

Introduction / Comments:

Install Instructions For Exterior Plug & Play Lights For Ford Lightning

Note:

Read all instructions prior to installation. Review the Adrian Steel **GENERAL PRECAUTIONS PAGES (56638)** before attempting installation. Only personnel familiar with using electrical best practices should perform this install. Reference **ELECTRICAL BEST PRACTICES MANUAL (54479)** before attempting installation.



Installation Instructions For Exterior Plug And Play Lights For Ford Lightning

Table of Contents:

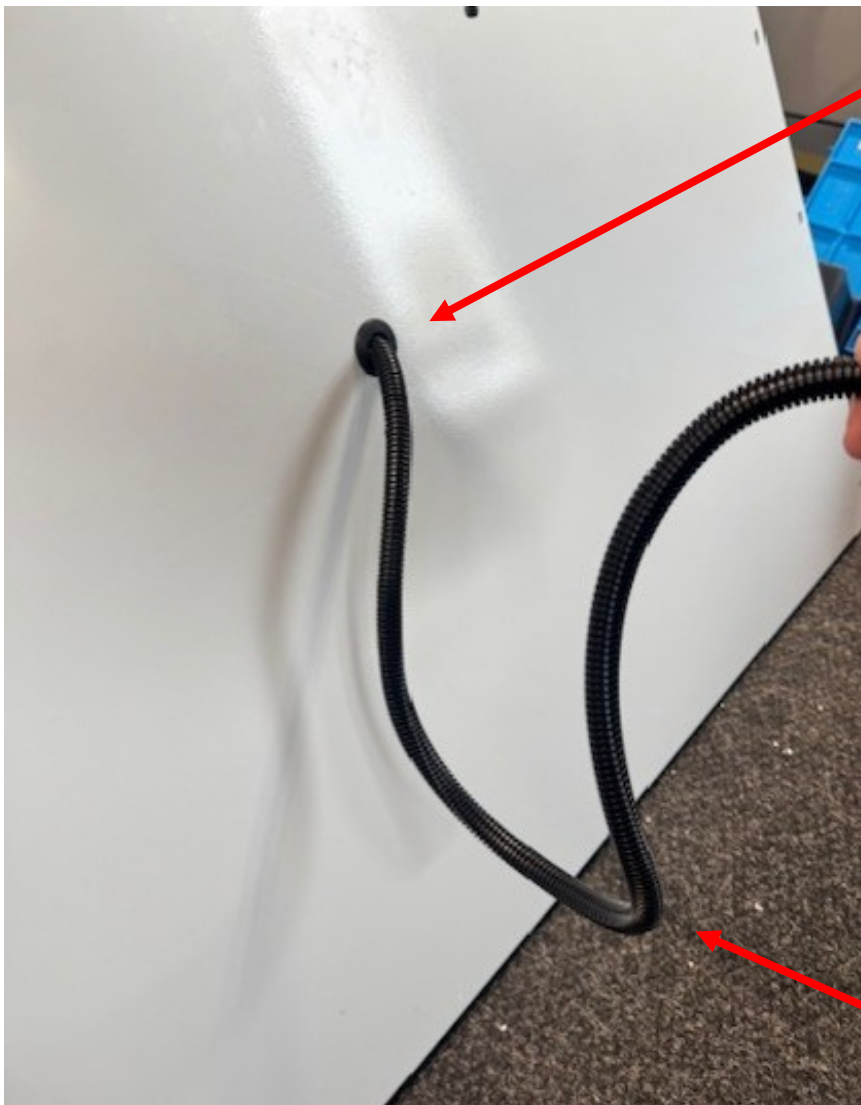
Torque requirements.....	2
Best Practice for Routing Through the Firewall.....	3
Introduction Statement.....	4
Overall Harness Diagram.....	4
Tools needed.....	4
Harnesses/Components Needed (If Applicable).....	5
Component Placements.....	6
Overall Harness Routing.....	7-8
Beginning Install.....	9
Strobe Installation Instructions.....	12
Beacon/Lightbar Installation Instructions.....	16

*****TORQUE*****
Torque all strobe
fasteners to 10 in-lbs.
DO NOT OVER TIGHTEN

DO NOT MOUNT ON A
CURVED SURFACE

Best Practices to Follow when Routing Through Firewall:

- Create a drip loop with the harness being routed through the firewall as shown so that the water does not flow into the grommet.
- Make sure that the proper grommet for the hole being routed through is used so that there are no openings for water to get through.
- Use silicone after routing and apply around the grommet and wire to seal it. Make sure to let the silicone dry for 30 minutes to an hour.



Apply silicone around the grommet and wire loom so that it is completely sealed.

Drip loop created so water runs off of loom and not into the cab of the vehicle.

****Please read statement below before moving forward****

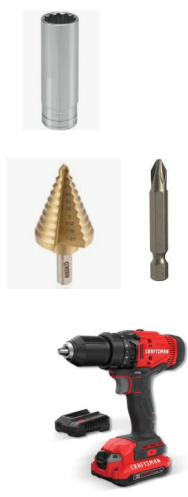
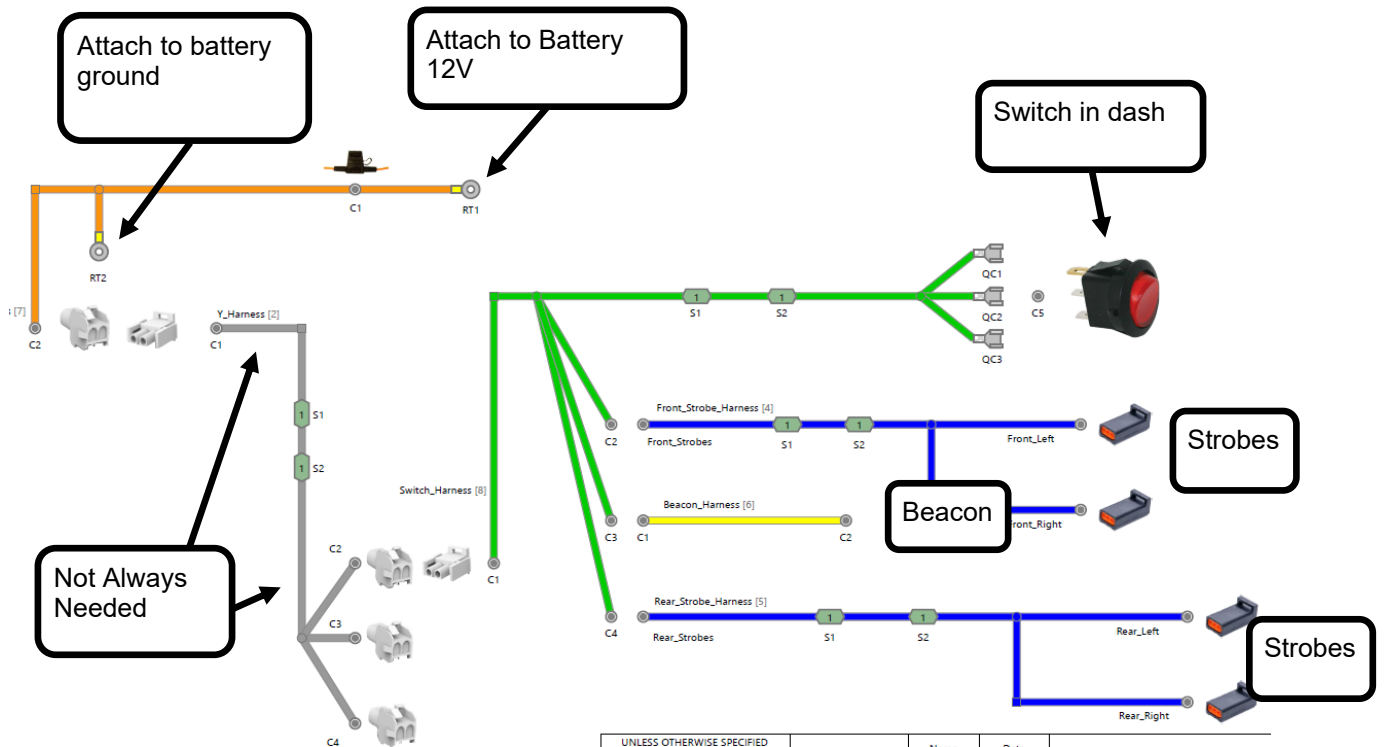
Before installation, disconnect the OEM negative battery cable.

These plug and play kits are completely modular and can be configured in many different ways. Placement of lights will be determined by sales order drawings/customer ask. Therefore, these instructions are for the most standard configurations, and for reference only.

Please reference the order drawing and spec sheet to see what components are going to be installed on this particular upfit.

These installation instructions are for most cases and for reference. Not all installs will have strobes, beacons, and lightbars. Reference the instructions for only what you are installing.

Overall Harness Diagram



Tools required:

11mm, 10mm, and 7mm socket

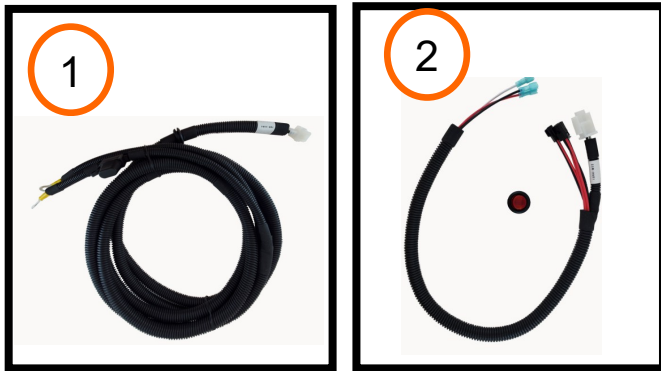
20 torx bit

Phillips bit and 5/16" step drill bit

Power drill and impact

Torque wrench

Components



	Part Number	Description
1	67093	Power Harness #2
2	67097	Switch Harness #1
3	67105	Front Strobe Harness #5 (If Applicable)
4	67106	Rear Strobe Harness #1 (If Applicable)
5	67113	Beacon/Lightbar Harness #3 (If Applicable)
6	67686 or 67687	Strobes (If Applicable)
7	67689 or 67690	Beacons (If Applicable)
8	52769 or 56075	Beacon/Lightbar Mount (If Applicable)
9	67691 or 67692 or 96118 or 67693	Lightbars (If Applicable)



The purpose of plug and play lighting is to be completely modular. Due to this feature, refer to the order drawing for all exact lighting placements. These installation instructions are for most cases and for reference. Not all installs will have strobes, beacons, and lightbars. Reference the instructions for only what you are installing.

Harness pictures are for reference only.

