

Introduction / Comments:

Install Instructions For Exterior Plug & Play Lights For F150

Note:

Read all instructions prior to installation. Review the Adrian Steel **GENERAL PRECAUTIONS PAGES (56638)** before attempting installation. Only personnel familiar with using electrical best practices should perform this install. Reference **ELECTRICAL BEST PRACTICES MANUAL (54479)** before attempting installation.



Installation Instructions For Exterior Plug And Play Lights For F150

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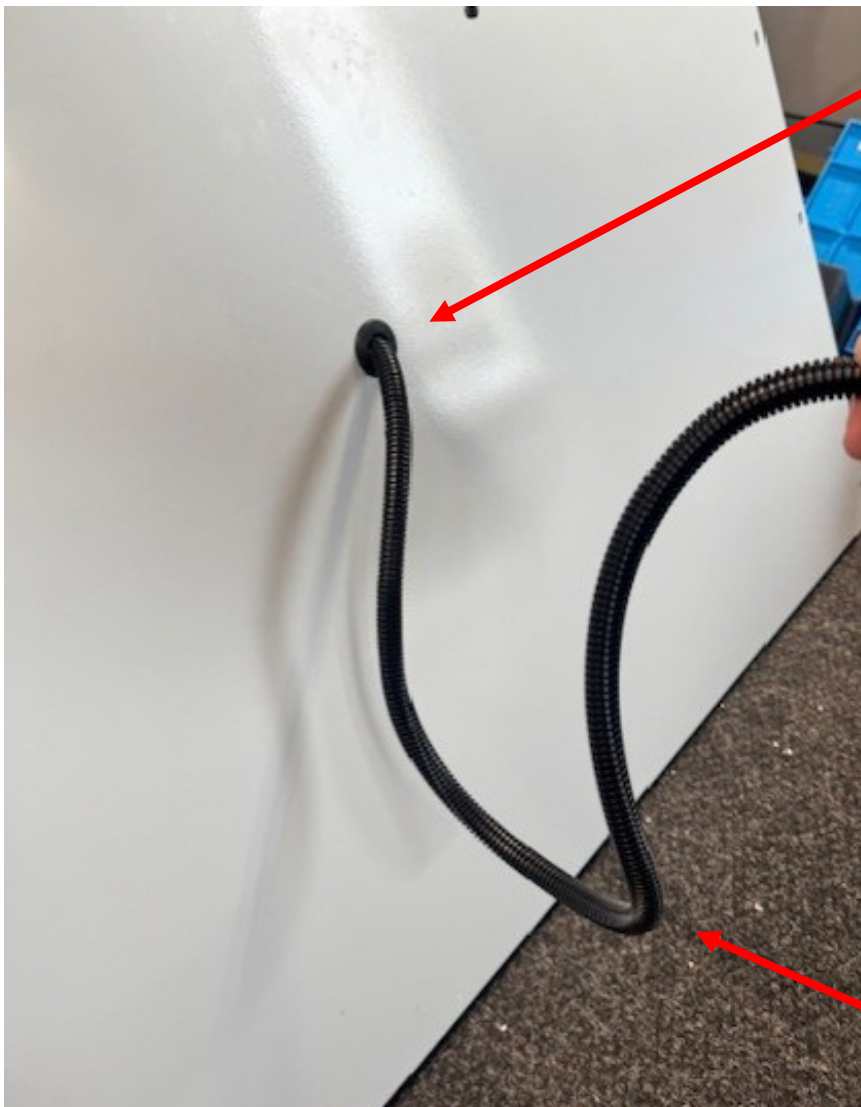
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*****TORQUE*****
Torque all strobe
fasteners to 10 in-lbs.
DO NOT OVER TIGHTEN

DO NOT MOUNT ON A
CURVED SURFACE

Best Practices to Follow when Routing Through Firewall:

- Create a drip loop with the harness being routed through the firewall as shown so that the water does not flow into the grommet.
- Make sure that the proper grommet for the hole being routed through is used so that there are no openings for water to get through.
- Use silicone after routing and apply around the grommet and wire to seal it. Make sure to let the silicone dry for 30 minutes to an hour.



Apply silicone around the grommet and wire loom so that it is completely sealed.

Drip loop created so water runs off of loom and not into the cab of the vehicle.

****Please read statement below before moving forward****

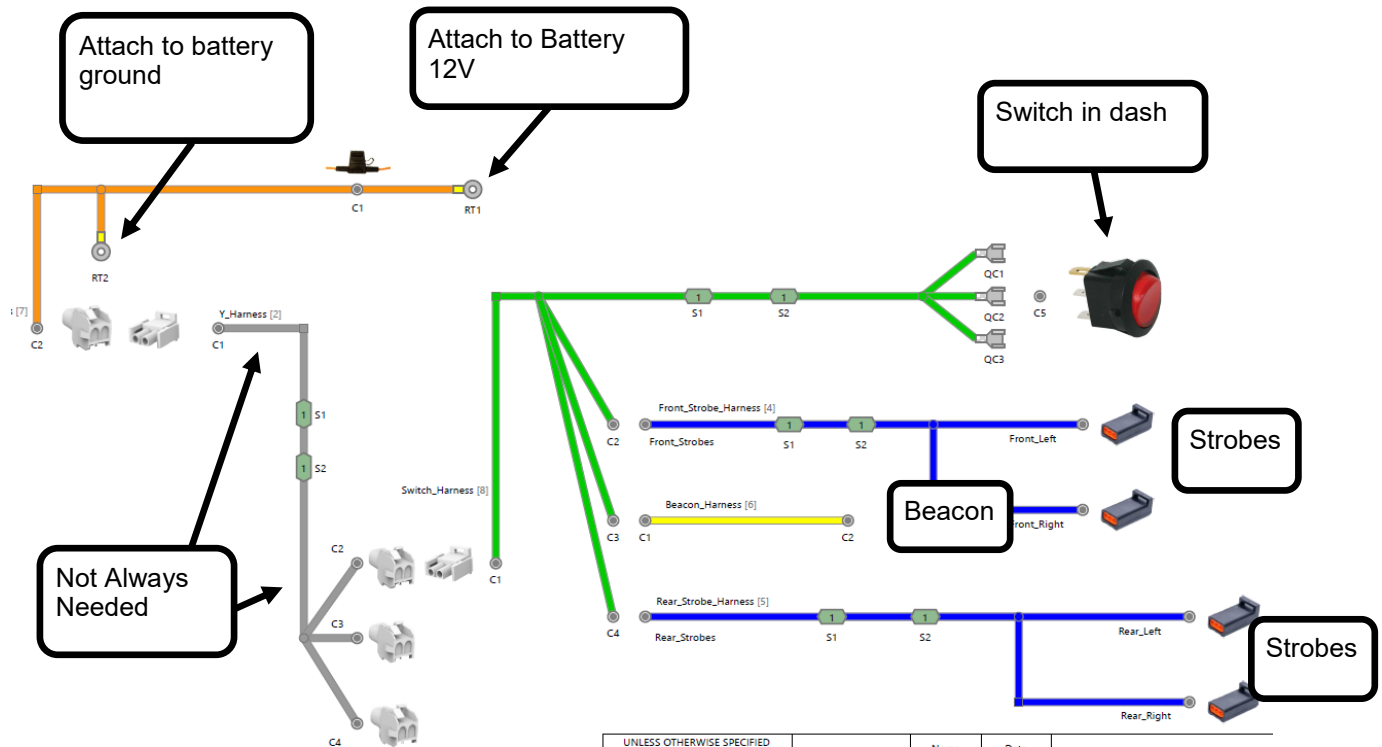
Before installation, disconnect the OEM negative battery cable.

These plug and play kits are completely modular and can be configured in many different ways. Placement of lights will be determined by sales order drawings/customer ask. Therefore, these instructions are for the most standard configurations, and for reference only.

Please reference the order drawing and spec sheet to see what components are going to be installed on this particular upfit.

These installation instructions are for most cases and for reference. Not all installs will have strobes, beacons, and lightbars. Reference the instructions for only what you are installing.

Overall Harness Diagram



Tools required:

13 socket and 20 torx bit

Phillips bit and 5/16" step drill bit

Power drill and impact

Torque wrench



Components



	Part Number	Description
1	67095	Power Harness #4
2	67097	Switch Harness #1
3	67102	Front Strobe Harness #2 (If Applicable)
4	67107	Rear Strobe Harness #2 (If Applicable)
5	67113	Beacon/Lightbar Harness #3 (If Applicable)
6	67686 or 67687	Strobes (If Applicable)
7	67689 or 67690	Beacons (If Applicable)
8	52769 or 56075	Beacon/Lightbar Mount (If Applicable)
9	67691 or 67692 or 96118 or 67693	Lightbars (If Applicable)



The purpose of plug and play lighting is to be completely modular. Due to this feature, refer to the order drawing for all exact lighting placements. These installation instructions are for most cases and for reference. Not all installs will have strobes, beacons, and lightbars. Reference the instructions for only what you are installing.

Harness pictures are for reference only.

