

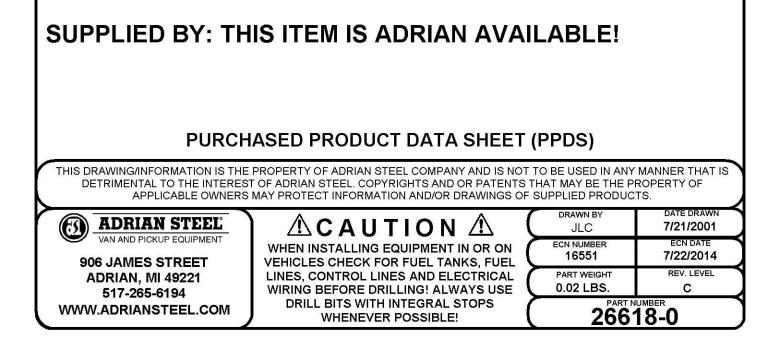
SPECIFICATIONS: SU5005 RTV SILICONE 1oz. TUBE CLEAR OR EQUIVILENT SELF PIERCING CAP

SPECIAL NOTES:



#### ITEM DESCRIPTION: SILICONE, 1oz. TUBE

26618-0



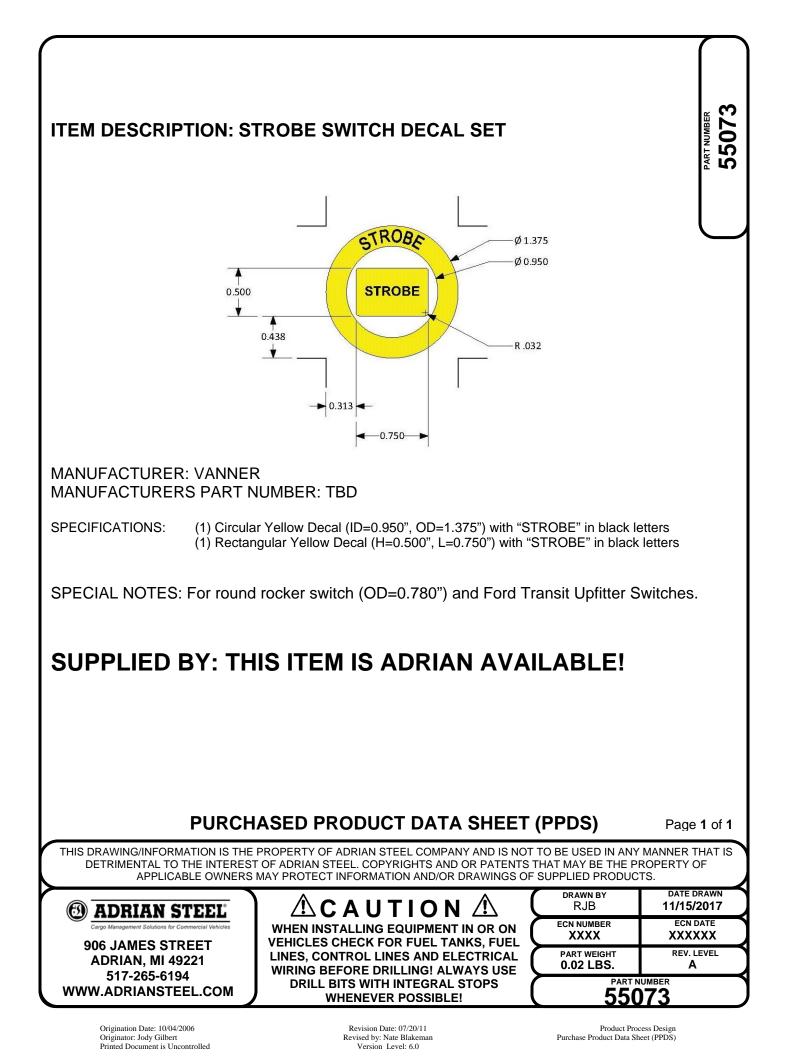
SPECIFICATIONS: SU5005 RTV SILICONE 1oz. TUBE CLEAR OR EQUIVILENT SELF PIERCING CAP

SPECIAL NOTES:



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26618-0



HILLIARD, OHIO USA ЯË PART NUMBER 55073 REA/ECO SHEET 1 OF LABEL, STROBE TXT, 95ID ROUND SWITCH DATE REORATED DO1XXXX DESCRIP DRAWING/ PART NO. ITLE \$0.950 CHKIDATE \$1.375 .x ± .025 .xx ± .015 .xxx ± .005 3.032 CX/XX/XX REV CABLES DRNIDATE MEO ğ TOL. LABEL/ METAL 1/14/17 ROBA STROBE WITHOUT THE EXPRESS WRITTEN CONSENT OF VANNER INC. IT IS PROVIDED SOLELY FOR THE CONVENIENCE OF THE USER AND SHALL BE RETURNED UPON REQUEST. THIS DRAWING AND ALL INFORMATION CONTAINED HEREIN IS THE PROPERTY OF VANNER INC. AND MAY NOT BE COPIED, REPRODUCED OR DIVULGED TO UNAUTHORIZED PERSONS 0.313 XXXX 0.438 REA/ECO NO.: 2. ARTWORK FROM D91XXXX-A PAGE 1, PMS BLACK 0.500 1. MATERIAL : .002 YELLOW POLYESTER 3. .001 OVERLAMINATE NONE 4. ADHESIVE BACKED SCALE: NOTES: Page 2 of 1 , THIS DRAWING/INFORMATION IS THE PROPERTY OF ADRIAN STEEL COMPANY AND IS NOT TO BE USED IN ANY MANNER THAT IS DETRIMENTAL TO THE INTEREST OF ADRIAN STEEL. COPYRIGHTS AND OR PATENTS THAT MAY BE THE PROPERTY OF APPLICABLE OWNERS MAY PROTECT INFORMATION AND/OR DRAWINGS OF SUPPLIED PRODUCTS. DRAWN BY DATE DRAWN ∕₽ CAUTION ∕!∖ 11/15/2017 RJB  $(\mathbf{G})$ **ADRIAN STEEL** ECN DATE ECN NUMBER WHEN INSTALLING EQUIPMENT IN OR ON nent Solutions fo XXXX XXXXXXX VEHICLES CHECK FOR FUEL TANKS, FUEL **906 JAMES STREET REV. LEVEL** PART WEIGHT LINES, CONTROL LINES AND ELECTRICAL **ADRIAN, MI 49221** 0.02 LBS.

Origination Date: 10/04/2006 Originator: Jody Gilbert Printed Document is Uncontrolled

517-265-6194

WWW.ADRIANSTEEL.COM

Revision Date: 07/20/11 Revised by: Nate Blakeman Version Level: 6.0

WIRING BEFORE DRILLING! ALWAYS USE

**DRILL BITS WITH INTEGRAL STOPS** 

WHENEVER POSSIBLE!

Product Process Design Purchase Product Data Sheet (PPDS)

PART NUMBER

73

550

A



Kit# 8001872 | Adrian Steel Part # 55073

			Switch Decals	O-ID: 015319-1
	Adrian Steel	DESIGNER:		Rev #: XXXX
FINAL DESIGN	05/31/2023	TRN		Opt #: A

Please check information to confirm accurate vehicle specifications.

For the best success with the films recommended for vehicle graphics, always apply the graphics when the air and vehicle surface are both above 60°F (16°C) and below 90°F (32°C) before beginning the installation.



### LOC | QTY | Part # | Description | Size

#### Material: IJ39 | Lamination: 8518



1: 6039597.Strobe Switch-1.52" x 2.07"



06/01/2023 • JY © 2022 DISTYLL Graphics Solutions. All rights reserved

ASCO REV.1 6/14/2023



**CLEANING INSTRUCTIONS** All surfaces must be considered contaminated. Clean the vehicle surface immediately before applying the film. Dust and other contaminates can collect quickly on the surface and prevent the film from adhering properly. Even a freshly painted surface can collect dust before graphics can be applied.

