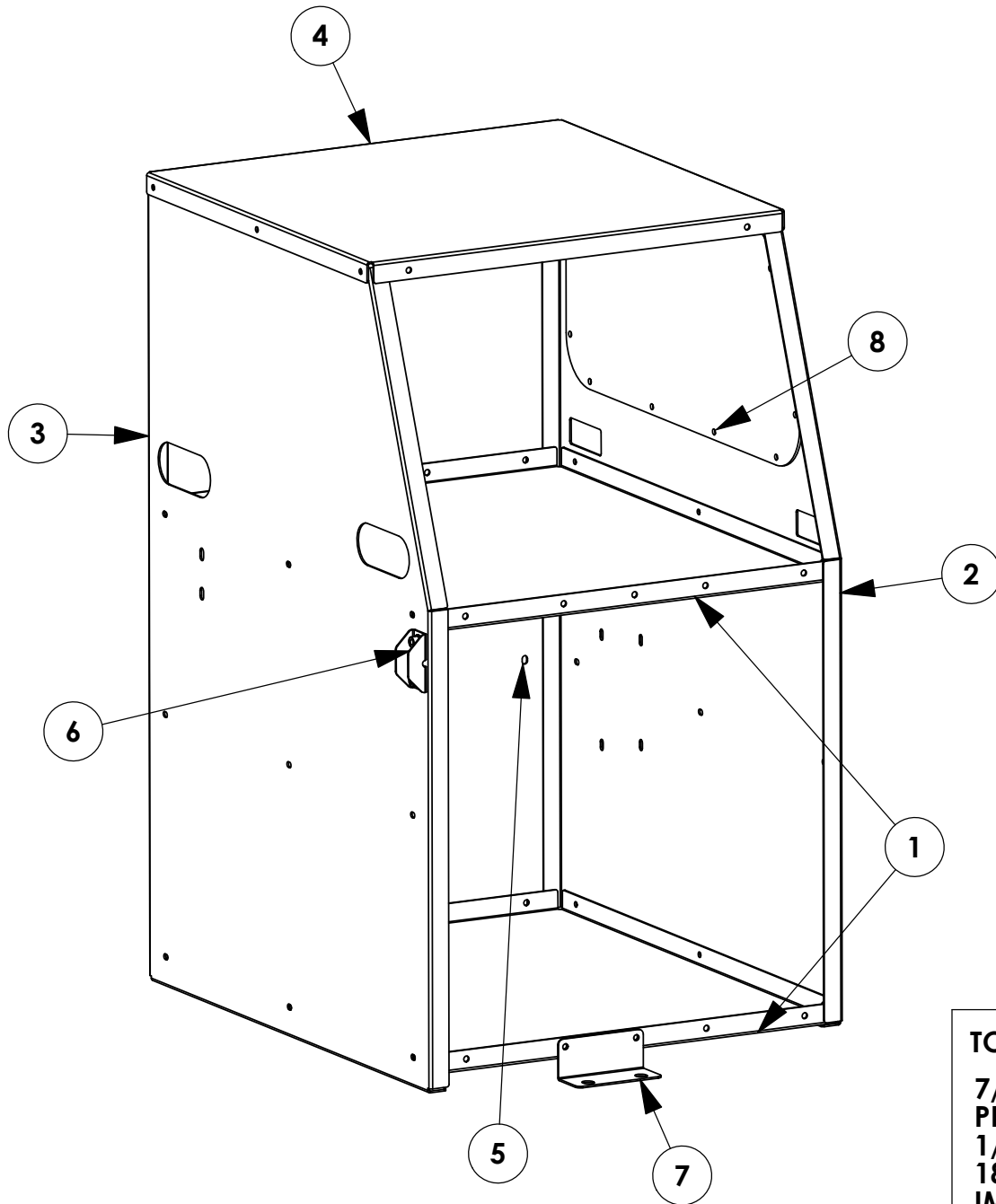


INSTR. : INS80937 NUMBER	PG: 1	REV: B	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
			1	73158-G	SHELF, RAM QUAD, GRAY	2
PART : 80937 NUMBER			2	73140-G	SIDE 1 FOR PS, RAM QUAD, GRAY	1
			3	73141-G	SIDE 2 FOR PS, RAM QUAD, GRAY	1
PART • CAB MODULE, PS, RAM 6' DESC. • CLSC			4	73142-G	TOP PANEL, RAM QUAD, GRAY	1
			5	80939-G	BACK PANEL, RAM QUAD, GRAY	1
			6	73144-G	CLAMP BRKT ASM, RAM QUAD, GRAY	1
			7	73157-G	CAB UNIT SUPPORT BRKT, GRAY	1
			8	78440	LEXAN WDW, AT&T CAB UNIT	1



TOOLS NEEDED:

7/16" WRENCH
PHILLIPS #3 DRIVER
1/2" SOCKET
18MM SOCKET
IMPACT DRIVER

GET TO KNOW THE VEHICLE - AT THE BEGINNING OF ANY INSTALLATION, CHECK THE LOCATION OF THE FUEL TANK, FUEL LINES, BRAKE LINES, HIGH VOLTAGE BATTERIES AND WIRING HARNESSSES TO AVOID INJURY OR PROPERTY DAMAGE FROM TOOL CONTACT.

SEAL ALL EXTERIOR HOLES - ALL INSTALLATION HOLES SHOULD BE SEALED WITH BUTYL TAPE OR SILICON TO PREVENT WATER AND EXHAUST GASES FROM ENTERING THE VEHICLE.

CONTROL DRILL DEPTH - TO AVOID DAMAGE TO THE VEHICLE, USE A DRILL STOP OR CLEARED STEP BIT WHEN DRILLING INSTALLATION HOLES.

ALWAYS ADD PRIMER - WHEN ADDING INSTALLATION HOLES BE SURE TO USE A SELF-ETCHING PRIMER TO PREVENT CORROSION, FASTENER FAILURE AND INJURY.

MOUNTING POINTS MUST HAVE METAL-TO-METAL CONTACT - USE PROVIDED MOUNTING SPACERS TO ACCOMMODATE FOR VEHICLE FEATURES, CARPET OR SUBFLOORS.

