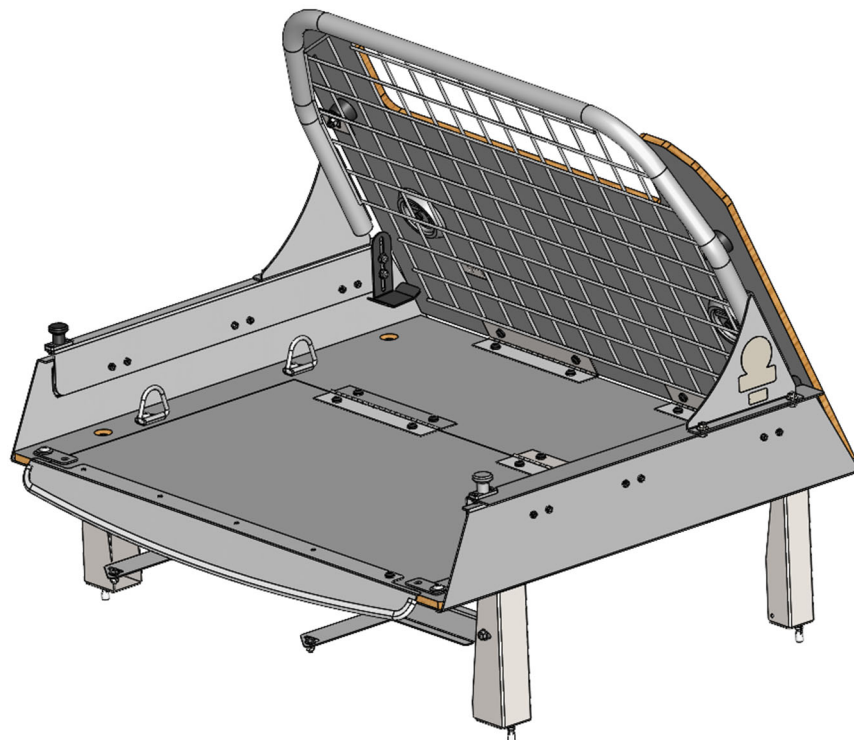
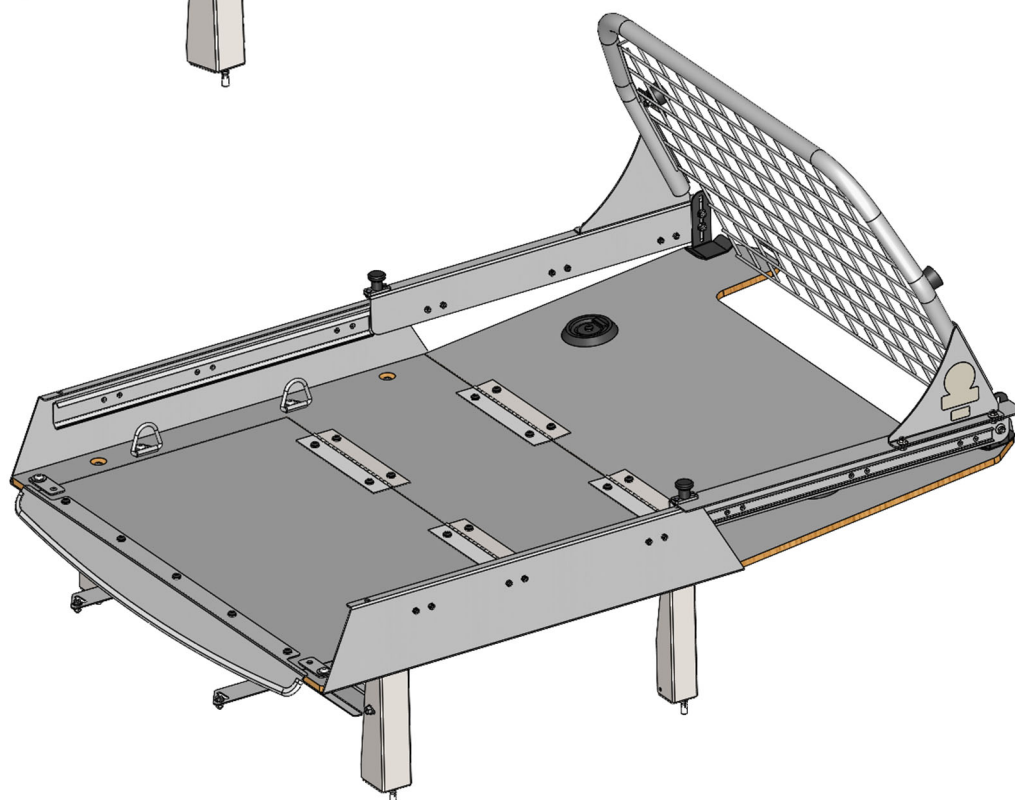




Note:
The flooring is shown installed on the
sliding partition kit, P22PEQNX25 (Not
Included)



89-EQNX25A
FOLDING FLOOR FOR P22PEQNX25

- PRECAUTIONS -



CAUTION
 THE USE AIR IMPACT TOOLS CAN
 OVER-TORQUE FASTENERS AND
 CAUSE FASTENER FAILURE!



CAUTION
 ALL INSTALLATION HOLES SHOULD BE SEALED
 WITH SILICON OR BUTYL SEALANT TO PREVENT
 EXHAUST FUMES FROM ENTERING THE VEHICLE!



DANGER
 INSPECT FOR FUEL TANK, FUEL LINES, BRAKE LINES, HIGH
 VOLTAGE BATTERIES AND ELECTRICAL LINES PRIOR TO
 DRILLING TO AVOID DAMAGING CRITICAL VEHICLE SYSTEMS
 OR INJURY TO INSTALLER DURING INSTALLATION PROCESS!



CAUTION
 TO AVOID DAMAGING THE VEHICLE ALWAYS
 USE DRILL STOPS WHEN DRILLING ANY IN-
 STALLATION HOLES!



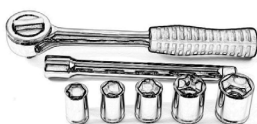
- IMPORTANT WARRANTY REQUIREMENTS -

1. SUBSTITUTING ADRIAN STEEL SPECIFIED FASTENERS FOR ASSEMBLY AND/OR INSTALLATION WILL VOID YOUR PRODUCT WARRANTY.
2. ALL HOLES DRILLED INTO VEHICLE SHOULD HAVE THE RAW METAL EDGES SEALED WITH A SELF-ETCHING PRIMER TO RESIST CORROSION AND POTENTIAL FASTENER POINT FAILURE.
3. ALL FASTENERS USED IN THE INSTALLATION OF THIS PRODUCT SHOULD BE TIGHTENED TO THE TORQUE(S) SPECIFIED IN THESE INSTRUCTIONS.
4. THESE INSTRUCTIONS SHOULD BE KEPT WITH THE VEHICLE.

