

Introduction / Comments:

Install Instructions For Exterior Plug & Play Lights For F250+

Note:

Read all instructions prior to installation. Review the Adrian Steel **GENERAL PRECAUTIONS PAGES (56638)** before attempting installation. Only personnel familiar with using electrical best practices should perform this install. Reference **ELECTRICAL BEST PRACTICES MANUAL (54479)** before attempting installation.



Installation Instructions For Exterior Hood Mounted Plug And Play Lights For F150 & F250+

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*****TORQUE*****
Torque all strobe
fasteners to 10 in-lbs.
DO NOT OVER TIGHTEN

DO NOT MOUNT ON A
CURVED SURFACE

****Please read statement below before moving forward****

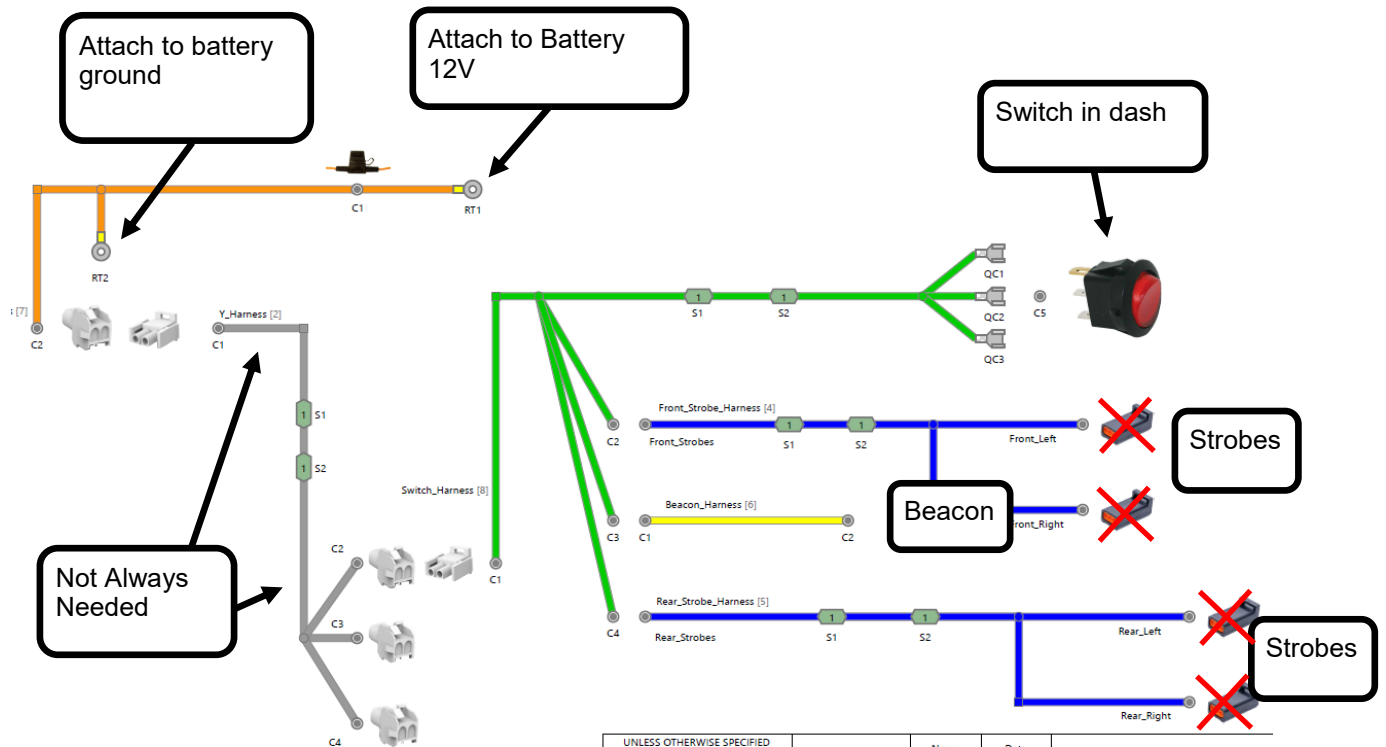
Before installation, disconnect the OEM negative battery cable.

These plug and play kits are completely modular and can be configured in many different ways. Placement of lights will be determined by sales order drawings/customer ask. Therefore, these instructions are for the most standard configurations, and for reference only.

Please reference the order drawing and spec sheet to see what components are going to be installed on this particular upfit.

These installation instructions are for most cases and for reference. Not all installs will have strobes, beacons, and lightbars. Reference the instructions for only what you are installing.

Overall Harness Diagram



Tools required:

10mm, 8mm socket

Phillips bit and 9/64" drill bit

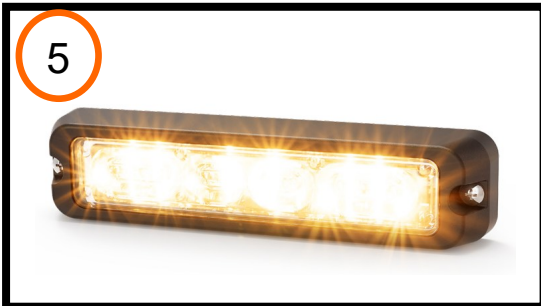
Power drill and impact

Torque wrench

Components



	Part Number	Description
1	67095	Power Harness #4
2	67097	Switch Harness #1
3	67102	Front Strobe Harness #2
4	67108	Rear Strobe Harness #3
5	78897 x 4	Strobes
6	67689	ECCO Lightbar (If applicable)
7	67113	Beacon/Lightbar Harness #3
8	52769	Lightbar Mount



The purpose of plug and play lighting is to be completely modular. Due to this feature, refer to the order drawing for all exact lighting placements. These installation instructions are for most cases and for reference. Not all installs will have strobes, beacons, and lightbars. Reference the instructions for only what you are installing.

Harness pictures are for reference only.

F250 Placements

Switch placement: Dash panel
under headlight buttons



Front Strobes: Hood Mounted
Parallel to Hood, Corner at Body Line
Edge



*****TORQUE STROBES TO 10-IN-LB'S
MAXIMUM*****

Rear Strobes: Rear Bumper
11" from straight edge from center of bumper
1" from the top edge of bumper



F150 Placements

Switch placement: Dash panel
under headlight buttons



*****TORQUE STROBES TO 10-IN-
LB'S MAXIMUM*****

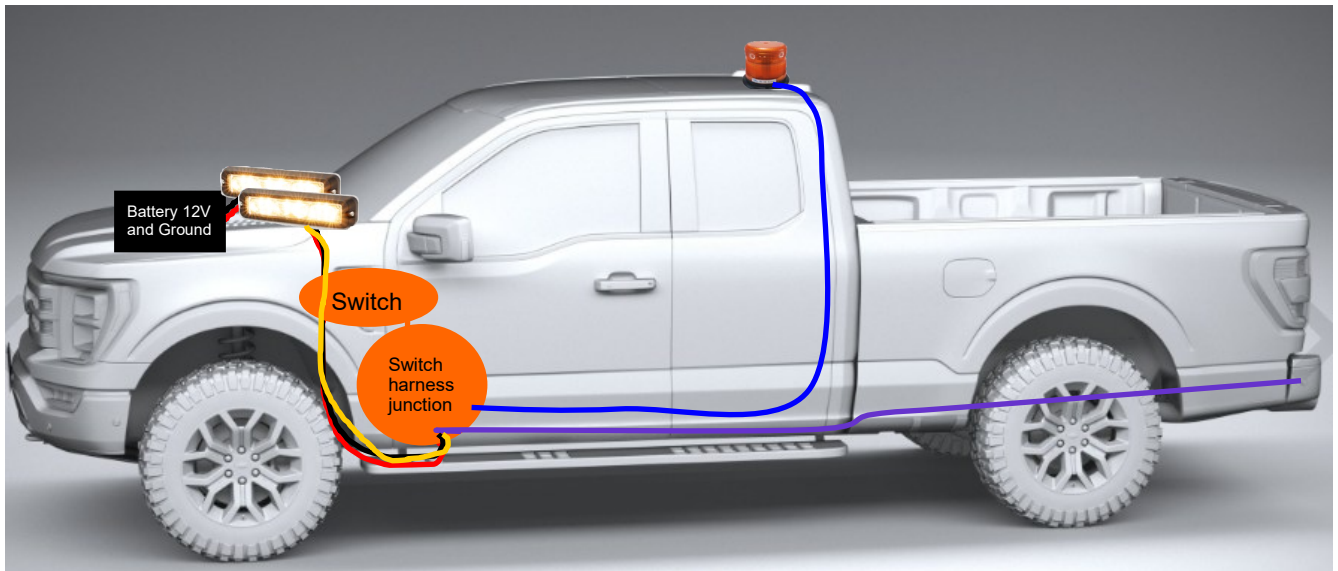
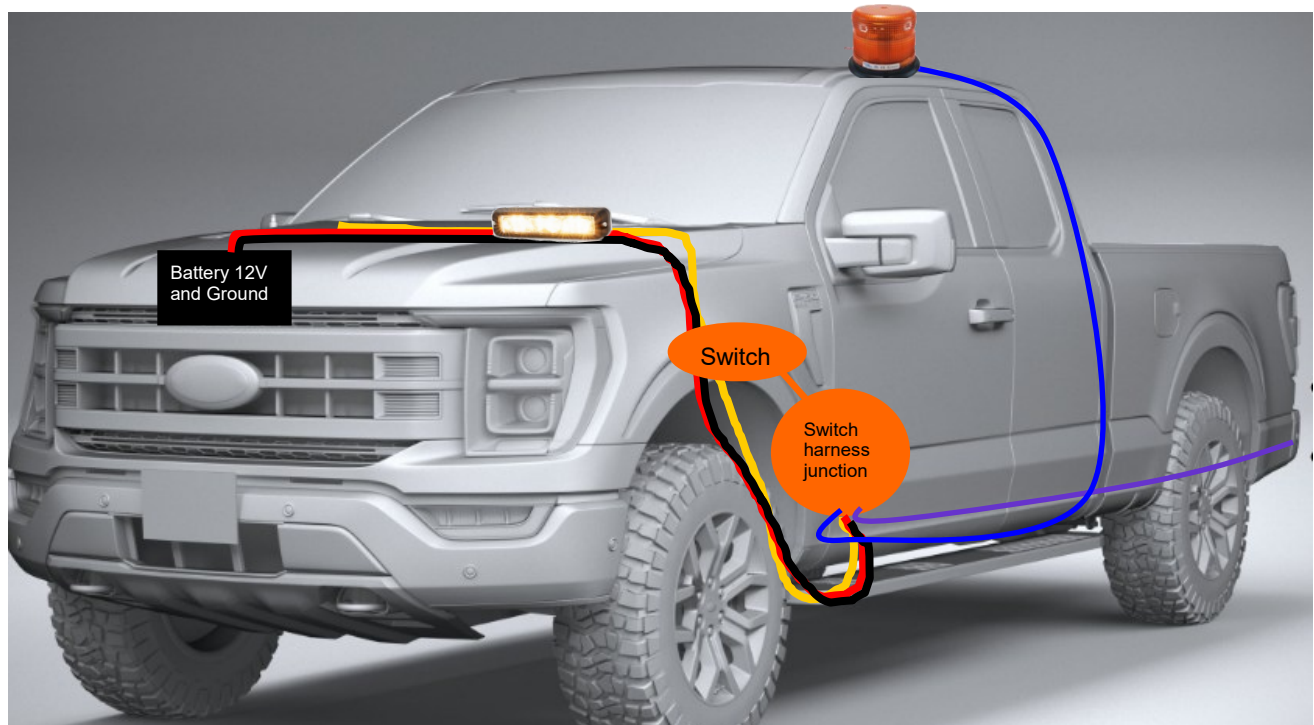
Front Strobes: Hood Mounted
Parallel to Hood, Measure 18" from
midpoint of hood



