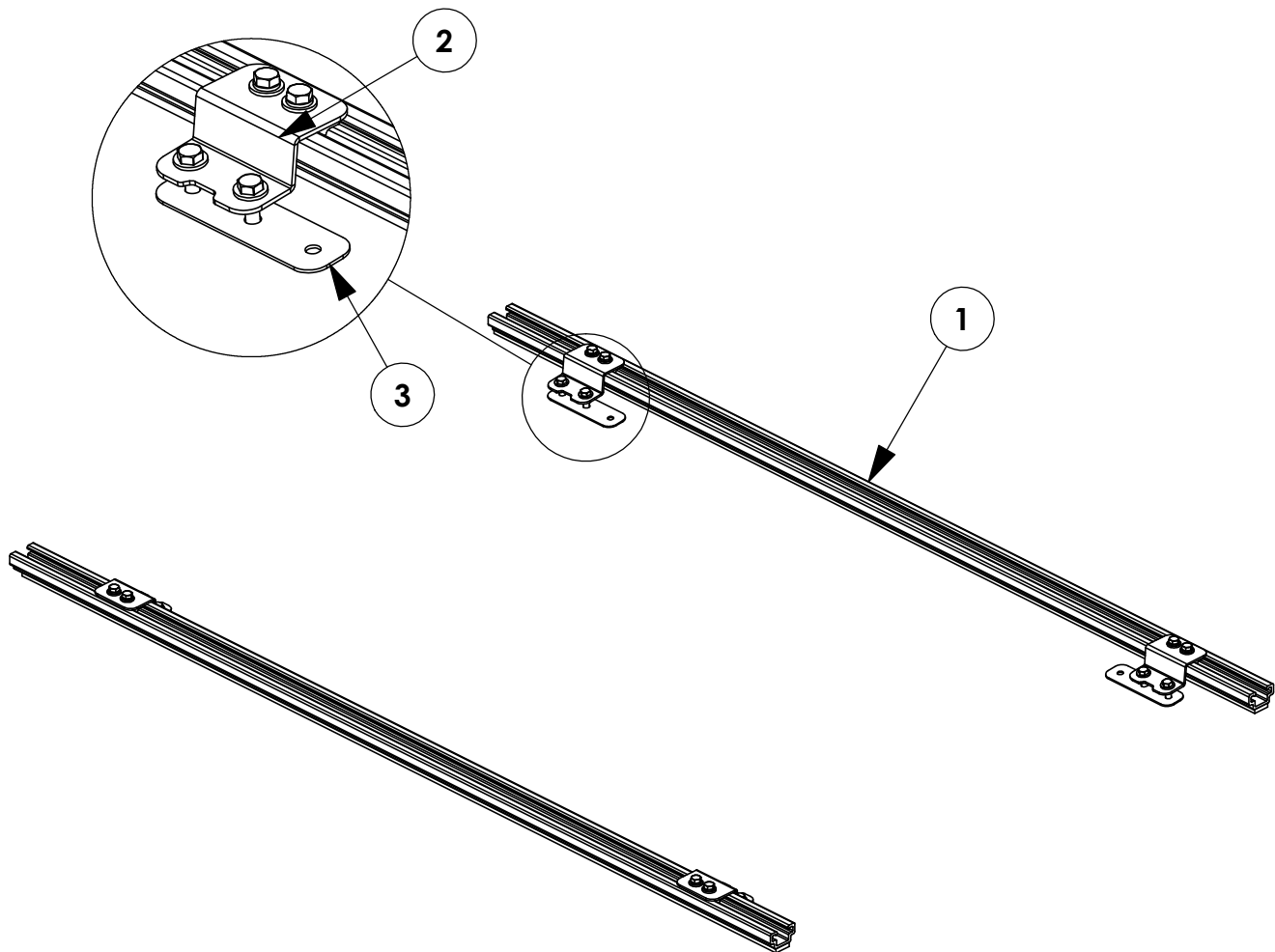


INSTR. : 69251 NUMBER	PG: 1	REV: D	ITEM NO.	PART NUMBER	DESCRIPTION	RRKTOP58	RRKTOP55
			1	BLK63348	RAIL, 58.00	2	-
PART : RRKTOP58 NUMBER : RRKTOP55 77119			2	69241	TOPPER RAIL BRACKET	4	4
			3	66056	UTILITY,TOP SUPPORT PLATE	4	4
PART • ROOF RAIL KIT,TOPPER,58" DESC. • ROOF RAIL KIT,TOPPER,55"			4	69902	ROOF RAIL SPRINTER FSV	-	2
			5	63390	FOAM TAPE 1/4X2X120"TB	-	2

