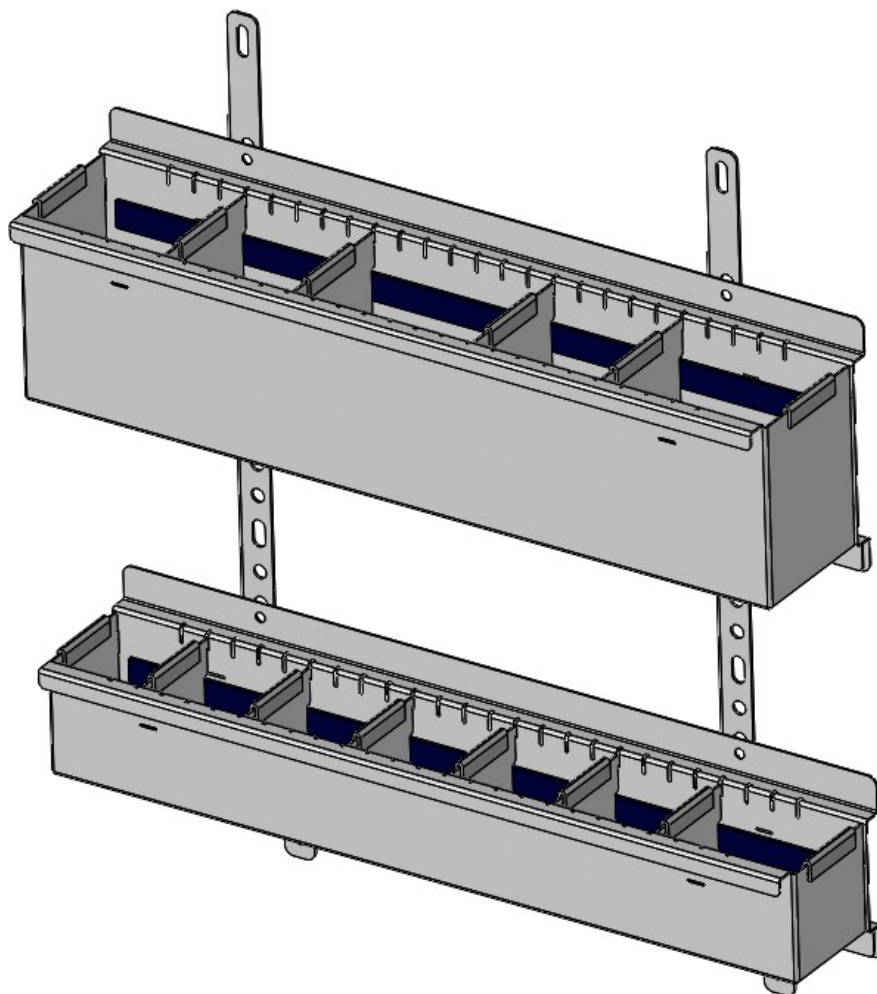
***ACCESSORIES THAT WILL WORK WITH THIS PRODUCT***

<b>CATALOG NUMBER</b>	<b>DESCRIPTION</b>
-----------------------	--------------------

***SPECIAL APPLICATION NOTES***



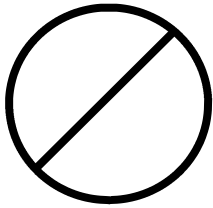
## Assembly/Installation Instructions and Owners Manual



### **ACT5-FT-XX SERIES (ACT5-FT-35 SHOWN) 65684-WIPER STORAGE**

**AEROSOL CAN TRAY(S) / WIPER STORAGE**

## - PRECAUTIONS -





 **CAUTION**   
**THE USE AIR IMPACT TOOLS CAN  
OVER-TORQUE FASTENERS AND  
CAUSE FASTENER FAILURE!**



 **CAUTION**   
**ALL INSTALLATION HOLES SHOULD BE SEALED  
WITH SILICON OR BUTYL SEALANT TO PREVENT  
EXHAUST FUMES FROM ENTERING THE VEHICLE!**



