

PART NUMBER

13905-0

ITEM DESCRIPTION: WIRE TIE, NYLON 40Lb, 8.5" BLACK



MANUFACTURER: WAYTEK, INC. or equivalent
MANUFACTURERS PART NUMBER: 21093M or 21093C

SPECIFICATIONS: STANDARD CABLE TIE
 BLACK, NYLON
 8-1/2" LONG
 TENSILE STRENGTH: 40.0 LBS
 21093M = 1,000 quantity
 21093C = 100 quantity

SPECIAL NOTES: PART NUMBER IS BLACK.

SUPPLIED BY: THIS ITEM IS ADRIAN AVAILABLE!

PURCHASED PRODUCT DATA SHEET (PPDS)

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ADRIAN STEEL
VAN AND PICKUP EQUIPMENT

906 JAMES STREET
ADRIAN, MI 49221
517-265-6194
WWW.ADRIANSTEEL.COM



WHEN INSTALLING EQUIPMENT IN OR ON VEHICLES CHECK FOR FUEL TANKS, FUEL LINES, CONTROL LINES AND ELECTRICAL WIRING BEFORE DRILLING! ALWAYS USE DRILL BITS WITH INTEGRAL STOPS WHENEVER POSSIBLE!

DRAWN BY
MDG

DATE DRAWN
10/26/2006

ECN NUMBER
18021

ECN DATE
11/13/2015

PART WEIGHT
0.01 LBS.

REV. LEVEL
D

PART NUMBER
13905-0

PART NUMBER

26618-0

ITEM DESCRIPTION: SILICONE, 1oz. TUBE



SPECIFICATIONS: SU5005 RTV SILICONE
1oz. TUBE
CLEAR OR EQUIVALENT
SELF PIERCING CAP

SPECIAL NOTES:

SUPPLIED BY: THIS ITEM IS ADRIAN AVAILABLE!

PURCHASED PRODUCT DATA SHEET (PPDS)

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CAUTION

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DRAWN BY
JLC

DATE DRAWN
7/21/2001

ECN NUMBER
16551

ECN DATE
7/22/2014

PART WEIGHT
0.02 LBS.

REV. LEVEL
C

PART NUMBER
26618-0

PART NUMBER

26618-0

ITEM DESCRIPTION: SILICONE, 1oz. TUBE



SPECIFICATIONS: SU5005 RTV SILICONE
1oz. TUBE
CLEAR OR EQUIVALENT
SELF PIERCING CAP

SPECIAL NOTES:

SUPPLIED BY: THIS ITEM IS ADRIAN AVAILABLE!

PURCHASED PRODUCT DATA SHEET (PPDS)

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DRAWN BY
JLC

DATE DRAWN
7/21/2001

ECN NUMBER
16551

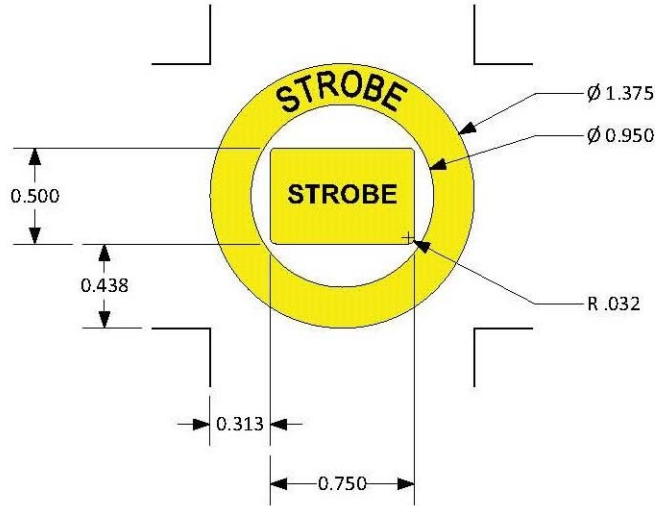
ECN DATE
7/22/2014

PART WEIGHT
0.02 LBS.

REV. LEVEL
C

PART NUMBER
26618-0

ITEM DESCRIPTION: STROBE SWITCH DECAL SET



MANUFACTURER: VANNER
MANUFACTURERS PART NUMBER: TBD

SPECIFICATIONS: (1) Circular Yellow Decal (ID=0.950", OD=1.375") with "STROBE" in black letters
(1) Rectangular Yellow Decal (H=0.500", L=0.750") with "STROBE" in black letters

SPECIAL NOTES: For round rocker switch (OD=0.780") and Ford Transit Upfitter Switches.

SUPPLIED BY: THIS ITEM IS ADRIAN AVAILABLE!

PURCHASED PRODUCT DATA SHEET (PPDS)

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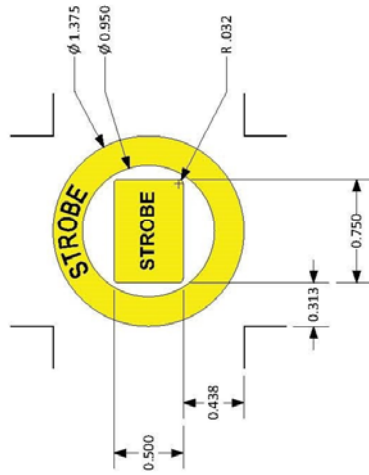


CAUTION
WHEN INSTALLING EQUIPMENT IN OR ON VEHICLES CHECK FOR FUEL TANKS, FUEL LINES, CONTROL LINES AND ELECTRICAL WIRING BEFORE DRILLING! ALWAYS USE DRILL BITS WITH INTEGRAL STOPS WHENEVER POSSIBLE!