THE BASIC TOOLS NEEDED FOR MOST INSTALLATIONS



DRILL

DRILL BIT WITH
STOPRATCHET, SOCKETS
AND/OR WRENCHES

SCREWDRIVERS

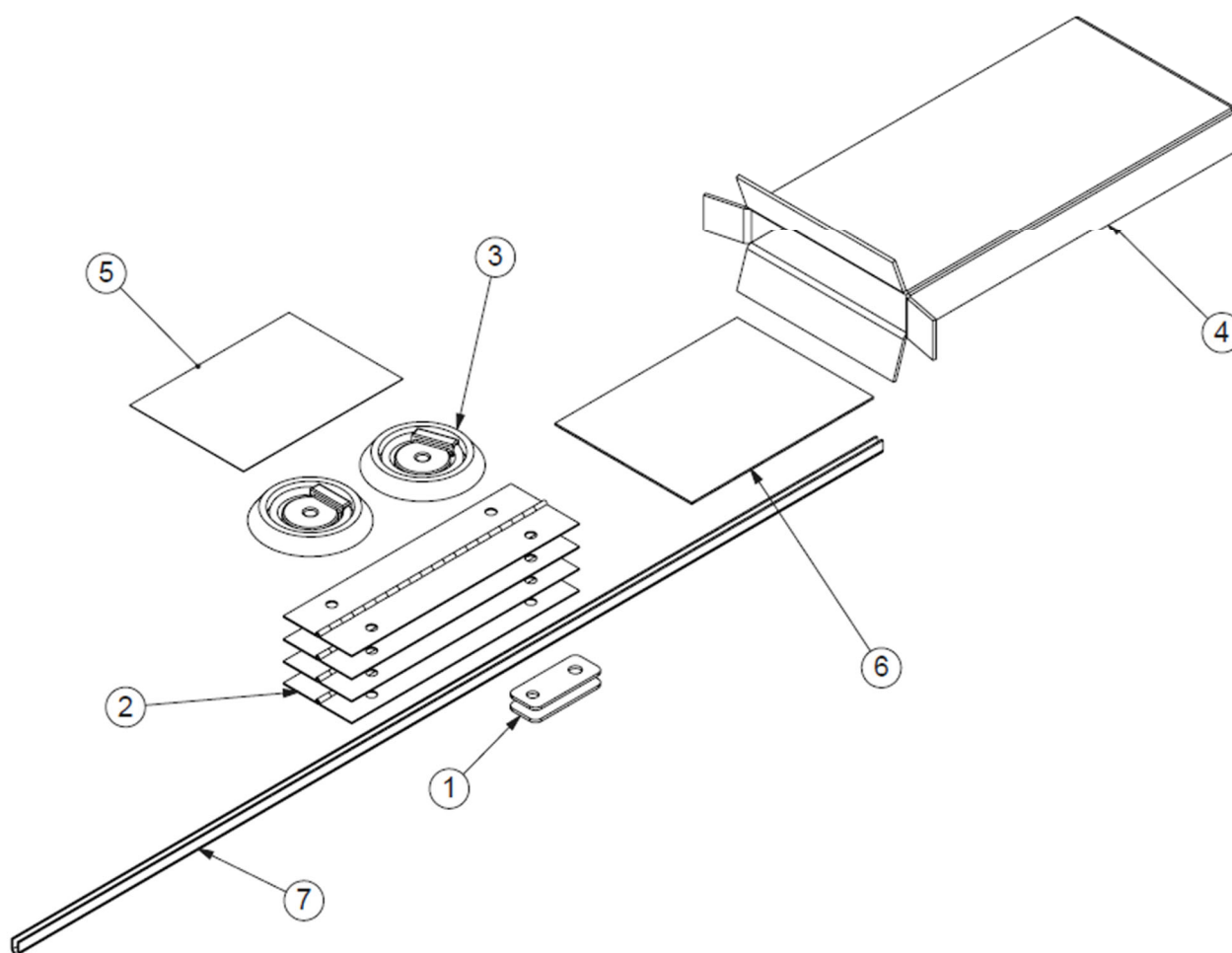


MEASURING TAPE

ADDITIONAL TOOLS MAY BE NEEDED FOR THIS INSTALLATION AND THEY WILL BE IDENTIFIED IN THE STEPS THAT FOLLOW.

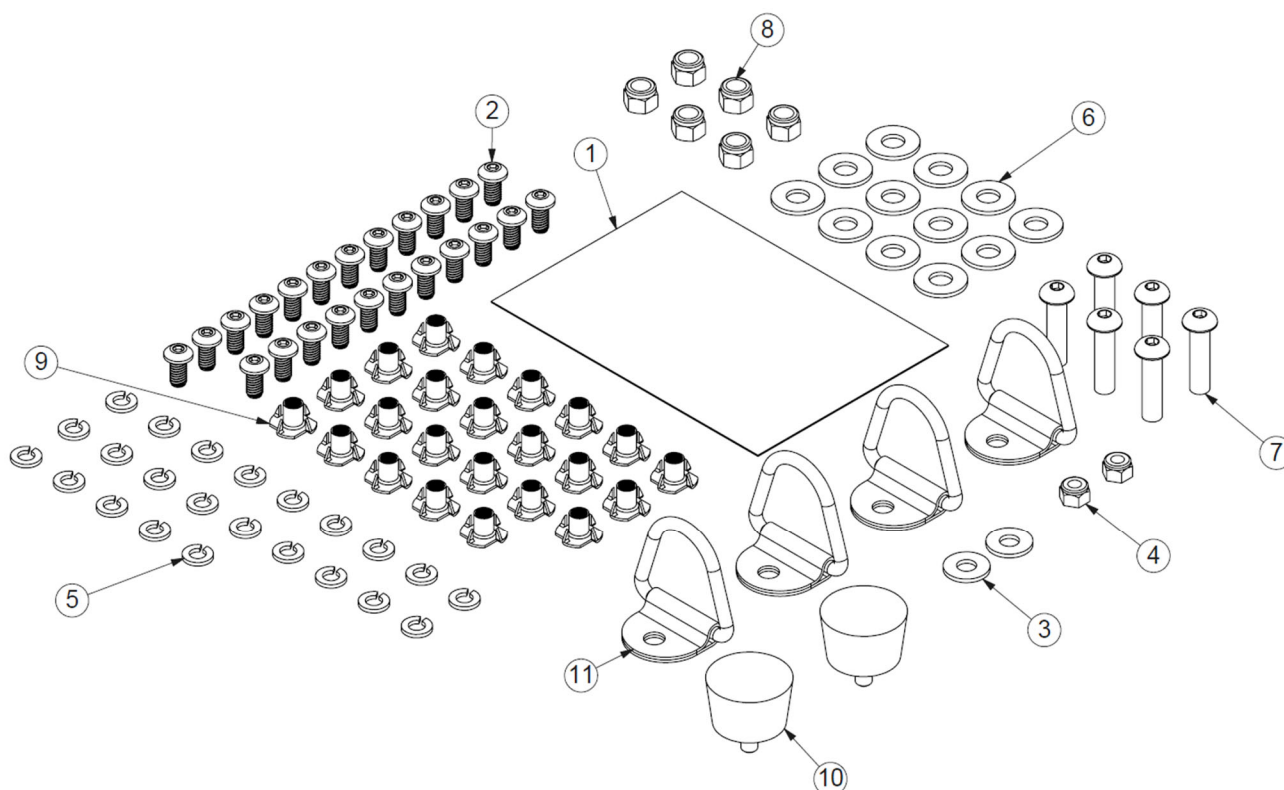
HDW89-EQNX25A

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	54977-B	BUMPER BRACKET	2
2	44005-B	HINGE FOR FORD FOCUS	4
3	54976	D RING, FLUSH MOUNT	2
4	CRT06987-A	SMALL CARTON	1
5	BAG61615	BAG FOR 89-ESC20AJ	1
6	INS89-EQNX25A	ASM INS FOR 89-EQNX25A	1
7	77739	EDGE TRIM, 38" L	1