Placements

Switch placement: Dash panel under headlight buttons

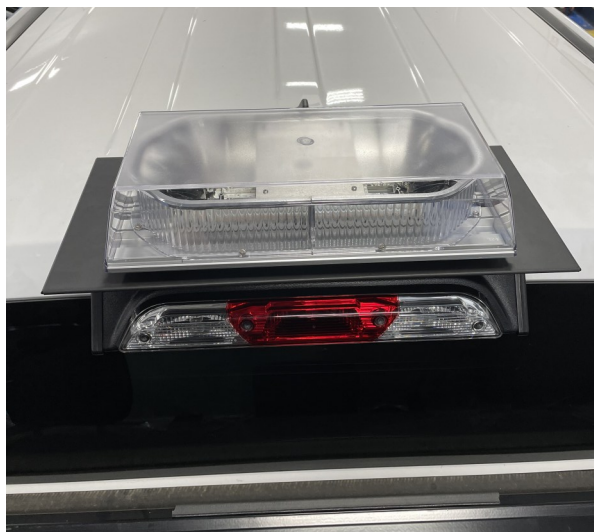


Front Strobes: Front Bumper



*****TORQUE STROBES TO 10-IN-LB'S MAXIMUM*****

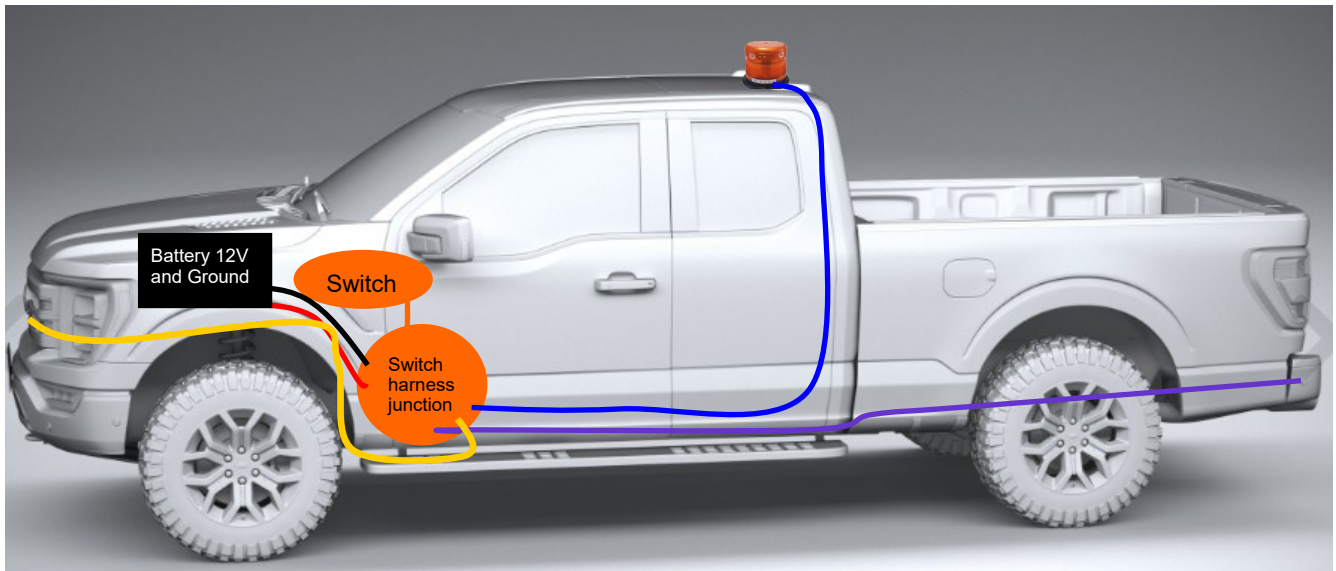
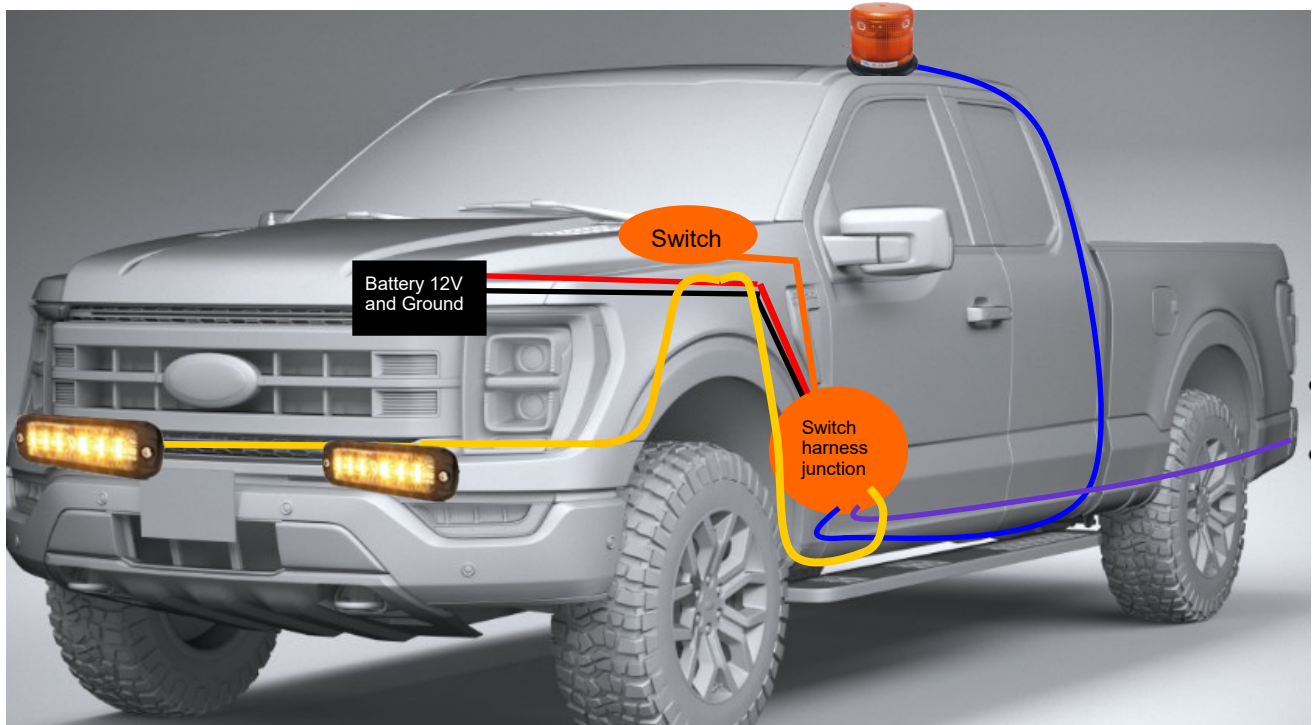
Beacon or Lightbar: On CHMSL above 3rd brake light—on some sort of mount



Rear Strobes: Rear Bumper



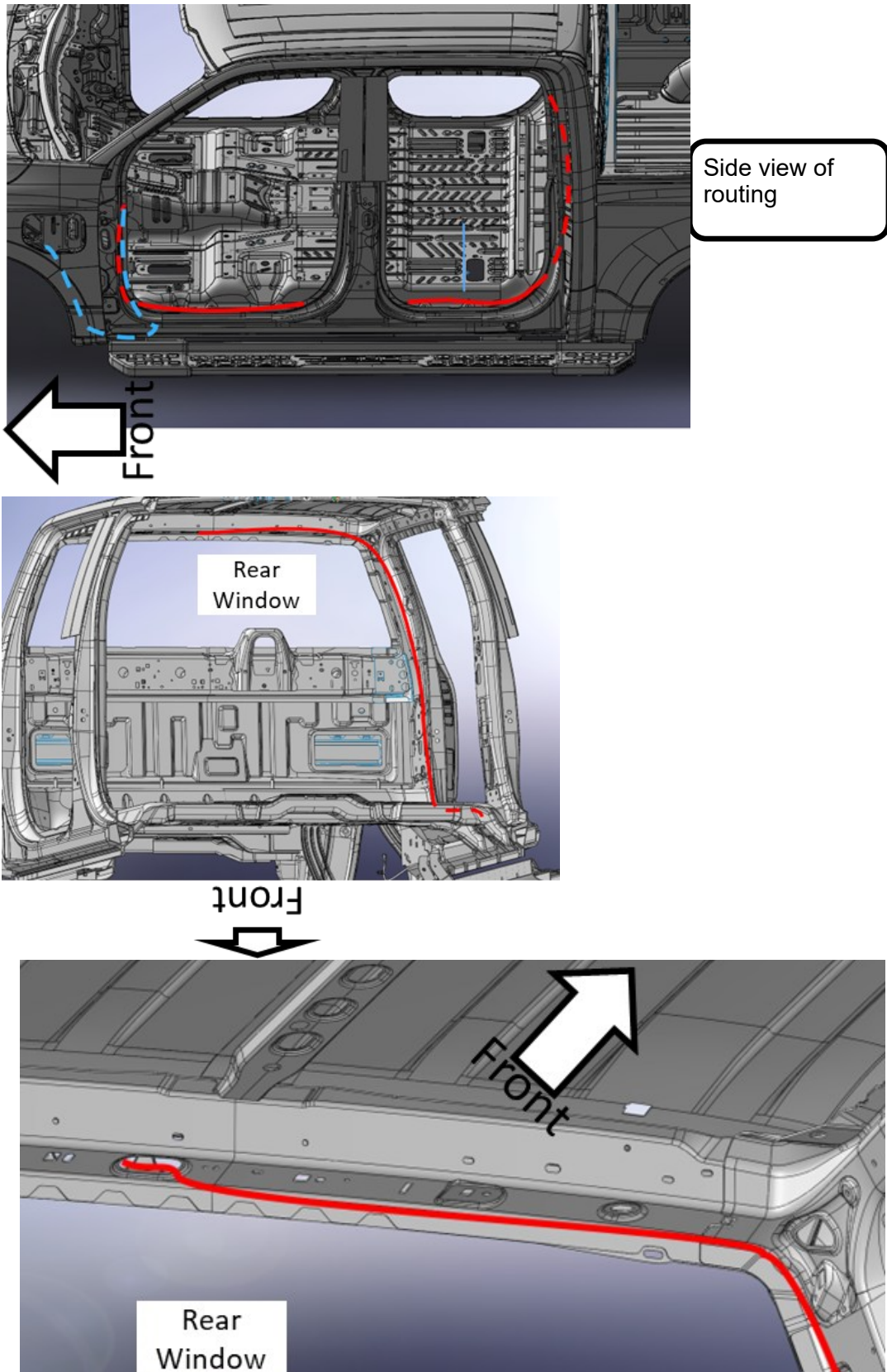
Routing Overview



Color	Key - Items
Yellow	Strobes - Front strobe harness
Red/Black	Power harness: Battery to kick panel
Orange	Switch harness: Switch in dash
Blue	Beacon harness: Switch to beacon
Purple	Strobes - Rear strobe harness



Overview of Routing-Beacon/Lightbar Wire Harness:



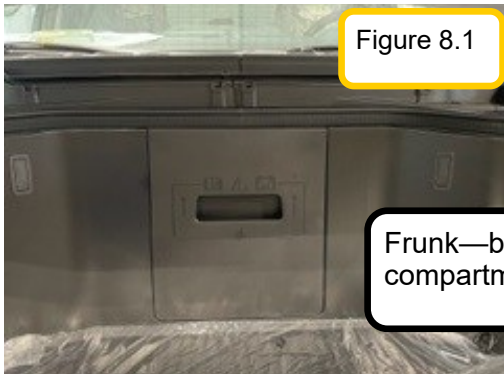


Figure 8.1

Frunk—battery compartment

Step 1: Locate the power harness #67093.

Remove the fuse from the inline fuse holder until the end of the install

Locate the OEM battery in the frunk, behind the trim panel. Figure 8.1.

Step 2:

Attach the red wire with the ring terminal to the battery positive post.

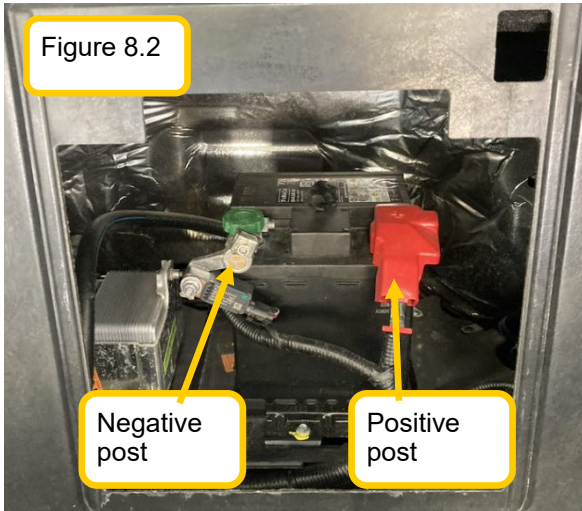


Figure 8.2

Negative post

Positive post

Attach the black wire with the ring terminal to the battery negative post. Figure 8.2.

Step 3:

Locate the steering shaft located behind the battery to the right (driver's side) circled in figure 8.3. Drill a hole on the bottom left of the shaft pointed out in figure 8.4. The hole should fit the grommet on the power harness.

The hole location can also be seen in the cab area by the pedals, shown in figure 8.5.

****BE SURE TO CHECK THAT THE OPPOSING SIDE OF THE FIREWALL IS CLEAR BEFORE DRILLING.****



Figure 8.3

Route the white connector end through the firewall and insert the grommet on the sheet metal. Make sure to leave a drip loop.

Be sure not to disrupt any orange high voltage cabling. Do NOT zip tie to the high voltage wiring.

Reference Pg. 3 for routing through the firewall.

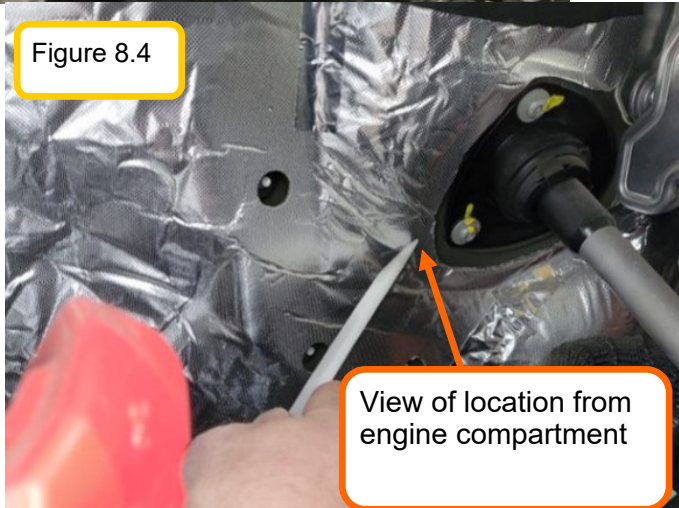


Figure 8.4

View of location from engine compartment

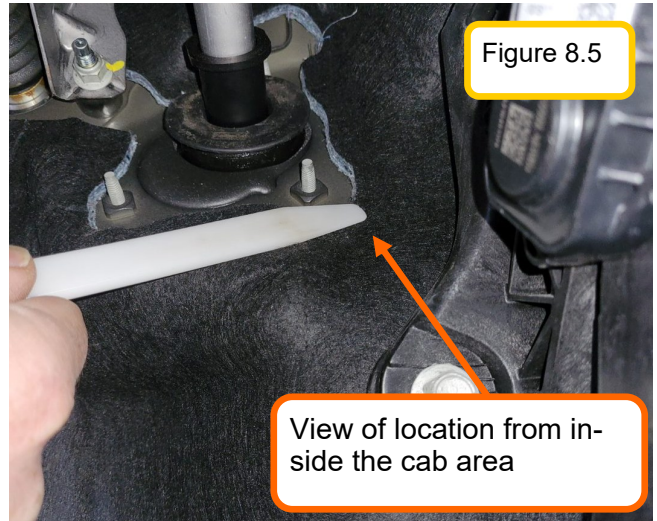


Figure 8.5

View of location from inside the cab area

Power harness

Switch Harness



Step 4:

Locate the switch harness #67097

Connect the switch harness connector to the power harness in the kick panel area.