DESCRIPTION OF REQUIREMENTS

REVISED BY

DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)

N/A

LOAD/RATING REQUIREMENT

N/A

MATERIAL REQUIREMENT

N/A

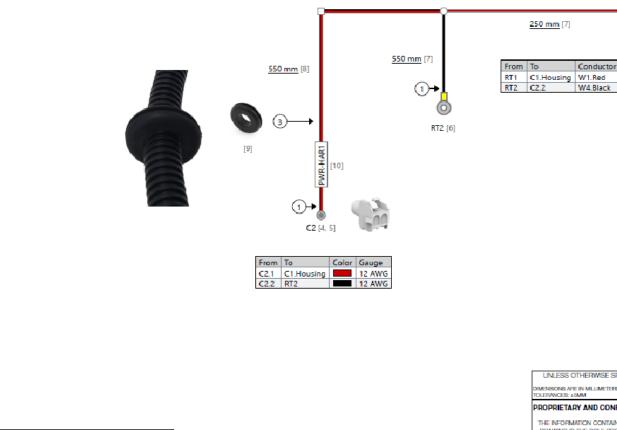
PACKAGING REQUIREMENT

N/A

OTHER REQUIREMENTS

Weld Callouts per AWS

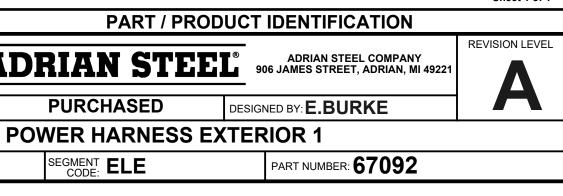
Coverings Assembly \*\*\*\*\*\* 





THIS DRAWING IS THE PROPERTY OF ADRIAN STEEL COMPANY AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTERESTS OF ADRIAN STEEL COMPANY **PURCHASED TOLERANCES & INSPECTION RELEASE & REVISIONS** COMPONENT UNLESS OTHERWISE SPECIFIED INITIAL ECN: 25378  $( \mathfrak{S} )$ **ADRIAN STEEL** ALL BEND ANGLES ARE 90 DEGREES REFERENCED SUPPLIER AND/OR MANUFACTURER ALL DIMENSIONS ARE IN INCHES. CURRENT ECN: 25378 REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER **REFERENCE DIMENSIONS (X.XXX)** ECN DESCRIPTION: 67092 OR PWR-HAR1 DO NOT REQUIRE INSPECTION PURCHASED MAT'L USED: FEATURES HOLES/SLOTS ANGLES **RELEASE FOR PRODUCTION** COLOR (ONLY LIST IF COLOR SPECIFIC) 0° = ± 2° 0.0° = ± 1°  $0.0 = \pm .062$  $0.00 = \pm .031$ 0.0 = + .125DESCRIPTION  $0.00 = \pm .062$ COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERANCE) (NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)  $0.000 = \pm .031$ 0.000 = + .015WEIGHT (Lbs.): **0.2** Material Thickness: per ASTM Std. SEGMENT ELE

NO



#### PRINTED DOCUMENT IS UNCONTROLLED

Sheet 1 of 1

E SPECIFIED		Name	Date			
TERS [INCHES]	Designed By	Bennet Fisher	11/5/2021	AAM		
	Eingineering Approval					
PHOPENITOP	Manufacturing Approval					
THE REPORT OF THE	Revision Approval			Part Number: PWR-HAR1 Description:	Revision: Sheet:	
F AAMP GLOBAL ED.	Quality Assurance			Exterior Light Battery Harness	1 of 1	

r	Color	Gauge
		12 AWG
		12.AWG



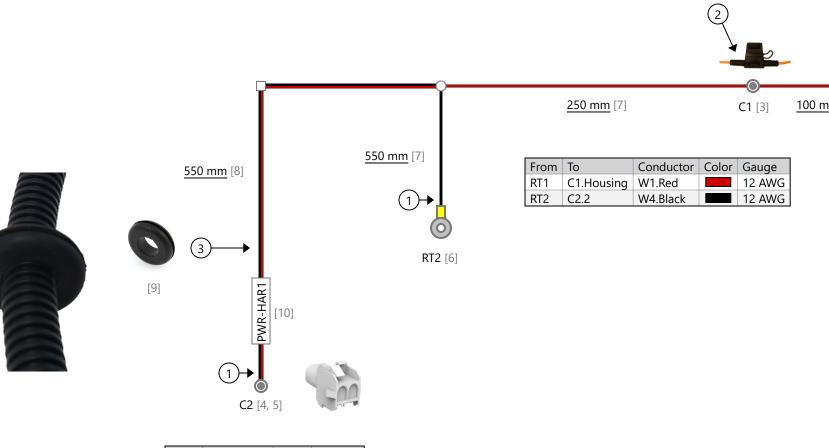


- (2) Add 15A Mini Fuse
- (3) Add rubber grommet over harness loom; 150mm behind C2

