

INSTR. : 71781  
NUMBER

PG: 1  
REV: A

PART • TTBBKxxxxxx  
NUMBER • & ACCESSORIES

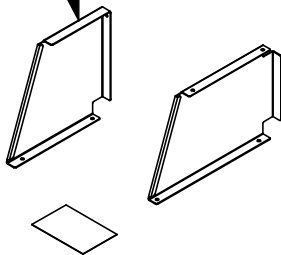
PART •  
DESC. • ASM INSTR, ALL TOOLBOXES

THIS INSTRUCTION IS FOR THE ADRIAN STEEL TOPPER TOOLBOX. INSTRUCTIONS ARE SHOWING THE FORD F-150 78" BED AND A CHEVY SILVERADO 1500 78" BED.

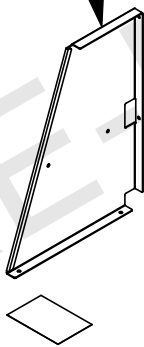
THE TOPPER BODY KIT [TTBBK177520] IS REQUIRED, AFTER THAT, CHOOSE THE APPROPRIATE COMBINATION OF DIVDERS AND SHELVES TO FIT THE CUSTOMER'S NEEDS.

YOUR TOOLBOX PARTS NUMBERS MAY BE DIFFERENT, BUT THE INSTALL IS THE SAME

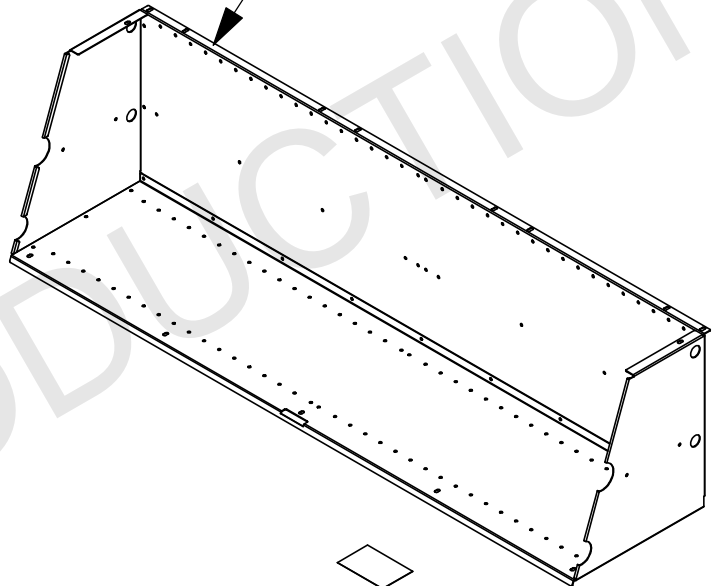
TTBSDK1720



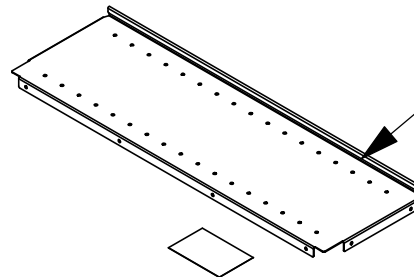
TTBTDK1720



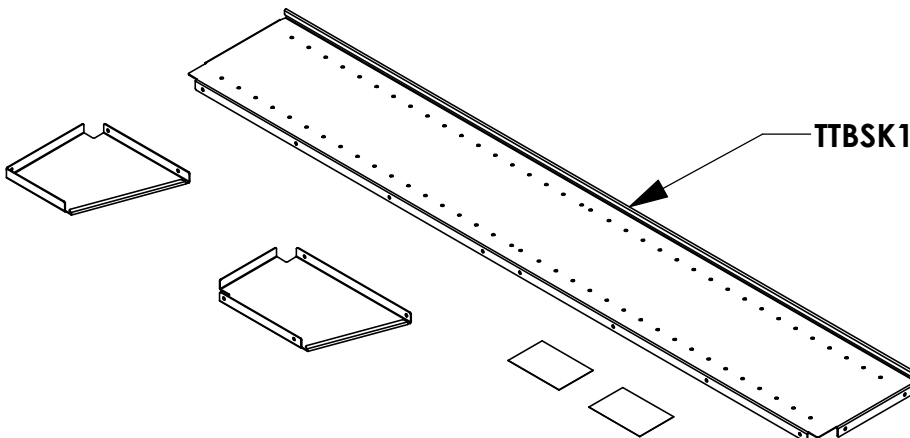
TTBBK177520  
BODY KIT



TTBSK1737



TTBSK1775



**TOOLS NEEDED:**

- #2 PHILLIPS DRIVER
- 7/16" SOCKET
- 1/2" SOCKET

**GET TO KNOW THE VEHICLE** - AT THE BEGINNING OF ANY INSTALLATION, CHECK THE LOCATION OF THE FUEL TANK, FUEL LINES, BRAKE LINES, HIGH VOLTAGE BATTERIES AND WIRING HARNESSSES TO AVOID INJURY OR PROPERTY DAMAGE FROM TOOL CONTACT.

**SEAL ALL EXTERIOR HOLES** - ALL INSTALLATION HOLES SHOULD BE SEALED WITH BUTYL TAPE OR SILICON TO PREVENT WATER AND EXHAUST GASES FROM ENTERING THE VEHICLE.

**CONTROL DRILL DEPTH** - TO AVOID DAMAGE TO THE VEHICLE, USE A DRILL STOP OR CLEARED STEP BIT WHEN DRILLING INSTALLATION HOLES.

