

CATALOG NUMBER

**69641**



**LED Dome Light Installed on Roof Bow**

### PRODUCT FEATURES

#### *Plug & Play LED Dome Lighting w/ Switches - Low Roof*

- Included in this kit is two (2) module dome LED light, voltage timer module, power harness, and roof bow harnesses #3 & #4.
- This product is ideal for the RAM ProMaster.
- There are no OEM options required for this product. OEM options LCP, LDB, and 22G are not compatible with this product.
- This product is designed to give LED lighting to the cargo area of the vehicle and can be controlled by switches.

Model Year Validated:

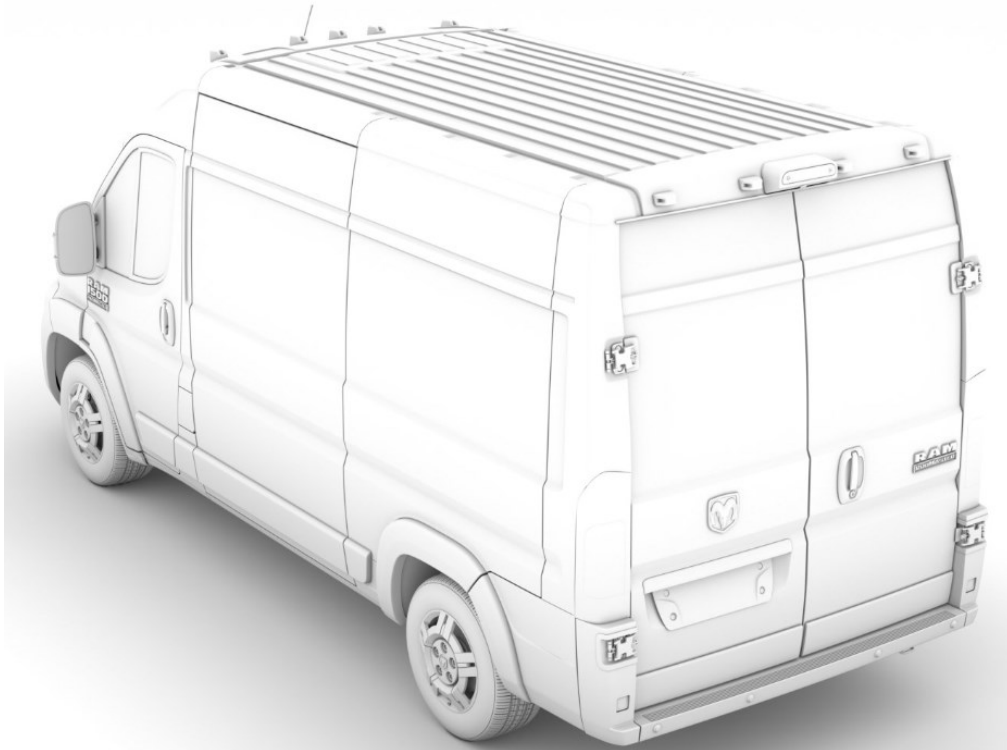
**2022**

## Introduction / Comments:

Install Instructions For Interior Plug & Play Lights For Promaster

### **Note:**

Read all instructions prior to installation. Review the Adrian Steel **GENERAL PRECAUTIONS PAGES (56638)** before attempting installation. Only personnel familiar with using electrical best practices should perform this install. Reference **ELECTRICAL BEST PRACTICES MANUAL (54479)** before attempting installation.

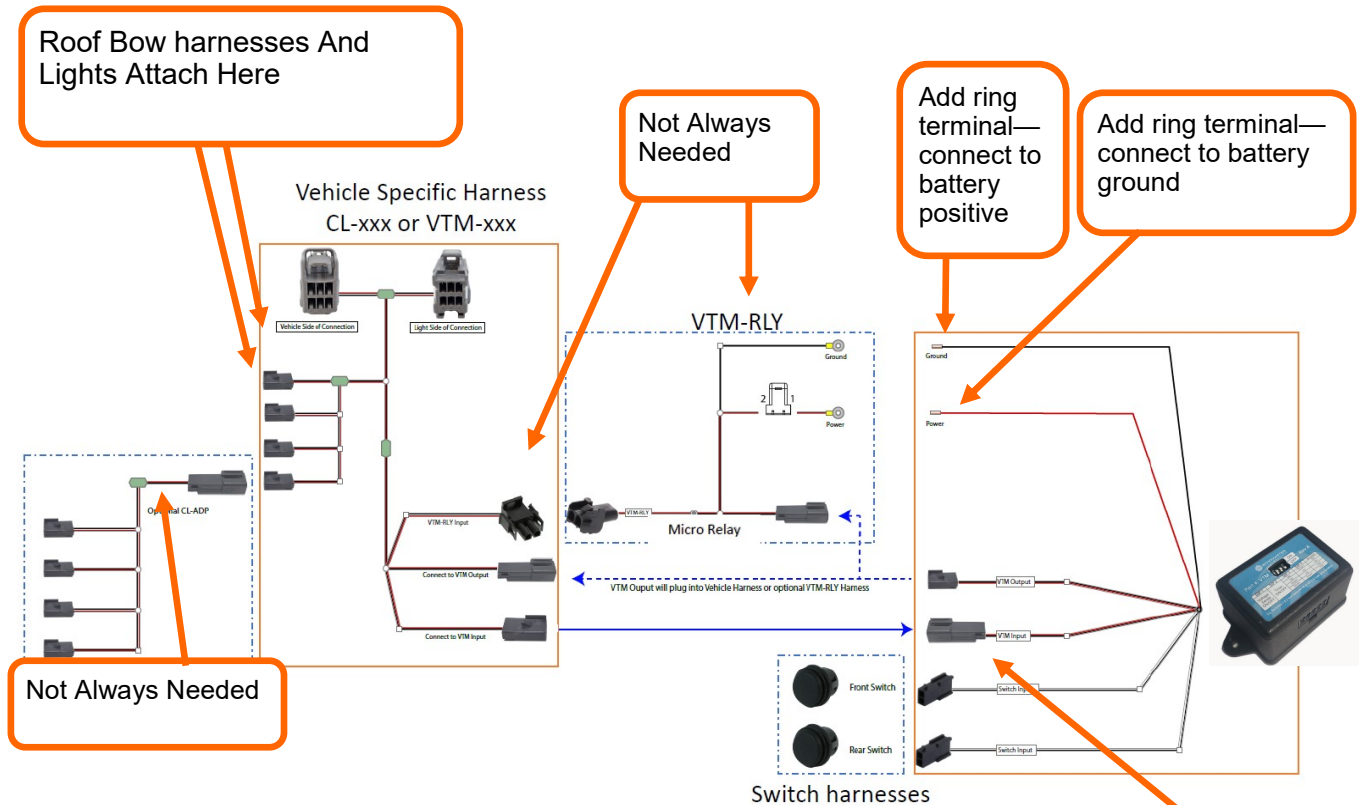


## Installation Instructions For Interior Plug And Play Lights For Promaster

**\*\*Please read statement below before moving forward\*\***

These plug and play kits are completely modular and can be configured in many different ways. Placement of lights will be determined by sales order drawings/customer ask. Therefore, these instructions are for the most standard configurations, and for reference only. The only harness that is specific to the transit vehicle are the power harnesses 65796. Routing will be very standard across all kits, but placement of lights and switches are subject to be different from these instructions if called out on the order drawing differently.

## Overall Harness Diagram



## Tools required:

Crimpers

M8 Socket and/or wrench

Power drill, 3/8" step drill bit, Philips head bit (if installing dome lights)



For all vehicles that are NOT RAM. This connector will be black. **RAM vehicles, this will be white.** See page 4 for more details.

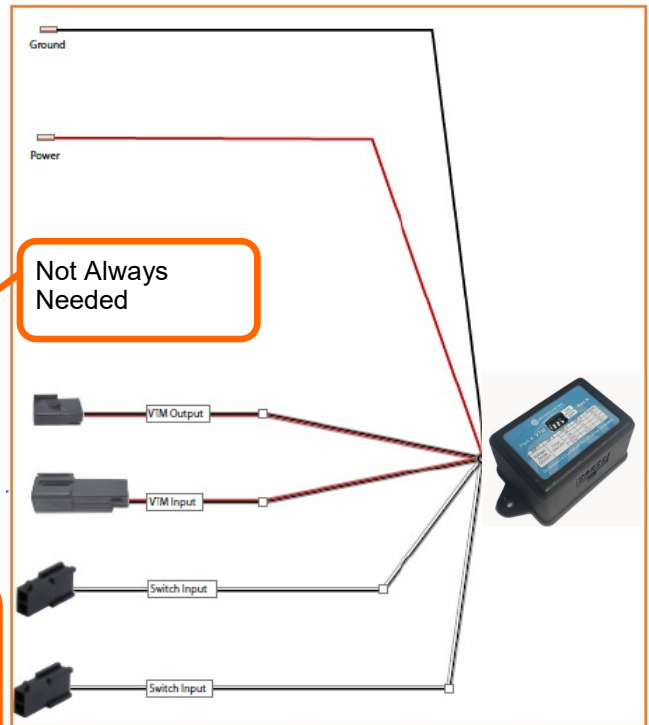
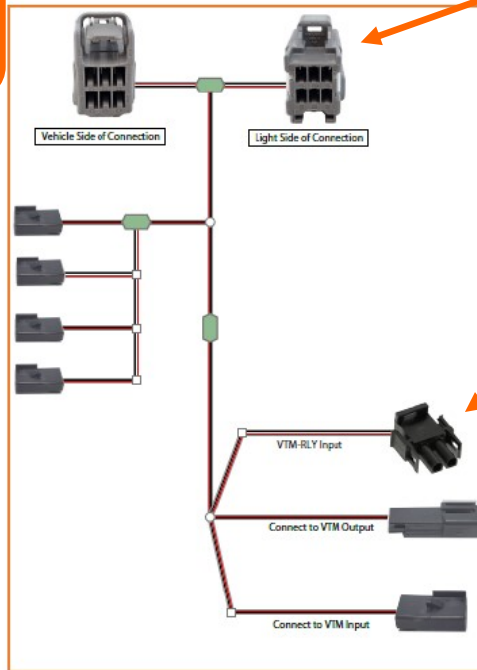
## Specific Harness Diagram



Roof Bow  
Harnesses  
and Lights  
Connect Here

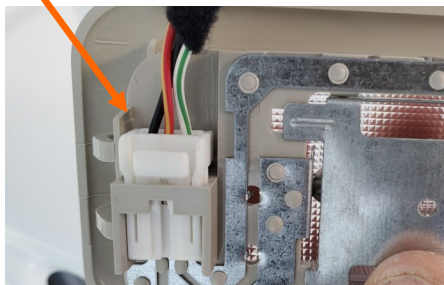
Vehicle Specific Harness  
CL-xxx or VTM-xxx

Insert into OEM  
Light Connector:  
See Below



Switch  
Harness in  
between

OEM Light Connector located on the back of the OEM light: Remove  
the OEM light from the location

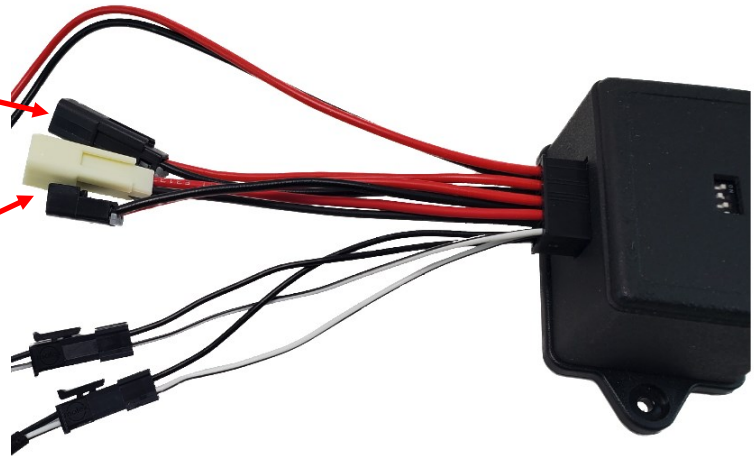




## Voltage Timer Module (VTM) Harness Reference

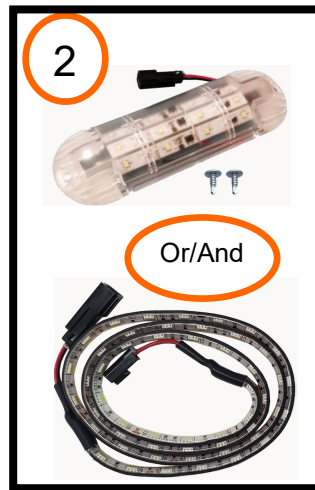
For all vehicles except RAM, the black input connector will be used to plug into the vehicle specific harness. The white connector will NOT be used.

For all RAM vehicles, the white connector will be used to plug into the vehicle specific harness. The black connector will NOT be used.