 **DANGER**   
**INSPECT FOR FUEL TANK, FUEL LINES, BRAKE LINES, HIGH  
VOLTAGE BATTERIES AND ELECTRICAL LINES PRIOR TO  
DRILLING TO AVOID DAMAGING CRITICAL VEHICLE SYSTEMS  
OR INJURY TO INSTALLER DURING INSTALLATION PROCESS!**



 **CAUTION**   
**TO AVOID DAMAGING THE VEHICLE ALWAYS  
USE DRILL STOPS WHEN DRILLING ANY IN-  
STALLATION HOLES!**



## - IMPORTANT WARRANTY REQUIREMENTS -

1. SUBSTITUTING ADRIAN STEEL SPECIFIED FASTENERS FOR ASSEMBLY AND/OR INSTALLATION WILL VOID YOUR PRODUCT WARRANTY.
2. ALL HOLES DRILLED INTO VEHICLE SHOULD HAVE THE RAW METAL EDGES SEALED WITH A SELF-ETCHING PRIMER TO RESIST CORROSION AND POTENTIAL FASTENER POINT FAILURE.
3. ALL FASTENERS USED IN THE INSTALLATION OF THIS PRODUCT SHOULD BE TIGHTENED TO THE TORQUE(S) SPECIFIED IN THESE INSTRUCTIONS.
4. THESE INSTRUCTIONS SHOULD BE KEPT WITH THE VEHICLE.

## THE BASIC TOOLS NEEDED FOR MOST INSTALLATIONS



DRILL

DRILL BIT WITH  
STOP

RATCHET, SOCKETS  
AND/OR WRENCHES

SCREWDRIVERS


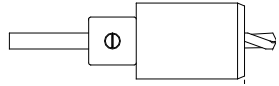
MEASURING TAPE

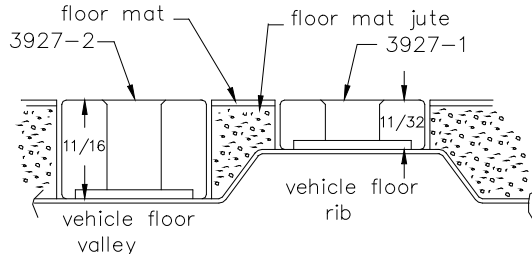
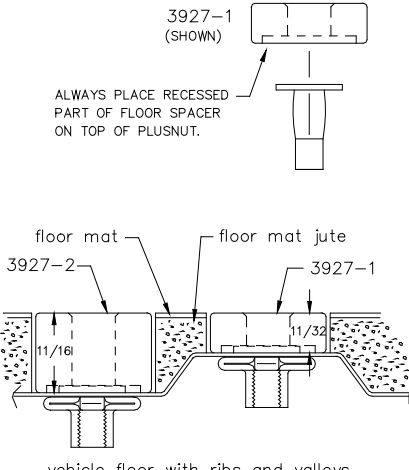
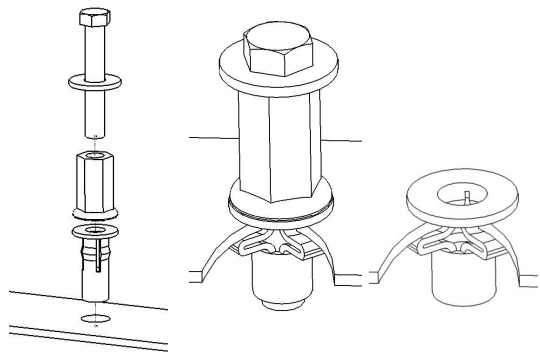
ADDITIONAL TOOLS MAY BE NEEDED FOR THIS INSTALLATION AND THEY WILL BE IDENTIFIED IN THE STEPS THAT FOLLOW.