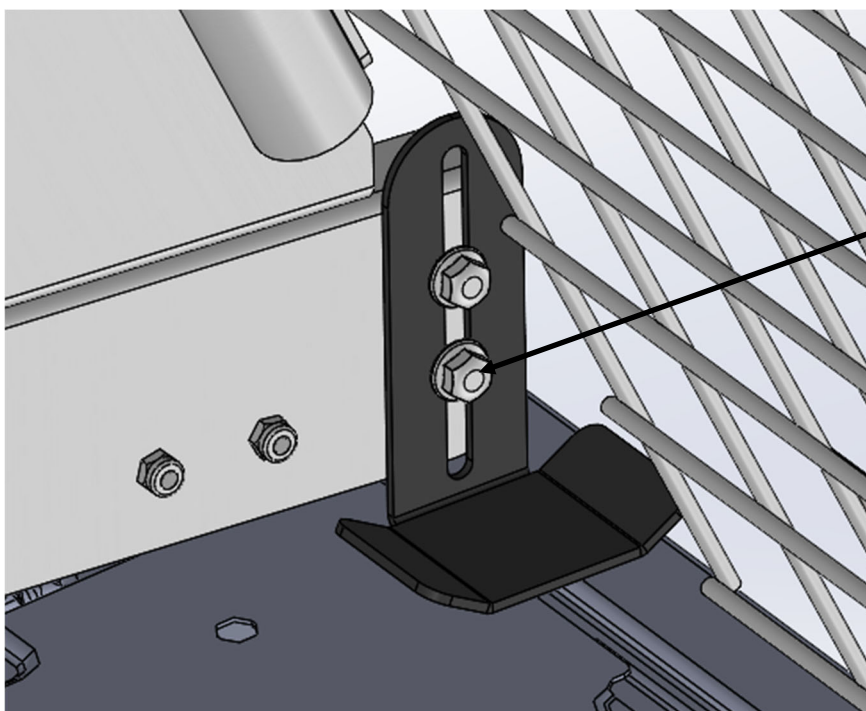
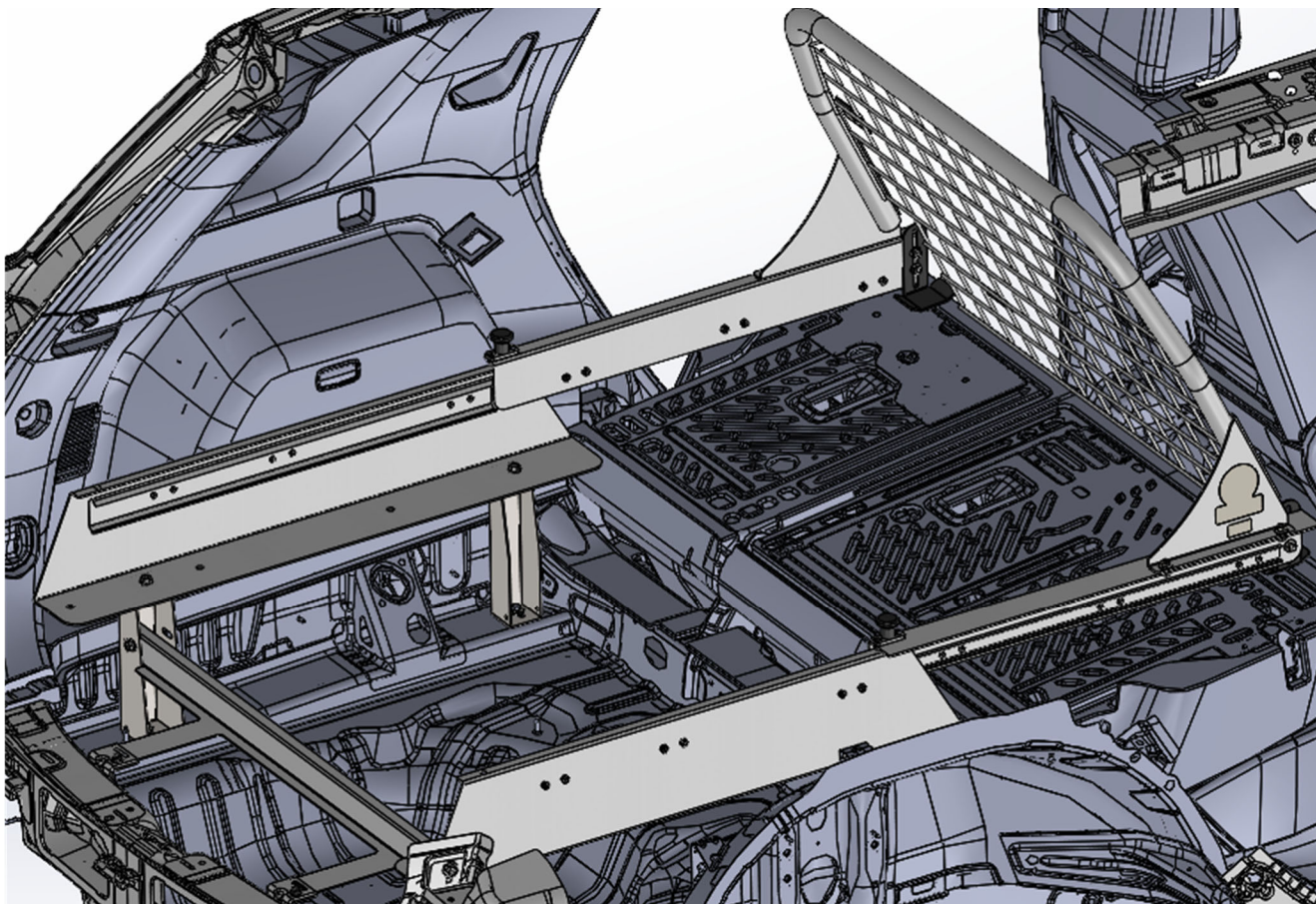


BAG89-EQNX25A

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	BAG0507-A	5" X 7" 3MIL AUTOBAG	1
2	FAS0040	SCREW, BHCS 5/16-18 X .625"	23
3	FAS0086	WASHER, FLAT USS 5/16 ZP	2
4	FAS0090	NUT, HEX NLK 5/16-18 ZP	2
5	FAS0098	WASHER, LOCK, SPLIT, 5/16, ZINC PLATE	23
6	FAS0104	WASHER, FLAT, 3/8, NI ZN	12
7	FAS0577	SCREW, BUTTON HD HEX SOC, 3/8-16X1.50 NI-ZN	6
8	FAS0604	NUT, NYLOCK, 3/8-16, ZINC	6
9	FAS0829	NUT, T 5/16-18X.5ZN	23
10	34924-0	NEOPRENE BUMPER	2
11	54466	ZINC- PLATED STEEL D-RING	4



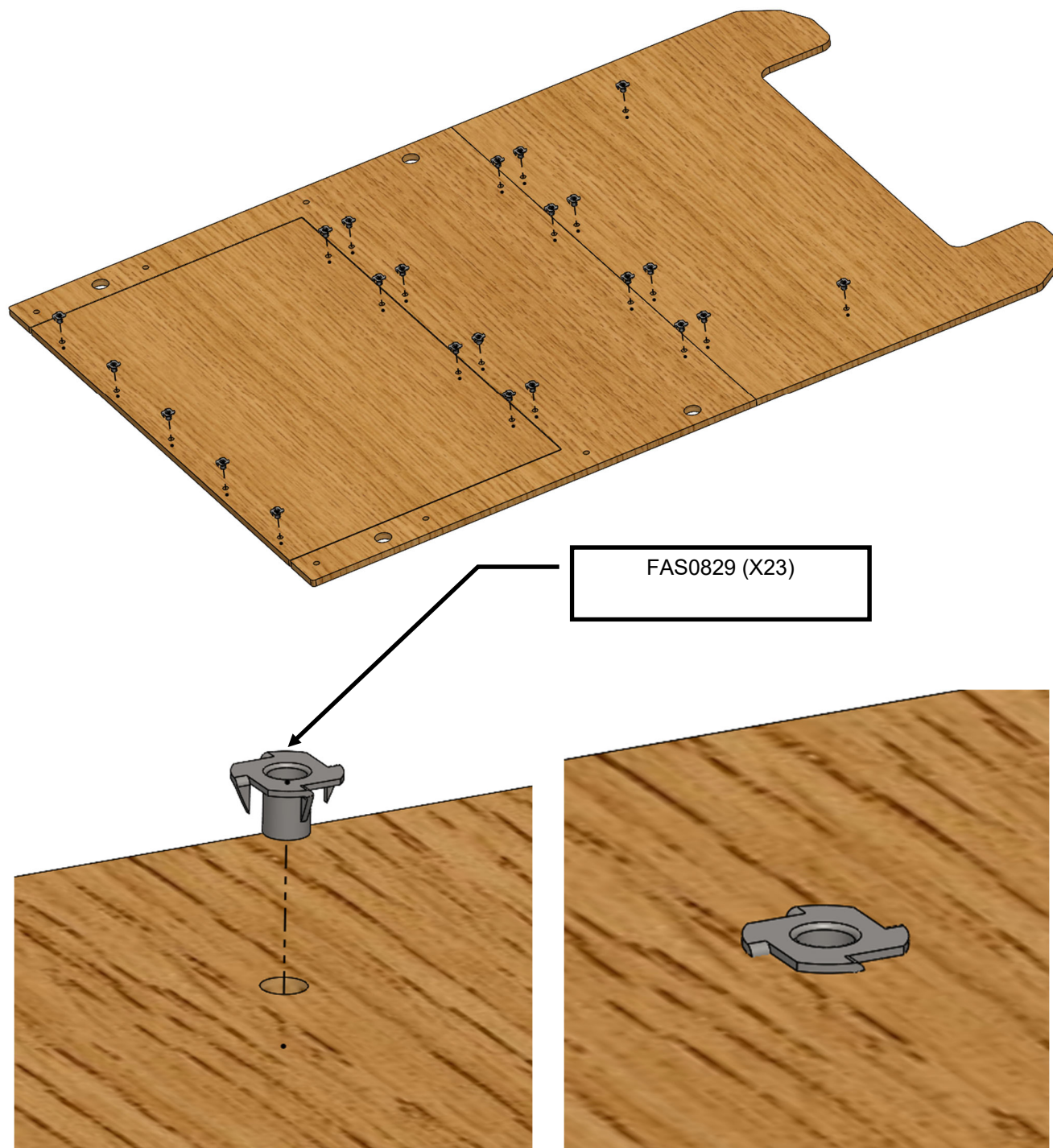
STEP 1 - Extend the partition over the second row seating. Loosen the fasteners securing the slide feet to the slide assemblies.