Disassemble the IP trim to gain access behind the dash. Figure 9.1 and 9.2.

Route the switch end of the switch harness up the dash and through the opening in the IP. Figure 9.3.

Secure to the OEM harnesses behind the IP.

Figure 9.1

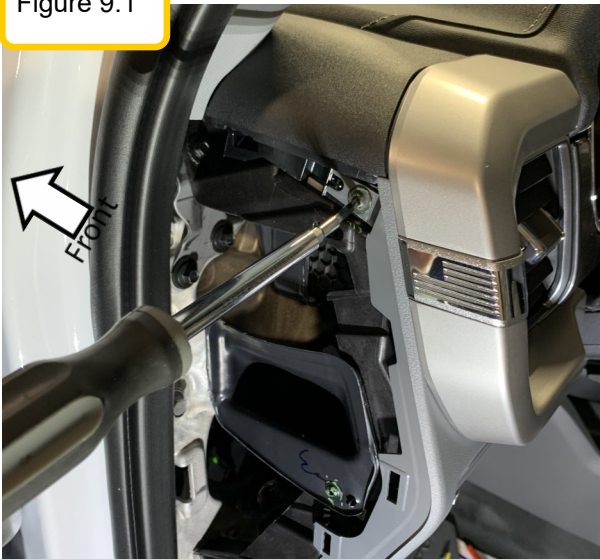


Figure 9.3

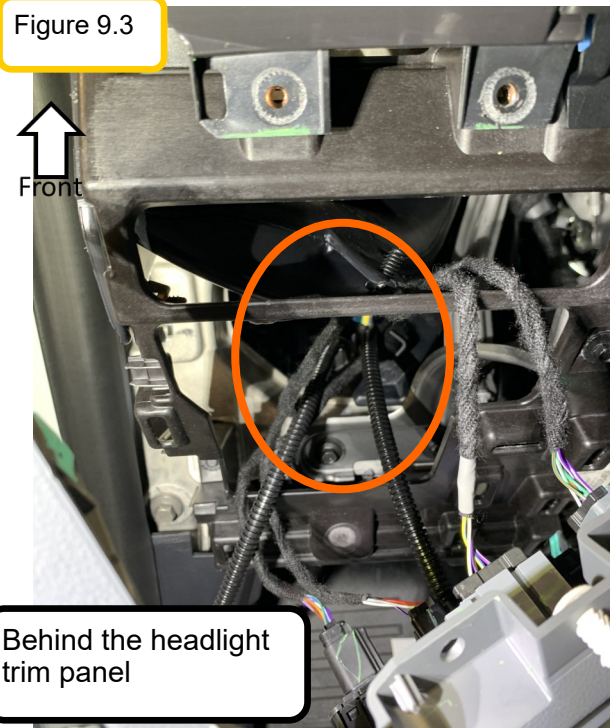
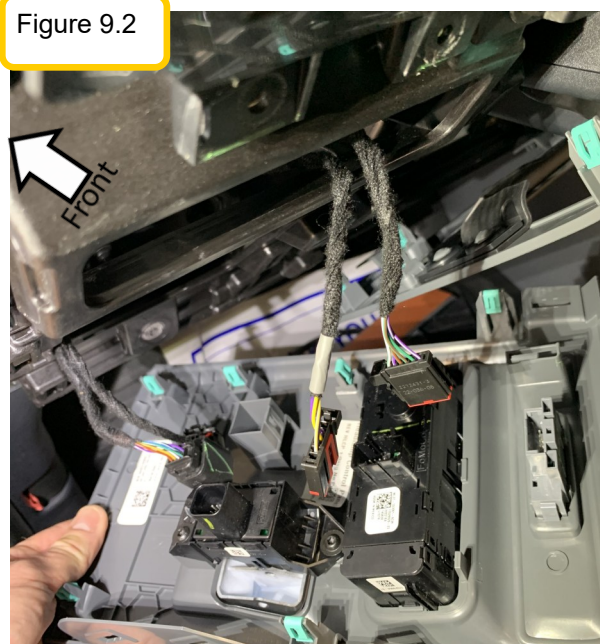


Figure 9.2



Behind the headlight trim panel



Step 5:

Drill a hole for the switch, in the trim panel like shown below.

The hole will be 1.25" inches down from the bottom of the headlight trim panel and 1" from the edge of the parking brake button. (4.25 from the edge of the IP panel). Figure 10.1.



Route the harnesses through the hole

Step 6:

Connect the ground spade to the gold pin on the rocker switch

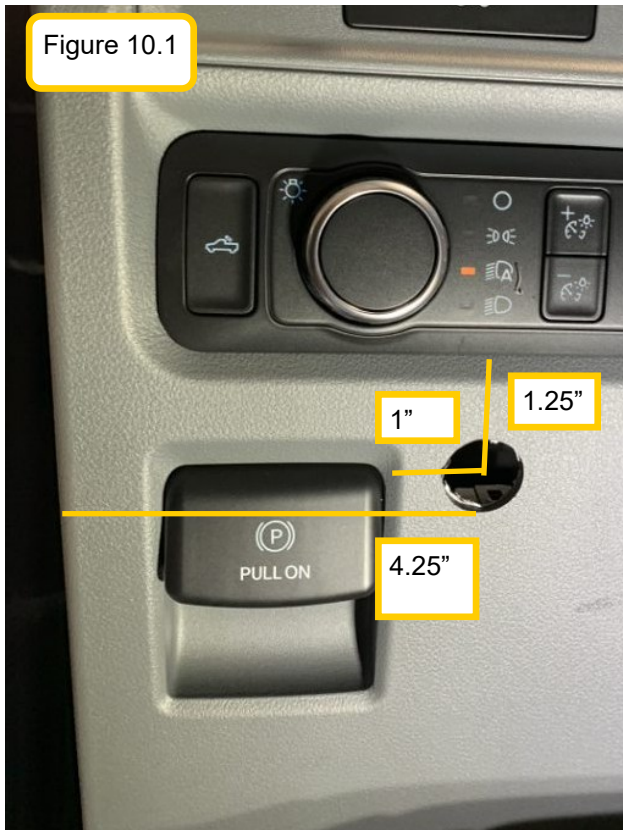
Connect the white battery power spade to the opposite terminal on the switch.

Connect the red spade to the middle pin

Insert the switch into the hole and place the strobe/beacon decal (if supplied) around the switch.

Reassemble all trim and secure wiring.

Figure 10.1



Strobe Install—If Applicable

Strobe pictures are for reference only. Please refer to product structure/spec sheets for the actual strobes for the install.

Figure 11.1



Step 1:

Locate the rear strobe harness #67106.

Connect the rear strobe harness to the switch harness (one of the remaining unused connectors) in the driver's foot well. Figure 11.1.

Step 2:

Locate the driver's side door sill area. Figure 11.2.

Use a trim tool to remove the trim panels in the driver's step well and dash/kick panel.

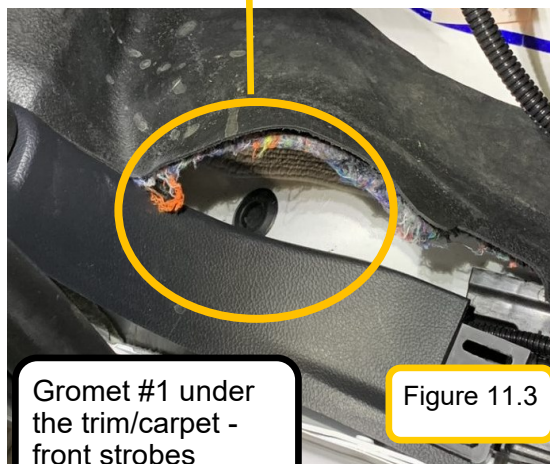
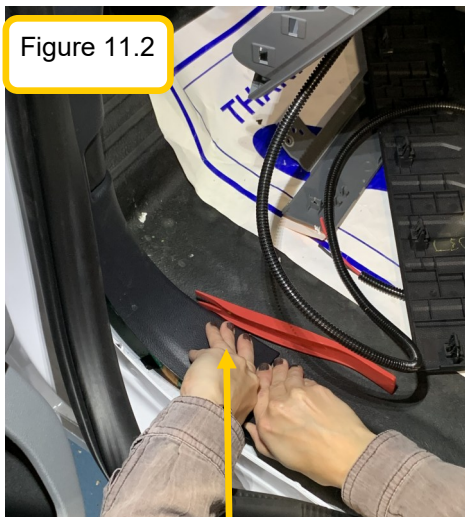
Locate the OEM grommets under the carpet. There will be one right next to the foot sill area and one to the right closer to the driver's seat.

The front strobes will use the one closest to the foot sill and the rear strobes will use the grommet closest to the driver's seat. Figure 11.3 and 11.4.

Cut an "X" in the grommet. Route the rear strobe harness through the grommet (by the seat) to the underneath of the vehicle.

Silicone the grommet when done.

Figure 11.2



Grommet #1 under the trim/carpet - front strobes

Figure 11.3



Grommet #2 under the trim/carpet - drivers seat (rear Strobes)

Figure 11.4

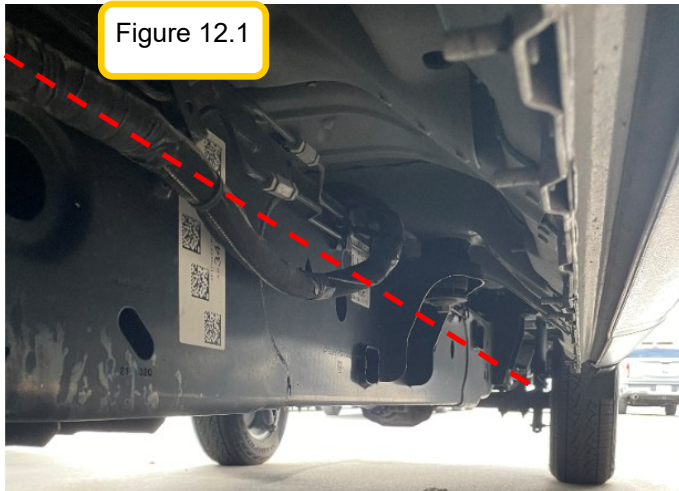


Figure 12.1

Step 3: Routing (Refer to routing diagrams at the beginning of the instructions)

Route the strobe harness rearward following the frame (red dotted line). Secure with zip ties to the OEM harness. Figure 12.1 and 12.2.

Be sure not to interfere with any orange high voltage cabling.

Step 4: Mounting Strobes

Find the left most reverse sensor.



Figure 12.2

Place the strobes in line with the sensor horizontally (about 1" down from the bumper crease) and 1" over from the sensor. Figure 12.3.

Use the strobe as a template, mark the center hole location on the bumper (for routing the wires through).

Drill a 3/8" hole for the wire pass through of the strobe. Use primer on the hole to prevent rusting. Figure 12.3.

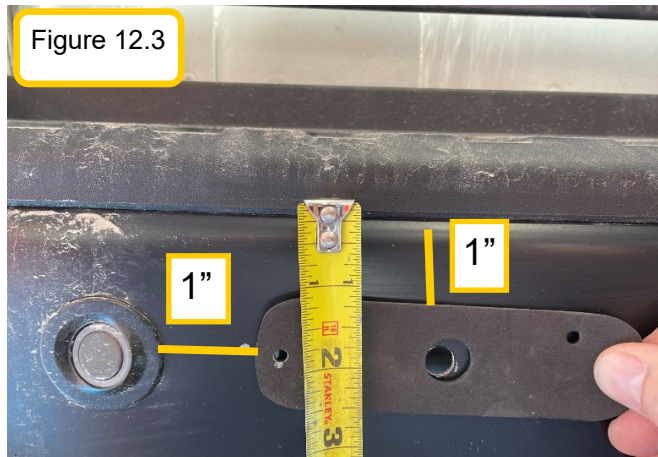


Figure 12.3

Connect the strobe light to the harness and silicone the hole.