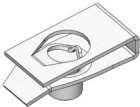
# Assembly/Installation Instructions and Owners Manual



**WHEN INSTALLING PLUSNUTS MAKE SURE YOU USE THE CORRECT DRILL BIT WITH A STOP!**

PLUSNUT SIZE	DRILL BIT SIZE
1/4-20 PLUSNUT, FAS0052	USE A 3/8" DIAMETER DRILL BIT WITH A STOP.
5/16-18 PLUSNUT, FAS0091	USE A 1/2" DIAMETER DRILL BIT WITH A STOP.
 <b>OR</b>	<b>NOTE: A PLUSNUT SETTING TOOL IS REQUIRED FOR PLUSNUT INSTALLATION AND IS NOT SUPPLIED WITH THIS KIT. ORDER PLUSNUT TOOLS FROM ADRIAN STEEL (P.N. 22200-0) OR USE AN AIR POWERED PLUSNUT SETTING GUN.</b>
<b>NOTE: If your vehicle contains carpet or a rubber floor mat you will need to prepare the mounting locations using a 1-3/16" carpet cutter.</b>	<b>1-3/16" DIAMETER CARPET CUTTER P.N. 31183-0.</b> 

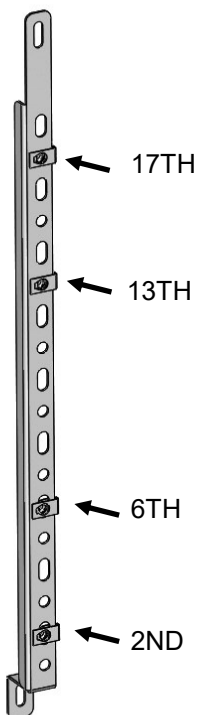
	<p><b>Step 01</b></p> <p><b>Optional Based on Vehicle</b></p> <p>If your vehicle contains carpet or a rubber floor mat you will need to prepare the mounting locations. (if not, skip to <b>STEP 02</b>)</p> <p>Position the product to be installed into the vehicle and once you are satisfied with the mounting locations, mark the mounting locations. Using a 1-3/16" diameter carpet cutter. Select the appropriate floor spacers as shown in the illustration to the left. Set those aside for use later into the installation process.</p> <p>Once you have prepared the carpet/floor mat for mounting, proceed to <b>STEP 02</b>.</p>
	<p><b>Step 02</b></p> <p><b>Prepare Mounting Locations</b></p> <p>Using a drill and drill bit (see table at top of page for correct size) drill the mounting holes in the vehicle sheet metal to prepare for installing the plusnuts.</p> <p>If you are thru-bolting at any of the locations simply drill a hole that is 1/16" larger than the bolt size(s) for those locations.</p> <p>Once you have drilled the holes into the vehicle, the raw metal edges should be sealed using a self-etching primer to resist corrosion and potential fastener point failure.</p>
	<p><b>Step 03</b></p> <p><b>Setting Plusnuts</b></p> <p>Use a Air Powered Plusnut Setting Gun to "set the plusnut" or if installing manually with hand tools, assembly the following.</p> <p><u>1/4-20UNC Plusnut (FAS0052)</u></p> <p>FAS0080 SCREW, HXHD, 1/4-20UNCx2.00, G8</p> <p>FAS0067 WASHER, FLAT, 1/4"ID</p> <p>22200-0 PLUSNUT TOOL</p> <p><u>5/16-18UNC Plusnut (FAS0091)</u></p> <p>FAS0095 SCREW, HXHD, 5/16-18UNCx2.00", G8</p> <p>FAS0086 WASHER, FLAT, 5/16"ID</p> <p>22200-0 PLUSNUT TOOL</p> <p>Place barrel of the plusnut body in sheet metal thru hole until flange is flush with sheet metal.</p> <p>Using a 9/16" combination wrench of plusnut tool body and a second hand wrench, ratchet, or air tool, rotate the hex bolt head CW to draw plus nut flanges up (set the plusnut).</p> <p>Remove hex bolt, washer, and plusnut. Inspect installation.</p>