PROVIDE CLEARANCE FOR SPACERS - IF THE INSTALLATION VEHICLE CONTAINS A CARPET OR SUBFLOOR, USE A 1-3/16" DIAMETER CARPET CUTTER (P/N: 31183-0) AT ALL MOUNTING LOCATIONS TO OPEN UP ROOM FOR SPACERS.

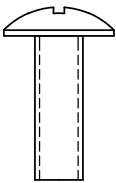
CHECK SPACER ORIENTATION - BE SURE THAT THE INDENT IN THE SPACER COVERS THE PLUSNUT HEAD; THIS ENSURES THE MOST METAL-TO-METAL CONTACT AND REDUCES VIBRATION.

PLUSNUT INSTALLATION - A PLUSNUT GUN IS RECOMMENDED FOR PLUSNUT INSTALLATION FOR ITS PRODUCTION SPEED. HOWEVER, A PLUSNUT SETTING TOOL CAN ALSO BE USED (P/N: 22200-0).

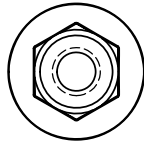
THRU-BOLT CLEARANCE - WHEN USING A THRU-BOLT AT ANY MOUNTING LOCATION, BE SURE THAT YOUR HOLE HAS 1/16" CLEARANCE.

FASTENERS USED

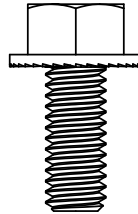
BAG REFERENCE: BAG80937



FAS0062
SCREW,THP
1/4-20X.75 G5ZP
QTY: 38



FAS0055
NUT,HEX NLK FLG
1/4-20 ZP
QTY: 38



FAS0438
SCREW,HFLNG
5/16-18X.75ZP
QTY: 02

INTENTIONALLY LEFT BLANK

STEP 1 - REMOVE REAR SEATING AND CLIP IN MOUNTING BRACKETS

Step 1.1
REMOVE
SEATING.
KEEP FLOOR
BOLTS.
INSERT
MOUNTING
BRACKETS TO THE
THREE ANCHOR
LOOPS SHOWN.



Step 1.1

6





STEP 2 - ASSEMBLE INSIDE THE CAB!!

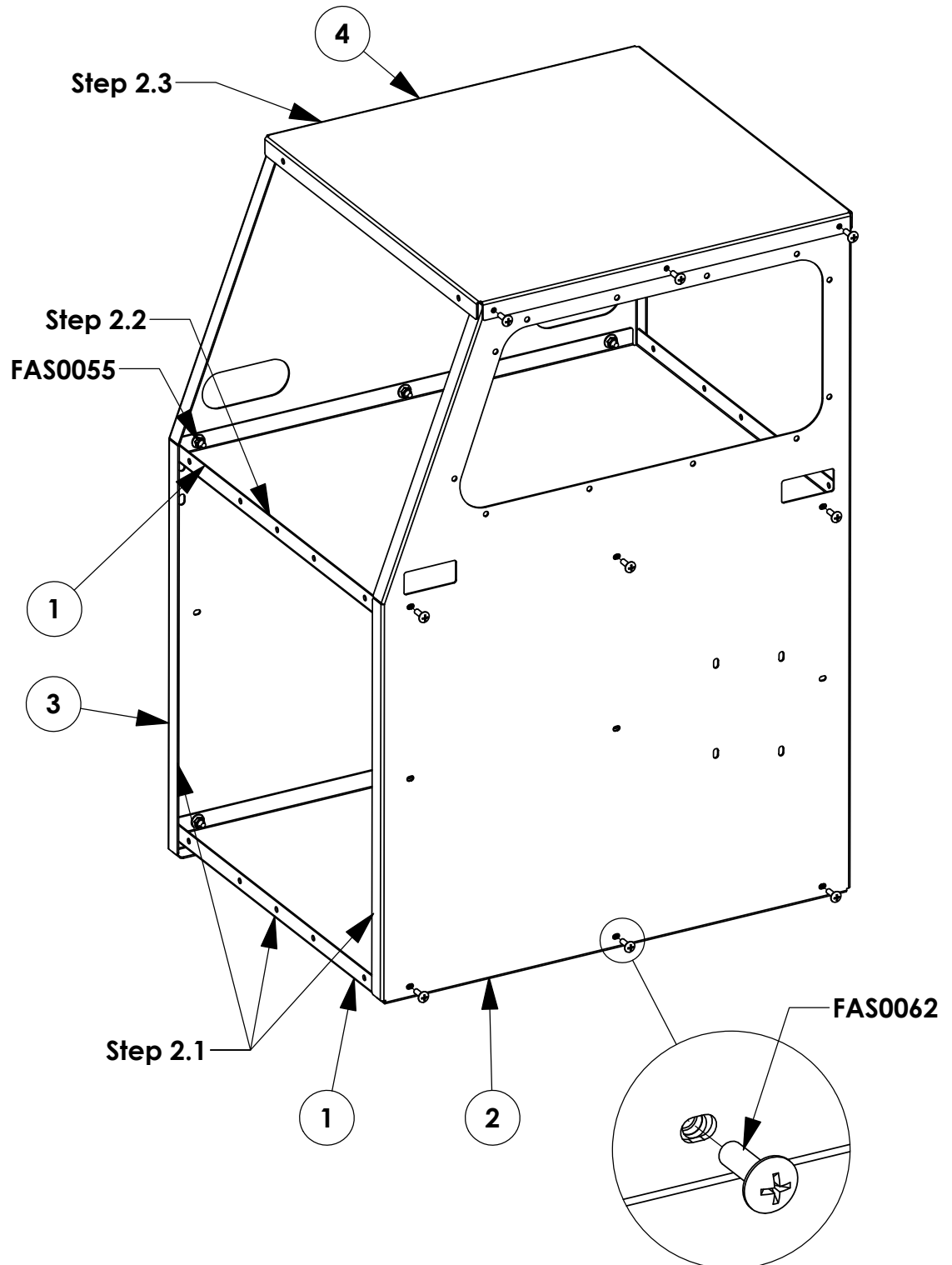


Step 2.1
ASSEMBLE
BOTTOM PANEL
AND END
PANELS
TOGETHER
FAS0062 AND
FAS0055
(03 PLACES
EACH SIDE)
7/16" WRENCH
PHILLIPS #3