Place the strobes in their desired locations and fasten them onto the bumper with the **ASCO SUPPLIED SCREW AND NUT: FAS0501 and FAS0503 (for rear bumper only—front will use the strobe supplied screws)**

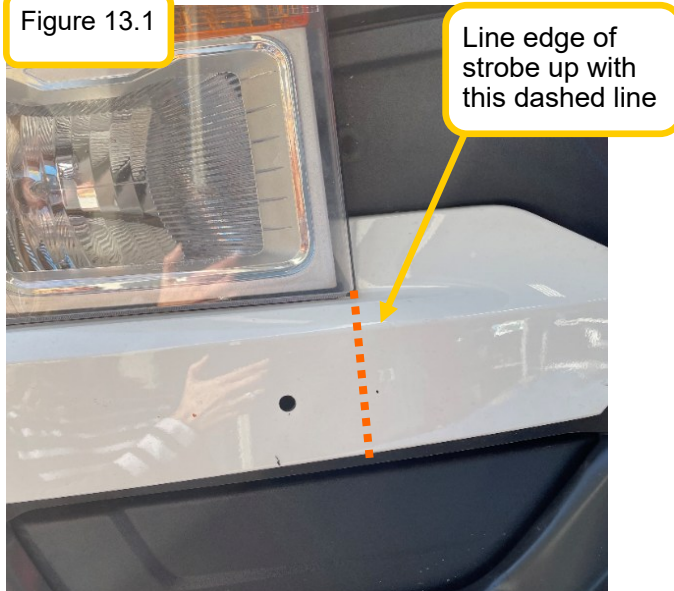
Figure 12.4.

*****TORQUE STROBES TO 10-IN-LB'S MAXIMUM*****



Figure 12.4

Figure 13.1



Step 7: Mounting Front Strobes

Locate the left front headlight area.

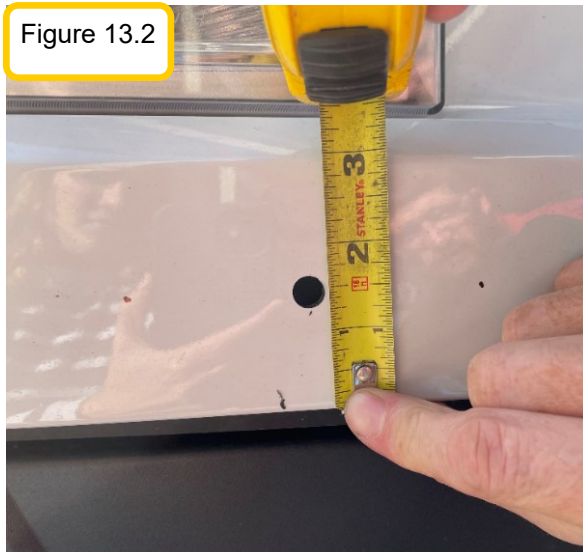
Line the farthest right edge of the strobe with the right edge of the headlight.
Figure 13.1.

Place the strobe 1.5" (or centered) up from the bottom edge of the front fascia.
Figure 13.2.

Use the strobe as a template, mark the center hole location on the panel (for routing the wires through).

Drill a 3/8" hole for the wire pass through on the strobe.

Figure 13.2



Do the following step after routing has been completed:

Place the strobes in their desired locations and fasten them onto the grill with the supplied screws.

Figures 13.3 and 13.4.

TORQUE STROBES TO 10-IN-LB'S MAXIMUM

Repeat for the other side strobe.

Figure 13.3

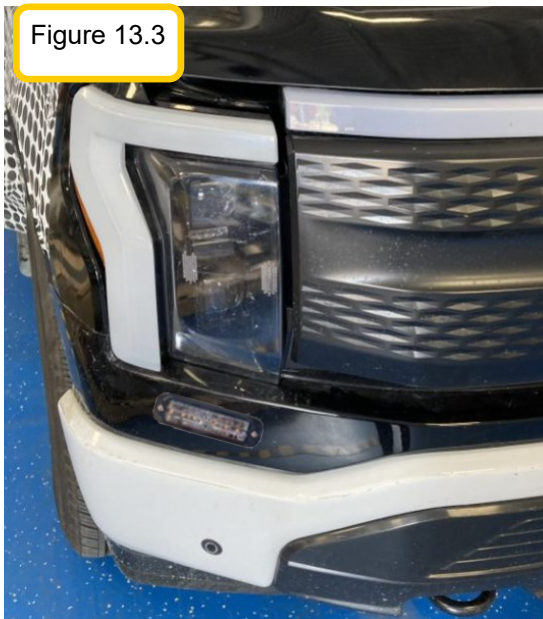


Figure 13.4



Figure 14.1



Step 5: Locate the front strobe harness #67105.

Connect the passenger side strobe to the harness. Route the harness over to the other strobe location, following the red path shown in figure 14.1.

Using a fish tape may help with the install.

Be sure not to interfere with any high voltage cabling.

Be sure not to secure or route the harness anywhere near moving or hot objects.

Figure 14.2



End to route through the OEM grommet—front strobe harness

Grommet: Cab view
Also, strobe harness connected to switch

Connect the second connector to the driver's side strobe.

Step 6:
Start by routing the inside connector end of the harness to the firewall. Figure 14.2.

Locate the grommet by the driver's foot sill in the cab area (found previously on page 11)

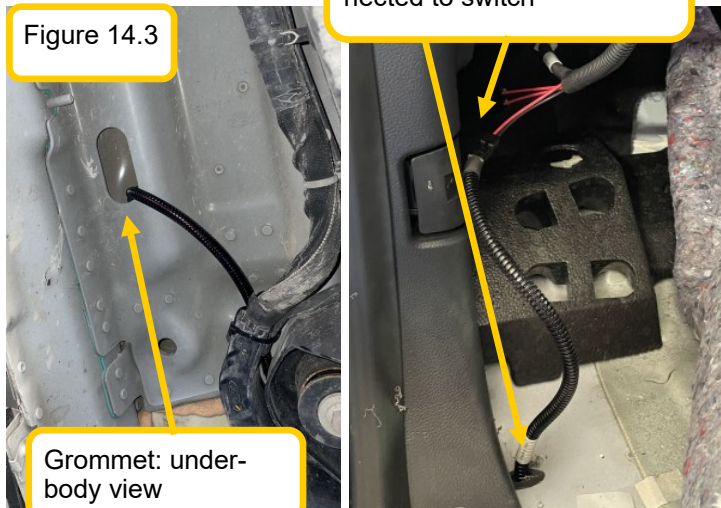
Route the harness down to the underneath of the vehicle, following the OEM harnesses.

Cut and X in the grommet and route the connector through. Figure 14.3.

Connect the front strobe harness to the switch harness (one of the remaining unused connectors) in the driver's foot well. Figure 14.4.

Secure wiring with zip ties.
Silicone the grommet. Figure 14.5.

Figure 14.3



Grommet: underbody view

Figure 14.4

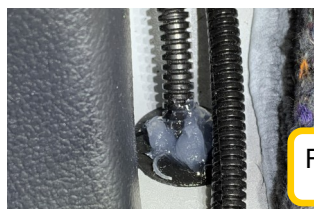
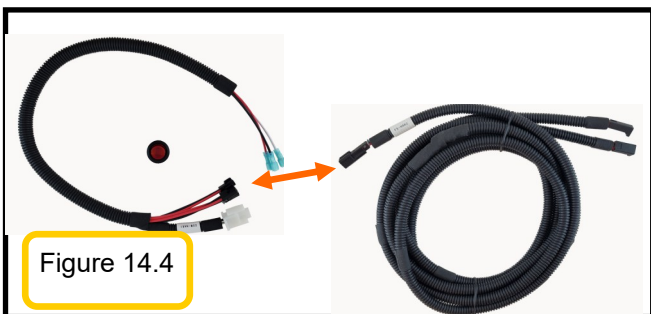


Figure 14.5

Beacon/Lightbar Install—If Applicable

Lightbar/ beacon/ and mount pictures are for reference only. Please refer to product structure/ spec sheets for the actual beacon/lightbar/mount for the install.

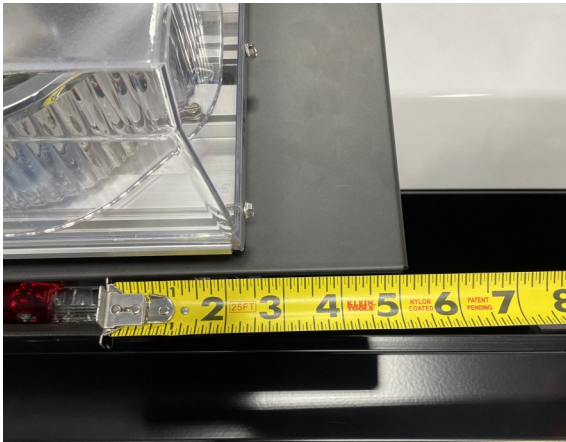


Step 1: On a table/bench: Assemble the light
Assemble the lightbar or beacon to the mount, using the supplied fasteners and rubber spacers with the lightbar.

If installing a Whelen lightbar, use the provided screws (FAS0869), washers (FAS0871), and nuts (FAS0501) in the ASCO kit. They are not provided with the light.
All other lights will have their own hardware.

Note: Lightbar (SWS Apollo) in pictures is for reference only.

Center the lightbar or beacon onto the mount, side to side, then slide the lightbar to the rear of the mount until it is flush. See pictures for reference.



Use the lightbar/beacon as template, mark the needed holes for mounting. Drill the needed holes for mounting.

Drill the hole for the wiring pass through and insert the provided grommet (if applicable).

Silicone the grommet/pass thru wiring.

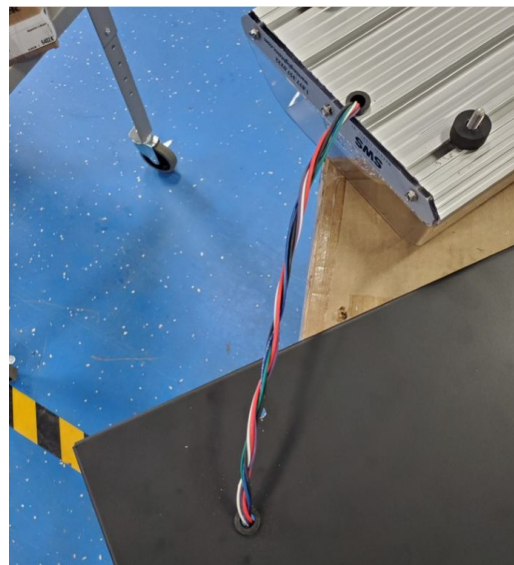
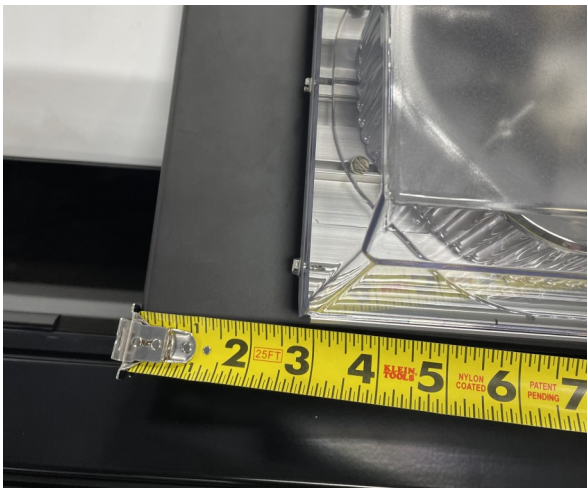




Figure 15.1

Pictures to the left are for beacon/lightbar mounting references.
Figure 15.1, 15.2, and 15.3



Figure 15.3



Figure 15.2

Step 2: Disconnect OEM Light

Using a torx T20 bit, remove the 4 screws holding the 3rd brake light to the CHMSL. Figure 15.4.

Remove the OEM light from the CHMSL and disconnect the OEM harness clip. Figure 15.5.

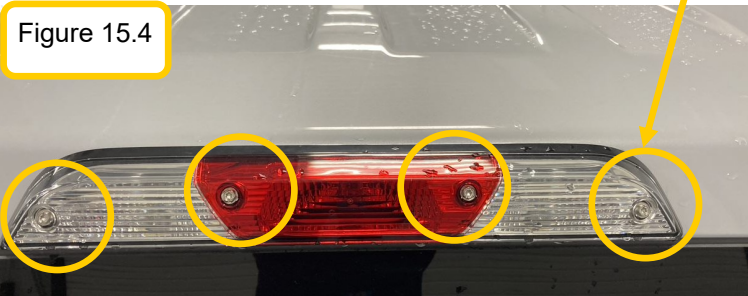


Figure 15.4

Step 3:

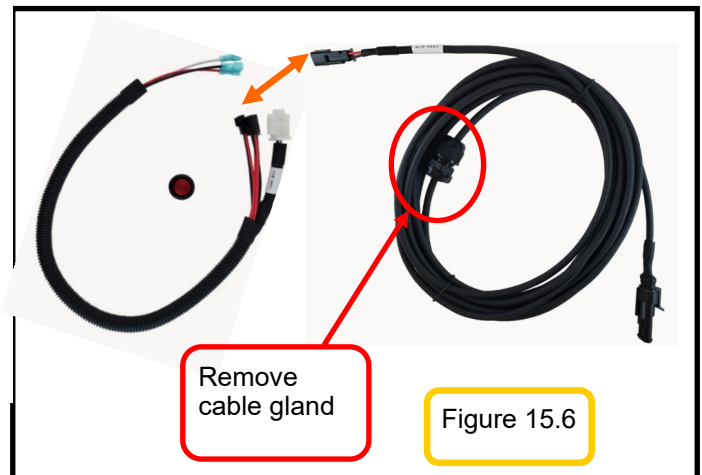
Locate the beacon/lightbar harness (67113).

