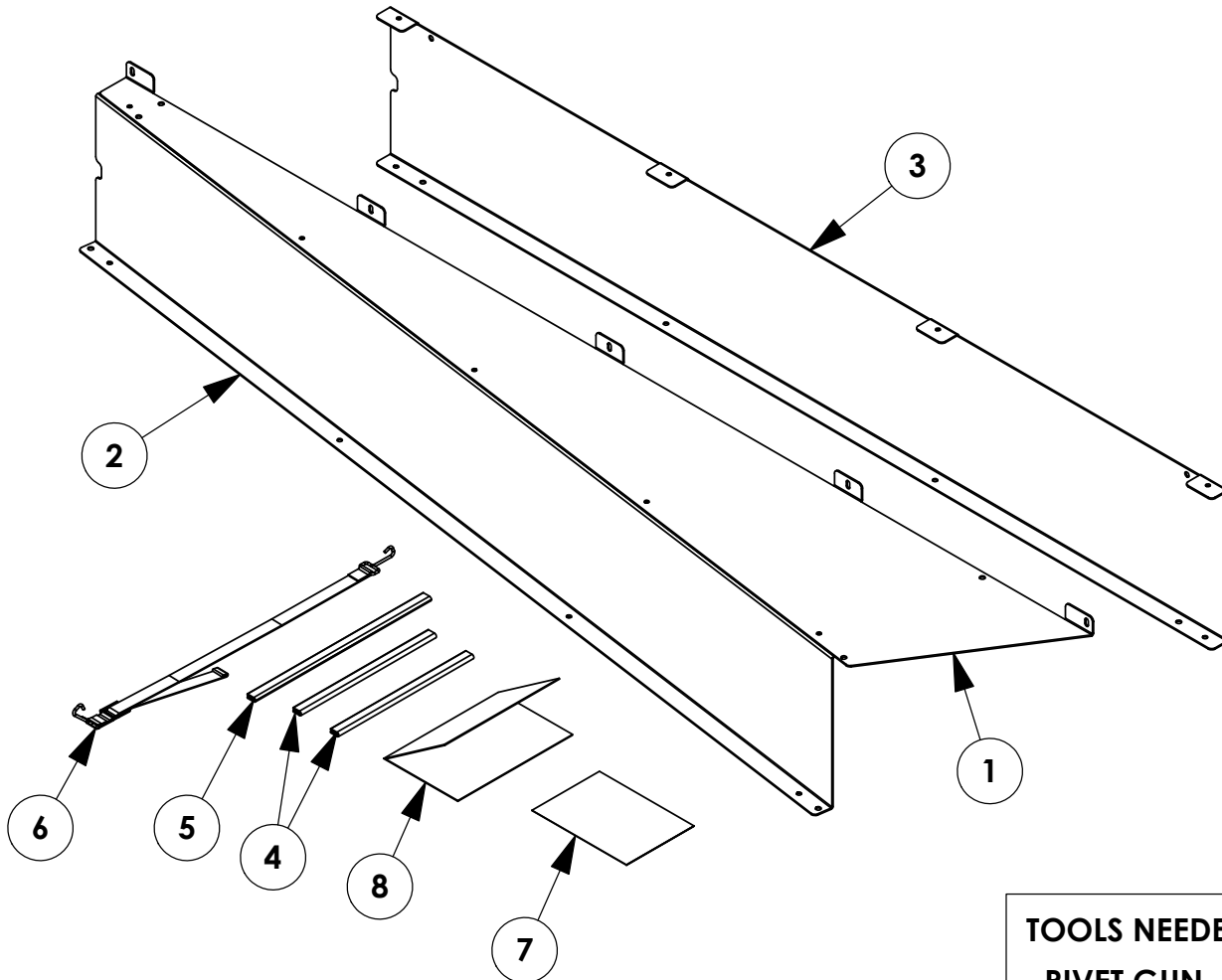


INSTR. NUMBER : INS80969	PG: 1	REV: A	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
			1	81480	LADDER STORAGE,UPPER,6.3'	1
PART NUMBER : 80969			2	81481	LADDER STORAGE,INNER,6.3'	1
			3	81482	LADDER STORAGE,OUTER,6.3'	1
PART • LADDER STORAGE,ASM,6.3' DESC. • BED			4	44175	TRIM, PINCHWELD X 10 LG	2
						5
			6	45589	STRAP,NYLON ASSM 3/4" X 42"	1
			7	BAG80969	BAG FOR 80969	1
			8	INS80969	ASM INS FOR 80969	1