Rear Strobes: Rear Bumper
4" from curved edge from center of bumper
2.5" from the top edge of bumper



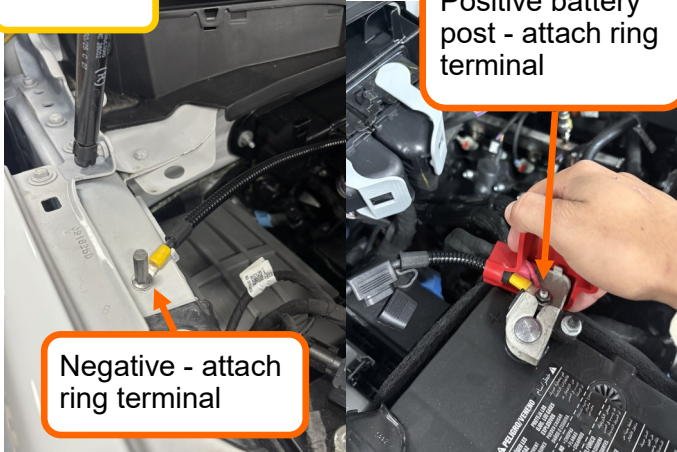
Routing Overview



Color	Key - Items
Yellow	Strobes - Front strobe harness #2
Red/Black	Power harness: Battery to kick panel
Orange	Switch harness: Switch in dash
Blue	Beacon harness: Switch to Beacon
Purple	Strobes - Rear strobe harness #3



Figure 8.1



Positive battery post - attach ring terminal

Negative - attach ring terminal

Step 1:

Locate the power harness #67095.

Remove the fuse from the inline fuse holder until the end of the install

Locate the OEM battery under the hood.

Step 2:

Attach the red wire with the ring terminal to the battery positive post.

Attach the black wire with the ring terminal to the negative post.

Figure 8.1.

Figure 8.2



Route the white connector end along the underside of the cab filter (see figure 8.2 red dotted line) to the firewall. (You can tuck the wiring under the filter and hide it. Figure 8.3.)

Step3:

Continue routing down the wheel well and continue routing backwards until you reach underneath the driver's seat.

Locate the driver's side door sill area.

Figure 10.2.

Figure 8.3



Use a trim tool to remove the trim panels in the driver's step well and dash/kick panel.

Locate the OEM grommets under the carpet. There will be one right next to the foot sill area and one to the right closer to the driver's seat. You will be using the grommet towards the front of the vehicle for the power harness

Figure 8.4.

You will be utilizing the smaller grommet towards the front of the vehicle for the power harness. Figure 8.4

Figure 8.4



OEM Grommets

F250 NOTE IF NO OEM GROMMET
You will need to drill holes for the front and rear strobe harnesses.
YOU MUST USE A GROMMET AND SILICONE

Power harness

Switch Harness



Figure 9.1

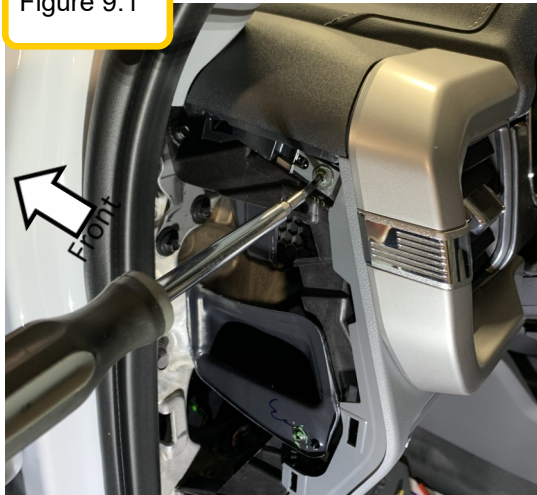
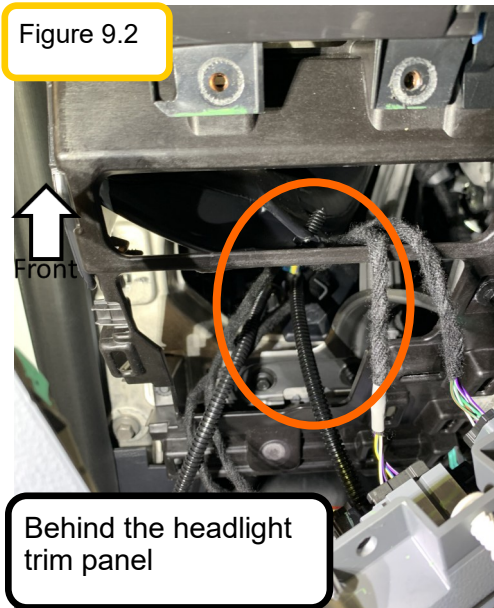


Figure 9.2



Behind the headlight trim panel



Step 4: Locate the switch harness #67097

Connect the switch harness connector to the power harness in the kick panel area.

Disassemble the IP trim to gain access behind the dash. Figure 9.1.

Route the switch end of the switch harness up the dash and through the opening in the IP. Figure 9.2.

Secure to the OEM harnesses behind the IP.

****IF OEM BEACON IS INSTALLED SEE NEXT PAGE FOR SWITCH PLACEMENT****

Step 5: Drill a hole for the switch, in the trim panel like shown below.

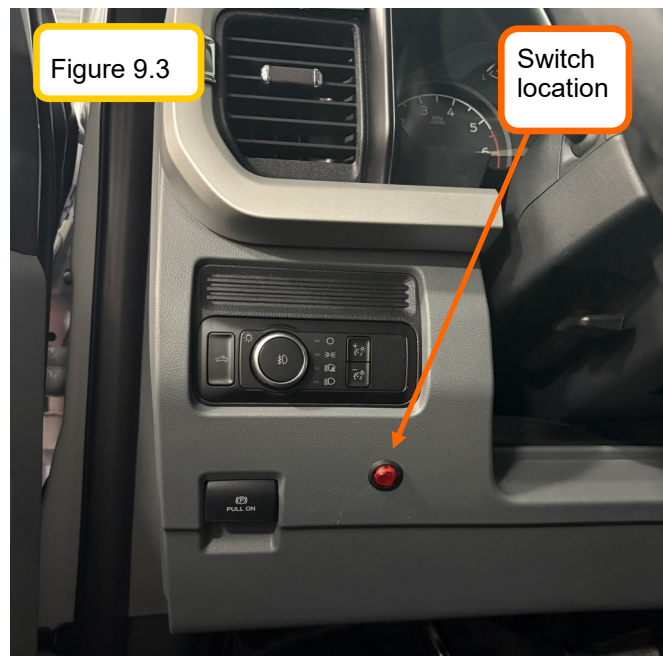
The hole will be centered in the unused square box above the Emergency brake button. If this spot is un-attainable, move the switch to the right, where it can be located. Be sure the back side of the trim panel is open before drilling the hole. Figure 9.3.

Route the harnesses through the hole

Step 6: Connect the harness to the switch as shown in the image in the bottom left corner

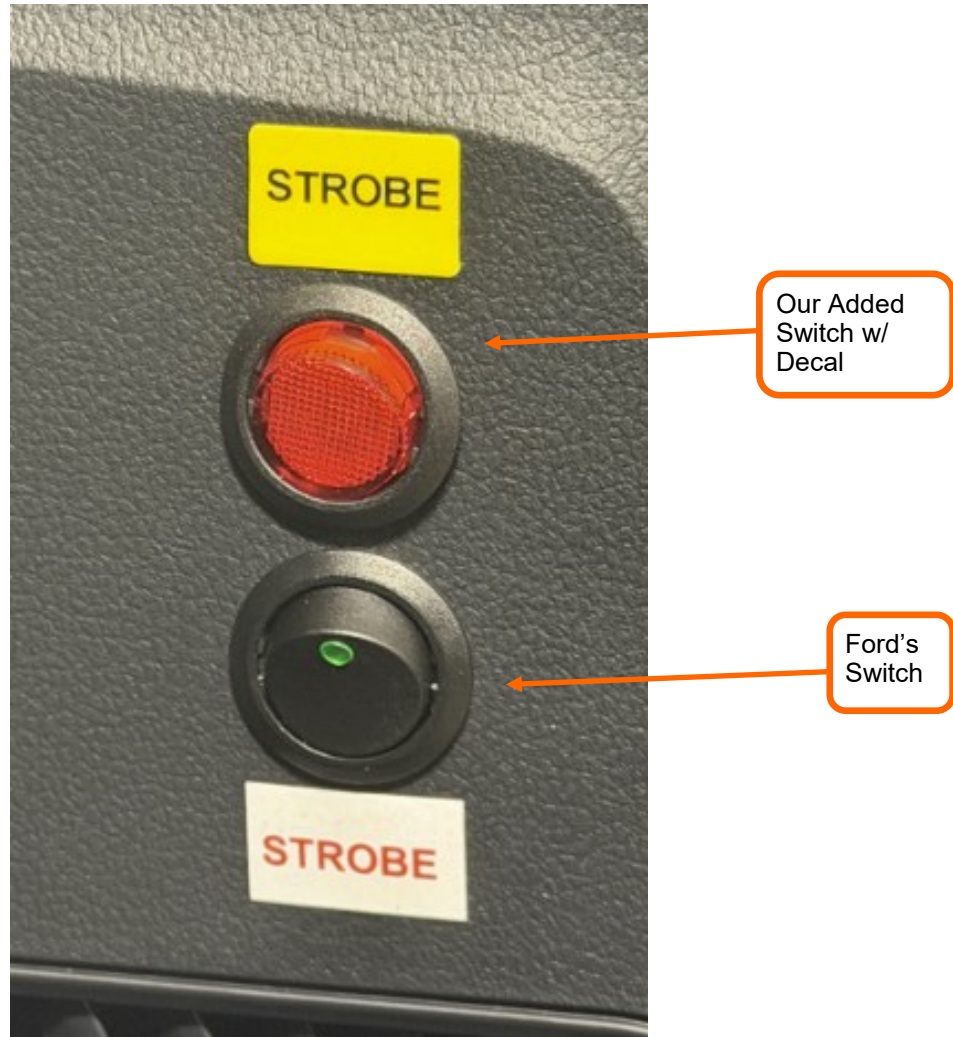
Insert the switch into the hole and place the strobe/beacon decal (if supplied) around the switch. Reassemble all trim and secure wiring.