DRAWN BY RJB	DATE DRAWN 11/15/2017
ECN NUMBER XXXX	ECN DATE XXXXXX
PART WEIGHT 0.02 LBS.	REV. LEVEL A
PART NUMBER 55073	

REVISIONS			
REV	DESCRIPTION	DATE	REAE/CO

- NOTES:
1. MATERIAL : .002 YELLOW POLYESTER
 2. ARTWORK FROM D91XXXX-A PAGE 1, PMS BLACK
 3. .001 OVERLAMINATE
 4. ADHESIVE BACKED



VANNER INCORPORATED HILLIARD, OHIO USA	
TOL. LABEL/METAL	.x ± .025 .xx ± .015 .xxx ± .005
TOL. CABLES	.xxx ± .25
DRNDATE	MEO 11/14/17
CHKDATE	XXX XXXXXX
TITLE:	LABEL, STROBE TXT, .95ID ROUND SWITCH
DRAWING/PART NO.	D01XXXX
SHEET	1 OF 1
REV	A
SCALE:	NONE
REAE/CO NO.:	XXXX
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PART NUMBER
55073

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WHEN INSTALLING EQUIPMENT IN OR ON VEHICLES CHECK FOR FUEL TANKS, FUEL LINES, CONTROL LINES AND ELECTRICAL WIRING BEFORE DRILLING! ALWAYS USE DRILL BITS WITH INTEGRAL STOPS WHENEVER POSSIBLE!

DRAWN BY RJB	DATE DRAWN 11/15/2017
ECN NUMBER XXXX	ECN DATE XXXXXXX
PART WEIGHT 0.02 LBS.	REV. LEVEL A
PART NUMBER 55073	

LOC | QTY | Part # | Description | Size

Material: IJ39 | Lamination: 8518

1: 6039597.Strobe Switch-1.52" x 2.07"



Note: Part will not be weeded, just cut.

Kit# 8001872 | Adrian Steel Part # 55073

06/01/2023 • JY

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ASCO REV.1 6/14/2023

 FINAL DESIGN	CLIENT NAME:		Switch Decals		O-ID: O15319-1
	Adrian Steel				Rev #: XXXX
	DATE:	DESIGNER:			Opt #: A
O5/31/2023	TRN				

Please check information to confirm accurate vehicle specifications.

CLEANING INSTRUCTIONS All surfaces must be considered contaminated. Clean the vehicle surface immediately before applying the film. Dust and other contaminants can collect quickly on the surface and prevent the film from adhering properly. Even a freshly painted surface can collect dust before graphics can be applied.

For the best success with the films recommended for vehicle graphics, always apply the graphics when the air and vehicle surface are both above 60°F (16°C) and below 90°F (32°C) before beginning the installation.

PURCHASED COMPONENT KEY FEATURES

DESCRIPTION OF REQUIREMENTS

DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)

N/A

LOAD/RATING REQUIREMENT

N/A

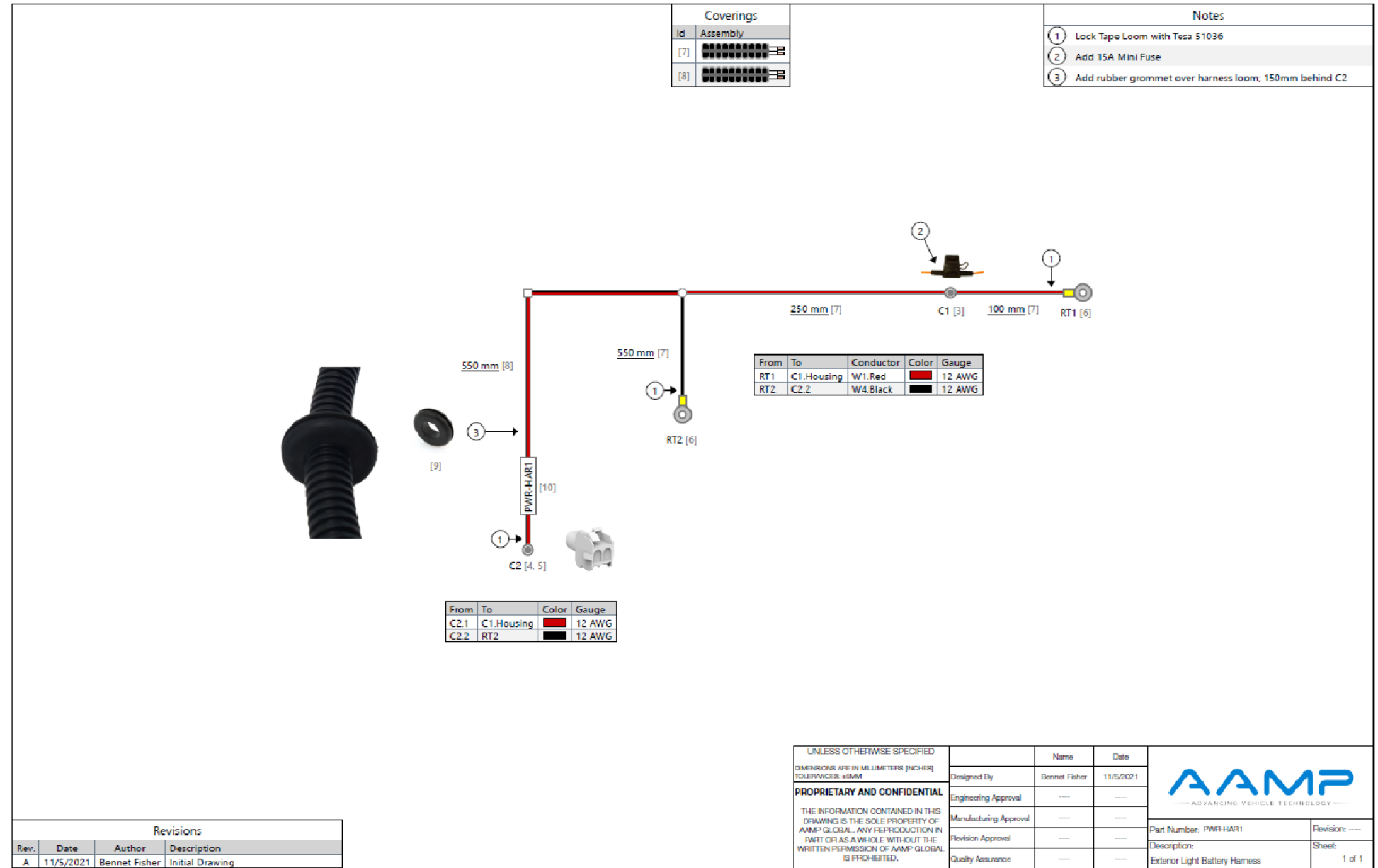
MATERIAL REQUIREMENT

N/A

PACKAGING REQUIREMENT

N/A

OTHER REQUIREMENTS



Revisions			
Rev.	Date	Author	Description
A	11/5/2021	Bennet Fisher	Initial Drawing

