

Introduction / Comments:

Install Instructions For Exterior Plug & Play Lights For Silverado 1500

Note:

Read all instructions prior to installation. Review the Adrian Steel **GENERAL PRECAUTIONS PAGES (56638)** before attempting installation. Only personnel familiar with using electrical best practices should perform this install. Reference **ELECTRICAL BEST PRACTICES MANUAL (54479)** before attempting installation.



Installation Instructions For Exterior Plug And Play Lights For Silverado 1500

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*****TORQUE*****

**Torque all strobe
fasteners to 10 in-lbs.
DO NOT OVER TIGHTEN**

**DO NOT MOUNT ON A
CURVED SURFACE**

****Please read statement below before moving forward****

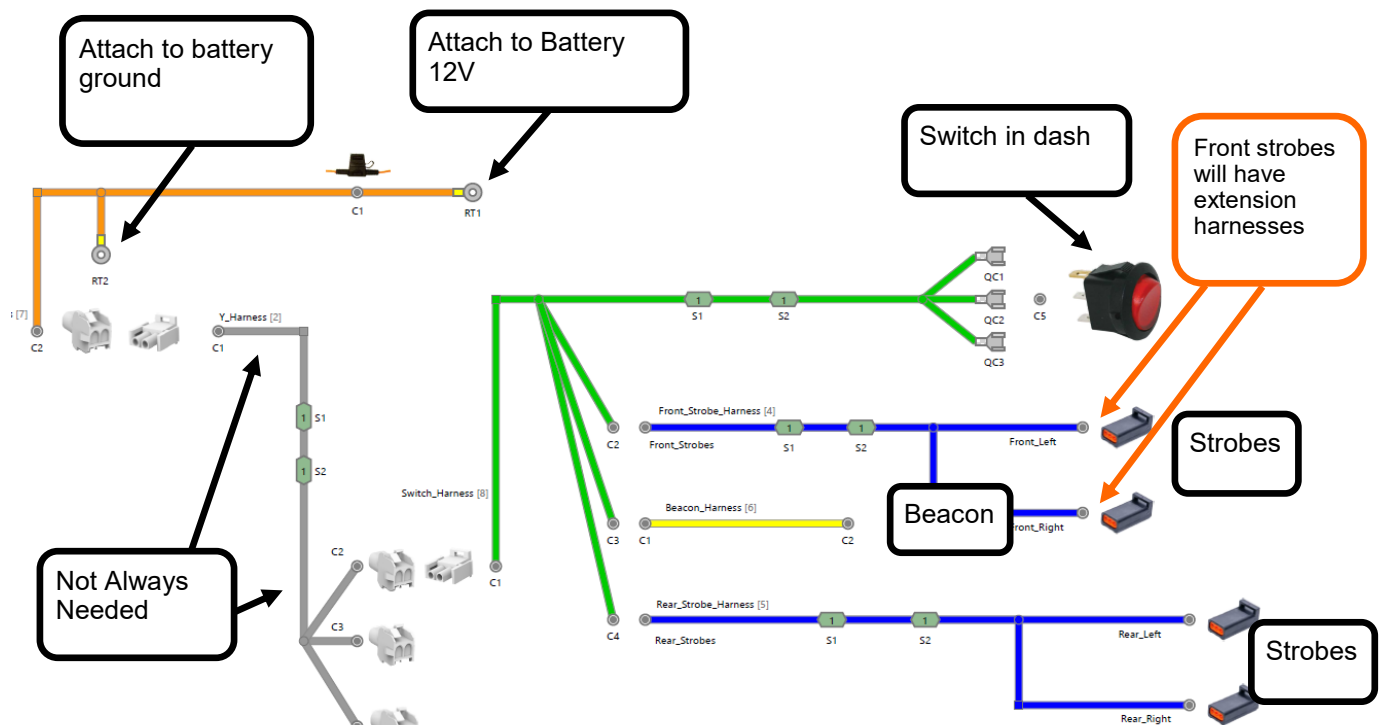
Before installation, disconnect the OEM negative battery cable.

These plug and play kits are completely modular and can be configured in many different ways. Placement of lights will be determined by sales order drawings/customer ask. Therefore, these instructions are for the most standard configurations, and for reference only.