**ALWAYS ADD PRIMER** - WHEN ADDING INSTALLATION HOLES BE SURE TO USE A SELF-ETCHING PRIMER TO PREVENT CORROSION, FASTENER FAILURE AND INJURY.

**MOUNTING POINTS MUST HAVE METAL-TO-METAL CONTACT** - USE PROVIDED MOUNTING SPACERS TO ACCOMMODATE FOR VEHICLE FEATURES, CARPET OR SUBFLOORS.

**PROVIDE CLEARANCE FOR SPACERS** - IF THE INSTALLATION VEHICLE CONTAINS A CARPET OR SUBFLOOR, USE A 1-3/16" DIAMETER CARPET CUTTER (P/N: 31183-0) AT ALL MOUNTING LOCATIONS TO OPEN UP ROOM FOR SPACERS.

**CHECK SPACER ORIENTATION** - BE SURE THAT THE INDENT IN THE SPACER COVERS THE PLUSNUT HEAD; THIS ENSURES THE MOST METAL-TO-METAL CONTACT AND REDUCES VIBRATION.

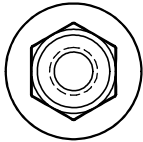
**PLUSNUT INSTALLATION** - A PLUSNUT GUN IS RECOMMENDED FOR PLUSNUT INSTALLATION FOR ITS PRODUCTION SPEED. HOWEVER, A PLUSNUT SETTING TOOL CAN ALSO BE USED (P/N: 22200-0).

**THRU-BOLT CLEARANCE** - WHEN USING A THRU-BOLT AT ANY MOUNTING LOCATION, BE SURE THAT YOUR HOLE HAS 1/16" CLEARANCE.

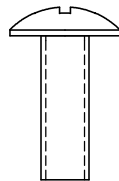
**FASTENERS USED**

**BAG REFERENCE: BAG71781 [BODY KIT BAG - COUNT SHOWN BELOW]**

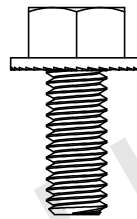
**EACH DIVDER AND SHELF KIT WILL ALSO SUPPLY ADDITION  
FAS0055 AND FAS0062 TO SUPPORT THEIR OWN INSTALL.**



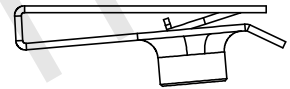
**FAS0055**  
**1/4-20 ZP**  
**HFLNG NLK NUT**  
**QTY: 19+**