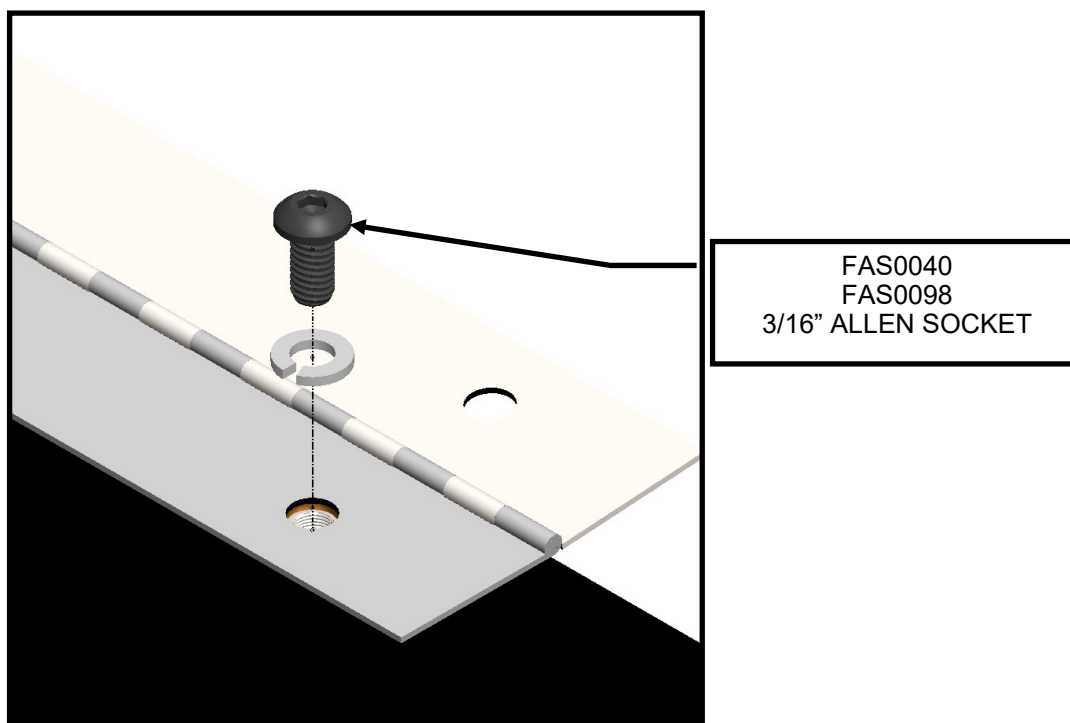
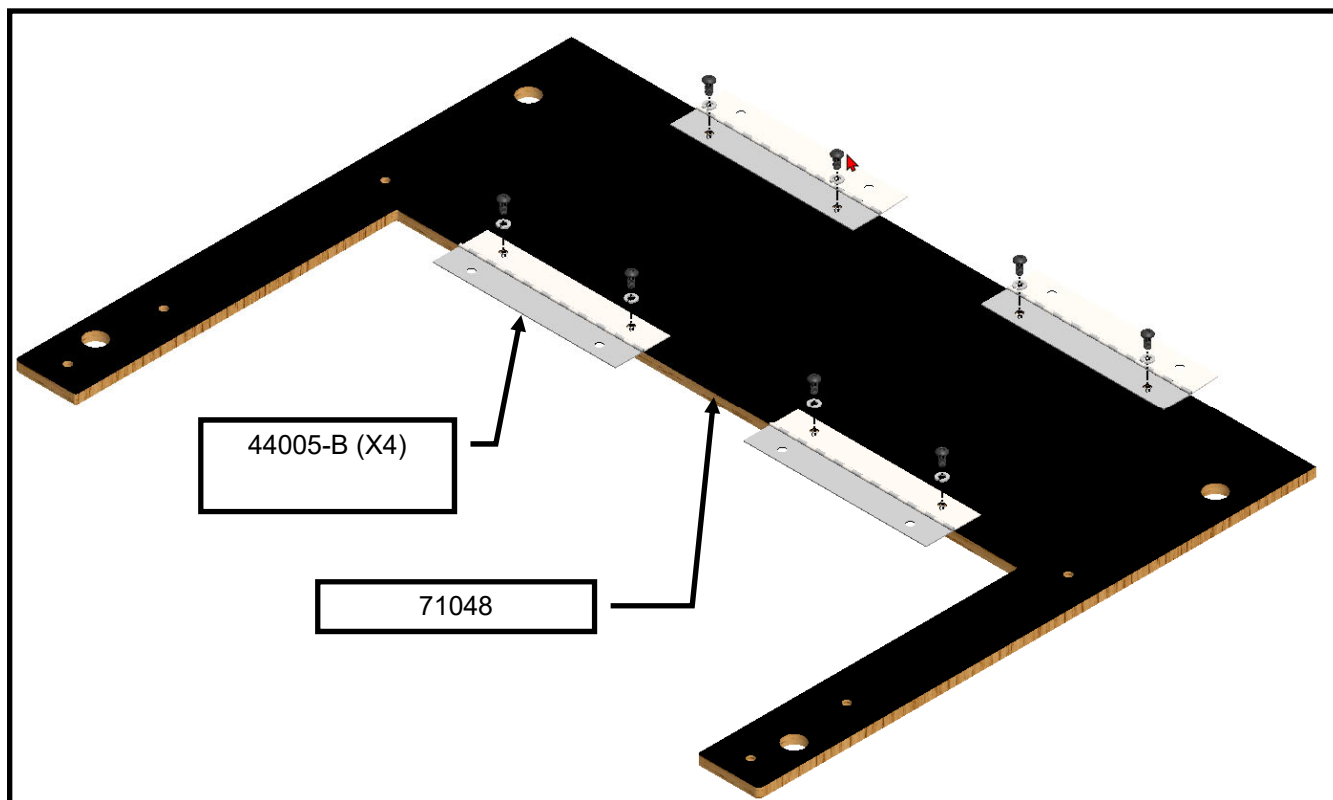
FAS0018
FAS0055
2 PLACES PER SIDE
7/16" WRENCH AND SOCKET

STEP 2 - Using a small sledge hammer, pound the (23) T-nuts in the locations shown below. The bottom of the T-nut head should be flush with the floor surface.