Notes

- (1) Lock Tape Loom with Tesa 51036

Coverings						
ld	Assembly					
[7]						
[8]						

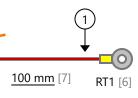


From	То	Color	Gauge
C2.1	C1.Housing		12 AWG
C2.2	RT2		12 AWG

UNLESS OTHERWISE SPECIFIED		Name	Date		
DIMENSIONS ARE IN MILLIMETERS [INCHES] TOLERANCES: ±5MM	Designed By	Bennet Fisher	11/5/2021	AAM	
PROPRIETARY AND CONFIDENTIAL	Engineering Approval			ADVANCING VEHICLE TECHNOLOGY	
DIAMING IS THE SOLET NOT LITTED	Manufacturing Approval				
	Revision Approval			Part Number: PWR-HAR1	Revision: Sheet:
WRITTEN PERMISSION OF AAMP GLOBAL IS PROHIBITED.	Quality Assurance			Exterior Light Battery Harness	1 of 1

Revisions						
Rev.	Date	Author	Description			
А	11/5/2021	Bennet Fisher	Initial Drawing			

Notes
1 Lock Tape Loom with Tesa 51036
2 Add 15A Mini Fuse
3 Add rubber grommet over harness loom; 150mm behind C2



**DESCRIPTION OF REQUIREMENTS** 

DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)