Step 2.2
INSTALL TOP
SHELF
FAS0062 AND
FAS0055
(03 PLACES
EACH SIDE)
7/16" WRENCH
PHILLIPS #3

Step 2.3
INSTALL TOP
PANEL
FAS0062 AND
FAS0055
(03 PLACES
EACH SIDE)
7/16" WRENCH
PHILLIPS #3

**THIS UNIT WILL NOT FIT ASSEMBLED THRU THE SIDE DOOR!!
MUST BUILD INSIDE OF CAB.**



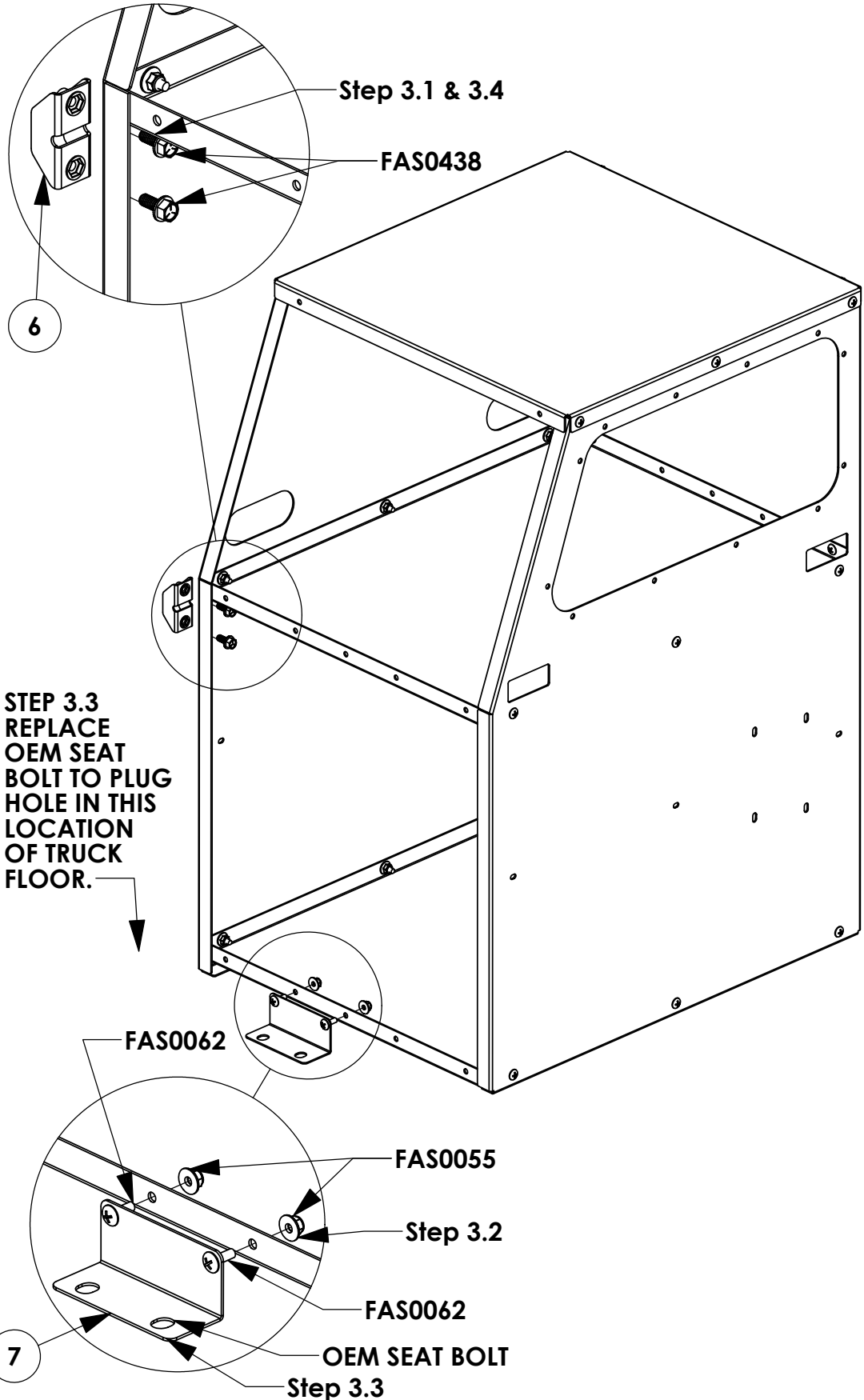
STEP 3 - ANCHOR UNIT TO TRUCK

Step 3.1
LOOSELY
ASSEMBLE UNTIL
STEP 3.4
FAS0438
(02 PLACES)
1/2" SOCKET

Step 3.2
FULLY TIGHTEN
IN HOLES LEFT
OF CENTER
FAS0062 AND