Note: The T-nuts should be installed on the bottom of the flooring. This is

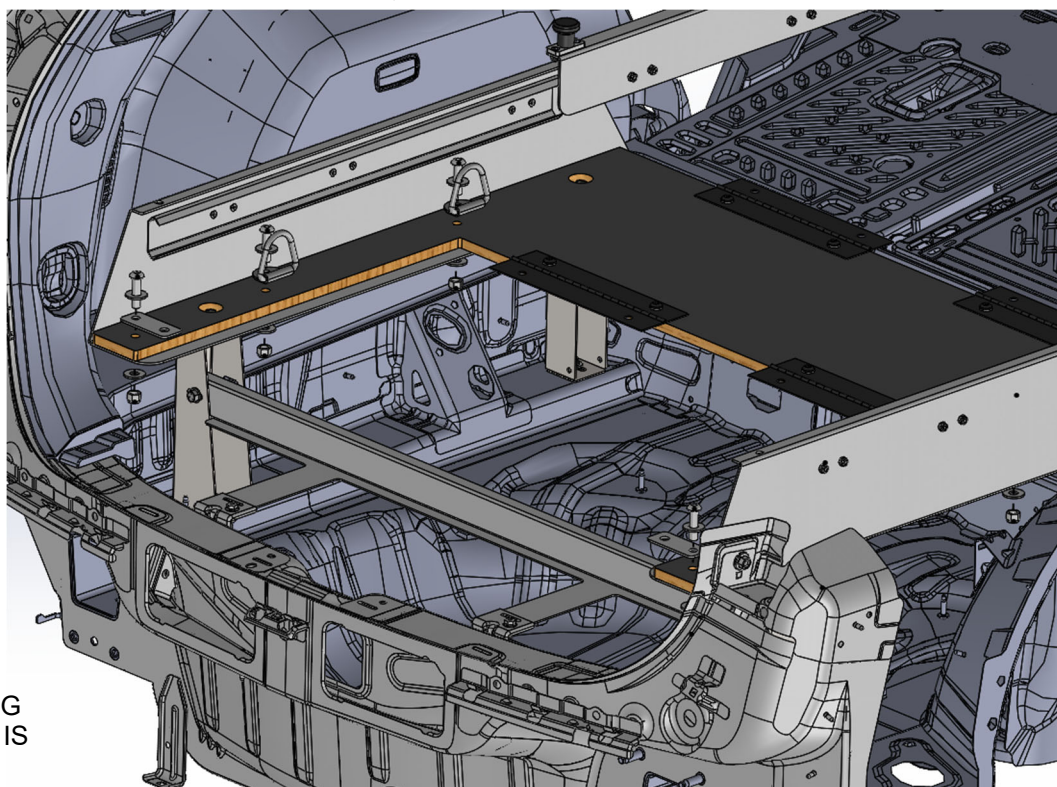


STEP 3 - Fasten the Hinges to the center floor piece as shown.



STEP 4 - BOLT DOWN (THROUGH BOLT) THE FLOORING PIECE 71048 USING THE FOLLOWING HARDWARE, BOTH SIDES

NOTE:
DO NOT TIGHTEN
DOWN BUMPER
BRACKET (54977-B)
ALL THE WAY. THIS
PART ACTS AS A
LATCH TO HOLD
DOWN THE FLOORING
WHILE THE VEHICLE IS
IN MOTION. IT
SHOULD BE JUST
TIGHT ENOUGH TO BE
MOVED BY HAND.

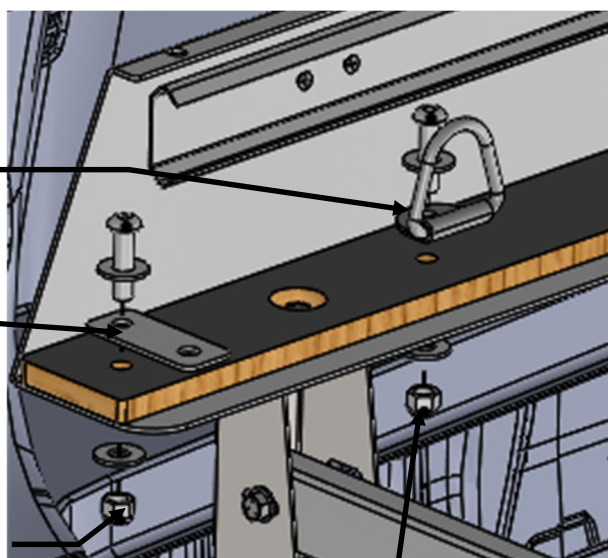


54466
2 PLACES PER SIDE

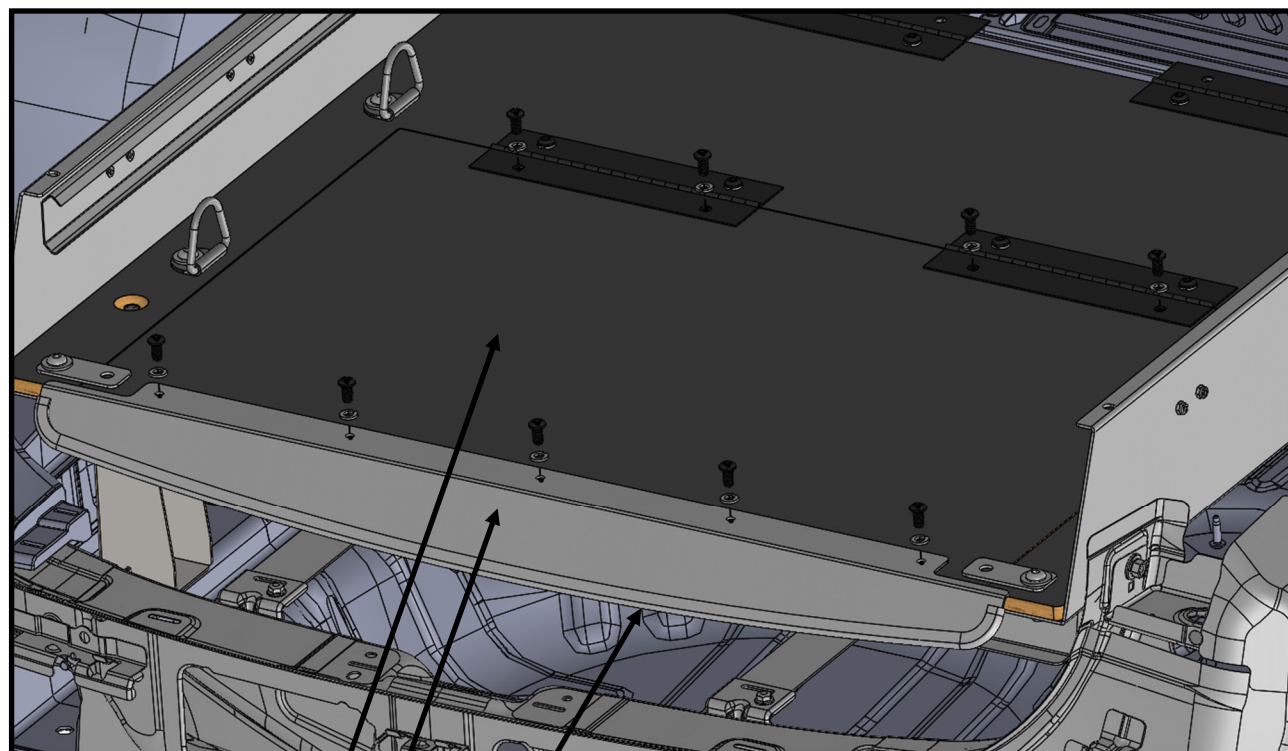
54977-B
1 PLACE PER SIDE

FAS0577
FAS0104 (X2)
FAS0604
1 PLACE PER SIDE
DO NOT FULLY TIGHTEN
7/32" ALLEN SOCKET & 9/16" WRENCH

FAS0577
FAS0104 (X2)
FAS0604
2 PLACES PER SIDE
7/32" ALLEN SOCKET & 9/16" WRENCH



STEP 5 - Fasten the flooring that covers the spare tire as shown. Fasten close-out panel to rear floor. Attached edge trim as shown below.

