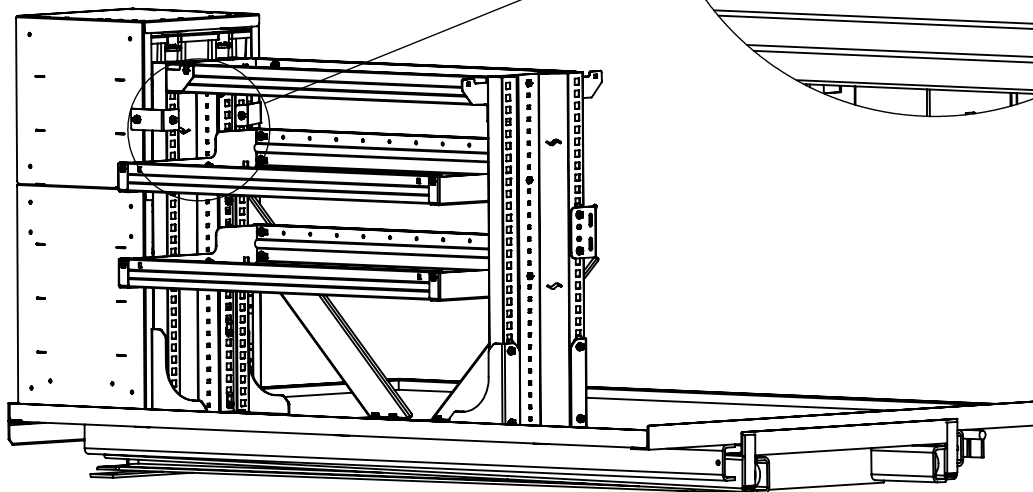
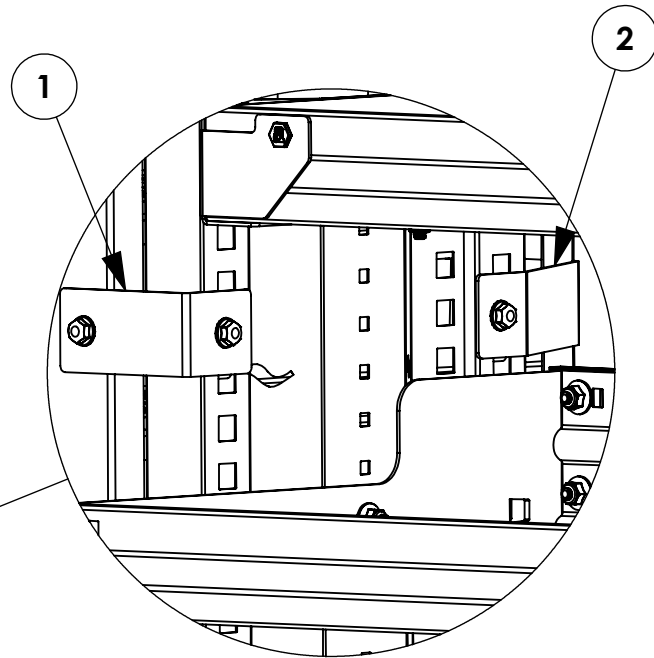
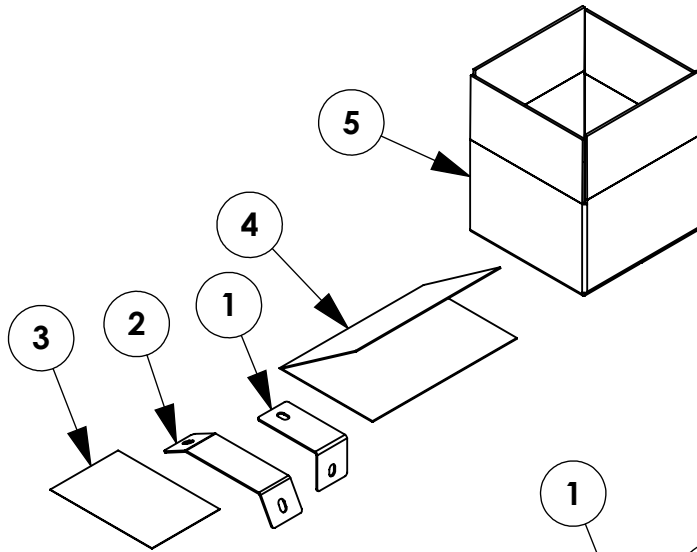