UNLESS OTHERWISE SPECIFIED		Name	Date
DIMENSIONS ARE IN MILLIMETERS (INCHES)		Designed By	Bennet Fisher 11/5/2021
TOLERANCES: ±0.00		Engineering Approval	---
PROPRIETARY AND CONFIDENTIAL		Manufacturing Approval	---
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		Quality Assurance	---

Part Number: PWR-HAR1	Revision: ---
Description: Exterior Light Battery Harness	Sheet: 1 of 1

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TOLERANCES & INSPECTION

UNLESS OTHERWISE SPECIFIED
 ALL BEND ANGLES ARE 90 DEGREES
 ALL DIMENSIONS ARE IN INCHES.
 REFERENCE DIMENSIONS (X.XXX)
 DO NOT REQUIRE INSPECTION

FEATURES	HOLES/SLOTS	ANGLES
0.0 = ± .125	0.0 = ± .062	0° = ± 2°
0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°
0.000 = ± .031	0.000 = ± .015	

Material Thickness: per ASTM Std.
 Weld Callouts per AWS

RELEASE & REVISIONS

INITIAL ECN: **25378**
 CURRENT ECN: **25378**
 ECN DESCRIPTION:
RELEASE FOR PRODUCTION
 REVISED BY:

PURCHASED COMPONENT

REFERENCED SUPPLIER AND/OR MANUFACTURER
AAMP GLOBAL
 REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER
67092 OR PWR-HAR1
 COLOR (ONLY LIST IF COLOR SPECIFIC)
NO
 COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE)
 (NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)

PRINTED DOCUMENT IS UNCONTROLLED

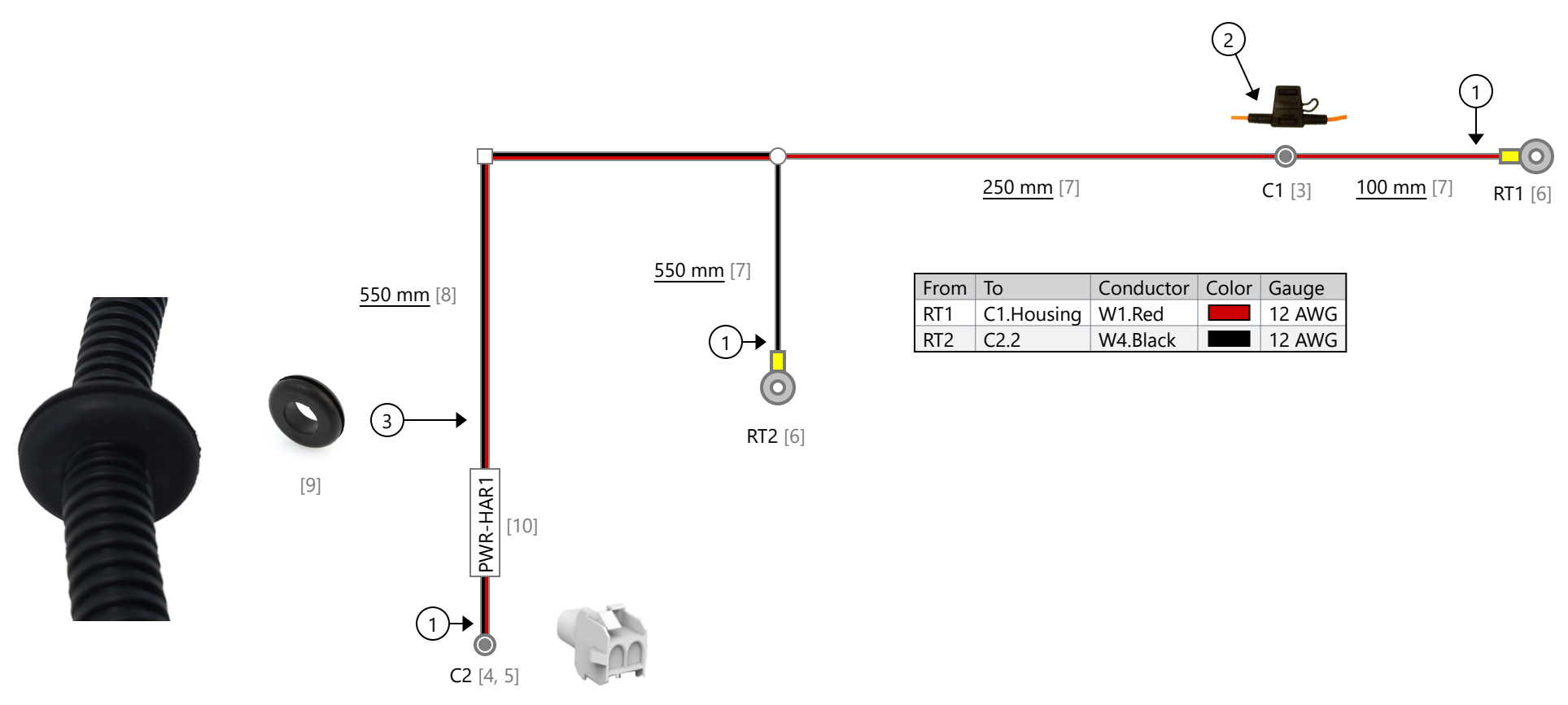
Sheet 1 of 1

PART / PRODUCT IDENTIFICATION

	ADRIAN STEEL ADRIAN STEEL COMPANY 906 JAMES STREET, ADRIAN, MI 49221	REVISION LEVEL A
	MAT'L USED: PURCHASED DESIGNED BY: E.BURKE	
DESCRIPTION: POWER HARNESS EXTERIOR 1		
WEIGHT (Lbs.): 0.2	SEGMENT CODE: ELE	PART NUMBER: 67092