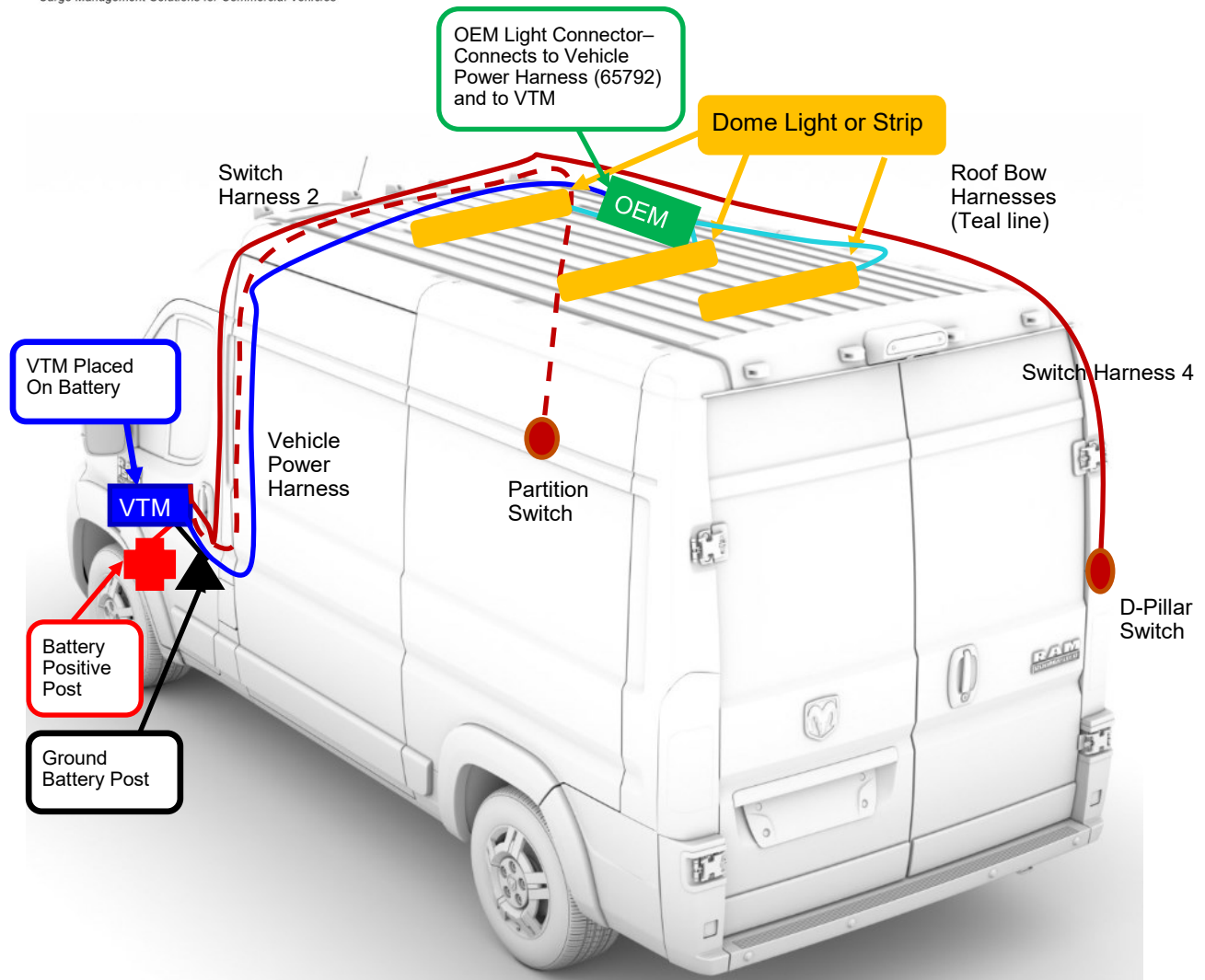


### Harnesses Needed

|   | Part Number                             | Description                        |
|---|-----------------------------------------|------------------------------------|
| 1 | 65786                                   | Voltage Timer Module (VTM)         |
| 2 | 63480 Or/And 64222, 65346, 65347, 65348 | Dome Light Or/And Strip Lights     |
| 3 | 63481 Or/And 63842, 63483, 63484        | Roof Bow Harnesses 1 through 4     |
| 4 | 65796                                   | Power Harness                      |
| 5 | 65787 Or/And 65788, 65789, 65790        | Switch Harness 1 through 4 for VTM |



Harness pictures are for reference only.



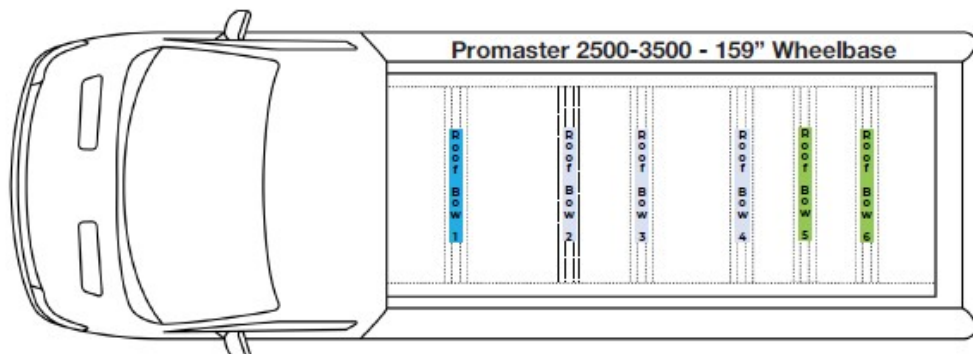
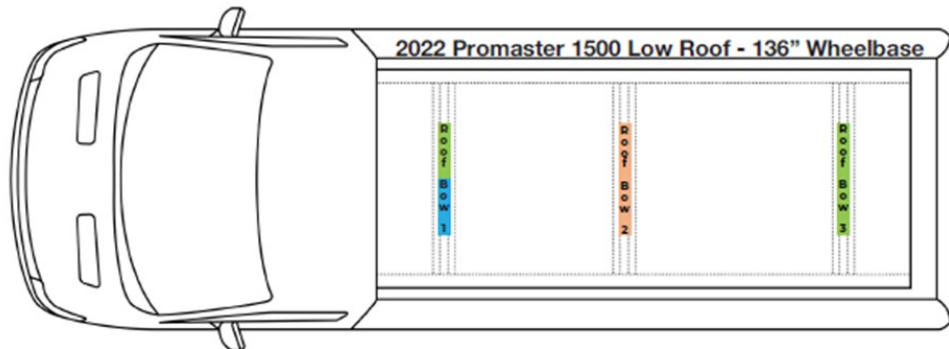
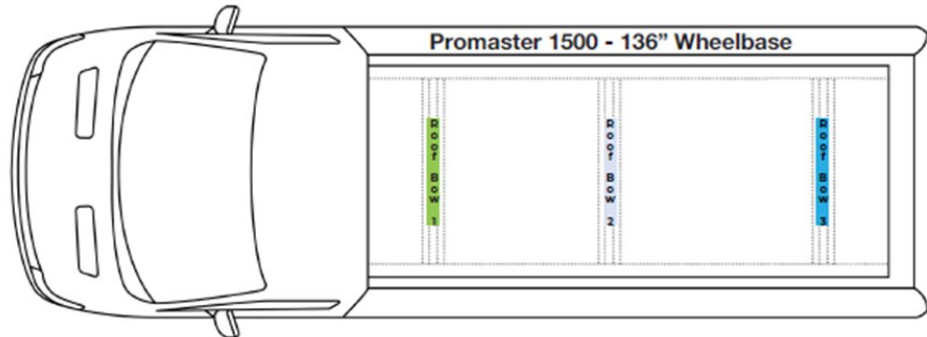
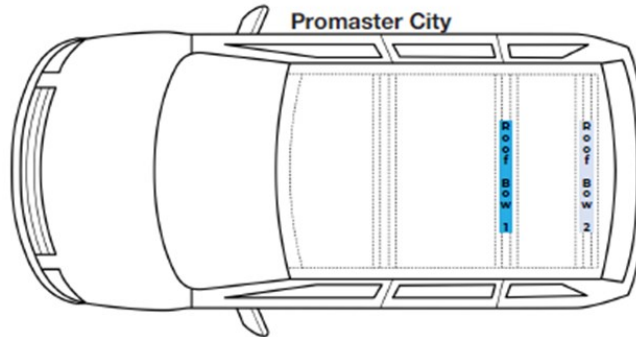
| Color        | Key - Items                    |
|--------------|--------------------------------|
| Blue         | VTM/Harness                    |
| Green        | Vehicle Specific Power Harness |
| Black        | Ground Location                |
| Red          | 12V location                   |
| Redish/Brown | Switch Harnesses               |
| Yellow       | Dome or Strip Lights           |
| Teal         | Roof Bow Harnesses             |

**The purpose of plug and play lighting is to be completely modular. Due to this feature, refer to the order drawing for all exact lighting placements. These installation instructions are for most cases and for reference.**

## Roof Bow Harnesses And Light Placements: Refer To Ordering Drawing For Light Placements



| Vehicle                       | Roof Bow 1          | Roof Bow 2 | Roof Bow 3 | Roof Bow 4 | Roof Bow 5 | Roof Bow 6 |
|-------------------------------|---------------------|------------|------------|------------|------------|------------|
| Promaster City                | P-HARRB2            | P-HARRB1   | N/A        | N/A        | N/A        | N/A        |
| Promaster 1500 136" WB        | P-HARRB3            | P-HARRB1   | P-HARRB2   | N/A        | N/A        | N/A        |
| Promaster 1500 136" WB (2022) | P-HARRB3 + P-HARRB2 | P-HARRB4   | P-HARRB3   | N/A        | N/A        | N/A        |
| Promaster 2500-3500 159" WB   | P-HARRB2            | P-HARRB1   | P-HARRB1   | P-HARRB1   | P-HARRB3   | P-HARRB3   |



## Optional Required Harnesses:

64244: This adapter harness allows for extra extensions to be added (if needed).



Be sure not to overload the OEM circuit by putting too many lights on the circuit. Consult ASCO Electrical Engineering team for application advice if using more than 4 lights.

Add Relay Harness 65791 for extra amperage. (Not always needed)

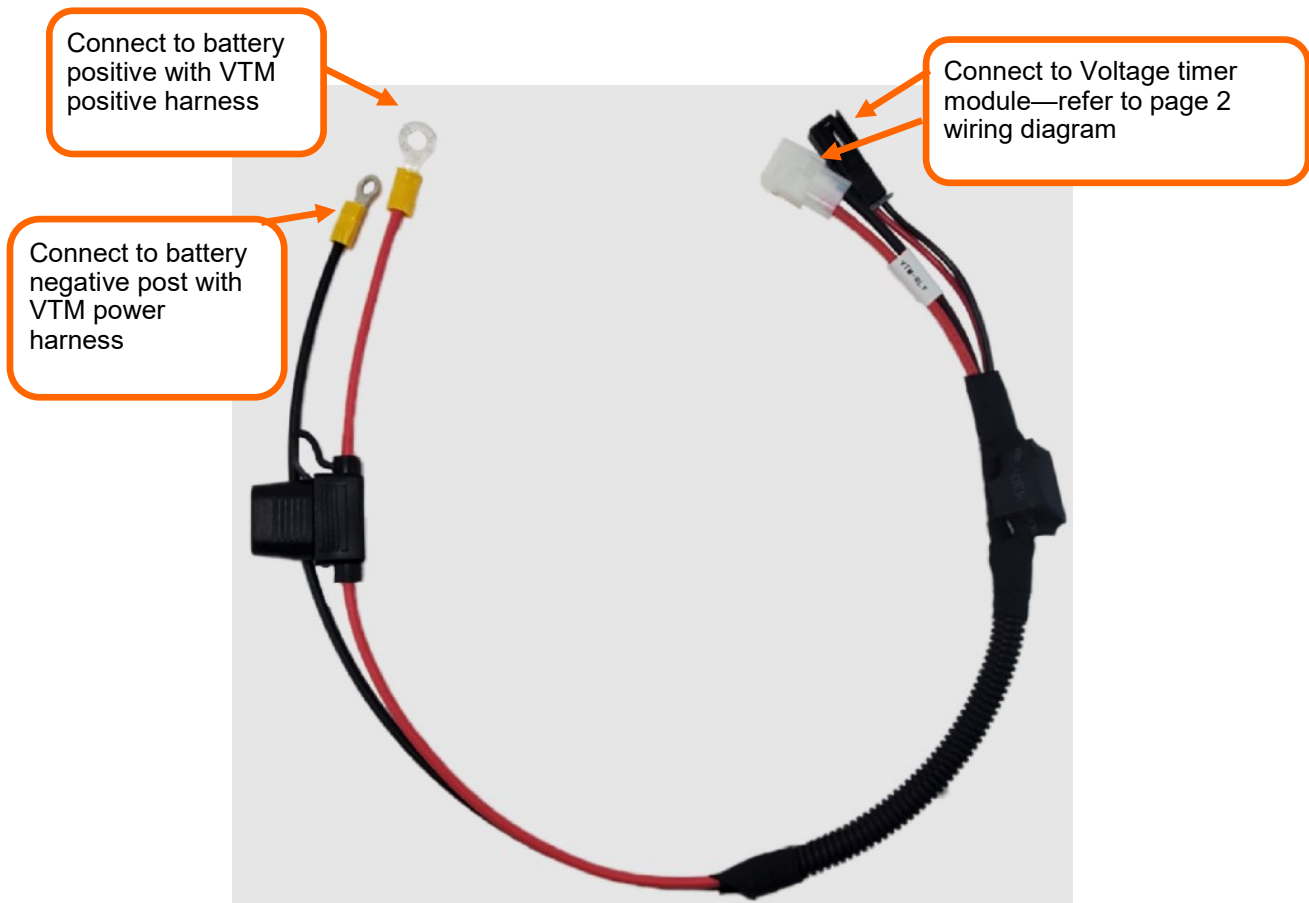
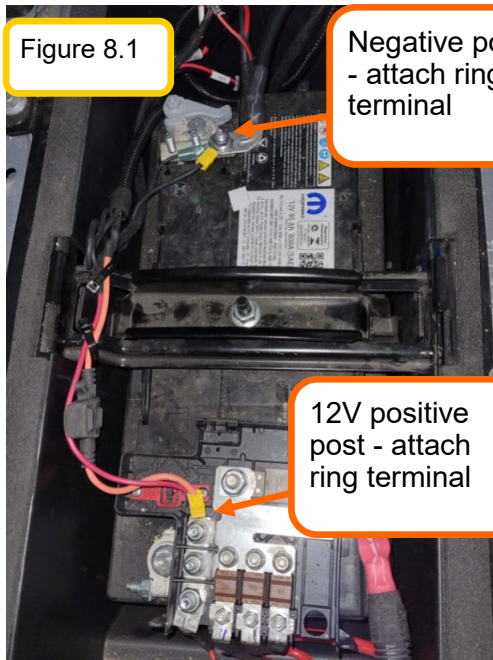