Placements

Switch placement: Dash panel
under headlight buttons



Front Strobes: Grill



*****TORQUE STROBES TO 10-IN-LB'S
MAXIMUM*****

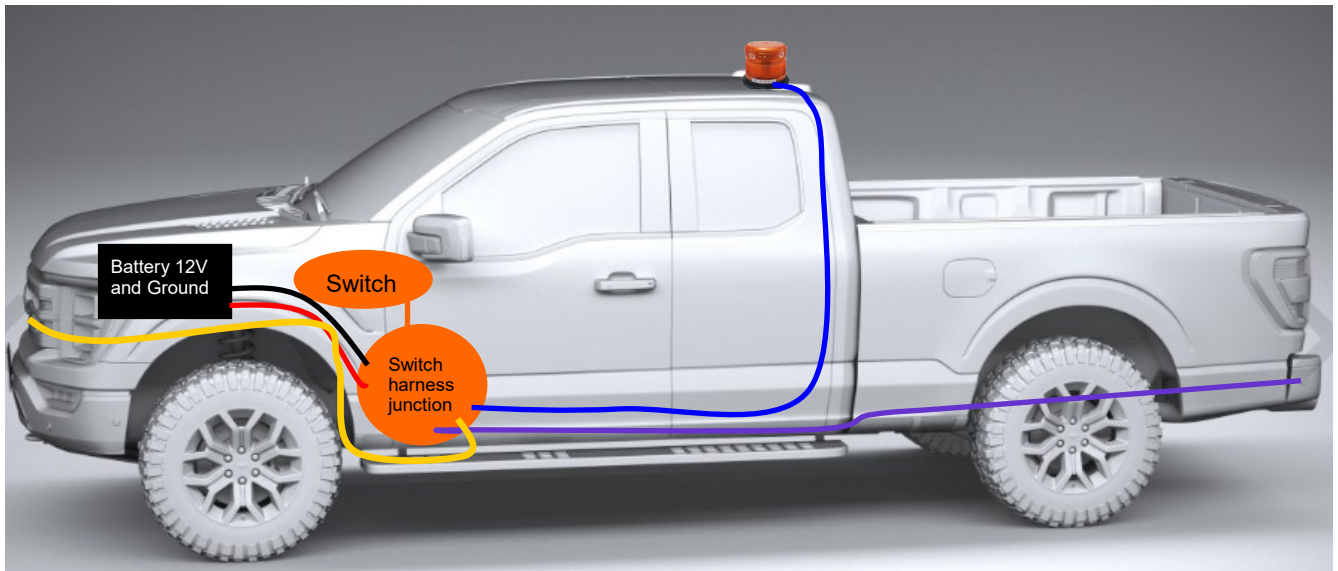
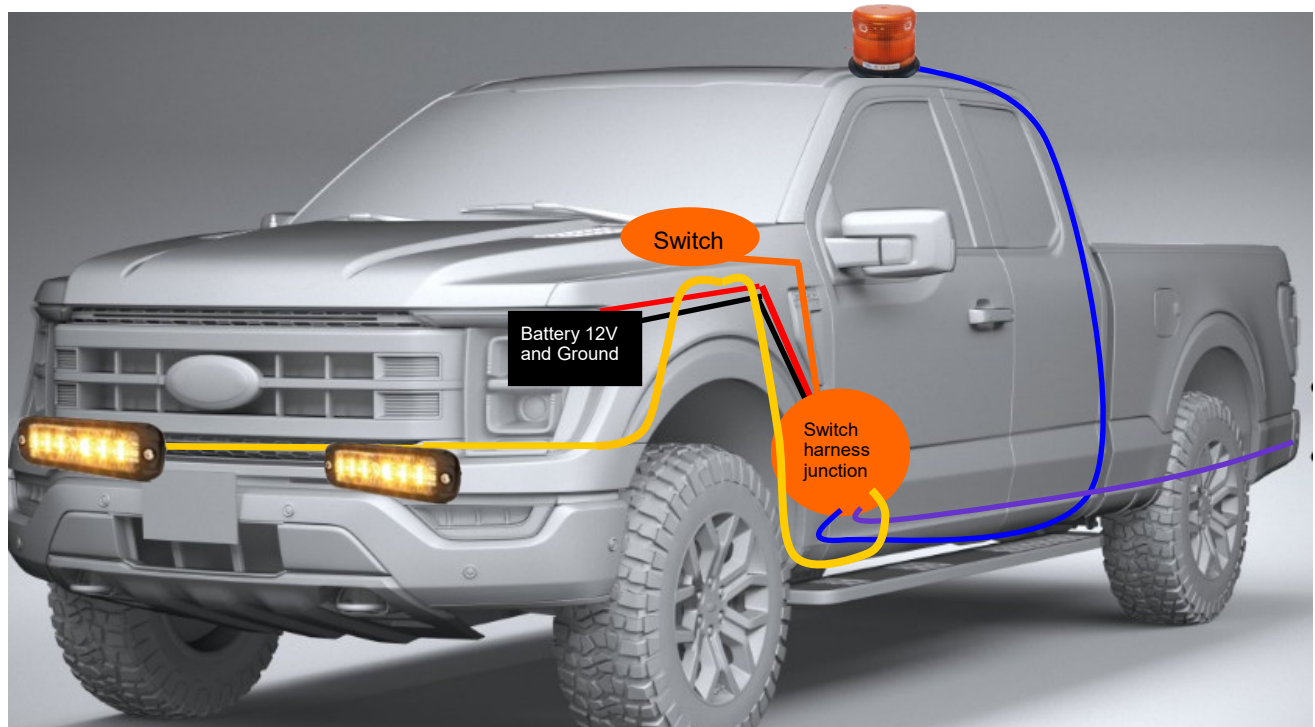
Beacon or Lightbar: On CHMSL
above 3rd brake light—on some
sort of mount



Rear Strobes: Rear Bumper



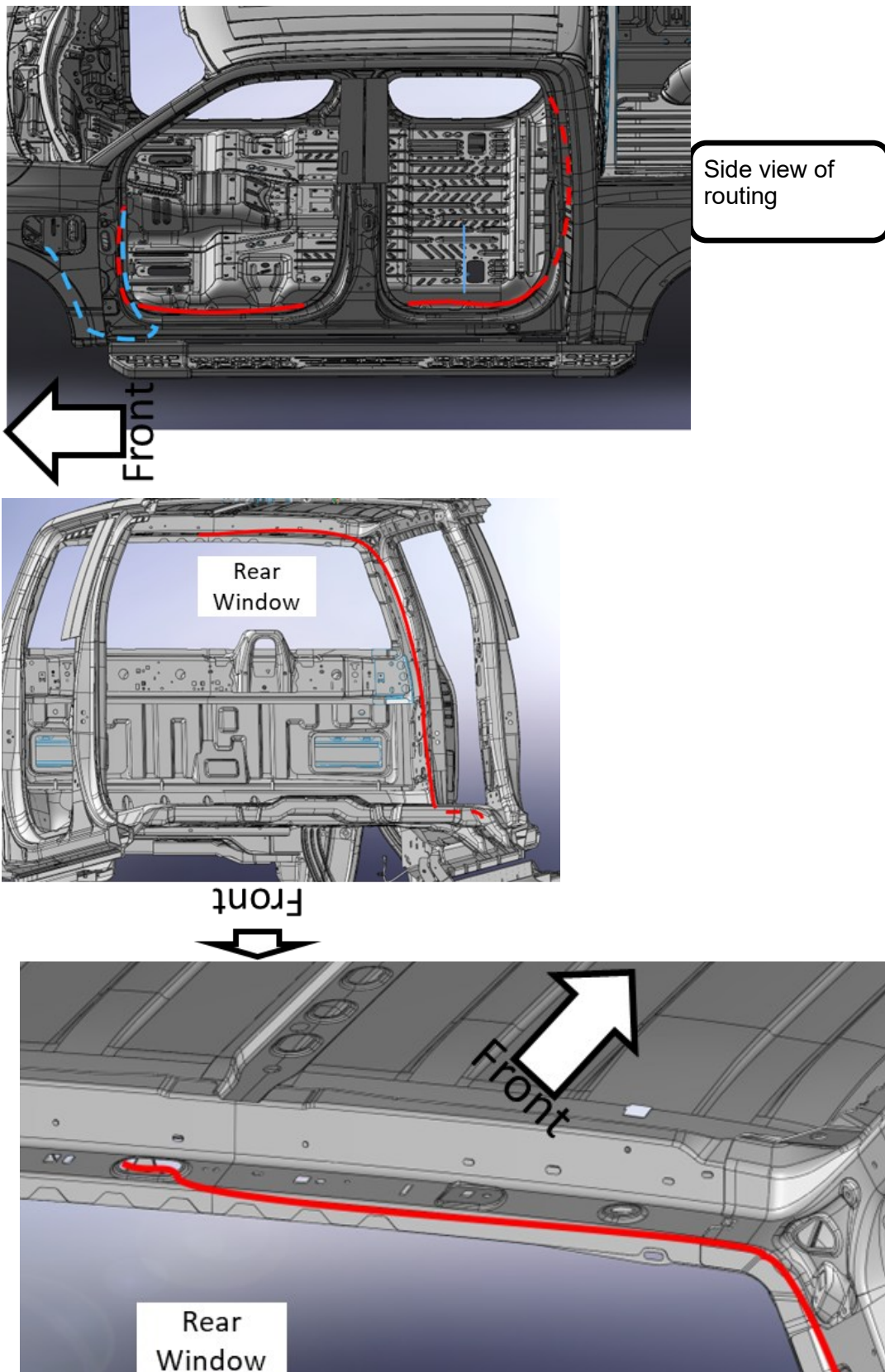
Routing Overview

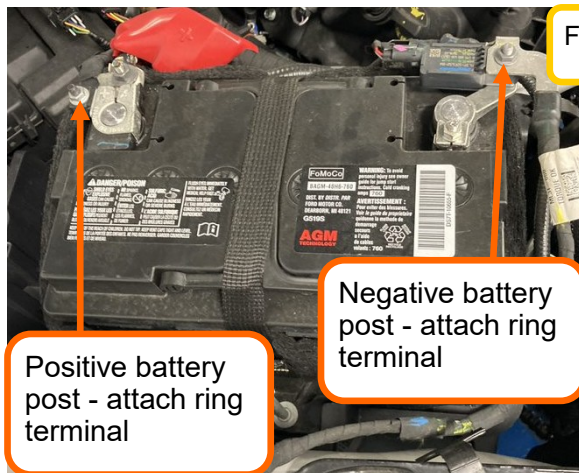


Color	Key - Items
Yellow	Strobes - Front strobe harness #2
Red/Black	Power harness: Battery to kick panel
Orange	Switch harness: Switch in dash
Blue	Beacon harness: Switch to beacon
Purple	Strobes - Rear strobe harness #2



Overview of Routing-Beacon/Lightbar Wire Harness:





Step 1: Locate the power harness #67095.

Remove the fuse from the inline fuse holder until the end of the install

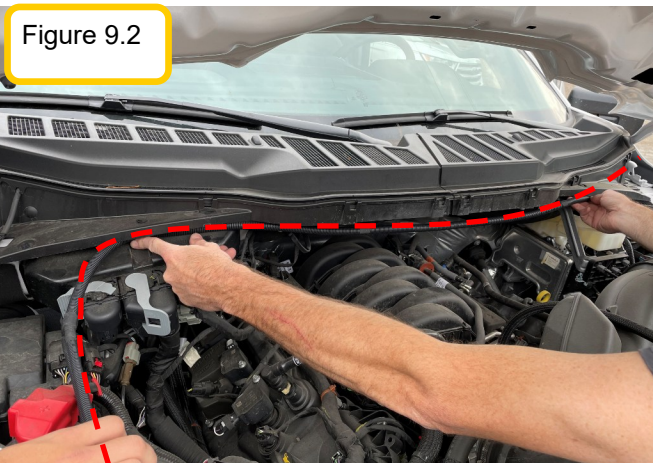
Locate the OEM battery under the hood.

Step 2:

Attach the red wire with the ring terminal to the battery positive post.

Attach the black wire with the ring terminal to the battery negative post.

Figure 9.1.



Route the white connector end along the underside of the cab filter (see figure 9.2 red dotted line) to the firewall. (You can tuck the wiring under the filter and hide it. Figure 9.3.)

Step 3:

Locate the firewall grommet from underneath the kick panel inside the cab on the driver's side.

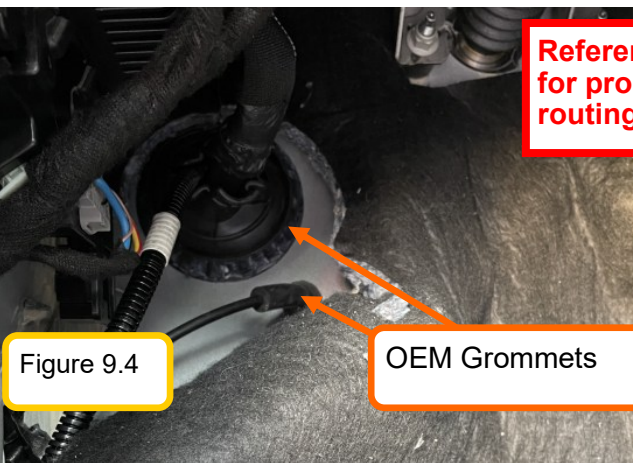
Figure 9.4.

