

Introduction / Comments:

Install Instructions For Exterior Plug & Play Lights For Silverado 1500

Note:

Read all instructions prior to installation. Review the Adrian Steel **GENERAL PRECAUTIONS PAGES (56638)** before attempting installation. Only personnel familiar with using electrical best practices should perform this install. Reference **ELECTRICAL BEST PRACTICES MANUAL (54479)** before attempting installation.



Installation Instructions For Exterior Plug And Play Lights For Silverado 1500

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*****TORQUE*****
Torque all strobe
fasteners to 10 in-lbs.
DO NOT OVER TIGHTEN

DO NOT MOUNT ON A
CURVED SURFACE

****Please read statement below before moving forward****

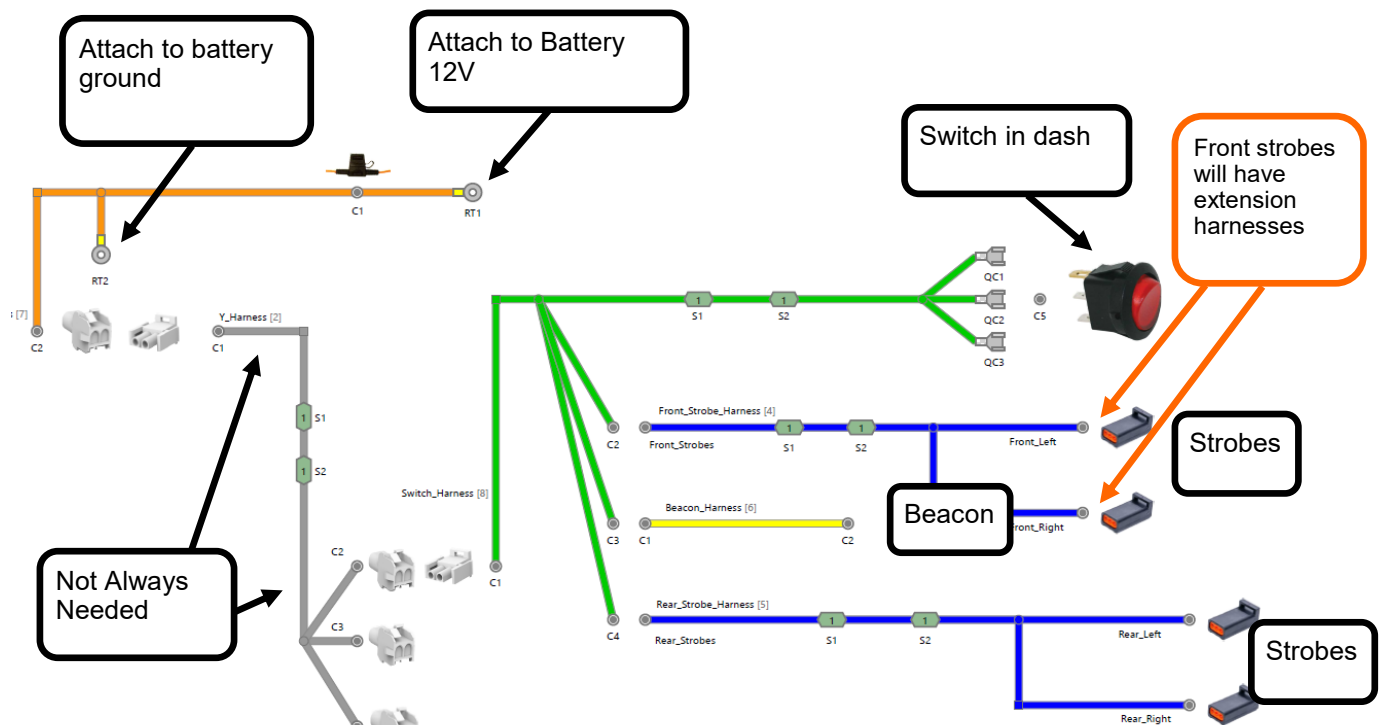
Before installation, disconnect the OEM negative battery cable.

These plug and play kits are completely modular and can be configured in many different ways. Placement of lights will be determined by sales order drawings/customer ask. Therefore, these instructions are for the most standard configurations, and for reference only.

Please reference the order drawing and spec sheet to see what components are going to be installed on this particular upfit.

These installation instructions are for most cases and for reference. Not all installs will have strobes, beacons, and lightbars. Reference the instructions for only what you are installing.

Overall Harness Diagram



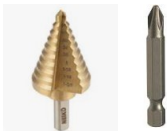
Tools required:

13 socket and 20 torx bit

Phillips bit and 5/16" step drill bit

Power drill and impact

Torque wrench



Components



	Part Number	Description
1	67095	Power Harness #4
2	67097	Switch Harness #1
3	67102	Front Strobe Harness #2 (If Applicable)
4	67107	Rear Strobe Harness #2 (If Applicable)
5	67111	Beacon/Lightbar Harness #1 (If Applicable)
6	67686 or 67687	Strobes (If Applicable)
7	67689 or 67690	Beacons (If Applicable)
8	69468	Beacon/Lightbar Mount (If Applicable)
9	67691 or 67692 or 96118 or 67693	Lightbars (If Applicable)
10	70869 X 2	Strobe Extensions (If Applicable)



The purpose of plug and play lighting is to be completely modular. Due to this feature, refer to the order drawing for all exact lighting placements. These installation instructions are for most cases and for reference. Not all installs will have strobes, beacons, and lightbars. Reference the instructions for only what you are installing.

Harness pictures are for reference only.