N/A

LOAD/RATING REQUIREMENT

N/A

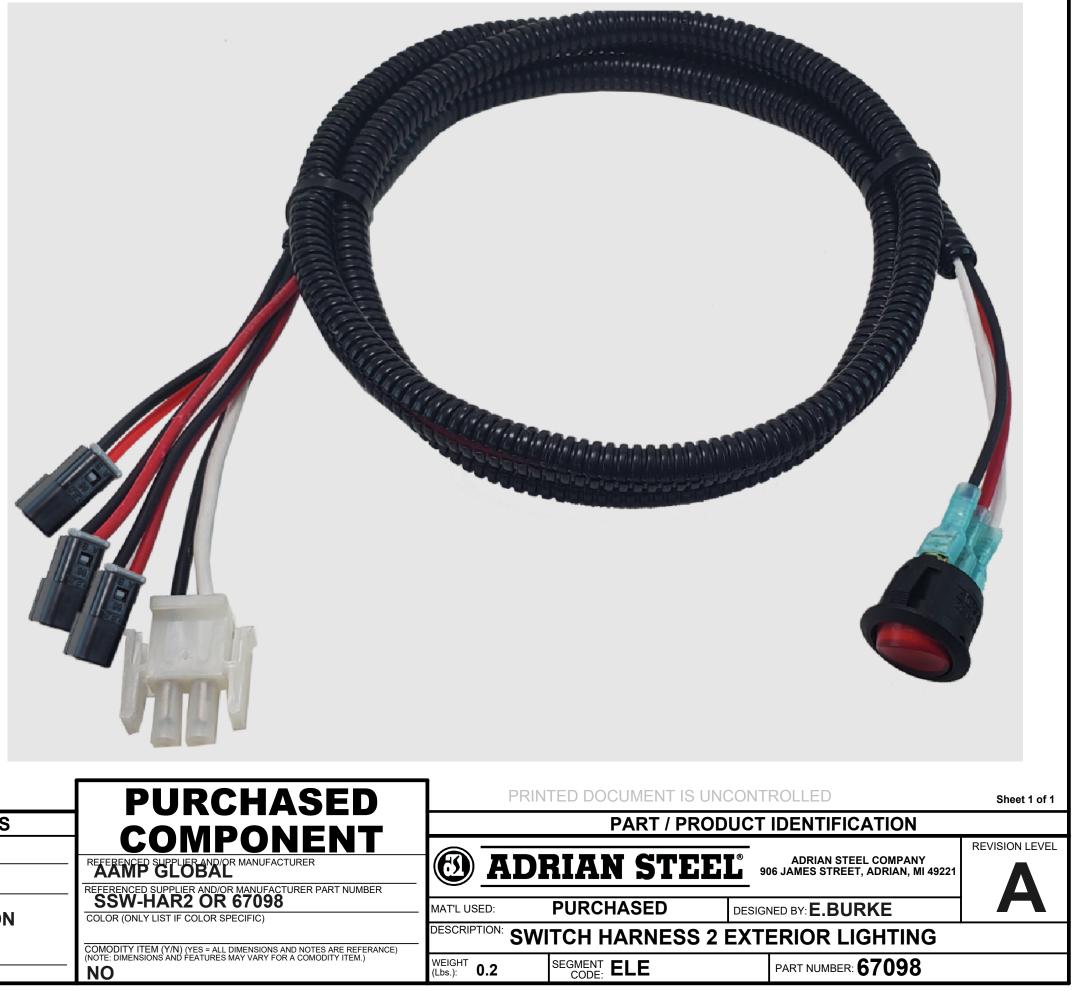
MATERIAL REQUIREMENT

N/A

PACKAGING REQUIREMENT

N/A

OTHER REQUIREMENTS

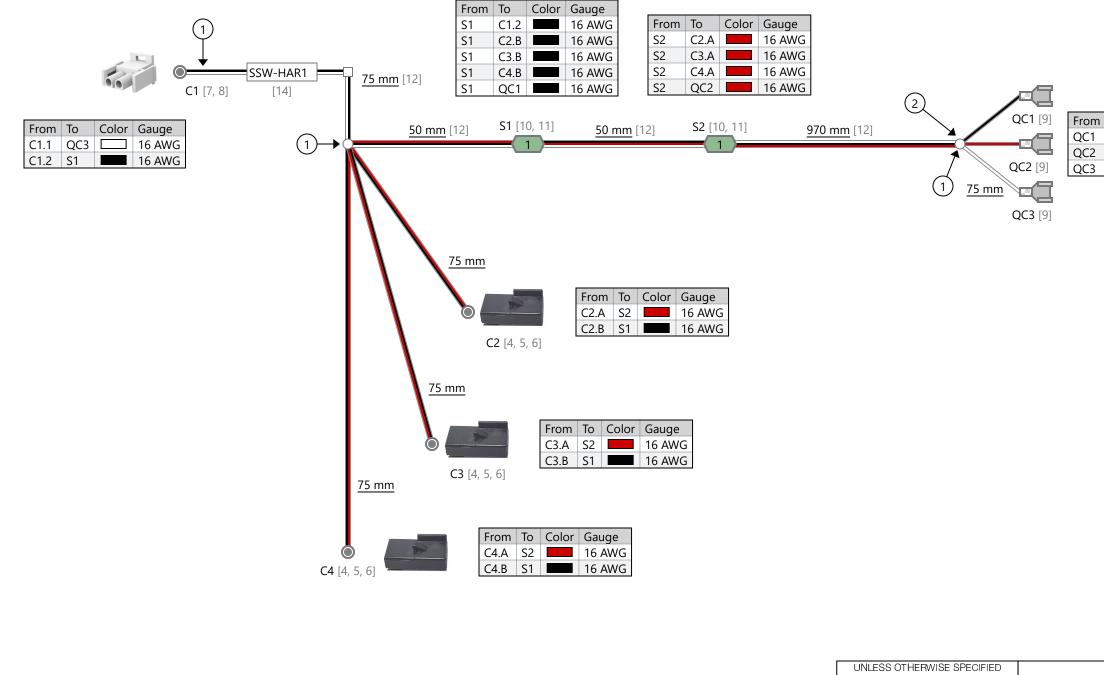


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<b>TOLERANCES &amp; INSPECTION</b>	<b>RELEASE &amp; REVISIONS</b>
UNLESS OTHERWISE SPECIFIED ALL BEND ANGLES ARE 90 DEGREES	INITIAL ECN: 25378
ALL DIMENSIONS ARE IN INCHES. REFERENCE DIMENSIONS (X.XXX)	CURRENT ECN: 25378
DO NOT REQUIRE INSPECTION	ECN DESCRIPTION:
$\begin{tabular}{ c c c c c c c c c c c c c c c c c c c$	RELEASE FOR PRODUCTION
Material Thickness: per ASTM Std. Weld Callouts per AWS	REVISED BY:



Coverings					
Id Assembly					
[12]					