Drill a hole (to fit the grommet on the power harness) to the right of BOTH OEM grommets, like shown in figure 9.5.



****BE SURE TO CHECK THAT THE OPPOSING SIDE OF THE FIREWALL IS CLEAR BEFORE DRILLING.****

Route the white connector end through the firewall and insert the grommet on the sheet metal. Make sure to leave a drip loop in the engine bay.



Reference Pg. 3 for proper firewall routing.



Power harness

Switch Harness



Step 4:

Locate the switch harness #67097

Connect the switch harness connector to the power harness in the kick panel area.

Disassemble the IP trim to gain access behind the dash. Figure 10.1 and 10.2.

Route the switch end of the switch harness up the dash and through the opening in the IP. Figure 10.3.

Secure to the OEM harnesses behind the IP.

Figure 10.1

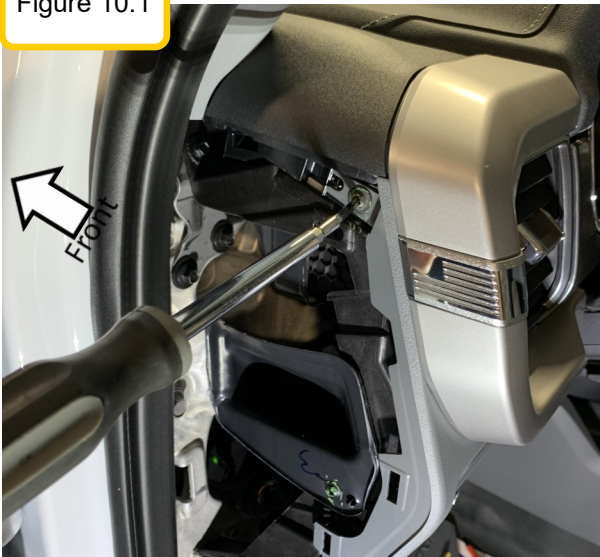


Figure 10.2

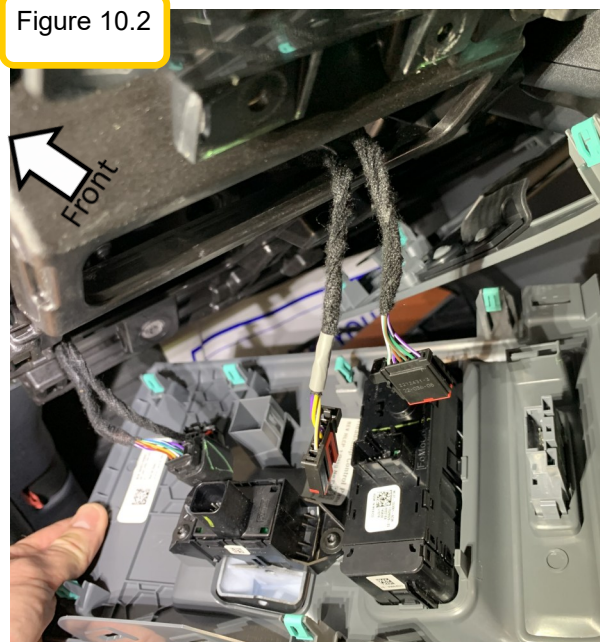
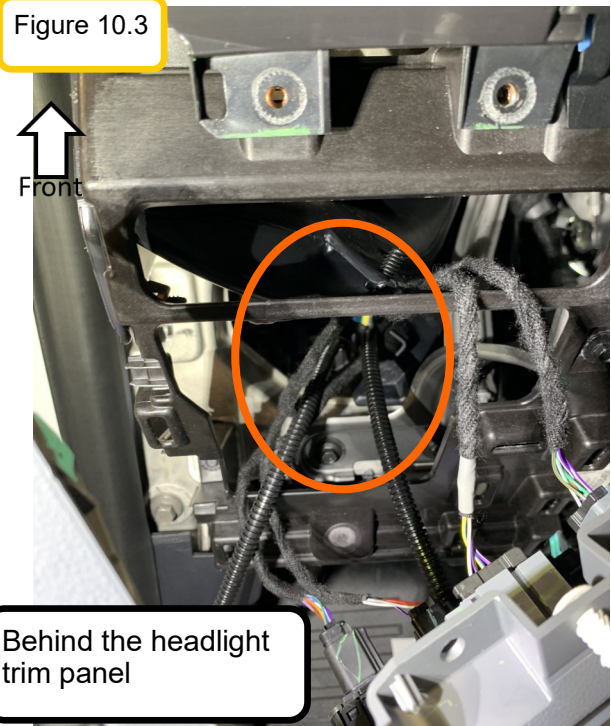


Figure 10.3



Behind the headlight trim panel



Step 5:

Drill a hole for the switch, in the trim panel like shown below.

The hole will be 1.25" inches down from the bottom of the headlight trim panel and 1" from the edge of the parking brake button. (4.25 from the edge of the IP panel). Figure 11.1.

Route the harnesses through the hole

Step 6:

Connect the ground spade to the gold pin on the rocker switch

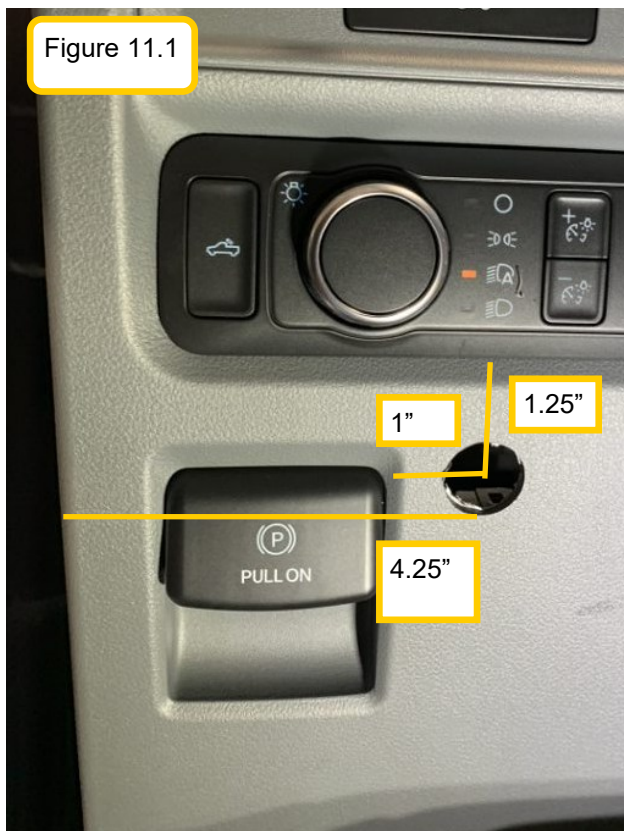
Connect the white battery power spade to the opposite terminal on the switch.

Connect the red spade to the middle pin

Insert the switch into the hole and place the strobe/beacon decal (if supplied) around the switch.

Reassemble all trim and secure wiring.

Figure 11.1



Strobe Install—If Applicable

Strobe pictures are for reference only. Please refer to product structure/spec sheets for the actual strobes for the install.

Figure 12.1



Step 1:

Locate the rear strobe harness #67107.

Connect the rear strobe harness to the switch harness (one of the remaining unused connectors) in the driver's foot well. Figure 12.1.

Step 2:

Locate the driver's side door sill area. Figure 12.2.

Use a trim tool to remove the trim panels in the driver's step well and dash/kick panel.

Locate the OEM grommets under the carpet. There will be one right next to the foot sill area and one to the right closer to the driver's seat.

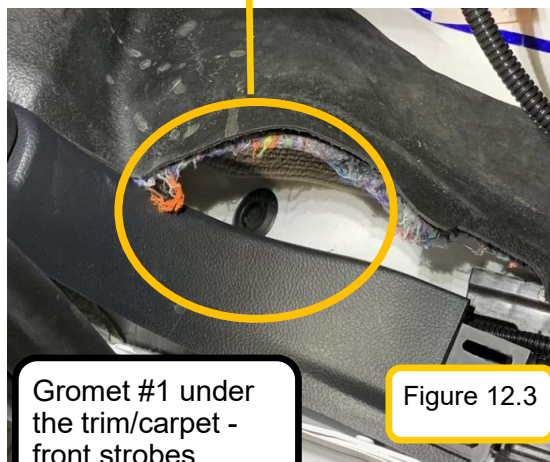
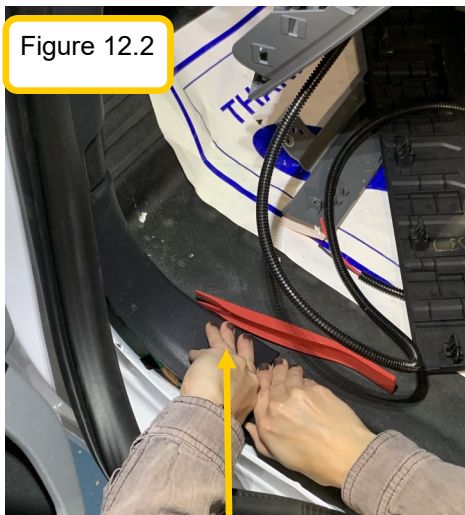
The front strobes will use the one closest to the foot sill and the rear strobes will use the grommet closest to the driver's seat.

Figure 12.3 and 12.4.

Cut an "X" in the grommet. Route the rear strobe harness through the grommet (by the seat) to the underneath of the vehicle.

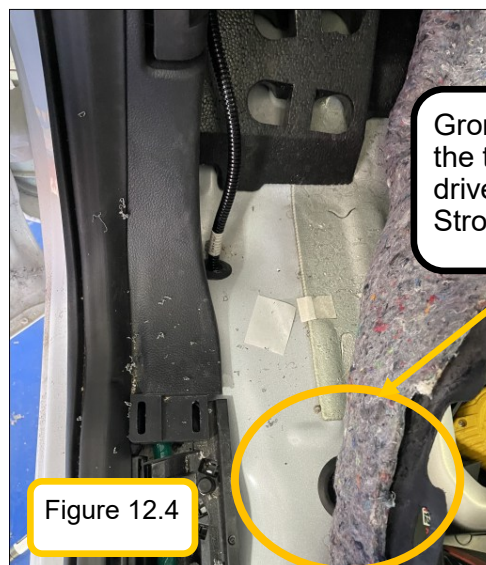
Silicone the grommet when done.