<b>PARTS YOU WILL USE FOR</b>  <b>STEP 01</b>	52043-G MTG. RAIL, FT (2) EACH	FAS0711 1/4" U-NUT (8) EACH		
				

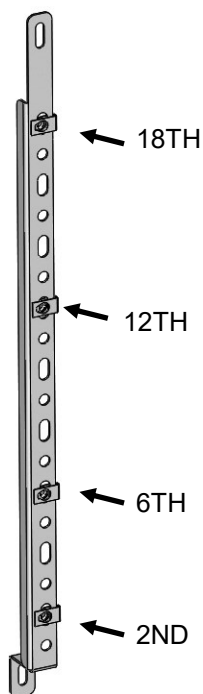
## Instructions for Step 01

### ATTACH U-NUTS TO RAILS (2) EACH

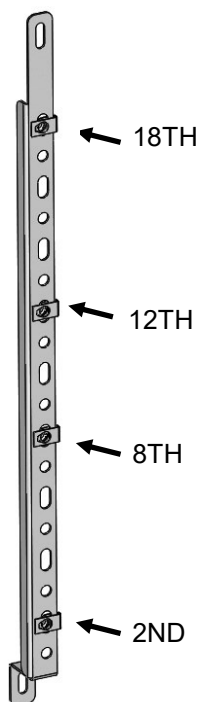
POSITIONS  
FOR  
ACT5-FT-33  
INSTALL



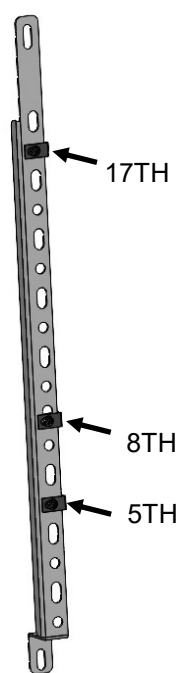
POSITIONS  
FOR  
ACT5-FT-35  
INSTALL



POSITIONS  
FOR  
ACT5-FT-55  
INSTALL



POSITIONS  
FOR  
65682  
INSTALL



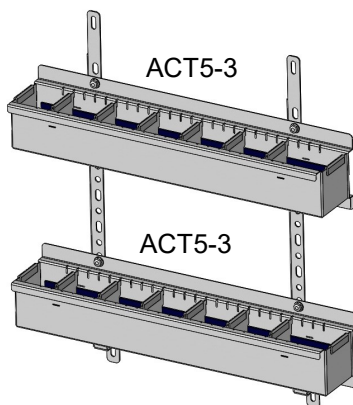
ATTACH U-NUTS TO RAILS  
AS SHOWN USING THE  
POSITIONS FROM THE  
BOTTOM ON BOTH RAILS.

<b>PARTS YOU WILL USE FOR</b>  <b>STEP 02</b>	RAIL ASSEMBLIES FROM STEP 01	ACT5-3 AEROSOL CAN TRAY, 5" QUANTITY VARIES	ACT5-5 AEROSOL CAN TRAY, 5" QUANTITY VARIES	FAS0018 1/4-20 HH FLNG SCREW (8) EACH
				
	DRILL/DRIVER	7/16" SOCKET	65683-G WIPER STORAGE QUANTITY (1)	65685-G WIPER STORAGE QUANTITY (1)
				

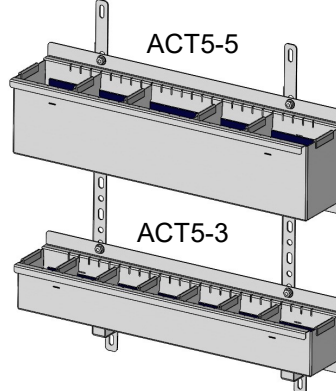
## Instructions for Step 02

ATTACH APPROPRIATE TRAYS TO THE RAILS AS SHOWN.