Placements

Switch placement: Dash panel
under headlight buttons

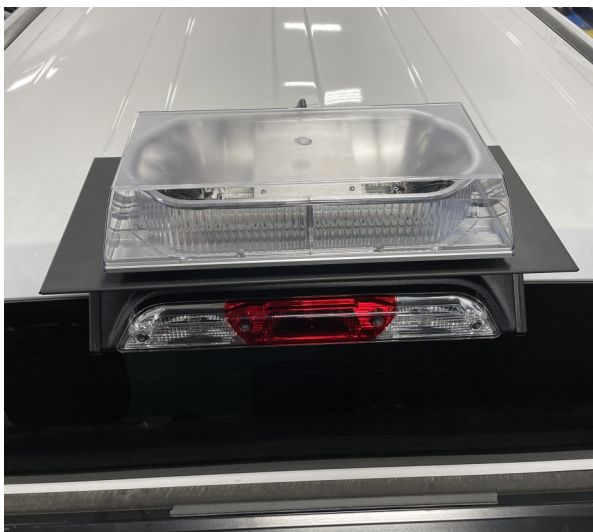


Front Strobes: Grill



*****TORQUE STROBES TO 10-IN-LB'S
MAXIMUM*****

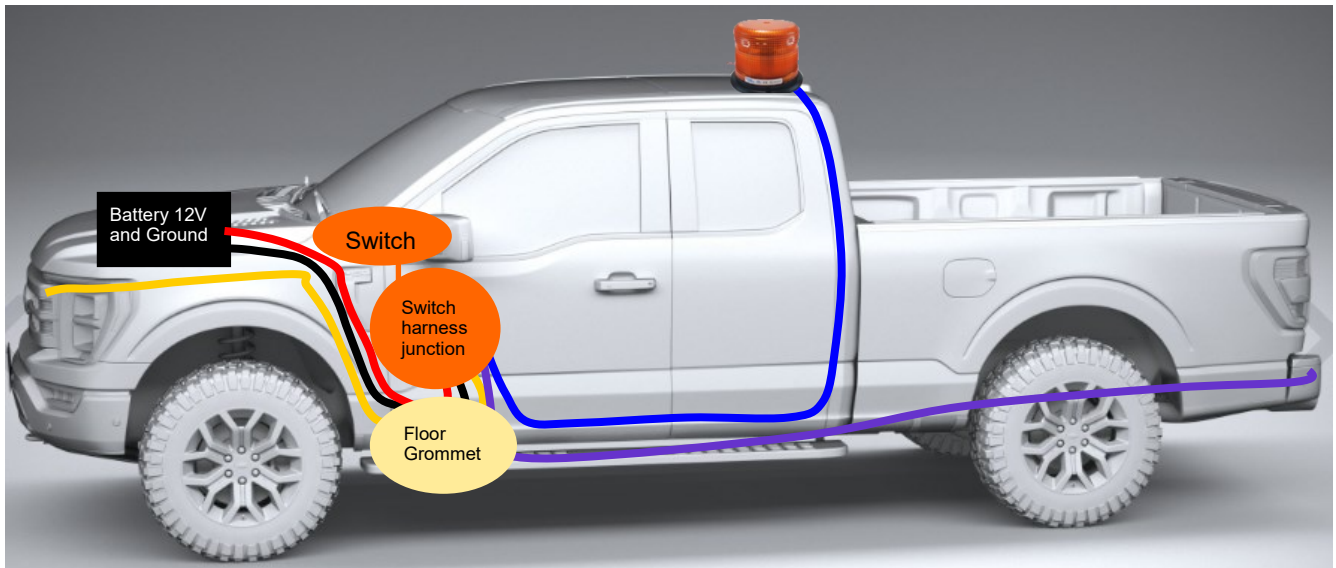
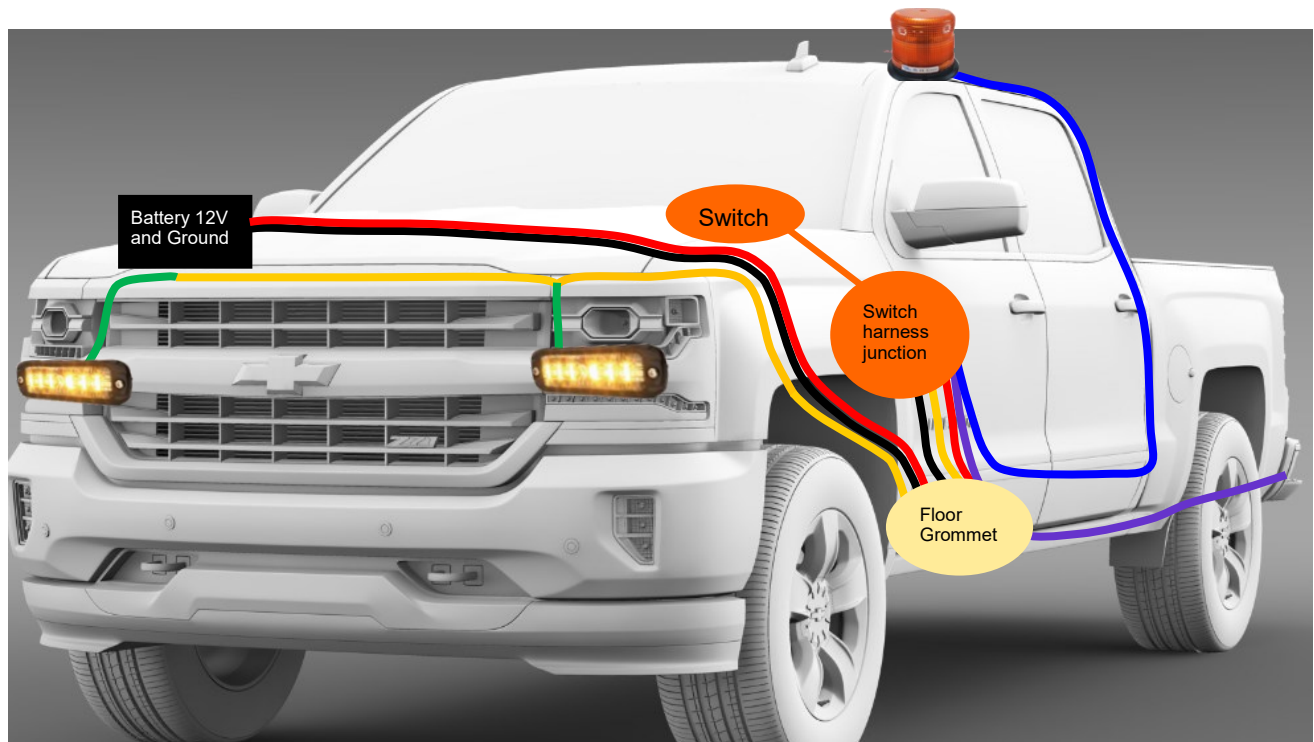
Beacon or Lightbar: On CHMSL
above 3rd brake light—on some
sort of mount