Remove the cable gland off the beacon/lightbar harness. This will not be needed to the CMSL mounted light install.

Connect the harness to the switch harness (one of the remaining unused connectors) in the driver's foot well. Figure 15.6.



Figure 15.5



Remove cable gland

Figure 15.6

Beacon/Lightbar Install—If Applicable

Step 4: Routing (Refer to routing diagrams at the beginning of the instructions)

Route the beacon harness following the OEM harness rearward along the foot sill and then up the rear C pillar. Figure 16.1 and 16.2.

****BE SURE TO AVOID ALL SEAT BELT RETENTIONERS****

Step 5: Feed the fish tape through the CHMSL opening towards the driver's side C pillar. Tape the harness to the fish tape and pull through the CHMSL opening. Figure 16.3.

Make sure harness is tucked head liner and C pillar trim. Figure 16.4.

See pictures for routing references. Secure all wiring with cable ties and trim panels.

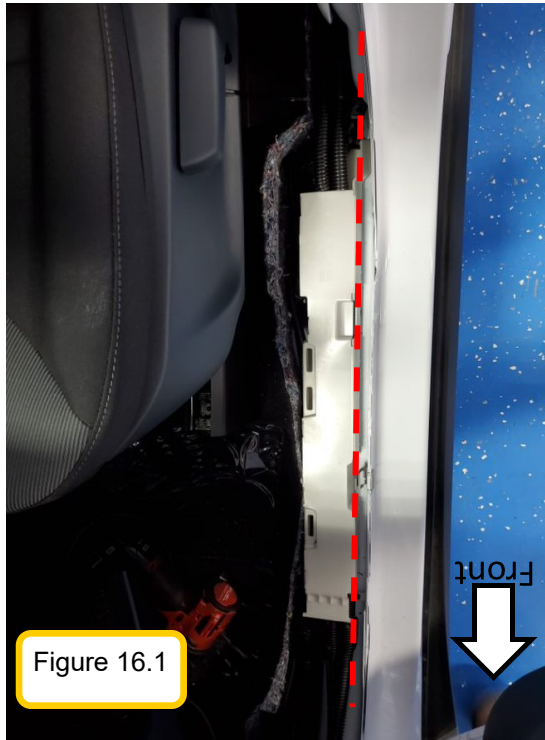
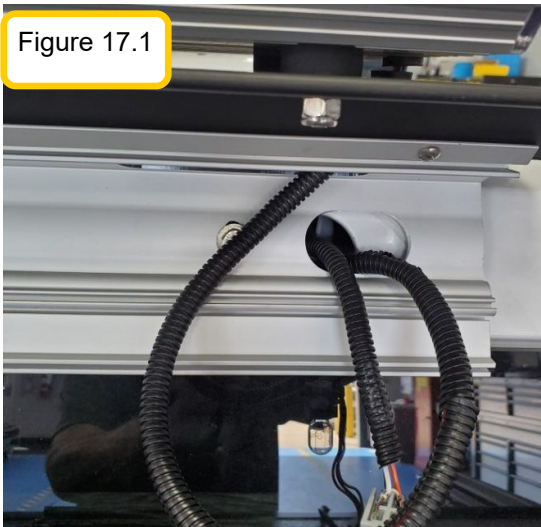


Figure 17.1



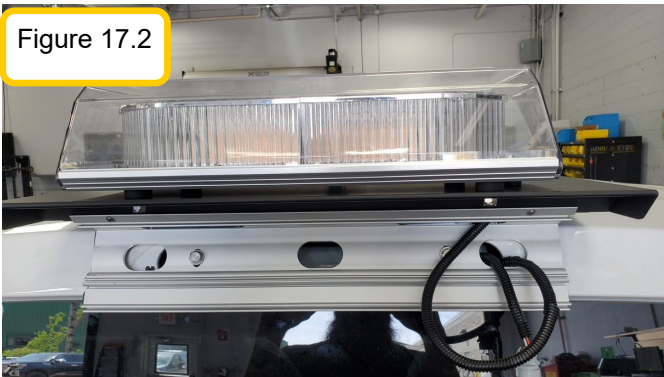
Step 5: Mounting the light:

Using the mount manufacturer supplied instructions, attach the mount to the vehicle body.

Pull the lightbar harness through the mount opening like seen in the picture to the left—before re-installing the OEM light and black trim plastic piece. Figure 17.1, 17.2, and 17.3.

Connect the beacon/lightbar harness with the beacon/lightbar.

Figure 17.2



Tape up all non-needed wires from the lightbar/beacon.

Assemble the rest of the needed lightbar/beacon mount pieces.

Re-connect all the OEM light wiring and attach the light back to the Acari mount/vehicle. Figure 17.4.

Figure 17.3



Figure 17.4





Insert the fuse into the inline-fuse holder on the power harness. The install is now complete. Secure all wiring with zip ties. Re-attach all trim. Re-assure all pass through holes have been silicone. Double check the functionality of the lights and switches.

PART NUMBER

13905-0

ITEM DESCRIPTION: WIRE TIE, NYLON 40Lb, 8.5" BLACK



MANUFACTURER: WAYTEK, INC. or equivalent
MANUFACTURERS PART NUMBER: 21093M or 21093C

SPECIFICATIONS: STANDARD CABLE TIE
 BLACK, NYLON
 8-1/2" LONG
 TENSILE STRENGTH: 40.0 LBS
 21093M = 1,000 quantity
 21093C = 100 quantity

SPECIAL NOTES: PART NUMBER IS BLACK.

SUPPLIED BY: THIS ITEM IS ADRIAN AVAILABLE!

PURCHASED PRODUCT DATA SHEET (PPDS)

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ADRIAN STEEL
VAN AND PICKUP EQUIPMENT

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ADRIAN, MI 49221
517-265-6194
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WHEN INSTALLING EQUIPMENT IN OR ON VEHICLES CHECK FOR FUEL TANKS, FUEL LINES, CONTROL LINES AND ELECTRICAL WIRING BEFORE DRILLING! ALWAYS USE DRILL BITS WITH INTEGRAL STOPS WHENEVER POSSIBLE!

DRAWN BY
MDG

DATE DRAWN
10/26/2006

ECN NUMBER
18021

ECN DATE
11/13/2015

PART WEIGHT
0.01 LBS.

REV. LEVEL
D

PART NUMBER
13905-0

PART NUMBER

26618-0

ITEM DESCRIPTION: SILICONE, 1oz. TUBE



SPECIFICATIONS: SU5005 RTV SILICONE
1oz. TUBE
CLEAR OR EQUIVALENT
SELF PIERCING CAP

SPECIAL NOTES:

SUPPLIED BY: THIS ITEM IS ADRIAN AVAILABLE!

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CAUTION

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DRAWN BY
JLC

DATE DRAWN
7/21/2001

ECN NUMBER
16551

ECN DATE
7/22/2014

PART WEIGHT
0.02 LBS.

REV. LEVEL
C

PART NUMBER
26618-0

PART NUMBER

26618-0

ITEM DESCRIPTION: SILICONE, 1oz. TUBE



SPECIFICATIONS: SU5005 RTV SILICONE
1oz. TUBE
CLEAR OR EQUIVALENT
SELF PIERCING CAP

SPECIAL NOTES:

SUPPLIED BY: THIS ITEM IS ADRIAN AVAILABLE!

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DRAWN BY
JLC

DATE DRAWN
7/21/2001

ECN NUMBER
16551

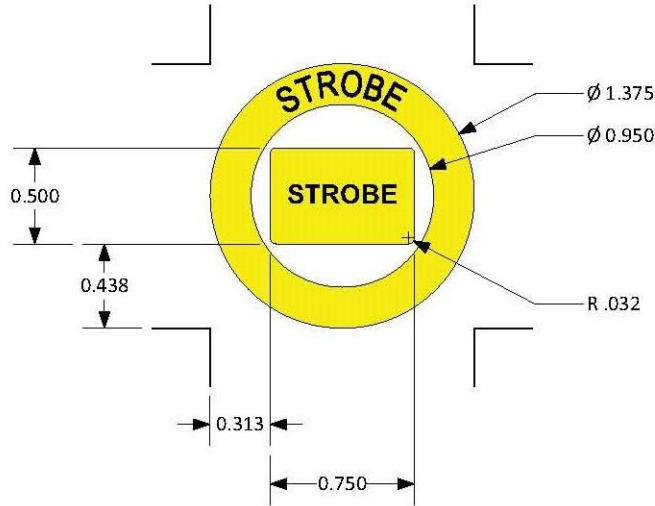
ECN DATE
7/22/2014

PART WEIGHT
0.02 LBS.

REV. LEVEL
C

PART NUMBER
26618-0

ITEM DESCRIPTION: STROBE SWITCH DECAL SET



MANUFACTURER: VANNER
MANUFACTURERS PART NUMBER: TBD

SPECIFICATIONS: (1) Circular Yellow Decal (ID=0.950", OD=1.375") with "STROBE" in black letters
(1) Rectangular Yellow Decal (H=0.500", L=0.750") with "STROBE" in black letters

SPECIAL NOTES: For round rocker switch (OD=0.780") and Ford Transit Upfitter Switches.

SUPPLIED BY: THIS ITEM IS ADRIAN AVAILABLE!

PURCHASED PRODUCT DATA SHEET (PPDS)

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**906 JAMES STREET
ADRIAN, MI 49221
517-265-6194
WWW.ADRIANSTEEL.COM**

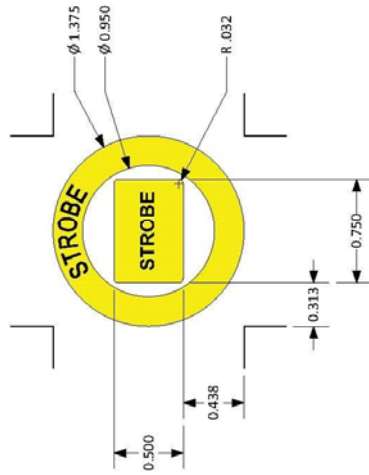


CAUTION
WHEN INSTALLING EQUIPMENT IN OR ON VEHICLES CHECK FOR FUEL TANKS, FUEL LINES, CONTROL LINES AND ELECTRICAL WIRING BEFORE DRILLING! ALWAYS USE DRILL BITS WITH INTEGRAL STOPS WHENEVER POSSIBLE!

DRAWN BY RJB	DATE DRAWN 11/15/2017
ECN NUMBER XXXX	ECN DATE XXXXXX
PART WEIGHT 0.02 LBS.	REV. LEVEL A
PART NUMBER 55073	

REVISIONS		
REV	DESCRIPTION	DATE

- NOTES:
1. MATERIAL : .002 YELLOW POLYESTER
 2. ARTWORK FROM D91XXXX-A PAGE 1, PMS BLACK
 3. .001 OVERLAMINATE
 4. ADHESIVE BACKED



		HILLIARD, OHIO USA	
TOL. LABEL/METAL	.x ± .025 .xx ± .015 .xxx ± .005	REAEACO NO.:	XXXX
TITLE:	LABEL, STROBE TXT, .95ID ROUND SWITCH	THIS DRAWING AND ALL INFORMATION CONTAINED HEREIN IS THE PROPERTY OF VANNER INC. AND MAY NOT BE COPIED, REPRODUCED OR DIVULGED TO UNAUTHORIZED PERSONS WITHOUT THE EXPRESS WRITTEN CONSENT OF VANNER INC. IT IS PROVIDED SOLELY FOR THE CONVENIENCE OF THE USER AND SHALL BE RETURNED UPON REQUEST.	
DRAWING/ PART NO.	D01XXXX	SCALE:	NONE
REV SHEET 1 OF 1	A	DRNDATE	11/14/17
CHKDATE	XXX	TOL. CABLES	.xxx ± .25

PART NUMBER
55073

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WHEN INSTALLING EQUIPMENT IN OR ON VEHICLES CHECK FOR FUEL TANKS, FUEL LINES, CONTROL LINES AND ELECTRICAL WIRING BEFORE DRILLING! ALWAYS USE DRILL BITS WITH INTEGRAL STOPS WHENEVER POSSIBLE!

