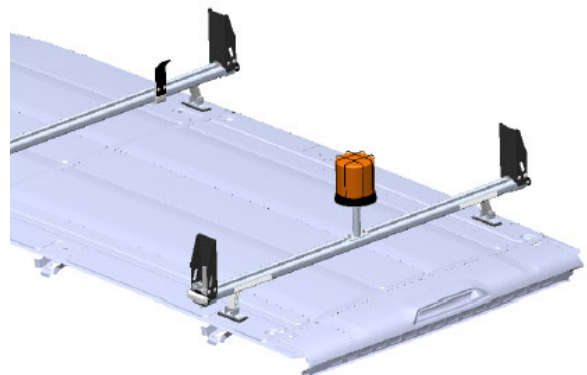


Introduction / Comments:

Install Instructions For Exterior Plug & Play Lights For Transit Connect

Note:

Read all instructions prior to installation. Review the Adrian Steel **GENERAL PRECAUTIONS PAGES (56638)** before attempting installation. Only personnel familiar with using electrical best practices should perform this install. Reference **ELECTRICAL BEST PRACTICES MANUAL (54479)** before attempting installation.



Installation Instructions For Exterior Plug And Play Lights For Transit Connect

Table of Contents:

Torque requirements.....	2
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Beginning Install.....	7
Strobe Installation Instructions.....	9
Beacon/Lightbar Installation Instructions.....	13

*****TORQUE*****
Torque all strobe
fasteners to 10 in-lbs.
DO NOT OVER TIGHTEN

DO NOT MOUNT ON A
CURVED SURFACE

****Please read statement below before moving forward****

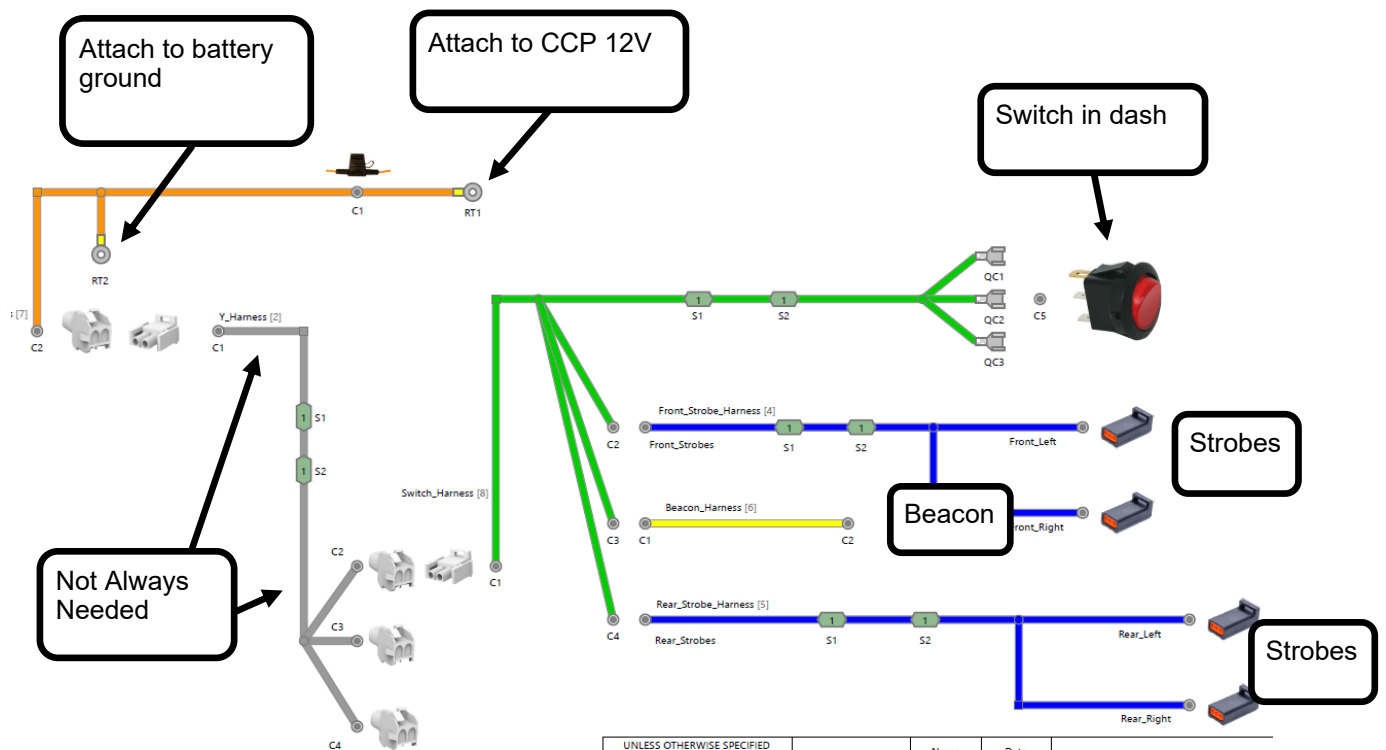
Before installation, disconnect the OEM negative battery cable.

These plug and play kits are completely modular and can be configured in many different ways. Placement of lights will be determined by sales order drawings/customer ask. Therefore, these instructions are for the most standard configurations, and for reference only.

Please reference the order drawing and spec sheet to see what components are going to be installed on this particular upfit.

These installation instructions are for most cases and for reference. Not all installs will have strobes, beacons, and lightbars. Reference the instructions for only what you are installing.

Overall Harness Diagram



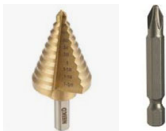
Tools required:

13mm deep well socket

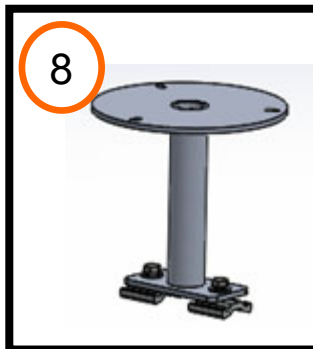
Phillips bit, 1/2" drill bit
and 5/16" step drill bit

Power drill and impact

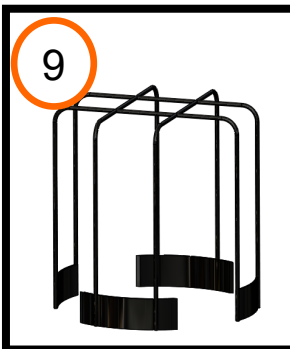
Torque wrench



Components



	Part Number	Description
1	67092	Power Harness #1
2	67099	Switch Harness #3
3	67103	Front Strobe Harness #3 (If Applicable)
4	67106	Rear Strobe Harness #1 (If Applicable)
5	67112 or 67113	Beacon/Lightbar Harness #2 or 3 (If Applicable)
6	67686 or 67687	Strobes (If Applicable)
7	67689 or 67690	Beacons (If Applicable)
8	51545	Beacon Ladder rack Mount (If Applicable)
9	50368	Beacon Cage (If Applicable)



The purpose of plug and play lighting is to be completely modular. Due to this feature, refer to the order drawing for all exact lighting placements. These installation instructions are for most cases and for reference. Not all installs will have strobes, beacons, and lightbars. Reference the instructions for only what you are installing.

Harness pictures are for reference only.

Placements

Switch placement: On Shift Column Panel



Front Strobes: In Grill



*****TORQUE STROBES TO 10-IN-LB'S MAXIMUM*****

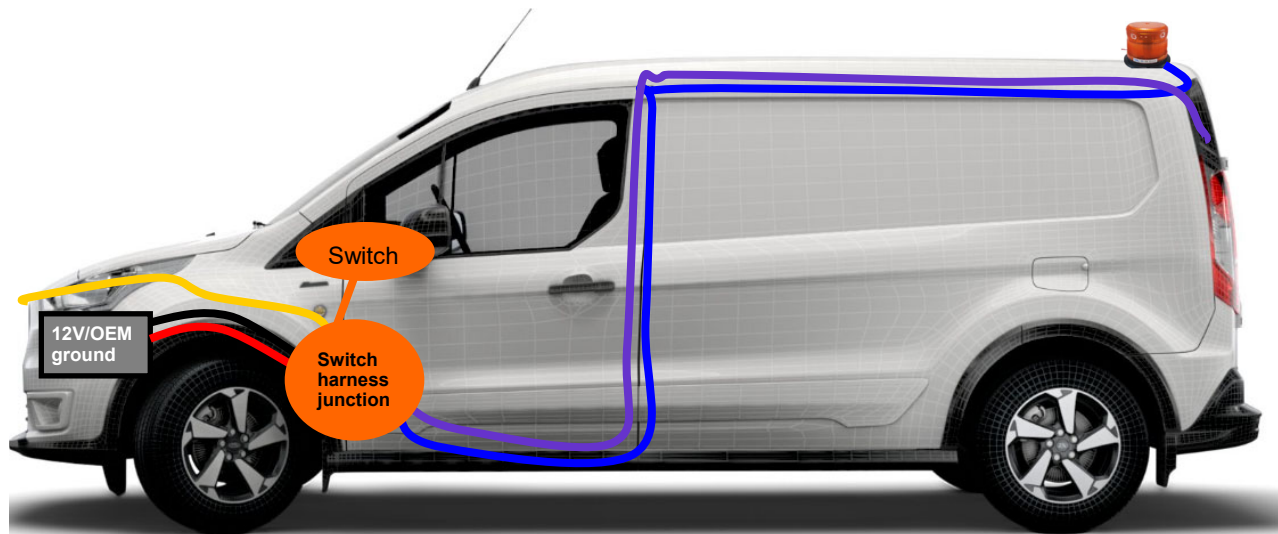
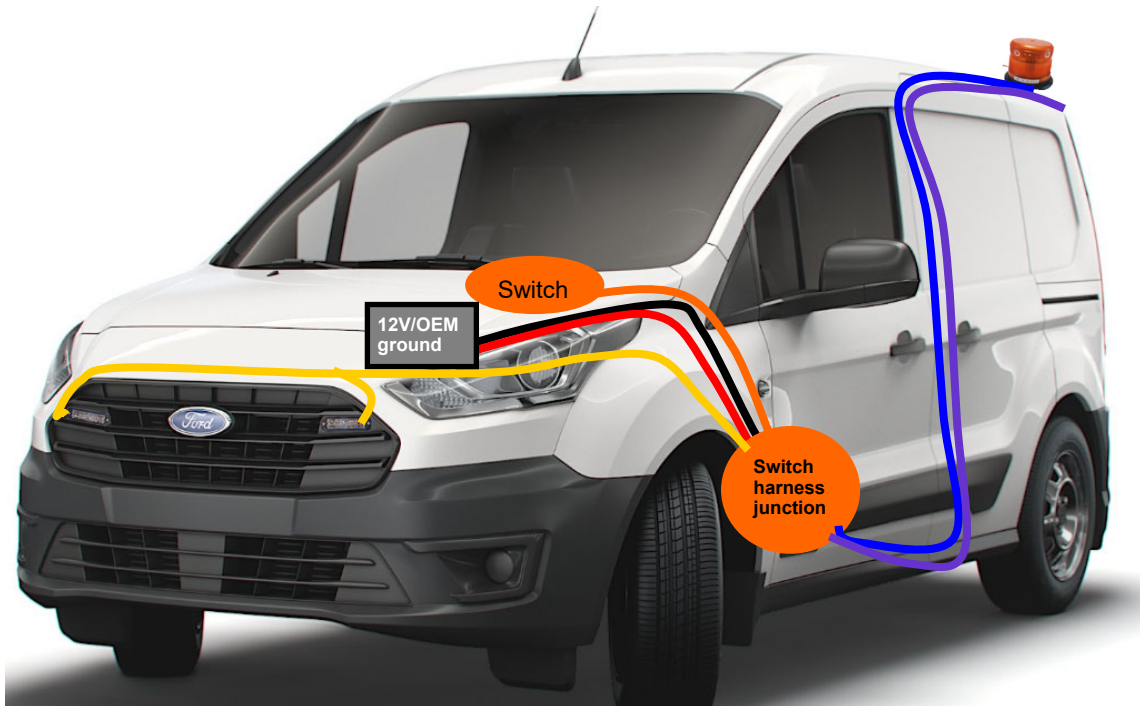
Beacon or Lightbar: On Roof (Or ladder rack)