**FAS0062**  
**1/4-20 X 0.75 ZP**  
**THP SCREW**  
**QTY: 19+**



**FAS0438**  
**5/16-18 X .75 ZP**  
**HFNLG SCREW**  
**QTY: 15**



**FAS0752**  
**5/16-18 X .75 ZP**  
**U-NUT**  
**QTY: 15**

INTENTIONALLY LEFT BLANK

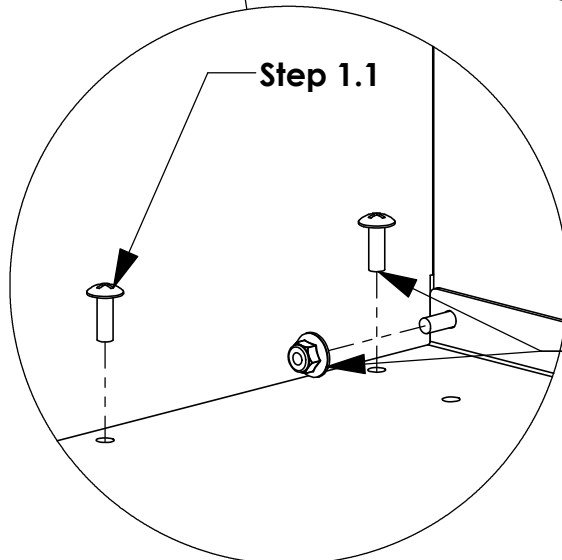
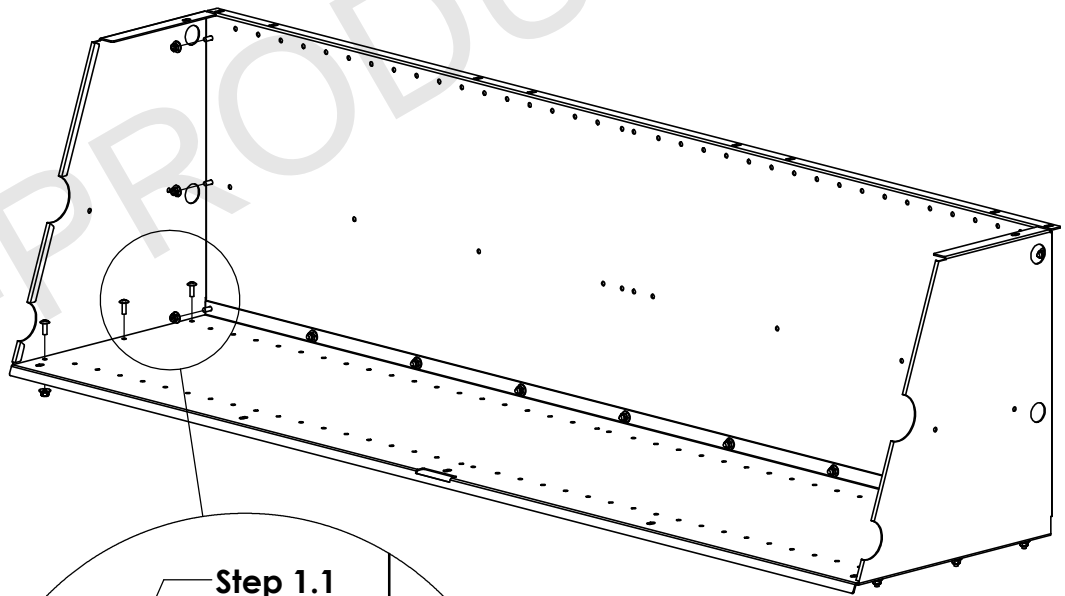
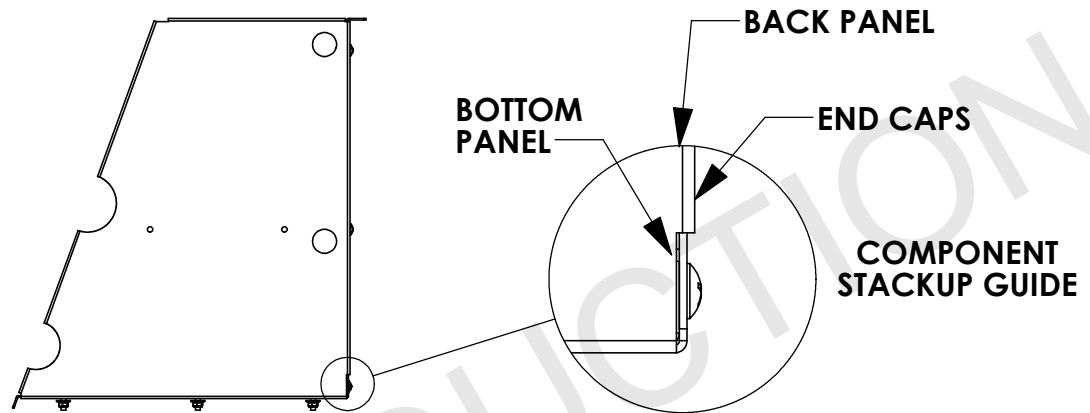
**STEP 1 - ASSEMBLE TOPPER TOOLBOX BODY KIT**