NOTE: THIS INSTRUCTION IS
VALID FOR THE FOLLOWING KITS:

- RRKTOP58 (SHOWN)
- RRKTOP55 / 66982
- 77119 (PAGE 7)

**FOR INSTALLATION OF 77119 TO
FIBERGLASS TOPPER, FOLLOW
STEPS ON PAGE 7.**



GET TO KNOW THE VEHICLE - AT THE BEGINNING OF ANY INSTALLATION, CHECK THE LOCATION OF THE FUEL TANK, FUEL LINES, BRAKE LINES, HIGH VOLTAGE BATTERIES AND WIRING HARNESSSES TO AVOID INJURY OR PROPERTY DAMAGE FROM TOOL CONTACT.

SEAL ALL EXTERIOR HOLES - ALL INSTALLATION HOLES SHOULD BE SEALED WITH BUTYL TAPE OR SILICON TO PREVENT WATER AND EXHAUST GASES FROM ENTERING THE VEHICLE.

CONTROL DRILL DEPTH - TO AVOID DAMAGE TO THE VEHICLE, USE A DRILL STOP OR CLEARED STEP BIT WHEN DRILLING INSTALLATION HOLES.

ALWAYS ADD PRIMER - WHEN ADDING INSTALLATION HOLES BE SURE TO USE A SELF-ETCHING PRIMER TO PREVENT CORROSION, FASTENER FAILURE AND INJURY.

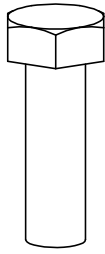
MOUNTING POINTS MUST HAVE METAL-TO-METAL CONTACT - USE PROVIDED MOUNTING SPACERS TO ACCOMMODATE FOR VEHICLE FEATURES, CARPET OR SUBFLOORS.

PROVIDE CLEARANCE FOR SPACERS - IF THE INSTALLATION VEHICLE CONTAINS A CARPET OR SUBFLOOR, USE A 1-3/16" DIAMETER CARPET CUTTER (P/N: 31183-0) AT ALL MOUNTING LOCATIONS TO OPEN UP ROOM FOR SPACERS.

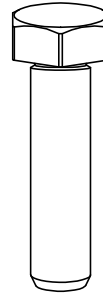
CHECK SPACER ORIENTATION - BE SURE THAT THE INDENT IN THE SPACER COVERS THE PLUSNUT HEAD; THIS ENSURES THE MOST METAL-TO-METAL CONTACT AND REDUCES VIBRATION.

PLUSNUT INSTALLATION - A PLUSNUT GUN IS RECOMMENDED FOR PLUSNUT INSTALLATION FOR ITS PRODUCTION SPEED. HOWEVER, A PLUSNUT SETTING TOOL CAN ALSO BE USED (P/N: 22200-0).

THRU-BOLT CLEARANCE - WHEN USING A THRU-BOLT AT ANY MOUNTING LOCATION, BE SURE THAT YOUR HOLE HAS 1/16" CLEARANCE.

FASTENERS USED

FAS0597
5/16-18X1.0 SS
HH SCREW
QTY: 8



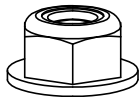
FAS0830
5/16-18X1.25 SS
SCREW, HH
QTY: 8