Figure 8.1



Negative post - attach ring terminal

12V positive post - attach ring terminal

### Step 1: Locate the VTM harness #65786

Attach the two 1/4" ring terminals to the red wire and the black wire.

Remove the fuse from the inline fuse holder until the end of the install.

Plug the harness connector into the voltage timer module port

### Step 2: Locate the OEM battery under the foot well of the driver's seat.

Attach the positive (red) wire to the 12V positive post outlined in figure 8.1. Secure with the OEM nut.

Attach the ground ring terminal (black) to the negative post. Secure with the OEM nut. See Figure 8.1.

Figure 8.2



### Step 3: \*\*\*Please be sure to set all the dip switches on the VTM UP\*\*\*

Refer to the bottom picture for dip switch settings. If the customer would like a different amount of time other than 90 minutes, use the dip switches to set the time.

Apply the VHB tape the back of the VTM (voltage timer module). See figure 8.2.

Stick the VTM to the top of the negative side of the battery and secure with zip ties. See figure 8.3.

Plug the switch harnesses (65788 & 65790) into the VTM harness. See pages 2 & 3 for reference.

Route the harness bundle under the floor mat like shown in figure 8.4. Continue routing the bundle between the seats, rearward to the B-pillar, then up and behind the partition. Reference page 5 for overall wiring.

Figure 8.3

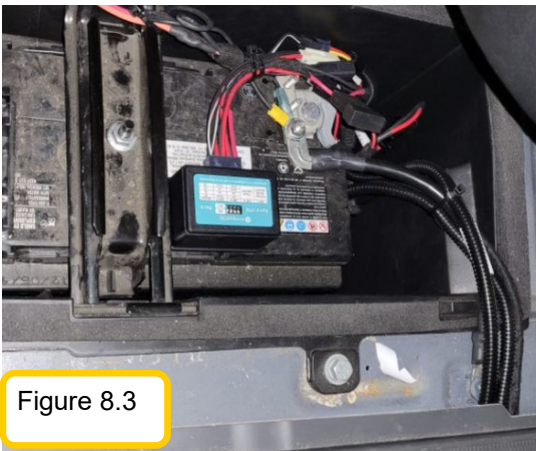
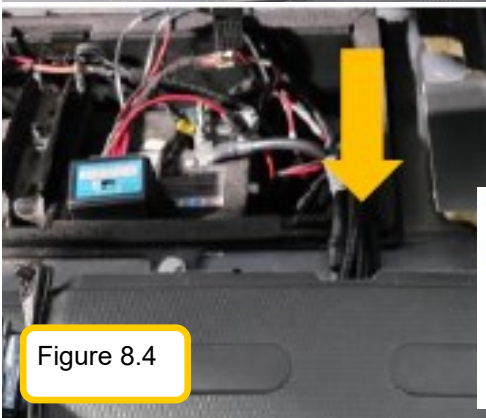


Figure 8.4



### VTM Dip Switch Settings

| DIP SWITCH 1<br>UP/DOWN | DIP SWITCH 2<br>UP/DOWN | DIP SWITCH 3 | DIP SWITCH 4 | Timer Duration<br>(Minutes) |
|-------------------------|-------------------------|--------------|--------------|-----------------------------|
| Voltage Sense<br>ON/OFF | Timer<br>ON/OFF         | UP           | DOWN         | 60                          |
|                         |                         | UP           | UP           | 90                          |
|                         |                         | DOWN         | UP           | 120                         |
|                         |                         | DOWN         | DOWN         | 150                         |



Figure 9.1



Figure 9.2



Figure 9.3



Figure 9.4

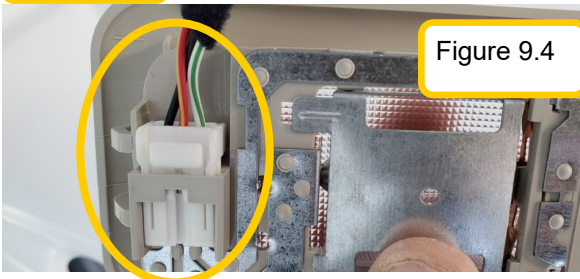


Figure 9.5



Figure 9.6



#### Step 4: For High roof vehicles:

Locate the OEM cargo light on the passenger side of the roof. Figure 9.1.

#### For Low Roof Vehicles:

Locate the rear OEM cargo light above the back doors. Figure 9.2.

Carefully remove the OEM light with a trim tool. Figure 9.3.

Unplug the OEM connector from the back of the light. Figure 9.4.

Plug the vehicle specific power harness (65796) into the OEM connector:

You no longer need the OEM light. You can dispose of it how you would like.

Route the power harness down the partition to the VTM module, and plug it in. Be sure to use the white colored VTM input connector referenced on page 4. The black connector will NOT be used for this install.

#### Step 5:

Connect the roof bow harnesses (63481 Or/ And 63842, 63483, 63484 all that are applicable) to the power harness and route them to their desired light locations. (Light locations on the roof bows). Figure 9.6.

Refer to page 6 for which harnesses to use for the roof bows.

Use zip ties/fir trees to secure all wiring.

Figure 10.1



### Step 6:

Before mounting any lights, prep the surface where the light will be placed with the supplied alcohol pad. Let dry for a few minutes, then mount the light.

**Be sure the surface is clean before applying the VHB tape. Read the supplied instructions in the lighting boxes.**

Mount the strip/dome lights to their desired locations: Refer to the order drawing.

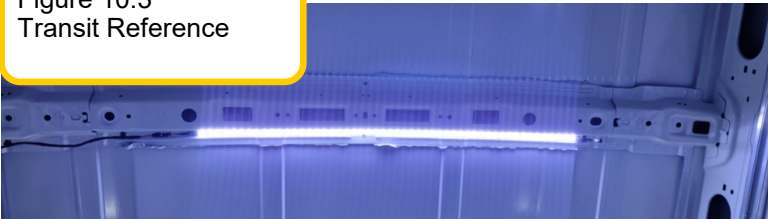
Figure 10.2



For dome lights, use the VHB tape already on the back of the light, and also secure with the supplied tek screws.

Dome lights are to be placed as close to the center of the roof bow as possible. Figure 10.1 and 10.2.

Figure 10.3  
Transit Reference



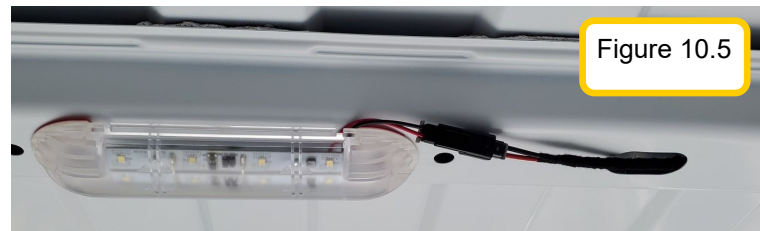
For the strip lights, use the VHB tape supplied on the back of the lights, and use the little square sticky backs with zip ties that are supplied in the box.

Figure 10.4  
GM Express  
Reference



Strip lights are to be placed as close to the center as possible of the roof bows. See reference pictures of the Chevy Express and Transit vans below. Use best judgement for the strip light placements, just be sure to do the same for all the needed roof bows. Figure 10.3 and 10.4 for references.

Figure 10.5



Route the roof bow harnesses to the lights and connect them. When applicable route the harness inside the roof channel. When not, use zip ties and fir trees to secure the wiring. Figures 10.5 and 10.6.

Figure 10.6

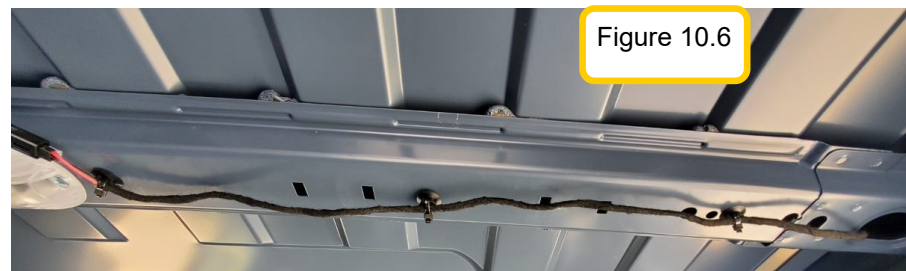




Figure 11.1



## Partition Switch

### Locations:

Switch hole in steel partition behind the passenger's seat (figure 11.1) or drill out switch hole in composite partition (figure 11.2).

This location will require harness #65788

### Rear Switch Location:

Passenger side rear D-pillar.

Drill out the circle divot on the rear D-pillar trim panel. Reference figure 11.3.

This location will require harness #65790

Figure 11.2



### Step 7:

Route the 65788 harness from the VTM harness location to the partition switch location.

Do the same with harness 65790 to the D-pillar switch location.

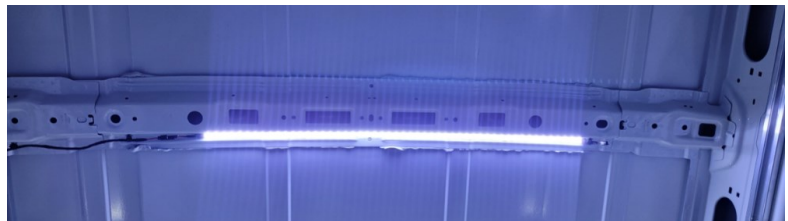
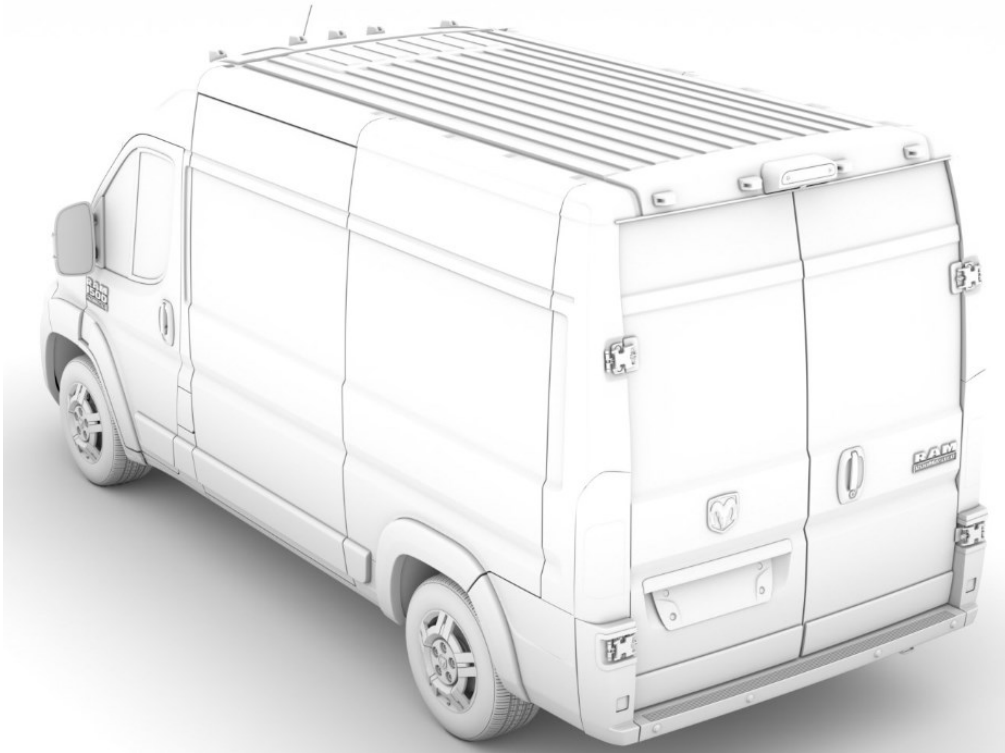
Use Zip ties to secure wiring.