Coverings	
Id	Assembly
[7]	
[8]	

Notes	
①	Lock Tape Loom with Tesa 51036
②	Add 15A Mini Fuse
③	Add rubber grommet over harness loom; 150mm behind C2



From	To	Conductor	Color	Gauge
RT1	C1.Housing	W1.Red	■	12 AWG
RT2	C2.2	W4.Black	■	12 AWG

From	To	Color	Gauge
C2.1	C1.Housing	■	12 AWG
C2.2	RT2	■	12 AWG

Revisions			
Rev.	Date	Author	Description
A	11/5/2021	Bennet Fisher	Initial Drawing

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS [INCHES] TOLERANCES: ±5MM PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF AAMP GLOBAL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF AAMP GLOBAL IS PROHIBITED.	Designed By	Bennet Fisher	11/5/2021	
	Engineering Approval	----	----	
	Manufacturing Approval	----	----	
	Revision Approval	----	----	
	Quality Assurance	----	----	
Part Number: PWR-HAR1		Revision: ----		
Description: Exterior Light Battery Harness		Sheet: 1 of 1		

PURCHASED COMPONENT KEY FEATURES

DESCRIPTION OF REQUIREMENTS

DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)

N/A

LOAD/RATING REQUIREMENT

N/A

MATERIAL REQUIREMENT

N/A

PACKAGING REQUIREMENT

N/A

OTHER REQUIREMENTS



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TOLERANCES & INSPECTION

UNLESS OTHERWISE SPECIFIED

ALL BEND ANGLES ARE 90 DEGREES

ALL DIMENSIONS ARE IN INCHES.

REFERENCE DIMENSIONS (X.XXX)
DO NOT REQUIRE INSPECTION

FEATURES	HOLES/SLOTS	ANGLES
0.0 = ± .125	0.0 = ± .062	0° = ± 2°
0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°
0.000 = ± .031	0.000 = ± .015	

Material Thickness: per ASTM Std.
Weld Callouts per AWS

RELEASE & REVISIONS

INITIAL ECN: **25378**

CURRENT ECN: **25378**

ECN DESCRIPTION:

RELEASE FOR PRODUCTION

REVISED BY:

PURCHASED COMPONENT

REFERENCED SUPPLIER AND/OR MANUFACTURER

AAMP GLOBAL

REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER

SSW-HAR1 OR 67097

COLOR (ONLY LIST IF COLOR SPECIFIC)

COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE)
(NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)