Figure 12.2



Grommet #1 under the trim/carpet - front strobes

Figure 12.3



Grommet #2 under the trim/carpet - drivers seat (rear Strobes)

Figure 12.4

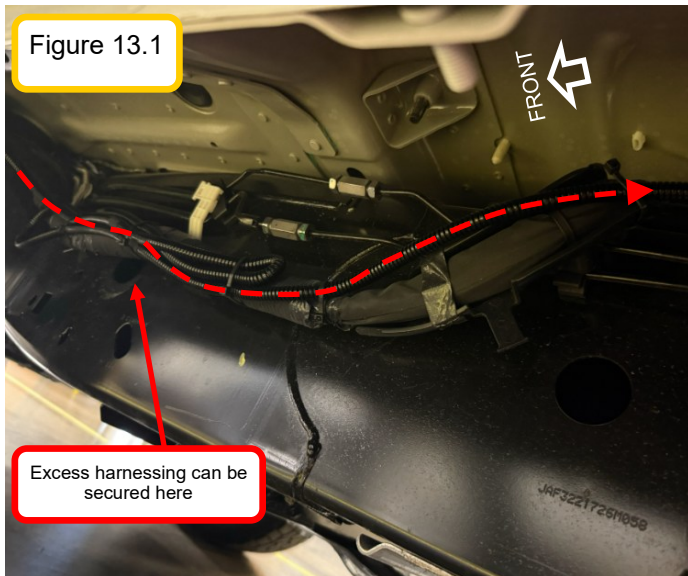


Figure 13.1

Step 3: Routing (Refer to routing diagrams at the beginning of the instructions)

Route the strobe harness rearward following the frame (red dotted line). Secure with zip ties to the OEM harness. Figure 13.1.

Use provided edge-biting zip ties or normal zip ties to route rear strobe harnessing rearward along the body frame until you reach the rear driver wheel well. Figure 13.2.

***Do Not secure to any moving parts/brake lines when routing strobe harnessing.



Figure 13.2

Route over and behind the body frame, making sure to only secure to the body frame itself or nearby OEM harnessing. Figure 13.3.

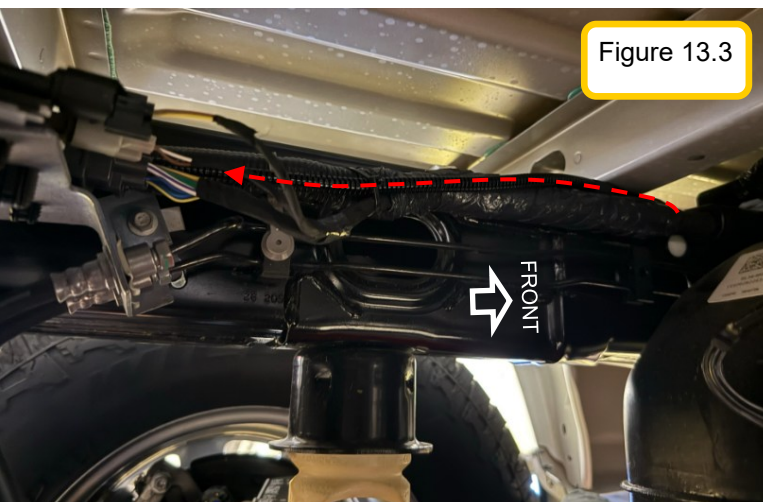


Figure 13.3

Figure 14.1



Step 3: Routing Continued (Refer to routing diagrams at the beginning of the instructions)

Route the harnessing to the rear driver underframe. Around here is where the split in the rear strobe harness will be, for the driver side and the passenger side.

Figure 14.1 and 14.2

Step 4: Mounting Strobes

Find the left most reverse sensor.

Place the strobes in line with the sensor horizontally (about 1" down from the bumper crease) and 1" over from the sensor.

Figure 14.3.

Use the strobe as a template, mark the center hole location on the bumper (for routing the wires through).

Drill a 3/8" hole for the wire pass through of the strobe. Use primer on the hole to prevent rusting. Figure 14.3.

Connect the strobe light to the harness and silicone the hole.

Place the strobes in their desired locations and fasten them onto the bumper with the **AS-CO SUPPLIED SCREW AND NUT: FAS0501 and FAS0503 (for rear bumper only—front will use Ecco supplied screws)**

Figure 14.4.

*****TORQUE STROBES TO 10-IN-LB'S MAXIMUM*****

Repeat for the right side strobe.

Figure 14.2

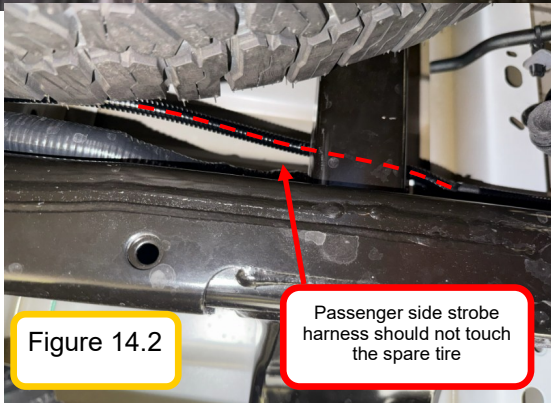


Figure 14.3

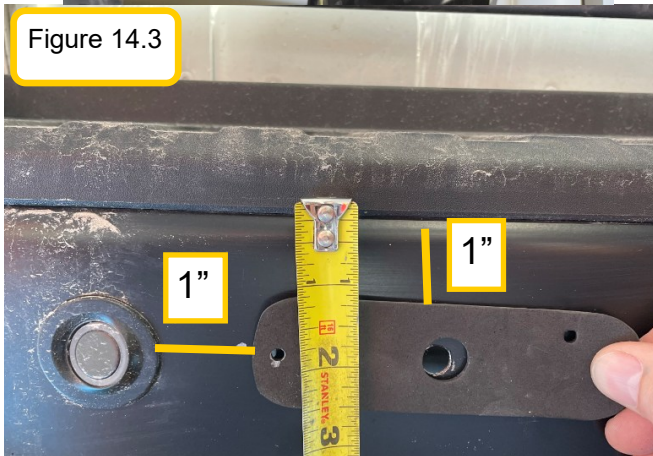
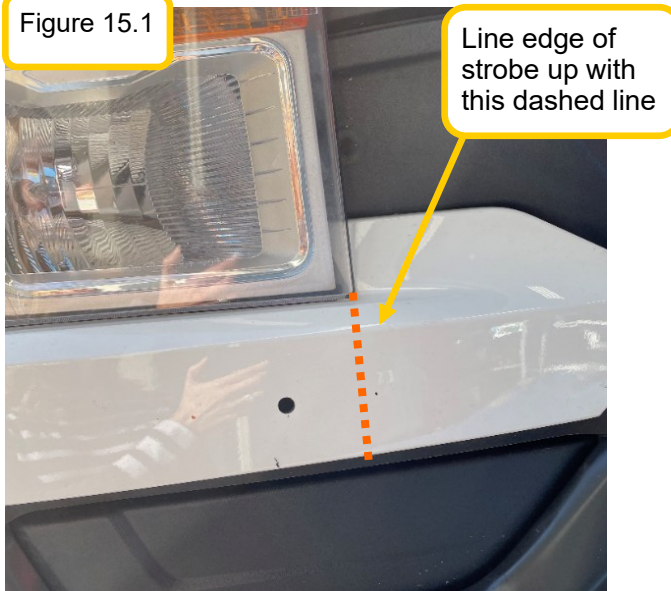


Figure 14.4



Figure 15.1



Step 5: Mounting Front Strobes

Locate the left front headlight area.

Line the farthest right edge of the strobe with the right edge of the headlight.
Figure 15.1.

Place the strobe 1.5" up from the bottom edge of the front fascia.
Figure 15.2.

Use the strobe as a template, mark the center hole location on the panel (for routing the wires through).

Drill a 3/8" hole for the wire pass through on the strobe.

Place the strobes in their desired locations and fasten them onto the grill with the supplied screws.
Figures 15.3 and 15.4.

*****TORQUE STROBES TO 10-IN-LB'S MAXIMUM*****

Repeat for the other side strobe.

Figure 15.2

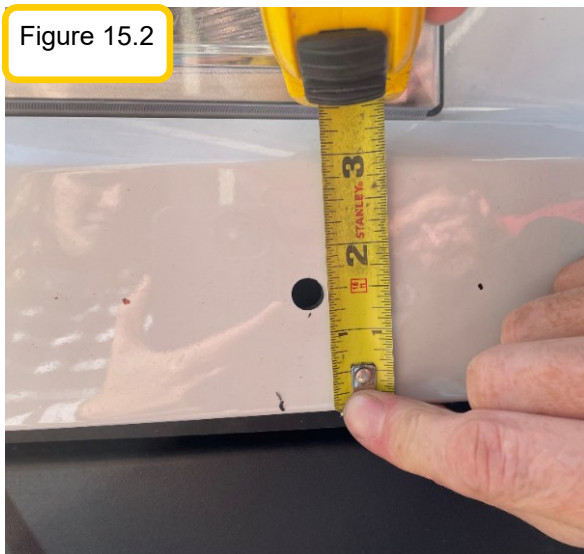


Figure 15.3



Figure 15.4





Figure 16.1

Point of view in pictures: Laying under the front bumper looking up toward the backside of the bumper

Figure 16.2



End to route through the OEM grommet—front strobe harness

Grommet: Cab view
Also, strobe harness connected to switch

Figure 16.3

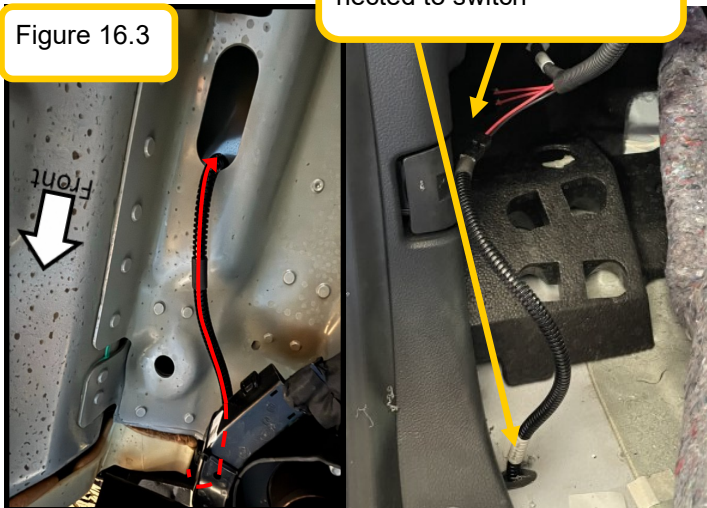
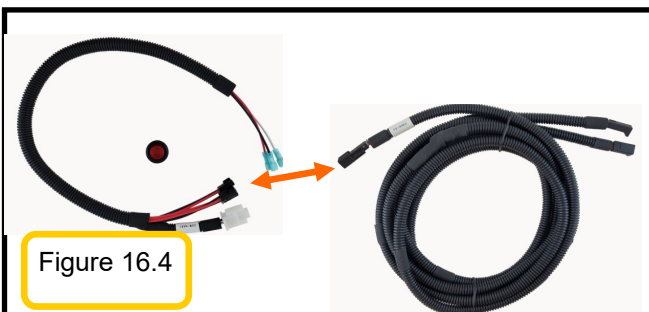


Figure 16.4



Step 6: Locate the front strobe harness #67102.

Start by placing the harness strobe ends at each strobe location, beneath the vehicle.

Note: There will be no slack in the harness so pull the wires carefully without damaging them.

Connect the passenger side strobe to the harness. Then follow the OEM harness that runs beneath the grill over the driver's side. Zip tie the harness to the OEM harness. See figure 16.1 for routing.

Note: You can best see the OEM harness and routing by laying under the vehicle front the front end.