DRAWN BY RJB	DATE DRAWN 11/15/2017
ECN NUMBER XXXX	ECN DATE XXXXXXX
PART WEIGHT 0.02 LBS.	REV. LEVEL A
PART NUMBER 55073	

LOC | QTY | Part # | Description | Size

Material: IJ39 | Lamination: 8518

- 1: 6039597.Strobe Switch-1.52" x 2.07"



Note: Part will not be weeded, just cut.

Kit# 8001872 | Adrian Steel Part # 55073

06/01/2023 • JY
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ASCO REV.1 6/14/2023

 FINAL DESIGN	CLIENT NAME:		Switch Decals		O-ID: O15319-1
	Adrian Steel				Rev #: XXXX
	DATE:	DESIGNER:			Opt #: A
	O5/31/2023	TRN			

Please check information to confirm accurate vehicle specifications.

CLEANING INSTRUCTIONS All surfaces must be considered contaminated. Clean the vehicle surface immediately before applying the film. Dust and other contaminants can collect quickly on the surface and prevent the film from adhering properly. Even a freshly painted surface can collect dust before graphics can be applied.

For the best success with the films recommended for vehicle graphics, always apply the graphics when the air and vehicle surface are both above 60°F (16°C) and below 90°F (32°C) before beginning the installation.

PURCHASED COMPONENT KEY FEATURES

DESCRIPTION OF REQUIREMENTS

DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)

N/A

LOAD/RATING REQUIREMENT

N/A

MATERIAL REQUIREMENT

N/A

PACKAGING REQUIREMENT

N/A

OTHER REQUIREMENTS

Note:
This is also from HellermannTyton:
Their Part Number is 156-00592



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TOLERANCES & INSPECTION

UNLESS OTHERWISE SPECIFIED

ALL BEND ANGLES ARE 90 DEGREES

ALL DIMENSIONS ARE IN INCHES.

REFERENCE DIMENSIONS (X.XXX)
DO NOT REQUIRE INSPECTION

FEATURES	HOLES/SLOTS	ANGLES
0.0 = ± .125	0.0 = ± .062	0° = ± 2°
0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°
0.000 = ± .031	0.000 = ± .015	

Material Thickness: per ASTM Std.
Weld Callouts per AWS

RELEASE & REVISIONS

INITIAL ECN: **22671**

CURRENT ECN: **22671**

ECN DESCRIPTION:

RELEASE TO PRODUCTION

REVISED BY: **EMS**

PURCHASED COMPONENT

REFERENCED SUPPLIER AND/OR MANUFACTURER

Fastenal

REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER

0787863

COLOR (ONLY LIST IF COLOR SPECIFIC)

COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE)
(NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)

NO

PRINTED DOCUMENT IS UNCONTROLLED

Sheet 1 of 1

PART / PRODUCT IDENTIFICATION



ADRIAN STEEL®

ADRIAN STEEL COMPANY
906 JAMES STREET, ADRIAN, MI 49221

REVISION LEVEL

A

MAT'L USED:

DESIGNED BY: **EMS**

DESCRIPTION:

Clip, Black UV Tie, HellermannTyton

WEIGHT (Lbs.): **0.5**

SEGMENT CODE: **ELE**

PART NUMBER: **59713**

PURCHASED COMPONENT KEY FEATURES

DESCRIPTION OF REQUIREMENTS

DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)

N/A

LOAD/RATING REQUIREMENT

N/A

MATERIAL REQUIREMENT

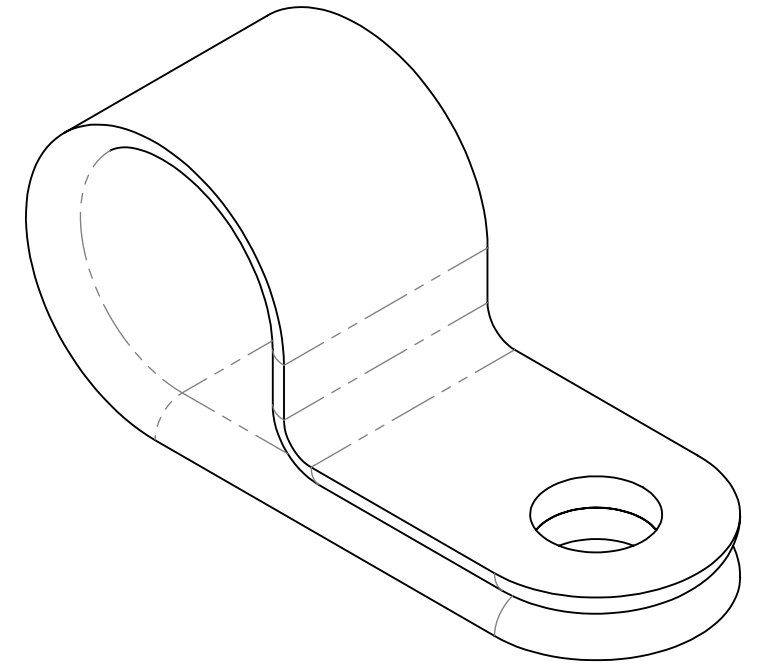
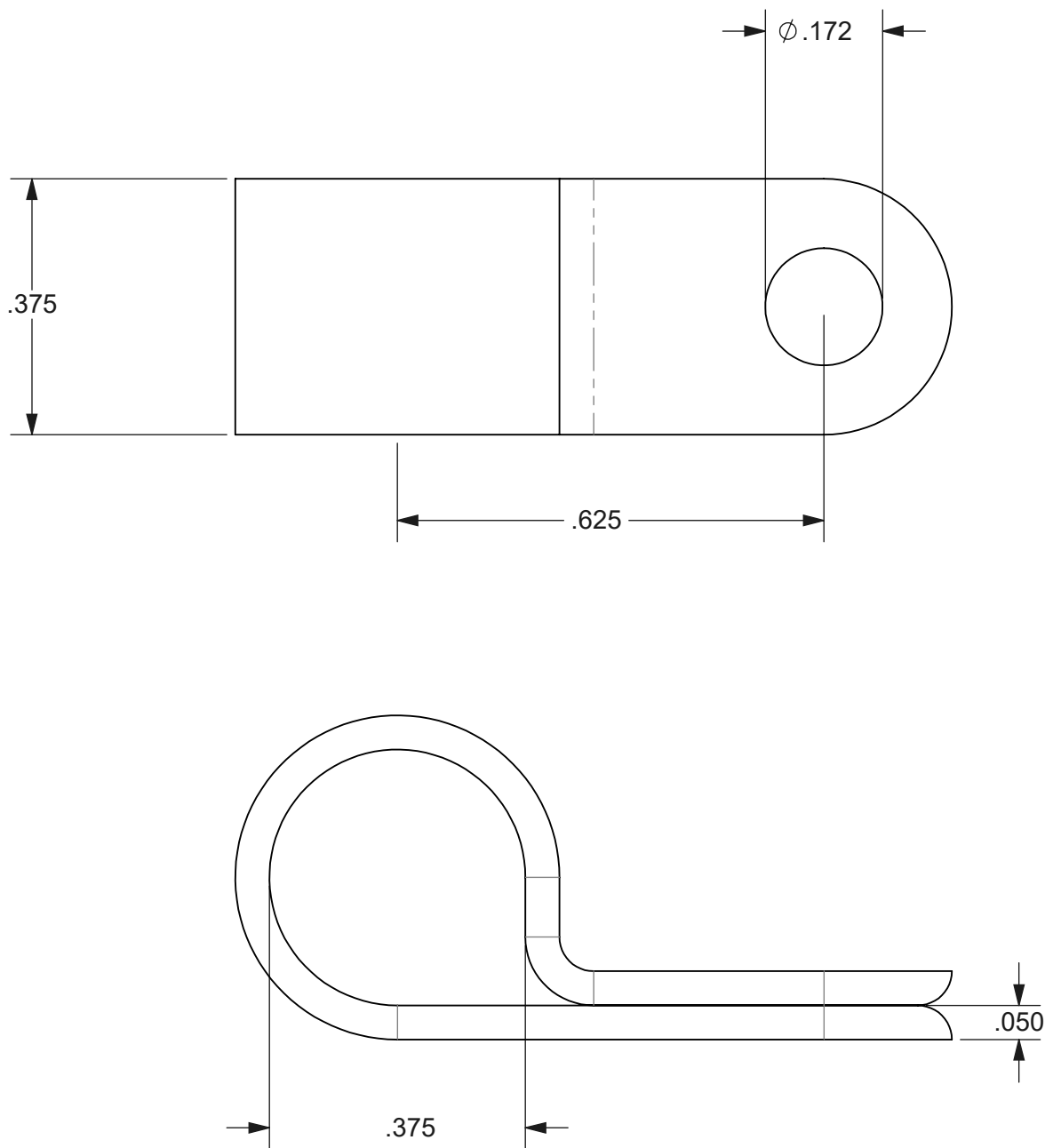
N/A

PACKAGING REQUIREMENT

N/A

OTHER REQUIREMENTS

N/A



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Sheet 1 of 1

TOLERANCES & INSPECTION

UNLESS OTHERWISE SPECIFIED

ALL BEND ANGLES ARE 90 DEGREES

ALL DIMENSIONS ARE IN INCHES.

REFERENCE DIMENSIONS (X.XXX)
DO NOT REQUIRE INSPECTION

FEATURES	HOLES/SLOTS	ANGLES
0.0 = ± .125	0.0 = ± .062	0° = ± 2°
0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°
0.000 = ± .031	0.000 = ± .015	

Material Thickness: per ASTM Std.
Weld Callouts per AWS

RELEASE & REVISIONS

INITIAL ECN: **25297**

CURRENT ECN: **25334**

ECN DESCRIPTION:

UPDATE SUPPLIER TO SAY EQUIVALENT

REVISED BY:

PURCHASED COMPONENT

REFERENCED SUPPLIER AND/OR MANUFACTURER
MCMASTER-CARR OR EQUIVALENT

REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER
8876T38 OR EQUIVALENT

COLOR (ONLY LIST IF COLOR SPECIFIC)

BLACK

COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE)
(NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)

NO

PART / PRODUCT IDENTIFICATION



ADRIAN STEEL®

ADRIAN STEEL COMPANY
906 JAMES STREET, ADRIAN, MI 49221

REVISION LEVEL

B

MAT'L USED:

DESIGNED BY: **E.BURKE**

DESCRIPTION:

Nylon Plastic Loop Clamp

WEIGHT (Lbs.): **0.001**

SEGMENT CODE: **HDW**

PART NUMBER: **66843**

PURCHASED COMPONENT KEY FEATURES

DESCRIPTION OF REQUIREMENTS

DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)

N/A

LOAD/RATING REQUIREMENT

N/A

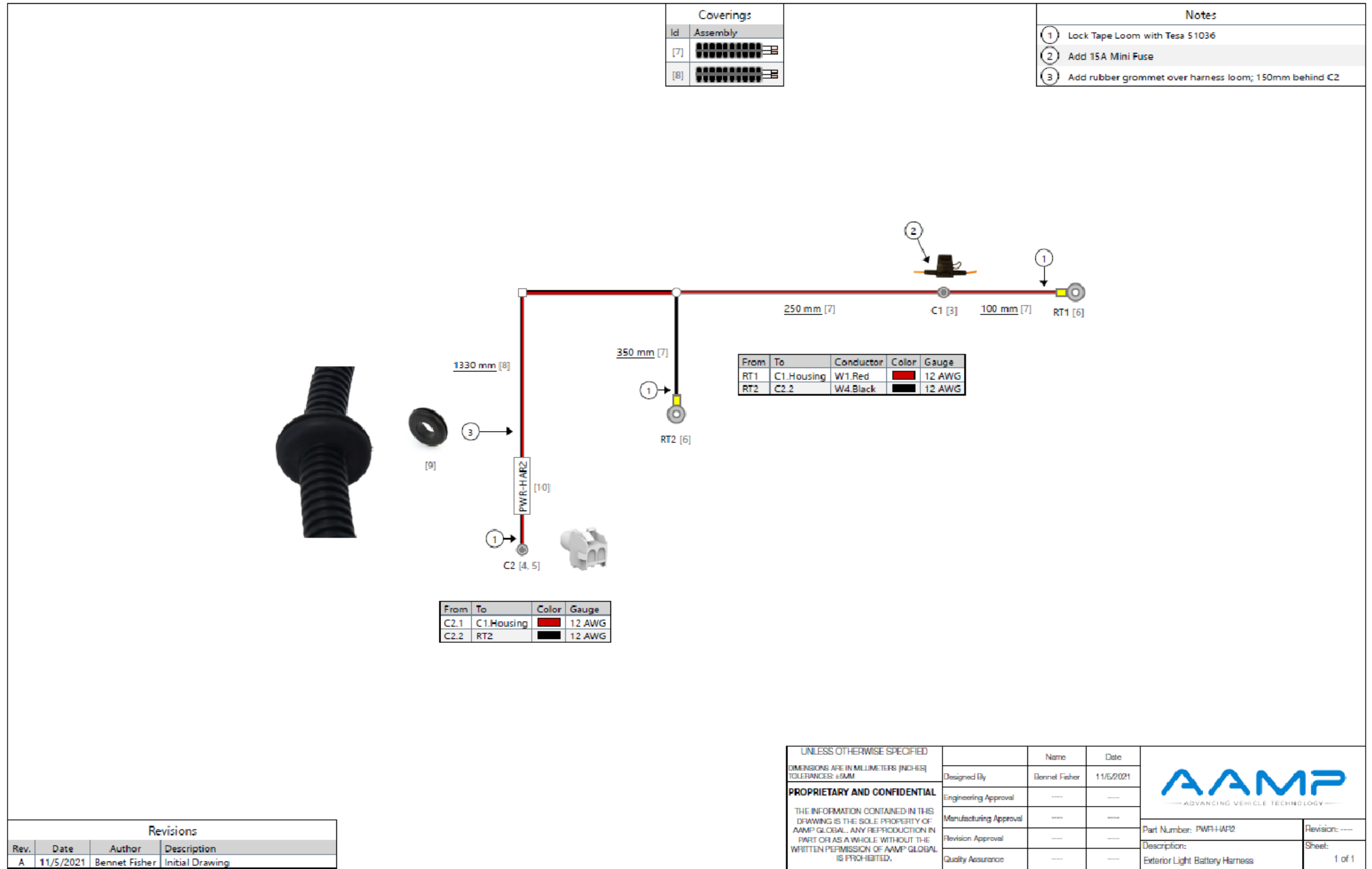
MATERIAL REQUIREMENT

N/A

PACKAGING REQUIREMENT

N/A

OTHER REQUIREMENTS



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TOLERANCES & INSPECTION

UNLESS OTHERWISE SPECIFIED

ALL BEND ANGLES ARE 90 DEGREES

ALL DIMENSIONS ARE IN INCHES.