INSTR. : 72666 NUMBER	PG: 1	REV: B	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
			1	72663-G	BRACKET,CHPP TO PEP,R, G	1
PART : 72665 NUMBER			2	72664-G	BRACKET,CHPP TO PEP,L, G	1
			3	BAG72665	BAG FOR 72665	1
PART : DESC. : BRKT KIT, CHPP TO PEP			4	72666	INS FOR 72665	1
			5	CRT08309-W	Small Parts Carton	1



TOOLS NEEDED:

- 7/16" SOCKET
- 7/16" WRENCH
- 11/32" DRILL BIT
- MARKER
- TAPE MEASURE

GET TO KNOW THE VEHICLE - AT THE BEGINNING OF ANY INSTALLATION, CHECK THE LOCATION OF THE FUEL TANK, FUEL LINES, BRAKE LINES, HIGH VOLTAGE BATTERIES AND WIRING HARNESSSES TO AVOID INJURY OR PROPERTY DAMAGE FROM TOOL CONTACT.

SEAL ALL EXTERIOR HOLES - ALL INSTALLATION HOLES SHOULD BE SEALED WITH BUTYL TAPE OR SILICON TO PREVENT WATER AND EXHAUST GASES FROM ENTERING THE VEHICLE.

CONTROL DRILL DEPTH - TO AVOID DAMAGE TO THE VEHICLE, USE A DRILL STOP OR CLEARED STEP BIT WHEN DRILLING INSTALLATION HOLES.

ALWAYS ADD PRIMER - WHEN ADDING INSTALLATION HOLES BE SURE TO USE A SELF-ETCHING PRIMER TO PREVENT CORROSION, FASTENER FAILURE AND INJURY.

MOUNTING POINTS MUST HAVE METAL-TO-METAL CONTACT - USE PROVIDED MOUNTING SPACERS TO ACCOMMODATE FOR VEHICLE FEATURES, CARPET OR SUBFLOORS.

PROVIDE CLEARANCE FOR SPACERS - IF THE INSTALLATION VEHICLE CONTAINS A CARPET OR SUBFLOOR, USE A 1-3/16" DIAMETER CARPET CUTTER (P/N: 31183-0) AT ALL MOUNTING LOCATIONS TO OPEN UP ROOM FOR SPACERS.

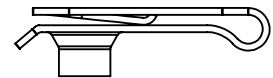
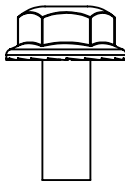
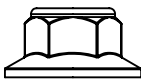
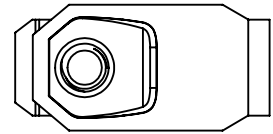
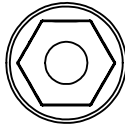
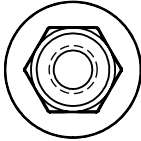
CHECK SPACER ORIENTATION - BE SURE THAT THE INDENT IN THE SPACER COVERS THE PLUSNUT HEAD; THIS ENSURES THE MOST METAL-TO-METAL CONTACT AND REDUCES VIBRATION.

PLUSNUT INSTALLATION - A PLUSNUT GUN IS RECOMMENDED FOR PLUSNUT INSTALLATION FOR ITS PRODUCTION SPEED. HOWEVER, A PLUSNUT SETTING TOOL CAN ALSO BE USED (P/N: 22200-0).

THRU-BOLT CLEARANCE - WHEN USING A THRU-BOLT AT ANY MOUNTING LOCATION, BE SURE THAT YOUR HOLE HAS 1/16" CLEARANCE.