Be sure not to secure or route the harness anywhere near moving or hot objects.

Connect the second connector to the driver's side strobe.

Step 7:

Start by routing the inside connector end of the harness to the firewall. Figure 16.2.

Locate the grommet by the driver's foot sill in the cab area (found previously on page 11)

Route the harness down to the underneath of the vehicle, following the OEM harnesses.

Cut and X in the grommet and route the connector through. Figure 16.3.

Connect the front strobe harness to the switch harness (one of the remaining unused connectors) in the driver's foot well. Figure 16.4.

Secure wiring with zip ties.
Silicone the grommet. Figure 16.5.

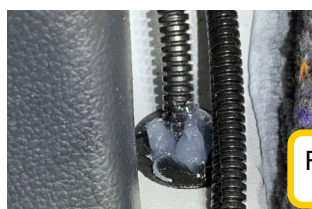


Figure 16.5

Beacon/Lightbar Install—If Applicable

Lightbar/ beacon/ and mount pictures are for reference only. Please refer to product structure/ spec sheets for the actual beacon/lightbar/mount for the install.



Step 1: On a table/bench: Assemble the light

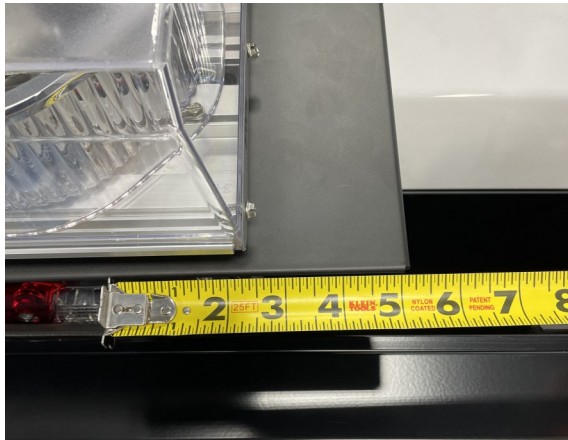
Assemble the lightbar or beacon to the mount, using the supplied fasteners and rubber spacers with the lightbar.

If installing a Whelen lightbar, use the provided screws (FAS0869), washers (FAS0871), and nuts (FAS0501) in the ASCO kit. They are not provided with the light.

All other lights will have their own hardware.

Note: Lightbar (SWS Apollo) in pictures is for reference only.

Center the lightbar or beacon onto the mount, side to side, then slide the lightbar to the rear of the mount until it is flush. See pictures for reference.

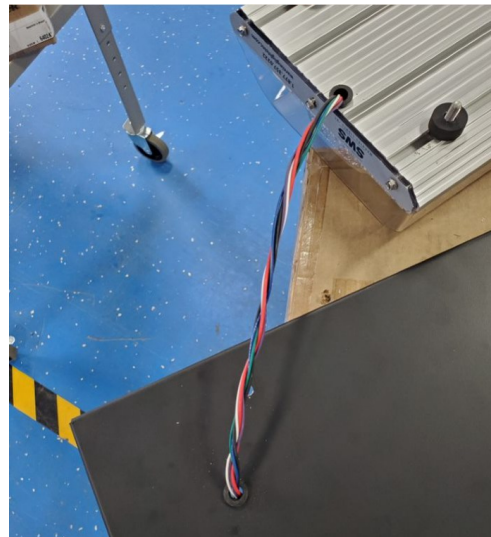
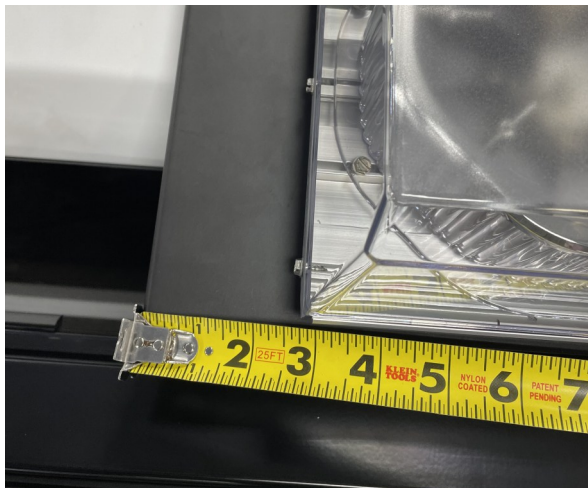


Use the lightbar/beacon as template, mark the needed holes for mounting. Drill the needed holes for mounting.

Drill the hole for the wiring pass through and insert the provided grommet (if applicable).

If there is a connector on the end of the lightbar/beacon, use the 1" grommet (36096-0). If there is not a connector, use the 3/8" grommet (70805) and refer to the next page.

Silicone the grommet/pass thru wiring.



If Lightbar/Beacon does not have a connector on the wires:

Figure 18.1



Figure 18.2



After mounting the light to the Acari mount and pulling the wire through the grommet (70805)

Locate the connector housing inside the lightbar/beacon box. Figure 18.1.

Note if it has a red insert inside the connector or not. Refer to figure 18.2 for red insert inside the connector.

Insert the lightbar wire terminals into the connector. **See steps below:**

In these steps be very careful to place the terminals into the correct side of the connector.

Line the red wire terminal up with cavity #1 and the black wire terminal up with cavity #2. Figure 18.3.

Note the connector has a "1" and a "2" noted on the connector (circled in red). Figure 18.4. The red wire will be inserted into the #1 cavity of the connector. The black wire will be inserted into the #2 cavity on the connector.

Be sure to align the terminal prongs up with the inside of the connector pin outs.

Carefully insert the terminals into their designated section. Figure 18.5.

Also be sure the terminals snap into position. You should feel or hear a click when they are correctly inserted.

Pull on the wiring to be sure the connectors have been inserted completely.

If not already done:

Insert the red plastic piece into the top end of the connector. This will also click into place. Figure 18.6 and 18.7.

Silicone the grommet/wiring.

Figure 18.3



Figure 18.4



Figure 18.5

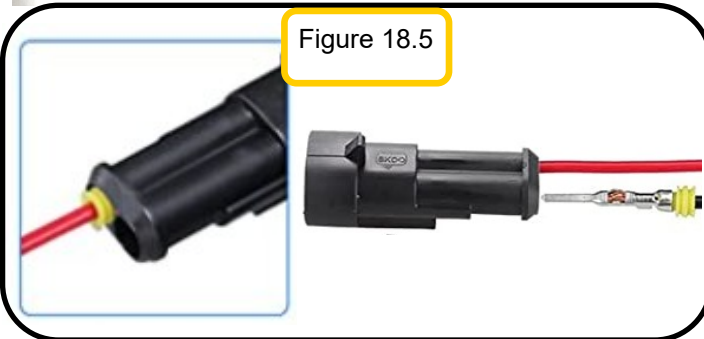


Figure 18.6

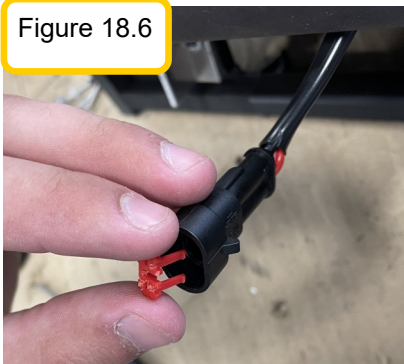


Figure 18.7

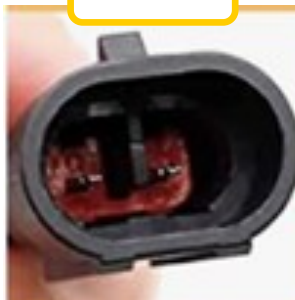




Figure 19.1



Figure 19.2

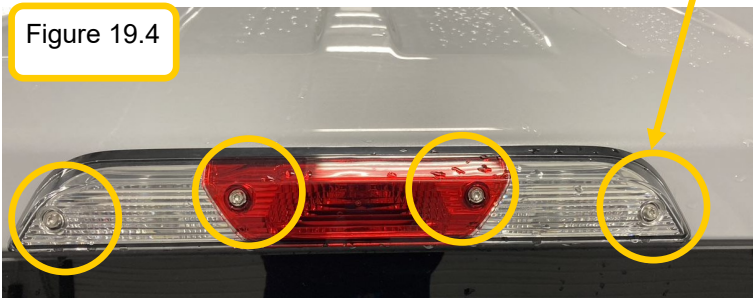


Figure 19.4

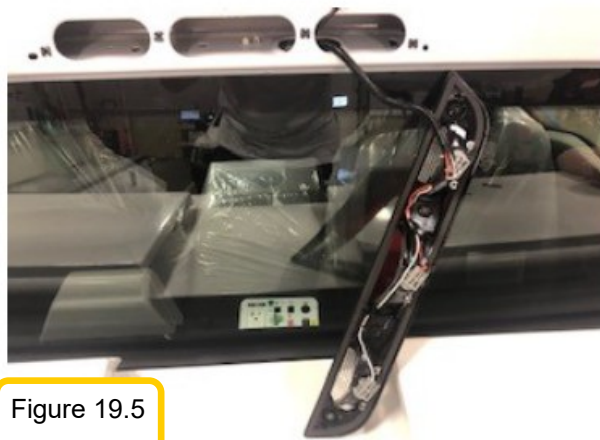


Figure 19.5

Pictures to the left are for beacon/lightbar mounting references.

Figure 19.1, 19.2, and 19.3



Figure 19.3

Step 2: Disconnect OEM Light

Using a torx T20 bit, remove the 4 screws holding the 3rd brake light to the CHMSL. Figure 19.4.

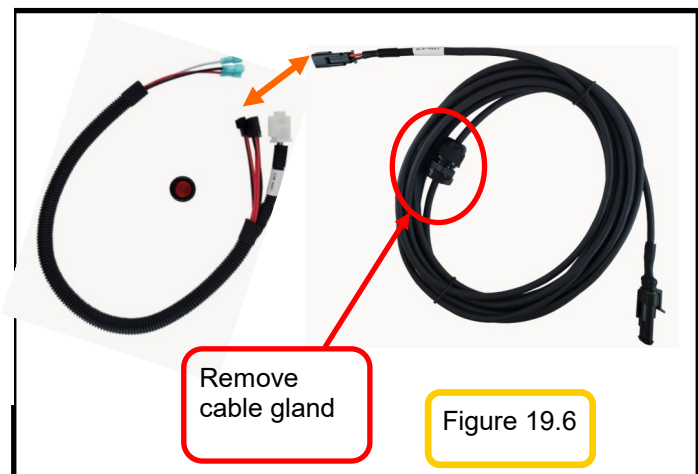
Remove the OEM light from the CHMSL and disconnect the OEM harness clip. Figure 19.5.

Step3:

Locate the beacon/lightbar harness (67113).

Remove the cable gland off the beacon/lightbar harness. This will not be needed to the CMSL mounted light install.

Connect the harness to the switch harness (one of the remaining unused connectors) in the driver's foot well. Figure 19.6.



Remove cable gland

Figure 19.6

Beacon/Lightbar Install—If Applicable

Step 4: Routing (Refer to routing diagrams at the beginning of the instructions)

Route the beacon harness following the OEM harness rearward along the foot sill and then up the rear C pillar. Figure 20.1 and 20.2.