Figure 9.3



Strobe Switch placement for Trucks with OEM Beacons

For trucks with the OEM Beacon already installed, you will find a switch on the side panel in the driver's seat. We will install our switch in this same location. See image below.



Strobe Install

Strobe pictures are for reference only. Please refer to product structure/spec sheets for the actual strobes for the install.

Figure 10.1



Step 1:

Locate the rear strobe harness #67108.

Connect the rear strobe harness to the switch harness (one of the remaining unused connectors) in the driver's foot well. Figure 10.1.

Step 2:

Locate the 2nd OEM grommet underneath the carpeting below the driver's feet. Figure 10.2

Cut two "X's" in the grommet. Figure 10.3 Route the rear strobe harness through the grommet (by the seat) to the underneath of the vehicle.

Wait until you route the front strobe harness as well **before** you silicone grommet

Figure 10.2



****F250 NOTE IF NO OEM GROMMET****

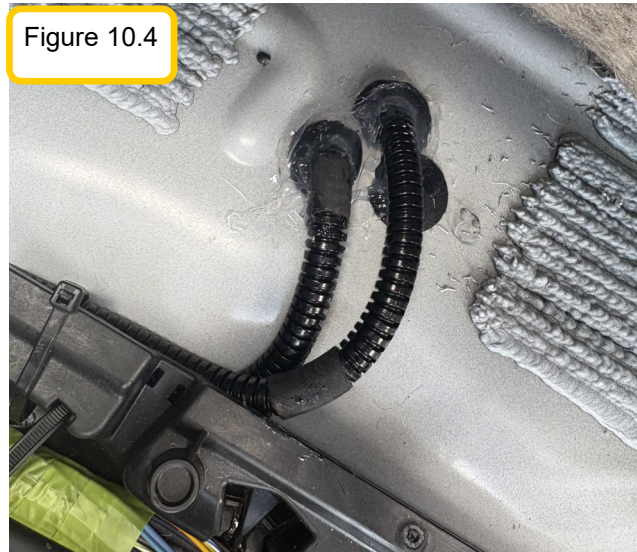
You will need to drill holes for the front and rear strobe harnesses. YOU MUST USE A GROMMET AND SILICONE. SEE IMAGES BELOW Figure 10.4

Use both grommets provided and drill two 11/16" holes with a step bit

Figure 10.3



Figure 10.4



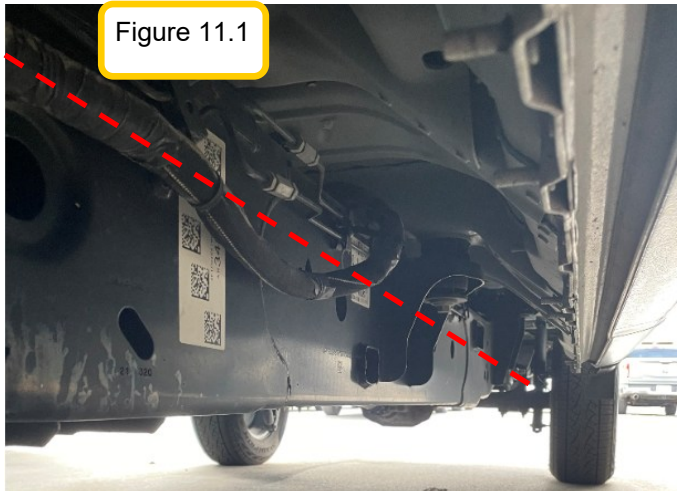


Figure 11.1

Step 3: Routing (Refer to routing diagrams at the beginning of the instructions)

Route the strobe harness rearward following the frame (red dotted line). Secure with zip ties to the OEM harness. Figure 11.1 and 11.2.

Cut both connectors off the end of the harness.

Step 4: Mounting Rear Strobes F250

Place the strobes in line with the edge of the bumper and 11" from the straight edge of bumper towards the center of the tailgate, and 1" down from the top edge of the bumper. Figure 11.3.

Use the strobe as a template, mark the center hole location and the mounting holes on the bumper.

Drill a 3/8" hole for the wire pass through of the strobe. Use primer on the hole to prevent rusting. Figure 11.3.

Route the harness with the connector removed through the hole you just made. With butt splice connectors connect the **Red** wire to the **Red AND White wires from the strobe**. Connect the **Black** wire to the **Black** wire from the strobe. Figure 11.4

Drill two holes using a **9/64" Drill Bit** for the mounting screws. **YOU MUST DRILL A 9/64" HOLE OR FASTENERS WILL BREAK.**

Use the provided Flush-mount bracket and fasteners to mount the strobe to the bumper. Figure 11.5



Figure 11.2

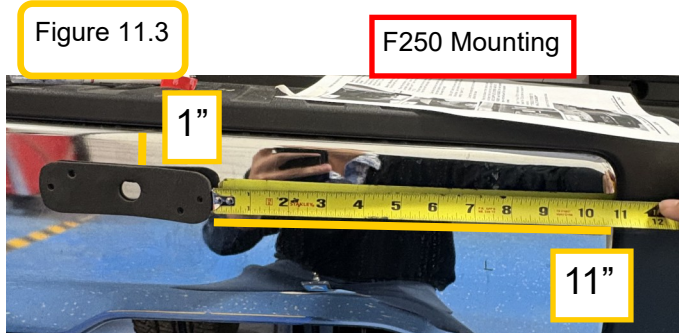


Figure 11.3

F250 Mounting

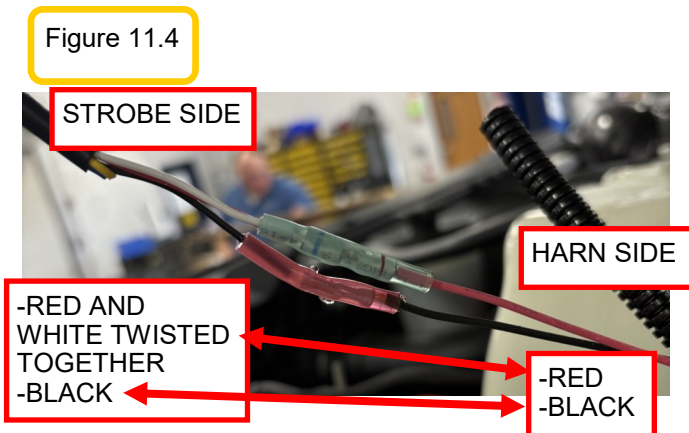


Figure 11.4

Figure 11.5 Repeat for the right side strobe.





Figure 11.3

Step 4: Mounting Rear Strobes F150

Place the strobes in line with the edge of the bumper and 4" from the curved edge shown towards the outside of the tailgate, and 2.5" down from the top edge of the bumper. Figure 11.3.

Use the strobe as a template, mark the center hole location and the mounting holes on the bumper.

Drill a 3/8" hole for the wire pass through of the strobe. Use primer on the hole to prevent rusting. Figure 11.3.

Route the harness with the connector removed through the hole you just made. With butt splice connectors connect the **Red** wire to the **Red AND White wires from the strobe**. Connect the **Black** wire to the **Black** wire from the strobe. Figure 11.4

Drill two holes using a **9/64" Drill Bit** for the mounting screws. **YOU MUST DRILL A 9/64" HOLE OR FASTENERS WILL BREAK.**

Use the provided Flush-mount bracket and fasteners to mount the strobe to the bumper. Figure 11.5

Repeat for the right side strobe.



Figure 11.4

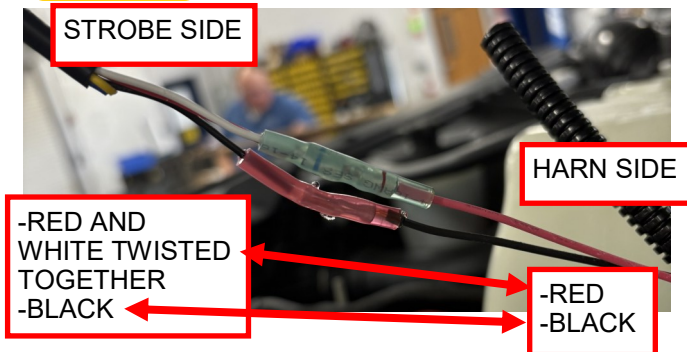


Figure 11.5



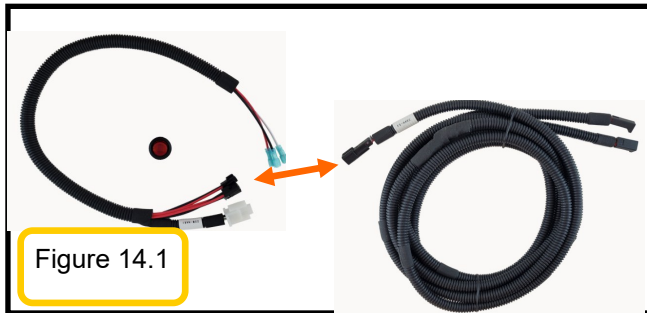
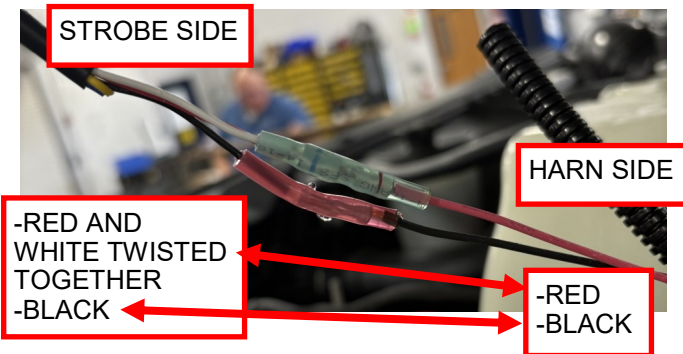


Figure 14.1



Figure 14.2

Figure 14.3



Step 5: Locate the front strobe harness #67104.

Connect the front strobe harness to the switch harness (one of the remaining unused connectors) in the driver's foot well. Figure 14.1.

Route the front strobe harness through the OEM grommet you cut two X's in. Route the harness down to the underneath of the vehicle, following the OEM harnesses. Figure 14.2

Step 6: Follow the Power Harness from the previous steps to the underside of the cabin filter.