FAS0055
(02 PLACES)
7/16" WRENCH
PHILLIPS #3

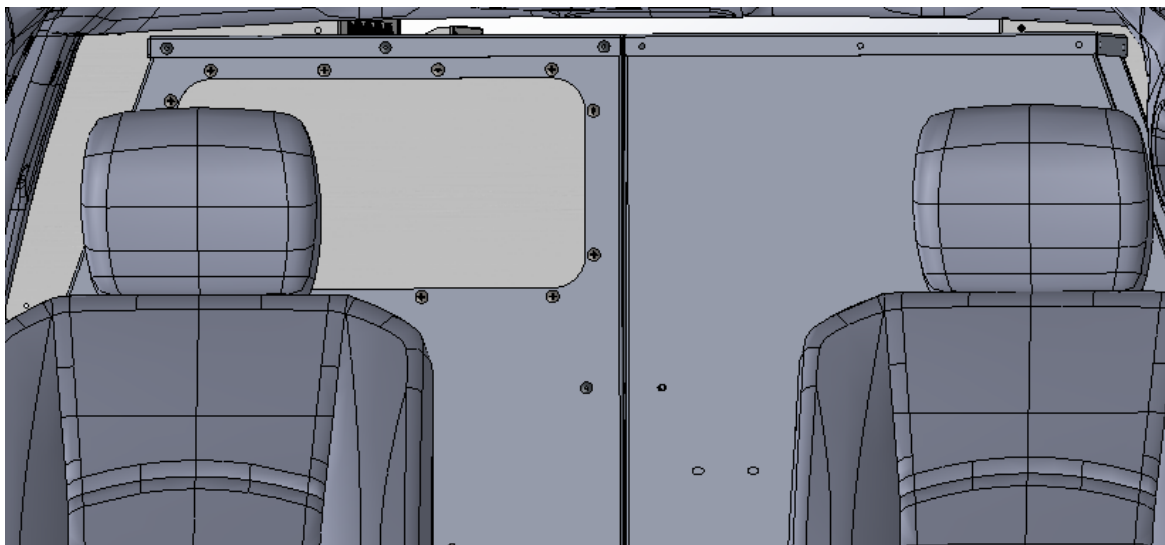
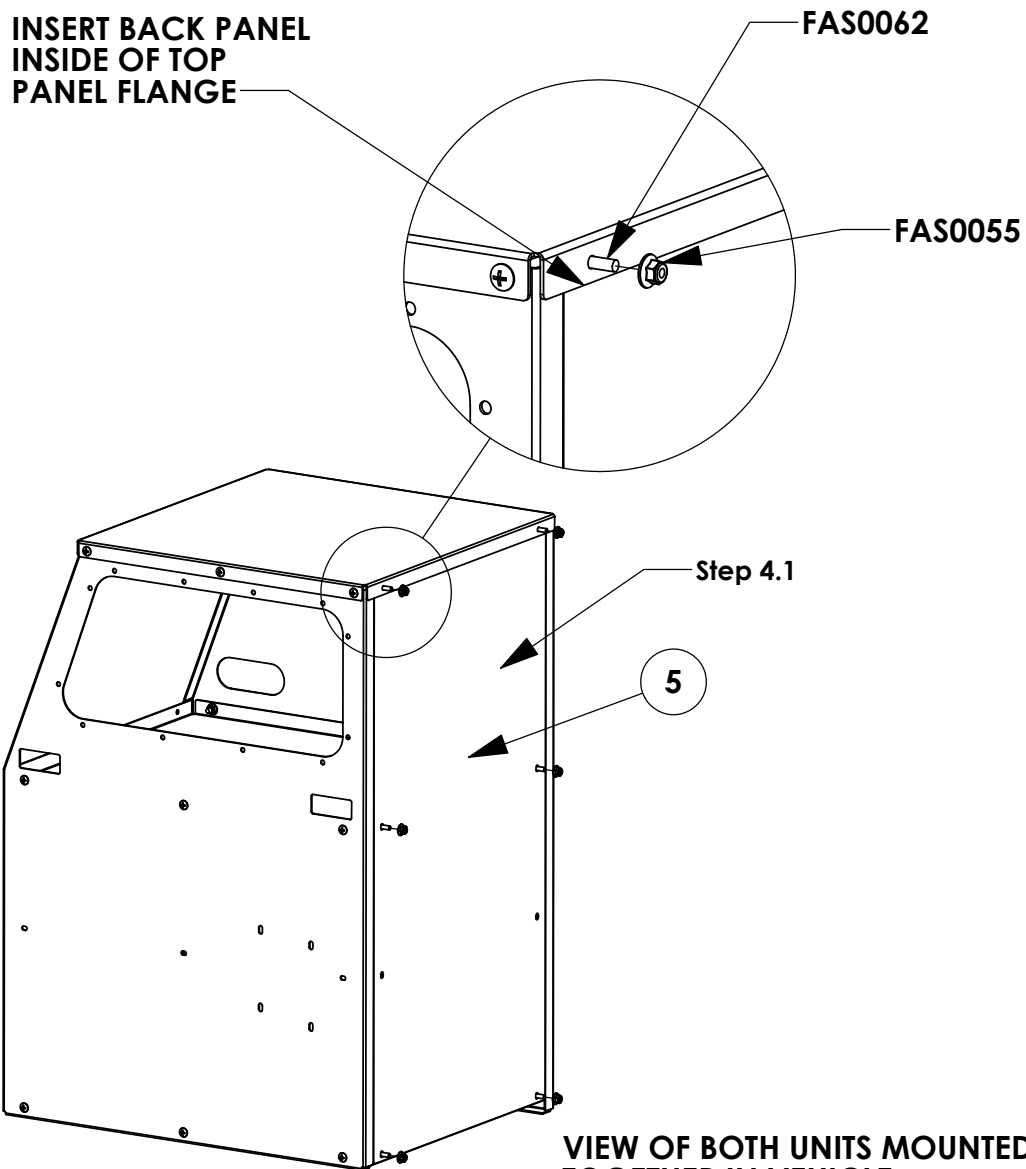
Step 3.3
FULLY TIGHTEN
AND ADD BOLT
IN REAR SEAT
BOLT HOLE TO
PLUG IT
OEM BOLT
(02 PLACES)
18MM SOCKET

Step 3.4
FULLY TIGHTEN
FAS0438
(02 PLACES)
1/2" SOCKET



STEP 4 - ATTACH BACK PANEL BETWEEN UNITS AND FASTEN TOGETHER

Step 4.1
FASTEN UNITS
TOGETHER
SANDWICHING
BACK PANEL IN
BETWEEN
FAS0062 AND
FAS0055
(06 PLACES)
7/16" WRENCH
PHILLIPS #3