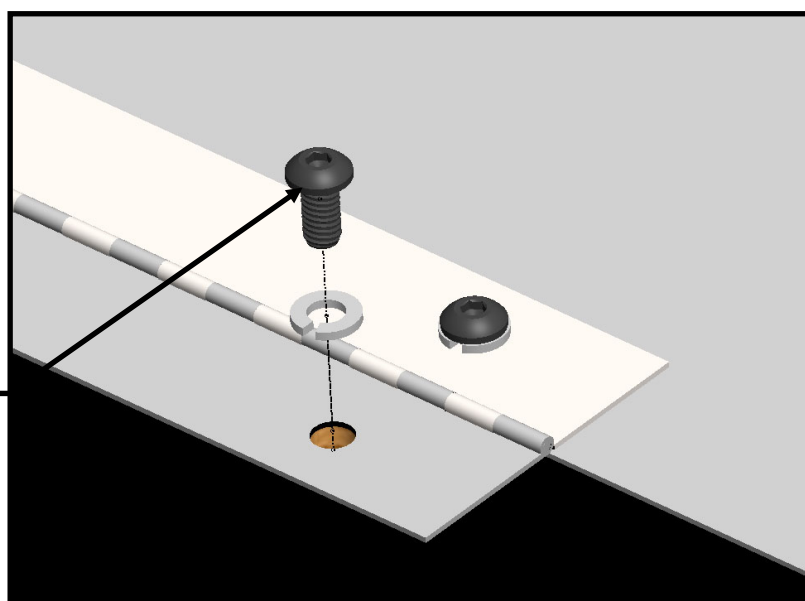


77736

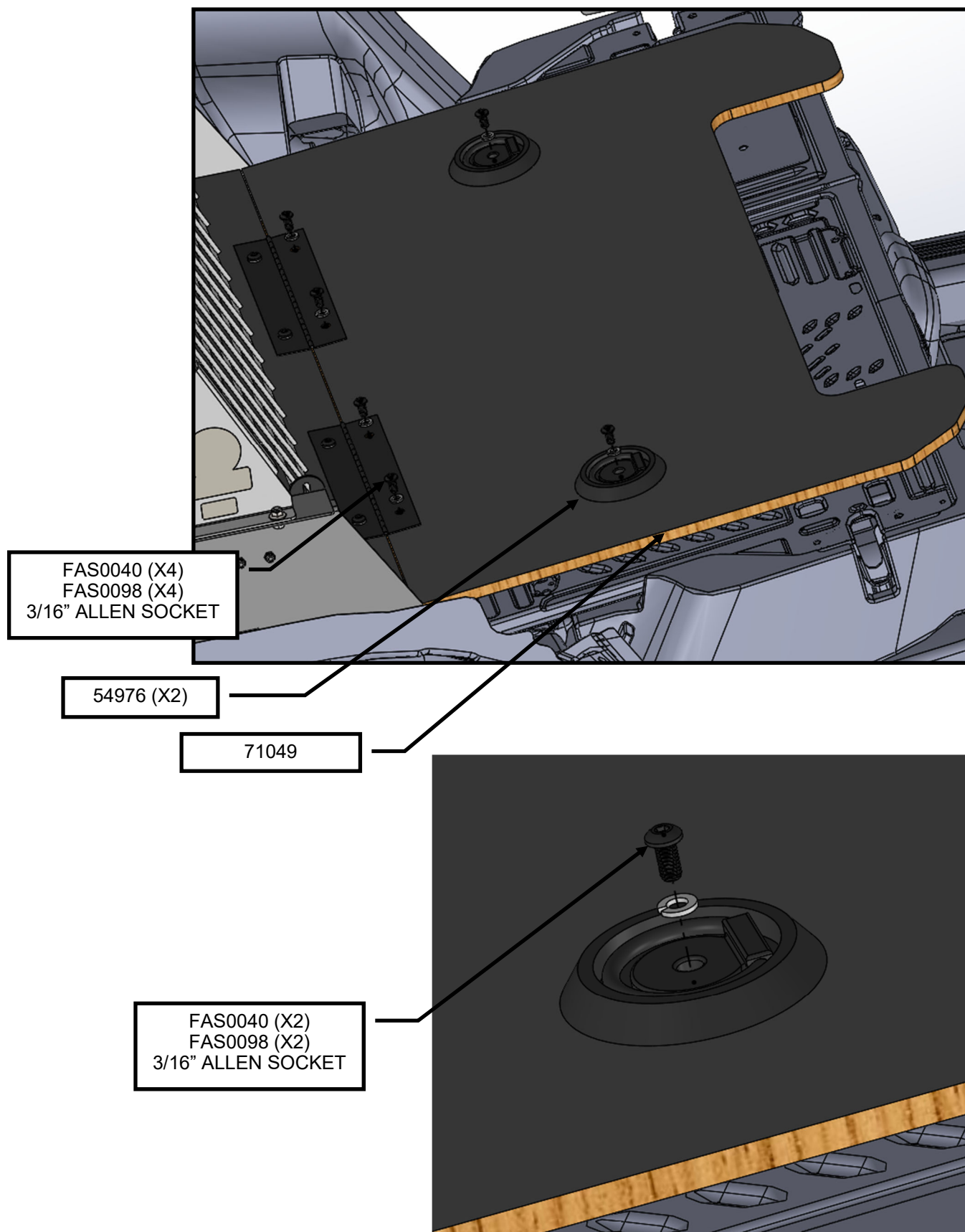
77617-B
CLOSEOUT PANEL

77739
EDGE TRIM

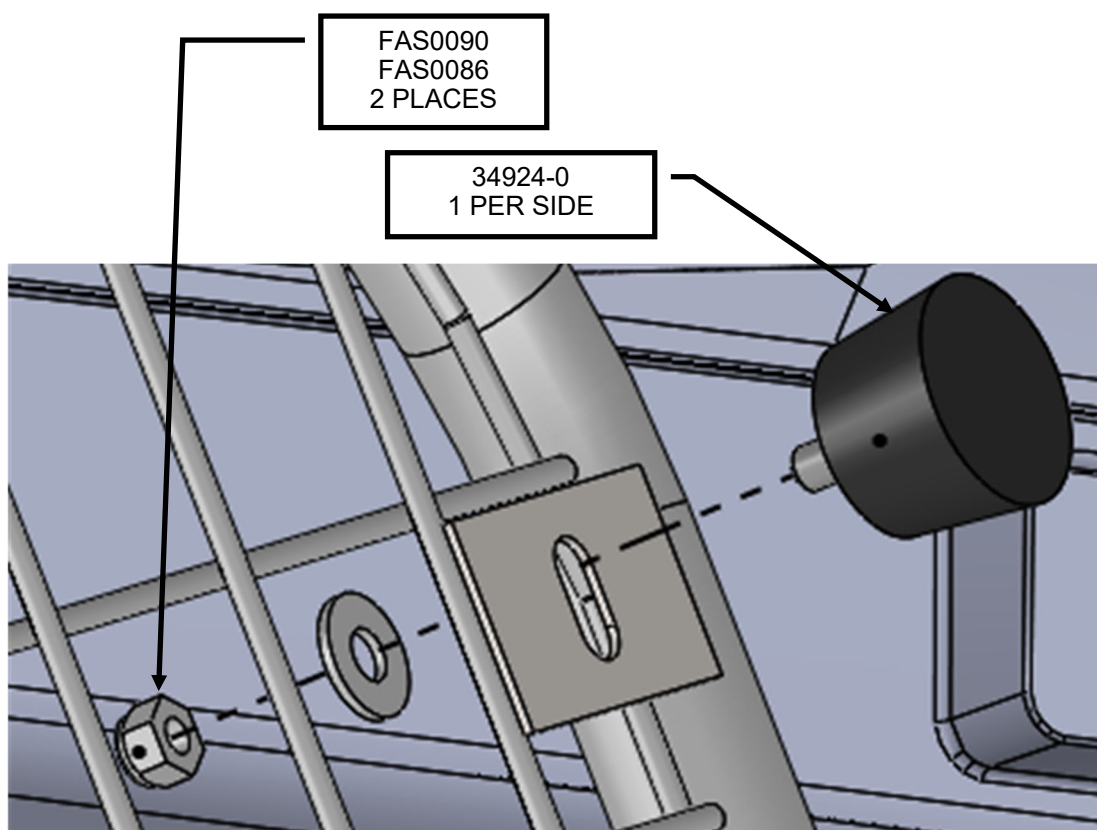
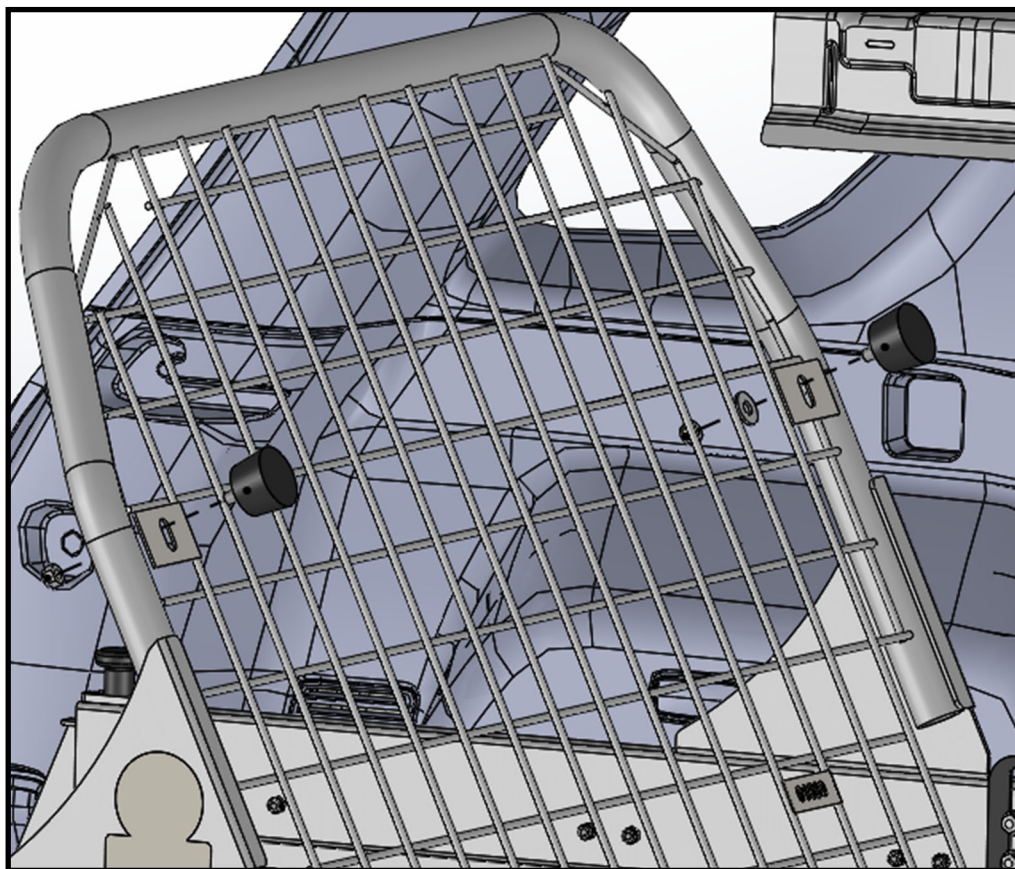