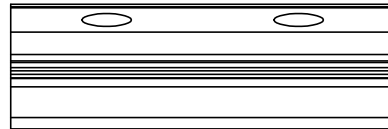
FAS0588
5/16 SS
SPLIT WASHER
QTY: 8



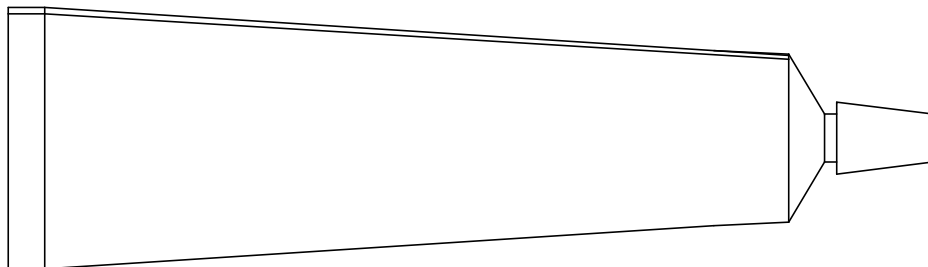
FAS0552
5/16 SS
FLAT WASHER
QTY: 16



FAS0861
5/16-18 SS
HH FLG NUT
QTY: 8



63491
RAIL SLIDE
2"
QTY: 4

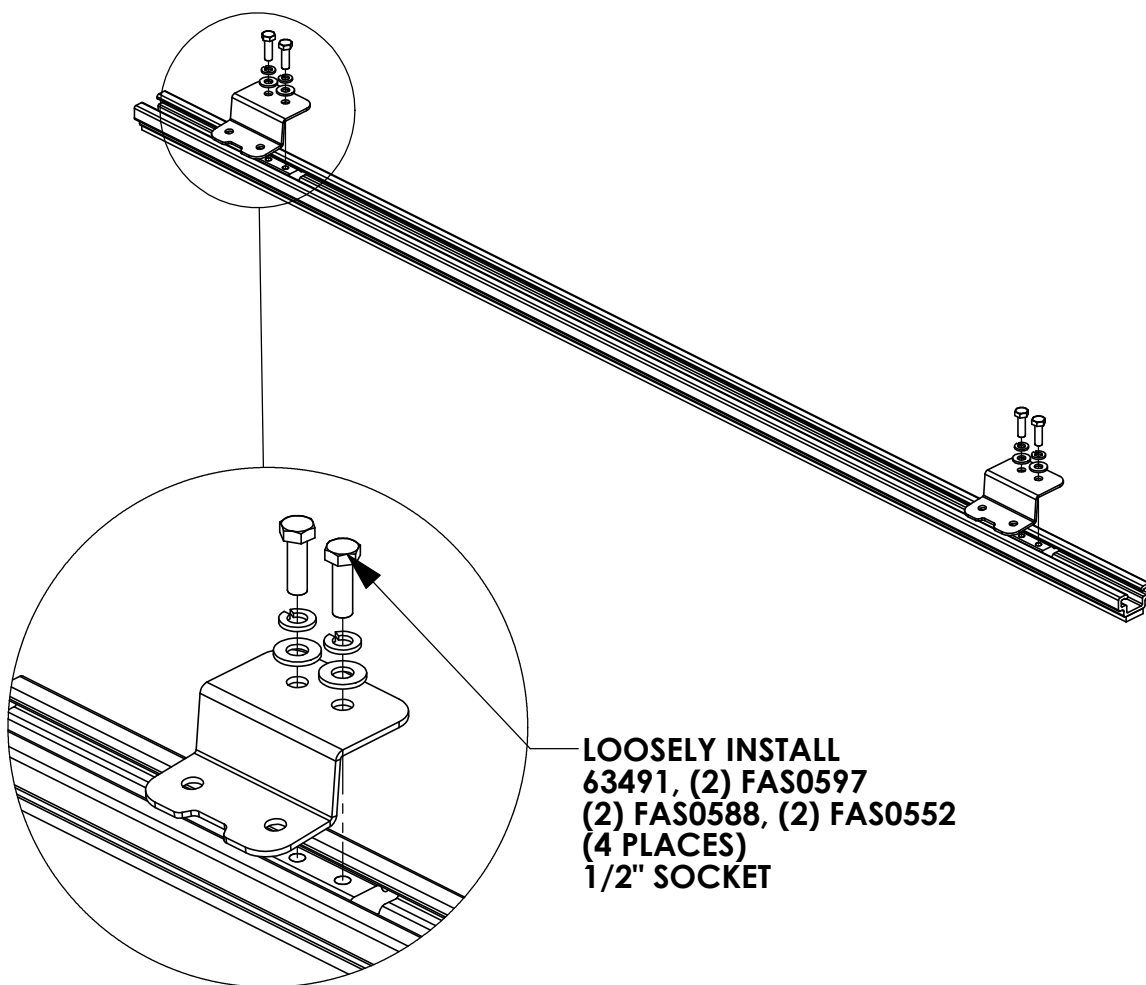


26618-0
SILICONE
1 OZ TUBE
QTY: 1

STEP 1 - ASSEMBLE BRACKETS TO ROOF RAILS

ADD SLIDES FOR MOUNTING BRACKETS BEFORE ADDING SLIDES FOR RAIL BRACKETS!!