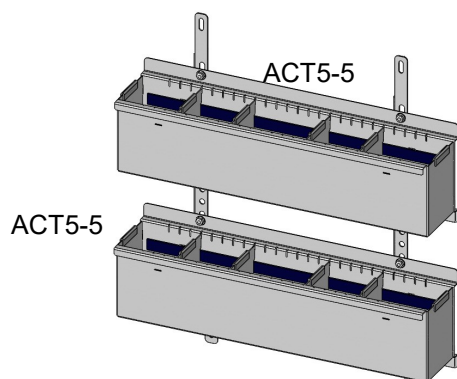
### ACT5-FT-33



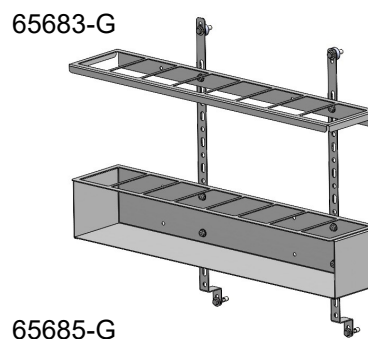
### ACT5-FT-35



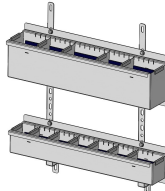



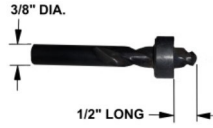



### ACT5-FT-55



### 65684—WIPER STORAGE

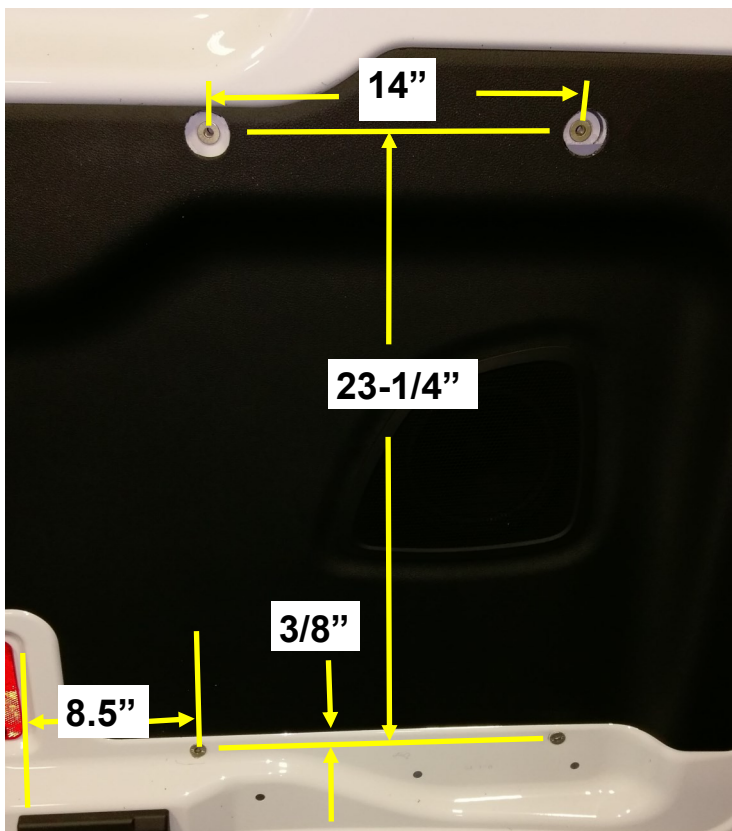


ATTACH APPROPRIATE TRAYS TO THE RAILS AS SHOWN USING THE ABOVE LISTED FASTENER. ENSURE THAT THE ASSEMBLY IS SQUARE BEFORE TIGHTENING FASTENERS.

<b>PARTS YOU WILL USE FOR</b>  <b>STEP 03</b>	ACT5-FT-XX SUB ASSM FROM STEP 02 	FAS0052 1/4-20 PLUSNUT (4) EACH 	MEASURING TAPE 	MARKER OR CENTER PUNCH 
	3/8" DRILL BIT WITH STOP 	1-1/16" HOLE SAW 	DRILL/DRIVER 	1/4" PLUSNUT GUN 

## Instructions for Step 03

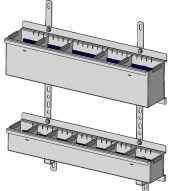

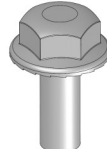





FOR FORD TRANSIT VEHICLES...