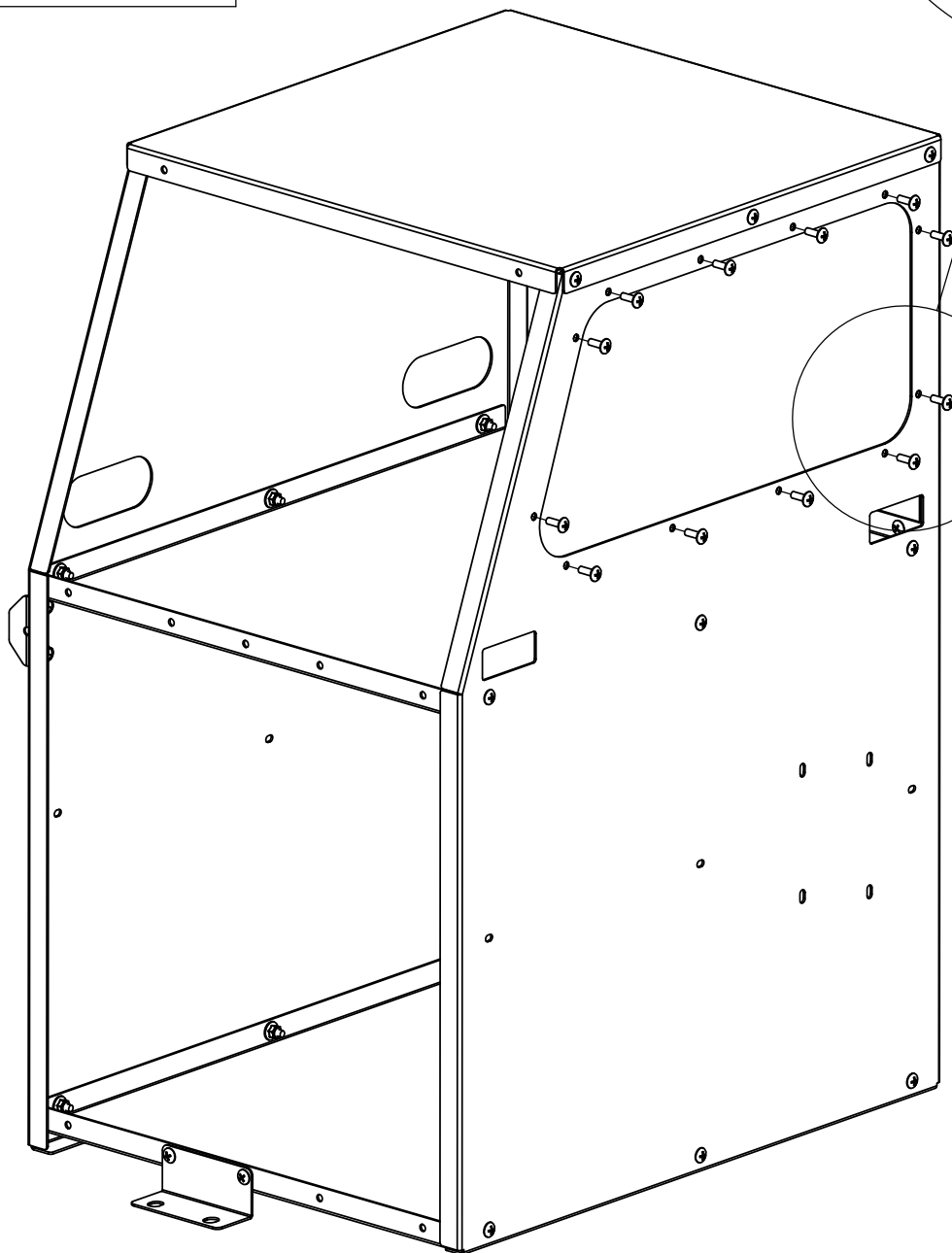
STEP 5 - ATTACH LEXAN WINDOW TO UNIT

Step 5.1
ATTACH LEXAN
WINDOW TO
UNIT.
DO NOT OVER
TIGHTEN!!!
FAS0062 AND
FAS0055
(12 PLACES)
7/16" WRENCH
PHILLIPS #3

DO NOT OVERTIGHTEN!!!