FAS0040 (X9)
FAS0098 (X9)
3/16" ALLEN SOCKET



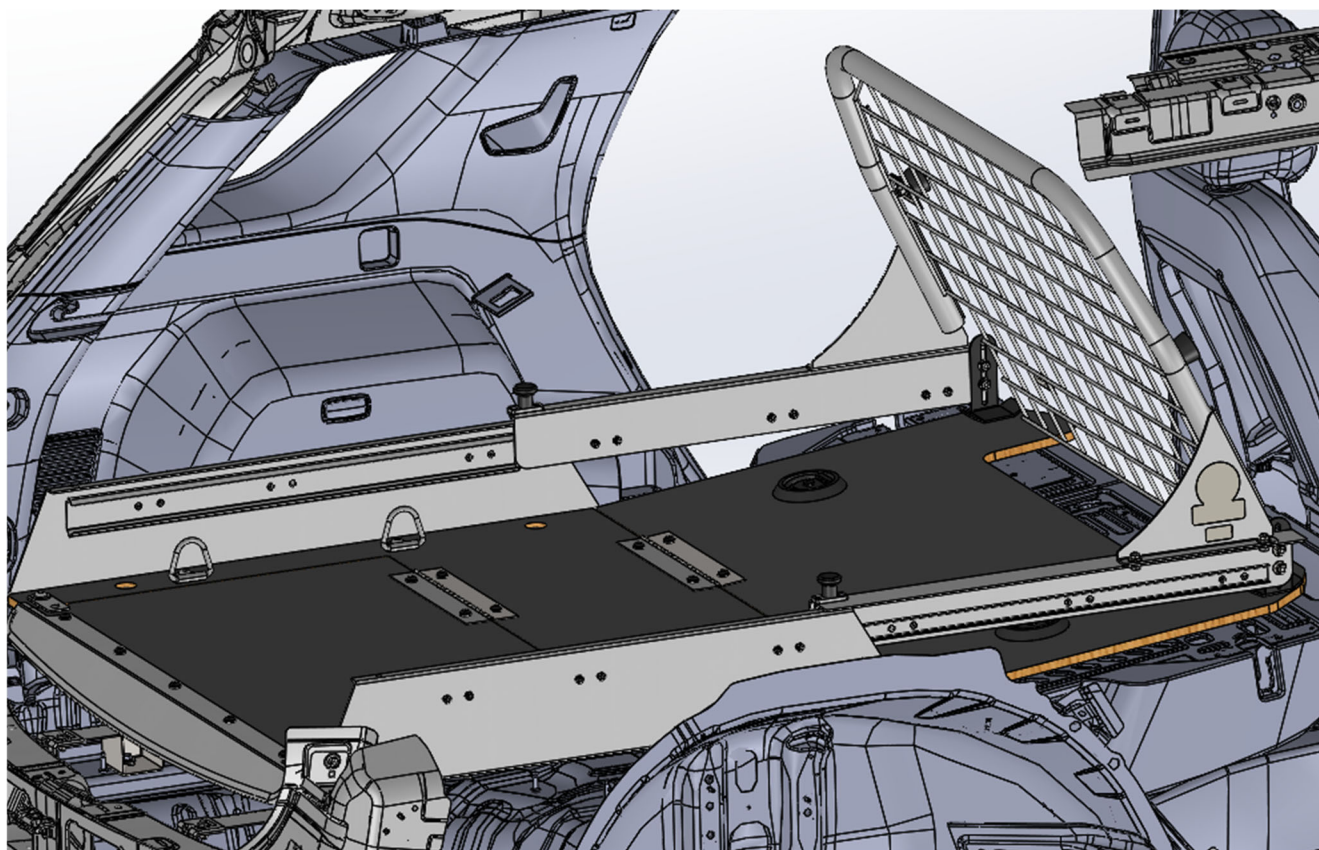
STEP 6 - Slide the partition rearward. Fasten the front floor piece to the hinges. Fasten the front D-Rings to the floor.