BRACKET LOCATIONS WILL BE DETERMINED BY THE SIZE AND SPACING OF THE WELDED REINFORCEMENT PLATES PROVIDED WITH THE TOPPER.

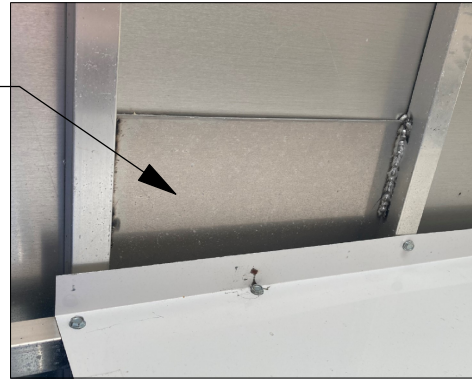


STEP 2 - MARK AND DRILL HOLES TO MOUNT RAILS

LOCATE THE REINFORCEMENT PLATES ON BOTH SIDES OF TOPPER (FRONT AND REAR).

MOUNTING HOLES IN RAIL BRACKETS NEED TO BE ABOVE THESE WHEN INSTALLED!!!

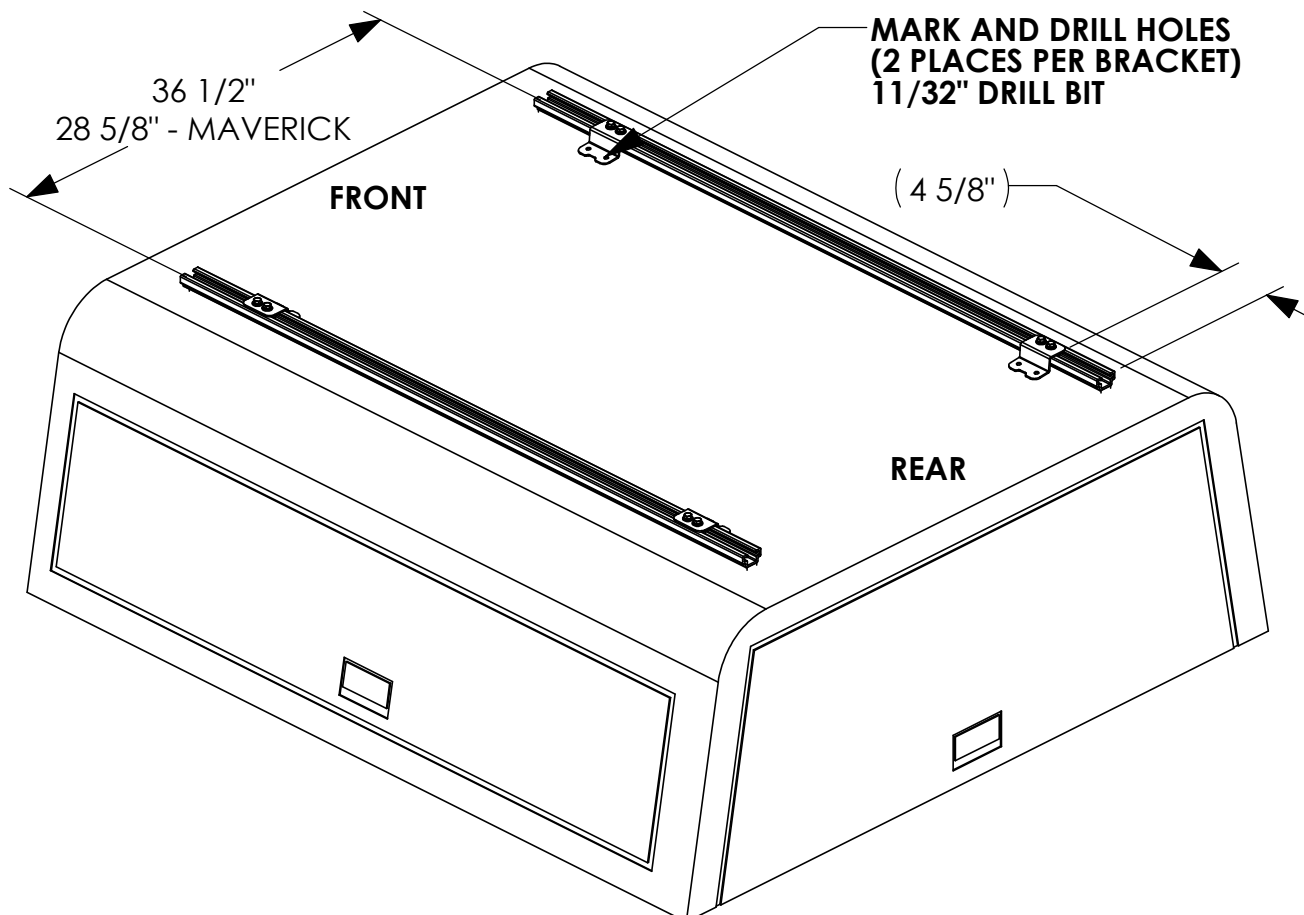
NOTE: INSIDE OF TOPPER SHOWN HERE



SET RAILS WITH BRACKETS ON ROOF, CENTER-TO-CENTER DISTANCE OF RAILS MUST BE A MINIMUM OF 36 1/2", CENTERED ON THE TOPPER.