Rear Strobes: Rear Tail Light Trim Housing



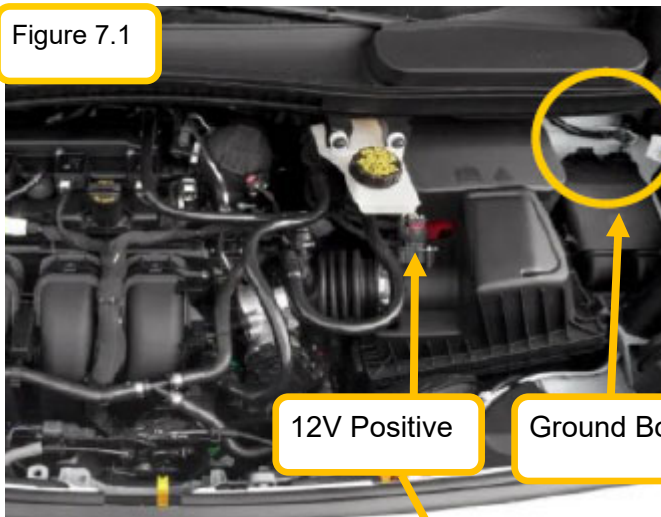
Routing Overview



Color	Key - Items
Yellow	Strobes - Front strobe harness
Red/Black	Power harness: Battery to kick panel
Orange	Switch harness: Switch in dash
Blue	Beacon harness: Switch to beacon
Purple	Strobes - Rear strobe harness



Figure 7.1



Step 1: Locate the power harness #67092.

Remove the fuse from the inline fuse holder until the end of the install

Under the hood:

Locate the 12V Power point on battery buss and the OEM ground bolt on the driver's side body frame. Remove the re cover to expose the 12V power point. Figure 7.1.

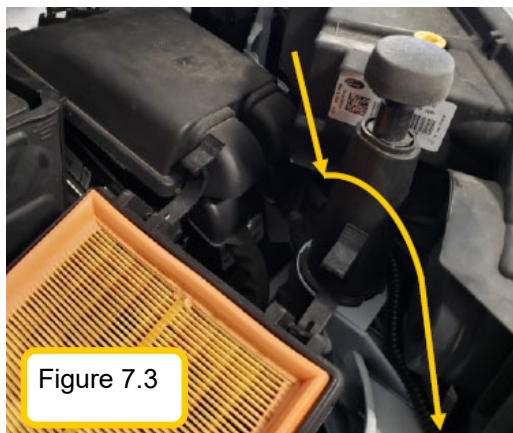
Step 2:

Attach the red wire with the ring terminal to the 12V positive post. Figure 7.2.



Attach the black wire with the ring terminal to the OEM ground post.

Route the white connector end towards the cab and locate the OEM grommet (to the cab). It's best seen looking from the cab area under the steering wheel. Figure 7.3 and 7.4. Secure with zip ties.

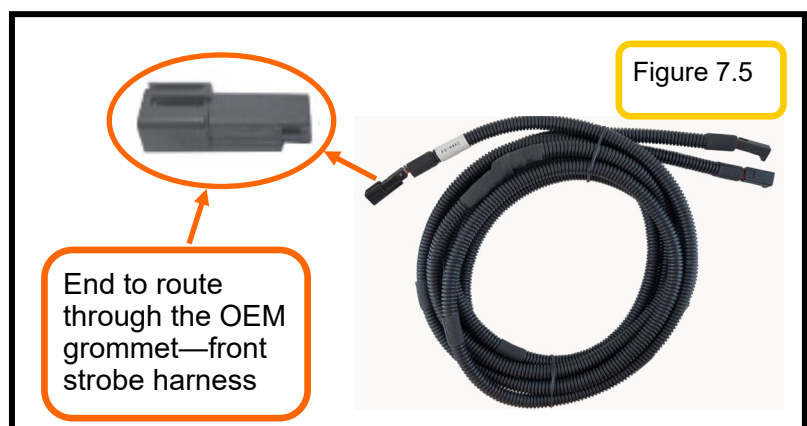
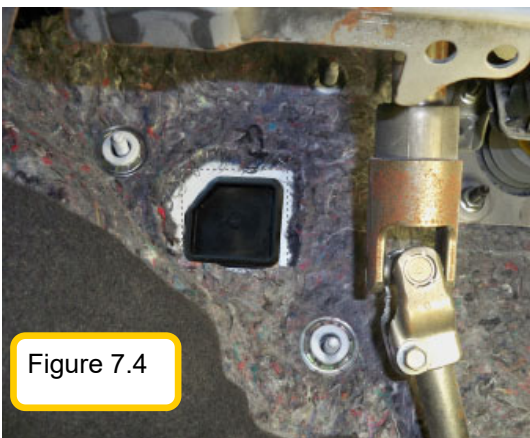


Step 3:

Cut/drill a hole in the grommet to route the power harness through.

****If you are installing strobes on this install route the strobe harness interior connector in through the grommet at this time as well. Refer to page 9 for routing strobe instructions. Figure 7.5 for connector reference.**

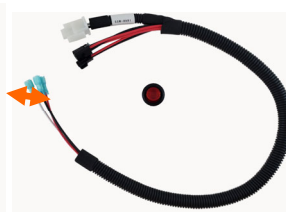
Silicone the grommet holes/wiring once all harnesses have been routed through.



Power harness



Switch Harness



Step 4: Locate the switch harness #67099

Connect the switch harness connector to the power harness in the kick panel area.

Step 5: Disassemble the shift column trim panel to where you can lift it for routing. You do not need to totally take it apart.

Figure 8.1.

If there is NOT inverter with this install; Drill a hold in the trim panel centered up/down for the switch. A hole diameter of 3/4" (19mm) is necessary to install the snap in switch (do not insert switch yet). Be sure the area behind the trim panel is clear before drilling.

Figure 8.2.

If there is an inverter with this install, place the inverter switch above the strobe switch. Be sure both switches will fit before drilling. (There will not be much room for fitment so fit them as you need) See figure 8.3 for reference.

Route the switch end of the switch harness under the steering column and up the center counsel to the switch location. AVOID MOVING/ROTATING OBJECTS. Figure 8.4 and 8.5. Secure with zip ties.

Step 6: Connect the ground spade to the gold pin on the rocker switch

Connect the white battery power spade to the opposite terminal on the switch.

Connect the red spade to the middle pin.

Insert the switch into the hole and place the strobe/beacon decal (if supplied) around the switch.

Reassemble all trim and secure wiring.

Figure 8.1

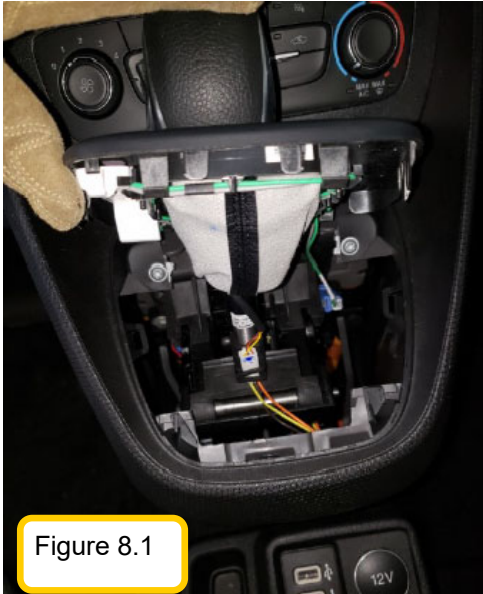


Figure 8.2



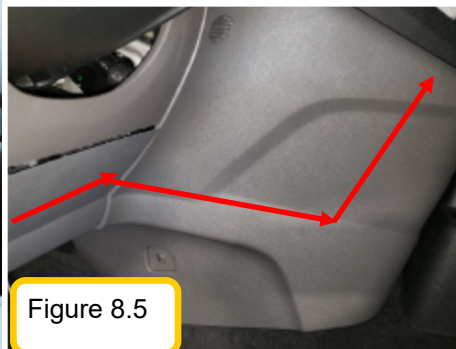
Figure 8.3



Figure 8.4



Figure 8.5



Strobe Install—If Applicable

Strobe pictures are for reference only. Please refer to product structure/spec sheets for the actual strobes for the install.

Figure 9.1



Step 1: (If you are installing a beacon, follow these routing steps with the beacon harness)

Locate the rear strobe harness #67106.

Connect the rear strobe harness to the switch harness (one of the remaining unused connectors) in the driver's foot well. Figure 9.1.

Step 2:

Locate the driver's side door sill area. Figure 9.2.

Carefully pull the door trim up and route the strobe harness down to the floor. Be sure not to route the harness in a way that would interfere with the hood latch.

Continue routing the harness down to the floor, under the sill trim, rearward to the partition. See figure 9.3 and 9.4 for the routing path.

Re-insert trim that was pulled up after routing.