Please reference the order drawing and spec sheet to see what components are going to be installed on this particular upfit.

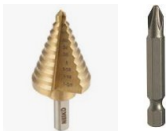
These installation instructions are for most cases and for reference. Not all installs will have strobes, beacons, and lightbars. Reference the instructions for only what you are installing.

Overall Harness Diagram



Tools required:

13 socket and 20 torx bit



Phillips bit and 5/16" step drill bit



Power drill and impact

Torque wrench

Components



	Part Number	Description
1	67095	Power Harness #4
2	67097	Switch Harness #1
3	67102	Front Strobe Harness #2 (If Applicable)
4	67107	Rear Strobe Harness #2 (If Applicable)
5	67111	Beacon/Lightbar Harness #1 (If Applicable)
6	67686 or 67687	Strobes (If Applicable)
7	67689 or 67690	Beacons (If Applicable)
8	69468	Beacon/Lightbar Mount (If Applicable)
9	67691 or 67692 or 96118 or 67693	Lightbars (If Applicable)
10	70869 X 2	Strobe Extensions (If Applicable)



The purpose of plug and play lighting is to be completely modular. Due to this feature, refer to the order drawing for all exact lighting placements. These installation instructions are for most cases and for reference. Not all installs will have strobes, beacons, and lightbars. Reference the instructions for only what you are installing.

Harness pictures are for reference only.