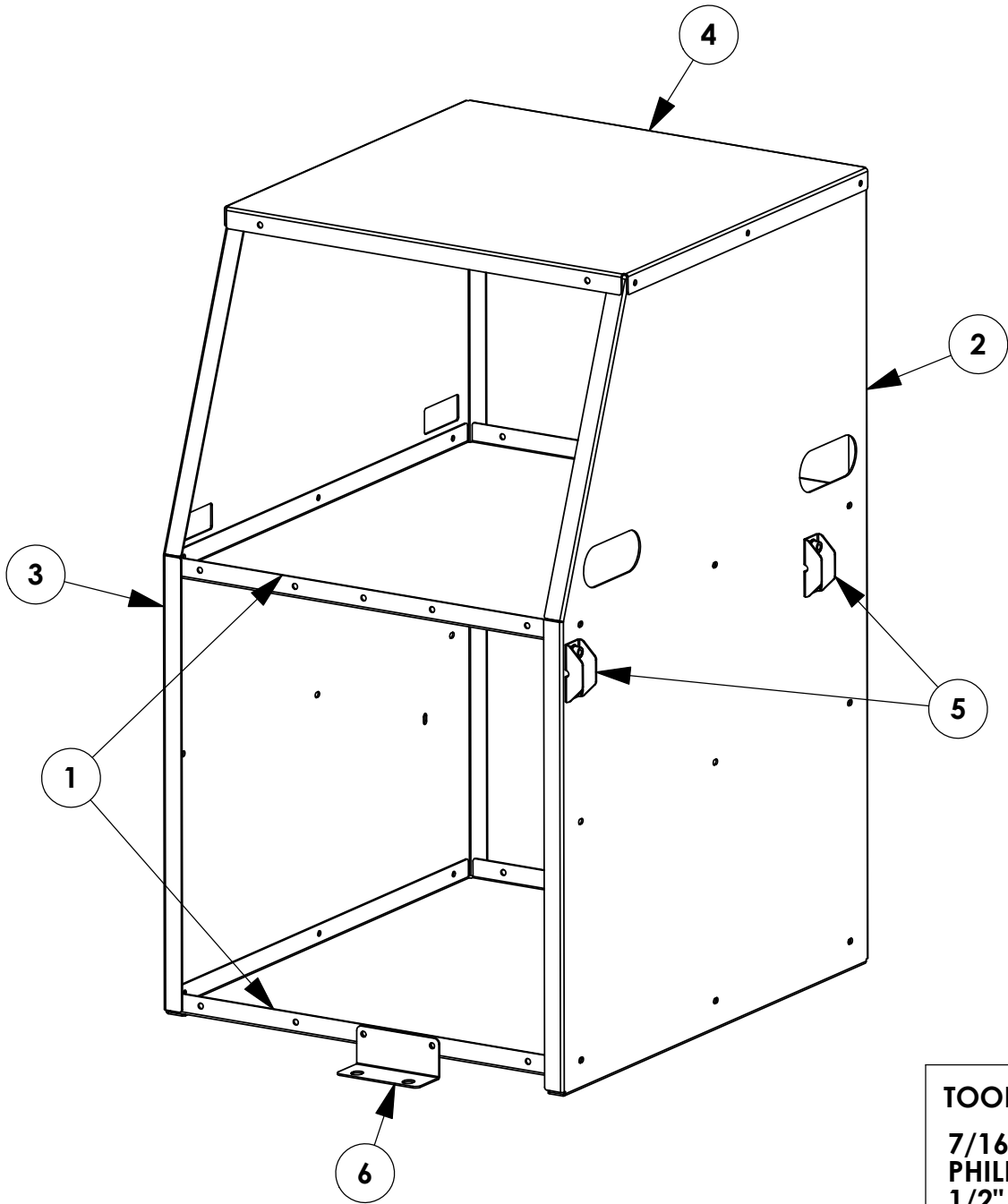
FAS0055

FAS0062



INSTALLATION IS COMPLETE

INSTR. : NUMBER : INS80938	PG: 1	REV: B	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
			1	73158-G	SHELF,RAM QUAD, GRAY	2
PART : NUMBER : 80938			2	73148-G	SIDE 2 FOR DS,RAM QUAD, GRAY	1
			3	73149-G	SIDE 1 FOR DS,RAM QUAD, GRAY	1
PART • CAB MODULE,DS,RAM 6' DESC. • CLSC			4	73142-G	TOP PANEL,RAM QUAD, GRAY	1
			5	73144-G	CLAMP BRKT ASM,RAM QUAD, GRAY	2
			6	73157-G	CAB UNIT SUPPORT BRKT, GRAY	1



TOOLS NEEDED:
7/16" WRENCH
PHILLIPS #3 DRIVER
1/2" SOCKET
18MM SOCKET
IMPACT DRIVER

GET TO KNOW THE VEHICLE - AT THE BEGINNING OF ANY INSTALLATION, CHECK THE LOCATION OF THE FUEL TANK, FUEL LINES, BRAKE LINES, HIGH VOLTAGE BATTERIES AND WIRING HARNESSES TO AVOID INJURY OR PROPERTY DAMAGE FROM TOOL CONTACT.

SEAL ALL EXTERIOR HOLES - ALL INSTALLATION HOLES SHOULD BE SEALED WITH BUTYL TAPE OR SILICON TO PREVENT WATER AND EXHAUST GASES FROM ENTERING THE VEHICLE.

CONTROL DRILL DEPTH - TO AVOID DAMAGE TO THE VEHICLE, USE A DRILL STOP OR CLEARED STEP BIT WHEN DRILLING INSTALLATION HOLES.

ALWAYS ADD PRIMER - WHEN ADDING INSTALLATION HOLES BE SURE TO USE A SELF-ETCHING PRIMER TO PREVENT CORROSION, FASTENER FAILURE AND INJURY.

MOUNTING POINTS MUST HAVE METAL-TO-METAL CONTACT - USE PROVIDED MOUNTING SPACERS TO ACCOMMODATE FOR VEHICLE FEATURES, CARPET OR SUBFLOORS.

PROVIDE CLEARANCE FOR SPACERS - IF THE INSTALLATION VEHICLE CONTAINS A CARPET OR SUBFLOOR, USE A 1-3/16" DIAMETER CARPET CUTTER (P/N: 31183-0) AT ALL MOUNTING LOCATIONS TO OPEN UP ROOM FOR SPACERS.

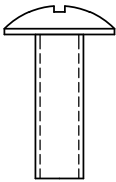
CHECK SPACER ORIENTATION - BE SURE THAT THE INDENT IN THE SPACER COVERS THE PLUSNUT HEAD; THIS ENSURES THE MOST METAL-TO-METAL CONTACT AND REDUCES VIBRATION.

PLUSNUT INSTALLATION - A PLUSNUT GUN IS RECOMMENDED FOR PLUSNUT INSTALLATION FOR ITS PRODUCTION SPEED. HOWEVER, A PLUSNUT SETTING TOOL CAN ALSO BE USED (P/N: 22200-0).

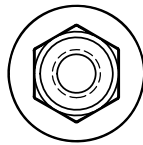
THRU-BOLT CLEARANCE - WHEN USING A THRU-BOLT AT ANY MOUNTING LOCATION, BE SURE THAT YOUR HOLE HAS 1/16" CLEARANCE.

FASTENERS USED

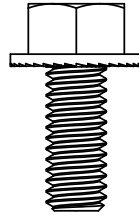
BAG REFERENCE: BAG80938



FAS0062
SCREW,THP
1/4-20X.75 G5ZP
QTY: 20



FAS0055
NUT,HEX NLK FLG
1/4-20 ZP
QTY: 20



FAS0438
SCREW,HFLNG
5/16-18X.75ZP
QTY: 04

INTENTIONALLY LEFT BLANK

STEP 1 - REMOVE REAR SEATING AND CLIP IN MOUNTING BRACKETS

Step 1.1
REMOVE
SEATING.
KEEP FLOOR
BOLTS.
INSERT
MOUNTING
BRACKETS TO THE
THREE ANCHOR
LOOPS SHOWN



Step 1.1

6





STOP STEP 2 - ASSEMBLE INSIDE THE CAB!!