TOOLS NEEDED:

- RIVET GUN
- PHILLIPS #3 DRIVER
- 1/4" DRILL BIT
(IF APPLICABLE)
- DRILL DRIVER
(IF APPLICABLE)

GET TO KNOW THE VEHICLE - AT THE BEGINNING OF ANY INSTALLATION, CHECK THE LOCATION OF THE FUEL TANK, FUEL LINES, BRAKE LINES, HIGH VOLTAGE BATTERIES AND WIRING HARNESSSES TO AVOID INJURY OR PROPERTY DAMAGE FROM TOOL CONTACT.

SEAL ALL EXTERIOR HOLES - ALL INSTALLATION HOLES SHOULD BE SEALED WITH BUTYL TAPE OR SILICON TO PREVENT WATER AND EXHAUST GASES FROM ENTERING THE VEHICLE.

CONTROL DRILL DEPTH - TO AVOID DAMAGE TO THE VEHICLE, USE A DRILL STOP OR CLEARED STEP BIT WHEN DRILLING INSTALLATION HOLES.

ALWAYS ADD PRIMER - WHEN ADDING INSTALLATION HOLES BE SURE TO USE A SELF-ETCHING PRIMER TO PREVENT CORROSION, FASTENER FAILURE AND INJURY.

MOUNTING POINTS MUST HAVE METAL-TO-METAL CONTACT - USE PROVIDED MOUNTING SPACERS TO ACCOMMODATE FOR VEHICLE FEATURES, CARPET OR SUBFLOORS.

PROVIDE CLEARANCE FOR SPACERS - IF THE INSTALLATION VEHICLE CONTAINS A CARPET OR SUBFLOOR, USE A 1-3/16" DIAMETER CARPET CUTTER (P/N: 31183-0) AT ALL MOUNTING LOCATIONS TO OPEN UP ROOM FOR SPACERS.

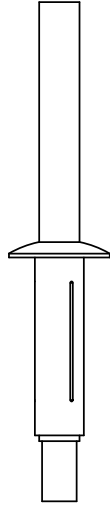
CHECK SPACER ORIENTATION - BE SURE THAT THE INDENT IN THE SPACER COVERS THE PLUSNUT HEAD; THIS ENSURES THE MOST METAL-TO-METAL CONTACT AND REDUCES VIBRATION.

PLUSNUT INSTALLATION - A PLUSNUT GUN IS RECOMMENDED FOR PLUSNUT INSTALLATION FOR ITS PRODUCTION SPEED. HOWEVER, A PLUSNUT SETTING TOOL CAN ALSO BE USED (P/N: 22200-0).

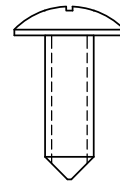
THRU-BOLT CLEARANCE - WHEN USING A THRU-BOLT AT ANY MOUNTING LOCATION, BE SURE THAT YOUR HOLE HAS 1/16" CLEARANCE.