Figure 9.2



Figure 9.3



Figure 9.4



Figure 10.1



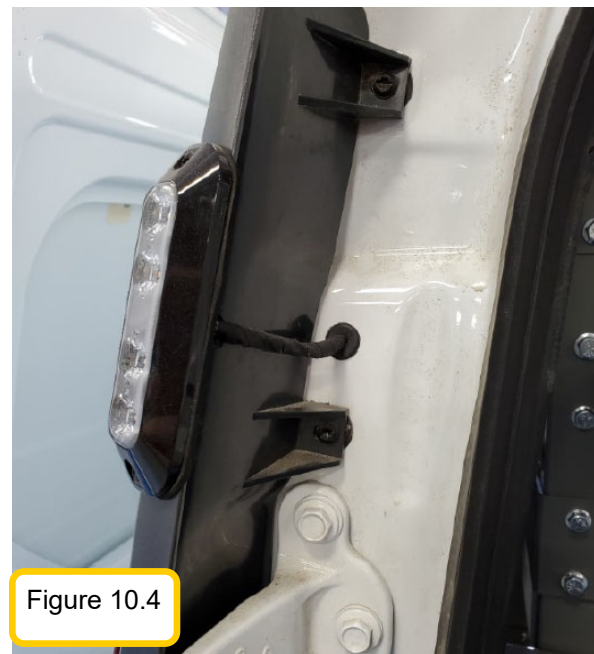
Figure 10.2



Figure 10.3



Figure 10.4



Step 3: Routing (Refer to routing diagrams at the beginning of the instructions)

Route the strobe harness up the backside of the partition, through the roof channels, and rearward following the OEM harness. Figures 10.1 and 10.2.

The strobe connections will be made in the D-pillar channels, so route the harness across the rear doors like shown in figure 10.3.

Route the strobe connector ends through the D-pillar channel after the holes have been drilled.

Step 4: Mounting Strobes

Locate the rear side doors (outside of van). Remove the black exterior trim above the brake light housing.

Measure and mark 4" above the door hinge on the black trim housing. Drill a 7/16" hole through both surfaces so you can route the wire outside of the trim to the van body.

Drill a 7/16" hole in the van body now and insert the provided grommet (65130). See figure 10.4.

Do this for both sides.

Step 5: Tape up the non-needed blue or yellow wire on the strobe.

Route the strobe harness down the D-pillar and make the strobe connections. Do this for both sides. Use a small amount of silicone to seal the wiring.

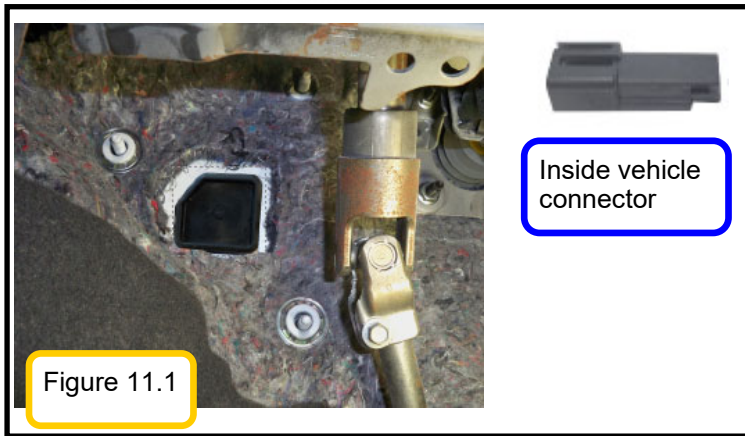
Use a small drill bit to pilot the strobe mounting holes.

Place the strobes in their desired locations and fasten them onto the bumper with the supplied screws.

Figure 10.4.

*****TORQUE STROBES TO 10-IN-LB'S MAXIMUM*****

Repeat for the other side strobe.



Step 5: Locate the front strobe harness #67103.

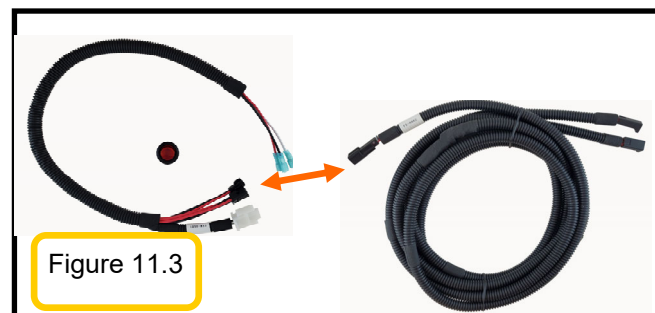
Start by routing the inside connector end of the harness to the firewall. This should be already routed through the grommet with the power harness and siliconed. If this is not done, please do this now. Refer to page 7 on the grommet and silicone needed.

Figures 11.1 and 11.2.



Connect the strobe harness to one of the un-used connectors on the switch harness.

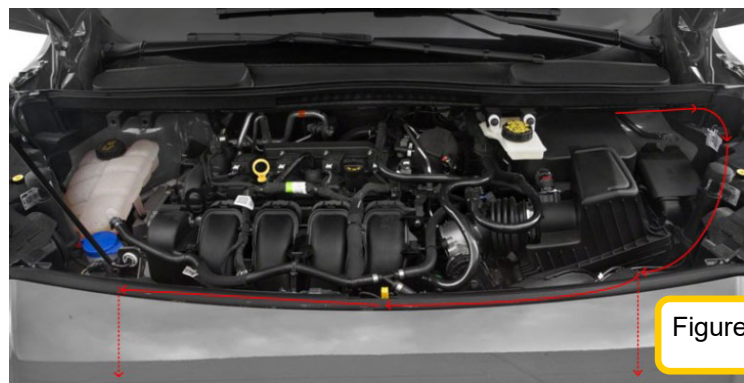
Figure 11.3.



Step 6: Route the strobe connector ends to the each of the strobes. Strobe placements figure 11.4. Routing diagram figure 11.5.

Secure wiring with zip ties.

Be sure not to secure or route the harness anywhere near moving or hot objects.



Step 7: Mounting Front Strobes

Locate the van front grill.

Center the strobes in the grill as shown in figure 12.1. They should be placed in the 2nd (down) grill channel.

Figure 12.1



Use the strobe as a template, mark the center hole location on the panel (for routing the wires through).

Drill a 7/16" hole for the wire pass through on the strobe.

Route the strobe harness connectors through the holes.

Connect the strobe to the strobe harness and tape up the non-needed blue or yellow wire.

Only silicone the hole the holes on the inside of the vehicle.
DO NOT SILI-CONE ON THE OUTSIDE OF THE VEHICLE.

Place the strobes in their desired locations and fasten them onto the grill with the strobe light supplied screws. Drill pilot holes for an easier installation.
Figure 12.2.

*****TORQUE STROBES TO 10-IN-LB'S MAXIMUM*****

Repeat for the other side strobe.

Figure 12.2



Beacon/Lightbar Install—If Applicable

Lightbar/ beacon/ and mount pictures are for reference only. Please refer to product structure/ spec sheets for the actual beacon/lightbar/mount for the install.



Figure 13.1

Step 1: Routing (Refer to routing diagrams at the beginning of the instructions)

Locate the beacon harness # 67112 or 67113.

Connect the harness to the switch harness (one of the remaining unused connectors) in the driver's foot well. Figure 13.1.

Step 2:

Locate the driver's side door sill area. Figure 13.2.

Carefully pull the door trim up and route the strobe harness down to the floor. Be sure not to route the harness in a way that would interfere with the hood latch.



Figure 13.2

Continue routing the harness down to the floor, under the sill trim, rearward to the partition. See figure 13.3 and 13.4 for the routing path.

Re-insert trim that was pulled up after routing.



Figure 13.3



Figure 13.4

Figure 14.1



Step 3: Routing (Refer to routing diagrams at the beginning of the instructions)

Route the beacon harness up the backside of the partition, through the roof channels, and rearward following the OEM harness. Figures 14.1 and 14.2.

Roof mounted beacons:

Step 1: Locate the roof area above the rear doors.

Place the beacon or gasket in the center (between passenger and driver side), 3" to 4" forward of the CHMSL light.

Use the beacon or gasket as a template and mark the holes. Figure 14.3.

Step 2: Drill the holes needed to mount the beacon.

Drill the wire pass through hole. **If there is a connector on the end of the lightbar/beacon, use the 1" grommet (36096-0). If there is not a connector, use the 3/8" grommet (70805) and refer to the next page for connector attachment.**

Use primer on all the drilled holes.

Remove the cable gland off the beacon harness—you will not need this for roof mounting. Figure 14.4.

Insert the provided grommet (36096-0) into the wire pass through hole.

Route the beacon wires/connector through the grommet and use silicone to seal the hole.

Use the provided fasteners to mount the light to the roof.

Connect the beacon harness to the beacon.

Figure 14.2



Figure 14.3



Figure 14.4



Remove cable gland

Figure 15.1



Figure 15.2



Locate the connector housing inside the lightbar/beacon box. Figure 15.1.

Note if it has a red insert inside the connector or not. Refer to figure 15.2 for red insert inside the connector.

Insert the lightbar wire terminals into the connector. **See steps below:**

In these steps be very careful to place the terminals into the correct side of the connector.

Line the red wire terminal up with cavity #1 and the black wire terminal up with cavity #2. Figure 15.3.

Note the connector has a "1" and a "2" noted on the connector (circled in red). Figure 15.4. The red wire will be inserted into the #1 cavity of the connector. The black wire will be inserted into the #2 cavity on the connector.

Be sure to align the terminal prongs up with the inside of the connector pin outs.

Carefully insert the terminals into their designated section. Figure 15.5.

Also be sure the terminals snap into position. You should feel or hear a click when they are correctly inserted.

Pull on the wiring to be sure the connectors have been inserted completely.

If not already done:

Insert the red plastic piece into the top end of the connector. This will also click into place. Figure 15.6 and 15.7.

Silicone the grommet/wiring.

Figure 15.3



Figure 15.4



Figure 15.5

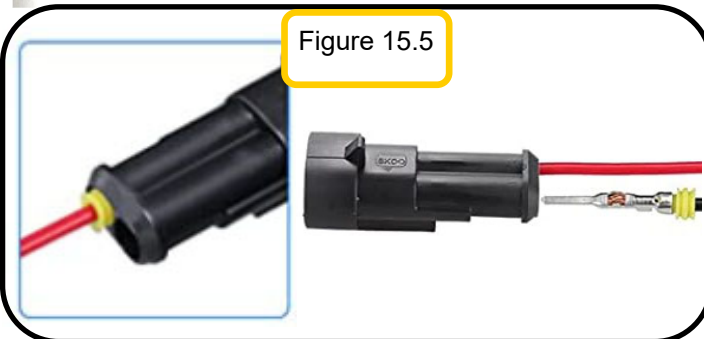


Figure 15.6

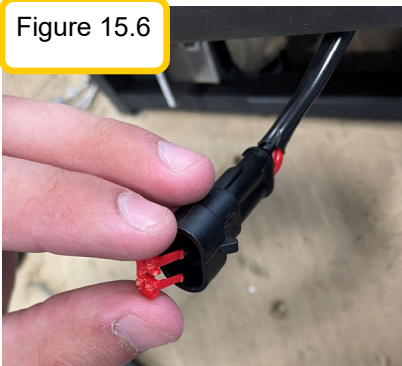
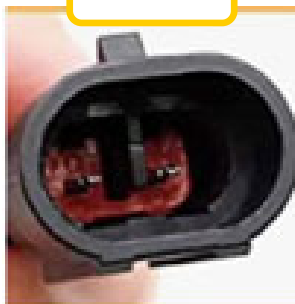


Figure 15.7





For ladder rack mounted beacon:

Step 1: Locate the OEM grommet/pass through at the rear driver's side d-pillar. Figure 16.1.