NO

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Sheet 1 of 1

PART / PRODUCT IDENTIFICATION



ADRIAN STEEL®

ADRIAN STEEL COMPANY
906 JAMES STREET, ADRIAN, MI 49221

REVISION LEVEL

A

MAT'L USED: **PURCHASED**


DESIGNED BY: **E.BURKE**

DESCRIPTION: **SWITCH HARNESS 1 EXTERIOR LIGHTING**

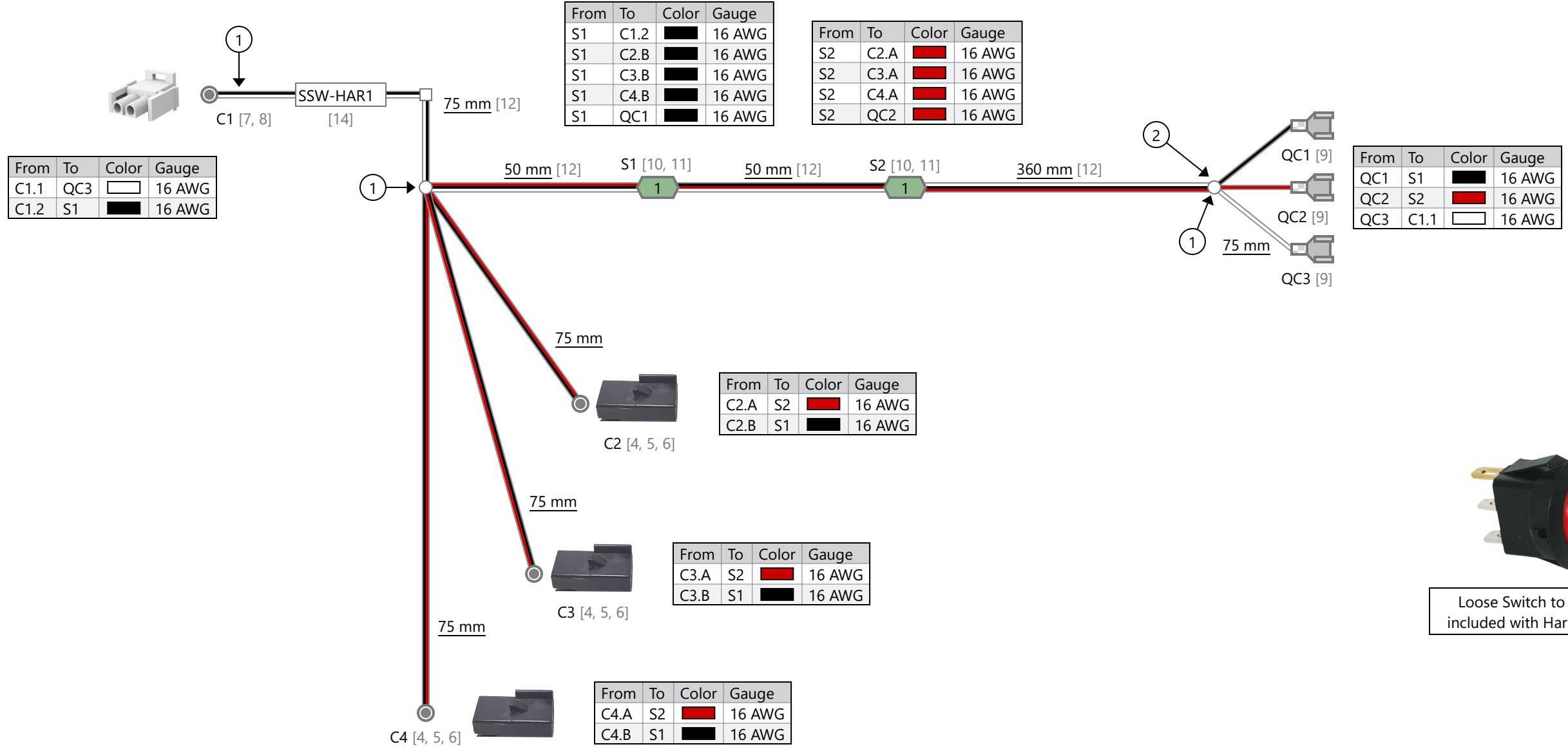
WEIGHT (Lbs.): **0.2**



SEGMENT CODE: **ELE**






PART NUMBER: **67097**





Coverings	
Id	Assembly
[12]	




Notes	
①	Lock Tape Loom with Tesa 51608
②	75mm between end of loom and Quick Connects







From	To	Color	Gauge
C1.1	QC3		16 AWG
C1.2	S1		16 AWG



From	To	Color	Gauge
S1	C1.2		16 AWG
S1	C2.B		16 AWG
S1	C3.B		16 AWG
S1	C4.B		16 AWG
S1	QC1		16 AWG

From	To	Color	Gauge
S2	C2.A		16 AWG
S2	C3.A		16 AWG
S2	C4.A		16 AWG
S2	QC2		16 AWG

From	To	Color	Gauge
QC1	S1		16 AWG
QC2	S2		16 AWG
QC3	C1.1		16 AWG

From	To	Color	Gauge
C2.A	S2		16 AWG
C2.B	S1		16 AWG

From	To	Color	Gauge
C3.A	S2		16 AWG
C3.B	S1		16 AWG

From	To	Color	Gauge
C4.A	S2		16 AWG
C4.B	S1		16 AWG



Revisions			
Rev.	Date	Author	Description
A	11/5/2021	Bennet Fisher	Initial Drawing

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS (INCHES) TOLERANCES: ±5MM		Name	Date
PROPRIETARY AND CONFIDENTIAL		Designed By	Bennet Fisher 11/5/2021
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		Manufacturing Approval	----
		Revision Approval	----
		Quality Assurance	----



Part Number: SSW-HAR1	Revision: ----
Description: Strobe Switch Harness - 3 Outputs	Sheet: 1 of 1

PURCHASED COMPONENT KEY FEATURES

DESCRIPTION OF REQUIREMENTS

DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)

N/A

LOAD/RATING REQUIREMENT

N/A

MATERIAL REQUIREMENT

N/A

PACKAGING REQUIREMENT

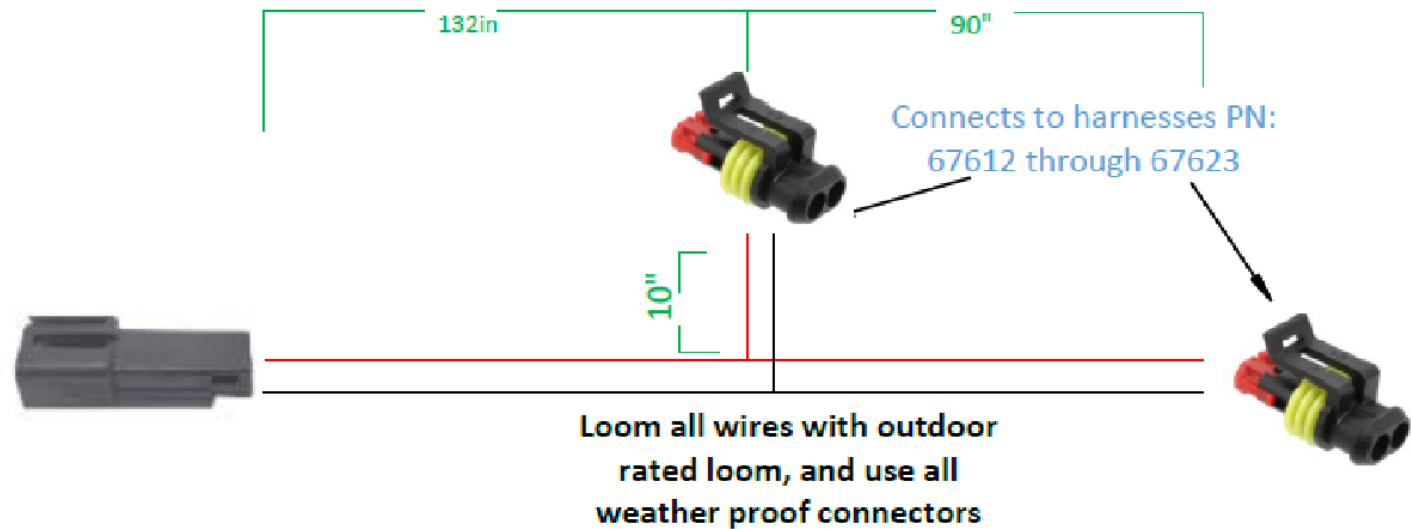
N/A

OTHER REQUIREMENTS

PLUG AND PLAY BODY HARNESS 5 FOR LADDER RACK LIGHTING

INCLUDES:
2 CAPS FOR EXTERIOR CONNECTORS
20 CABLE TIES
5 WIRE TIE WITH CHRISTMAS TREES
7 STICKEY BACKED CABLE TIE HOLDERS

#1



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Sheet 1 of 1

TOLERANCES & INSPECTION

UNLESS OTHERWISE SPECIFIED

ALL BEND ANGLES ARE 90 DEGREES

ALL DIMENSIONS ARE IN INCHES.