FASTENERS USED

BAG REFERENCE: BAG80969



FAS0140
RIVET,BLND
.25X.25GR AL
QTY: 14

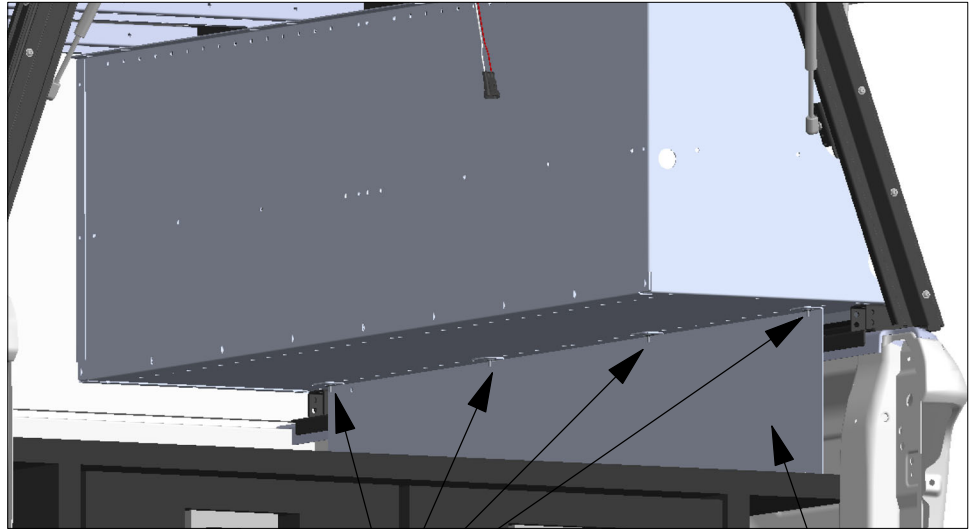


FAS0041
SCREW,THP
14-10X.75 ZP
QTY: 08

INTENTIONALLY LEFT BLANK

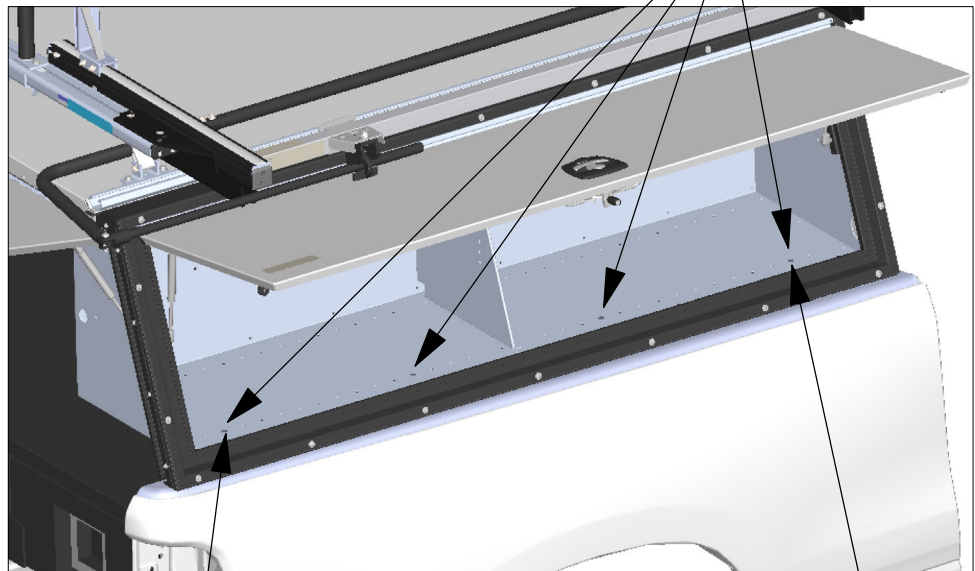
STEP 1 - ATTACH OUTER WALL TO TOOLBOX BOTTOM ON PASSENGER SIDE

Step 1.1
FULLY ATTACH
FAS0140
(04 PLACES)
RIVET GUN

VIEW OF RIVET FROM UNDERSIDE

Step 1.1

3

VIEW OF RIVET FROM ABOVE (HEAD SIDE)