IF INSTALLING THE 55" ROOF RAIL KIT ON A FORD MAVERICK, THIS DIMENSION SHOULD BE APPROXIMATELY 28 5/8".

PLEASE ENSURE THE SPACING OF THE RAIL BRACKETS PROVIDE ENOUGH CLEARANCE FOR THE MOUNTING BRACKETS OF THE RACK TO BE INSTALLED. RACK SHOULD BE INSTALLED AS FAR REARWARD AS POSSIBLE. THE 4 5/8" DIMENSION IS A MINIMUM MEASUREMENT, BUT CAN BE MOUNTED ANYWHERE ALONG THE RAIL TO UTILIZE THE REINFORCEMENT PLATES



STEP 3 - MOUNT RAILS TO TOPPER

**NOTE: INSIDE OF TOPPER
SHOWN HERE**

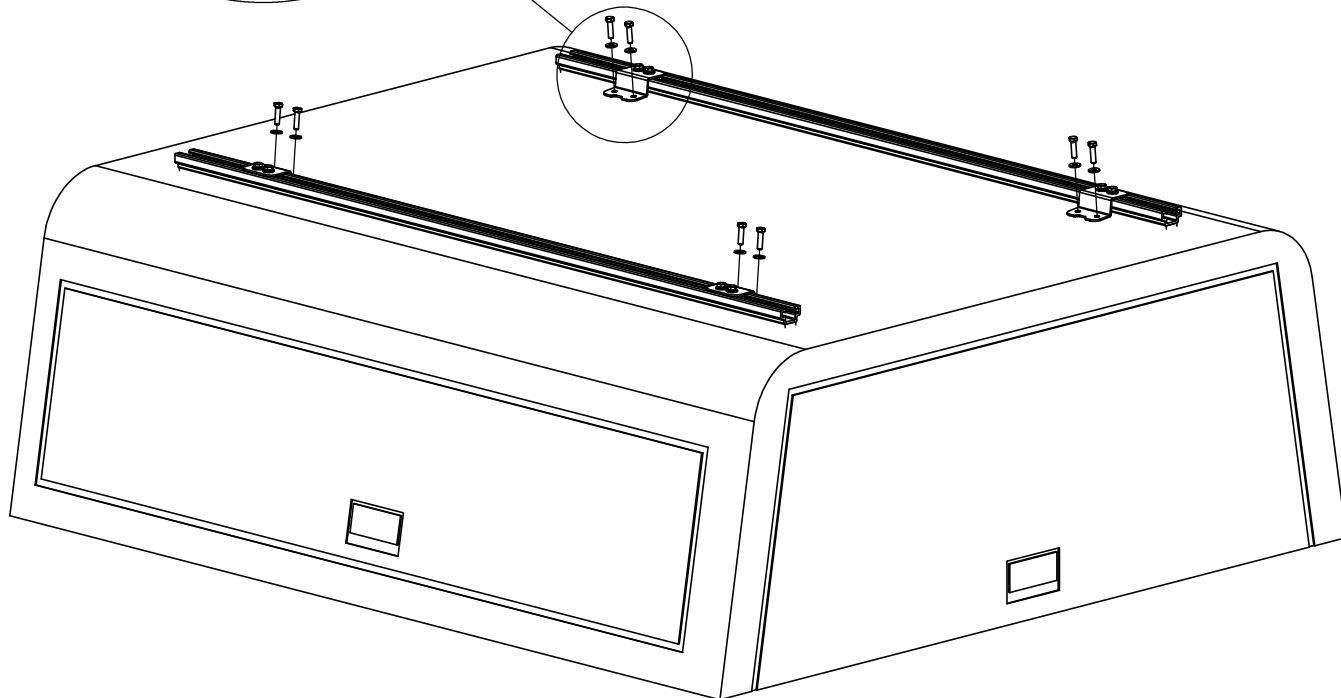
**POSITION PLATE TO ALLOW THE MOST
SURFACE AREA OF THE PLATE TO CONTACT
THE WELDED REINFORCEMENT PLATES.**