REFERENCE DIMENSIONS (X.XXX)
DO NOT REQUIRE INSPECTION

FEATURES	HOLES/SLOTS	ANGLES
0.0 = ± .125	0.0 = ± .062	0° = ± 2°
0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°
0.000 = ± .031	0.000 = ± .015	

Material Thickness: per ASTM Std.
Weld Callouts per AWS

RELEASE & REVISIONS

INITIAL ECN: **26041**

CURRENT ECN: **26041**

ECN DESCRIPTION:

RELEASE TO PRODUCTION

REVISED BY: **EMB**

PURCHASED COMPONENT

REFERENCED SUPPLIER AND/OR MANUFACTURER

AAMP

REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER

67610

COLOR (ONLY LIST IF COLOR SPECIFIC)

COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE)
(NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)

NO

PART / PRODUCT IDENTIFICATION



ADRIAN STEEL®

ADRIAN STEEL COMPANY
906 JAMES STREET, ADRIAN, MI 49221

REVISION LEVEL

A

MAT'L USED: **PURCHASED**

DESIGNED BY: **E.BURKE**

DESCRIPTION: **BODY HARN 5 EXT P&P**

WEIGHT (Lbs.): **0.1**

SEGMENT CODE: **ELE**

PART NUMBER: **67610**

PURCHASED COMPONENT KEY FEATURES

DESCRIPTION OF REQUIREMENTS

DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)

N/A

LOAD/RATING REQUIREMENT

N/A

MATERIAL REQUIREMENT

N/A

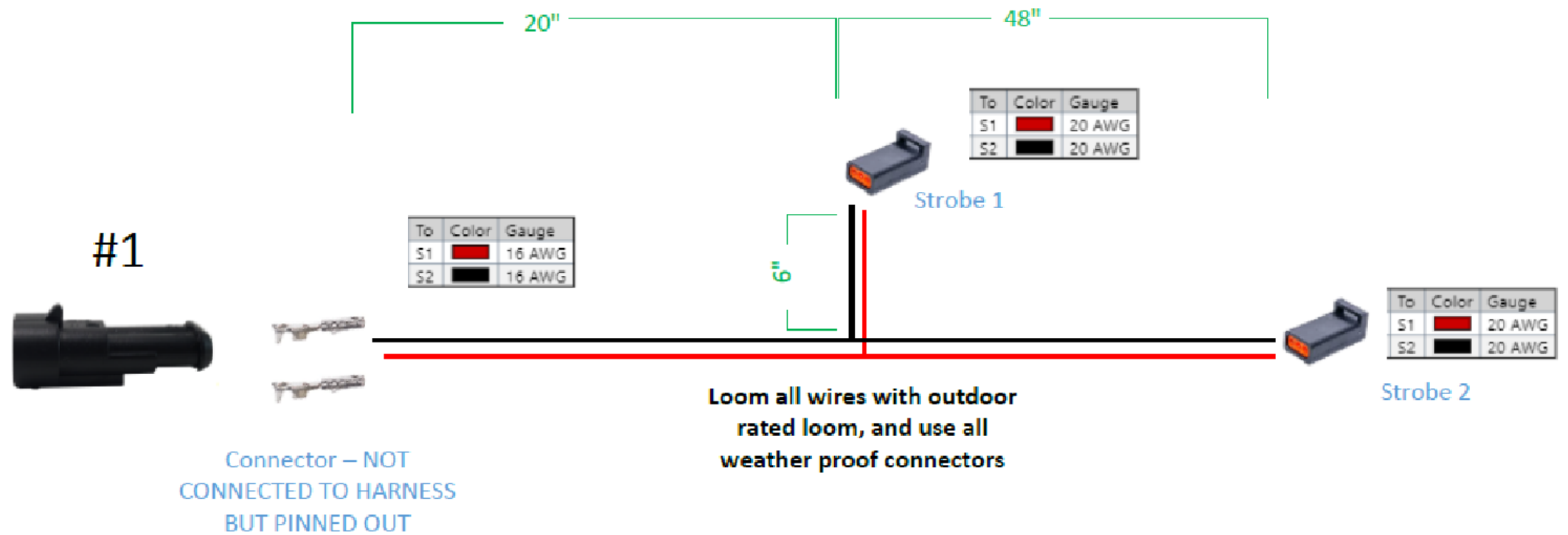
PACKAGING REQUIREMENT

N/A

OTHER REQUIREMENTS

**PLUG AND PLAY HARNESS FOR LADDER RACKS
2 STROBES, 1 ON EACH END OF 58" RACK**

**INCLUDES:
10 CABLE TIES
1 CABLE GLAND
1 UN-CONNECTED TE282080-1 IN BAG**



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Sheet 1 of 1

TOLERANCES & INSPECTION

UNLESS OTHERWISE SPECIFIED

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ALL DIMENSIONS ARE IN INCHES.

REFERENCE DIMENSIONS (X.XXX)
DO NOT REQUIRE INSPECTION

FEATURES	HOLES/SLOTS	ANGLES
0.0 = ± .125	0.0 = ± .062	0° = ± 2°
0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°
0.000 = ± .031	0.000 = ± .015	

Material Thickness: per ASTM Std.
Weld Callouts per AWS

RELEASE & REVISIONS

INITIAL ECN: **26041**

CURRENT ECN: **26041**

ECN DESCRIPTION:

RELEASE TO PRODUCTION

REVISED BY: **EMB**

PURCHASED COMPONENT

REFERENCED SUPPLIER AND/OR MANUFACTURER

AAMP

REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER

67614

COLOR (ONLY LIST IF COLOR SPECIFIC)

COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE)
(NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)

NO

PART / PRODUCT IDENTIFICATION



ADRIAN STEEL®

ADRIAN STEEL COMPANY
906 JAMES STREET, ADRIAN, MI 49221

REVISION LEVEL

A

MAT'L USED: **PURCHASED**

DESIGNED BY: **E.BURKE**

DESCRIPTION: **STROBE HARN FOR 58" RACK**

WEIGHT (Lbs.): **0.1**

SEGMENT CODE: **ELE**

PART NUMBER: **67614**

PURCHASED COMPONENT KEY FEATURES

DESCRIPTION OF REQUIREMENTS

DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)