Placements

Switch placement: Dash panel
under headlight buttons

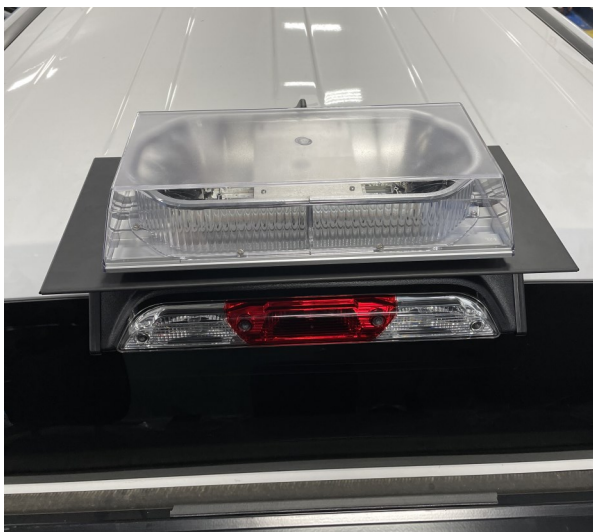


Front Strobes: Grill



*****TORQUE STROBES TO 10-IN-LB'S
MAXIMUM*****

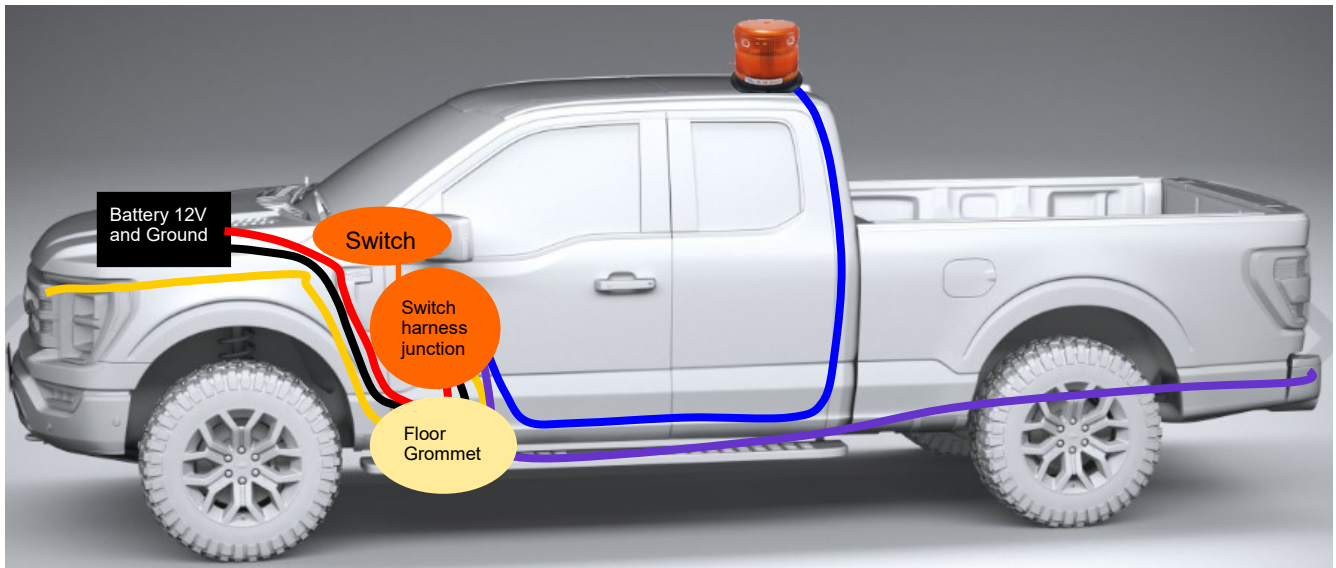
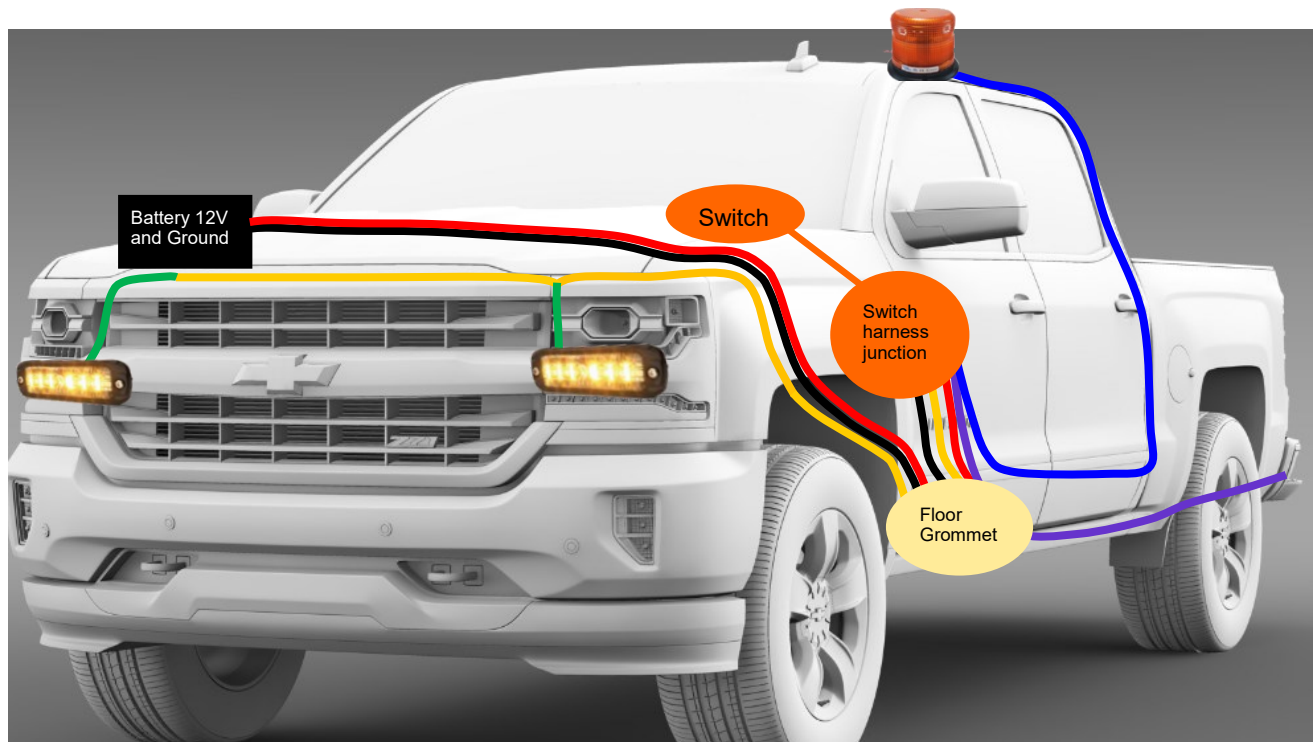
Beacon or Lightbar: On CHMSL
above 3rd brake light—on some
sort of mount