POSITION ASSEMBLY TO THE INSIDE OF THE REAR DOOR PANEL(S) ACCORDING TO PACKAGE LAYOUT INSTRUCTIONS. MARK AND DRILL CLEARANCE HOLES THROUGH THE DOOR PANEL FOR THE TWO (2) UPPER MOUNTING LOCATIONS AND DRILL AND SET FOUR (4) 1/4" PLUSNUTS USING DIMENSIONS SHOWN

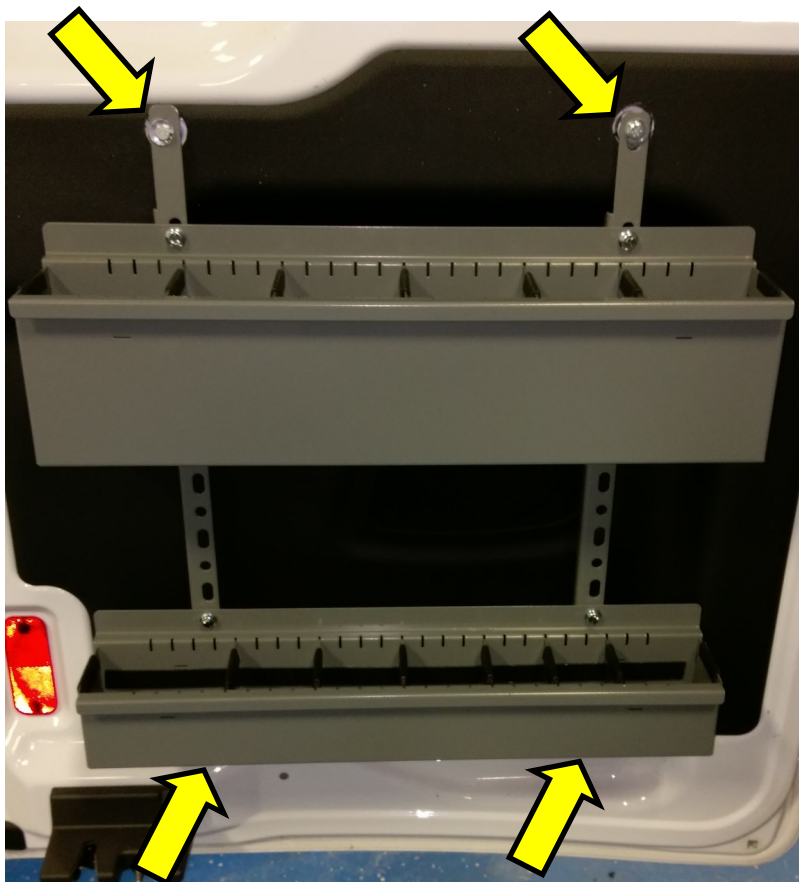
STREETSIDE REAR DOOR SHOWN, LOCATION AND DIMENSIONS ARE REVERSED FOR CURBSIDE DOOR INSTALLATION. 8" DIMENSION BEGINS AT THE LIGHT.

TYPICAL INSTALLATION SHOWN FOR EXAMPLE.

<b>PARTS YOU WILL USE FOR</b>  <b>STEP 04</b>	ACT5-FT-XX SUB ASSM FROM STEP 02	03927-1 SPACER (2) EACH	FAS0018 1/4-20 HH FLNG SCREW (2) EACH	FAS0073 1/4-20 HH SCREW (2) EACH
				
	FAS0060 1/4" LOCK WASHER (2) EACH	FAS0067 1/4" FLAT WASHER (2) EACH	DRILL/DRIVER	7/16" SOCKET
				

## Instructions for Step 04

### ATTACH AEROSOL CAN TRAY ASSEMBLY



POSITION ASSEMBLY TO THE INSIDE OF THE REAR DOOR PANEL AND ATTACH USING TWO (2) FAS0018 SCREWS FOR THE BOTTOM ATTACHMENT AS SHOWN.

ATTACH UPPER TWO (2) POINTS USING SHORT SPACERS BETWEEN THE RAILS AND THE BODY. USE FAS0073 WITH FLAT AND LOCKWASHERS FOR THE TWO (2) UPPER ATTACHMENTS AS SHOWN.

TYPICAL INSTALLATION SHOWN FOR EXAMPLE.