Drill needed holes for the switches in rear D pillar panel, and composite partition (if applicable).

Figure 11.3



Insert the switches into the holes with the "1" in the 12:00 position, connect the harness (the connection orientation does not matter).



Insert the fuse into the inline-fuse holder on the power harness. The install is now complete. Secure all wiring with zip ties. Re-attach all trim. Double check the functionality of the lights and switches.



**ITEM DESCRIPTION: WIRE TIE, NYLON 40Lb, 8.5" BLACK**

MANUFACTURER: WAYTEK, INC. or equivalent  
MANUFACTURERS PART NUMBER: 21093M or 21093C

SPECIFICATIONS:     STANDARD CABLE TIE  
                              BLACK, NYLON  
                              8-1/2" LONG  
                              TENSILE STRENGTH: 40.0 LBS  
                              21093M = 1,000 quantity  
                              21093C = 100 quantity

SPECIAL NOTES: PART NUMBER IS BLACK.

**SUPPLIED BY: THIS ITEM IS ADRIAN AVAILABLE!**

**PURCHASED PRODUCT DATA SHEET (PPDS)**

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**ADRIAN STEEL**  
VAN AND PICKUP EQUIPMENT

906 JAMES STREET  
ADRIAN, MI 49221  
517-265-6194  
WWW.ADRIANSTEEL.COM



**CAUTION**  
WHEN INSTALLING EQUIPMENT IN OR ON  
VEHICLES CHECK FOR FUEL TANKS, FUEL  
LINES, CONTROL LINES AND ELECTRICAL  
WIRING BEFORE DRILLING! ALWAYS USE  
DRILL BITS WITH INTEGRAL STOPS  
WHENEVER POSSIBLE!

DRAWN BY  
MDG

DATE DRAWN  
10/26/2006

ECN NUMBER  
18021

ECN DATE  
11/13/2015

PART WEIGHT  
0.01 LBS.

REV. LEVEL  
D

PART NUMBER  
**13905-0**

# PURCHASED COMPONENT KEY FEATURES

## DESCRIPTION OF REQUIREMENTS

DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)

**Base is a 0.975 inch square**

LOAD/RATING REQUIREMENT

**N/A**

MATERIAL REQUIREMENT

**N/A**

PACKAGING REQUIREMENT

**N/A**

OTHER REQUIREMENTS

**Black adhesive wire tie mounting base.**

Cure Time: Bond 15 Min., Max  
Adhesion 1 Hr.

Max. Operating 158

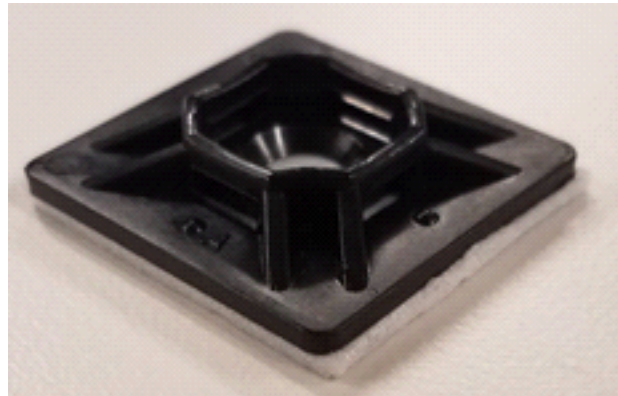
Temp. F:

Max. Operating 70

Temp. C:

Min. Installation 65

Temp. F:



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## TOLERANCES & INSPECTION

UNLESS OTHERWISE SPECIFIED

ALL BEND ANGLES ARE 90 DEGREES

ALL DIMENSIONS ARE IN INCHES.

REFERENCE DIMENSIONS (X.XXX)

DO NOT REQUIRE INSPECTION

| FEATURES       | HOLES/SLOTS    | ANGLES      |
|----------------|----------------|-------------|
| 0.0 = ± .125   | 0.0 = ± .062   | 0° = ± 2°   |
| 0.00 = ± .062  | 0.00 = ± .031  | 0.0° = ± 1° |
| 0.000 = ± .031 | 0.000 = ± .015 |             |

Material Thickness: per ASTM Std.  
Weld Callouts per AWS

## RELEASE & REVISIONS

INITIAL ECN: 17429

CURRENT ECN: 22185

ECN DESCRIPTION:

**Size of the base changed with a  
change in supplier**

REVISED BY: D. LaCroix

# PURCHASED COMPONENT

REFERENCED SUPPLIER AND/OR MANUFACTURER

**Midstate**

REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER

**49401**

COLOR (ONLY LIST IF COLOR SPECIFIC)

COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE)  
(NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)

**YES**

PRINTED DOCUMENT IS UNCONTROLLED

Sheet 1 of 1

## PART / PRODUCT IDENTIFICATION



**ADRIAN STEEL®**

ADRIAN STEEL COMPANY  
906 JAMES STREET, ADRIAN, MI 49221

REVISION LEVEL

**B**

MAT'L USED:

DESIGNED BY: **RJB**

DESCRIPTION:

**Adhesive wire tie base**

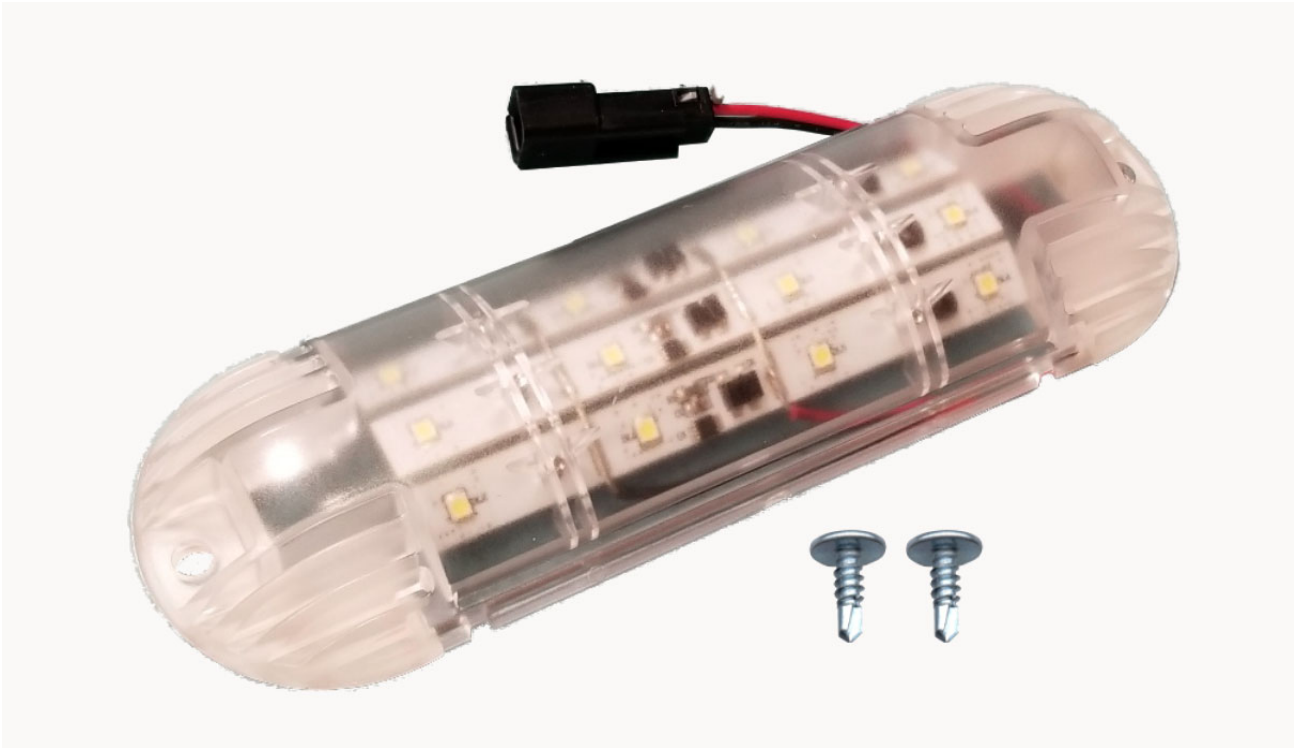
WEIGHT  
(Lbs.): **0.05**

SEGMENT  
CODE: **HDW**

PART NUMBER: **49401**

PURCHASED  
COMPONENT  
KEY FEATURES

| DESCRIPTION OF REQUIREMENTS                        |
|----------------------------------------------------|
| DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)     |
| N/A                                                |
| LOAD/RATING REQUIREMENT                            |
| N/A                                                |
| MATERIAL REQUIREMENT                               |
| N/A                                                |
| PACKAGING REQUIREMENT                              |
| N/A                                                |
| OTHER REQUIREMENTS                                 |
| (1) LED LIGHT WITH 12 LED<br>GROUPED IN THREE ROWS |
| (2) TEK SCREWS INCLUDED                            |



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DETRIMENTAL TO THE INTERESTS OF ADRIAN STEEL COMPANY

TOLERANCES & INSPECTION

|                                                            |                |             |
|------------------------------------------------------------|----------------|-------------|
| UNLESS OTHERWISE SPECIFIED                                 |                |             |
| ALL BEND ANGLES ARE 90 DEGREES                             |                |             |
| ALL DIMENSIONS ARE IN INCHES.                              |                |             |
| REFERENCE DIMENSIONS (X.XXX)<br>DO NOT REQUIRE INSPECTION  |                |             |
| FEATURES                                                   | HOLES/SLOTS    | ANGLES      |
| 0.0 = ± .125                                               | 0.0 = ± .062   | 0° = ± 2°   |
| 0.00 = ± .062                                              | 0.00 = ± .031  | 0.0° = ± 1° |
| 0.000 = ± .031                                             | 0.000 = ± .015 |             |
| Material Thickness: per ASTM Std.<br>Weld Callouts per AWS |                |             |

RELEASE & REVISIONS

|                        |
|------------------------|
| INITIAL ECN: 24359     |
| CURRENT ECN: 25886     |
| ECN DESCRIPTION:       |
| UPDATE SUPPLIER PART # |
| REVISED BY: A. ELLISON |

PURCHASED  
COMPONENT

|                                                                                                                                     |
|-------------------------------------------------------------------------------------------------------------------------------------|
| REFERENCED SUPPLIER AND/OR MANUFACTURER                                                                                             |
| OBERTON ELECTRONICS / ECHOMASTER FLEET SOLUTIONS                                                                                    |
| REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER                                                                                 |
| 8018-6000 / STL40489-3                                                                                                              |
| COLOR (ONLY LIST IF COLOR SPECIFIC)                                                                                                 |
| COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE)<br>(NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.) |

PRINTED DOCUMENT IS UNCONTROLLED

Sheet 1 of 1

| PART / PRODUCT IDENTIFICATION                                                         |                                                            |                         |
|---------------------------------------------------------------------------------------|------------------------------------------------------------|-------------------------|
|  | <b>ADRIAN STEEL®</b>                                       |                         |
|                                                                                       | ADRIAN STEEL COMPANY<br>906 JAMES STREET, ADRIAN, MI 49221 |                         |
| MAT'L USED:                                                                           | PURCHASED                                                  | DESIGNED BY: A. ELLISON |
| DESCRIPTION:                                                                          | MODULE DOME LED LIGHT                                      |                         |
| WEIGHT<br>(Lbs.):                                                                     | .50                                                        | PART NUMBER: 63480      |
| SEGMENT<br>CODE:                                                                      | EAU                                                        |                         |

REVISION LEVEL  
**B**



# PURCHASED COMPONENT KEY FEATURES

## DESCRIPTION OF REQUIREMENTS

DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)

N/A

LOAD/RATING REQUIREMENT

N/A

MATERIAL REQUIREMENT

N/A

PACKAGING REQUIREMENT

N/A

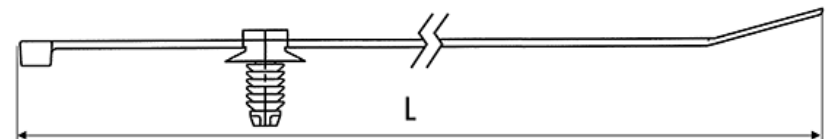
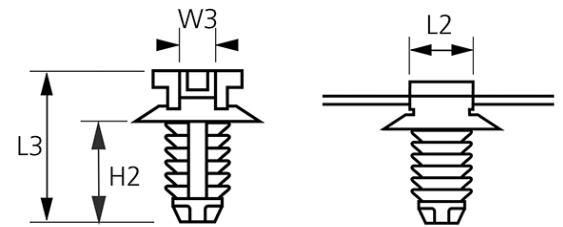
OTHER REQUIREMENTS

- **Roof Bow #3**
- **(5x) WIRE TIE W/CHRISTMAS TREE**
- **2570mm Length**



**P-HARRB3**

**(5x)**



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DETRIMENTAL TO THE INTERESTS OF ADRIAN STEEL COMPANY

## TOLERANCES & INSPECTION

UNLESS OTHERWISE SPECIFIED

ALL BEND ANGLES ARE 90 DEGREES

ALL DIMENSIONS ARE IN INCHES.