Drill a 5/8" (to fit the cable gland on the beacon harness) in the center for the wire pass through.

Route the beacon wire harness through the hole and insert the cable gland. Tighten the cable gland.
Secure with zip-ties.

Step 2: Locate the beacon, beacon cage, and mount.

Run the beacon wires through the tube of the mount before mounting.

Use the provided nut, screw, and washer to mount the cage and beacon to the mount. Figure 16.1.

Assemble the beacon mount feet by inserting the bolt (FAS0799) through the lock washer (FAS0588) then flat washer (FAS0552) then through the foot into the slide. Do not tighten down at this point. Figure 16.3.

Step 3: Connect the beacon harness to the beacon now. You will need to remove the cap on the beacon harness. Tape up the un-needed yellow wire. Tuck the connector part of the harnesses up into the tube for easier routing.

Slide the beacon/mount to the center of the rail. Be cautious of the wire sliding through the rail. Figure 16.4.

Tighten the bolts once you have positioned the beacon. Figure 16.5.

Figure 16.2

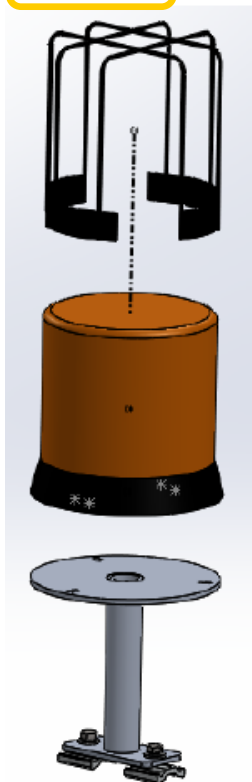


Figure 16.3

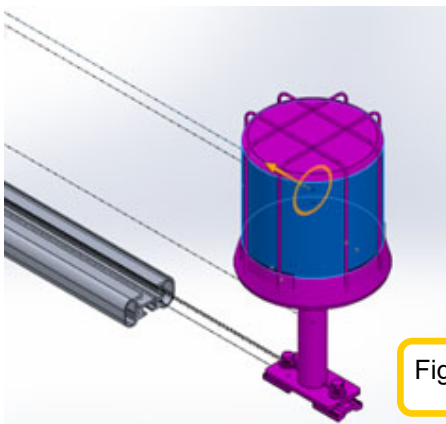
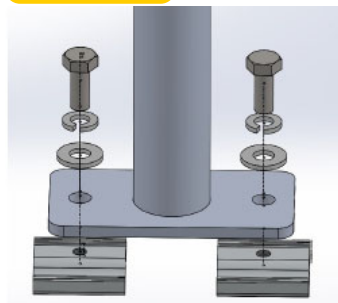
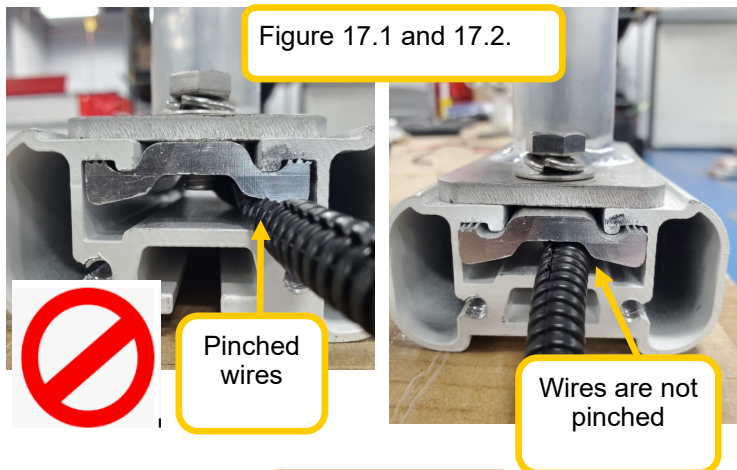


Figure 16.4



Figure 16.5



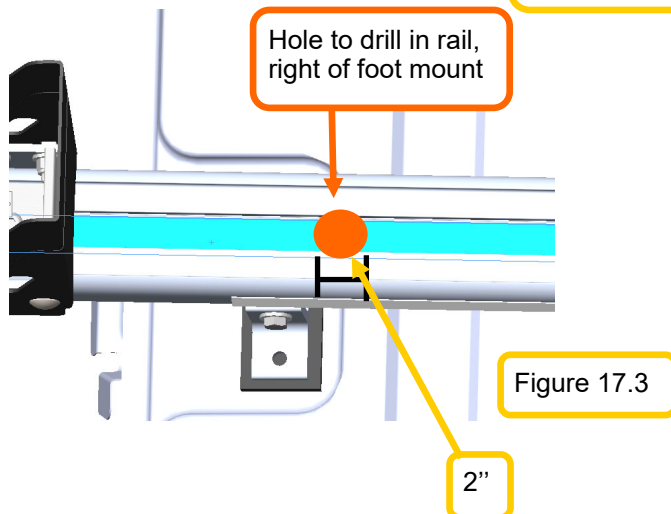
*****Be cautious the wires are not pinched after tightening the slides*****
See figures 17.1 and 17.2 for reference.

Step 4: Ladder Rack Routing

Option 1: (The preferred option)

Drill a 3/8" hole from the top channel to the bottom channel, 2" to the right of the where the foot mounts to the rail. See picture to the left for reference.

Route the wires in the top rail channel (before inserting the weather strip) to the drivers side area, through the hole in the rail, and down the foot to the hole in the roof. Figure 17.3.



Option 2: Drill a 3/8" hole from the top channel to the bottom channel directly under the beacon mount in the middle of the crossbow. Then route the wires through the hole to the bottom channel and down the channel to the end of the rail, drivers side.

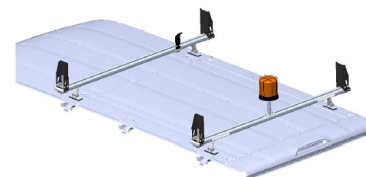
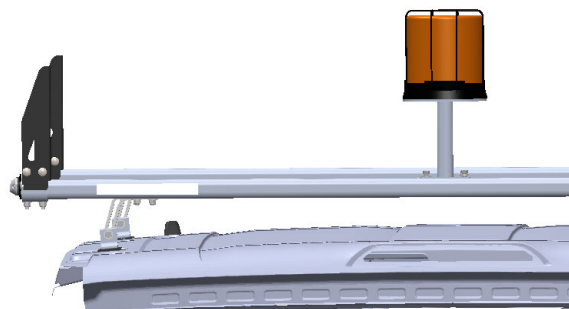
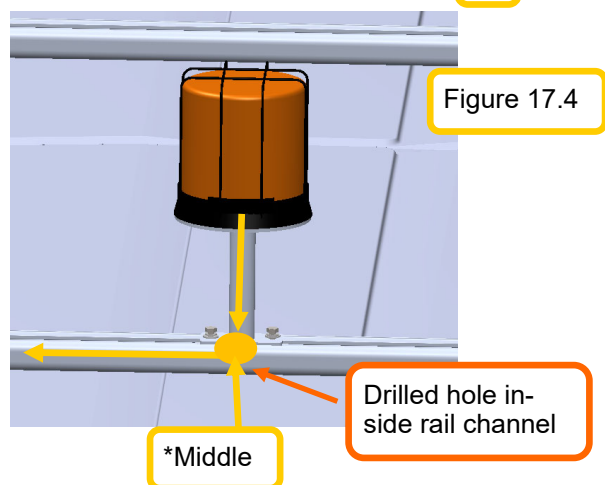
On 68" the rack, measure 34" from the end. On the 58" rack measure 29" from the end.

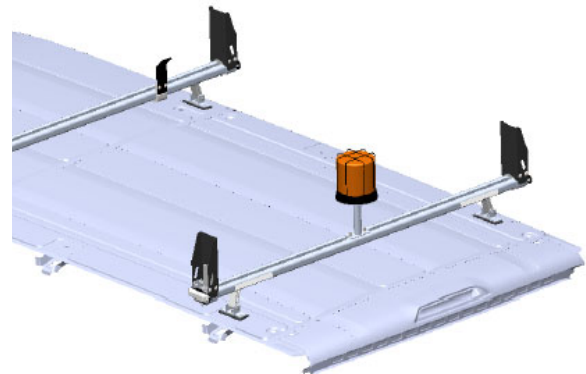
Use the tek screws (FAS0842) and nylon clips (66843) to secure the wiring under the utility rack.

Routing is shown in yellow in figure 17.4. The hole is drilled beneath the beacon from the top channel to bottom.

Where you route the wires will depend on what all options you are installing on the utility rack.

If you are installing a few accessories onto the rail that mount to the bottom channel, use the top channel for wire





Insert the fuse into the inline-fuse holder on the power harness. The install is now complete. Secure all wiring with zip ties. Re-attach all trim. Re-assure all pass through holes have been silicone. Double check the functionality of the lights and switches.

ITEM DESCRIPTION: WIRE TIE, NYLON 40Lb, 8.5" BLACK

MANUFACTURER: WAYTEK, INC. or equivalent
 MANUFACTURERS PART NUMBER: 21093M or 21093C

SPECIFICATIONS: STANDARD CABLE TIE
 BLACK, NYLON
 8-1/2" LONG
 TENSILE STRENGTH: 40.0 LBS
 21093M = 1,000 quantity
 21093C = 100 quantity

SPECIAL NOTES: PART NUMBER IS BLACK.

SUPPLIED BY: THIS ITEM IS ADRIAN AVAILABLE!

PURCHASED PRODUCT DATA SHEET (PPDS)

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ADRIAN STEEL
 VAN AND PICKUP EQUIPMENT

906 JAMES STREET
 ADRIAN, MI 49221
 517-265-6194
 WWW.ADRIANSTEEL.COM



CAUTION
 WHEN INSTALLING EQUIPMENT IN OR ON
 VEHICLES CHECK FOR FUEL TANKS, FUEL
 LINES, CONTROL LINES AND ELECTRICAL
 WIRING BEFORE DRILLING! ALWAYS USE
 DRILL BITS WITH INTEGRAL STOPS
 WHENEVER POSSIBLE!

DRAWN BY
 MDG

DATE DRAWN
 10/26/2006

ECN NUMBER
 18021

ECN DATE
 11/13/2015

PART WEIGHT
 0.01 LBS.

REV. LEVEL
 D

PART NUMBER
13905-0

PART NUMBER

26618-0**ITEM DESCRIPTION: SILICONE, 1oz. TUBE**

SPECIFICATIONS: SU5005 RTV SILICONE
1oz. TUBE
CLEAR OR EQUIVILENT
SELF PIERCING CAP

SPECIAL NOTES:

SUPPLIED BY: THIS ITEM IS ADRIAN AVAILABLE!