REFERENCE DIMENSIONS (X.XXX) DO NOT REQUIRE INSPECTION

FEATURES	HOLES/SLOTS	ANGLES
0.0 = ± .125	0.0 = ± .062	0° = ± 2°
0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°
0.000 = ± .031	0.000 = ± .015	

Material Thickness: per ASTM Std.
Weld Callouts per AWS

RELEASE & REVISIONS

INITIAL ECN: **25378**

CURRENT ECN: **25378**

ECN DESCRIPTION:
RELEASE FOR PRODUCTION

REVISED BY:

PURCHASED COMPONENT

REFERENCED SUPPLIER AND/OR MANUFACTURER
AAMP GLOBAL

REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER
67093 OR PWR-HAR2

COLOR (ONLY LIST IF COLOR SPECIFIC)
NO

COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE) (NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)
NO

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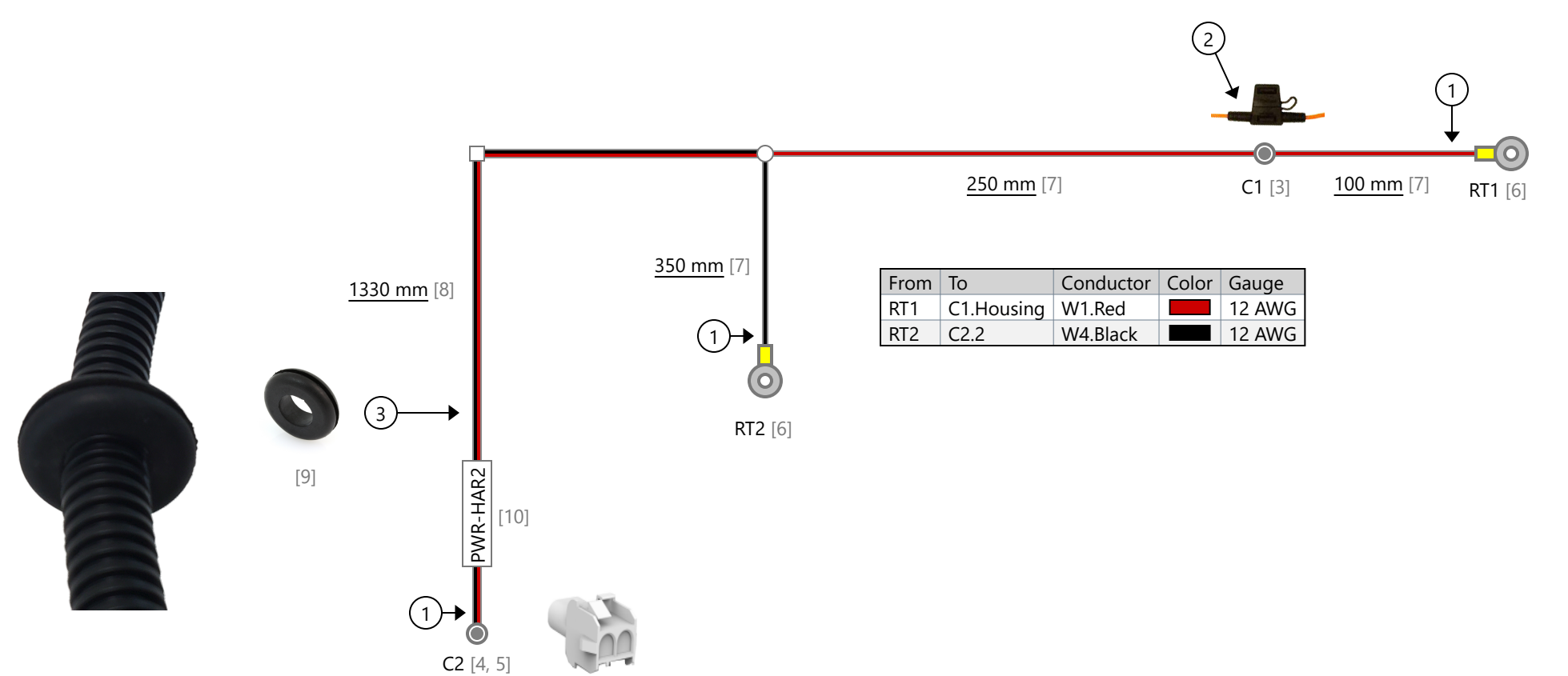
Sheet 1 of 1

PART / PRODUCT IDENTIFICATION

	ADRIAN STEEL	ADRIAN STEEL COMPANY 906 JAMES STREET, ADRIAN, MI 49221	REVISION LEVEL A
	MAT'L USED: PURCHASED	DESIGNED BY: E.BURKE	
DESCRIPTION: POWER HARNESS EXTERIOR 2			
WEIGHT (Lbs.): 0.2	SEGMENT CODE: ELE	PART NUMBER: 67093	

Coverings	
Id	Assembly
[7]	
[8]	

Notes	
①	Lock Tape Loom with Tesa 51036
②	Add 15A Mini Fuse
③	Add rubber grommet over harness loom; 150mm behind C2



From	To	Conductor	Color	Gauge
RT1	C1.Housing	W1.Red		12 AWG
RT2	C2.2	W4.Black		12 AWG

From	To	Color	Gauge
C2.1	C1.Housing		12 AWG
C2.2	RT2		12 AWG

Revisions			
Rev.	Date	Author	Description
A	11/5/2021	Bennet Fisher	Initial Drawing

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	Engineering Approval	----	----	
	Manufacturing Approval	----	----	
	Revision Approval	----	----	
	Quality Assurance	----	----	

PURCHASED COMPONENT KEY FEATURES

DESCRIPTION OF REQUIREMENTS

DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)

N/A

LOAD/RATING REQUIREMENT

N/A

MATERIAL REQUIREMENT

N/A

PACKAGING REQUIREMENT

N/A

OTHER REQUIREMENTS



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TOLERANCES & INSPECTION

UNLESS OTHERWISE SPECIFIED

ALL BEND ANGLES ARE 90 DEGREES

ALL DIMENSIONS ARE IN INCHES.

REFERENCE DIMENSIONS (X.XXX)
DO NOT REQUIRE INSPECTION

FEATURES	HOLES/SLOTS	ANGLES
0.0 = ± .125	0.0 = ± .062	0° = ± 2°
0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°
0.000 = ± .031	0.000 = ± .015	

Material Thickness: per ASTM Std.
Weld Callouts per AWS

RELEASE & REVISIONS

INITIAL ECN: **25378**

CURRENT ECN: **25378**

ECN DESCRIPTION:

RELEASE FOR PRODUCTION

REVISED BY:

PURCHASED COMPONENT

REFERENCED SUPPLIER AND/OR MANUFACTURER

AAMP GLOBAL

REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER

SSW-HAR1 OR 67097

COLOR (ONLY LIST IF COLOR SPECIFIC)

COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE)
(NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)

NO

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Sheet 1 of 1

PART / PRODUCT IDENTIFICATION



ADRIAN STEEL®

ADRIAN STEEL COMPANY
906 JAMES STREET, ADRIAN, MI 49221

REVISION LEVEL

A

MAT'L USED: **PURCHASED**


DESIGNED BY: **E.BURKE**

DESCRIPTION: **SWITCH HARNESS 1 EXTERIOR LIGHTING**

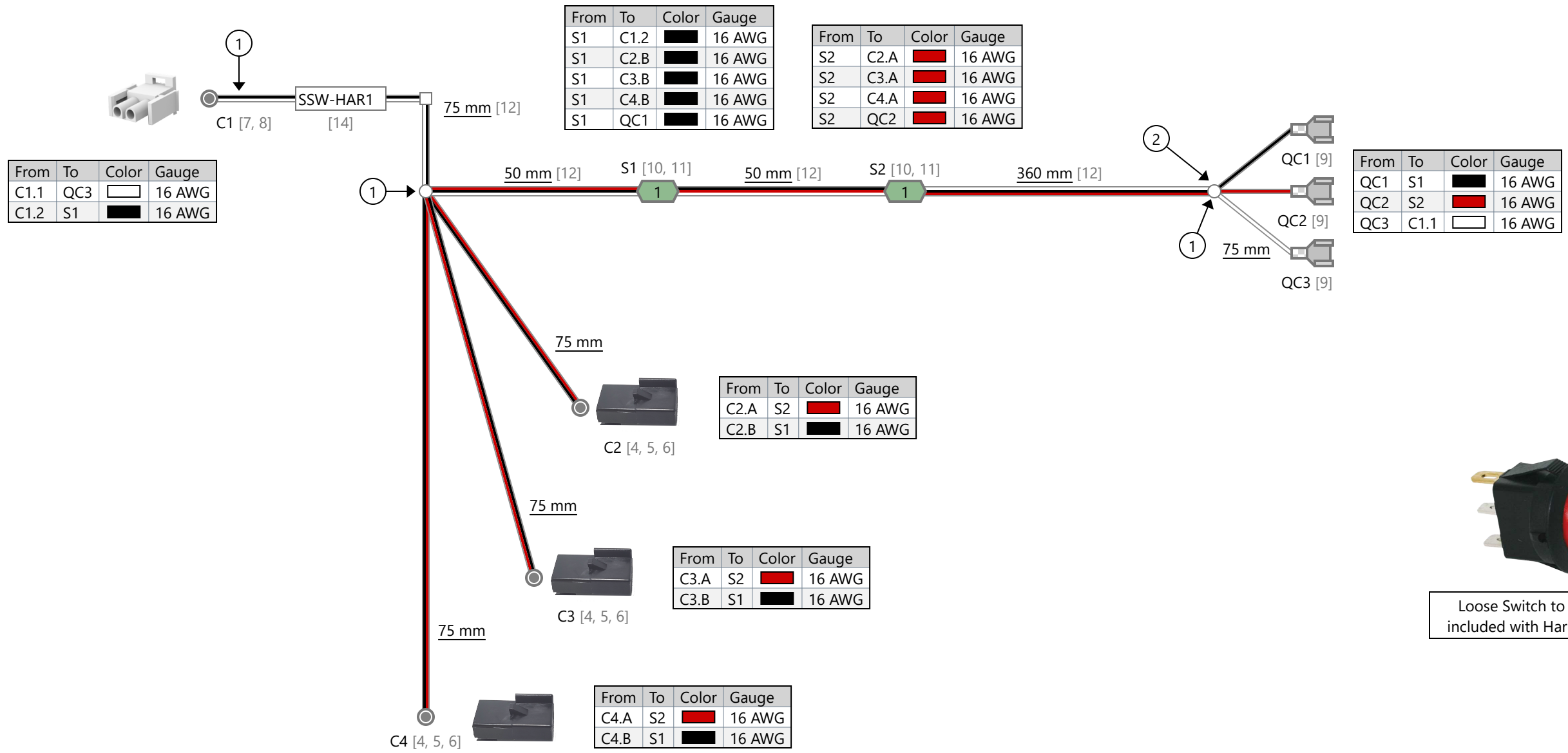
WEIGHT (Lbs.): **0.2**



SEGMENT CODE: **ELE**






PART NUMBER: **67097**





Coverings	
Id	Assembly
[12]	