REFERENCE DIMENSIONS (X.XXX)

DO NOT REQUIRE INSPECTION

| FEATURES       | HOLES/SLOTS    | ANGLES      |
|----------------|----------------|-------------|
| 0.0 = ± .125   | 0.0 = ± .062   | 0° = ± 2°   |
| 0.00 = ± .062  | 0.00 = ± .031  | 0.0° = ± 1° |
| 0.000 = ± .031 | 0.000 = ± .015 |             |

Material Thickness: per ASTM Std.  
Weld Callouts per AWS

## RELEASE & REVISIONS

INITIAL ECN: 24359

CURRENT ECN: 24359

ECN DESCRIPTION:

**QE8539 RELEASE MODULAR DOME  
LIGHTING**

REVISED BY: MJF

## PURCHASED COMPONENT

REFERENCED SUPPLIER AND/OR MANUFACTURER

**ECHOMASTER FLEET SOLUTIONS**

REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER

**P-HARRB3**

COLOR (ONLY LIST IF COLOR SPECIFIC)

COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE)  
(NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)

**YES**

PRINTED DOCUMENT IS UNCONTROLLED

Sheet 1 of 1

## PART / PRODUCT IDENTIFICATION



**ADRIAN STEEL**

ADRIAN STEEL COMPANY  
906 JAMES STREET, ADRIAN, MI 49221

REVISION LEVEL

**A**

MAT'L USED: **PURCHASED**

DESIGNED BY: **MJF**

DESCRIPTION: **ROOF BOW HARNESS #3**

WEIGHT  
(Lbs.):

**.50**

SEGMENT  
CODE: **EAU**

PART NUMBER: **63483**

# PURCHASED COMPONENT KEY FEATURES

## DESCRIPTION OF REQUIREMENTS

DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)

N/A

LOAD/RATING REQUIREMENT

N/A

MATERIAL REQUIREMENT

N/A

PACKAGING REQUIREMENT

N/A

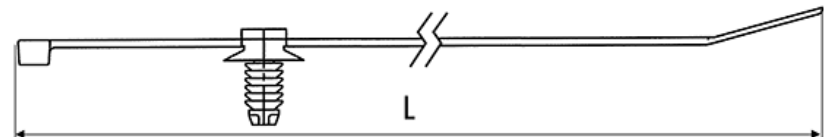
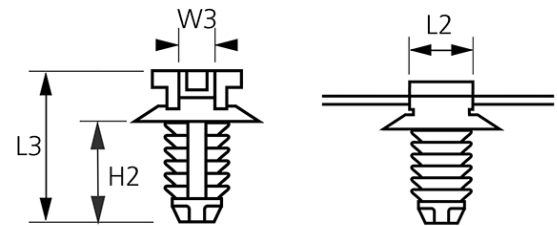
OTHER REQUIREMENTS

- **Roof Bow #4**
- **(5x) WIRE TIE W/CHRISTMAS TREE**
- **3470mm Length**



**P-HARRB4**

**(5x)**



THIS DRAWING IS THE PROPERTY OF ADRIAN STEEL COMPANY AND IS NOT TO BE USED IN ANY MANNER  
DETRIMENTAL TO THE INTERESTS OF ADRIAN STEEL COMPANY

## TOLERANCES & INSPECTION

UNLESS OTHERWISE SPECIFIED

ALL BEND ANGLES ARE 90 DEGREES

ALL DIMENSIONS ARE IN INCHES.

REFERENCE DIMENSIONS (X.XXX)

DO NOT REQUIRE INSPECTION

| FEATURES       | HOLES/SLOTS    | ANGLES      |
|----------------|----------------|-------------|
| 0.0 = ± .125   | 0.0 = ± .062   | 0° = ± 2°   |
| 0.00 = ± .062  | 0.00 = ± .031  | 0.0° = ± 1° |
| 0.000 = ± .031 | 0.000 = ± .015 |             |

Material Thickness: per ASTM Std.  
Weld Callouts per AWS

## RELEASE & REVISIONS

INITIAL ECN: 24359

CURRENT ECN: 24359

ECN DESCRIPTION:

**QE8539 RELEASE MODULAR DOME  
LIGHTING**

REVISED BY: MJF

## PURCHASED COMPONENT

REFERENCED SUPPLIER AND/OR MANUFACTURER

**ECHOMASTER FLEET SOLUTIONS**

REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER

**P-HARRB4**

COLOR (ONLY LIST IF COLOR SPECIFIC)

COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE)  
(NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)

**YES**

PRINTED DOCUMENT IS UNCONTROLLED

Sheet 1 of 1

## PART / PRODUCT IDENTIFICATION



**ADRIAN STEEL**

ADRIAN STEEL COMPANY  
906 JAMES STREET, ADRIAN, MI 49221

REVISION LEVEL

**A**

MAT'L USED: **PURCHASED**

DESIGNED BY: **MJF**

DESCRIPTION: **ROOF BOW HARNESS #4**

WEIGHT  
(Lbs.):

**.50**

SEGMENT  
CODE: **EAU**

PART NUMBER: **63484**

PURCHASED  
COMPONENT  
KEY FEATURES

| DESCRIPTION OF REQUIREMENTS                    |
|------------------------------------------------|
| DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING) |
| N/A                                            |
| LOAD/RATING REQUIREMENT                        |
| N/A                                            |
| MATERIAL REQUIREMENT                           |
| N/A                                            |
| PACKAGING REQUIREMENT                          |
| N/A                                            |
| OTHER REQUIREMENTS                             |
| INCLUDES HARNESS - "P-VTM-HAR"                 |



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DETRIMENTAL TO THE INTERESTS OF ADRIAN STEEL COMPANY

TOLERANCES & INSPECTION

|                                                            |                |             |
|------------------------------------------------------------|----------------|-------------|
| UNLESS OTHERWISE SPECIFIED                                 |                |             |
| ALL BEND ANGLES ARE 90 DEGREES                             |                |             |
| ALL DIMENSIONS ARE IN INCHES.                              |                |             |
| REFERENCE DIMENSIONS (X.XXX)<br>DO NOT REQUIRE INSPECTION  |                |             |
| FEATURES                                                   | HOLES/SLOTS    | ANGLES      |
| 0.0 = ± .125                                               | 0.0 = ± .062   | 0° = ± 2°   |
| 0.00 = ± .062                                              | 0.00 = ± .031  | 0.0° = ± 1° |
| 0.000 = ± .031                                             | 0.000 = ± .015 |             |
| Material Thickness: per ASTM Std.<br>Weld Callouts per AWS |                |             |

RELEASE & REVISIONS

|                        |
|------------------------|
| INITIAL ECN: 25377     |
| CURRENT ECN: 25377     |
| ECN DESCRIPTION:       |
| RELEASE FOR PRODUCTION |
| REVISED BY:            |

PURCHASED  
COMPONENT

|                                                                                                                                     |
|-------------------------------------------------------------------------------------------------------------------------------------|
| REFERENCED SUPPLIER AND/OR MANUFACTURER                                                                                             |
| AAMP GLOBAL                                                                                                                         |
| REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER                                                                                 |
| VTM OR 65786                                                                                                                        |
| COLOR (ONLY LIST IF COLOR SPECIFIC)                                                                                                 |
| COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE)<br>(NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.) |
| NO                                                                                                                                  |

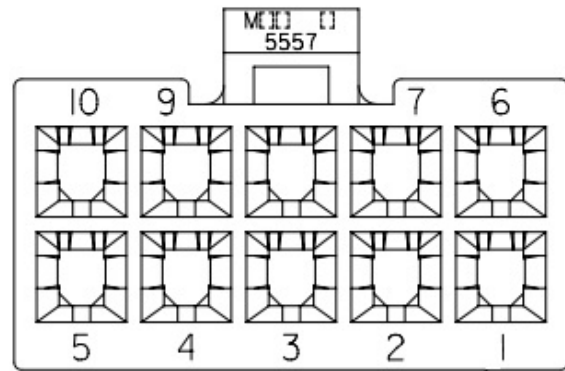
PRINTED DOCUMENT IS UNCONTROLLED

Sheet 1 of 1

PART / PRODUCT IDENTIFICATION

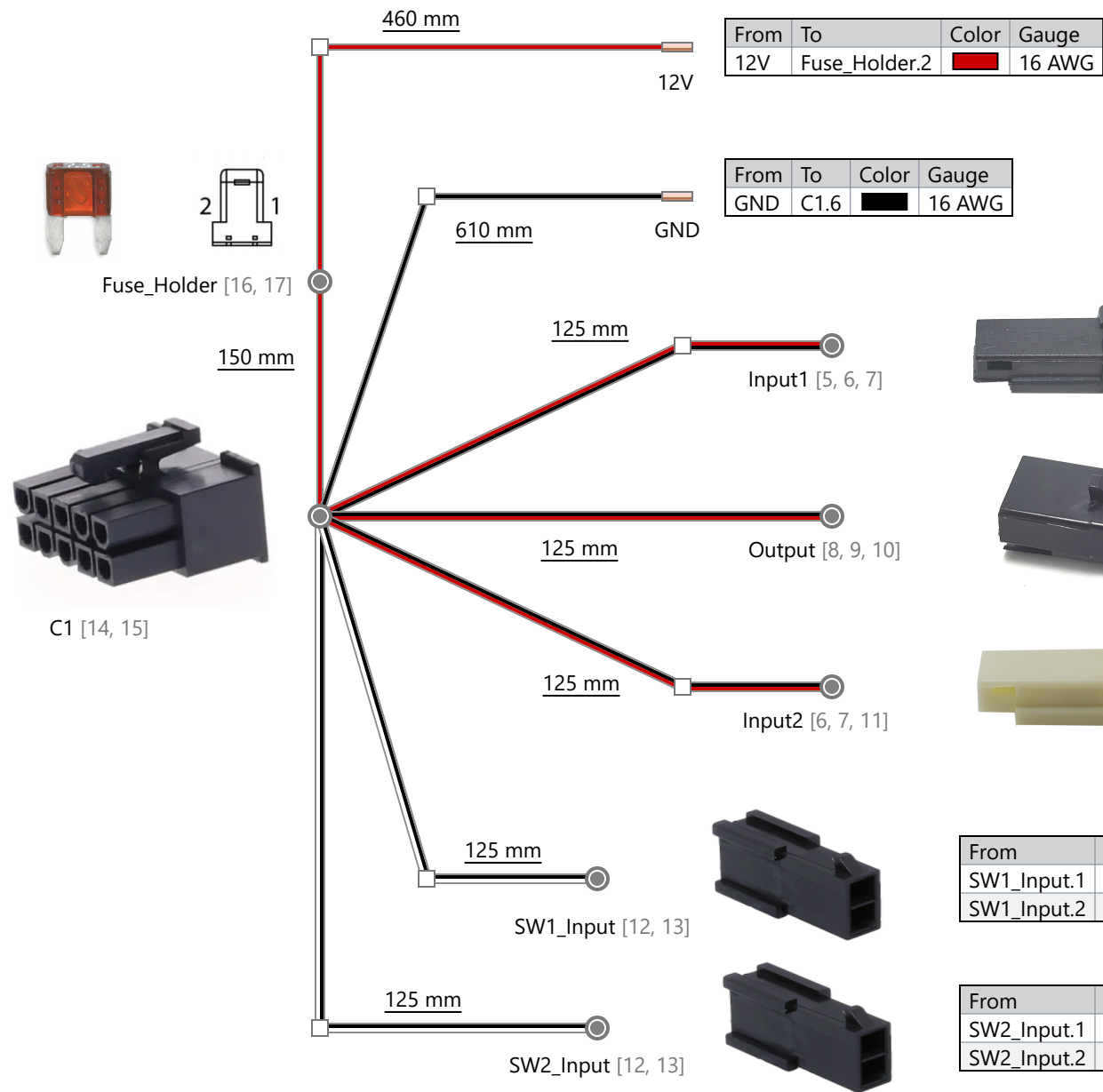
|                                                                                       |  |                             |  |                                                            |  |                            |  |
|---------------------------------------------------------------------------------------|--|-----------------------------|--|------------------------------------------------------------|--|----------------------------|--|
|  |  | <b>ADRIAN STEEL®</b>        |  | ADRIAN STEEL COMPANY<br>906 JAMES STREET, ADRIAN, MI 49221 |  | REVISION LEVEL<br><b>A</b> |  |
| MAT'L USED:                                                                           |  | PURCHASED                   |  | DESIGNED BY: <b>E.BURKE</b>                                |  |                            |  |
| DESCRIPTION:                                                                          |  | <b>VOLTAGE TIMER MODULE</b> |  |                                                            |  |                            |  |
| WEIGHT (Lbs.): <b>0.2</b>                                                             |  | SEGMENT CODE: <b>ELE</b>    |  | PART NUMBER: <b>65786</b>                                  |  |                            |  |