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LINES, CONTROL LINES AND ELECTRICAL
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DRILL BITS WITH INTEGRAL STOPS
WHENEVER POSSIBLE!**

DRAWN BY
JLC

DATE DRAWN
7/21/2001

ECN NUMBER
16551

ECN DATE
7/22/2014

PART WEIGHT
0.02 LBS.

REV. LEVEL
C

PART NUMBER
26618-0

PART NUMBER

26618-0**ITEM DESCRIPTION: SILICONE, 1oz. TUBE**

SPECIFICATIONS: SU5005 RTV SILICONE
1oz. TUBE
CLEAR OR EQUIVILENT
SELF PIERCING CAP

SPECIAL NOTES:

SUPPLIED BY: THIS ITEM IS ADRIAN AVAILABLE!

PURCHASED PRODUCT DATA SHEET (PPDS)

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CAUTION
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LINES, CONTROL LINES AND ELECTRICAL
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WHENEVER POSSIBLE!

DRAWN BY
JLC

DATE DRAWN
7/21/2001

ECN NUMBER
16551

ECN DATE
7/22/2014

PART WEIGHT
0.02 LBS.

REV. LEVEL
C

PART NUMBER
26618-0

PART NUMBER

36096-0**ITEM DESCRIPTION: GROMMET,RUBBER,1" ID**

MANUFACTURER: CTW (or equiv.)
MANUFACTURERS PART NUMBER: G2930

SPECIFICATIONS: 1" I.D.
1-1/4" PANEL HOLE DIA.
3/16" MAX PANEL THICKNESS
1-1/2" O.D.
7/16" THICKNESS

SPECIAL NOTES: NONE

SUPPLIED BY: THIS ITEM IS ADRIAN AVAILABLE!**PURCHASED PRODUCT DATA SHEET (PPDS)**

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ADRIAN STEEL
VAN AND PICKUP EQUIPMENT

906 JAMES STREET
ADRIAN, MI 49221
517-265-6194
WWW.ADRIANSTEEL.COM

**CAUTION**

WHEN INSTALLING EQUIPMENT IN OR ON
VEHICLES CHECK FOR FUEL TANKS, FUEL
LINES, CONTROL LINES AND ELECTRICAL
WIRING BEFORE DRILLING! ALWAYS USE
DRILL BITS WITH INTEGRAL STOPS
WHENEVER POSSIBLE!

DRAWN BY
HJE

DATE DRAWN
04/01/2008

ECN NUMBER
19252

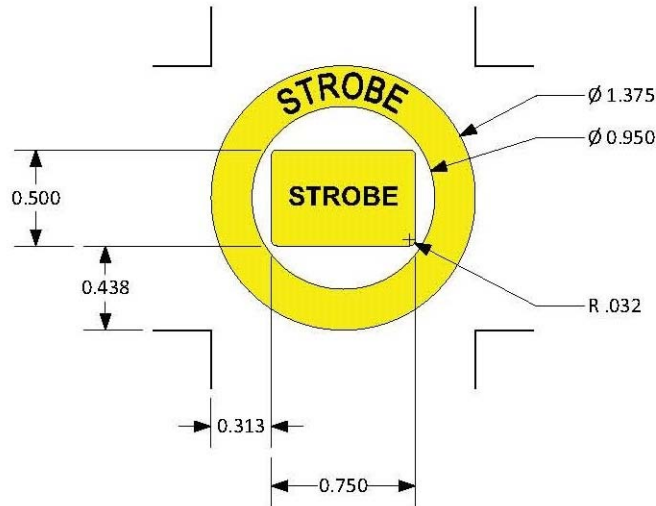
ECN DATE
01/31/2017

PART WEIGHT
0.01 LBS.

REV. LEVEL
D

PART NUMBER
36096-0

ITEM DESCRIPTION: STROBE SWITCH DECAL SET



MANUFACTURER: VANNER

MANUFACTURERS PART NUMBER: TBD

SPECIFICATIONS: (1) Circular Yellow Decal (ID=0.950", OD=1.375") with "STROBE" in black letters
 (1) Rectangular Yellow Decal (H=0.500", L=0.750") with "STROBE" in black letters

SPECIAL NOTES: For round rocker switch (OD=0.780") and Ford Transit Upfitter Switches.

SUPPLIED BY: THIS ITEM IS ADRIAN AVAILABLE!**PURCHASED PRODUCT DATA SHEET (PPDS)**

Page 1 of 1

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**ADRIAN STEEL**

Cargo Management Solutions for Commercial Vehicles

906 JAMES STREET
 ADRIAN, MI 49221
 517-265-6194

WWW.ADRIANSTEEL.COM

**CAUTION**

WHEN INSTALLING EQUIPMENT IN OR ON
 VEHICLES CHECK FOR FUEL TANKS, FUEL
 LINES, CONTROL LINES AND ELECTRICAL
 WIRING BEFORE DRILLING! ALWAYS USE
 DRILL BITS WITH INTEGRAL STOPS
 WHENEVER POSSIBLE!

DRAWN BY
 RJB

DATE DRAWN
 11/15/2017

ECN NUMBER
 XXXX

ECN DATE
 XXXXXX

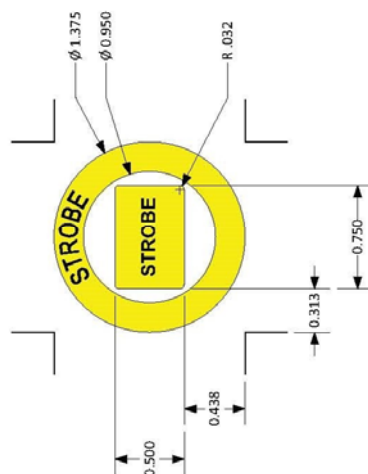
PART WEIGHT
 0.02 LBS.

REV. LEVEL
 A

PART NUMBER
55073

REVISIONS			
REV	DESCRIPTION	DATE	RE/ECO

- NOTES:
1. MATERIAL : .002 YELLOW POLYESTER
 2. ARTWORK FROM D91XXXX-A PAGE 1, PMS BLACK
 3. .001 OVERLAMINATE
 4. ADHESIVE BACKED



VANNER INCORPORATED HILLIARD, OHIO USA		TOL. .x ± .025		TITLE: LABEL, STROBE TXT, .95ID ROUND SWITCH	SHEET 1 OF 1	REV A
		TOL. CABLES .xx ± .015				
TOL. LABEL/ METAL .xxx ± .005		TOL. CABLES .xxx ± .25		DRAWING/ PART NO.		D01XXXX
DRNDATE MEO 11/14/17		CHKDATE XXX XXXXX/XX		REV		

SCALE: NONE RE/ECO NO.: XXXX

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Page 2 of 1

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ADRIAN, MI 49221
517-265-6194
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WHEN INSTALLING EQUIPMENT IN OR ON VEHICLES CHECK FOR FUEL TANKS, FUEL LINES, CONTROL LINES AND ELECTRICAL WIRING BEFORE DRILLING! ALWAYS USE DRILL BITS WITH INTEGRAL STOPS WHENEVER POSSIBLE!

DRAWN BY
RJB

DATE DRAWN
11/15/2017

ECN NUMBER
XXXX

ECN DATE
XXXXXXX

PART WEIGHT
0.02 LBS.

REV. LEVEL
A

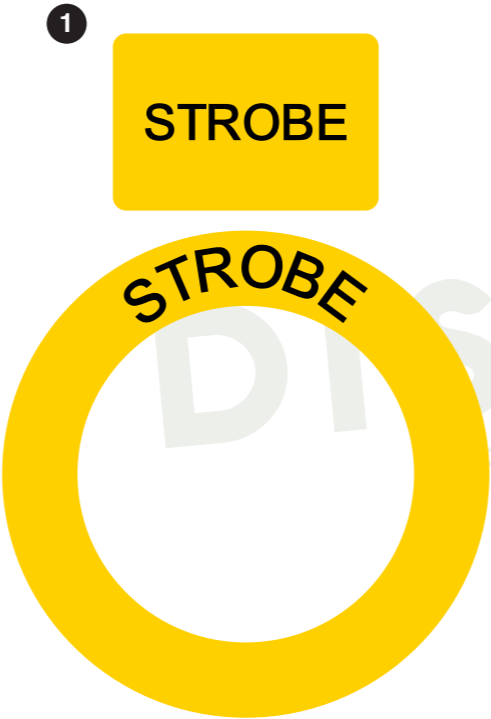
PART NUMBER
55073

PART NUMBER
55073

LOC | QTY | Part # | Description | Size

Material: IJ39 | Lamination: 8518

1 1: 6039597.Strobe Switch-1.52" x 2.07"



Note: Part will not be weeded, just cut.

Kit# 8001872 | Adrian Steel Part # 55073

06/01/2023 • JY
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ASCO REV.1 6/14/2023

<div><div>DISTYLL</div><div>GRAPHIC SOLUTIONS</div><div>FINAL DESIGN</div></div>	CLIENT NAME:		Switch Decals		O-ID: O15319-1
	Adrian Steel				Rev #: XXXX
	DATE:	DESIGNER:			Opt #: A
	O5/31/2023	TRN			

Please check information to confirm accurate vehicle specifications.

CLEANING INSTRUCTIONS All surfaces must be considered contaminated. Clean the vehicle surface immediately before applying the film. Dust and other contaminates can collect quickly on the surface and prevent the film from adhering properly. Even a freshly painted surface can collect dust before graphics can be applied.

For the best success with the films recommended for vehicle graphics, always apply the graphics when the air and vehicle surface are both above 60°F (16°C) and below 90°F (32°C) before beginning the installation.