**Step 1.1**  
**FULLY TIGHTEN**  
**FAS0062 AND**  
**FAS0055**

**(16 PLACES)**  
**#2 PHILLIPS**  
**7/16" SOCKET**

THE ADRIAN STEEL TOPPER TOOLBOX IS SUB-ASSEMBLED OUTSIDE THE TOPPER AND INSTALLED AFTER THE TOPPER HAS BEEN BOLTED ONTO THE TRUCK BED.

AT THIS TIME, MAKE SURE YOU KNOW THE DESIRED CONFIGURATION OF THE TOOLBOX SHelves & DIVIDERS AND LOCATE THE NECESSARY PACKAGES.



**NOTE: ALL VERTICAL FASTENING JOINTS SHOULD HAVE NUTS DOWN. ALL HORIZONTAL FASTENING JOINTS SHOULD HAVE NUTS INTO THE STORAGE SPACE OF THE TOOLBOX.**

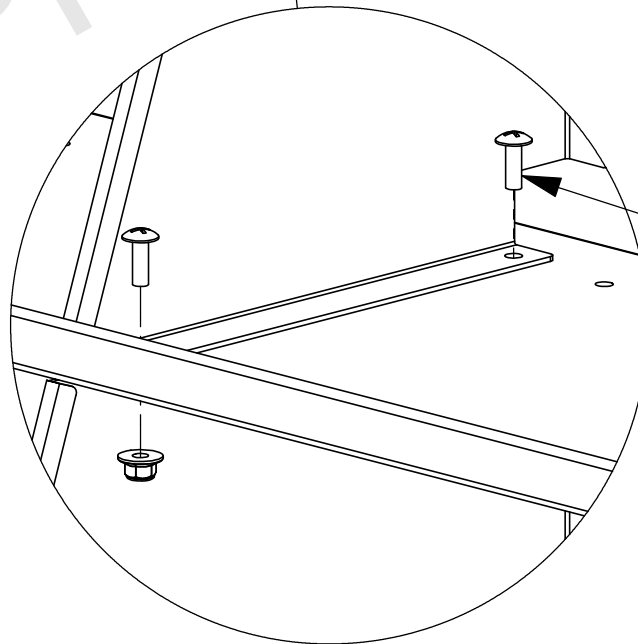
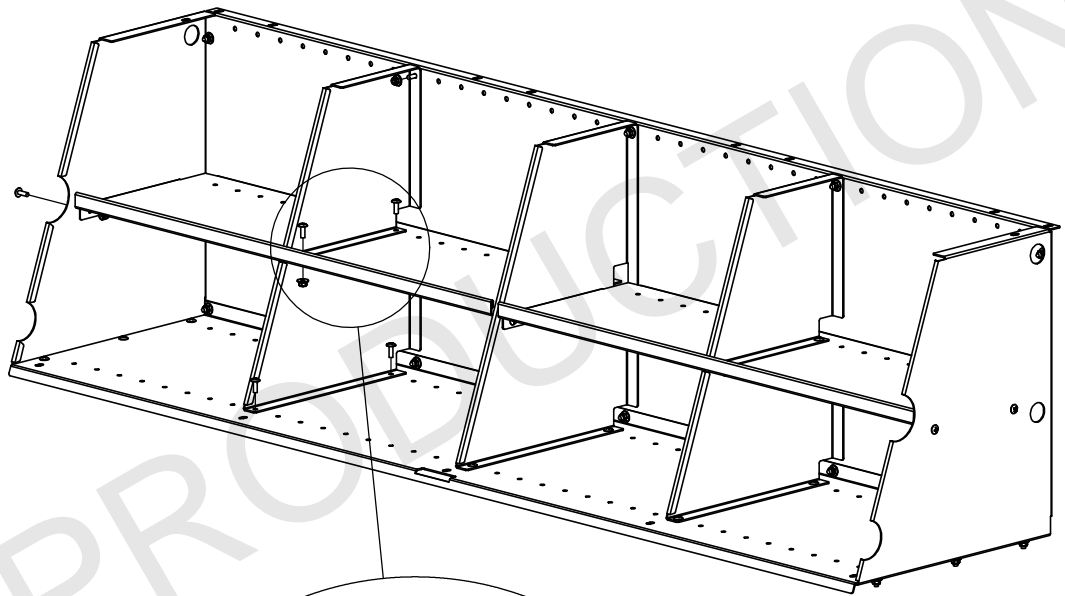
**STEP 2 - ASSEMBLE SHELF AND DIVIDER KITS, PER CUSTOMER NEEDS**