Be sure not to secure or route the harness anywhere near moving or hot objects.

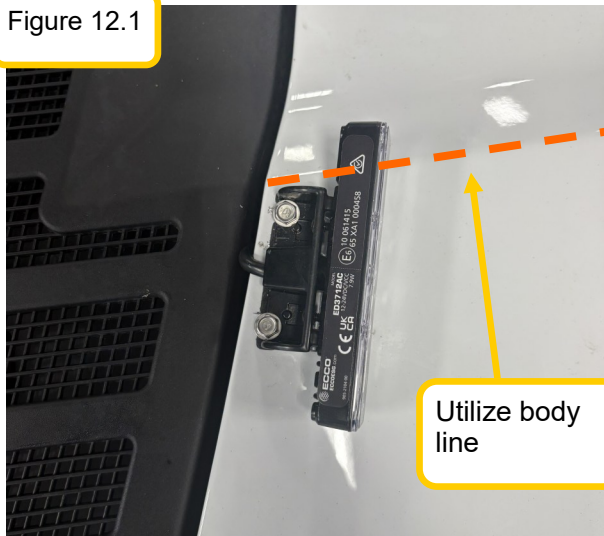
Remove both connectors from the end of the harness.

Step 7:

Route one of the harness to the passenger's side hood mounted strobe, and the other to the driver's side.

With butt splice connectors connect the **Red** wire to the **Red AND White wires from the strobe**. Connect the **Black** wire to the **Black** wire from the strobe. Figure 14.3

Figure 12.1



F250 Front Strobe Mounting

Step 8: Mounting Front Strobes

Move to the hood of the vehicle.

Using the body lines of the hood. Place the bracket on the edge of the body line. Place bracket parallel to the edge of the hood. Figure 12.1

Use the Hood-mounting bracket and 2 fasteners provided to attached bracket to strobe. Figure 12.2

Use the provided FAS1008 to mount the strobe to the hood.

Secure the harness underneath the hood using provided edge bitter zip ties as shown. Figure 12.3 Secure harness to underneath cabin filter as well

Repeat for the other side strobe.

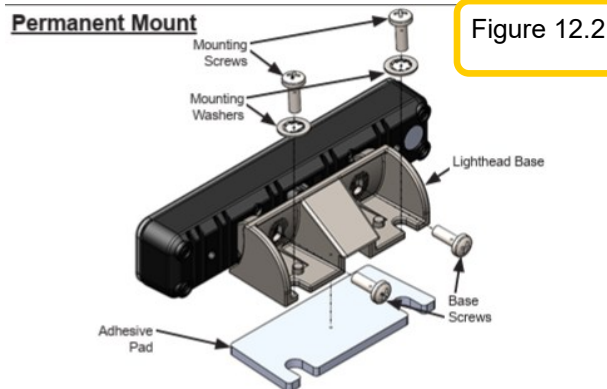


Figure 12.3

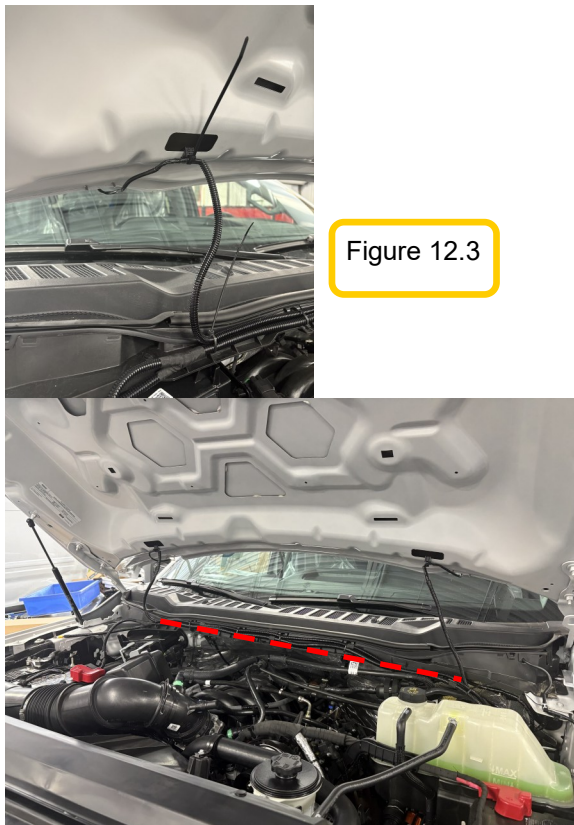
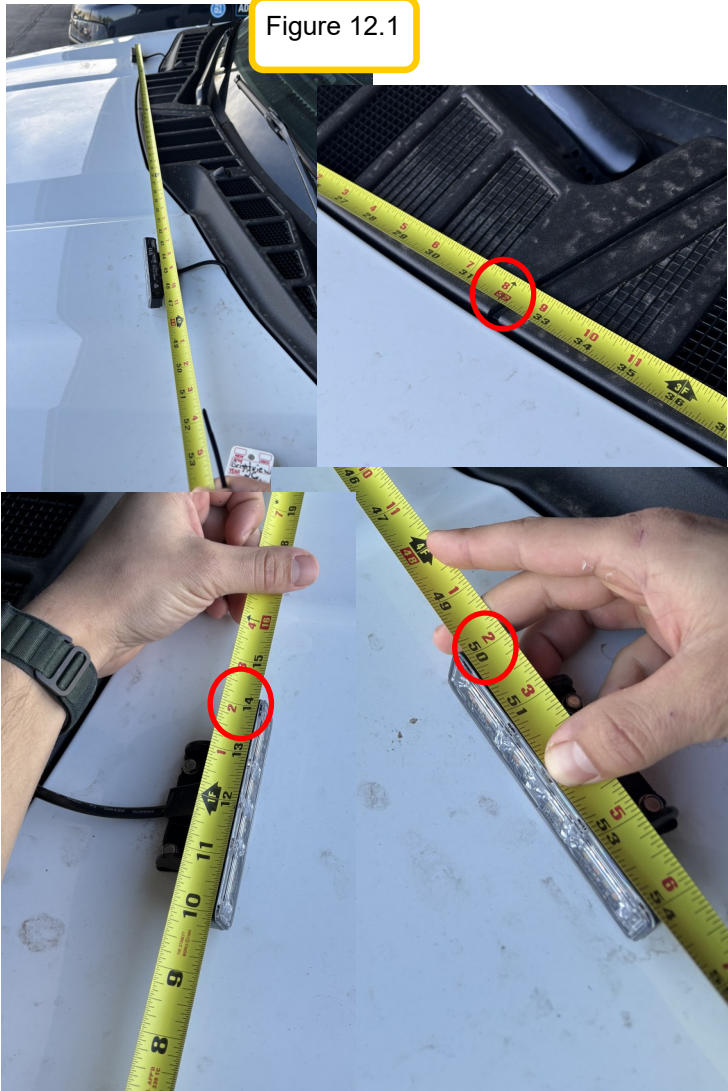


Figure 12.1



F150 Front Strobe Mounting

Step 8: Mounting Front Strobes

Move to the hood of the vehicle.

Using a tape measure, place it along the hood as shown in Figure 12.1. Find the center point of the hood—32"

Measure 18" from the 32" (24" mark and 50" mark) both on the driver's side and the passenger's side. This is where the edge of your strobes will sit

Use the Hood-mounting bracket and 2 fasteners provided to attached bracket to strobe. Figure 12.2

Use the provided FAS1008 to mount the strobe to the hood.

Secure the harness underneath the hood using provided edge bitter zip ties as shown. Figure 12.3 Secure harness to underneath cabin filter as well

Repeat for the other side strobe.

Figure 12.2

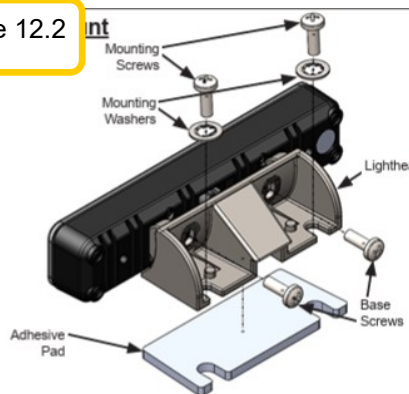
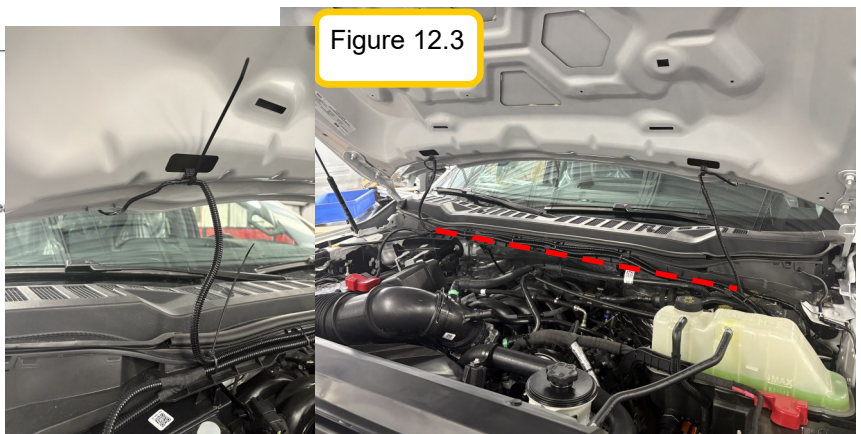
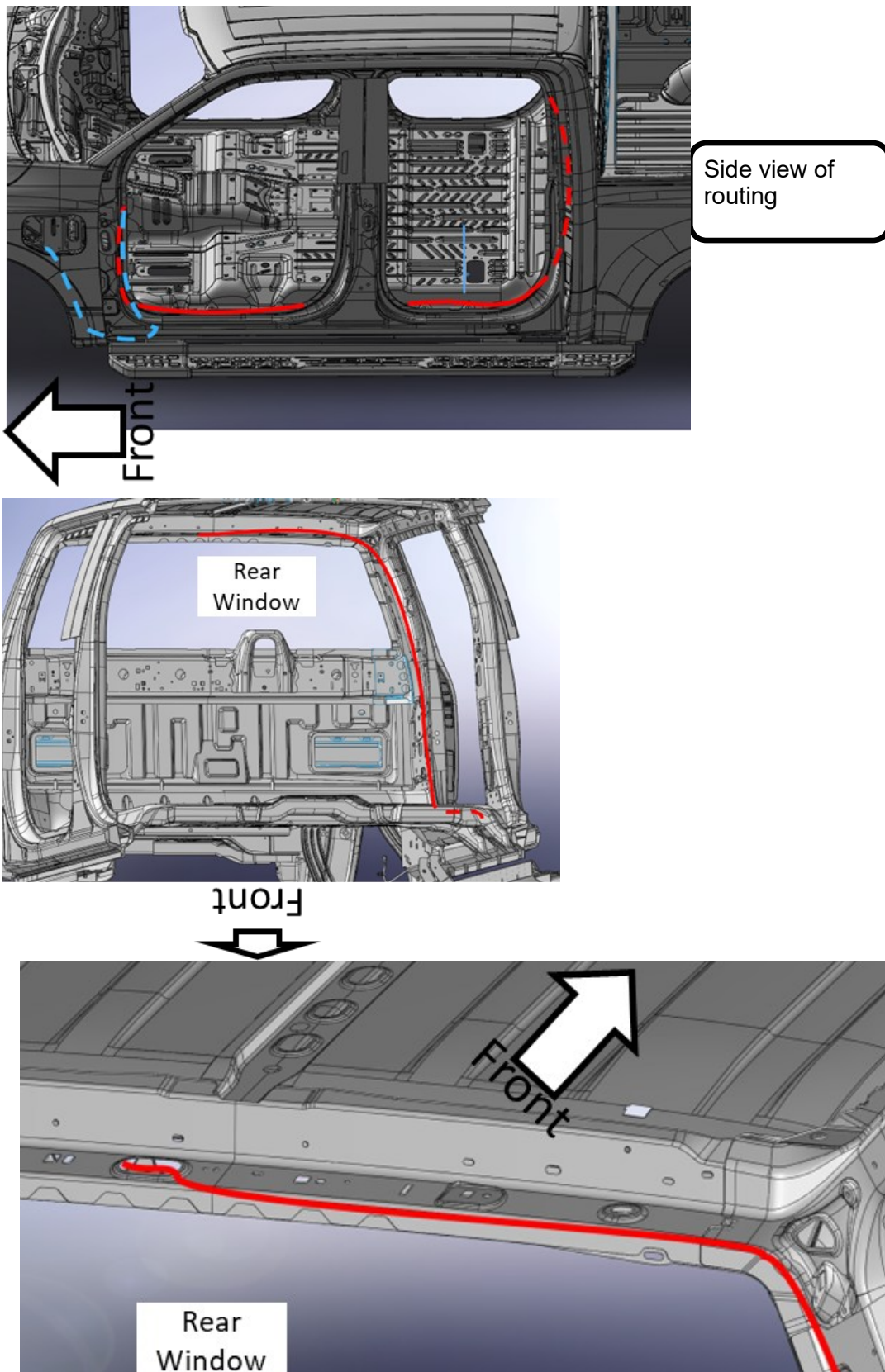