FASTENERS USED

BAG REFERENCE: BAG72665

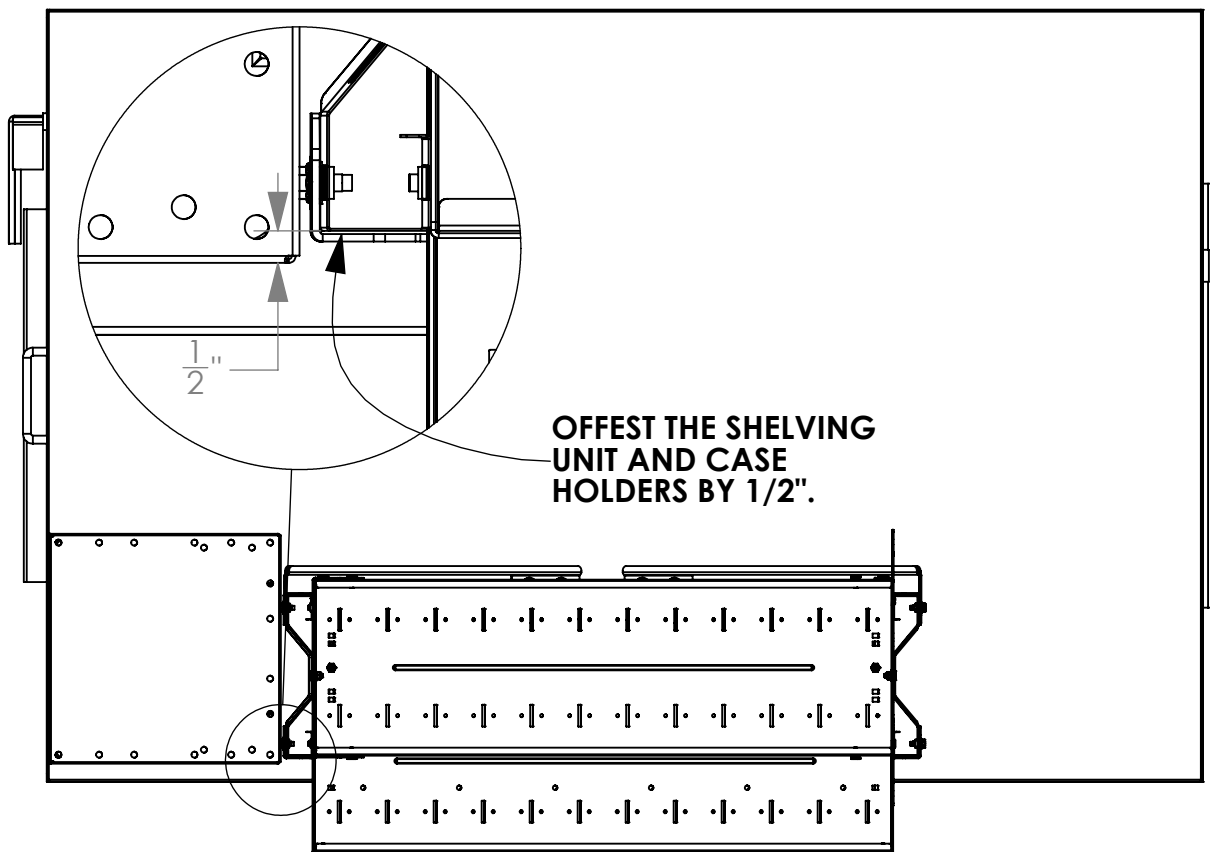
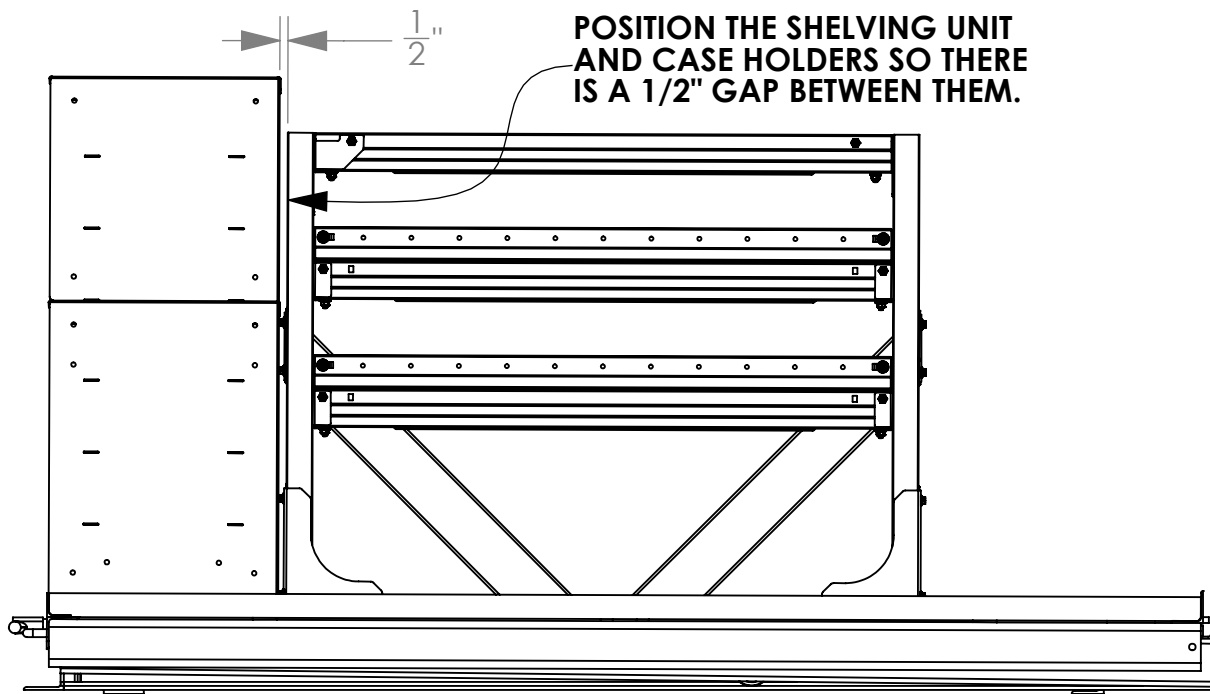