****BE SURE TO AVOID ALL SEAT BELT RETENTIONERS****

Step 5: Feed the fish tape through the CHMSL opening towards the driver's side C pillar. Tape the harness to the fish tape and pull through the CHMSL opening. Figure 20.3.

Make sure harness is tucked head liner and C pillar trim. Figure 20.4.

See pictures for routing references. Secure all wiring with cable ties and trim panels.

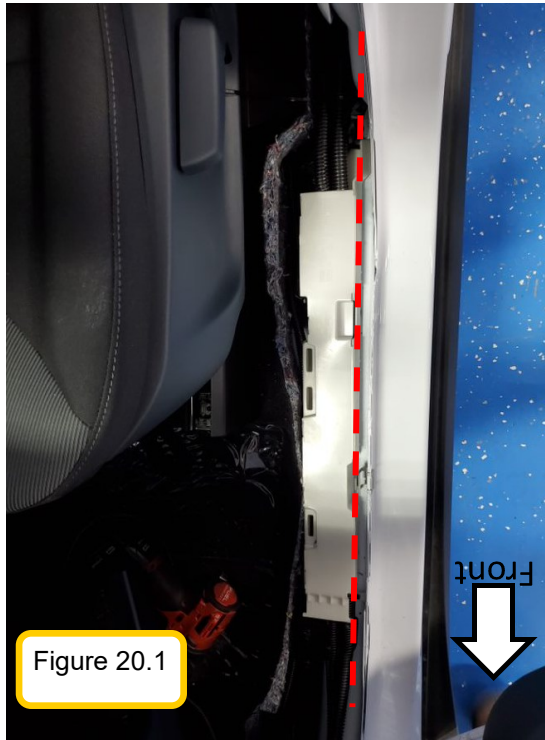


Figure 20.1



Figure 20.2

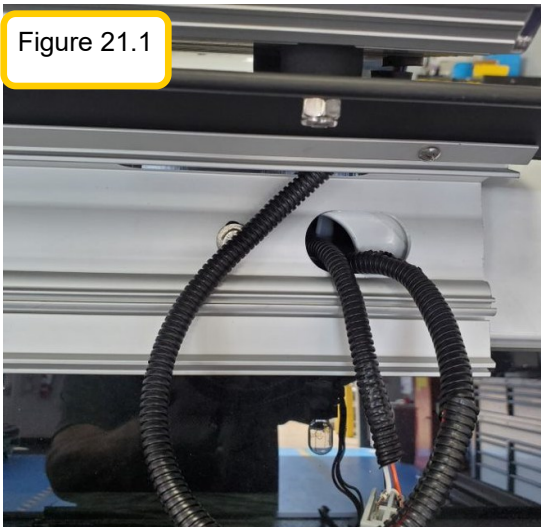


Figure 20.3



Figure 20.4

Figure 21.1



Step 5: Mounting the light:

Using the mount manufacturer supplied instructions, attach the mount to the vehicle body.

Pull the lightbar harness through the mount opening like seen in the picture to the left—before re-installing the OEM light and black trim plastic piece. Figure 21.1, 21.2, and 21.3.

Connect the beacon/lightbar harness with the beacon/lightbar.

Figure 21.2



Tape up all non-needed wires from the lightbar/beacon.

Assemble the rest of the needed lightbar/beacon mount pieces.

Re-connect all the OEM light wiring and attach the light back to the Acari mount/vehicle. Figure 21.4.

Figure 21.3



Figure 21.4





Insert the fuse into the inline-fuse holder on the power harness. The install is now complete. Secure all wiring with zip ties. Re-attach all trim. Re-assure all pass through holes have been silicone. Double check the functionality of the lights and switches.

ITEM DESCRIPTION: WIRE TIE, NYLON 40Lb, 8.5" BLACK

MANUFACTURER: WAYTEK, INC. or equivalent
MANUFACTURERS PART NUMBER: 21093M or 21093C

SPECIFICATIONS: STANDARD CABLE TIE
 BLACK, NYLON
 8-1/2" LONG
 TENSILE STRENGTH: 40.0 LBS
 21093M = 1,000 quantity
 21093C = 100 quantity

SPECIAL NOTES: PART NUMBER IS BLACK.

SUPPLIED BY: THIS ITEM IS ADRIAN AVAILABLE!

PURCHASED PRODUCT DATA SHEET (PPDS)

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ADRIAN STEEL
VAN AND PICKUP EQUIPMENT

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WWW.ADRIANSTEEL.COM



CAUTION
WHEN INSTALLING EQUIPMENT IN OR ON
VEHICLES CHECK FOR FUEL TANKS, FUEL
LINES, CONTROL LINES AND ELECTRICAL
WIRING BEFORE DRILLING! ALWAYS USE
DRILL BITS WITH INTEGRAL STOPS
WHENEVER POSSIBLE!

DRAWN BY
MDG

DATE DRAWN
10/26/2006

ECN NUMBER
18021

ECN DATE
11/13/2015

PART WEIGHT
0.01 LBS.

REV. LEVEL
D

PART NUMBER
13905-0

PART NUMBER

26618-0**ITEM DESCRIPTION: SILICONE, 1oz. TUBE**

SPECIFICATIONS: SU5005 RTV SILICONE
1oz. TUBE
CLEAR OR EQUIVILENT
SELF PIERCING CAP

SPECIAL NOTES:

SUPPLIED BY: THIS ITEM IS ADRIAN AVAILABLE!

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**WHEN INSTALLING EQUIPMENT IN OR ON
VEHICLES CHECK FOR FUEL TANKS, FUEL
LINES, CONTROL LINES AND ELECTRICAL
WIRING BEFORE DRILLING! ALWAYS USE
DRILL BITS WITH INTEGRAL STOPS
WHENEVER POSSIBLE!**

DRAWN BY
JLC

DATE DRAWN
7/21/2001

ECN NUMBER
16551

ECN DATE
7/22/2014

PART WEIGHT
0.02 LBS.

REV. LEVEL
C

PART NUMBER
26618-0

PART NUMBER

26618-0**ITEM DESCRIPTION: SILICONE, 1oz. TUBE**

SPECIFICATIONS: SU5005 RTV SILICONE
1oz. TUBE
CLEAR OR EQUIVILENT
SELF PIERCING CAP

SPECIAL NOTES:

SUPPLIED BY: THIS ITEM IS ADRIAN AVAILABLE!

PURCHASED PRODUCT DATA SHEET (PPDS)

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ADRIAN STEEL
VAN AND PICKUP EQUIPMENT

**906 JAMES STREET
ADRIAN, MI 49221
517-265-6194
WWW.ADRIANSTEEL.COM**



**WHEN INSTALLING EQUIPMENT IN OR ON
VEHICLES CHECK FOR FUEL TANKS, FUEL
LINES, CONTROL LINES AND ELECTRICAL
WIRING BEFORE DRILLING! ALWAYS USE
DRILL BITS WITH INTEGRAL STOPS
WHENEVER POSSIBLE!**

DRAWN BY
JLC

DATE DRAWN
7/21/2001

ECN NUMBER
16551

ECN DATE
7/22/2014

PART WEIGHT
0.02 LBS.

REV. LEVEL
C

PART NUMBER
26618-0

PART NUMBER

36096-0**ITEM DESCRIPTION: GROMMET,RUBBER,1" ID**

MANUFACTURER: CTW (or equiv.)
MANUFACTURERS PART NUMBER: G2930

SPECIFICATIONS: 1" I.D.
1-1/4" PANEL HOLE DIA.
3/16" MAX PANEL THICKNESS
1-1/2" O.D.
7/16" THICKNESS

SPECIAL NOTES: NONE

SUPPLIED BY: THIS ITEM IS ADRIAN AVAILABLE!**PURCHASED PRODUCT DATA SHEET (PPDS)**

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VEHICLES CHECK FOR FUEL TANKS, FUEL
LINES, CONTROL LINES AND ELECTRICAL
WIRING BEFORE DRILLING! ALWAYS USE
DRILL BITS WITH INTEGRAL STOPS
WHENEVER POSSIBLE!

DRAWN BY
HJE

DATE DRAWN
04/01/2008

ECN NUMBER
19252

ECN DATE
01/31/2017

PART WEIGHT
0.01 LBS.

REV. LEVEL
D

PART NUMBER
36096-0

ITEM DESCRIPTION: NO DRILL PLATFORM, FORD FSPU, LOW PROFILE

MANUFACTURER: ACARI

MANUFACTURERS PART NUMBER: RTM-101-LP-FORD

SPECIFICATIONS: 22" Low Profile no drill mount for beacons and lightbars

SPECIAL NOTES: 2015+ Ford F-150 and 2017+ Ford F250/350 Pickups only.

SUPPLIED BY: THIS ITEM IS ADRIAN AVAILABLE!**PURCHASED PRODUCT DATA SHEET (PPDS)**

Page 1 of 1

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**ADRIAN STEEL**Cargo Management Solutions for Commercial Vehicles

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517-265-6194

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DRAWN BY
RBB

DATE DRAWN
10/04/2016

ECN NUMBER
19221

ECN DATE
01/27/2017

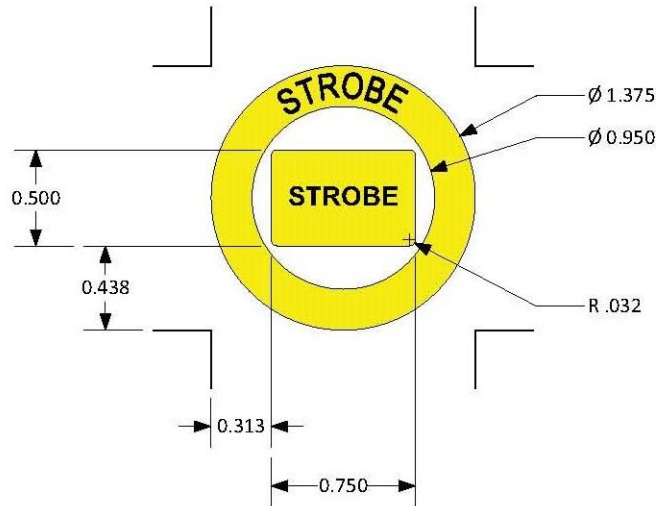
PART WEIGHT
3.00 LBS.

REV. LEVEL
C

PART NUMBER

52769

ITEM DESCRIPTION: STROBE SWITCH DECAL SET



MANUFACTURER: VANNER

MANUFACTURERS PART NUMBER: TBD

SPECIFICATIONS: (1) Circular Yellow Decal (ID=0.950", OD=1.375") with "STROBE" in black letters
 (1) Rectangular Yellow Decal (H=0.500", L=0.750") with "STROBE" in black letters

SPECIAL NOTES: For round rocker switch (OD=0.780") and Ford Transit Upfitter Switches.