**Step 2.1**  
**FULLY TIGHTEN**  
**FAS0062 AND**  
**FAS0055**

**(VAR. PLACES)**  
**#2 PHILLIPS**  
**7/16" SOCKET**

**SHELF AND DIVIDER KITS WILL EACH PROVIDE THE FASTENERS NECESSARY TO ATTACH TO THE TOOLBOX BODY KIT.**

**SHOWN: [x2] TTBSK1737, [x1] TTBDK1720, [x2] TTBTSK1720**



**Step 2.1**



**NOTE: ALL VERTICAL FASTENING JOINTS SHOULD HAVE NUTS DOWN. ALL HORIZONTAL FASTENING JOINTS SHOULD HAVE NUTS INTO THE STORAGE SPACE OF THE TOOLBOX.**

**STEP 3 - PREP TOPPER FOR TOOLBOX INSTALLATION**

**Step 3.1**  
ADD FAS0759 TO  
BED RAIL GUSSET  
BRACKETS ON  
SIDE DOOR  
WHERE YOU  
DESIRE THE  
TOOLBOX.

(QTY VARIES PER  
VEHICLE)

**Step 3.2**  
ADD FAS0759 TO  
THE CROSSBOWS  
OF THE TOPPER.  
(QTY VARIES PER  
VEHICLE)

IN THE IMAGE FOR  
STEP 3.2, THERE  
ARE LETTERS TO  
IDENTIFY EACH  
CROSSBOW  
MOUNTING  
SURFACE AND  
FAS0759 TO EACH  
LOCATION  
DENOTED BELOW:

**A: OUTER 2 HOLES**

**B: 2nd HOLE  
FROM EDGE**

**C: 2nd HOLE  
FROM EDGE**

**D: 2nd HOLE  
FROM EDGE**

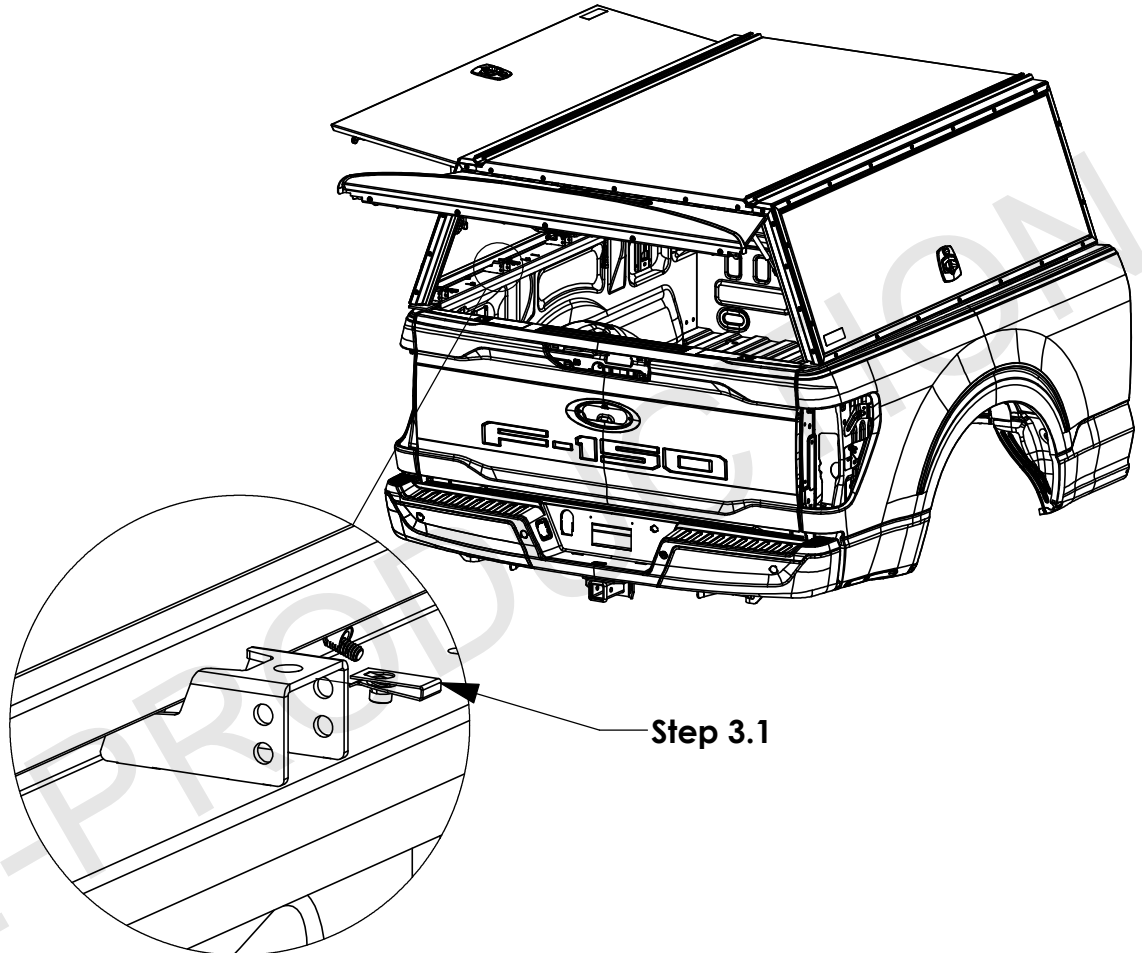
**E: 2nd HOLE  
FROM EDGE**

**F: 2nd HOLE  
FROM EDGE**

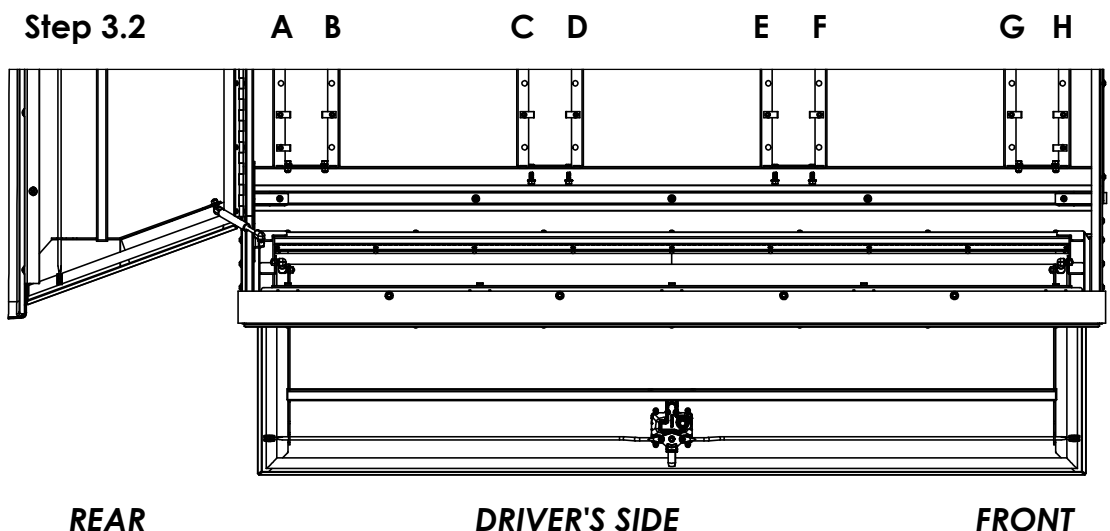
**G: 2nd HOLE  
FROM EDGE**

**H: OUTER 2 HOLES**

**ENSURE YOUR TOPPER HAS ALREADY BEEN INSTALLED ONTO THE TRUCK BED BEFORE PROCEEDING. IF YOU DO NOT FOLLOW THIS STEP, YOU WILL NOT HAVE A TOOLPATH TO BOLT DOWN YOUR TOPPER.**