Rear View of Connector -  
Wire Side of Connector

| From  | To            | Color       | Gauge  |
|-------|---------------|-------------|--------|
| C1.1  | Fuse_Holder.1 | Red         | 16 AWG |
| C1.2  | Input1.A      | Red         | 16 AWG |
| C1.3  | Output.A      | Red         | 16 AWG |
| C1.4  | Input2.A      | Red         | 16 AWG |
| C1.5  | SW1_Input.1   | White/Black | 20 AWG |
| C1.5  | SW2_Input.1   | White/Black | 20 AWG |
| C1.6  | GND           | Black       | 16 AWG |
| C1.7  | Input1.B      | Black       | 16 AWG |
| C1.8  | Output.B      | Black       | 16 AWG |
| C1.9  | Input2.B      | Black       | 16 AWG |
| C1.10 | SW1_Input.2   | Black       | 20 AWG |
| C1.10 | SW2_Input.2   | Black       | 20 AWG |



| From | To            | Color | Gauge  |
|------|---------------|-------|--------|
| 12V  | Fuse_Holder.2 | Red   | 16 AWG |

| From | To   | Color | Gauge  |
|------|------|-------|--------|
| GND  | C1.6 | Black | 16 AWG |

| From     | To   | Color | Gauge  |
|----------|------|-------|--------|
| Input1.A | C1.2 | Red   | 16 AWG |
| Input1.B | C1.7 | Black | 16 AWG |

| From     | To   | Color | Gauge  |
|----------|------|-------|--------|
| Output.A | C1.3 | Red   | 16 AWG |
| Output.B | C1.8 | Black | 16 AWG |

| From     | To   | Color | Gauge  |
|----------|------|-------|--------|
| Input2.A | C1.4 | Red   | 16 AWG |
| Input2.B | C1.9 | Black | 16 AWG |

| From        | To    | Color       | Gauge  |
|-------------|-------|-------------|--------|
| SW1_Input.1 | C1.5  | White/Black | 20 AWG |
| SW1_Input.2 | C1.10 | Black       | 20 AWG |

| From        | To    | Color       | Gauge  |
|-------------|-------|-------------|--------|
| SW2_Input.1 | C1.5  | White/Black | 20 AWG |
| SW2_Input.2 | C1.10 | Black       | 20 AWG |

Input.1 for each switch is the ground signal that will be fed back to the timer module for activation

Input.2 for each switch is a ground that will be provided by the timer module

| Revisions |           |               |                                                                                                      |
|-----------|-----------|---------------|------------------------------------------------------------------------------------------------------|
| Rev.      | Date      | Author        | Description                                                                                          |
| v1        | 03/26/21  | Bennet Fisher | Initial Drawing                                                                                      |
| v2        | 7/1/2021  | Bennet Fisher | Revised pin 4 and 9 connections; spliced switch inputs                                               |
| v3        | 7/22/2021 | Bennet Fisher | Changed second dome connector                                                                        |
| v4        | 11/8/2021 | Bennet Fisher | Eliminated White/Black and Black wire splices;<br>Corrected contacts for C1.4, C1.5, C1.9, and C1.10 |

|                                                                                                                                                                                                                                                                                                                               |                        |               |         |                                   |        |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------|---------------|---------|-----------------------------------|--------|
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN MILLIMETERS (INCHES)<br>TOLERANCES: ±5MM<br><br><b>PROPRIETARY AND CONFIDENTIAL</b><br><br>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF AAMP GLOBAL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF AAMP GLOBAL IS PROHIBITED. |                        | Name          | Date    |                                   |        |
|                                                                                                                                                                                                                                                                                                                               | Designed By            | Bennet Fisher | 3/26/21 |                                   |        |
|                                                                                                                                                                                                                                                                                                                               | Engineering Approval   | ----          | ----    |                                   |        |
|                                                                                                                                                                                                                                                                                                                               | Manufacturing Approval | ----          | ----    |                                   |        |
|                                                                                                                                                                                                                                                                                                                               | Revision Approval      | ----          | ----    | Part Number: P-VTM-HAR_           |        |
| Quality Assurance                                                                                                                                                                                                                                                                                                             |                        | ----          | ----    | Description: Timer Module Harness |        |
|                                                                                                                                                                                                                                                                                                                               |                        |               |         | Sheet:                            | 1 of 1 |





**VTM**

**Voltage Timer Module**

**INSTALLATION MANUAL**





## Thank you for purchasing the **VTM**



### WHAT'S INCLUDED:

- Voltage Timer Module
- Voltage Timer Module Harness
- Screws

### COMPATIBLE ACCESSORIES:

- Vehicle-specific harness (P-VTM-xxx)
- Switch harness (VTM-SWx)
- High current harness (VTM-RLY)

### FEATURES:

- Selectable timer durations - 60, 90, 120, and 150 minutes
- Low voltage shut off at 11.8V
- Timer and Low Voltage sense work independently of each other
- Inputs for 2 momentary switches
- 7.5A max current output





## OPERATING INSTRUCTIONS:

| DIP SWITCH 1<br>UP/DOWN | DIP SWITCH 2<br>UP/DOWN | DIP SWITCH 3 | DIP SWITCH 4 | Timer Duration<br>(Minutes) |
|-------------------------|-------------------------|--------------|--------------|-----------------------------|
| Voltage Sense<br>ON/OFF | Timer<br>ON/OFF         | UP           | DOWN         | 60                          |
|                         |                         | UP           | UP           | 90                          |
|                         |                         | DOWN         | UP           | 120                         |
|                         |                         | DOWN         | DOWN         | 150                         |

If Voltage Sense is turned ON, low voltage shut down will occur when voltage input drops below 11.8V. To eliminate false triggers, there is a 20 second delay before shut down.

If Voltage Sense is turned OFF, input voltage level will not be monitored.

**NOTE:** Voltage Sense takes precedence over Timer. Voltage Sense is only active when the Switch Inputs are activated. Voltage Sense does not monitor VTM Trigger Input.

If Timer is ON and a switch input is activated, output voltage will be provided for specified timer duration.

While output voltage is active, pressing a switch will disable the output voltage. If pressed once again, output voltage will be re-activated and reset the timer.

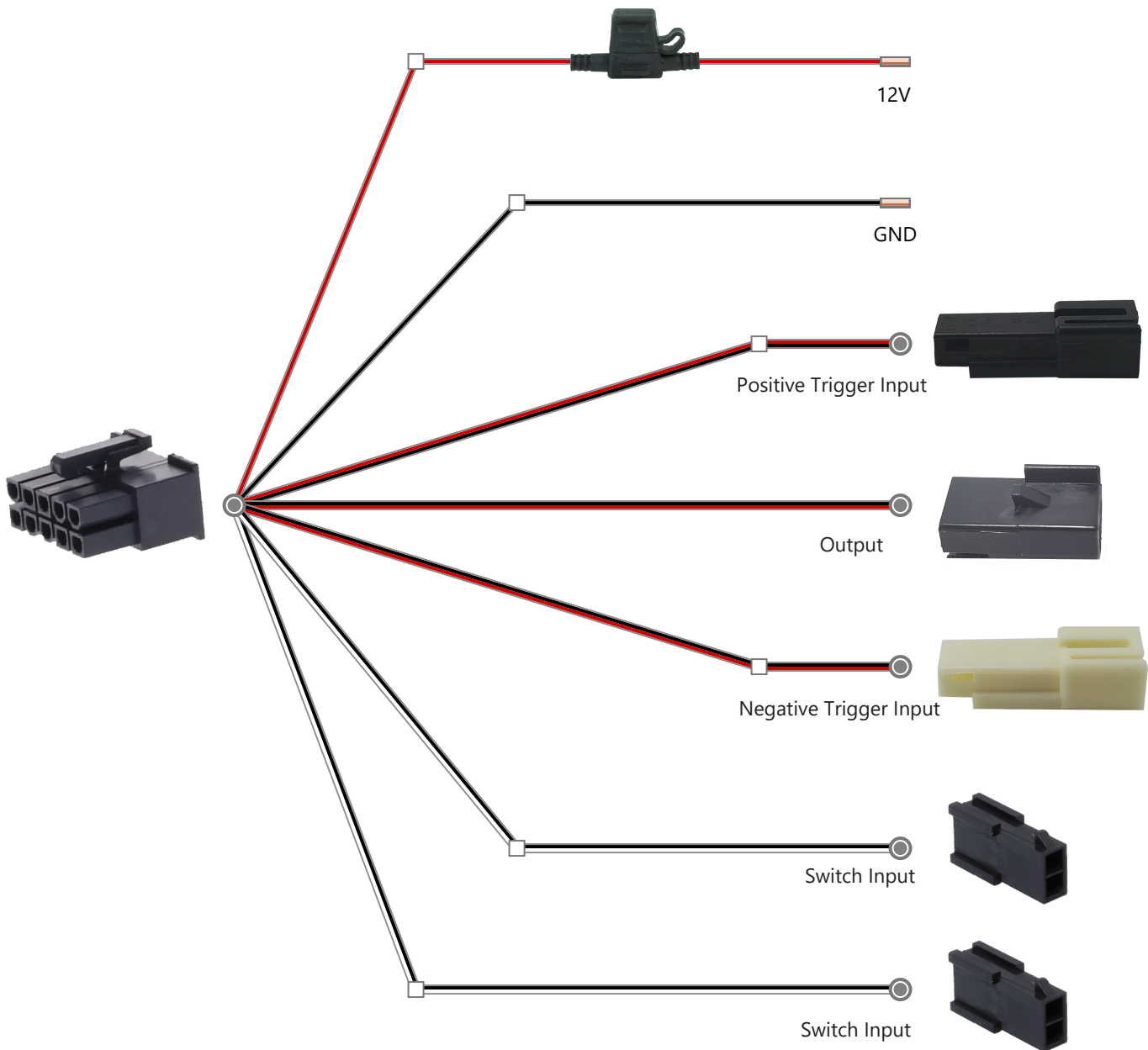
| Trigger Input | Switch Input           | Output | Voltage Sense (ON)       | Timer (ON)   |
|---------------|------------------------|--------|--------------------------|--------------|
| Active        | N/A                    | ON     | N/A                      | N/A          |
| Deactivated   | N/A                    | OFF    | N/A                      | N/A          |
| Not Active    | Activated<br>(Pressed) | ON     | Monitoring Input Voltage | Timer starts |
| Not Active    | Activated<br>(Pressed) | OFF    | N/A                      | Timer off    |
| Not Active    | Activated<br>(Pressed) | ON     | Monitoring Input Voltage | Timer resets |

If VTM Trigger Input to the VTM module is active, its function takes precedence.



## WIRING DIAGRAMS:

### VTM Harness

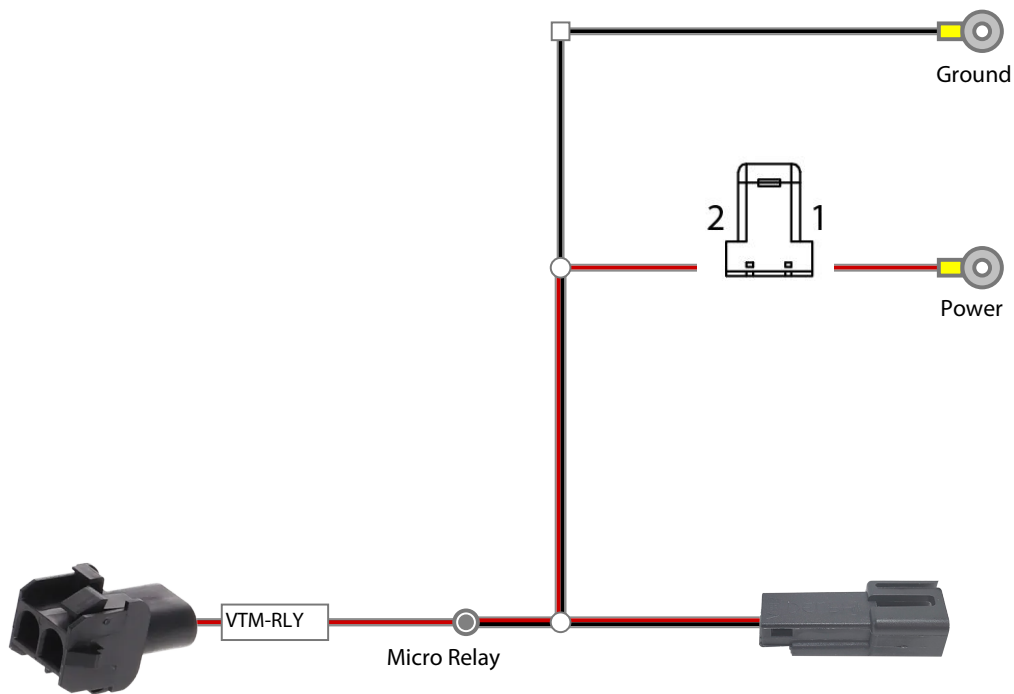


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## VTM-RLY (Optional Harness)

For larger current demands, use the optional VTM-RLY and connect to power and ground, along with the VTM harness. VTM-RLY supports up to 15A.