UNLESS OTHERWISE SPECIFIED		Name	Date		
DIMENSIONS ARE IN MILLIMETERS [INCHES] TOLERANCES: ±5MM	Designed By	Bennet Fisher	11/5/2021	AAN	
PROPRIETARY AND CONFIDENTIAL	Engineering Approval			ADVANCING VEHICLE TECHNO	
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF	Manufacturing Approval				
AAMP GLOBAL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE	Revision Approval			Part Number: SSW-HAR2	Revision: Sheet:
WRITTEN PERMISSION OF AAMP GLOBAL IS PROHIBITED.	Quality Assurance			Strobe Switch Harness - 3 Outputs	1 of 1

		Re	evisions	
Rev.	Date	Author	Description	
А	11/5/2021	Bennet Fisher	Initial Drawing	

Notes	
-------	--



Lock Tape Loom with Tesa 51608

75mm between end of loom and Quick Connects

Color	Gauge
	16 AWG
	16 AWG
	16 AWG
	Color



Loose Switch to be included with Harness

**DESCRIPTION OF REQUIREMENTS** 

DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)

N/A

LOAD/RATING REQUIREMENT

N/A

MATERIAL REQUIREMENT

N/A

PACKAGING REQUIREMENT

N/A

OTHER REQUIREMENTS

**PLUG AND PLAY BODY HARNESS 3** FOR LADDER RACK LIGHTING

INCLUDES:

- **2 CAPS FOR EXTERIOR CONNECTORS** 20 CABLE TIES **5 WIRE TIE WITH CHRISTMAS TREES**
- **7 STICKEY BACKED CABLE TIE HOLDERS**
- **7 EDGE CLIP ZIP TIES**
- **7 NYLON PLASTIC LOOP CLAMPS**
- **7 PHILLIPS HEAD TEK SCREWS**

#1



Loom all wires with outdoor rated loom, and use all weather proof connectors

5

180"

	PURCHASED	PRIN	TED DOCUMENT IS UNC	CONT	ROLLED	Sheet 1 of 1
S		PART / PRODUCT IDENTIFICATION				
	<b>COMPONENT</b> REFERENCED SUPPLIER AND/OR MANUFACTURER		RIAN STEE	®	ADRIAN STEEL COMPANY	REVISION LEVEL
	REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER			9	06 JAMES STREET, ADRIAN, MI 49221	Δ
	67607 COLOR (ONLY LIST IF COLOR SPECIFIC)	MAT'L USED: PUR	CHASED	DESIG	NED BY: E.BURKE	
N	COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERANCE)	DESCRIPTION: BOD	Y HARN 3 EXT P&P			
	(NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)	WEIGHT <b>0.1</b> (Lbs.):	SEGMENT CODE: ELE		PART NUMBER: 67607	