Figure 12.3



Overview of Routing-Beacon/Lightbar Wire Harness:



Beacon/Lightbar Install—If Applicable

Lightbar/ beacon/ and mount pictures are for reference only. Please refer to product structure/ spec sheets for the actual beacon/lightbar/mount for the install.



Step 1: On a table/bench: Assemble the light

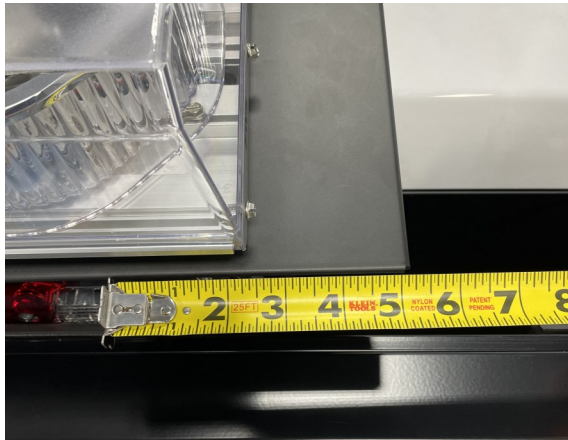
Assemble the lightbar or beacon to the mount, using the supplied fasteners and rubber spacers with the lightbar.

If installing a Whelen lightbar, use the provided screws (FAS0869), washers (FAS0871), and nuts (FAS0501) in the ASCO kit. They are not provided with the light.

All other lights will have their own hardware.

Note: Lightbar (SWS Apollo) in pictures is for reference only.

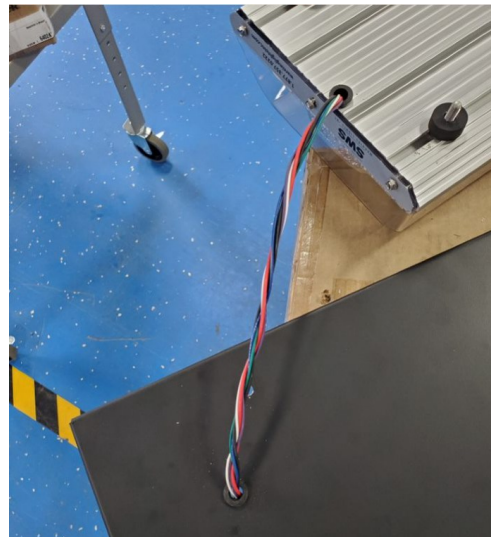
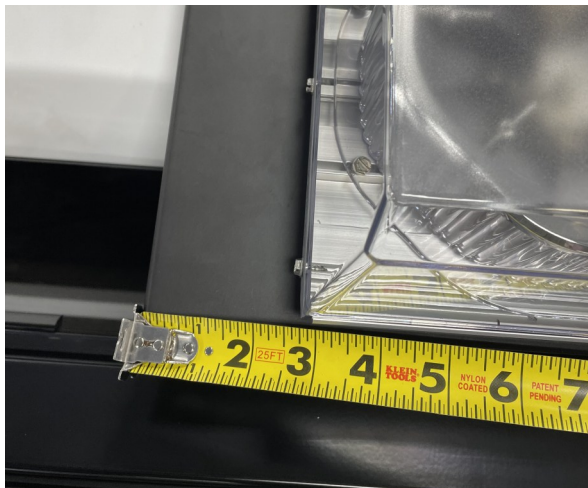
Center the lightbar or beacon onto the mount, side to side, then slide the lightbar to the rear of the mount until it is flush. See pictures for reference.



Use the lightbar/beacon as template, mark the needed holes for mounting. Drill the needed holes for mounting.

Drill the hole for the wiring pass through and insert the provided grommet (if applicable). **If there is a connector on the end of the lightbar/beacon, use the 1" grommet (36096-0). If there is not a connector, use the 3/8" grommet (70805) and refer to the next page.**

Silicone the grommet/pass thru wiring.



If Lightbar/Beacon does not have a connector on the wires:

Figure 16.1



Figure 16.2



After mounting the light to the Acari mount and pulling the wire through the grommet (70805)

Locate the connector housing inside the lightbar/beacon box. Figure 16.1.

Note if it has a red insert inside the connector or not. Refer to figure 16.2 for red insert inside the connector.

Insert the lightbar wire terminals into the connector. **See steps below:**

In these steps be very careful to place the terminals into the correct side of the connector.

Line the red wire terminal up with cavity #1 and the black wire terminal up with cavity #2. Figure 16.3.

Note the connector has a "1" and a "2" noted on the connector (circled in red). Figure 16.4. The red wire will be inserted into the #1 cavity of the connector. The black wire will be inserted into the #2 cavity on the connector.

Be sure to align the terminal prongs up with the inside of the connector pin outs.

Carefully insert the terminals into their designated section. Figure 16.5.

Also be sure the terminals snap into position. You should feel or hear a click when they are correctly inserted.

Pull on the wiring to be sure the connectors have been inserted completely.

If not already done:

Insert the red plastic piece into the top end of the connector. This will also click into place. Figure 16.6 and 16.7.

Silicone the grommet/wiring.

Figure 16.3



Figure 16.4



Figure 16.5

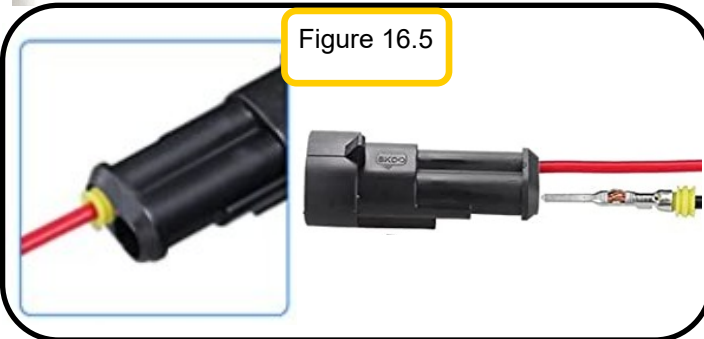


Figure 16.6

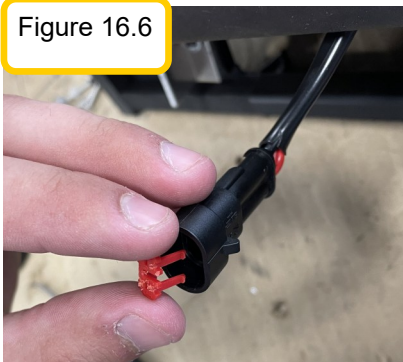


Figure 16.7

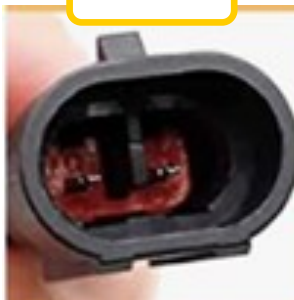




Figure 17.1



Figure 17.2

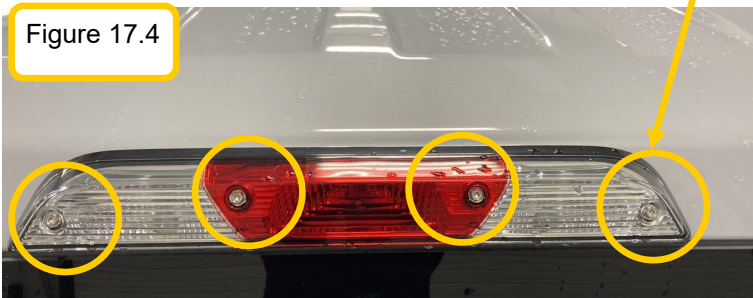


Figure 17.4

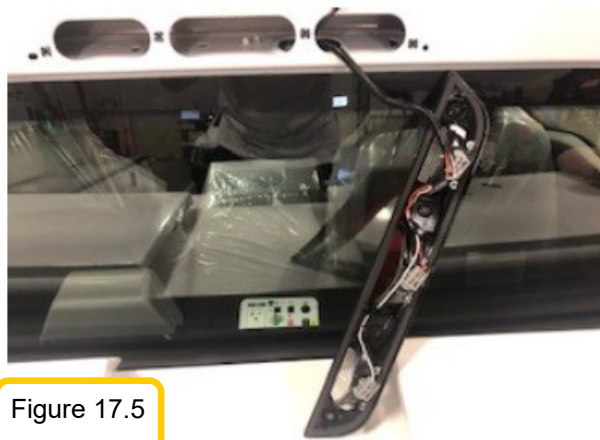


Figure 17.5

Pictures to the left are for beacon/lightbar mounting references.