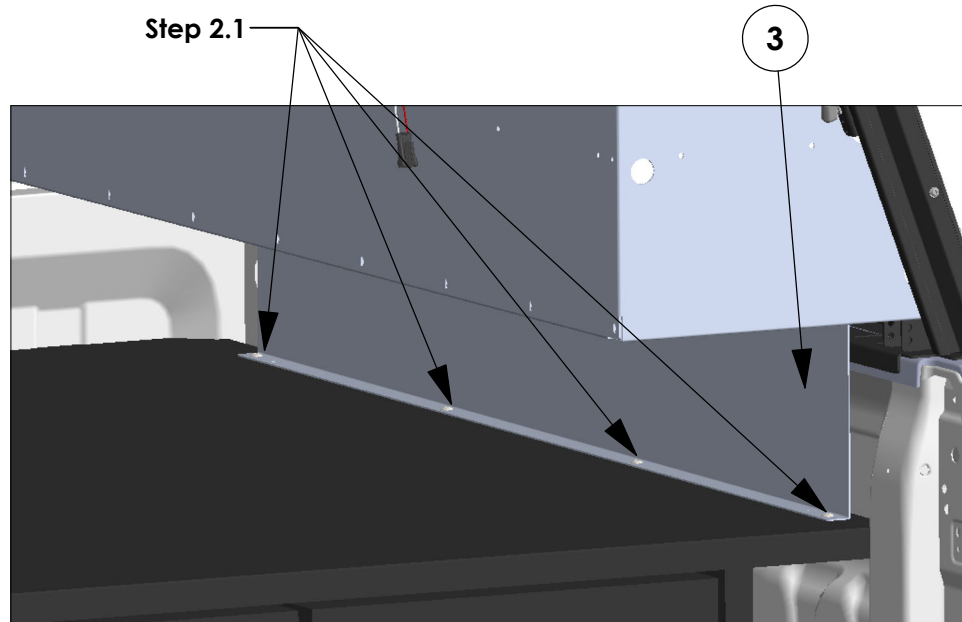
Step 1.1

SECOND HOLE FROM REAR

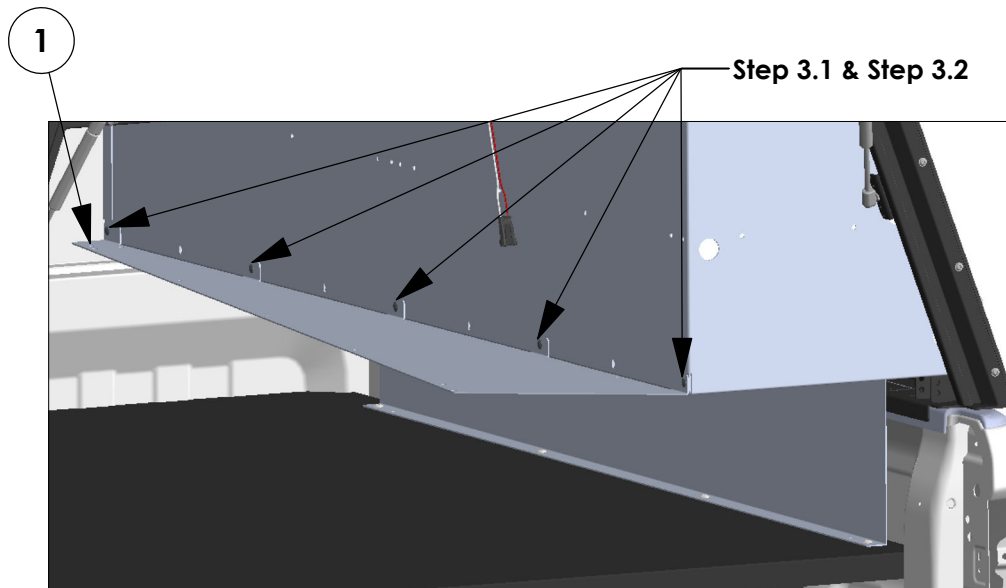
SECOND HOLE FROM FRONT

STEP 2 - ATTACH OUTER WALL TO DECKED UNIT ON PASSENGER SIDE

Step 2.1
FULLY TIGHTEN
FAS0041
(04 PLACES)
PHILLIPS DRIVER

**STEP 3 - ATTACH UPPER WALL TO TOOLBOX BACK PANEL ON PASSENGER SIDE**

Step 3.1
IF TOOLBOX
WAS ALREADY
ASSEMBLED,
DRILL OUT THESE
SPECIFIC RIVETS
(05 PLACES)
1/4" DRILL BIT
DRILL DRIVER