Rear Strobes: Rear Bumper



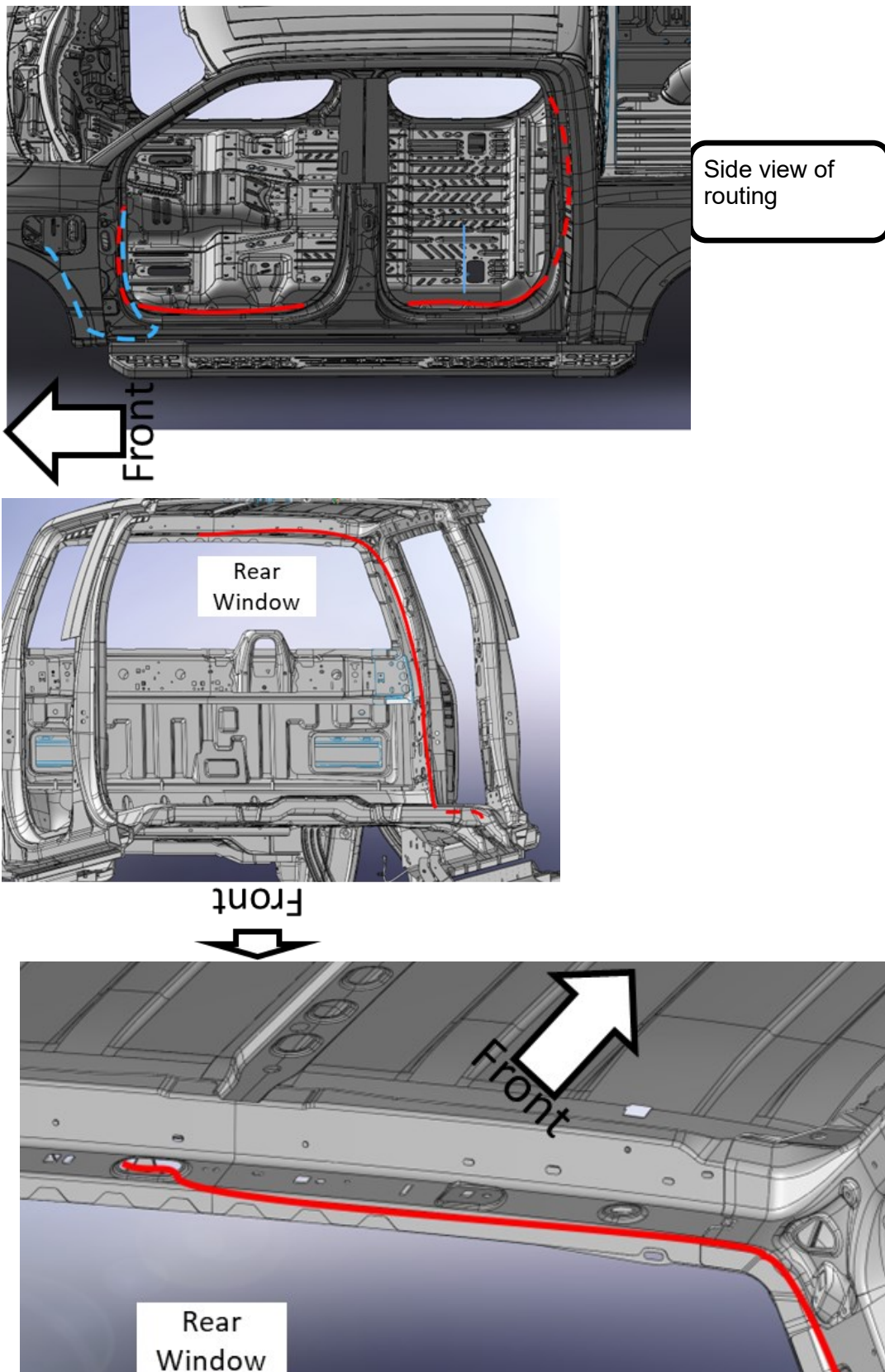
Routing Overview

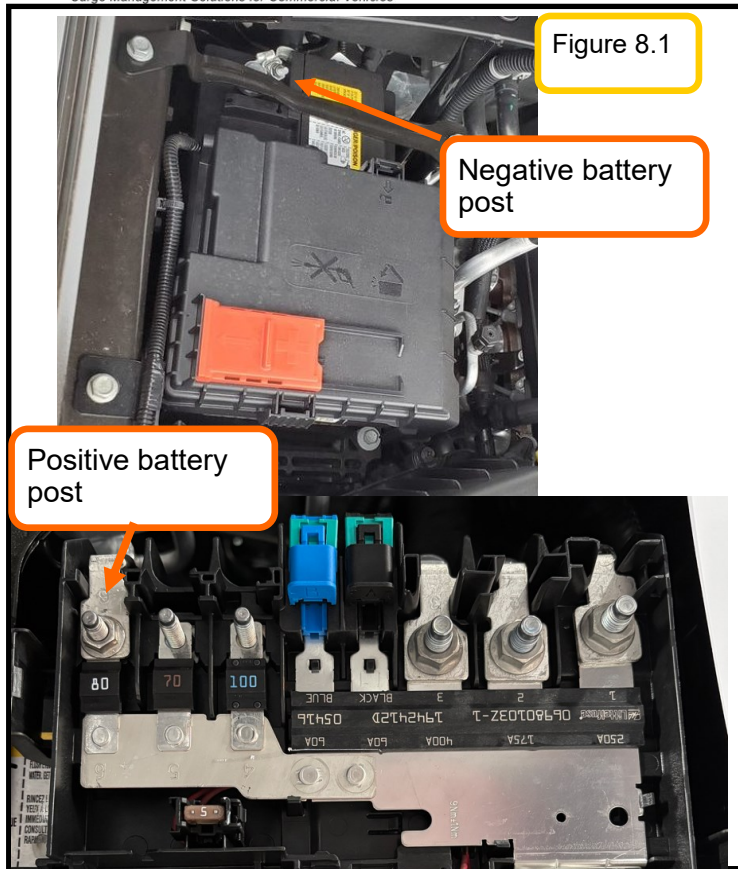


Color	Key - Items
Yellow	Strobes - Front strobe harness
Green	Front Strobe Extensions
Red/Black	Power harness: Battery to kick panel
Orange	Switch harness: Switch in dash
Blue	Lightbar harness: Switch to lightbar
Purple	Strobes - Rear strobe harness



Overview of Routing-Beacon/Lightbar Wire Harness:





Step 1: Locate the power harness #67095.

Remove the fuse from the inline fuse holder until the end of the install
Locate the OEM battery under the hood.

Step 2: Remove the cover and attach the red wire with the ring terminal to the battery positive post.

Attach the black wire with the ring terminal to the battery negative post.

Figure 8.1.

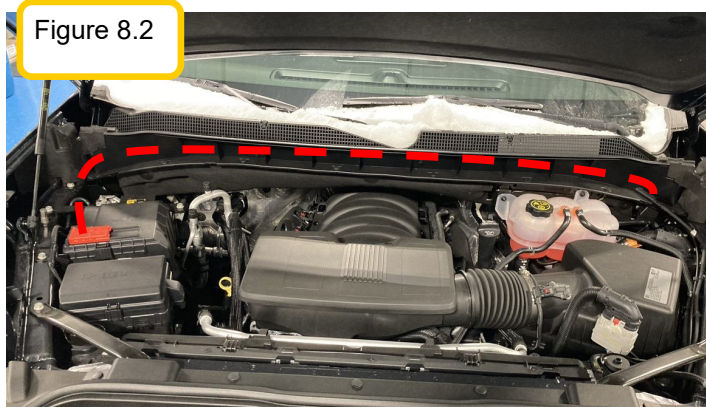
Route the white connector end along the underside of the cab filter (see figure 8.2 red dotted line) to the firewall. Use edge-biters and zip ties to secure the wiring

Step 3: Locate the floor grommet in the cab, by the driver's foot well area. You will need to remove the trim and some carpet in order to see this. The grommet is circled in red. Figure 8.3 and 8.4.

Drill a 3/4" hole (to fit the grommet in the kit—Part number 35735-0) in the OEM floor grommet.

****BE SURE TO CHECK THAT THE OPPOSING SIDE OF THE GROMMET IS CLEAR BEFORE DRILLING.****

Insert the grommet into the hole. Route the white connector end through the grommet (white connector end will be placed in the cab side) .



Power harness

Switch Harness



Step 4: Locate the switch harness #67097

Connect the switch harness connector to the power harness in the kick panel area.

****If you accurately place the switch to the measurements below, you may NOT need to take off the panels. Verify hole locations before drilling** Skip to step 5 if you do not take the panel off.**

Disassemble the IP trim to gain access behind the dash. Figure 9.1 and 9.2.

Route the switch end of the switch harness up the dash and through the opening in the IP. Figure 9.2.
*Note the picture shows two switches, there will only be one for this install.

Secure to the OEM harnesses behind the IP.

Step 5: Drill a hole for the switch, in the trim panel like shown below.

The hole will be 3.75" from the edge of the trim panel and centered with the parking button. Figure 9.3.

Route the harnesses through the hole

Step 6: Reference Figure 9.4 for switch pin outs.
Connect the ground spade to the gold pin on the rocker switch

Connect the white battery power spade to the opposite terminal on the switch.

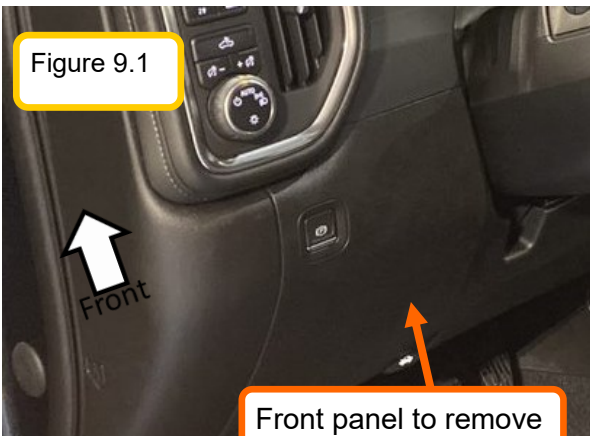
Connect the red spade to the middle pin

Insert the switch into the hole and place the strobe/ beacon decal (if supplied) around the switch.

Reassemble all trim and secure wiring.

Place the decal over the switch—if applicable.

Figure 9.1



Front panel to remove

Behind the headlight trim panel

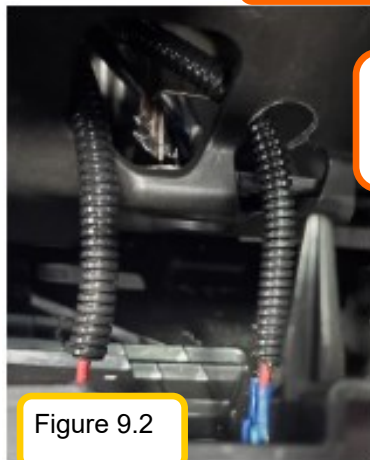


Figure 9.2

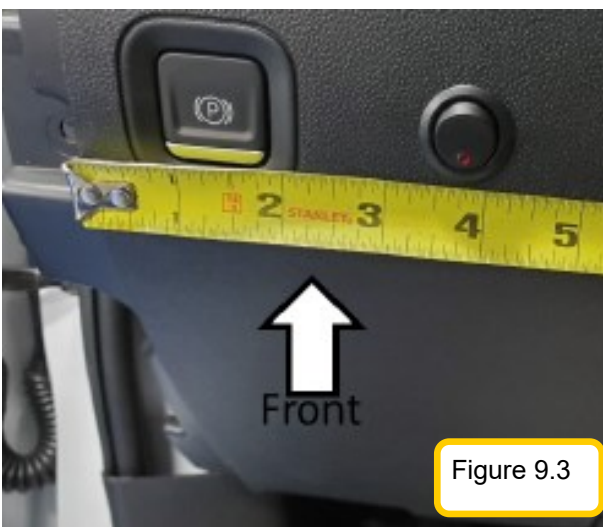


Figure 9.3



Figure 9.4

Strobe Install—If Applicable

Strobe pictures are for reference only. Please refer to product structure/spec sheets for the actual strobes for the install.