Figure 17.1, 17.2, and 17.3



Figure 17.3

Step 2: Disconnect OEM Light

Using a torx T20 bit, remove the 4 screws holding the 3rd brake light to the CHMSL. Figure 17.4.

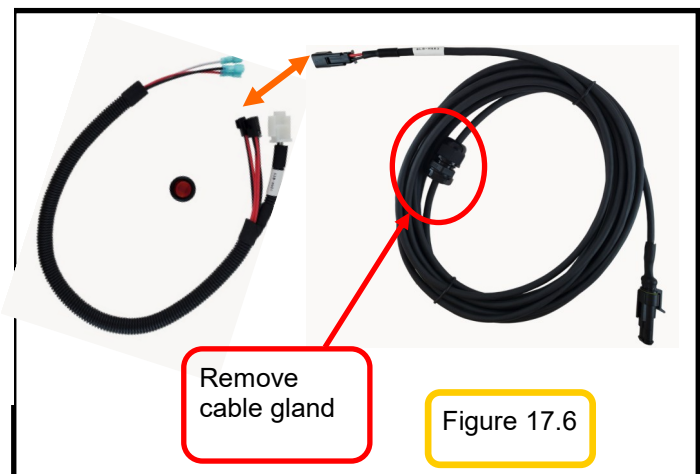
Remove the OEM light from the CHMSL and disconnect the OEM harness clip. Figure 17.5.

Step3:

Locate the beacon/lightbar harness (67113).

Remove the cable gland off the beacon/lightbar harness. This will not be needed to the CMSL mounted light install.

Connect the harness to the switch harness (one of the remaining unused connectors) in the driver's foot well. Figure 17.6.



Remove cable gland

Figure 17.6

Beacon/Lightbar Install—If Applicable

Step 4: Routing (Refer to routing diagrams at the beginning of the instructions)

Route the beacon harness following the OEM harness rearward along the foot sill and then up the rear C pillar. Figure 18.1 and 18.2.

****BE SURE TO AVOID ALL SEAT BELT RETENTIONERS****

Step 5: Feed the fish tape through the CHMSL opening towards the driver's side C pillar. Tape the harness to the fish tape and pull through the CHMSL opening. Figure 18.3.

Make sure harness is tucked head liner and C pillar trim. Figure 18.4.

See pictures for routing references. Secure all wiring with cable ties and trim panels.

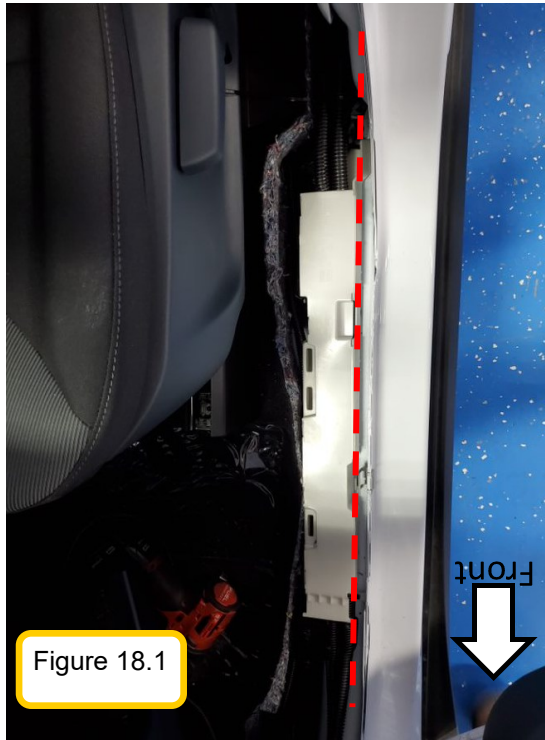


Figure 18.1



Figure 18.2



Figure 18.3



Figure 18.4

Figure 19.1

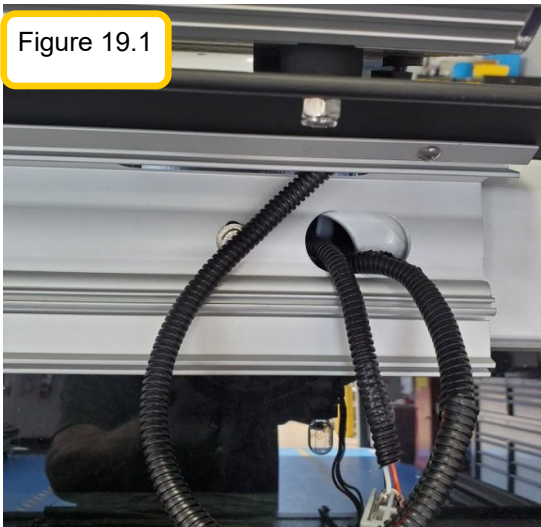


Figure 19.2



Figure 19.3



Figure 19.4



Step 5: Mounting the light:

Using the mount manufacturer supplied instructions, attach the mount to the vehicle body.

Pull the lightbar harness through the mount opening like seen in the picture to the left—before re-installing the OEM light and black trim plastic piece. Figure 19.1, 19.2, and 19.3.

Connect the beacon/lightbar harness with the beacon/lightbar.

Tape up all non-needed wires from the lightbar/beacon.

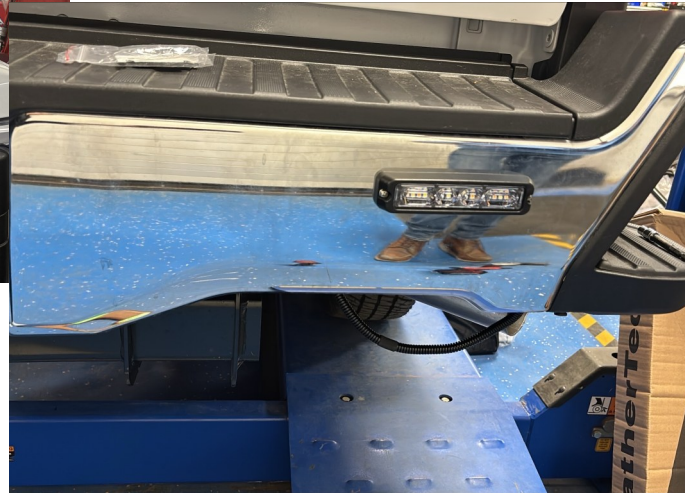
Assemble the rest of the needed lightbar/beacon mount pieces.

Re-connect all the OEM light wiring and attach the light back to the Acari mount/vehicle. Figure 19.4.





F250



F150



Insert the fuse into the inline-fuse holder on the power harness. The install is now complete. Secure all wiring with zip ties. Re-attach all trim. Re-assure all pass through holes have been silicone. Double check the functionality of the lights and switches.

ITEM DESCRIPTION: WIRE TIE, NYLON 40Lb, 8.5" BLACK

MANUFACTURER: WAYTEK, INC. or equivalent
 MANUFACTURERS PART NUMBER: 21093M or 21093C

SPECIFICATIONS: STANDARD CABLE TIE
 BLACK, NYLON
 8-1/2" LONG
 TENSILE STRENGTH: 40.0 LBS
 21093M = 1,000 quantity
 21093C = 100 quantity

SPECIAL NOTES: PART NUMBER IS BLACK.

SUPPLIED BY: THIS ITEM IS ADRIAN AVAILABLE!

PURCHASED PRODUCT DATA SHEET (PPDS)

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ADRIAN STEEL
 VAN AND PICKUP EQUIPMENT

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CAUTION
 WHEN INSTALLING EQUIPMENT IN OR ON
 VEHICLES CHECK FOR FUEL TANKS, FUEL
 LINES, CONTROL LINES AND ELECTRICAL
 WIRING BEFORE DRILLING! ALWAYS USE
 DRILL BITS WITH INTEGRAL STOPS
 WHENEVER POSSIBLE!

DRAWN BY
 MDG

DATE DRAWN
 10/26/2006

ECN NUMBER
 18021

ECN DATE
 11/13/2015

PART WEIGHT
 0.01 LBS.

REV. LEVEL
 D

PART NUMBER
13905-0

PART NUMBER

26618-0**ITEM DESCRIPTION: SILICONE, 1oz. TUBE**

SPECIFICATIONS: SU5005 RTV SILICONE
1oz. TUBE
CLEAR OR EQUIVILENT
SELF PIERCING CAP

SPECIAL NOTES:

SUPPLIED BY: THIS ITEM IS ADRIAN AVAILABLE!

PURCHASED PRODUCT DATA SHEET (PPDS)

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**WHEN INSTALLING EQUIPMENT IN OR ON
VEHICLES CHECK FOR FUEL TANKS, FUEL
LINES, CONTROL LINES AND ELECTRICAL
WIRING BEFORE DRILLING! ALWAYS USE
DRILL BITS WITH INTEGRAL STOPS
WHENEVER POSSIBLE!**

DRAWN BY
JLC

DATE DRAWN
7/21/2001

ECN NUMBER
16551

ECN DATE
7/22/2014

PART WEIGHT
0.02 LBS.

REV. LEVEL
C

PART NUMBER
26618-0

PART NUMBER

26618-0**ITEM DESCRIPTION: SILICONE, 1oz. TUBE**

SPECIFICATIONS: SU5005 RTV SILICONE
1oz. TUBE
CLEAR OR EQUIVILENT
SELF PIERCING CAP

SPECIAL NOTES:

SUPPLIED BY: THIS ITEM IS ADRIAN AVAILABLE!

PURCHASED PRODUCT DATA SHEET (PPDS)

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ADRIAN STEEL
VAN AND PICKUP EQUIPMENT

**906 JAMES STREET
ADRIAN, MI 49221
517-265-6194
WWW.ADRIANSTEEL.COM**



**WHEN INSTALLING EQUIPMENT IN OR ON
VEHICLES CHECK FOR FUEL TANKS, FUEL
LINES, CONTROL LINES AND ELECTRICAL
WIRING BEFORE DRILLING! ALWAYS USE
DRILL BITS WITH INTEGRAL STOPS
WHENEVER POSSIBLE!**

DRAWN BY
JLC

DATE DRAWN
7/21/2001

ECN NUMBER
16551

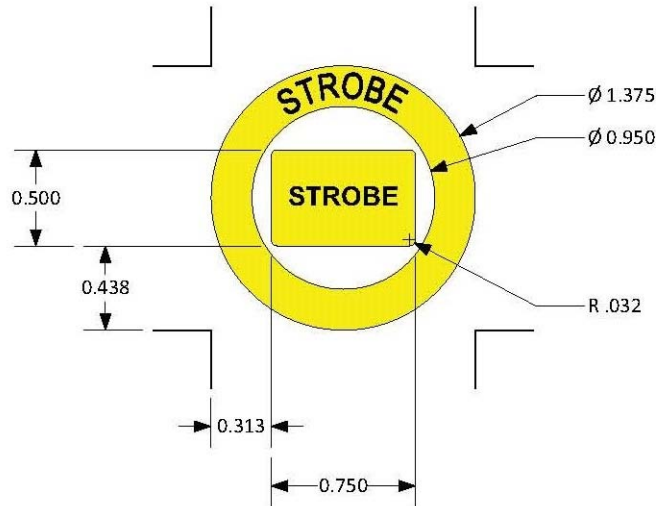
ECN DATE
7/22/2014

PART WEIGHT
0.02 LBS.