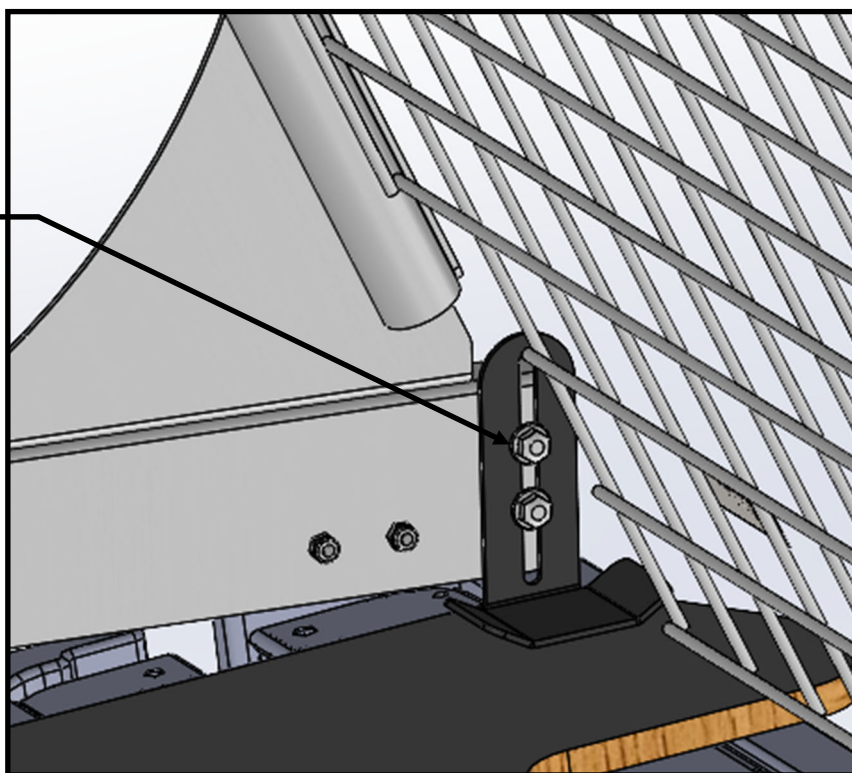
STEP 7 - Fasten the bumpers to the partition as shown.



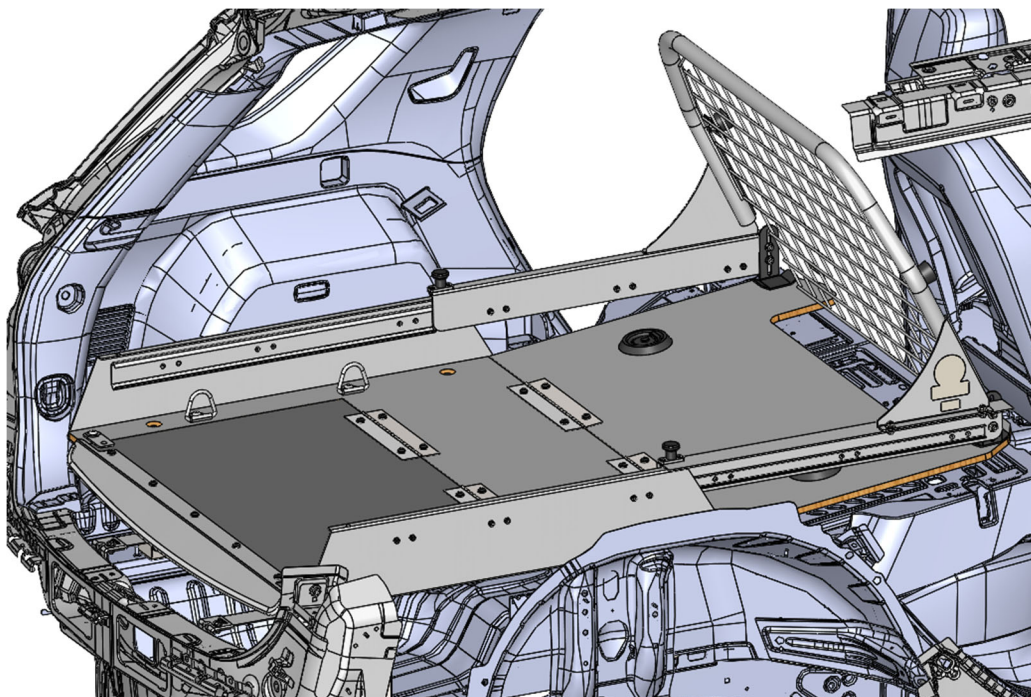
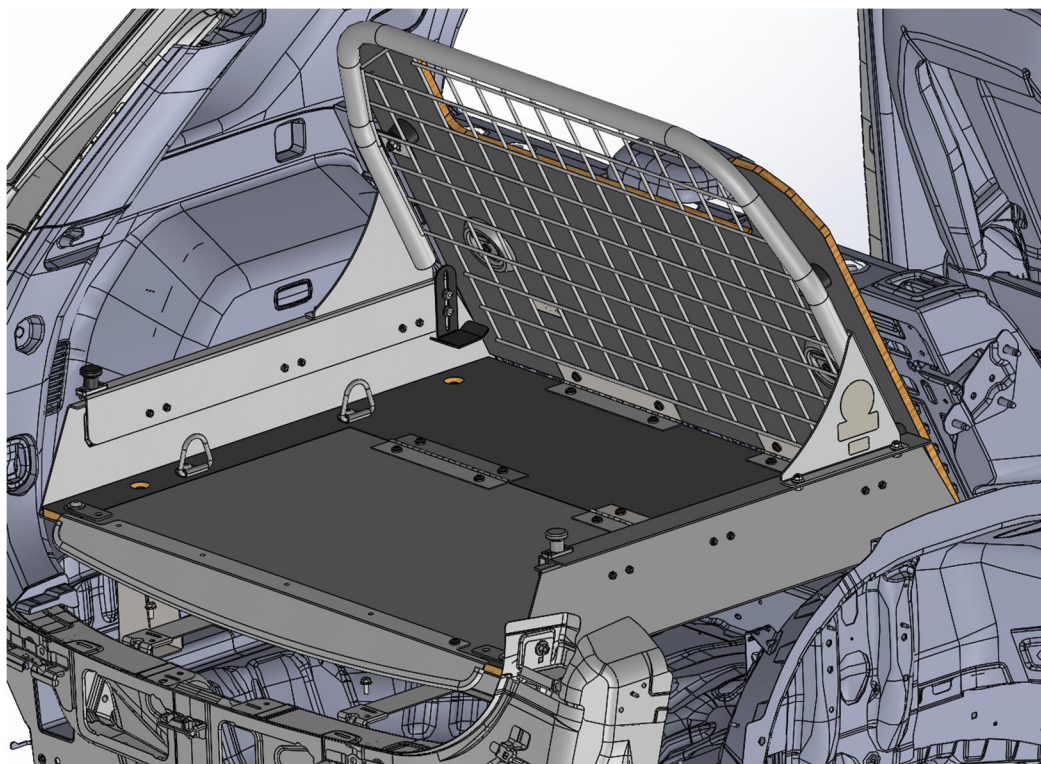
STEP 8 - Extend the partition over the second row seating. Adjust the slide feet so that they are flush with the floor. Tighten the fasteners



FAS0018
FAS0055
2 PLACES PER SIDE
7/16" WRENCH AND SOCKET



YOUR INSTALLATION IS NOW COMPLETE!



DOUBLE CHECK ALL FASTENER LOCATIONS TO BE SURE THAT
ALL FASTENERS ARE TIGHTENED TO SPECIFICATION.
STOW THIS COPY IN THE VEHICLE FOR FUTURE REFERENCES