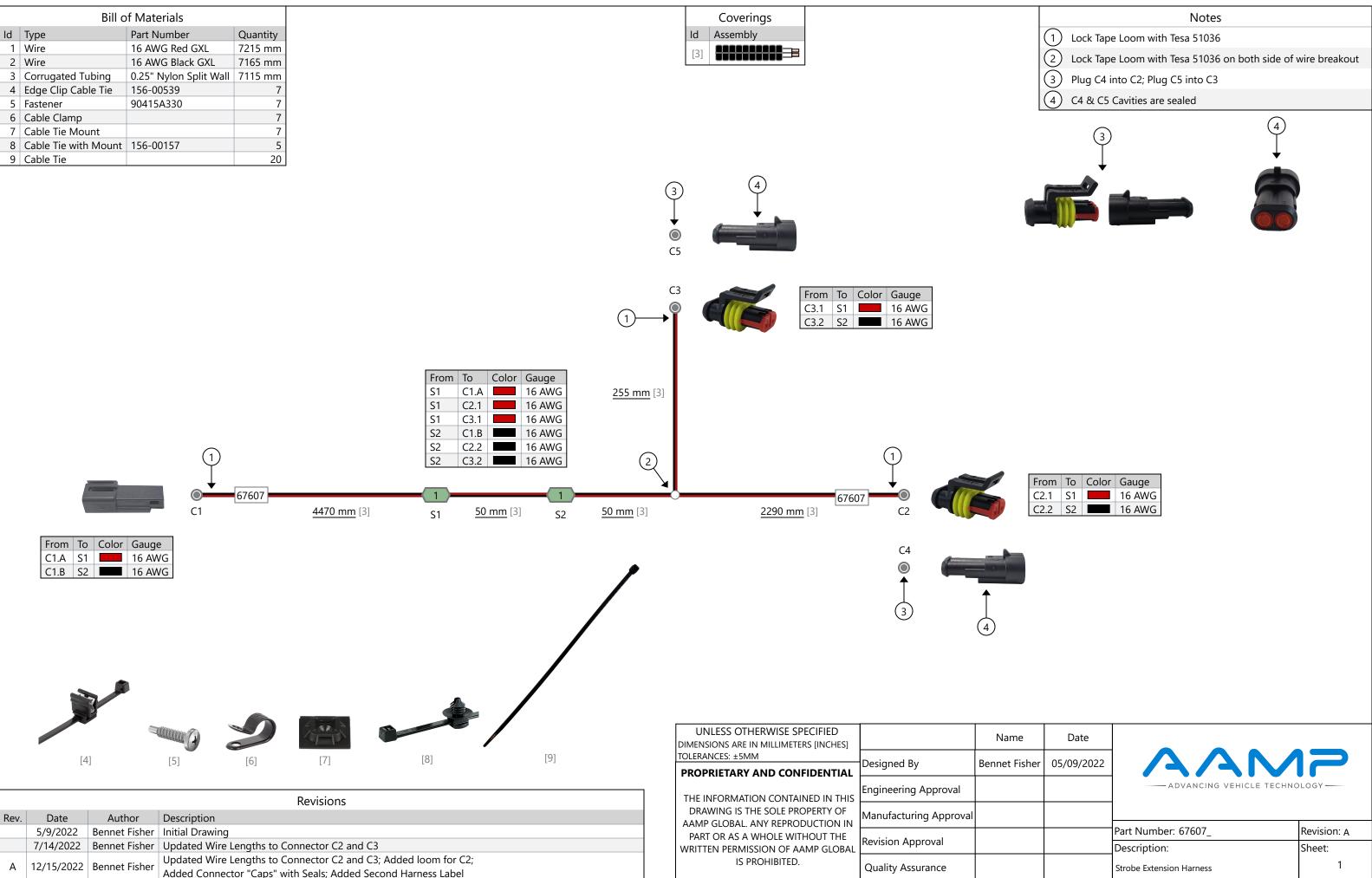
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DETRIMENTAL TO THE INTERESTS OF ADRIAN STEEL COMPANY				
<b>TOLERANCES &amp; INSPECTION</b>	<b>RELEASE &amp; REVISIONS</b>			
UNLESS OTHERWISE SPECIFIED ALL BEND ANGLES ARE 90 DEGREES	INITIAL ECN: 26041			
ALL DIMENSIONS ARE IN INCHES. REFERENCE DIMENSIONS (X.XXX)	CURRENT ECN: 26041			
	ECN DESCRIPTION:			
$\begin{tabular}{ c c c c c c c c c c c c c c c c c c c$	RELEASE TO PRODUCTION			
Material Thickness: per ASTM Std. Weld Callouts per AWS	REVISED BY: EMB			



Connects to harnesses PN: 67612 through 67623

90"



From	То	Color	Gauge
C2.1	S1		16 AWG
C2.2	S2		16 AWG

ne	Date		
Fisher	05/09/2022		
		ADVANCING VEHICLE TECHN	
		-	1
		Part Number: 67607_	Revision: A
		Part Number: 67607_ Description:	Revision: A Sheet:

**DESCRIPTION OF REQUIREMENTS** 

DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)