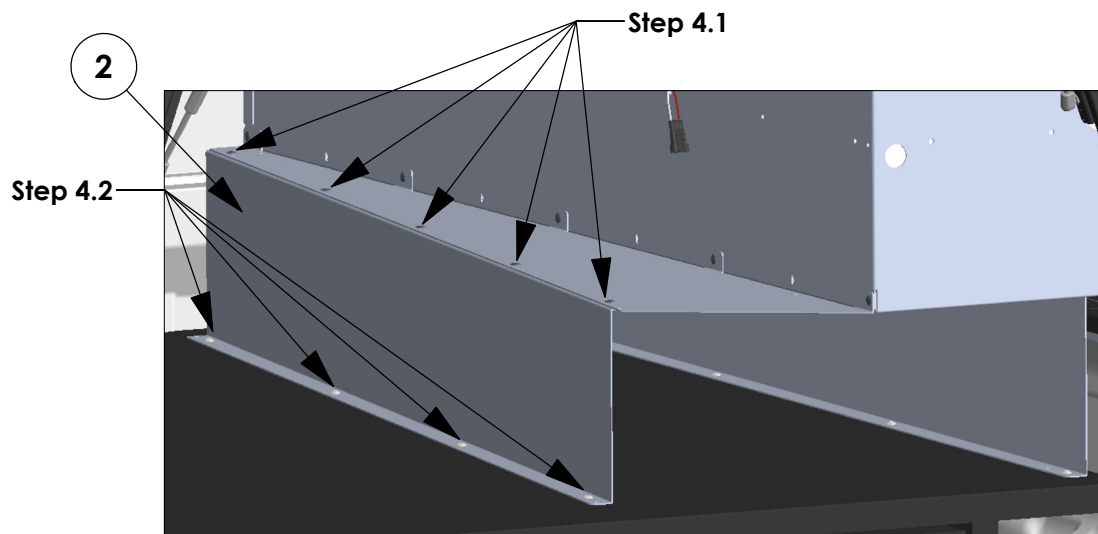


Step 3.2
FULLY ATTACH
FAS0140
(05 PLACES)
RIVET GUN

STEP 4 - ATTACH INNER WALL TO UPPER WALL

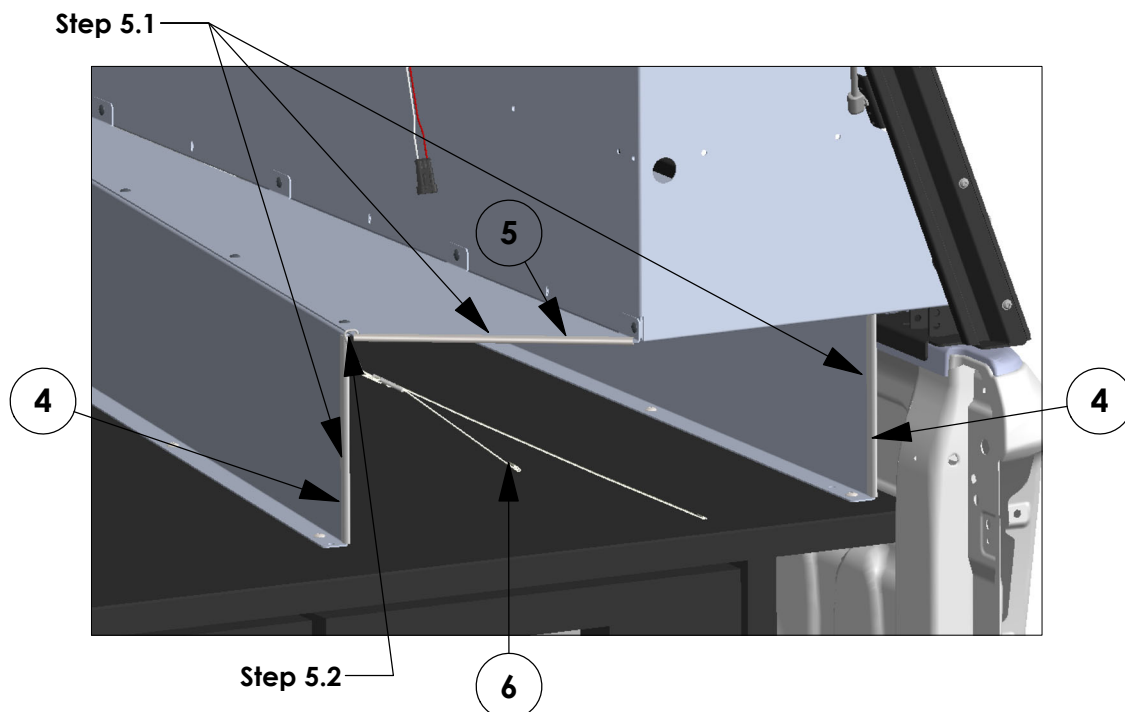
Step 4.1
FULLY ATTACH
FAS0140
(05 PLACES)
RIVET GUN

Step 4.2
FULLY TIGHTEN
FAS0041
(04 PLACES)
PHILLIPS DRIVER

**STEP 5 - INSTALL PINCH WELD AND STRAP**

Step 5.1
INSTALL PINCH
WELD
44175
(02 PLACES)
57974
(01 PLACE)

Step 5.2
CLIP IN STRAP
TO TOP CORNER
HOLE
45589
(01 PLACE)



INSTALLATION IS COMPLETE