Inside vehicle
connector—
switch harness



Outside strobe
connector

Figure 10.1



Step 1:

Locate the rear strobe harness #67107.

Connect the rear strobe harness to the switch harness (one of the remaining unused connectors) in the driver's foot well. Figure 10.1.

Now locate the front strobe harness #67103. Connect the strobe harness to the switch harness like in the previous step.

Step 2: Route both the harnesses down through the grommet, to the underside of the vehicle body. Figure 10.2. **Silicone the grommet when done.**

Figure 10.2



Step 3: Grab the rear strobe harness, we will route the front strobe harness next. (Refer to routing diagrams at the beginning of the instructions)

Route the strobe harness rearward following the frame (red dotted line). Secure with zip ties to the OEM harness. Figure 10.3 and 10.4.

Figure 10.3



Figure 10.4



Figure 11.1



Step 4: Mounting Strobes

Locate the left edge of the rear bumper.

Place the strobe 1" right of the bumper trim, centered vertically on the bumper. Figure 11.1.

If there are reverse sensors, measure 1" over from the reverse sensor and 1" up (or also 1" down from the bumper step). Figure 11.2 and 11.3.

Use the strobe as a template, mark the center hole location on the bumper (for routing the wires through).

Drill a 3/8" hole for the wire pass through of the strobe. Use primer on the hole to prevent rusting.

Connect the strobe light to the harness and silicone the hole.

Place the strobes in their desired locations and fasten them onto the bumper with the **ASCO SUPPLIED SCREW AND NUT: FAS0501 and FAS0503** (for rear bumper only—front will use Ecco/Strobe supplied screws)

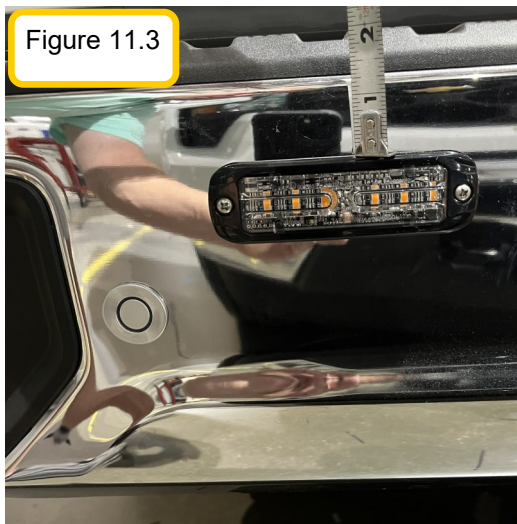
*****TORQUE STROBES TO 10-IN-LB'S MAXIMUM*****

Repeat for the right side strobe.

Figure 11.2



Figure 11.3



Final Strobe Picture



Figure 12.1



Step 5: Mounting Front Strobes

Locate the driver's side front headlight.

Center the strobe on the grill shown in the location on figure 12.1. Be sure there is nothing behind the grill, before drilling, that would obstruct the wiring. If there is, move the strobe accordingly.

Center the strobe vertically on the grill trim panel.

During this install be very careful not to damage the grill - do not bend or flex the grill.

Use the strobe as a template, mark the center hole location on the panel (for routing the wires through).

Be sure the strobe will not be placed on a curved surface.

Drill a 3/8" hole for the wire pass through on the strobe.

Do not fastened down the strobes yet. You will do this after the harness is installed.

See figure 12.2. for final placement reference.

Figure 12.2



Figure 13.1



Step 6: Locate the front strobe harness #67102 that was already routed through the floor grommet.

Route the harness up into the engine compartment, towards the grill. Continue routing across the front of the frame and over to the passenger's side strobe.

Secure with zip ties to the OEM harness and the holes in the metal.

Figure 13.1 and 13.2. (Red dashed line)

Connect 1 of the extension strobe harnesses (70869) to the passenger's side strobe (through the hole in the grill). Then connect the other end to the strobe harness. Figure 13.3.

Do the same with the driver's side strobe now.

Secure wiring with zip ties.

Step 7: Fasten the strobes onto the bumper with the Ecco supplied screws and silicone the holes.

*****TORQUE STROBES TO 10-IN-LB'S MAXIMUM*****



Figure 13.2

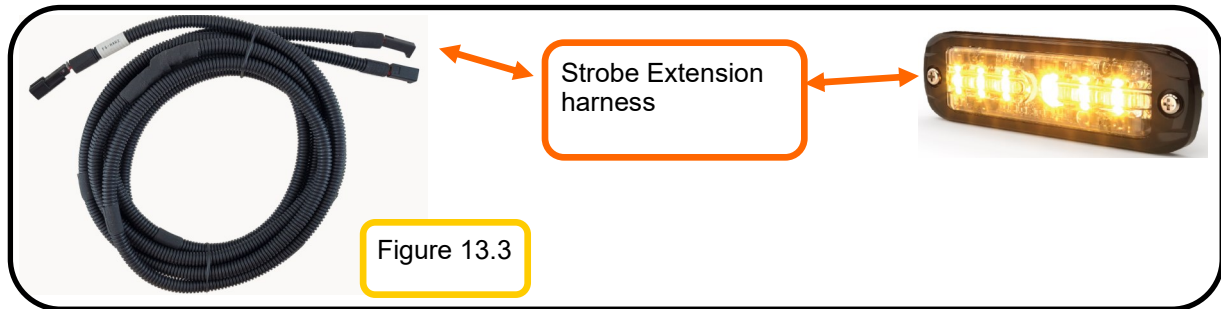


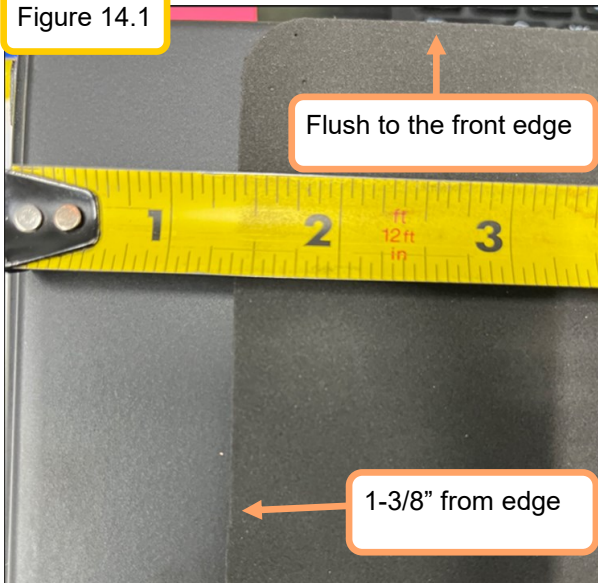
Figure 13.3



Beacon/Lightbar Install—If Applicable

Lightbar/ beacon/ and mount pictures are for reference only. Please refer to product structure/ spec sheets for the actual beacon/lightbar/mount for the install.

Figure 14.1



Step 1: On a table/bench: Assemble the light

Assemble the lightbar or beacon to the mount, using the supplied fasteners and rubber spacers with the lightbar.

If installing a Whelen lightbar, use the provided screws (FAS0869), washers (FAS0871), and nuts (FAS0501) in the ASCO kit. They are not provided with the light.

All other lights will have their own hardware.

Note: Lightbar (SWS Apollo) in pictures is for reference only.

Place the lightbar foam/gromet on the acari mount flush to the front face of the mount and 1-3/8" from the edges (centered side to side).