N/A

LOAD/RATING REQUIREMENT

N/A

MATERIAL REQUIREMENT

N/A

PACKAGING REQUIREMENT

N/A

OTHER REQUIREMENTS

**PLUG AND PLAY HARNESS FOR LADDER RACKS
2 STROBES ON THE END AND 1 BEACON IN
THE MIDDLE OF 58" RACK**

**INCLUDES:
10 CABLE TIES
1 CABLE GLAND
1 UN-CONNECTED TE282080-1 IN BAG
1 CAP FOR EXTERIOR CONNECTOR**



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Sheet 1 of 1

TOLERANCES & INSPECTION

UNLESS OTHERWISE SPECIFIED

ALL BEND ANGLES ARE 90 DEGREES

ALL DIMENSIONS ARE IN INCHES.

REFERENCE DIMENSIONS (X.XXX)
DO NOT REQUIRE INSPECTION

FEATURES	HOLES/SLOTS	ANGLES
0.0 = ± .125	0.0 = ± .062	0° = ± 2°
0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°
0.000 = ± .031	0.000 = ± .015	

Material Thickness: per ASTM Std.
Weld Callouts per AWS

RELEASE & REVISIONS

INITIAL ECN: **26041**

CURRENT ECN: **26041**

ECN DESCRIPTION:

RELEASE TO PRODUCTION

REVISED BY: **EMB**

PURCHASED COMPONENT

REFERENCED SUPPLIER AND/OR MANUFACTURER

AAMP

REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER

67618

COLOR (ONLY LIST IF COLOR SPECIFIC)

COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE)
(NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)

NO

PART / PRODUCT IDENTIFICATION



ADRIAN STEEL®

ADRIAN STEEL COMPANY
906 JAMES STREET, ADRIAN, MI 49221

REVISION LEVEL

A

MAT'L USED: **PURCHASED**

DESIGNED BY: **E.BURKE**

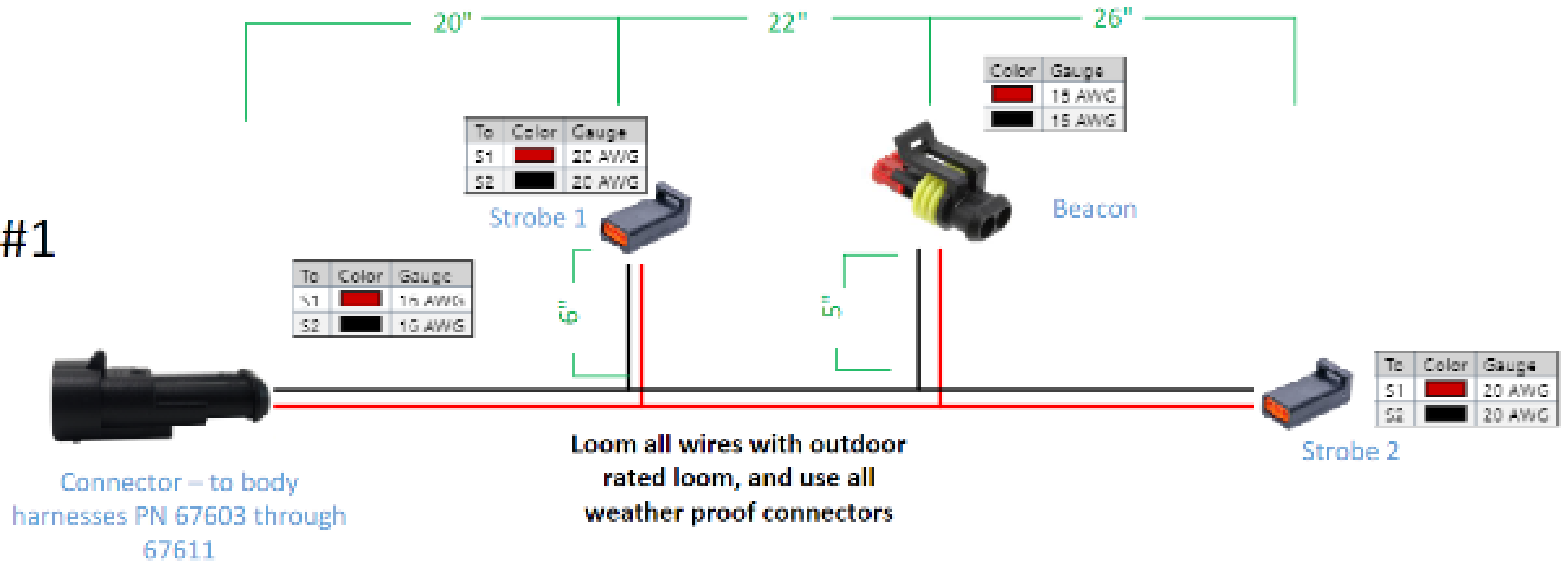
DESCRIPTION: **STROBE/BCN HARN 58" RACK**

WEIGHT (Lbs.): **0.1**

SEGMENT CODE: **ELE**

PART NUMBER: **67618**

#1



PURCHASED COMPONENT KEY FEATURES

DESCRIPTION OF REQUIREMENTS

DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)

N/A

LOAD/RATING REQUIREMENT

N/A

MATERIAL REQUIREMENT

N/A

PACKAGING REQUIREMENT

N/A

OTHER REQUIREMENTS

**ECCO STROBE LIGHT: ED3801
WITH EXTERIOR PLUG AND PLAY CONNECTOR**



THIS DRAWING IS THE PROPERTY OF ADRIAN STEEL COMPANY AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTERESTS OF ADRIAN STEEL COMPANY

TOLERANCES & INSPECTION

UNLESS OTHERWISE SPECIFIED

ALL BEND ANGLES ARE 90 DEGREES

ALL DIMENSIONS ARE IN INCHES.