SUPPLIED BY: THIS ITEM IS ADRIAN AVAILABLE!**PURCHASED PRODUCT DATA SHEET (PPDS)**

Page 1 of 1

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CAUTION
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DRAWN BY
 RJB

DATE DRAWN
 11/15/2017

ECN NUMBER
 XXXX

ECN DATE
 XXXXXX

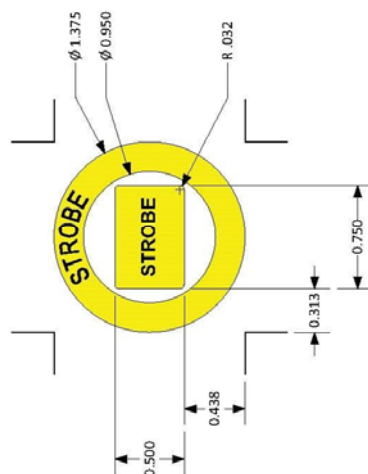
PART WEIGHT
 0.02 LBS.

REV. LEVEL
 A

PART NUMBER
55073

REVISIONS			
REV	DESCRIPTION	DATE	RE/ECO

- NOTES:
1. MATERIAL : .002 YELLOW POLYESTER
 2. ARTWORK FROM D91XXXX-A PAGE 1, PMS BLACK
 3. .001 OVERLAMINATE
 4. ADHESIVE BACKED



VANNER INCORPORATED		HILLIARD, OHIO USA	
TOL. LABEL/ METAL .x ± .025 .xx ± .015 .xxx ± .005		TITLE: LABEL, STROBE TXT, .95ID ROUND SWITCH	
TOL. CABLES .xxx ± .25		DRAWING/ PART NO. D01XXXX	
DRNDATE MEO 11/14/17	CHKDATE XXX XXXXXX	SHEET 1 OF 1	REV A
SCALE: NONE RE/ECO NO.: XXXX			
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PART NUMBER
55073

Page 2 of 1

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DRAWN BY
RJB

DATE DRAWN
11/15/2017

ECN NUMBER
XXXX

ECN DATE
XXXXXXXX

PART WEIGHT
0.02 LBS.

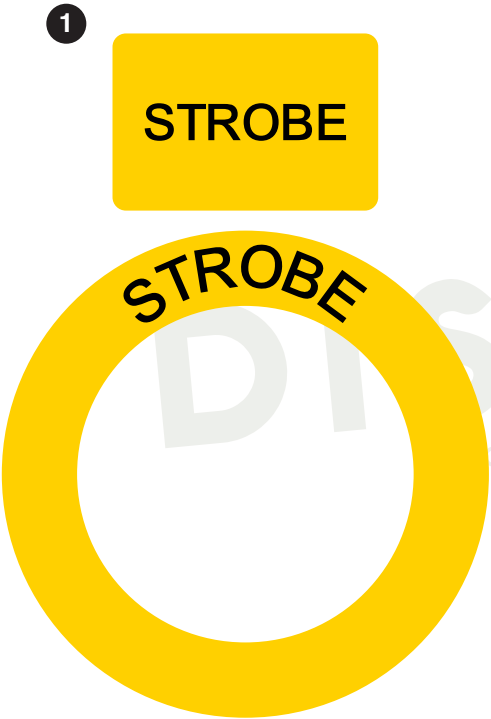
REV. LEVEL
A

PART NUMBER
55073

LOC | QTY | Part # | Description | Size

Material: IJ39 | Lamination: 8518

1 1: 6039597.Strobe Switch-1.52" x 2.07"



Note: Part will not be weeded, just cut.

Kit# 8001872 | Adrian Steel Part # 55073

06/01/2023 • JY
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ASCO REV.1 6/14/2023

DISTYLL GRAPHIC SOLUTIONS FINAL DESIGN	CLIENT NAME:		Switch Decals		O-ID: O15319-1
	Adrian Steel				Rev #: XXXX
	DATE:	DESIGNER:			Opt #: A
	O5/31/2023	TRN			

Please check information to confirm accurate vehicle specifications.

CLEANING INSTRUCTIONS All surfaces must be considered contaminated. Clean the vehicle surface immediately before applying the film. Dust and other contaminates can collect quickly on the surface and prevent the film from adhering properly. Even a freshly painted surface can collect dust before graphics can be applied.

For the best success with the films recommended for vehicle graphics, always apply the graphics when the air and vehicle surface are both above 60°F (16°C) and below 90°F (32°C) before beginning the installation.

PURCHASED
COMPONENT
KEY FEATURES

DESCRIPTION OF REQUIREMENTS
DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)
N/A
LOAD/RATING REQUIREMENT
N/A
MATERIAL REQUIREMENT
N/A
PACKAGING REQUIREMENT
N/A
OTHER REQUIREMENTS
Note: This is also from HellermannTyton: Their Part Number is 156-00592



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TOLERANCES & INSPECTION

UNLESS OTHERWISE SPECIFIED		
ALL BEND ANGLES ARE 90 DEGREES		
ALL DIMENSIONS ARE IN INCHES.		
REFERENCE DIMENSIONS (X.XXX) DO NOT REQUIRE INSPECTION		
FEATURES	HOLES/SLOTS	ANGLES
0.0 = ± .125	0.0 = ± .062	0° = ± 2°
0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°
0.000 = ± .031	0.000 = ± .015	
Material Thickness: per ASTM Std. Weld Callouts per AWS		

RELEASE & REVISIONS

INITIAL ECN:	22671
CURRENT ECN:	22671
ECN DESCRIPTION:	
RELEASE TO PRODUCTION	
REVISED BY: EMS	

PURCHASED
COMPONENT

REFERENCED SUPPLIER AND/OR MANUFACTURER
Fastenal
REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER
0787863
COLOR (ONLY LIST IF COLOR SPECIFIC)
COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE) (NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)
NO

PRINTED DOCUMENT IS UNCONTROLLED

Sheet 1 of 1

PART / PRODUCT IDENTIFICATION

 ADRIAN STEEL®		ADRIAN STEEL COMPANY 906 JAMES STREET, ADRIAN, MI 49221		REVISION LEVEL A
MAT'L USED:			DESIGNED BY: EMS	
DESCRIPTION: Clip, Black UV Tie, HellermannTyton				
WEIGHT (Lbs.): 0.5		SEGMENT CODE: ELE		PART NUMBER: 59713

PURCHASED COMPONENT KEY FEATURES	
DESCRIPTION OF REQUIREMENTS	
DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)	
N/A	
LOAD/RATING REQUIREMENT	
N/A	
MATERIAL REQUIREMENT	
N/A	
PACKAGING REQUIREMENT	
N/A	
OTHER REQUIREMENTS	



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UNLESS OTHERWISE SPECIFIED		AS ADRIAN STEEL® ADRIAN STEEL COMPANY 906 JAMES STREET, ADRIAN, MI 49221			REVISION LEVEL A
ALL BEND ANGLES ARE 90 DEGREES					
ALL DIMENSIONS ARE IN INCHES.		DESIGNED BY: E.BURKE			
REFERENCE DIMENSIONS (X.XXX) DO NOT REQUIRE INSPECTION		DESCRIPTION: POWER HARNESS EXTERIOR 4			
FEATURES		MAT'L USED: PURCHASED	WEIGHT (Lbs.): 0.2	SEGMENT CODE: ELE	PART NUMBER: 67095
HOLES/SLOTS					
ANGLES					
0.0 = ± .125					
0.00 = ± .062					
0.000 = ± .031					
0.0 = ± .062					
0.00 = ± .031					
0.0° = ± 2°					
0.0° = ± 1°					
Material Thickness: per ASTM Std. Weld Callouts per AWS					
RELEASE & REVISIONS		PURCHASED COMPONENT			
INITIAL ECN: 25378		REFERENCED SUPPLIER AND/OR MANUFACTURER AAMP GLOBAL			
CURRENT ECN: 25378		REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER 67095 OR PWR-HAR4			
ECN DESCRIPTION: RELEASE FOR PRODUCTION		COLOR (ONLY LIST IF COLOR SPECIFIC) NO			
REVISED BY:		COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE) (NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.) NO			

PURCHASED COMPONENT KEY FEATURES	
DESCRIPTION OF REQUIREMENTS	
DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)	
N/A	
LOAD/RATING REQUIREMENT	
N/A	
MATERIAL REQUIREMENT	
N/A	
PACKAGING REQUIREMENT	
N/A	
OTHER REQUIREMENTS	



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TOLERANCES & INSPECTION			PART / PRODUCT IDENTIFICATION						
UNLESS OTHERWISE SPECIFIED			AS ADRIAN STEEL® ADRIAN STEEL COMPANY 906 JAMES STREET, ADRIAN, MI 49221				REVISION LEVEL		
ALL BEND ANGLES ARE 90 DEGREES							A		
ALL DIMENSIONS ARE IN INCHES.			MAT'L USED: PURCHASED				DESIGNED BY: E.BURKE		
REFERENCE DIMENSIONS (X.XXX) DO NOT REQUIRE INSPECTION			DESCRIPTION: SWITCH HARNESS 1 EXTERIOR LIGHTING						
FEATURES			HOLES/SLOTS		ANGLES				
0.0 = ± .125			0.0 = ± .062		0° = ± 2°				
0.00 = ± .062			0.00 = ± .031		0.0° = ± 1°				
0.000 = ± .031			0.000 = ± .015						
Material Thickness: per ASTM Std. Weld Callouts per AWS									
RELEASE & REVISIONS			PURCHASED COMPONENT						
INITIAL ECN: 25378			REFERENCED SUPPLIER AND/OR MANUFACTURER AAMP GLOBAL						
CURRENT ECN: 25378			REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER SSW-HAR1 OR 67097						
ECN DESCRIPTION: RELEASE FOR PRODUCTION			COLOR (ONLY LIST IF COLOR SPECIFIC) NO						
REVISED BY:			COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE) (NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)						
			WEIGHT (Lbs.): 0.2		SEGMENT CODE: ELE		PART NUMBER: 67097		

PURCHASED
COMPONENT
KEY FEATURES

DESCRIPTION OF REQUIREMENTS
DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)
N/A
LOAD/RATING REQUIREMENT
N/A
MATERIAL REQUIREMENT
N/A
PACKAGING REQUIREMENT
N/A
OTHER REQUIREMENTS