Figure 14.1.

Use a marker to dot the 4 mounting hole locations. Use a 3/16" drill bit to drill the 4 pilot holes for mounting.

For the wire pass through: If there is a connector on the end of the lightbar/beacon, use the 1" grommet (36096-0). If there is not a connector, use the 3/8" grommet (70805) and refer to the next page.

From the right side (looking forward on the mount) measure 5-1/8" from the edge and 3" down from the top. Mark this location. Figure 14.2

Use a step bit to drill a hole for the wiring pass through. Figure 14.3.

Insert the provided grommet.

Silicone the grommet/pass thru wiring.

Figure 14.2

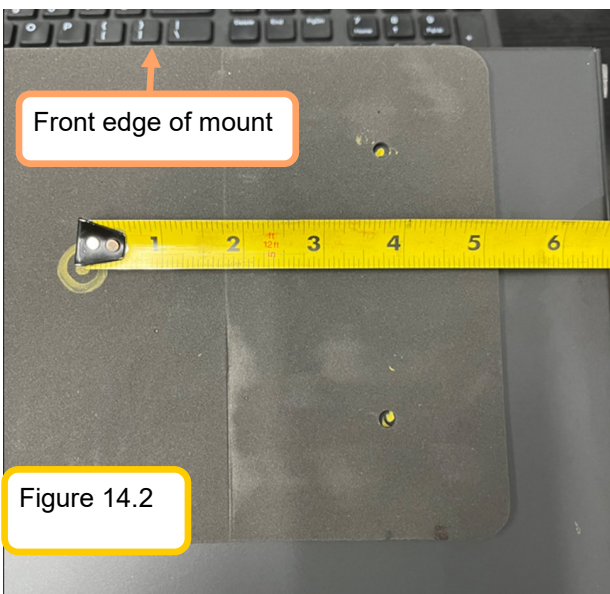


Figure 14.3



If Lightbar/Beacon does not have a connector on the wires:

Figure 15.1



Figure 15.2



After mounting the light to the Acari mount and pulling the wire through the grommet (70805)

Locate the connector housing inside the lightbar/beacon box. Figure 15.1.

Note if it has a red insert inside the connector or not. Refer to figure 15.2 for red insert inside the connector.

Insert the lightbar wire terminals into the connector. **See steps below:**

In these steps be very careful to place the terminals into the correct side of the connector.

Line the red wire terminal up with cavity #1 and the black wire terminal up with cavity #2. Figure 15.3.

Note the connector has a "1" and a "2" noted on the connector (circled in red). Figure 15.4. The red wire will be inserted into the #1 cavity of the connector. The black wire will be inserted into the #2 cavity on the connector.

Be sure to align the terminal prongs up with the inside of the connector pin outs.

Carefully insert the terminals into their designated section. Figure 15.5.

Also be sure the terminals snap into position. You should feel or hear a click when they are correctly inserted.

Pull on the wiring to be sure the connectors have been inserted completely.

If not already done:

Insert the red plastic piece into the top end of the connector. This will also click into place. Figure 15.6 and 15.7.

Silicone the grommet/wiring.

Figure 15.3



Figure 15.4



Figure 15.5

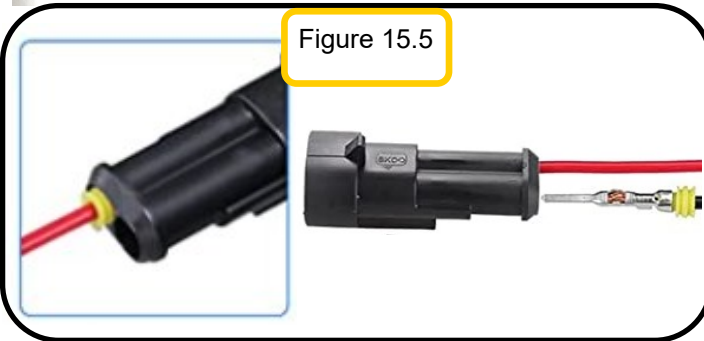


Figure 15.6

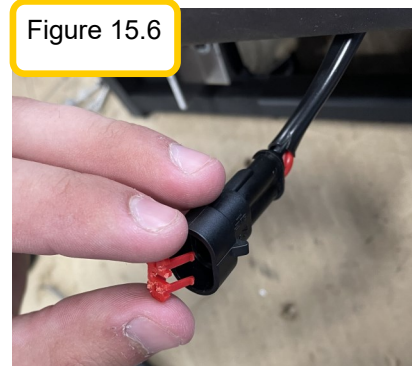
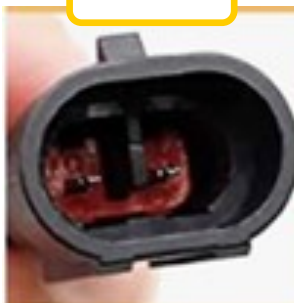


Figure 15.7



If there is no spoiler on the vehicle (regular cab trucks), please skip to the next page.

For vehicles that have a spoiler on the rear of the roof (double and crew cab models):

Please refer to this YouTube link for the Acari mount install.

Also please proceed to page 21 to view Acari's instructions for their portion of the install, then continue on page 17.

Removing the headliner and spoiler from the cab:
<https://www.youtube.com/watch?v=YGLkVlcCSlg>



Figure 17.1



Figure 17.2



Figure 17.4

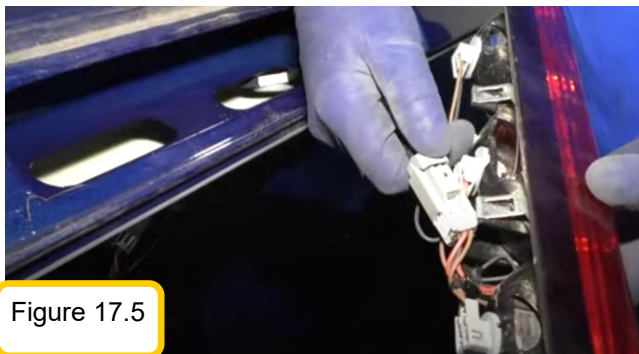


Figure 17.5

Pictures to the left are for beacon/lightbar mounting references.

Figure 17.1, 17.2, and 17.3



Figure 17.3

Step 2: Disconnect OEM Light For non-spoiler CHMSL lights:

Remove the 3rd brake light on the CHMSL and disconnect the OEM harness. Figure 17.4 and Figure 17.5.

Step3:

Locate the beacon/lightbar harness (67111).

Remove the cable gland off the beacon/lightbar harness. This will not be needed to the CMSL mounted light install.

Connect the harness to the switch harness #2 (one of the remaining unused connectors) in the driver's foot well. Figure 17.6.

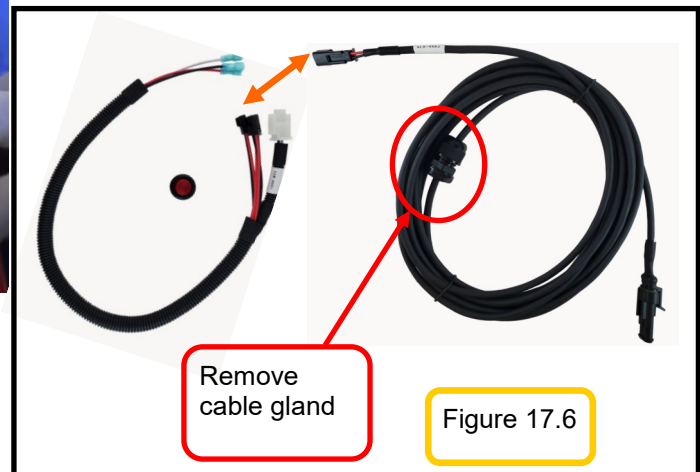


Figure 17.6

Beacon/Lightbar Install—If Applicable

Step 4: Routing (Refer to routing diagrams at the beginning of the instructions)

Route the beacon harness following the OEM harness rearward along the foot sill and then up the rear C pillar. Figure 18.1 and 18.2.