N/A

LOAD/RATING REQUIREMENT

N/A

MATERIAL REQUIREMENT

N/A

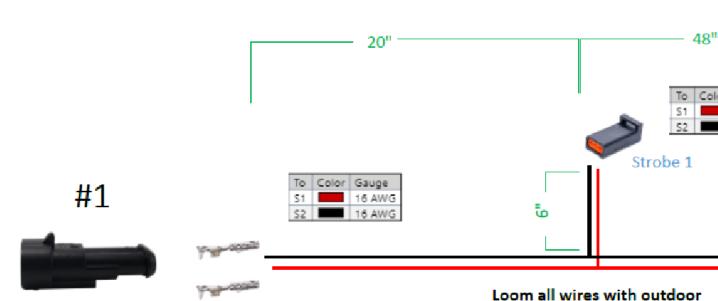
PACKAGING REQUIREMENT

N/A

OTHER REQUIREMENTS

PLUG AND PLAY HARNESS FOR LADDER RACKS 2 STROBES, 1 ON EACH END OF 58" RACK

INCLUDES: **10 CABLE TIES 1 CABLE GLAND** 1 UN-CONNECTED TE282080-1 IN BAG

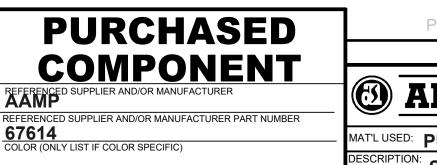


Connector - NOT CONNECTED TO HARNESS BUT PINNED OUT

rated loom, and use all weather proof connectors

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DETRIMENTAL TO THE INTERESTS OF ADRIAN STEEL COMPANY

<b>TOLERANCES &amp; INSPECTION</b>	RELEASE & REVISIONS
UNLESS OTHERWISE SPECIFIED	INITIAL ECN: 26041
ALL BEND ANGLES ARE 90 DEGREES	
ALL DIMENSIONS ARE IN INCHES.	CURRENT ECN: 26041
REFERENCE DIMENSIONS (X.XXX) DO NOT REQUIRE INSPECTION	ECN DESCRIPTION:
	LON DESCRIPTION.
FEATURES         HOLES/SLOTS         ANGLES           0.0 = ±         .125         0.0 = ±         .062         0° = ±         2°	RELEASE TO PRODUCTION
$0.00 = + .062$ $0.00 = + .031$ $0.0^{\circ} = + 1^{\circ}$	RELEASE TO PRODUCTION
$0.000 = \pm .031$ $0.000 = \pm .015$	
Material Thickness: per ASTM Std.	
Weld Callouts per AWS	REVISED BY: EMB



COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERANCE) (NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.) **NO** 



MAT'L USED: PURCHASED

**STROBE HARN** 

WEIGHT 0.1 (Lbs.): SEGMENT CODE: ELE

TEE	® 9(	ADRIAN STEEL COMPANY 06 JAMES STREET, ADRIAN, MI 49221			
	DESIG	NED BY: E.BURKE			
FOR 58"	OR 58" RACK				
		PART NUMBER: 67614			

#### PRINTED DOCUMENT IS UNCONTROLLED

Sheet 1 of 1



lor	Gauge
	20 AWG
	20 AWG

**DESCRIPTION OF REQUIREMENTS** 

DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)

N/A

LOAD/RATING REQUIREMENT

N/A

MATERIAL REQUIREMENT

N/A

PACKAGING REQUIREMENT

N/A

OTHER REQUIREMENTS

ECCO STROBE LIGHT: ED3801 WITH EXTERIOR PLUG AND PLAY CONNECTOR





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<b>OLERANCES &amp; INSPECTION</b>	<b>RELEASE &amp; REVISIONS</b>
UNLESS OTHERWISE SPECIFIED ALL BEND ANGLES ARE 90 DEGREES	INITIAL ECN: 25921
ALL DIMENSIONS ARE IN INCHES. REFERENCE DIMENSIONS (X.XXX)	CURRENT ECN: 25921
DO NOT REQUIRE INSPECTION	ECN DESCRIPTION:
FEATURES         HOLES/SLOTS         ANGLES $0.0 = \pm$ .125 $0.0 = \pm$ .062 $0^{\circ} = \pm$ $2^{\circ}$ $0.00 = \pm$ .062 $0.0 = \pm$ .031 $0.0^{\circ} = \pm$ $1^{\circ}$ $0.000 = \pm$ .031 $0.0^{\circ} = \pm$ 1^{\circ} $0.000 = \pm$ .015	RELEASE TO PRODUCTION
Material Thickness: per ASTM Std. Weld Callouts per AWS	REVISED BY: N/A



COLOR (ONLY LIST IF COLOR SPECIFIC) **AMBER LED/CLEAR LENS** 

COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERANCE) (NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.) NO

PRINTED DOCUMENT IS UNCONTROLLED

**PART / PRODUCT IDENTIFICATION** 



MAT'L USED: PURCHASED

DESCRIPTION: ECCO STROBE

WEIGHT **0.5** (Lbs.):

SEGMENT EST

<b>TEEL</b> <sup>®</sup> ,		ADRIAN STEEL COMPANY 906 JAMES STREET, ADRIAN, MI 49221		
	DES	IGNED BY: EMB		
ED3801A W/CON				
		PART NUMBER: 67686		

Sheet 1 of 1