PURCHASED
COMPONENT
KEY FEATURES

DESCRIPTION OF REQUIREMENTS
DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)
N/A
LOAD/RATING REQUIREMENT
N/A
MATERIAL REQUIREMENT
N/A
PACKAGING REQUIREMENT
N/A
OTHER REQUIREMENTS
<div>Note: This is also from HellermannTyton: Their Part Number is 156-00592</div>



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DETRIMENTAL TO THE INTERESTS OF ADRIAN STEEL COMPANY

TOLERANCES & INSPECTION

UNLESS OTHERWISE SPECIFIED		
ALL BEND ANGLES ARE 90 DEGREES		
ALL DIMENSIONS ARE IN INCHES.		
REFERENCE DIMENSIONS (X.XXX) DO NOT REQUIRE INSPECTION		
FEATURES	HOLES/SLOTS	ANGLES
0.0 = ± .125	0.0 = ± .062	0° = ± 2°
0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°
0.000 = ± .031	0.000 = ± .015	
Material Thickness: per ASTM Std. Weld Callouts per AWS		

RELEASE & REVISIONS

INITIAL ECN:	22671
CURRENT ECN:	22671
ECN DESCRIPTION:	
RELEASE TO PRODUCTION	
REVISED BY: EMS	

PURCHASED
COMPONENT

REFERENCED SUPPLIER AND/OR MANUFACTURER
Fastenal
REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER
0787863
COLOR (ONLY LIST IF COLOR SPECIFIC)
COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE) (NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)
NO

PRINTED DOCUMENT IS UNCONTROLLED

Sheet 1 of 1

PART / PRODUCT IDENTIFICATION

<div><div>AS</div><div>ADRIAN STEEL®</div></div>		ADRIAN STEEL COMPANY 906 JAMES STREET, ADRIAN, MI 49221		REVISION LEVEL <div>A</div>
MAT'L USED:		DESIGNED BY: EMS		
DESCRIPTION: Clip, Black UV Tie, HellermannTyton				
WEIGHT (Lbs.):	0.5	SEGMENT CODE:	ELE	PART NUMBER: 59713

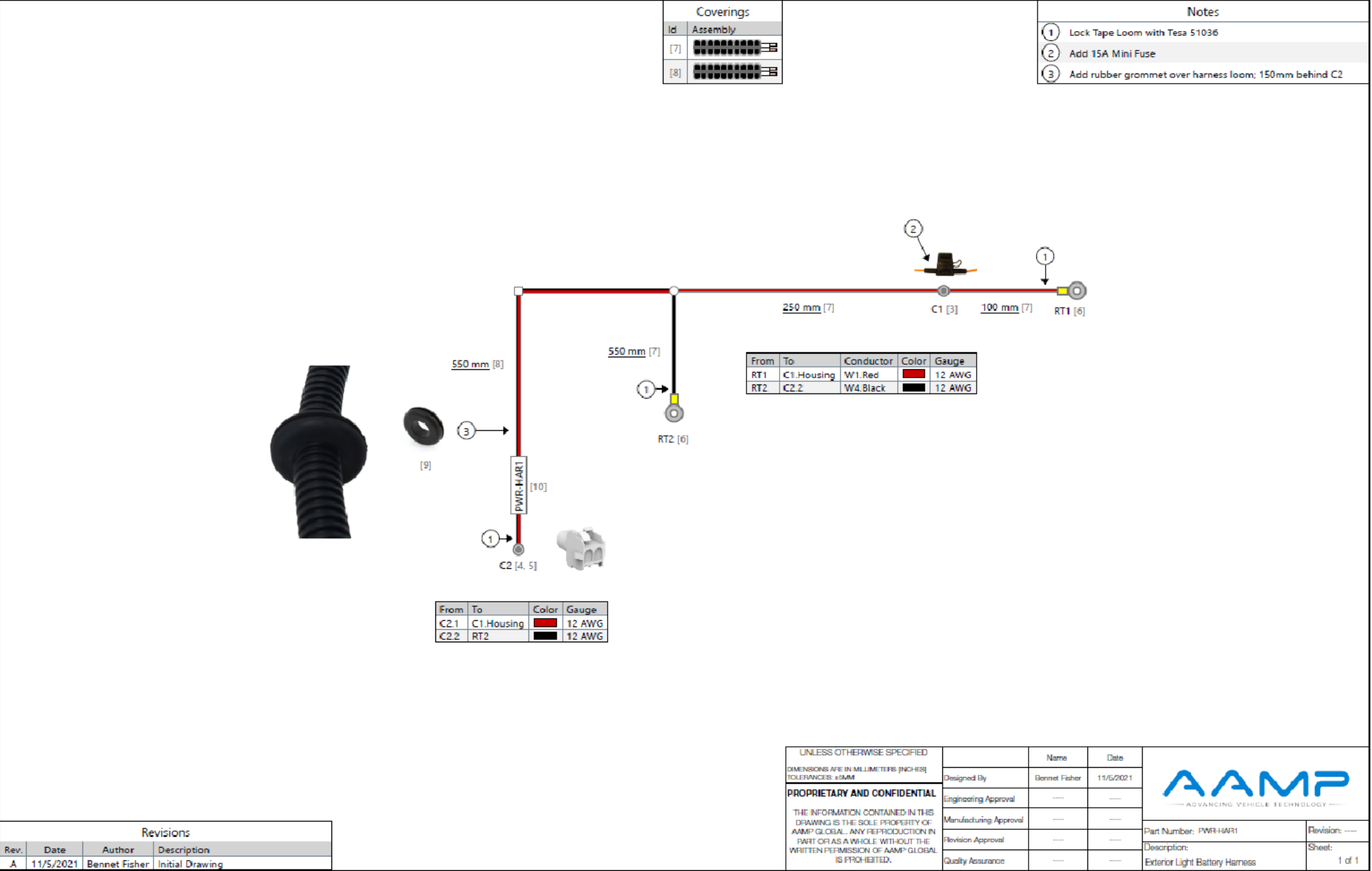
PURCHASED COMPONENT KEY FEATURES	
DESCRIPTION OF REQUIREMENTS	
DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)	
N/A	
LOAD/RATING REQUIREMENT	
N/A	
MATERIAL REQUIREMENT	
N/A	
PACKAGING REQUIREMENT	
N/A	
OTHER REQUIREMENTS	
Hole size: 7/16" ID: 1/4" Stem length: 3/16" Head diameter: 5/8"	



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TOLERANCES & INSPECTION		PART / PRODUCT IDENTIFICATION				
UNLESS OTHERWISE SPECIFIED		<div><div><div>AS</div></div><div>ADRIAN STEEL®</div></div>		ADRIAN STEEL COMPANY 906 JAMES STREET, ADRIAN, MI 49221		REVISION LEVEL <div>A</div>
ALL BEND ANGLES ARE 90 DEGREES						
ALL DIMENSIONS ARE IN INCHES.		MAT'L USED:		DESIGNED BY: A. BUSSING		
REFERENCE DIMENSIONS (X.XXX) DO NOT REQUIRE INSPECTION		DESCRIPTION: GROMMET,RUBBER,1/4"ID				
FEATURES		WEIGHT (Lbs.): 0.1		SEGMENT CODE: ELE		PART NUMBER: 65130
HOLES/SLOTS						
ANGLES						
Material Thickness: per ASTM Std. Weld Callouts per AWS						
0.0 = ± .125						
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PURCHASED COMPONENT KEY FEATURES

DESCRIPTION OF REQUIREMENTS
DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)
N/A
LOAD/RATING REQUIREMENT
N/A
MATERIAL REQUIREMENT
N/A
PACKAGING REQUIREMENT
N/A
OTHER REQUIREMENTS



TOLERANCES & INSPECTION	RELEASE & REVISIONS
UNLESS OTHERWISE SPECIFIED ALL BEND ANGLES ARE 90 DEGREES ALL DIMENSIONS ARE IN INCHES. REFERENCE DIMENSIONS (X.XXX) DO NOT REQUIRE INSPECTION	INITIAL ECN: 25378 CURRENT ECN: 25378 ECN DESCRIPTION: RELEASE FOR PRODUCTION
FEATURES 0.0 = ± .125 0.00 = ± .062 0.000 = ± .031 Material Thickness: per ASTM Std. Weld Callouts per AWS	REVISED BY:

PURCHASED COMPONENT

REFERENCED SUPPLIER AND/OR MANUFACTURER
AAMP GLOBAL

REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER
67092 OR PWR-HAR1

COLOR (ONLY LIST IF COLOR SPECIFIC)

COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE)
(NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)
NO

PRINTED DOCUMENT IS UNCONTROLLED

Sheet 1 of 1

PART / PRODUCT IDENTIFICATION

ADRIAN STEEL[®]

ADRIAN STEEL COMPANY
906 JAMES STREET, ADRIAN, MI 49221

REVISION LEVEL
A

MAT'L USED: **PURCHASED**DESIGNED BY: **E.BURKE**

DESCRIPTION: **POWER HARNESS EXTERIOR 1**

WEIGHT (Lbs.): **0.2**SEGMENT CODE: **ELE**PART NUMBER: **67092**

PURCHASED COMPONENT KEY FEATURES	
DESCRIPTION OF REQUIREMENTS	
DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)	
N/A	
LOAD/RATING REQUIREMENT	
N/A	
MATERIAL REQUIREMENT	
N/A	
PACKAGING REQUIREMENT	
N/A	
OTHER REQUIREMENTS	



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TOLERANCES & INSPECTION			PART / PRODUCT IDENTIFICATION					
UNLESS OTHERWISE SPECIFIED			<div><div><div>AS</div><div>ADRIAN STEEL®</div></div><div>ADRIAN STEEL COMPANY 906 JAMES STREET, ADRIAN, MI 49221</div></div>				REVISION LEVEL	
ALL BEND ANGLES ARE 90 DEGREES							A	
ALL DIMENSIONS ARE IN INCHES.								
REFERENCE DIMENSIONS (X.XXX) DO NOT REQUIRE INSPECTION								
FEATURES			MAT'L USED:		PURCHASED		DESIGNED BY: E.BURKE	
HOLES/SLOTS			DESCRIPTION:					
ANGLES			SWITCH HARNESS 3 EXTERIOR LIGHTING					
0.0 = ± .125			WEIGHT (Lbs.):		0.2		SEGMENT CODE:	
0.0 = ± .062			0.0 = ± .062		ELE		PART NUMBER:	
0.00 = ± .062			0.00 = ± .031		67099			
0.000 = ± .031			0.000 = ± .015					
Material Thickness: per ASTM Std. Weld Callouts per AWS								
RELEASE & REVISIONS			PURCHASED COMPONENT					
INITIAL ECN: 25378			REFERENCED SUPPLIER AND/OR MANUFACTURER					
CURRENT ECN: 25378			AAMP GLOBAL					
ECN DESCRIPTION:			REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER					
RELEASE FOR PRODUCTION			SSW-HAR3 OR 67099					
REVISED BY:			COLOR (ONLY LIST IF COLOR SPECIFIC)					
			COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE) (NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)					
			NO					

PURCHASED
COMPONENT
KEY FEATURES

DESCRIPTION OF REQUIREMENTS
DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)
N/A
LOAD/RATING REQUIREMENT
N/A
MATERIAL REQUIREMENT
N/A
PACKAGING REQUIREMENT
N/A
OTHER REQUIREMENTS



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DETRIMENTAL TO THE INTERESTS OF ADRIAN STEEL COMPANY

TOLERANCES & INSPECTION

UNLESS OTHERWISE SPECIFIED		
ALL BEND ANGLES ARE 90 DEGREES		
ALL DIMENSIONS ARE IN INCHES.		
REFERENCE DIMENSIONS (X.XXX) DO NOT REQUIRE INSPECTION		
FEATURES	HOLES/SLOTS	ANGLES
0.0 = ± .125	0.0 = ± .062	0° = ± 2°
0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°
0.000 = ± .031	0.000 = ± .015	
Material Thickness: per ASTM Std. Weld Callouts per AWS		