VTM-RLY Output connects to the P-VTMxxx harness for vehicle lighting

VTM-RLY Input connects to the output from the VTM harness



Phone – 866-931-8021 (option 3)

E-Mail – [support@echomasterfleetsolutions.com](mailto:support@echomasterfleetsolutions.com)



**EchoMaster Fleet Solutions is a Power Brand of AAMP Global**

[EchoMasterfleetsolutions.com](http://EchoMasterfleetsolutions.com)

| PURCHASED COMPONENT KEY FEATURES               |  |
|------------------------------------------------|--|
| DESCRIPTION OF REQUIREMENTS                    |  |
| DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING) |  |
| N/A                                            |  |
| LOAD/RATING REQUIREMENT                        |  |
| N/A                                            |  |
| MATERIAL REQUIREMENT                           |  |
| N/A                                            |  |
| PACKAGING REQUIREMENT                          |  |
| N/A                                            |  |
| OTHER REQUIREMENTS                             |  |



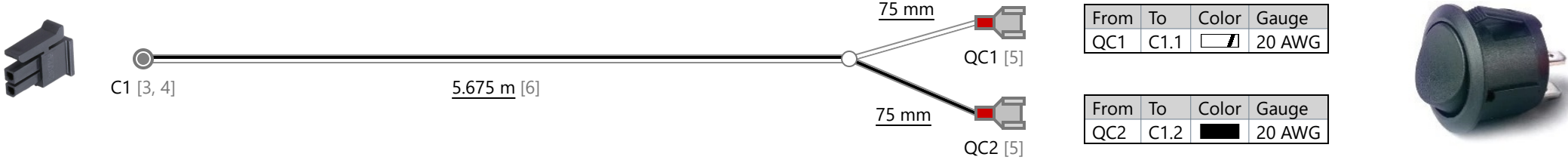
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|-----------------------------------------------------------------------------------------------------------------------------------------------|------------------------|
| TOLERANCES & INSPECTION                                                                                                                       | RELEASE & REVISIONS    |
| UNLESS OTHERWISE SPECIFIED                                                                                                                    | INITIAL ECN: 25377     |
| ALL BEND ANGLES ARE 90 DEGREES                                                                                                                | CURRENT ECN: 25377     |
| ALL DIMENSIONS ARE IN INCHES.                                                                                                                 | ECN DESCRIPTION:       |
| REFERENCE DIMENSIONS (X.XXX)<br>DO NOT REQUIRE INSPECTION                                                                                     | RELEASE FOR PRODUCTION |
| FEATURES<br>0.0 = ± .125<br>0.00 = ± .062<br>0.000 = ± .031                                                                                   |                        |
| HOLES/SLOTS<br>0.0 = ± .062<br>0.00 = ± .031<br>0.000 = ± .015                                                                                |                        |
| ANGLES<br>0° = ± 2°<br>0.0° = ± 1°                                                                                                            |                        |
| Material Thickness: per ASTM Std.<br>Weld Callouts per AWS                                                                                    | REVISED BY:            |

| PURCHASED COMPONENT                                                                                                                 |  |
|-------------------------------------------------------------------------------------------------------------------------------------|--|
| REFERENCED SUPPLIER AND/OR MANUFACTURER                                                                                             |  |
| AAMP GLOBAL                                                                                                                         |  |
| REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER                                                                                 |  |
| VTM-SW2 OR 65788                                                                                                                    |  |
| COLOR (ONLY LIST IF COLOR SPECIFIC)                                                                                                 |  |
| COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE)<br>(NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.) |  |
| NO                                                                                                                                  |  |

| PRINTED DOCUMENT IS UNCONTROLLED                                                      |                      |                                       | Sheet 1 of 1                                               |
|---------------------------------------------------------------------------------------|----------------------|---------------------------------------|------------------------------------------------------------|
| PART / PRODUCT IDENTIFICATION                                                         |                      |                                       |                                                            |
|  | <b>ADRIAN STEEL®</b> |                                       | ADRIAN STEEL COMPANY<br>906 JAMES STREET, ADRIAN, MI 49221 |
|                                                                                       | DESIGNED BY: E.BURKE |                                       | REVISION LEVEL<br><b>A</b>                                 |
| MAT'L USED:                                                                           | PURCHASED            | DESCRIPTION: SWITCH 2 HARNESS FOR VTM |                                                            |
| WEIGHT (Lbs.):                                                                        | 0.2                  | SEGMENT CODE: ELE                     | PART NUMBER: 65788                                         |

| Coverings |                                                                                     |
|-----------|-------------------------------------------------------------------------------------|
| Id        | Assembly                                                                            |
| [6]       |  |

| From | To  | Color                                                                             | Gauge  |
|------|-----|-----------------------------------------------------------------------------------|--------|
| C1.1 | QC1 |  | 20 AWG |
| C1.2 | QC2 |  | 20 AWG |



| From | To   | Color                                                                               | Gauge  |
|------|------|-------------------------------------------------------------------------------------|--------|
| QC1  | C1.1 |  | 20 AWG |

| From | To   | Color                                                                                | Gauge  |
|------|------|--------------------------------------------------------------------------------------|--------|
| QC2  | C1.2 |  | 20 AWG |

| Revisions |         |               |                 |
|-----------|---------|---------------|-----------------|
| Rev.      | Date    | Author        | Description     |
| 1         | 6/10/21 | Bennet Fisher | Initial Drawing |

|                                                                                                                                                                                                                                                                                                                                                                 |                        |               |           |                                                                                                                                       |                |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------|---------------|-----------|---------------------------------------------------------------------------------------------------------------------------------------|----------------|
| <div>UNLESS OTHERWISE SPECIFIED<br/>DIMENSIONS ARE IN MILLIMETERS [INCHES]<br/>TOLERANCES: ±5MM</div> <div>PROPRIETARY AND CONFIDENTIAL</div> <div>THE INFORMATION CONTAINED IN THIS<br/>DRAWING IS THE SOLE PROPERTY OF<br/>AAMP GLOBAL. ANY REPRODUCTION IN<br/>PART OR AS A WHOLE WITHOUT THE<br/>WRITTEN PERMISSION OF AAMP GLOBAL<br/>IS PROHIBITED.</div> |                        | Name          | Date      | <div><br/>— ADVANCING VEHICLE TECHNOLOGY —</div> |                |
|                                                                                                                                                                                                                                                                                                                                                                 | Designed By            | Bennet Fisher | 6/10/2021 |                                                                                                                                       |                |
|                                                                                                                                                                                                                                                                                                                                                                 | Engineering Approval   |               |           |                                                                                                                                       |                |
|                                                                                                                                                                                                                                                                                                                                                                 | Manufacturing Approval |               |           |                                                                                                                                       |                |
|                                                                                                                                                                                                                                                                                                                                                                 | Revision Approval      |               |           | Part Number: VTM-SW2                                                                                                                  | Revision: 1    |
|                                                                                                                                                                                                                                                                                                                                                                 | Quality Assurance      |               |           | Description:<br>5.675 Meter Switch Harness                                                                                            | Sheet:<br>---- |



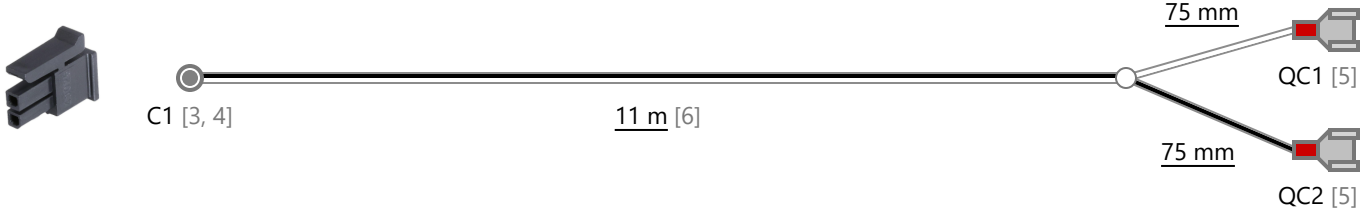
| PURCHASED COMPONENT KEY FEATURES               |  |
|------------------------------------------------|--|
| DESCRIPTION OF REQUIREMENTS                    |  |
| DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING) |  |
| N/A                                            |  |
| LOAD/RATING REQUIREMENT                        |  |
| N/A                                            |  |
| MATERIAL REQUIREMENT                           |  |
| N/A                                            |  |
| PACKAGING REQUIREMENT                          |  |
| N/A                                            |  |
| OTHER REQUIREMENTS                             |  |



|                                                                                                                                                  |  |                                                                                                                                           |                    |              |                                |                    |
|--------------------------------------------------------------------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------------------------------------------------------------|--------------------|--------------|--------------------------------|--------------------|
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| TOLERANCES & INSPECTION                                                                                                                          |  | PART / PRODUCT IDENTIFICATION                                                                                                             |                    |              |                                |                    |
| UNLESS OTHERWISE SPECIFIED                                                                                                                       |  | <div><div><div>AS</div><div>ADRIAN STEEL®</div></div><div>ADRIAN STEEL COMPANY<br/>906 JAMES STREET, ADRIAN, MI 49221</div></div>         |                    |              | REVISION LEVEL<br><div>A</div> |                    |
| ALL BEND ANGLES ARE 90 DEGREES                                                                                                                   |  |                                                                                                                                           |                    |              |                                |                    |
| ALL DIMENSIONS ARE IN INCHES.                                                                                                                    |  | DESIGNED BY: E.BURKE                                                                                                                      |                    |              |                                |                    |
| REFERENCE DIMENSIONS (X.XXX)<br>DO NOT REQUIRE INSPECTION                                                                                        |  | DESCRIPTION: SWITCH 4 HARNESS FOR VTM                                                                                                     |                    |              |                                |                    |
| FEATURES                                                                                                                                         |  | MAT'L USED: PURCHASED                                                                                                                     | WEIGHT (Lbs.): 0.2 |              | SEGMENT CODE: ELE              | PART NUMBER: 65790 |
| HOLES/SLOTS                                                                                                                                      |  |                                                                                                                                           |                    |              |                                |                    |
| ANGLES                                                                                                                                           |  |                                                                                                                                           |                    |              |                                |                    |
| 0.0 = ± .125                                                                                                                                     |  |                                                                                                                                           |                    |              |                                |                    |
| 0.00 = ± .062                                                                                                                                    |  |                                                                                                                                           |                    |              |                                |                    |
| 0.000 = ± .031                                                                                                                                   |  |                                                                                                                                           |                    |              |                                |                    |
| 0.0 = ± .062                                                                                                                                     |  |                                                                                                                                           |                    |              |                                |                    |
| 0.00 = ± .031                                                                                                                                    |  |                                                                                                                                           |                    |              |                                |                    |
| 0.000 = ± .015                                                                                                                                   |  |                                                                                                                                           |                    |              |                                |                    |
| Material Thickness: per ASTM Std.<br>Weld Callouts per AWS                                                                                       |  |                                                                                                                                           |                    |              |                                |                    |
| RELEASE & REVISIONS                                                                                                                              |  | PURCHASED COMPONENT                                                                                                                       |                    |              |                                |                    |
| INITIAL ECN: 25377                                                                                                                               |  | REFERENCE SUPPLIER AND/OR MANUFACTURER<br>AAMP GLOBAL                                                                                     |                    |              |                                |                    |
| CURRENT ECN: 25377                                                                                                                               |  | REFERENCE SUPPLIER AND/OR MANUFACTURER PART NUMBER<br>VTM-SW4 OR 65790                                                                    |                    |              |                                |                    |
| ECN DESCRIPTION:<br>RELEASE FOR PRODUCTION                                                                                                       |  | COLOR (ONLY LIST IF COLOR SPECIFIC)<br>NO                                                                                                 |                    |              |                                |                    |
| REVISED BY:                                                                                                                                      |  | COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE)<br>(NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)<br>NO |                    |              |                                |                    |

| Coverings |                                                                                     |
|-----------|-------------------------------------------------------------------------------------|
| Id        | Assembly                                                                            |
| [6]       |  |

| From | To  | Color                                                                             | Gauge  |
|------|-----|-----------------------------------------------------------------------------------|--------|
| C1.1 | QC1 |  | 20 AWG |
| C1.2 | QC2 |  | 20 AWG |



| From | To   | Color                                                                               | Gauge  |
|------|------|-------------------------------------------------------------------------------------|--------|
| QC1  | C1.1 |  | 20 AWG |

| From | To   | Color                                                                                | Gauge  |
|------|------|--------------------------------------------------------------------------------------|--------|
| QC2  | C1.2 |  | 20 AWG |