REV. LEVEL
C

PART NUMBER
26618-0

ITEM DESCRIPTION: STROBE SWITCH DECAL SET



MANUFACTURER: VANNER

MANUFACTURERS PART NUMBER: TBD

SPECIFICATIONS: (1) Circular Yellow Decal (ID=0.950", OD=1.375") with "STROBE" in black letters
 (1) Rectangular Yellow Decal (H=0.500", L=0.750") with "STROBE" in black letters

SPECIAL NOTES: For round rocker switch (OD=0.780") and Ford Transit Upfitter Switches.

SUPPLIED BY: THIS ITEM IS ADRIAN AVAILABLE!**PURCHASED PRODUCT DATA SHEET (PPDS)**

Page 1 of 1

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CAUTION
 WHEN INSTALLING EQUIPMENT IN OR ON VEHICLES CHECK FOR FUEL TANKS, FUEL LINES, CONTROL LINES AND ELECTRICAL WIRING BEFORE DRILLING! ALWAYS USE DRILL BITS WITH INTEGRAL STOPS WHENEVER POSSIBLE!

DRAWN BY
 RJB

DATE DRAWN
 11/15/2017

ECN NUMBER
 XXXX

ECN DATE
 XXXXXX

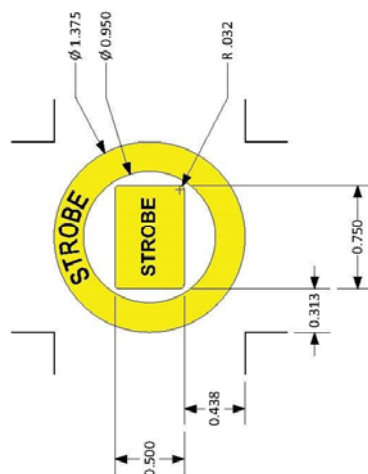
PART WEIGHT
 0.02 LBS.

REV. LEVEL
 A

PART NUMBER
55073

REVISIONS			
REV	DESCRIPTION	DATE	RE/ECO

- NOTES:
1. MATERIAL : .002 YELLOW POLYESTER
 2. ARTWORK FROM D91XXXX-A PAGE 1, PMS BLACK
 3. .001 OVERLAMINATE
 4. ADHESIVE BACKED



VANNER INCORPORATED		HILLIARD, OHIO USA	
TOL. LABEL/ METAL .x ± .025 .xx ± .015 .xxx ± .005		TITLE: LABEL, STROBE TXT, .95ID ROUND SWITCH	
TOL. CABLES .xxx ± .25		DRAWING/ PART NO. D01XXXX	
DRNDATE MEO 11/14/17	CHKDATE XXX XXXXXX	SHEET 1 OF 1	REV A
SCALE: NONE REA/ECO NO.: XXXX			
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PART NUMBER
55073

Page 2 of 1

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517-265-6194
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WHEN INSTALLING EQUIPMENT IN OR ON VEHICLES CHECK FOR FUEL TANKS, FUEL LINES, CONTROL LINES AND ELECTRICAL WIRING BEFORE DRILLING! ALWAYS USE DRILL BITS WITH INTEGRAL STOPS WHENEVER POSSIBLE!

DRAWN BY
RJB

DATE DRAWN
11/15/2017

ECN NUMBER
XXXX

ECN DATE
XXXXXXXX

PART WEIGHT
0.02 LBS.

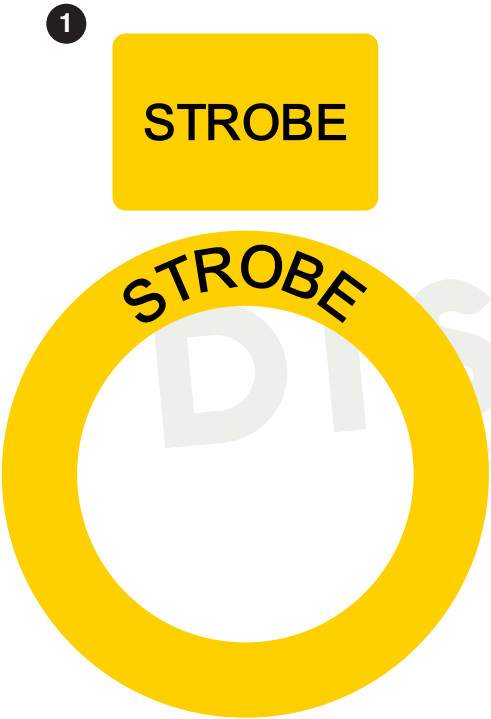
REV. LEVEL
A

PART NUMBER
55073

LOC | QTY | Part # | Description | Size

Material: IJ39 | Lamination: 8518

1 1: 6039597.Strobe Switch-1.52" x 2.07"



Note: Part will not be weeded, just cut.

Kit# 8001872 | Adrian Steel Part # 55073

06/01/2023 • JY
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ASCO REV.1 6/14/2023

DISTYLL GRAPHIC SOLUTIONS FINAL DESIGN	CLIENT NAME:		Switch Decals		O-ID: O15319-1
	Adrian Steel				Rev #: XXXX
	DATE:	DESIGNER:			Opt #: A
	O5/31/2023	TRN			

Please check information to confirm accurate vehicle specifications.

CLEANING INSTRUCTIONS All surfaces must be considered contaminated. Clean the vehicle surface immediately before applying the film. Dust and other contaminates can collect quickly on the surface and prevent the film from adhering properly. Even a freshly painted surface can collect dust before graphics can be applied.

For the best success with the films recommended for vehicle graphics, always apply the graphics when the air and vehicle surface are both above 60°F (16°C) and below 90°F (32°C) before beginning the installation.

PURCHASED
COMPONENT
KEY FEATURES

DESCRIPTION OF REQUIREMENTS
DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)
N/A
LOAD/RATING REQUIREMENT
N/A
MATERIAL REQUIREMENT
N/A
PACKAGING REQUIREMENT
N/A
OTHER REQUIREMENTS
Note: This is also from HellermannTyton: Their Part Number is 156-00592



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TOLERANCES & INSPECTION

UNLESS OTHERWISE SPECIFIED		
ALL BEND ANGLES ARE 90 DEGREES		
ALL DIMENSIONS ARE IN INCHES.		
REFERENCE DIMENSIONS (X.XXX) DO NOT REQUIRE INSPECTION		
FEATURES	HOLES/SLOTS	ANGLES
0.0 = ± .125	0.0 = ± .062	0° = ± 2°
0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°
0.000 = ± .031	0.000 = ± .015	
Material Thickness: per ASTM Std. Weld Callouts per AWS		

RELEASE & REVISIONS

INITIAL ECN:	22671
CURRENT ECN:	22671
ECN DESCRIPTION:	
RELEASE TO PRODUCTION	
REVISED BY: EMS	

PURCHASED
COMPONENT

REFERENCED SUPPLIER AND/OR MANUFACTURER
Fastenal
REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER
0787863
COLOR (ONLY LIST IF COLOR SPECIFIC)
COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE) (NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)
NO

PRINTED DOCUMENT IS UNCONTROLLED

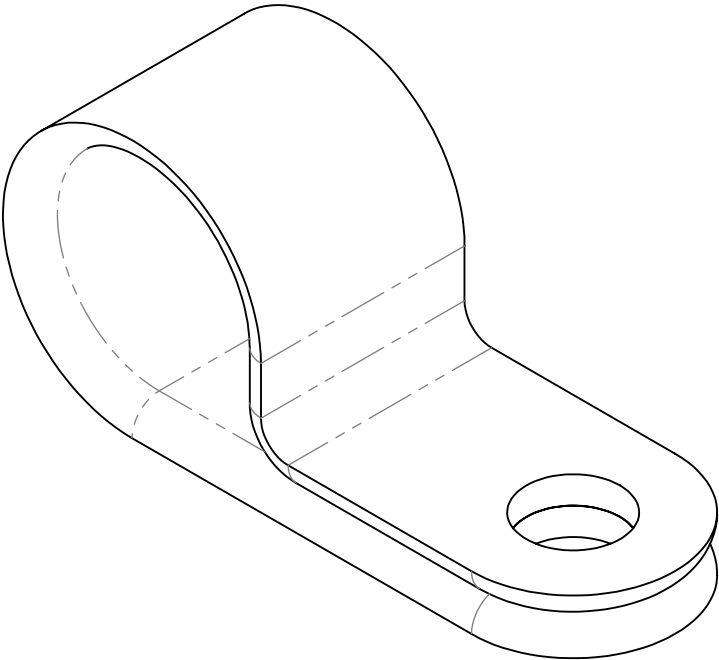
Sheet 1 of 1

PART / PRODUCT IDENTIFICATION

 ADRIAN STEEL®		ADRIAN STEEL COMPANY 906 JAMES STREET, ADRIAN, MI 49221	REVISION LEVEL A
MAT'L USED:		DESIGNED BY: EMS	
DESCRIPTION: Clip, Black UV Tie, HellermannTyton			
WEIGHT (Lbs.): 0.5	SEGMENT CODE: ELE	PART NUMBER: 59713	

PURCHASED
COMPONENT
KEY FEATURES

DESCRIPTION OF REQUIREMENTS
DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)
N/A
LOAD/RATING REQUIREMENT
N/A
MATERIAL REQUIREMENT
N/A
PACKAGING REQUIREMENT
N/A
OTHER REQUIREMENTS
N/A



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TOLERANCES & INSPECTION		
UNLESS OTHERWISE SPECIFIED		
ALL BEND ANGLES ARE 90 DEGREES		
ALL DIMENSIONS ARE IN INCHES.		
REFERENCE DIMENSIONS (X.XXX) DO NOT REQUIRE INSPECTION		
FEATURES	HOLES/SLOTS	ANGLES
0.0 = ± .125	0.0 = ± .062	0° = ± 2°
0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°
0.000 = ± .031	0.000 = ± .015	
Material Thickness: per ASTM Std. Weld Callouts per AWS		

RELEASE & REVISIONS
INITIAL ECN: 25297
CURRENT ECN: 25334
ECN DESCRIPTION: UPDATE SUPPLIER TO SAY EQUIVALENT
REVISED BY:

PURCHASED
COMPONENT

REFERENCED SUPPLIER AND/OR MANUFACTURER
MCMaster-CARR OR EQUIVALENT

REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER
8876T38 OR EQUIVALENT

COLOR (ONLY LIST IF COLOR SPECIFIC)
BLACK

COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE)
(NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)
NO

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Sheet 1 of 1

PART / PRODUCT IDENTIFICATION		
 ADRIAN STEEL®	ADRIAN STEEL COMPANY 906 JAMES STREET, ADRIAN, MI 49221	REVISION LEVEL B
	DESIGNED BY: E.BURKE	
DESCRIPTION: Nylon Plastic Loop Clamp		
WEIGHT (Lbs.): 0.001	SEGMENT CODE: HDW	PART NUMBER: 66843

PURCHASED COMPONENT KEY FEATURES	
DESCRIPTION OF REQUIREMENTS	
DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)	
N/A	
LOAD/RATING REQUIREMENT	
N/A	
MATERIAL REQUIREMENT	
N/A	
PACKAGING REQUIREMENT	
N/A	
OTHER REQUIREMENTS	



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TOLERANCES & INSPECTION		PART / PRODUCT IDENTIFICATION				
UNLESS OTHERWISE SPECIFIED		AS ADRIAN STEEL® ADRIAN STEEL COMPANY 906 JAMES STREET, ADRIAN, MI 49221			REVISION LEVEL A	
ALL BEND ANGLES ARE 90 DEGREES						
ALL DIMENSIONS ARE IN INCHES.		DESIGNED BY: E.BURKE				
REFERENCE DIMENSIONS (X.XXX) DO NOT REQUIRE INSPECTION		DESCRIPTION: POWER HARNESS EXTERIOR 4				
FEATURES		MAT'L USED: PURCHASED	WEIGHT (Lbs.): 0.2		SEGMENT CODE: ELE	PART NUMBER: 67095
HOLES/SLOTS						
ANGLES						
0.0 = ± .125						
0.00 = ± .062						
0.000 = ± .031						
0.0 = ± .062						
0.00 = ± .031						
0.0° = ± 1°						
0.000 = ± .015						
Material Thickness: per ASTM Std. Weld Callouts per AWS						
RELEASE & REVISIONS		PURCHASED COMPONENT				
INITIAL ECN: 25378		REFERENCED SUPPLIER AND/OR MANUFACTURER AAMP GLOBAL				
CURRENT ECN: 25378		REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER 67095 OR PWR-HAR4				
ECN DESCRIPTION: RELEASE FOR PRODUCTION		COLOR (ONLY LIST IF COLOR SPECIFIC) NO				
REVISED BY:		COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE) (NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)				

PURCHASED COMPONENT KEY FEATURES	
DESCRIPTION OF REQUIREMENTS	
DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)	
N/A	
LOAD/RATING REQUIREMENT	
N/A	
MATERIAL REQUIREMENT	
N/A	
PACKAGING REQUIREMENT	
N/A	
OTHER REQUIREMENTS	



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TOLERANCES & INSPECTION		PART / PRODUCT IDENTIFICATION			
UNLESS OTHERWISE SPECIFIED		AS ADRIAN STEEL® ADRIAN STEEL COMPANY 906 JAMES STREET, ADRIAN, MI 49221			REVISION LEVEL A
ALL BEND ANGLES ARE 90 DEGREES					
ALL DIMENSIONS ARE IN INCHES.		DESIGNED BY: E.BURKE			
REFERENCE DIMENSIONS (X.XXX) DO NOT REQUIRE INSPECTION		DESCRIPTION: SWITCH HARNESS 1 EXTERIOR LIGHTING			
FEATURES		MAT'L USED: PURCHASED	WEIGHT (Lbs.): 0.2	SEGMENT CODE: ELE	PART NUMBER: 67097
HOLES/SLOTS					
ANGLES					
0.0 = ± .125					
0.00 = ± .062					
0.000 = ± .031					
0.0 = ± .062					
0.00 = ± .031					
0.0° = ± 2°					
0.0° = ± 1°					
0.000 = ± .015					
Material Thickness: per ASTM Std. Weld Callouts per AWS					
RELEASE & REVISIONS		PURCHASED COMPONENT			
INITIAL ECN: 25378		REFERENCED SUPPLIER AND/OR MANUFACTURER AAMP GLOBAL			
CURRENT ECN: 25378		REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER SSW-HAR1 OR 67097			
ECN DESCRIPTION: RELEASE FOR PRODUCTION		COLOR (ONLY LIST IF COLOR SPECIFIC) NO			
REVISED BY:		COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE) (NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)			

PURCHASED
COMPONENT
KEY FEATURES

DESCRIPTION OF REQUIREMENTS
DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)
N/A
LOAD/RATING REQUIREMENT
N/A
MATERIAL REQUIREMENT
N/A
PACKAGING REQUIREMENT
N/A
OTHER REQUIREMENTS



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DETRIMENTAL TO THE INTERESTS OF ADRIAN STEEL COMPANY

TOLERANCES & INSPECTION			RELEASE & REVISIONS													
UNLESS OTHERWISE SPECIFIED			INITIAL ECN: 25378													
ALL BEND ANGLES ARE 90 DEGREES																
ALL DIMENSIONS ARE IN INCHES.			CURRENT ECN: 25378													
REFERENCE DIMENSIONS (X.XXX) DO NOT REQUIRE INSPECTION			ECN DESCRIPTION:													
<table><tr><th>FEATURES</th><th>HOLES/SLOTS</th><th>ANGLES</th></tr><tr><td>0.0 = ± .125</td><td>0.0 = ± .062</td><td>0° = ± 2°</td></tr><tr><td>0.00 = ± .062</td><td>0.00 = ± .031</td><td>0.0° = ± 1°</td></tr><tr><td>0.000 = ± .031</td><td>0.000 = ± .015</td><td></td></tr></table>			FEATURES	HOLES/SLOTS	ANGLES	0.0 = ± .125	0.0 = ± .062	0° = ± 2°	0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°	0.000 = ± .031	0.000 = ± .015		RELEASE FOR PRODUCTION	
FEATURES	HOLES/SLOTS	ANGLES														
0.0 = ± .125	0.0 = ± .062	0° = ± 2°														
0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°														
0.000 = ± .031	0.000 = ± .015															
Material Thickness: per ASTM Std. Weld Callouts per AWS			REVISED BY:													

PURCHASED COMPONENT
REFERENCED SUPPLIER AND/OR MANUFACTURER
AAMP GLOBAL
REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER
FS-HAR2 OR 67102
COLOR (ONLY LIST IF COLOR SPECIFIC)
COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE) (NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)
NO

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PART / PRODUCT IDENTIFICATION			
 ADRIAN STEEL [®]		ADRIAN STEEL COMPANY 906 JAMES STREET, ADRIAN, MI 49221	
REVISION LEVEL		A	
MAT'L USED: PURCHASED		DESIGNED BY: E.BURKE	
DESCRIPTION: FRONT STROBE HARNESS 2			
WEIGHT (Lbs.): 0.2		SEGMENT CODE: ELE	
		PART NUMBER: 67102	

PURCHASED
COMPONENT
KEY FEATURES

DESCRIPTION OF REQUIREMENTS
DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING) N/A
LOAD/RATING REQUIREMENT N/A
MATERIAL REQUIREMENT N/A
PACKAGING REQUIREMENT N/A
OTHER REQUIREMENTS



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TOLERANCES & INSPECTION

UNLESS OTHERWISE SPECIFIED

ALL BEND ANGLES ARE 90 DEGREES

ALL DIMENSIONS ARE IN INCHES.

REFERENCE DIMENSIONS (X.XXX)
DO NOT REQUIRE INSPECTION

FEATURES	HOLES/SLOTS	ANGLES
0.0 = ± .125	0.0 = ± .062	0° = ± 2°
0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°
0.000 = ± .031	0.000 = ± .015	

Material Thickness: per ASTM Std.
Weld Callouts per AWS

RELEASE & REVISIONS
INITIAL ECN: 25378
CURRENT ECN: 25378
ECN DESCRIPTION:
RELEASE FOR PRODUCTION
REVISED BY:

PURCHASED COMPONENT
REFERENCED SUPPLIER AND/OR MANUFACTURER AAMP GLOBAL
REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER RS-HAR3 OR 67108
COLOR (ONLY LIST IF COLOR SPECIFIC) NO
COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE) (NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)

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PART / PRODUCT IDENTIFICATION			
 ADRIAN STEEL [®]		ADRIAN STEEL COMPANY 906 JAMES STREET, ADRIAN, MI 49221	
MAT'L USED: PURCHASED		DESIGNED BY: E.BURKE	
DESCRIPTION: REAR STROBE HARNESS 3			
WEIGHT (Lbs.): 0.2	SEGMENT CODE: ELE		PART NUMBER: 67108

PURCHASED
COMPONENT
KEY FEATURES

DESCRIPTION OF REQUIREMENTS
DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)
N/A
LOAD/RATING REQUIREMENT
N/A
MATERIAL REQUIREMENT
N/A
PACKAGING REQUIREMENT
N/A
OTHER REQUIREMENTS
N/A



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TOLERANCES & INSPECTION

UNLESS OTHERWISE SPECIFIED		
ALL BEND ANGLES ARE 90 DEGREES		
ALL DIMENSIONS ARE IN INCHES.		
REFERENCE DIMENSIONS (X.XXX) DO NOT REQUIRE INSPECTION		
FEATURES	HOLES/SLOTS	ANGLES
0.0 = ± .125	0.0 = ± .062	0° = ± 2°
0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°
0.000 = ± .031	0.000 = ± .015	
Material Thickness: per ASTM Std. Weld Callouts per AWS		

RELEASE & REVISIONS

INITIAL ECN: 28622
CURRENT ECN: 28622
ECN DESCRIPTION:
RELEASE FOR MARKET FILL
REVISED BY: A. GARAVALIA

PURCHASED
COMPONENT

REFERENCED SUPPLIER AND/OR MANUFACTURER
ECCO
REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER
ED3712AC
COLOR (ONLY LIST IF COLOR SPECIFIC)
COMMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE) (NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)
NO

PRINTED DOCUMENT IS UNCONTROLLED

Sheet 1 of 1

PART / PRODUCT IDENTIFICATION

 ADRIAN STEEL®		ADRIAN STEEL COMPANY 906 JAMES STREET, ADRIAN, MI 49221	REVISION LEVEL A
MAT'L USED: PURCHASED		DESIGNED BY: A. GARAVALIA	
DESCRIPTION: HOOD MOUNTED EXTERIOR STROBE ECCO ED3712AC			
WEIGHT (Lbs.): 1.0 LBS	SEGMENT CODE: EST	PART NUMBER: 78897	