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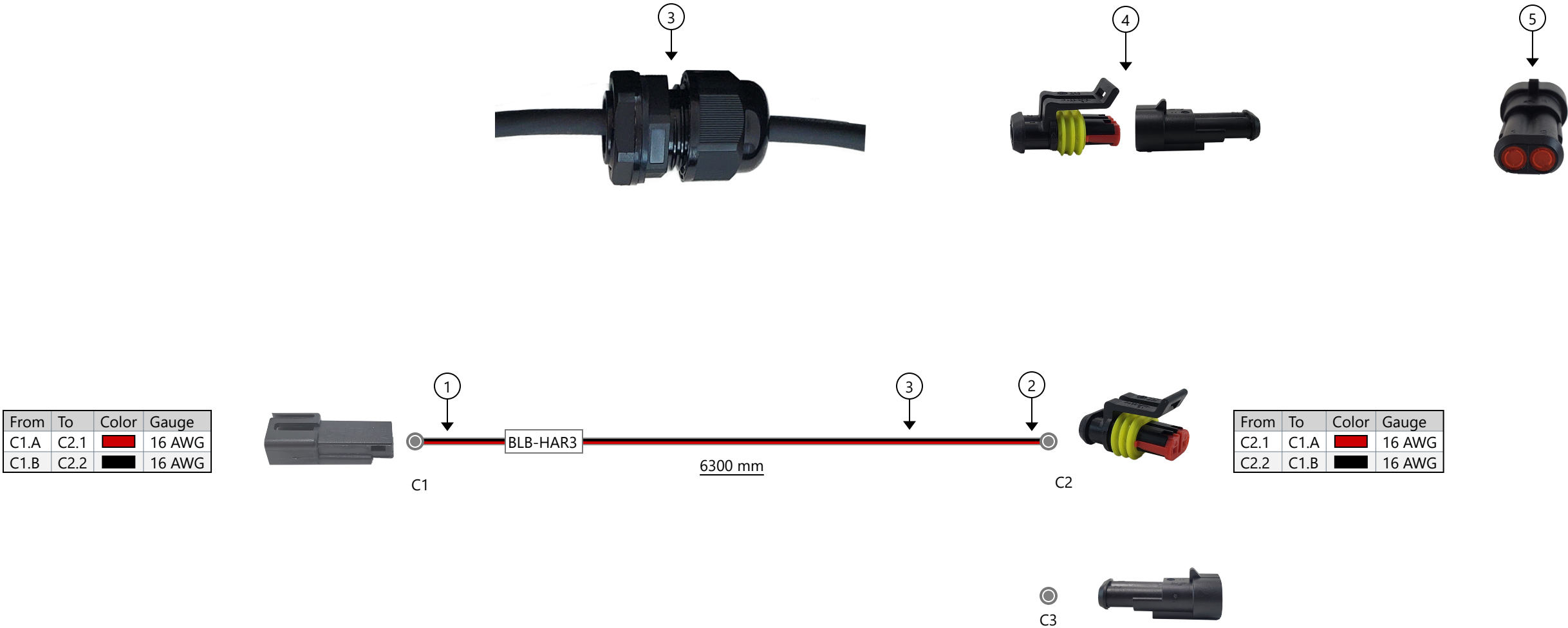
TOLERANCES & INSPECTION	RELEASE & REVISIONS
UNLESS OTHERWISE SPECIFIED	INITIAL ECN: 25378
ALL BEND ANGLES ARE 90 DEGREES	CURRENT ECN: 25378
ALL DIMENSIONS ARE IN INCHES.	ECN DESCRIPTION:
REFERENCE DIMENSIONS (X.XXX) DO NOT REQUIRE INSPECTION	RELEASE FOR PRODUCTION
FEATURES 0.0 = ± .125 0.00 = ± .062 0.000 = ± .031	REVISED BY:
HOLES/SLOTS 0.0 = ± .062 0.00 = ± .031 0.000 = ± .015	
ANGLES 0° = ± 2° 0.0° = ± 1°	
Material Thickness: per ASTM Std. Weld Callouts per AWS	

PURCHASED COMPONENT
REFERENCED SUPPLIER AND/OR MANUFACTURER
AAMP GLOBAL
REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER
BLB-HAR3 OR 67113
COLOR (ONLY LIST IF COLOR SPECIFIC)
COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE) (NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)
NO

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PART / PRODUCT IDENTIFICATION			
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	REVISION LEVEL		A
MAT'L USED:	PURCHASED	DESIGNED BY:	E.BURKE
DESCRIPTION: BEACON/LIGHTBAR HARNESS 3			
WEIGHT (Lbs.):	0.2	SEGMENT CODE:	EBE
PART NUMBER:		67113	

Bill of Materials				
Id	Type	Manufacturer	Part Number	Quantity
1	Cable		16AWG 2C FT2 TPU Cable	6300 mm
2	Cord Grip		PG11	1

Notes	
①	Heat shrink cable jacket and wire 20mm behind connector (Heat shrink = 38mm long)
②	Place adhesive lined heat shrink over C2 connector wire cavities and cable jacket (Heat shrink = 38mm long)
③	Install Cable Gland/Cord Grip 300mm behind C2
④	Plug C3 into C2
⑤	C3 Cavities are sealed



Revisions			
Rev.	Date	Author	Description
	11/5/2021	Bennet Fisher	Initial Drawing
	3/21/2022	Bennet Fisher	Added 300mm to harness; changed female connector
A	4/26/2022	Bennet Fisher	Added adhesive lined heat shrink to C2

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS [INCHES] TOLERANCES: ±5MM PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF AAMP GLOBAL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF AAMP GLOBAL IS PROHIBITED.		Name	Date		
	Designed By	Bennet Fisher	04/26/2022		
	Engineering Approval				
	Manufacturing Approval				
	Revision Approval			Part Number: BLB-HAR3_	
	Quality Assurance			Description: Beacon/Light Bar Harness - 6.3 Meters	
				Revision: A Sheet: 1	

PURCHASED
COMPONENT
KEY FEATURES

DESCRIPTION OF REQUIREMENTS
DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)
N/A
LOAD/RATING REQUIREMENT
N/A
MATERIAL REQUIREMENT
N/A
PACKAGING REQUIREMENT
N/A
OTHER REQUIREMENTS
WHELEN LIGHTBAR: R2LPPA WITH EXTERIOR PLUG AND PLAY CONNECTOR AMBER LENS
CUSTOM R2LPPA WITH W446, WPF. 2 SOCK CONNECTR KIT AMP WITH LOOM / GROMET / PATTERN WIRE TAPE / SETTING OF THE PATTERN



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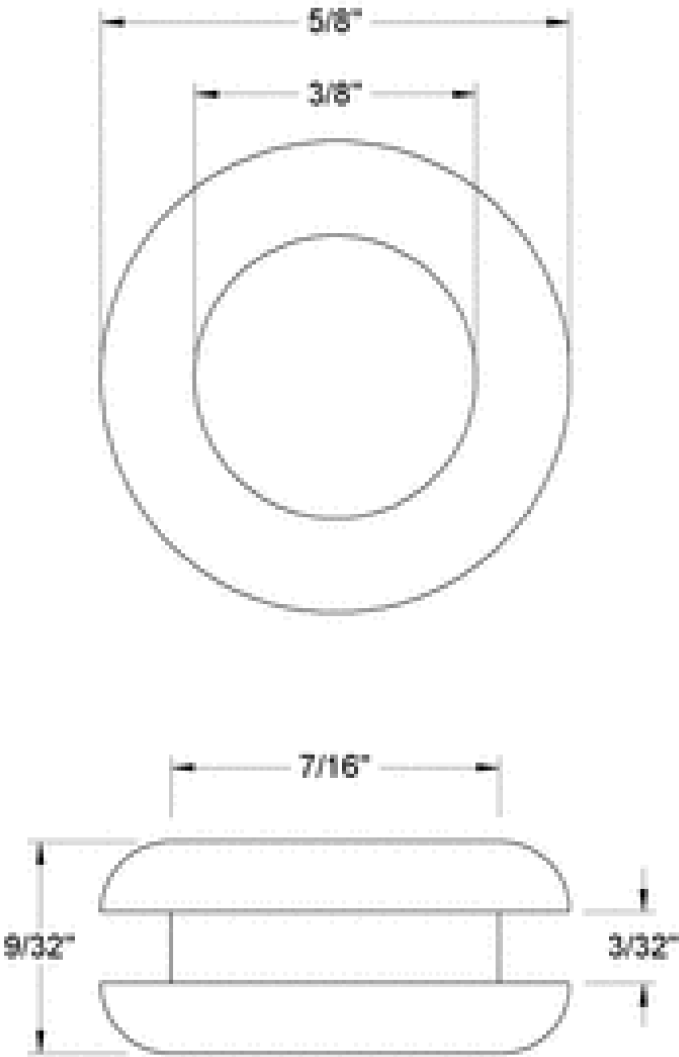
TOLERANCES & INSPECTION	RELEASE & REVISIONS
UNLESS OTHERWISE SPECIFIED	INITIAL ECN: 25921
ALL BEND ANGLES ARE 90 DEGREES	CURRENT ECN: 25921
ALL DIMENSIONS ARE IN INCHES.	ECN DESCRIPTION:
REFERENCE DIMENSIONS (X.XXX) DO NOT REQUIRE INSPECTION	RELEASE TO PRODUCTION
FEATURES 0.0 = ± .125 0.00 = ± .062 0.000 = ± .031	REVISED BY: N/A
HOLES/SLOTS 0.0 = ± .062 0.00 = ± .031 0.000 = ± .015	
ANGLES 0° = ± 2° 0.0° = ± 1°	
Material Thickness: per ASTM Std. Weld Callouts per AWS	

PURCHASED COMPONENT
REFERENCED SUPPLIER AND/OR MANUFACTURER WHELEN
REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER R2LPPA-AS CUSTOM
COLOR (ONLY LIST IF COLOR SPECIFIC) AMBER LENS
COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE) (NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.) NO

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PART / PRODUCT IDENTIFICATION			
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	DESIGNED BY: EMB		REVISION LEVEL A
MAT'L USED: PURCHASED		DESCRIPTION: WHELEN LP LGTBR AMBER/CON	
WEIGHT (Lbs.): 1.5	SEGMENT CODE: EBE	PART NUMBER: 69358	

PURCHASED
COMPONENT
KEY FEATURES

DESCRIPTION OF REQUIREMENTS
DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)
N/A
LOAD/RATING REQUIREMENT
N/A
MATERIAL REQUIREMENT
N/A
PACKAGING REQUIREMENT
N/A
OTHER REQUIREMENTS
RUBBER GROMMET: MCMASTER-CARR 9600K33 INNER DIAMATER: 3/8" PANEL HOLE DIAMETER: 7/16" PANEL THICKNESS: 3/32"



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TOLERANCES & INSPECTION

UNLESS OTHERWISE SPECIFIED		
ALL BEND ANGLES ARE 90 DEGREES		
ALL DIMENSIONS ARE IN INCHES.		
REFERENCE DIMENSIONS (X.XXX) DO NOT REQUIRE INSPECTION		
FEATURES	HOLES/SLOTS	ANGLES
0.0 = ± .125	0.0 = ± .062	0° = ± 2°
0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°
0.000 = ± .031	0.000 = ± .015	
Material Thickness: per ASTM Std. Weld Callouts per AWS		

RELEASE & REVISIONS

INITIAL ECN: 26411
CURRENT ECN: 26411
ECN DESCRIPTION:
RELEASE TO PRODUCTION
REVISED BY: N/A

PURCHASED
COMPONENT

REFERENCED SUPPLIER AND/OR MANUFACTURER
MCMASTR-CARR
REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER
9600K33
COLOR (ONLY LIST IF COLOR SPECIFIC)
BLACK/RUBBER
COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE) (NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)
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Sheet 1 of 1

PART / PRODUCT IDENTIFICATION

 ADRIAN STEEL®		ADRIAN STEEL COMPANY 906 JAMES STREET, ADRIAN, MI 49221	REVISION LEVEL A
MAT'L USED: PURCHASED		DESIGNED BY: EMB	
DESCRIPTION: GROMMET,3/8"ID 7/16"OD			
WEIGHT (Lbs.): 0.01	SEGMENT CODE: EBE	PART NUMBER: 70805	