**Step 3.2**



**REAR**

**DRIVER'S SIDE**

**FRONT**

**VIEW IS FROM INSIDE THE TOPPER**

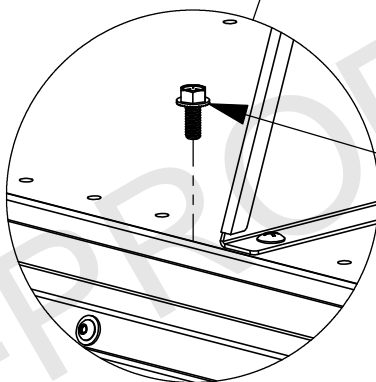
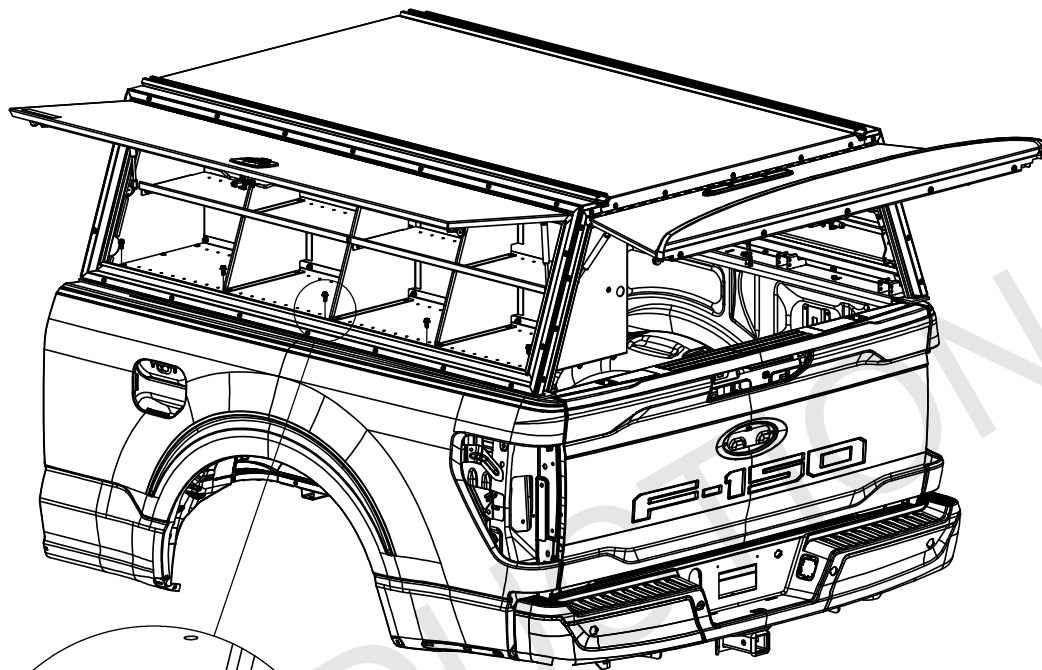
**STEP 4 - MOUNT THE TOOLBOX BODY TO THE TOPPER**

**Step 4.1**  
**PLACE TOOLBOX**  
**BODY INTO THE**  
**TOPPER.**

**FULLY TIGHTEN**  
**FAS0438**

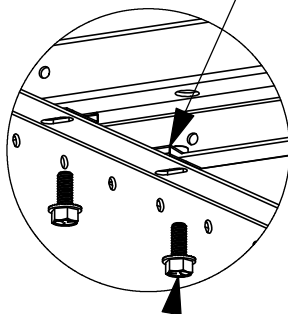
**(ALL PLACES)**

**1/2" SOCKET**



**Step 4.1**  
**VIEW A**

**NOTE: IF A U-NUT IS**  
**STRIPPED OUT, REPLACE W/**  
**A 5/16-18 NYLOCK NUT**



**Step 4.2**  
**VIEW B**