REFERENCE DIMENSIONS (X.XXX)
DO NOT REQUIRE INSPECTION

FEATURES	HOLES/SLOTS	ANGLES
0.0 = ± .125	0.0 = ± .062	0° = ± 2°
0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°
0.000 = ± .031	0.000 = ± .015	

Material Thickness: per ASTM Std.
Weld Callouts per AWS

RELEASE & REVISIONS

INITIAL ECN: **25921**

CURRENT ECN: **25921**

ECN DESCRIPTION:

RELEASE TO PRODUCTION

REVISED BY: **N/A**

PURCHASED COMPONENT

REFERENCED SUPPLIER AND/OR MANUFACTURER

ECCO

REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER

ED3801A-ADR

COLOR (ONLY LIST IF COLOR SPECIFIC)

AMBER LED/CLEAR LENS

COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE)
(NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)

NO

PRINTED DOCUMENT IS UNCONTROLLED

Sheet 1 of 1

PART / PRODUCT IDENTIFICATION



ADRIAN STEEL®

ADRIAN STEEL COMPANY
906 JAMES STREET, ADRIAN, MI 49221

REVISION LEVEL

A

MAT'L USED: **PURCHASED**

DESIGNED BY: **EMB**

DESCRIPTION: **ECCO STROBE ED3801A W/CON**

WEIGHT (Lbs.): **0.5**

SEGMENT CODE: **EST**

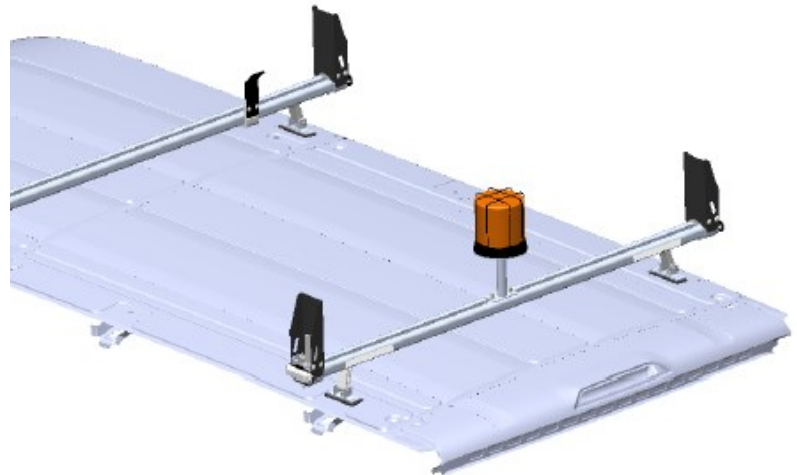
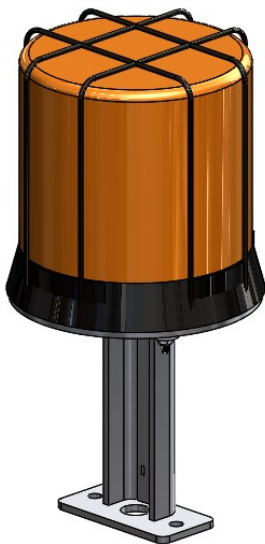
PART NUMBER: **67686**

Introduction / Comments:

Dealer Instructions for 70970

Note:

Read all instructions prior to installation. Review the Adrian Steel **GENERAL PRECAUTIONS PAGES (56638)** before attempting installation. Only personnel familiar with using electrical best practices should perform this install. Reference **ELECTRICAL BEST PRACTICES MANUAL (54479)** before attempting installation.



Dealer Instructions For 70970

Figure 15.1

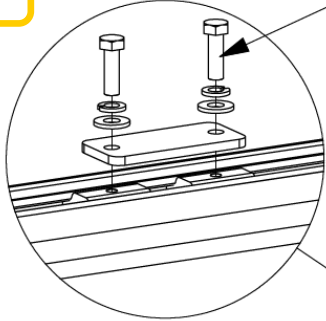


Figure 15.2

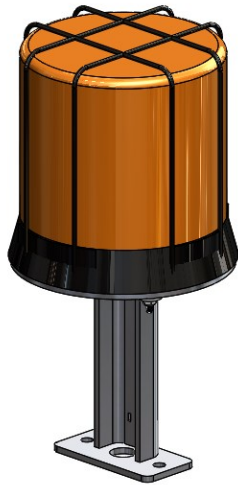


Figure 15.3

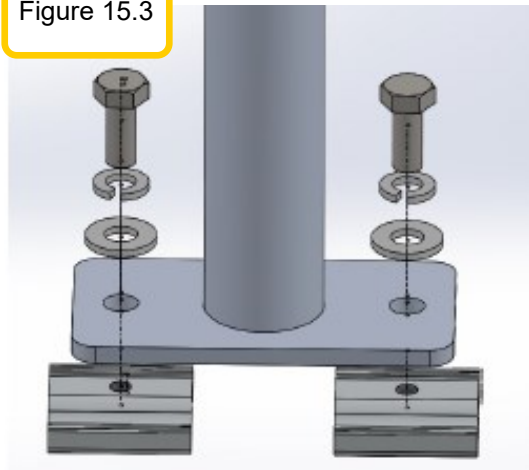


Figure 15.4



Step 1:

Locate the ladder rack rear cross bow center. There will be a metal plate fastened down with bolts, onto 2 spacers. Remove the top metal plate by removing the two bolts. Be careful not to lose the bolts or the slides in the rail, under the ware strip. Figure 15.1.

Now grab the beacon/mount assembly. Figure 15.2.

Assemble the beacon mount feet by inserting the bolt (FAS0799) through the lock washer (FAS0588) then flat washer (FAS0552) then through the foot into the slide. Do not tighten down at this point. Figure 15.3.

Step 2: Connect the beacon harness connector to the beacon. You will need to remove the cap on the beacon harness.

Tighten the bolts once you have positioned the beacon (as centered on the rail as possible). Figure 15.4.

Double check the functionality of the lights and switches.