****BE SURE TO AVOID ALL SEAT BELT RETENTIONERS****

Step 5: Feed the fish tape through the CHMSL opening towards the driver's side C pillar. Tape the harness to the fish tape and pull through the CHMSL opening. Figure 18.3.

Make sure harness is tucked head liner and C pillar trim. Figure 18.4.

See pictures for routing references. Secure all wiring with cable ties and trim panels.

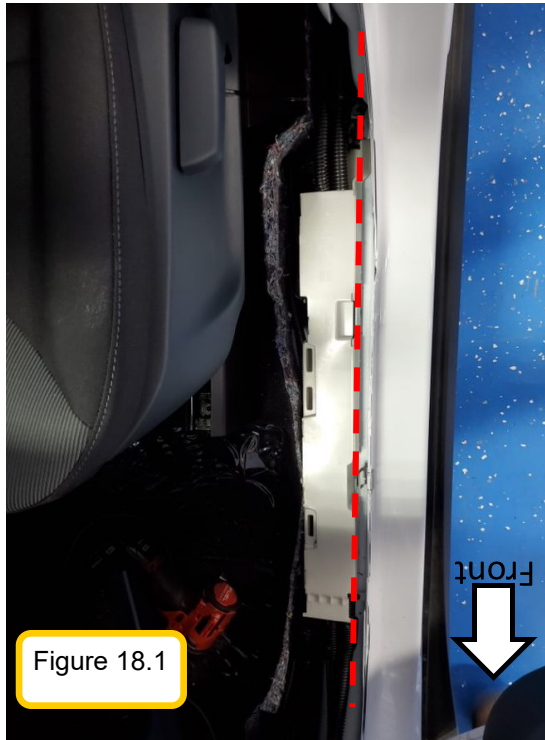


Figure 18.1



Figure 18.2



Figure 18.3



Figure 18.4

Figure 19.1

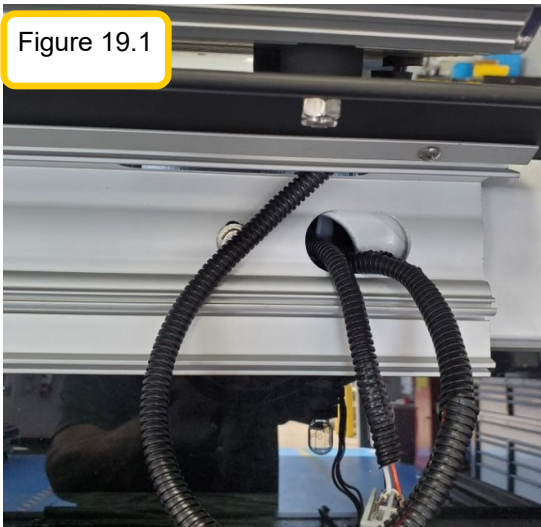


Figure 19.2



Figure 19.3



Figure 19.4



Step 5: Mounting the light:

Using the mount manufacturer supplied instructions, attach the mount to the vehicle body.

Pull the lightbar harness through the mount opening like seen in the picture to the left—before re-installing the OEM light and black trim plastic piece. Figure 19.1, 19.2, and 19.3.

Connect the beacon/lightbar harness with the beacon/lightbar.

Tape up all non-needed wires from the lightbar/beacon.

Assemble the rest of the needed lightbar/beacon mount pieces.

Re-connect all the OEM light wiring and attach the light back to the Acari mount/vehicle. Figure 19.4.



(Spoiler install instructions are on the next page if needed)

Insert the fuse into the inline-fuse holder on the power harness. The install is now complete. Secure all wiring with zip ties. Re-attach all trim. Re-assure all pass through holes have been silicone. Double check the functionality of the lights and switches.

Be sure the lights turn on with the switch.



ITEM DESCRIPTION: WIRE TIE, NYLON 40Lb, 8.5" BLACK

MANUFACTURER: WAYTEK, INC. or equivalent
MANUFACTURERS PART NUMBER: 21093M or 21093C

SPECIFICATIONS: STANDARD CABLE TIE
 BLACK, NYLON
 8-1/2" LONG
 TENSILE STRENGTH: 40.0 LBS
 21093M = 1,000 quantity
 21093C = 100 quantity

SPECIAL NOTES: PART NUMBER IS BLACK.

SUPPLIED BY: THIS ITEM IS ADRIAN AVAILABLE!

PURCHASED PRODUCT DATA SHEET (PPDS)

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VAN AND PICKUP EQUIPMENT

906 JAMES STREET
ADRIAN, MI 49221
517-265-6194
WWW.ADRIANSTEEL.COM



CAUTION
WHEN INSTALLING EQUIPMENT IN OR ON
VEHICLES CHECK FOR FUEL TANKS, FUEL
LINES, CONTROL LINES AND ELECTRICAL
WIRING BEFORE DRILLING! ALWAYS USE
DRILL BITS WITH INTEGRAL STOPS
WHENEVER POSSIBLE!

DRAWN BY
MDG

DATE DRAWN
10/26/2006

ECN NUMBER
18021

ECN DATE
11/13/2015

PART WEIGHT
0.01 LBS.

REV. LEVEL
D

PART NUMBER
13905-0

PART NUMBER

26618-0**ITEM DESCRIPTION: SILICONE, 1oz. TUBE**

SPECIFICATIONS: SU5005 RTV SILICONE
1oz. TUBE
CLEAR OR EQUIVILENT
SELF PIERCING CAP

SPECIAL NOTES:

SUPPLIED BY: THIS ITEM IS ADRIAN AVAILABLE!

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WHENEVER POSSIBLE!**

DRAWN BY
JLC

DATE DRAWN
7/21/2001

ECN NUMBER
16551

ECN DATE
7/22/2014

PART WEIGHT
0.02 LBS.

REV. LEVEL
C

PART NUMBER
26618-0

PART NUMBER

26618-0**ITEM DESCRIPTION: SILICONE, 1oz. TUBE**

SPECIFICATIONS: SU5005 RTV SILICONE
1oz. TUBE
CLEAR OR EQUIVILENT
SELF PIERCING CAP

SPECIAL NOTES:

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WHENEVER POSSIBLE!

DRAWN BY
JLC

DATE DRAWN
7/21/2001

ECN NUMBER
16551

ECN DATE
7/22/2014

PART WEIGHT
0.02 LBS.

REV. LEVEL
C

PART NUMBER
26618-0

PART NUMBER

36096-0**ITEM DESCRIPTION: GROMMET,RUBBER,1" ID**

MANUFACTURER: CTW (or equiv.)
MANUFACTURERS PART NUMBER: G2930

SPECIFICATIONS: 1" I.D.
1-1/4" PANEL HOLE DIA.
3/16" MAX PANEL THICKNESS
1-1/2" O.D.
7/16" THICKNESS

SPECIAL NOTES: NONE

SUPPLIED BY: THIS ITEM IS ADRIAN AVAILABLE!**PURCHASED PRODUCT DATA SHEET (PPDS)**

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LINES, CONTROL LINES AND ELECTRICAL
WIRING BEFORE DRILLING! ALWAYS USE
DRILL BITS WITH INTEGRAL STOPS
WHENEVER POSSIBLE!

DRAWN BY
HJE

DATE DRAWN
04/01/2008

ECN NUMBER
19252

ECN DATE
01/31/2017

PART WEIGHT
0.01 LBS.