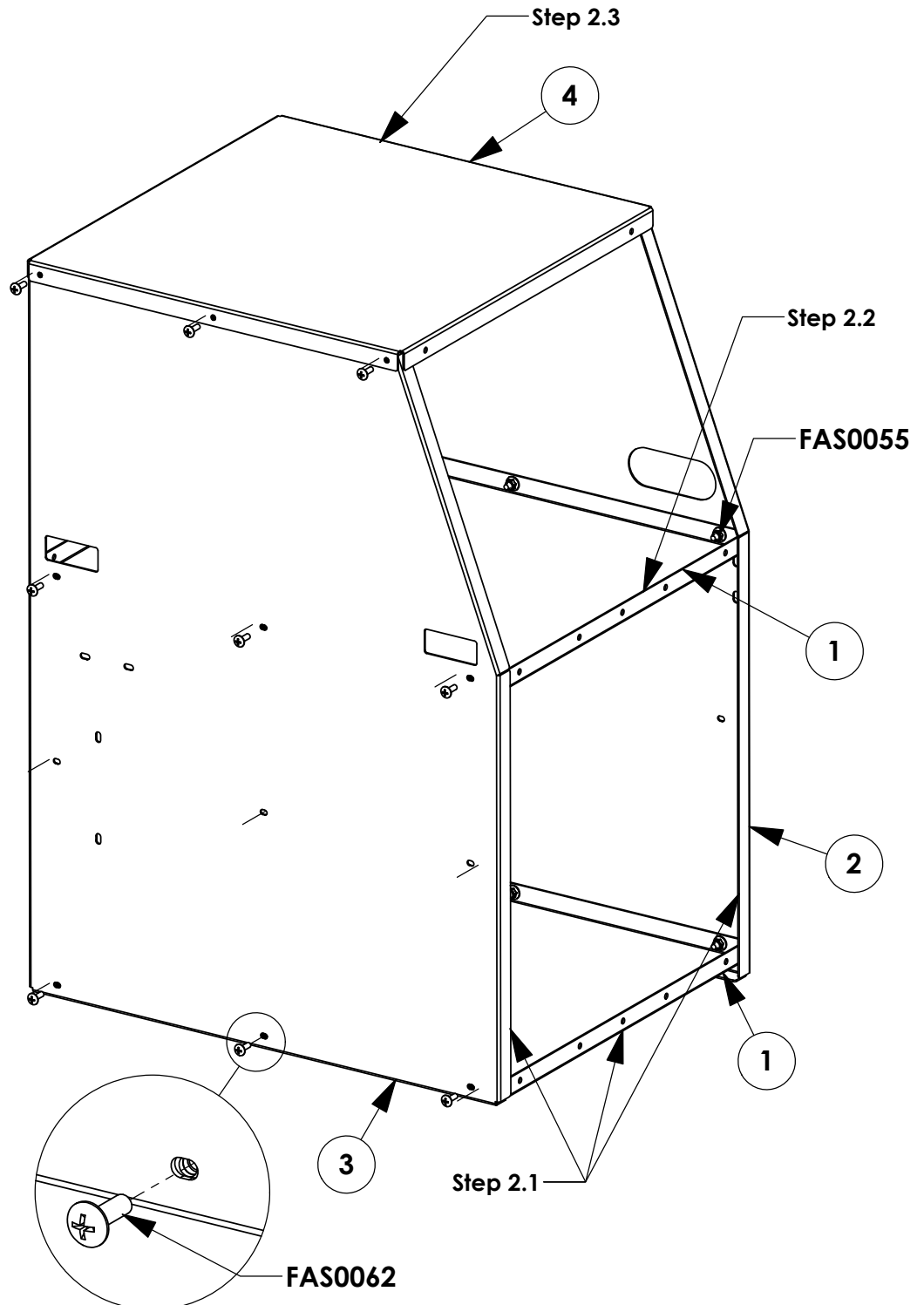


Step 2.1
ASSEMBLE
BOTTOM PANEL
AND END
PANELS
TOGETHER
FAS0062 AND
FAS0055
(03 PLACES
EACH SIDE)
7/16" WRENCH
PHILLIPS #3

Step 2.2
INSTALL TOP
SHELF
FAS0062 AND
FAS0055
(03 PLACES
EACH SIDE)
7/16" WRENCH
PHILLIPS #3

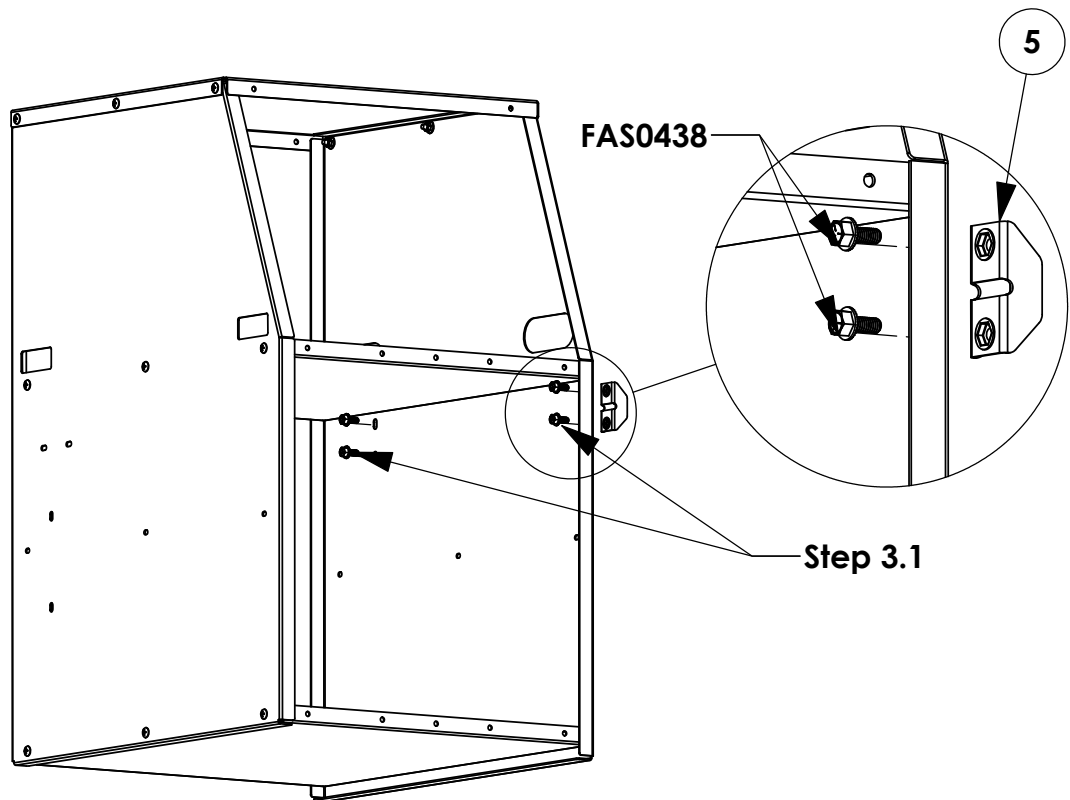
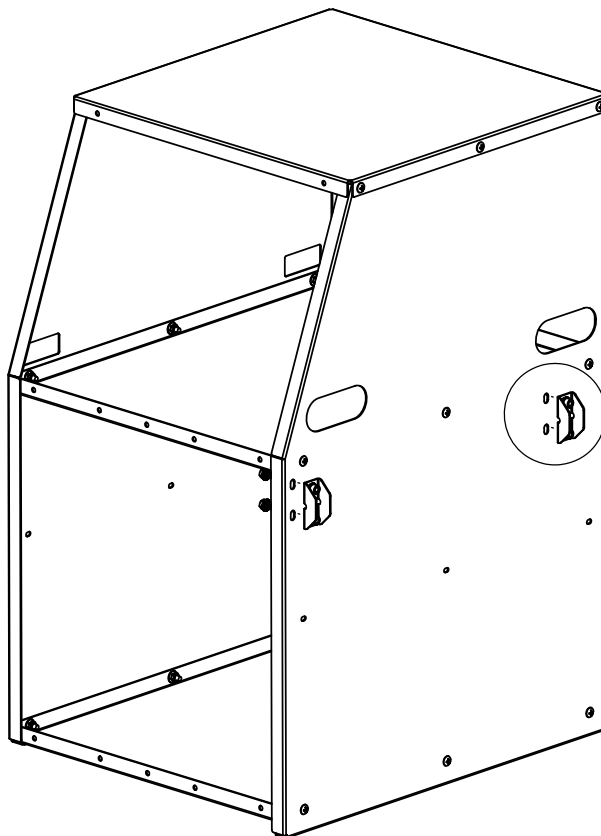
Step 2.3
INSTALL TOP
PANEL
FAS0062 AND
FAS0055
(03 PLACES
EACH SIDE)
7/16" WRENCH
PHILLIPS #3