RELEASE & REVISIONS

INITIAL ECN: 25378
CURRENT ECN: 25378
ECN DESCRIPTION:
RELEASE FOR PRODUCTION
REVISED BY:


PURCHASED
COMPONENT

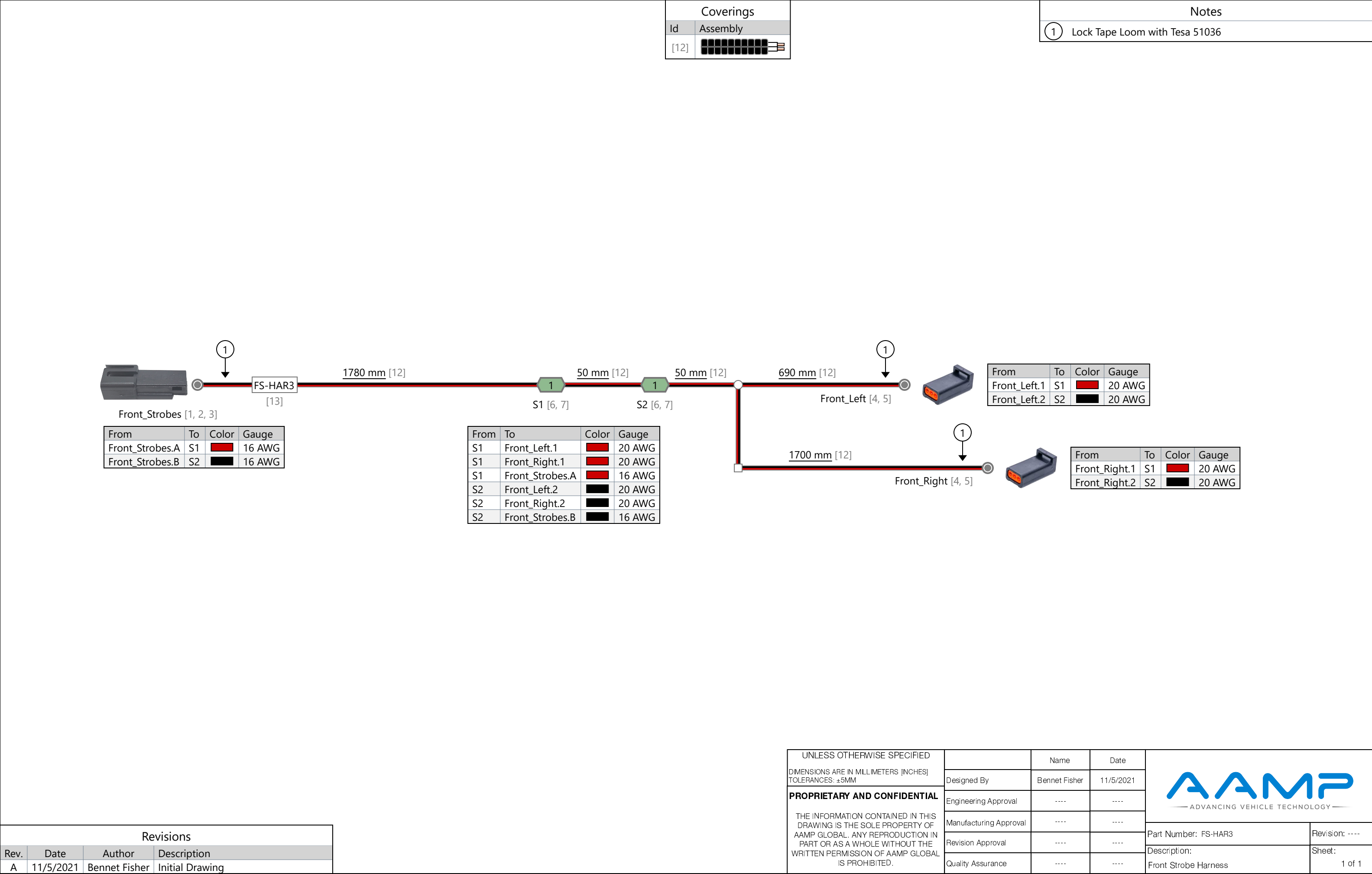
REFERENCED SUPPLIER AND/OR MANUFACTURER
AAMP GLOBAL
REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER
FS-HAR3 OR 67103
COLOR (ONLY LIST IF COLOR SPECIFIC)
COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE) (NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)
NO

PRINTED DOCUMENT IS UNCONTROLLED

Sheet 1 of 1

PART / PRODUCT IDENTIFICATION

		ADRIAN STEEL®		ADRIAN STEEL COMPANY 906 JAMES STREET, ADRIAN, MI 49221		REVISION LEVEL A	
MAT'L USED:		PURCHASED		DESIGNED BY:		E.BURKE	
DESCRIPTION: FRONT STROBE HARNESS 3							
WEIGHT (Lbs.): 0.2		SEGMENT CODE: ELE		PART NUMBER: 67103			



PURCHASED
COMPONENT
KEY FEATURES


DESCRIPTION OF REQUIREMENTS
DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING) N/A
LOAD/RATING REQUIREMENT N/A
MATERIAL REQUIREMENT N/A
PACKAGING REQUIREMENT N/A
OTHER REQUIREMENTS



THIS DRAWING IS THE PROPERTY OF ADRIAN STEEL COMPANY AND IS NOT TO BE USED IN ANY MANNER
DETRIMENTAL TO THE INTERESTS OF ADRIAN STEEL COMPANY

TOLERANCES & INSPECTION	RELEASE & REVISIONS
UNLESS OTHERWISE SPECIFIED ALL BEND ANGLES ARE 90 DEGREES ALL DIMENSIONS ARE IN INCHES. REFERENCE DIMENSIONS (X.XXX) DO NOT REQUIRE INSPECTION	INITIAL ECN: 25378
FEATURES 0.0 = ± .125 0.00 = ± .062 0.000 = ± .031	CURRENT ECN: 25378
HOLES/SLOTS 0.0 = ± .062 0.00 = ± .031 0.000 = ± .015	ECN DESCRIPTION: RELEASE FOR PRODUCTION
ANGLES 0° = ± 2° 0.0° = ± 1°	REVISED BY:
Material Thickness: per ASTM Std. Weld Callouts per AWS	

PURCHASED COMPONENT
REFERENCED SUPPLIER AND/OR MANUFACTURER AAMP GLOBAL
REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER RS-HAR1 OR 67106
COLOR (ONLY LIST IF COLOR SPECIFIC) NO
COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE) (NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)

PRINTED DOCUMENT IS UNCONTROLLED			Sheet 1 of 1
PART / PRODUCT IDENTIFICATION			
 ADRIAN STEEL [®]		ADRIAN STEEL COMPANY 906 JAMES STREET, ADRIAN, MI 49221	
MAT'L USED: PURCHASED		DESIGNED BY: E.BURKE	
DESCRIPTION: REAR STROBE HARNESS 1			
WEIGHT (Lbs.): 0.2	SEGMENT CODE: ELE	PART NUMBER: 67106	

PURCHASED
COMPONENT
KEY FEATURES


DESCRIPTION OF REQUIREMENTS
DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING) N/A
LOAD/RATING REQUIREMENT N/A
MATERIAL REQUIREMENT N/A
PACKAGING REQUIREMENT N/A
OTHER REQUIREMENTS



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DETRIMENTAL TO THE INTERESTS OF ADRIAN STEEL COMPANY

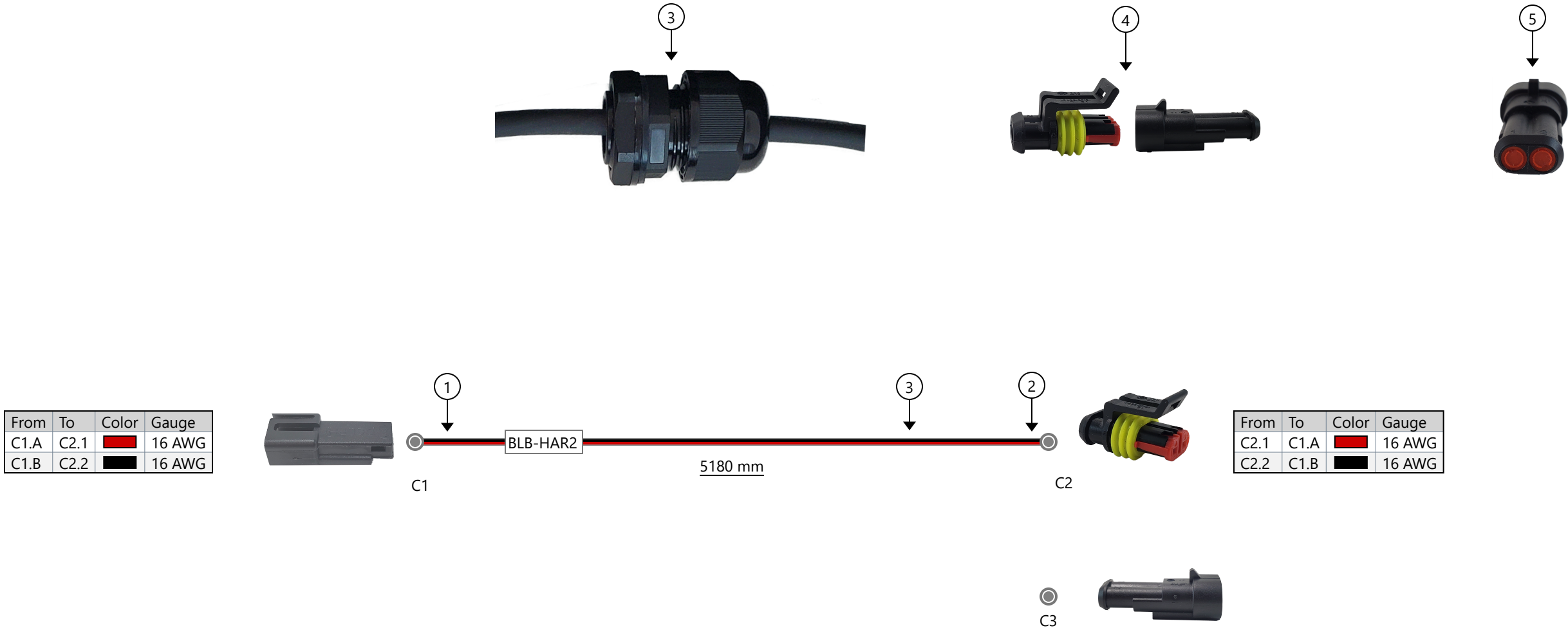
TOLERANCES & INSPECTION	RELEASE & REVISIONS
UNLESS OTHERWISE SPECIFIED ALL BEND ANGLES ARE 90 DEGREES ALL DIMENSIONS ARE IN INCHES. REFERENCE DIMENSIONS (X.XXX) DO NOT REQUIRE INSPECTION	INITIAL ECN: 25378
FEATURES 0.0 = ± .125 0.00 = ± .062 0.000 = ± .031	CURRENT ECN: 25378
HOLES/SLOTS 0.0 = ± .062 0.00 = ± .031 0.000 = ± .015	ECN DESCRIPTION: RELEASE FOR PRODUCTION
ANGLES 0° = ± 2° 0.0° = ± 1°	REVISED BY:
Material Thickness: per ASTM Std. Weld Callouts per AWS	