**FAS0055
NUT,HEX NLK FLG 1/4-20
QTY: 2**

**FAS0018
SCREW, HFLNG 1/4-20 X .62
QTY: 4**

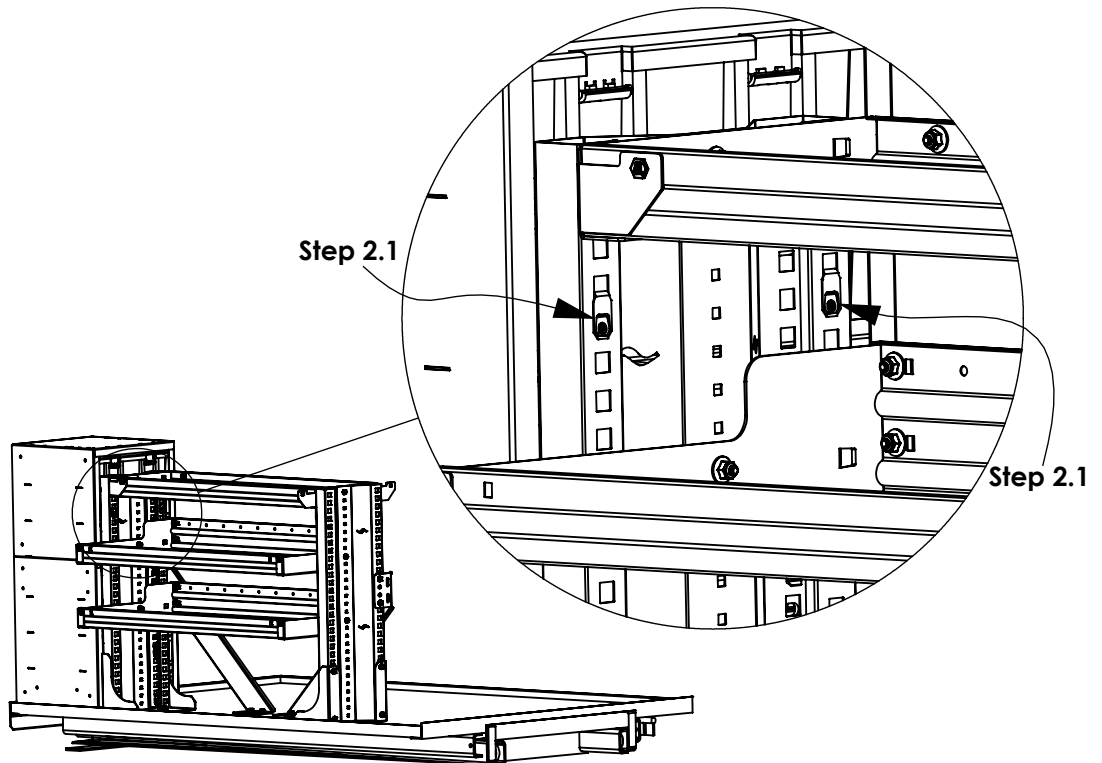
**FAS0994
1/4-20 U-NUT
QTY: 4**

INTENTIONALLY LEFT BLANK

STEP 1 - POSITION THE CASE HOLDER AND SHELVING UNIT

STEP 2 - INSERT NUTS INTO END PANEL

Step 2.1
SNAP FAS0994
INTO THE END
PANEL AS SHOWN
(02 PLACES)

**STEP 3 - DRILL HOLES AND FASTEN BRACKETS**

Step 3.1
FULLY TIGHTEN
FAS0018 AND
FAS0994
(02 PLACES)
7/16" SOCKET

MARK HOLES ON BOTH
SIDES OF CASE HOLDER.
DRILL 11/32" HOLE.

Step 3.2
FULLY TIGHTEN
FAS0018 AND
FAS0055
(02 PLACES)
7/16" WRENCH
7/16" SOCKET