Notes	
①	Lock Tape Loom with Tesa 51608
②	75mm between end of loom and Quick Connects







From	To	Color	Gauge
C1.1	QC3		16 AWG
C1.2	S1		16 AWG



From	To	Color	Gauge
S1	C1.2		16 AWG
S1	C2.B		16 AWG
S1	C3.B		16 AWG
S1	C4.B		16 AWG
S1	QC1		16 AWG

From	To	Color	Gauge
S2	C2.A		16 AWG
S2	C3.A		16 AWG
S2	C4.A		16 AWG
S2	QC2		16 AWG

From	To	Color	Gauge
QC1	S1		16 AWG
QC2	S2		16 AWG
QC3	C1.1		16 AWG

From	To	Color	Gauge
C2.A	S2		16 AWG
C2.B	S1		16 AWG

From	To	Color	Gauge
C3.A	S2		16 AWG
C3.B	S1		16 AWG

From	To	Color	Gauge
C4.A	S2		16 AWG
C4.B	S1		16 AWG



Revisions			
Rev.	Date	Author	Description
A	11/5/2021	Bennet Fisher	Initial Drawing

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS (INCHES) TOLERANCES: ±5MM		Name	Date
PROPRIETARY AND CONFIDENTIAL		Designed By	Bennet Fisher 11/5/2021
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		Manufacturing Approval	----
		Revision Approval	----
		Quality Assurance	----



Part Number: SSW-HAR1	Revision: ----
Description: Strobe Switch Harness - 3 Outputs	Sheet: 1 of 1

PURCHASED COMPONENT KEY FEATURES

DESCRIPTION OF REQUIREMENTS

DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)

N/A

LOAD/RATING REQUIREMENT

N/A

MATERIAL REQUIREMENT

N/A

PACKAGING REQUIREMENT

N/A

OTHER REQUIREMENTS



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TOLERANCES & INSPECTION

UNLESS OTHERWISE SPECIFIED

ALL BEND ANGLES ARE 90 DEGREES

ALL DIMENSIONS ARE IN INCHES.

REFERENCE DIMENSIONS (X.XXX)
DO NOT REQUIRE INSPECTION

FEATURES	HOLES/SLOTS	ANGLES
0.0 = ± .125	0.0 = ± .062	0° = ± 2°
0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°
0.000 = ± .031	0.000 = ± .015	

Material Thickness: per ASTM Std.
Weld Callouts per AWS

RELEASE & REVISIONS

INITIAL ECN: **25378**

CURRENT ECN: **25378**

ECN DESCRIPTION:

RELEASE FOR PRODUCTION

REVISED BY:

PURCHASED COMPONENT

REFERENCED SUPPLIER AND/OR MANUFACTURER

AAMP GLOBAL

REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER

FS-HAR5 OR 67105

COLOR (ONLY LIST IF COLOR SPECIFIC)

COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE)
(NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)

NO

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Sheet 1 of 1

PART / PRODUCT IDENTIFICATION



ADRIAN STEEL®

ADRIAN STEEL COMPANY
906 JAMES STREET, ADRIAN, MI 49221

REVISION LEVEL

A

MAT'L USED: **PURCHASED**

DESIGNED BY: **E.BURKE**

DESCRIPTION: **FRONT STROBE HARNESS 5**

WEIGHT (Lbs.): **0.2**

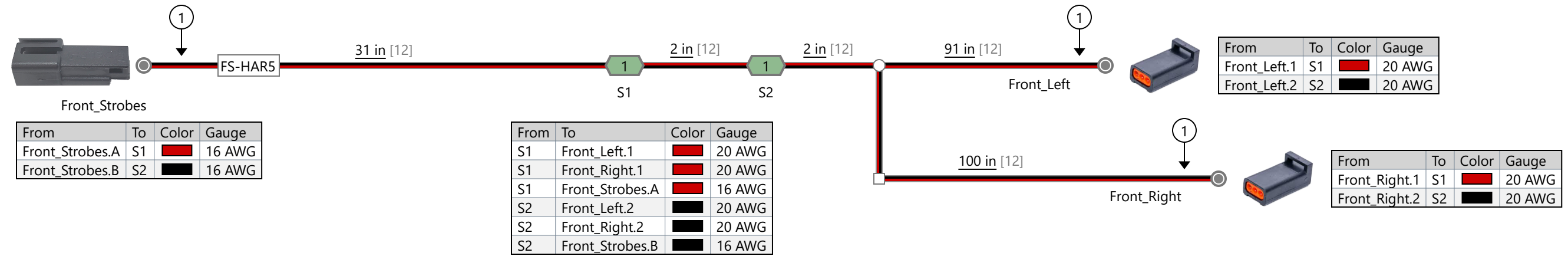
SEGMENT CODE: **ELE**

PART NUMBER: **67105**

Bill of Materials				
Id	Type	Manufacturer	Part Number	Quantity
12	Corrugated Tubing		0.25" Nylon Split Wall	226 in

Coverings	
Id	Assembly
[12]	

Notes	
①	Lock Tape Loom with Tesa 51036



From	To	Color	Gauge
Front_Strobes.A	S1	Red	16 AWG
Front_Strobes.B	S2	Black	16 AWG

From	To	Color	Gauge
S1	Front_Left.1	Red	20 AWG
S1	Front_Right.1	Red	20 AWG
S1	Front_Strobes.A	Red	16 AWG
S2	Front_Left.2	Black	20 AWG
S2	Front_Right.2	Black	20 AWG
S2	Front_Strobes.B	Black	16 AWG

From	To	Color	Gauge
Front_Left.1	S1	Red	20 AWG
Front_Left.2	S2	Black	20 AWG

From	To	Color	Gauge
Front_Right.1	S1	Red	20 AWG
Front_Right.2	S2	Black	20 AWG

Revisions			
Rev.	Date	Author	Description
A	5/11/2022	Bennet Fisher	Initial Drawing

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	Designed By	Bennet Fisher		05/11/2022
	Engineering Approval			
	Manufacturing Approval			
	Revision Approval			
Quality Assurance				
Part Number: FS-HAR5_		Revision: A		
Description:		Sheet:		
Ford Lightning Front Strobe Harness		----		

PURCHASED COMPONENT KEY FEATURES

DESCRIPTION OF REQUIREMENTS

DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)

N/A

LOAD/RATING REQUIREMENT

N/A

MATERIAL REQUIREMENT

N/A

PACKAGING REQUIREMENT

N/A

OTHER REQUIREMENTS



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TOLERANCES & INSPECTION

UNLESS OTHERWISE SPECIFIED

ALL BEND ANGLES ARE 90 DEGREES

ALL DIMENSIONS ARE IN INCHES.

REFERENCE DIMENSIONS (X.XXX)
DO NOT REQUIRE INSPECTION

FEATURES	HOLES/SLOTS	ANGLES
0.0 = ± .125	0.0 = ± .062	0° = ± 2°
0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°
0.000 = ± .031	0.000 = ± .015	

Material Thickness: per ASTM Std.
Weld Callouts per AWS

RELEASE & REVISIONS

INITIAL ECN: **25378**

CURRENT ECN: **25378**

ECN DESCRIPTION:

RELEASE FOR PRODUCTION

REVISED BY:

PURCHASED COMPONENT

REFERENCED SUPPLIER AND/OR MANUFACTURER

AAMP GLOBAL

REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER

RS-HAR1 OR 67106

COLOR (ONLY LIST IF COLOR SPECIFIC)

COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE)
(NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)

NO

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Sheet 1 of 1

PART / PRODUCT IDENTIFICATION



ADRIAN STEEL®

ADRIAN STEEL COMPANY
906 JAMES STREET, ADRIAN, MI 49221

REVISION LEVEL

A

MAT'L USED: **PURCHASED**


DESIGNED BY: **E.BURKE**

DESCRIPTION: **REAR STROBE HARNESS 1**

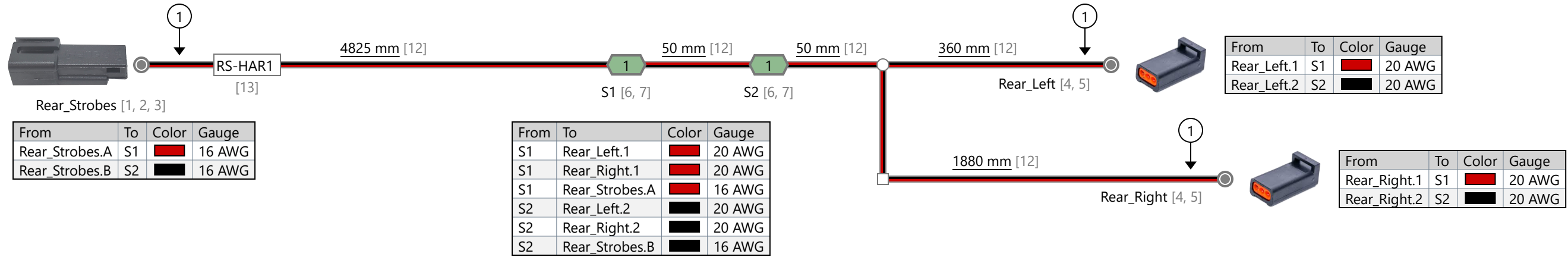
WEIGHT (Lbs.): **0.2**

SEGMENT CODE: **ELE**

PART NUMBER: **67106**

Coverings	
Id	Assembly
[12]	

Notes	
①	Lock Tape Loom with Tesa 51036



From	To	Color	Gauge
Rear_Strobes.A	S1	Red	16 AWG
Rear_Strobes.B	S2	Black	16 AWG

From	To	Color	Gauge
S1	Rear_Left.1	Red	20 AWG
S1	Rear_Right.1	Red	20 AWG
S1	Rear_Strobes.A	Red	16 AWG
S2	Rear_Left.2	Black	20 AWG
S2	Rear_Right.2	Black	20 AWG
S2	Rear_Strobes.B	Black	16 AWG

From	To	Color	Gauge
Rear_Left.1	S1	Red	20 AWG
Rear_Left.2	S2	Black	20 AWG

From	To	Color	Gauge
Rear_Right.1	S1	Red	20 AWG
Rear_Right.2	S2	Black	20 AWG

Revisions			
Rev.	Date	Author	Description
A	11/5/2021	Bennet Fisher	Initial Drawing

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS (INCHES) TOLERANCES: ±5MM		Name	Date
DESIGNED BY		Bennet Fisher	11/5/2021
ENGINEERING APPROVAL		----	----
MANUFACTURING APPROVAL		----	----
REVISION APPROVAL		----	----
QUALITY ASSURANCE		----	----



Part Number: RS-HAR1	Revision: ----
Description: Rear Strobe Harness	Sheet: 1 of 1

PURCHASED COMPONENT KEY FEATURES

DESCRIPTION OF REQUIREMENTS

DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)

N/A

LOAD/RATING REQUIREMENT

N/A

MATERIAL REQUIREMENT

N/A

PACKAGING REQUIREMENT

N/A

OTHER REQUIREMENTS

**ECCO STROBE LIGHT: ED3801
WITH EXTERIOR PLUG AND PLAY CONNECTOR**



THIS DRAWING IS THE PROPERTY OF ADRIAN STEEL COMPANY AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTERESTS OF ADRIAN STEEL COMPANY

TOLERANCES & INSPECTION

UNLESS OTHERWISE SPECIFIED

ALL BEND ANGLES ARE 90 DEGREES

ALL DIMENSIONS ARE IN INCHES.

REFERENCE DIMENSIONS (X.XXX)
DO NOT REQUIRE INSPECTION

FEATURES	HOLES/SLOTS	ANGLES
0.0 = ± .125	0.0 = ± .062	0° = ± 2°
0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°
0.000 = ± .031	0.000 = ± .015	

Material Thickness: per ASTM Std.
Weld Callouts per AWS

RELEASE & REVISIONS

INITIAL ECN: **25921**

CURRENT ECN: **25921**

ECN DESCRIPTION:

RELEASE TO PRODUCTION

REVISED BY: **N/A**

PURCHASED COMPONENT

REFERENCED SUPPLIER AND/OR MANUFACTURER

ECCO

REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER

ED3801A-ADR

COLOR (ONLY LIST IF COLOR SPECIFIC)

AMBER LED/CLEAR LENS

COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE)
(NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)

NO

PRINTED DOCUMENT IS UNCONTROLLED

Sheet 1 of 1

PART / PRODUCT IDENTIFICATION



ADRIAN STEEL®

ADRIAN STEEL COMPANY
906 JAMES STREET, ADRIAN, MI 49221

REVISION LEVEL

A

MAT'L USED: **PURCHASED**

DESIGNED BY: **EMB**

DESCRIPTION: **ECCO STROBE ED3801A W/CON**

WEIGHT (Lbs.): **0.5**

SEGMENT CODE: **EST**

PART NUMBER: **67686**