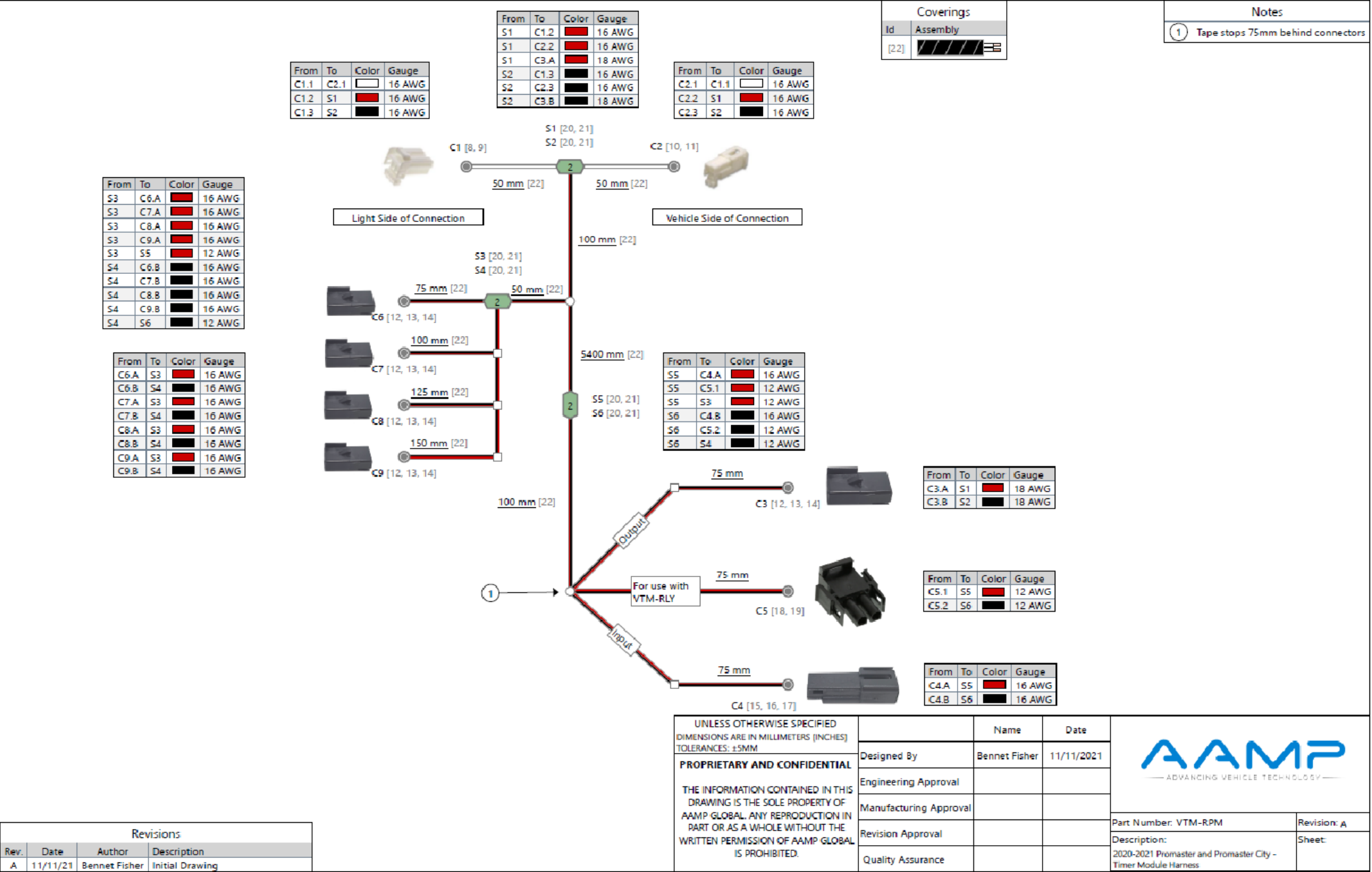


| Revisions |         |               |                 |
|-----------|---------|---------------|-----------------|
| Rev.      | Date    | Author        | Description     |
| 1         | 6/10/21 | Bennet Fisher | Initial Drawing |

|                                                                                                                                                                                                                                                                                                                                                                 |                        |               |           |                                                                                                                                       |  |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------|---------------|-----------|---------------------------------------------------------------------------------------------------------------------------------------|--|
| <div>UNLESS OTHERWISE SPECIFIED<br/>DIMENSIONS ARE IN MILLIMETERS [INCHES]<br/>TOLERANCES: ±5MM</div> <div>PROPRIETARY AND CONFIDENTIAL</div> <div>THE INFORMATION CONTAINED IN THIS<br/>DRAWING IS THE SOLE PROPERTY OF<br/>AAMP GLOBAL. ANY REPRODUCTION IN<br/>PART OR AS A WHOLE WITHOUT THE<br/>WRITTEN PERMISSION OF AAMP GLOBAL<br/>IS PROHIBITED.</div> |                        | Name          | Date      | <div><br/>— ADVANCING VEHICLE TECHNOLOGY —</div> |  |
|                                                                                                                                                                                                                                                                                                                                                                 | Designed By            | Bennet Fisher | 6/10/2021 |                                                                                                                                       |  |
|                                                                                                                                                                                                                                                                                                                                                                 | Engineering Approval   |               |           |                                                                                                                                       |  |
|                                                                                                                                                                                                                                                                                                                                                                 | Manufacturing Approval |               |           |                                                                                                                                       |  |
|                                                                                                                                                                                                                                                                                                                                                                 | Revision Approval      |               |           | Part Number: VTM-SW4                                                                                                                  |  |
|                                                                                                                                                                                                                                                                                                                                                                 | Quality Assurance      |               |           | Description:<br>11 Meter Switch Harness                                                                                               |  |
|                                                                                                                                                                                                                                                                                                                                                                 |                        |               |           | Revision: 1                                                                                                                           |  |
|                                                                                                                                                                                                                                                                                                                                                                 |                        |               |           | Sheet:<br>----                                                                                                                        |  |

PURCHASED  
COMPONENT  
KEY FEATURES

| DESCRIPTION OF REQUIREMENTS                    |
|------------------------------------------------|
| DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING) |
| N/A                                            |
| LOAD/RATING REQUIREMENT                        |
| N/A                                            |
| MATERIAL REQUIREMENT                           |
| N/A                                            |
| PACKAGING REQUIREMENT                          |
| N/A                                            |
| OTHER REQUIREMENTS                             |



THIS DRAWING IS THE PROPERTY OF ADRIAN STEEL COMPANY AND IS NOT TO BE USED IN ANY MANNER  
DETRIMENTAL TO THE INTERESTS OF ADRIAN STEEL COMPANY

TOLERANCES & INSPECTION

|                                                            |                |             |
|------------------------------------------------------------|----------------|-------------|
| UNLESS OTHERWISE SPECIFIED                                 |                |             |
| ALL BEND ANGLES ARE 90 DEGREES                             |                |             |
| ALL DIMENSIONS ARE IN INCHES.                              |                |             |
| REFERENCE DIMENSIONS (X.XXX)<br>DO NOT REQUIRE INSPECTION  |                |             |
| FEATURES                                                   | HOLES/SLOTS    | ANGLES      |
| 0.0 = ± .125                                               | 0.0 = ± .062   | 0° = ± 2°   |
| 0.00 = ± .062                                              | 0.00 = ± .031  | 0.0° = ± 1° |
| 0.000 = ± .031                                             | 0.000 = ± .015 |             |
| Material Thickness: per ASTM Std.<br>Weld Callouts per AWS |                |             |

RELEASE & REVISIONS

|                                                            |
|------------------------------------------------------------|
| INITIAL ECN: 25377                                         |
| CURRENT ECN: 27060                                         |
| ECN DESCRIPTION:<br>PPDS Change: Manuf# and<br>Description |
| REVISED BY: MLH                                            |

PURCHASED  
COMPONENT

REFERENCED SUPPLIER AND/OR MANUFACTURER  
**AAMP GLOBAL**

REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER  
**VTM-RPM**

COLOR (ONLY LIST IF COLOR SPECIFIC)  
**NO**

COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE)  
(NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)  
**NO**

PRINTED DOCUMENT IS UNCONTROLLED

Sheet 1 of 1

PART / PRODUCT IDENTIFICATION

**ADRIAN STEEL**  
ADRIAN STEEL COMPANY  
906 JAMES STREET, ADRIAN, MI 49221

REVISION LEVEL  
**A**

MAT'L USED: **PURCHASED**

DESIGNED BY: **E.BURKE**

DESCRIPTION: **HARN, POWER VTM-RPM**

WEIGHT (Lbs.): **0.2**

SEGMENT CODE: **ELE**

PART NUMBER: **65796**

PURCHASED  
COMPONENT  
KEY FEATURES

| DESCRIPTION OF REQUIREMENTS                                                                        |
|----------------------------------------------------------------------------------------------------|
| DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)<br><br>N/A                                          |
| LOAD/RATING REQUIREMENT<br><br>N/A                                                                 |
| MATERIAL REQUIREMENT<br><br>N/A                                                                    |
| PACKAGING REQUIREMENT<br><br>N/A                                                                   |
| OTHER REQUIREMENTS<br><br>RING TERMINAL:<br>16-14GA<br>1/4" STUD SIZE<br>BLUE<br>TIN PLATED COPPER |



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DETRIMENTAL TO THE INTERESTS OF ADRIAN STEEL COMPANY

TOLERANCES & INSPECTION

|                                                            |                |             |
|------------------------------------------------------------|----------------|-------------|
| UNLESS OTHERWISE SPECIFIED                                 |                |             |
| ALL BEND ANGLES ARE 90 DEGREES                             |                |             |
| ALL DIMENSIONS ARE IN INCHES.                              |                |             |
| REFERENCE DIMENSIONS (X.XXX)<br>DO NOT REQUIRE INSPECTION  |                |             |
| FEATURES                                                   | HOLES/SLOTS    | ANGLES      |
| 0.0 = ± .125                                               | 0.0 = ± .062   | 0° = ± 2°   |
| 0.00 = ± .062                                              | 0.00 = ± .031  | 0.0° = ± 1° |
| 0.000 = ± .031                                             | 0.000 = ± .015 |             |
| Material Thickness: per ASTM Std.<br>Weld Callouts per AWS |                |             |

RELEASE & REVISIONS

|                       |
|-----------------------|
| INITIAL ECN: 25975    |
| CURRENT ECN: 25975    |
| ECN DESCRIPTION:      |
| RELEASE TO PRODUCTION |
| REVISED BY: N/A       |

PURCHASED  
COMPONENT

|                                                                                                                                           |
|-------------------------------------------------------------------------------------------------------------------------------------------|
| REFERENCED SUPPLIER AND/OR MANUFACTURER<br>WAYTEK                                                                                         |
| REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER<br>37393                                                                              |
| COLOR (ONLY LIST IF COLOR SPECIFIC)<br>BLUE                                                                                               |
| COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE)<br>(NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)<br>NO |

PRINTED DOCUMENT IS UNCONTROLLED

Sheet 1 of 1

PART / PRODUCT IDENTIFICATION

|                                                                                       |  |                          |  |                                                            |                           |                            |  |
|---------------------------------------------------------------------------------------|--|--------------------------|--|------------------------------------------------------------|---------------------------|----------------------------|--|
|  |  | <b>ADRIAN STEEL®</b>     |  | ADRIAN STEEL COMPANY<br>906 JAMES STREET, ADRIAN, MI 49221 |                           | REVISION LEVEL<br><b>A</b> |  |
| MAT'L USED: <b>PURCHASED</b>                                                          |  |                          |  | DESIGNED BY: <b>EMB</b>                                    |                           |                            |  |
| DESCRIPTION: <b>WIRE TERM 1/4"RING 14-16G</b>                                         |  |                          |  |                                                            |                           |                            |  |
| WEIGHT (Lbs.): <b>0.01</b>                                                            |  | SEGMENT CODE: <b>ELE</b> |  |                                                            | PART NUMBER: <b>69511</b> |                            |  |