REV. LEVEL
D

PART NUMBER
36096-0

PURCHASED
COMPONENT
KEY FEATURES

DESCRIPTION OF REQUIREMENTS
DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)
N/A
LOAD/RATING REQUIREMENT
N/A
MATERIAL REQUIREMENT
N/A
PACKAGING REQUIREMENT
N/A
OTHER REQUIREMENTS
Note: This is also from HellermannTyton: Their Part Number is 156-00592



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DETRIMENTAL TO THE INTERESTS OF ADRIAN STEEL COMPANY

TOLERANCES & INSPECTION

UNLESS OTHERWISE SPECIFIED		
ALL BEND ANGLES ARE 90 DEGREES		
ALL DIMENSIONS ARE IN INCHES.		
REFERENCE DIMENSIONS (X.XXX) DO NOT REQUIRE INSPECTION		
FEATURES	HOLES/SLOTS	ANGLES
0.0 = ± .125	0.0 = ± .062	0° = ± 2°
0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°
0.000 = ± .031	0.000 = ± .015	
Material Thickness: per ASTM Std. Weld Callouts per AWS		

RELEASE & REVISIONS

INITIAL ECN:	22671
CURRENT ECN:	22671
ECN DESCRIPTION:	
RELEASE TO PRODUCTION	
REVISED BY: EMS	

PURCHASED
COMPONENT

REFERENCED SUPPLIER AND/OR MANUFACTURER
Fastenal
REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER
0787863
COLOR (ONLY LIST IF COLOR SPECIFIC)
COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE) (NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)
NO

PRINTED DOCUMENT IS UNCONTROLLED

Sheet 1 of 1

PART / PRODUCT IDENTIFICATION

ADRIAN STEEL®		ADRIAN STEEL COMPANY 906 JAMES STREET, ADRIAN, MI 49221		REVISION LEVEL A
MAT'L USED:		DESIGNED BY: EMS		
DESCRIPTION: Clip, Black UV Tie, HellermannTyton				
WEIGHT (Lbs.): 0.5		SEGMENT CODE: ELE		PART NUMBER: 59713

PURCHASED
COMPONENT
KEY FEATURES

DESCRIPTION OF REQUIREMENTS
DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)
N/A
LOAD/RATING REQUIREMENT
N/A
MATERIAL REQUIREMENT
N/A
PACKAGING REQUIREMENT
N/A
OTHER REQUIREMENTS



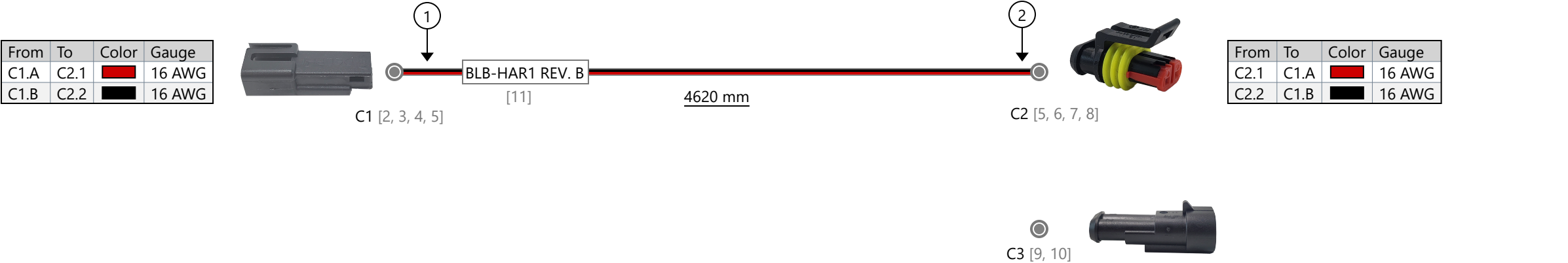
THIS DRAWING IS THE PROPERTY OF ADRIAN STEEL COMPANY AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTERESTS OF ADRIAN STEEL COMPANY		
TOLERANCES & INSPECTION	RELEASE & REVISIONS	
UNLESS OTHERWISE SPECIFIED	INITIAL ECN: 25378	
ALL BEND ANGLES ARE 90 DEGREES	CURRENT ECN: 26321	
ALL DIMENSIONS ARE IN INCHES.	ECN DESCRIPTION:	
REFERENCE DIMENSIONS (X.XXX) DO NOT REQUIRE INSPECTION	RELEASE FOR PRODUCTION	
FEATURES 0.0 = ± .125 0.00 = ± .062 0.000 = ± .031	HOLES/SLOTS 0.0 = ± .062 0.00 = ± .031 0.000 = ± .015	ANGLES 0° = ± 2° 0.0° = ± 1°
Material Thickness: per ASTM Std. Weld Callouts per AWS		
REVISED BY:		

PURCHASED COMPONENT
REFERENCED SUPPLIER AND/OR MANUFACTURER AAMP GLOBAL
REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER BLB-HAR1 OR 67111
COLOR (ONLY LIST IF COLOR SPECIFIC)
COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE) (NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)
NO

PRINTED DOCUMENT IS UNCONTROLLED			Sheet 1 of 1
PART / PRODUCT IDENTIFICATION			
	ADRIAN STEEL®		ADRIAN STEEL COMPANY 906 JAMES STREET, ADRIAN, MI 49221
	MAT'L USED: PURCHASED		DESIGNED BY: E.BURKE
DESCRIPTION: BEACON/LIGHTBAR HARNESS 1			REVISION LEVEL B
WEIGHT (Lbs.): 0.2	SEGMENT CODE: EBE	PART NUMBER: 67111	

Bill of Materials				
Id	Type	Manufacturer	Part Number	Quantity
1	Cable		16AWG 2C FT2 TPU Cable	4620 mm
2	Connector	Aptiv	12047663	1
3	Contact	Aptiv	12047581	2
4	Lock	Aptiv	12047665	1
5	Heat Shrink		Adhesive-Lined Heat Shrink	2
6	Connector	TE Connectivity	282080-1	1
7	Contact	TE Connectivity	282110-1	2
8	Wire Seal	TE Connectivity	281934-2	2
9	Connector	TE Connectivity	282104-1	1
10	Wire Seal	TE Connectivity	282081-1	2
11	Label		Heat Shrink Style Label	1

Notes	
①	Heat shrink cable jacket and wire 20mm behind connector (Heat shrink = 38mm long)
②	Place adhesive lined heat shrink over C2 connector wire cavities and cable jacket (Heat shrink = 38mm long)
③	Plug C3 into C2
④	C3 Cavities are sealed



Revisions			
Rev.	Date	Author	Description
	11/5/2021	Bennet Fisher	Initial Drawing
	3/21/2022	Bennet Fisher	Added 300mm to harness; changed female connector
A	4/26/2022	Bennet Fisher	Added adhesive lined heat shrink to C2
B	4/3/2023	Bennet Fisher	Removed cable gland from harness

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS [INCHES] TOLERANCES: ±5MM PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF AAMP GLOBAL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF AAMP GLOBAL IS PROHIBITED.		Name	Date		
	Designed By	Bennet Fisher	04/26/2022		
	Engineering Approval				
	Manufacturing Approval				
	Revision Approval			Part Number: BLB-HAR1 REV. B_	
	Quality Assurance			Description: Beacon/Light Bar Harness - 4.62 Meters	
				Revision: B	
				Sheet: 1	

PURCHASED
COMPONENT
KEY FEATURES

DESCRIPTION OF REQUIREMENTS
DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)
N/A
LOAD/RATING REQUIREMENT
N/A
MATERIAL REQUIREMENT
N/A
PACKAGING REQUIREMENT
N/A
OTHER REQUIREMENTS
WHELEN LIGHTBAR: R2LPPCA WITH EXTERIOR PLUG AND PLAY CONNECTOR CLEAR LENS AMBER LED'S
CUSTOM R2LPPCA WITH W446, WPF. 2 SOCK CONNECTR KIT AMP WITH LOOM / GROMET / PATTERN WIRE TAPE / SETTING OF THE PATTERN
WHELEN PART NUMBER: R2LPPCA-AS CUSTOM / 01-0689088C1P0



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DETRIMENTAL TO THE INTERESTS OF ADRIAN STEEL COMPANY

TOLERANCES & INSPECTION	RELEASE & REVISIONS
UNLESS OTHERWISE SPECIFIED	INITIAL ECN: 25921
ALL BEND ANGLES ARE 90 DEGREES	CURRENT ECN: 28678
ALL DIMENSIONS ARE IN INCHES.	ECN DESCRIPTION:
REFERENCE DIMENSIONS (X.XXX) DO NOT REQUIRE INSPECTION	Add Updated Part Number to PPDS
FEATURES 0.0 = ± .125 0.00 = ± .062 0.000 = ± .031	REVISED BY: LJK
HOLES/SLOTS 0.0 = ± .062 0.00 = ± .031 0.000 = ± .015	
ANGLES 0° = ± 2° 0.0° = ± 1°	
Material Thickness: per ASTM Std. Weld Callouts per AWS	