PURCHASED COMPONENT
REFERENCED SUPPLIER AND/OR MANUFACTURER AAMP GLOBAL
REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER BLB-HAR2 OR 67112
COLOR (ONLY LIST IF COLOR SPECIFIC) NO
COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE) (NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.) NO

PRINTED DOCUMENT IS UNCONTROLLED			Sheet 1 of 1
PART / PRODUCT IDENTIFICATION			
 ADRIAN STEEL®		ADRIAN STEEL COMPANY 906 JAMES STREET, ADRIAN, MI 49221	
MAT'L USED: PURCHASED		DESIGNED BY: E.BURKE	
DESCRIPTION: BEACON/LIGHTBAR HARNESS 2			
WEIGHT (Lbs.): 0.2	SEGMENT CODE: EBE	PART NUMBER: 67112	

Bill of Materials				
Id	Type	Manufacturer	Part Number	Quantity
1	Cable		16AWG 2C FT2 TPU Cable	5180 mm
2	Cord Grip		PG11	1

Notes	
①	Heat shrink cable jacket and wire 20mm behind connector (Heat shrink = 38mm long)
②	Place adhesive lined heat shrink over C2 connector wire cavities and cable jacket (Heat shrink = 38mm long)
③	Install Cable Gland/Cord Grip 300mm behind C2
④	Plug C3 into C2
⑤	C3 Cavities are sealed



Revisions			
Rev.	Date	Author	Description
	11/5/2021	Bennet Fisher	Initial Drawing
	3/21/2022	Bennet Fisher	Added 300mm to harness; changed female connector
A	4/26/2022	Bennet Fisher	Added adhesive lined heat shrink to C2

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS [INCHES] TOLERANCES: ±5MM PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF AAMP GLOBAL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF AAMP GLOBAL IS PROHIBITED.		Name	Date		
	Designed By	Bennet Fisher	04/26/2022		
	Engineering Approval				
	Manufacturing Approval				
	Revision Approval			Part Number: BLB-HAR2_	
	Quality Assurance			Description: Beacon/Light Bar Harness - 5.18 Meters	
				Revision: A Sheet: 1	

PURCHASED
COMPONENT
KEY FEATURES


DESCRIPTION OF REQUIREMENTS
DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)
N/A
LOAD/RATING REQUIREMENT
N/A
MATERIAL REQUIREMENT
N/A
PACKAGING REQUIREMENT
N/A
OTHER REQUIREMENTS
ECCO STROBE LIGHT: ED3801 WITH EXTERIOR PLUG AND PLAY CONNECTOR



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TOLERANCES & INSPECTION	RELEASE & REVISIONS
UNLESS OTHERWISE SPECIFIED	INITIAL ECN: 25921
ALL BEND ANGLES ARE 90 DEGREES	CURRENT ECN: 25921
ALL DIMENSIONS ARE IN INCHES.	ECN DESCRIPTION:
REFERENCE DIMENSIONS (X.XXX) DO NOT REQUIRE INSPECTION	RELEASE TO PRODUCTION
FEATURES 0.0 = ± .125 0.00 = ± .062 0.000 = ± .031	REVISED BY: N/A
HOLES/SLOTS 0.0 = ± .062 0.00 = ± .031 0.000 = ± .015	
ANGLES 0° = ± 2° 0.0° = ± 1°	
Material Thickness: per ASTM Std. Weld Callouts per AWS	

PURCHASED COMPONENT
REFERENCED SUPPLIER AND/OR MANUFACTURER ECCO
REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER ED3801A-ADR
COLOR (ONLY LIST IF COLOR SPECIFIC) AMBER LED/CLEAR LENS
COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE) (NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.) NO

PRINTED DOCUMENT IS UNCONTROLLED			Sheet 1 of 1
PART / PRODUCT IDENTIFICATION			
	ADRIAN STEEL®		REVISION LEVEL A
	ADRIAN STEEL COMPANY 906 JAMES STREET, ADRIAN, MI 49221		
MAT'L USED: PURCHASED		DESIGNED BY: EMB	
DESCRIPTION: ECCO STROBE ED3801A W/CON			
WEIGHT (Lbs.): 0.5	SEGMENT CODE: EST		PART NUMBER: 67686

PURCHASED
COMPONENT
KEY FEATURES

DESCRIPTION OF REQUIREMENTS
DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)
N/A
LOAD/RATING REQUIREMENT
N/A
MATERIAL REQUIREMENT
N/A
PACKAGING REQUIREMENT
N/A
OTHER REQUIREMENTS
ECCO BEACON LIGHT: 7965A WITH EXTERIOR PLUG AND PLAY CONNECTOR AMBER LENS, WHITE LEDS



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TOLERANCES & INSPECTION		
UNLESS OTHERWISE SPECIFIED		
ALL BEND ANGLES ARE 90 DEGREES		
ALL DIMENSIONS ARE IN INCHES.		
REFERENCE DIMENSIONS (X.XXX) DO NOT REQUIRE INSPECTION		
FEATURES	HOLES/SLOTS	ANGLES
0.0 = ± .125	0.0 = ± .062	0° = ± 2°
0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°
0.000 = ± .031	0.000 = ± .015	
Material Thickness: per ASTM Std. Weld Callouts per AWS		

RELEASE & REVISIONS
INITIAL ECN: 25921
CURRENT ECN: 25921
ECN DESCRIPTION:
RELEASE TO PRODUCTION
REVISED BY: N/A

PURCHASED COMPONENT
REFERENCED SUPPLIER AND/OR MANUFACTURER
ECCO
REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER
7965A-ADR
COLOR (ONLY LIST IF COLOR SPECIFIC)
AMBER LENS/WHITE LEDS
COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE) (NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)
NO

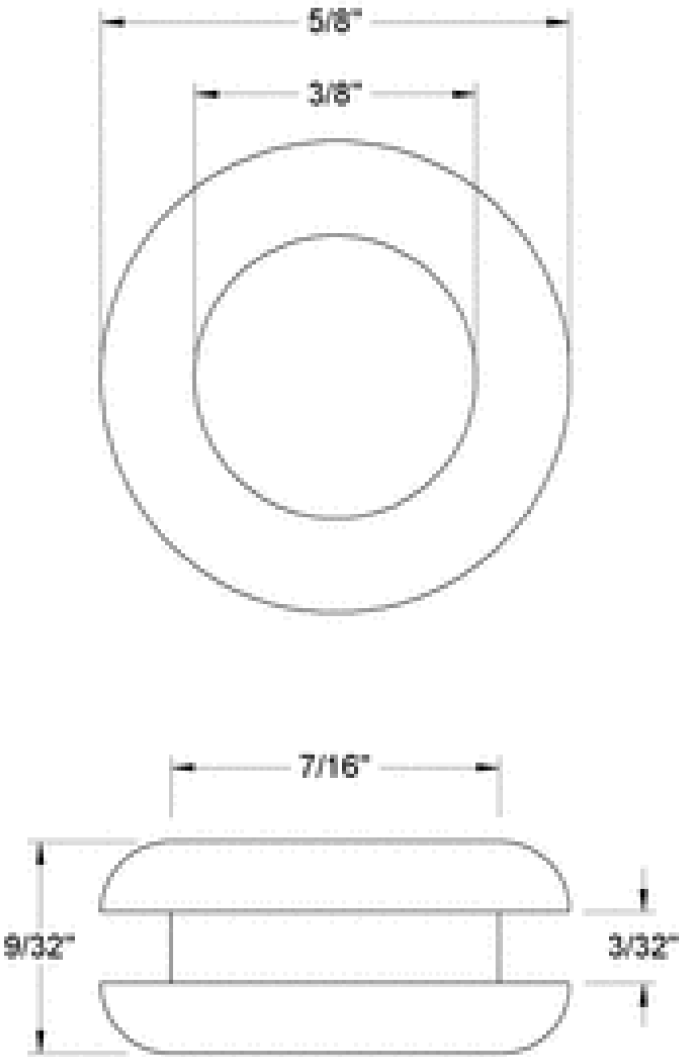
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PART / PRODUCT IDENTIFICATION			
	ADRIAN STEEL®		ADRIAN STEEL COMPANY 906 JAMES STREET, ADRIAN, MI 49221
			REVISION LEVEL A
MAT'L USED: PURCHASED		DESIGNED BY: EMB	
DESCRIPTION: ECCO LED BCN 7965 W/CONN			
WEIGHT (Lbs.): 1.5	SEGMENT CODE: EBE		PART NUMBER: 67689

PURCHASED
COMPONENT
KEY FEATURES

DESCRIPTION OF REQUIREMENTS
DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)
N/A
LOAD/RATING REQUIREMENT
N/A
MATERIAL REQUIREMENT
N/A
PACKAGING REQUIREMENT
N/A
OTHER REQUIREMENTS
<div>RUBBER GROMMET: MCMASTER-CARR 9600K33</div> <div>INNER DIAMATER: 3/8" PANEL HOLE DIAMETER: 7/16" PANEL THICKNESS: 3/32"</div>



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TOLERANCES & INSPECTION

UNLESS OTHERWISE SPECIFIED		
ALL BEND ANGLES ARE 90 DEGREES		
ALL DIMENSIONS ARE IN INCHES.		
REFERENCE DIMENSIONS (X.XXX) DO NOT REQUIRE INSPECTION		
FEATURES	HOLES/SLOTS	ANGLES
0.0 = ± .125	0.0 = ± .062	0° = ± 2°
0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°
0.000 = ± .031	0.000 = ± .015	
Material Thickness: per ASTM Std. Weld Callouts per AWS		

RELEASE & REVISIONS

INITIAL ECN: 26411
CURRENT ECN: 26411
ECN DESCRIPTION:
RELEASE TO PRODUCTION
REVISED BY: N/A


PURCHASED
COMPONENT

REFERENCED SUPPLIER AND/OR MANUFACTURER
MCMASTR-CARR
REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER
9600K33
COLOR (ONLY LIST IF COLOR SPECIFIC)
BLACK/RUBBER
COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE) (NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)
NO

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Sheet 1 of 1

PART / PRODUCT IDENTIFICATION

		ADRIAN STEEL®		ADRIAN STEEL COMPANY 906 JAMES STREET, ADRIAN, MI 49221		REVISION LEVEL A
MAT'L USED: PURCHASED				DESIGNED BY: EMB		
DESCRIPTION: GROMMET,3/8"ID 7/16"OD						
WEIGHT (Lbs.): 0.01		SEGMENT CODE: EBE			PART NUMBER: 70805	