**FAS0830, FAS0552, FAS0861
(2 PLACES PER BRACKET)
1/2" SOCKET
1/2" WRENCH**

**FULLY TIGHTEN BOLTS
(2 PLACES PER BRACKET)
1/2" SOCKET**

POKE FASTENERS THROUGH FOAM TAPE.

APPLY SILICONE AROUND DRILLED HOLES!



77119 INSTALLATION: ALL STEPS

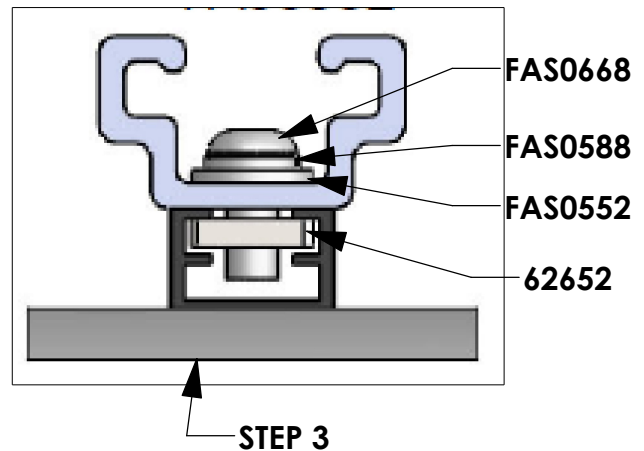
Step 1: APPLY QTY: 2 OF 63390 TO QTY: 2 OF 72511 AND CUT OUT FOAM IN CORRESPONDING HOLES (CALLED OUT IN IMAGE ON RIGHT)

Step 2:

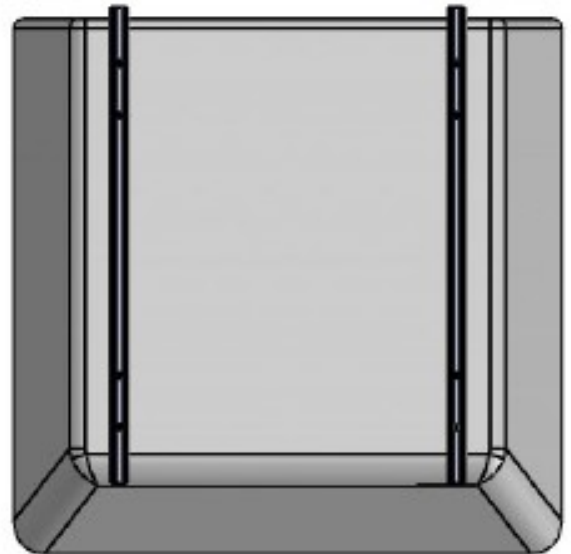
- REMOVE ARE RAIL ENDCAP TOWARDS REAR DOOR WITH 3.5MM HEX KEY.
- INSERT (4) PN 62652 INTO TOP SLOT (CALLED OUT ON RIGHT)
- REINSTALL END CAP (MAY NEED TO HOLD NUT ON INSIDE OF TOPPER TO GET THREAD STARTED)

Step 3: MOUNT BOTH PREVIOUSLY DRILLED ROOF RAILS TO ARE INSTALLED ROOF RAILS WITH Qty: 4 OF EACH; 62652, FAS0668, FAS0588, FAS0552

Step 4: ENSURE RAILS ARE MOUNTED IN CORRECT POSITION USING THE MEASUREMENT IN THE IMAGE TO THE RIGHT, THEN FULLY TIGHTEN.



STEP 1



REAR OF TOPPER

INSTALLATION IS COMPLETE!!