PURCHASED COMPONENT
REFERENCED SUPPLIER AND/OR MANUFACTURER WHELEN
REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER R2LPPCA-AS CUSTOM / 01-0689088C1P0
COLOR (ONLY LIST IF COLOR SPECIFIC) CLEAR LENS / AMBER LED'S
COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE) (NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.) NO

PRINTED DOCUMENT IS UNCONTROLLED			Sheet 1 of 1
PART / PRODUCT IDENTIFICATION			
 ADRIAN STEEL®		ADRIAN STEEL COMPANY 906 JAMES STREET, ADRIAN, MI 49221	REVISION LEVEL B
MAT'L USED: PURCHASED		DESIGNED BY: EMB	
DESCRIPTION: WHELEN LP LGHTBR AM W/CON			
WEIGHT (Lbs.): 1.5	SEGMENT CODE: EBE	PART NUMBER: 67692	

PURCHASED
COMPONENT
KEY FEATURES

DESCRIPTION OF REQUIREMENTS
DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)
N/A
LOAD/RATING REQUIREMENT
N/A
MATERIAL REQUIREMENT
N/A
PACKAGING REQUIREMENT
N/A
OTHER REQUIREMENTS
ACARI CHMSL NO DRILL MOUNT FOR SILVERADO 1500 AND HD - NO SPOILER
RTM-101-LP-WT KIT
INCLUDES MOUNTING HARDWARE
DOES NOT NCLUDE LIGHTBAR



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DETRIMENTAL TO THE INTERESTS OF ADRIAN STEEL COMPANY

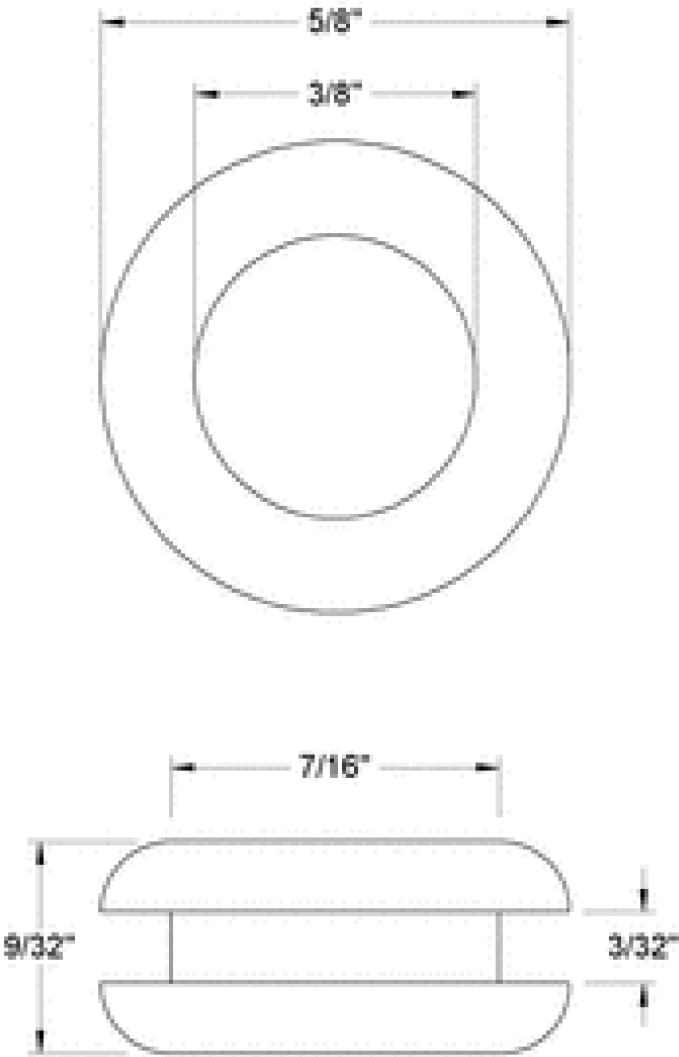
TOLERANCES & INSPECTION	RELEASE & REVISIONS
UNLESS OTHERWISE SPECIFIED	INITIAL ECN: 25944
ALL BEND ANGLES ARE 90 DEGREES	CURRENT ECN: 25944
ALL DIMENSIONS ARE IN INCHES.	ECN DESCRIPTION:
REFERENCE DIMENSIONS (X.XXX) DO NOT REQUIRE INSPECTION	RELEASE TO PRODUCTION
FEATURES 0.0 = ± .125 0.00 = ± .062 0.000 = ± .031	REVISED BY: N/A
HOLES/SLOTS 0.0 = ± .062 0.00 = ± .031 0.000 = ± .015	
ANGLES 0° = ± 2° 0.0° = ± 1°	
Material Thickness: per ASTM Std. Weld Callouts per AWS	

PURCHASED COMPONENT
REFERENCED SUPPLIER AND/OR MANUFACTURER
ACARI
REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER
RTM-101-LP-WT
COLOR (ONLY LIST IF COLOR SPECIFIC)
N/A
COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE) (NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)
NO

PRINTED DOCUMENT IS UNCONTROLLED			Sheet 1 of 1	
PART / PRODUCT IDENTIFICATION				
 ADRIAN STEEL®		ADRIAN STEEL COMPANY 906 JAMES STREET, ADRIAN, MI 49221		REVISION LEVEL A
MAT'L USED: PURCHASED		DESIGNED BY: EMB		
DESCRIPTION: MOUNT,CHMSL LP SI WT				
WEIGHT (Lbs.): 5.00		SEGMENT CODE: EBE		PART NUMBER: 69468

PURCHASED
COMPONENT
KEY FEATURES

DESCRIPTION OF REQUIREMENTS
DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)
N/A
LOAD/RATING REQUIREMENT
N/A
MATERIAL REQUIREMENT
N/A
PACKAGING REQUIREMENT
N/A
OTHER REQUIREMENTS
RUBBER GROMMET: MCMASTER-CARR 9600K33 INNER DIAMATER: 3/8" PANEL HOLE DIAMETER: 7/16" PANEL THICKNESS: 3/23"



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DETRIMENTAL TO THE INTERESTS OF ADRIAN STEEL COMPANY

TOLERANCES & INSPECTION		
UNLESS OTHERWISE SPECIFIED		
ALL BEND ANGLES ARE 90 DEGREES		
ALL DIMENSIONS ARE IN INCHES.		
REFERENCE DIMENSIONS (X.XXX) DO NOT REQUIRE INSPECTION		
FEATURES	HOLES/SLOTS	ANGLES
0.0 = ± .125	0.0 = ± .062	0° = ± 2°
0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°
0.000 = ± .031	0.000 = ± .015	
Material Thickness: per ASTM Std. Weld Callouts per AWS		

RELEASE & REVISIONS
INITIAL ECN: 26411
CURRENT ECN: 26411
ECN DESCRIPTION:
RELEASE TO PRODUCTION
REVISED BY: N/A

PURCHASED COMPONENT
REFERENCED SUPPLIER AND/OR MANUFACTURER MCMASTR-CARR
REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER 9600K33
COLOR (ONLY LIST IF COLOR SPECIFIC) BLACK/RUBBER
COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE) (NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.) NO

PRINTED DOCUMENT IS UNCONTROLLED			Sheet 1 of 1
PART / PRODUCT IDENTIFICATION			
	ADRIAN STEEL®		ADRIAN STEEL COMPANY 906 JAMES STREET, ADRIAN, MI 49221
			REVISION LEVEL A
MAT'L USED: PURCHASED		DESIGNED BY: EMB	
DESCRIPTION: GROMMET,3/8"ID 7/16"OD			
WEIGHT (Lbs.): 0.01	SEGMENT CODE: EBE		PART NUMBER: 70805