**THIS UNIT WILL NOT FIT ASSEMBLED THRU THE SIDE DOOR!!
MUST BUILD INSIDE OF CAB.**



STEP 3 - ANCHOR UNIT TO TRUCK BACKING

Step 3.1
LOOSELY
ASSEMBLE UNTIL
STEP 4.3
FAS0438
(04 PLACES)
1/2" SOCKET

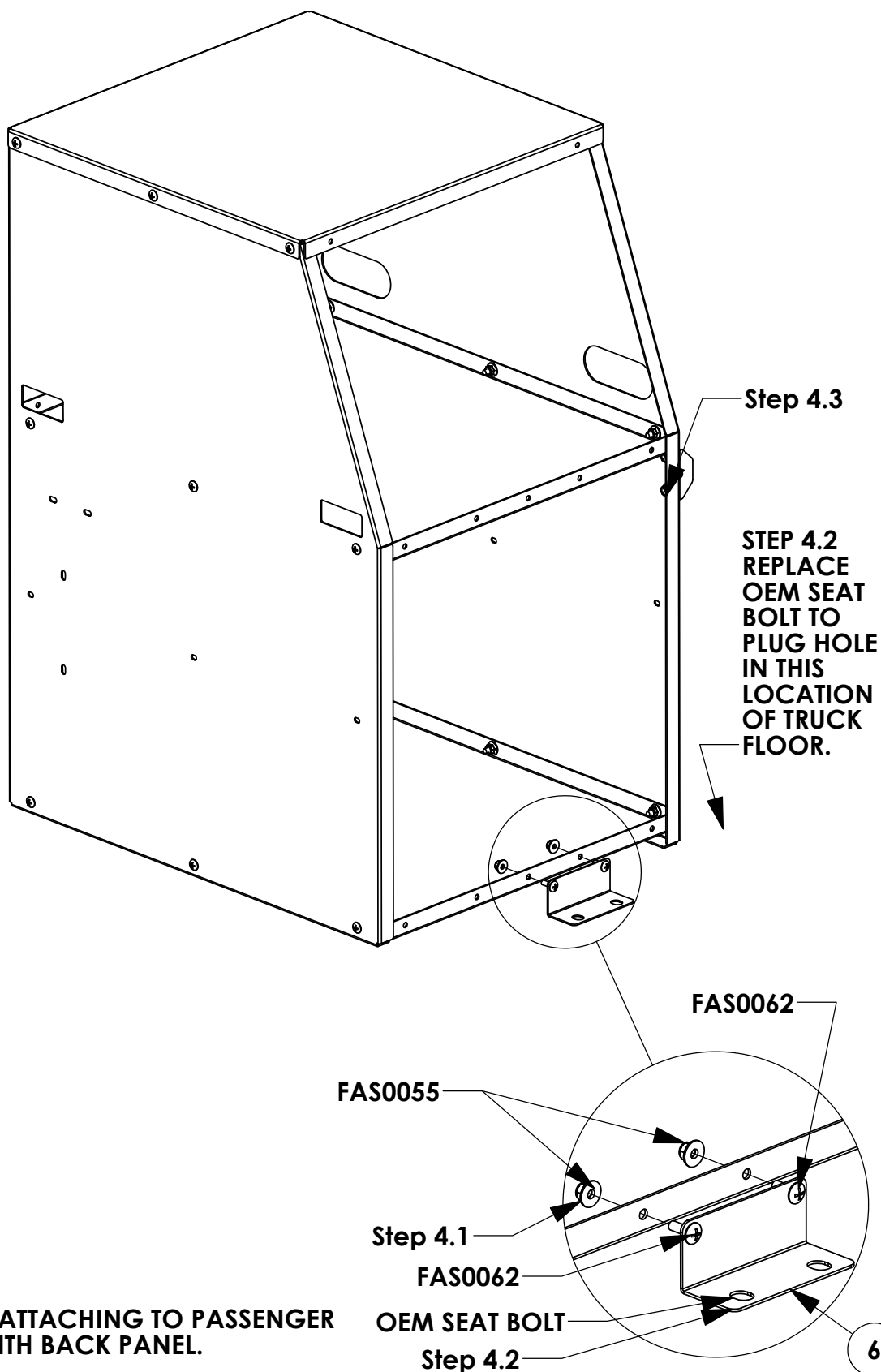


STEP 4 - ANCHOR UNIT TO TRUCK FLOOR

Step 4.1
FULLY TIGHTEN
IN HOLES RIGHT
OF CENTER
FAS0062 AND
FAS0055
(02 PLACES)
7/16" WRENCH
PHILLIPS #3

Step 4.2
FULLY TIGHTEN
AND ADD BOLT
IN REAR SEAT
BOLT HOLE TO
PLUG IT
OEM BOLT
(02 PLACES)
18MM SOCKET

Step 4.3
FULLY TIGHTEN
FAS0438
(04 PLACES)
1/2" SOCKET



SEE INS80937 FOR ATTACHING TO PASSENGER
SIDE UNIT 80937 WITH BACK PANEL.

INSTALLATION IS COMPLETE