Rear Strobes: Rear Bumper



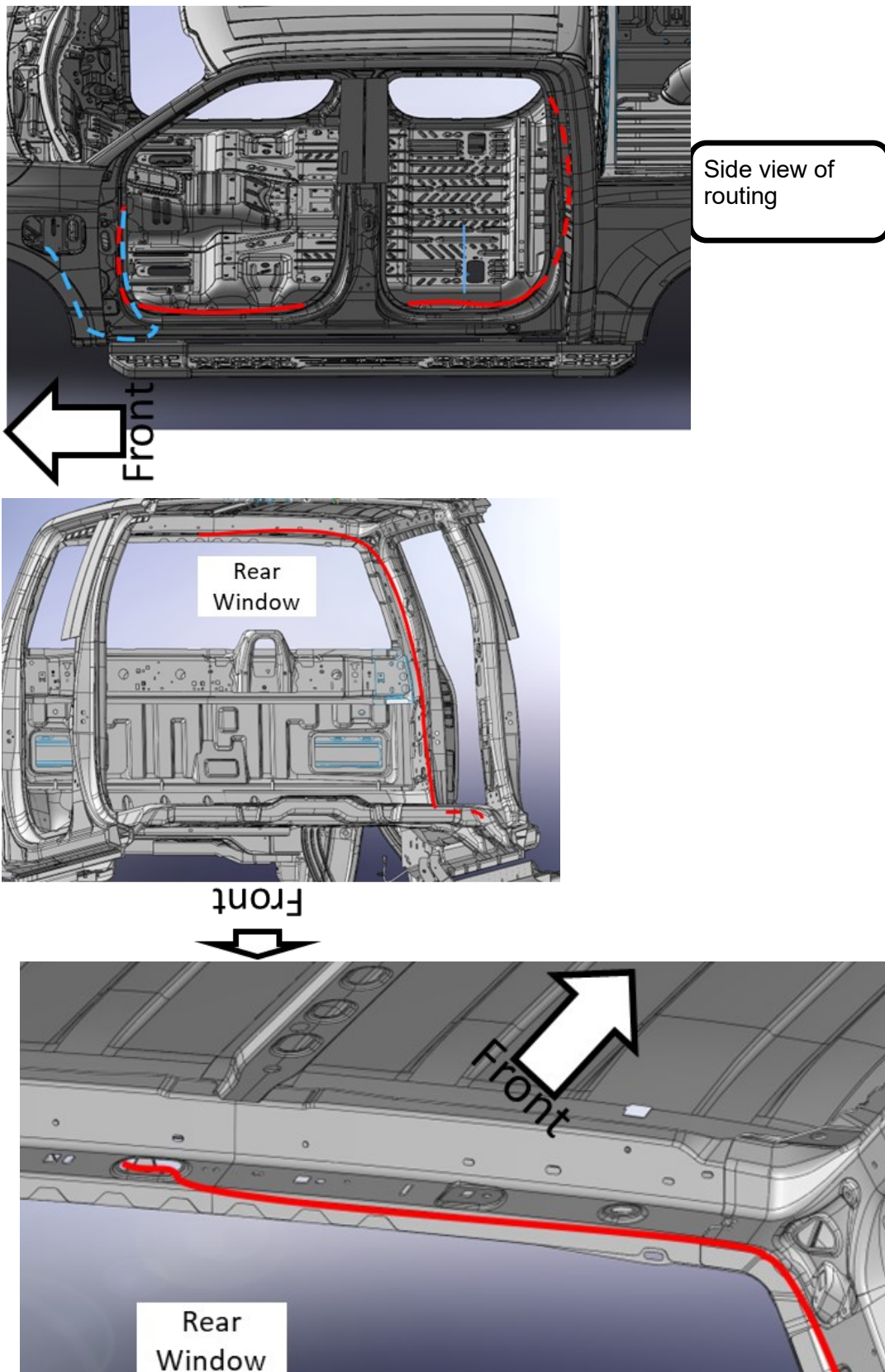
Routing Overview

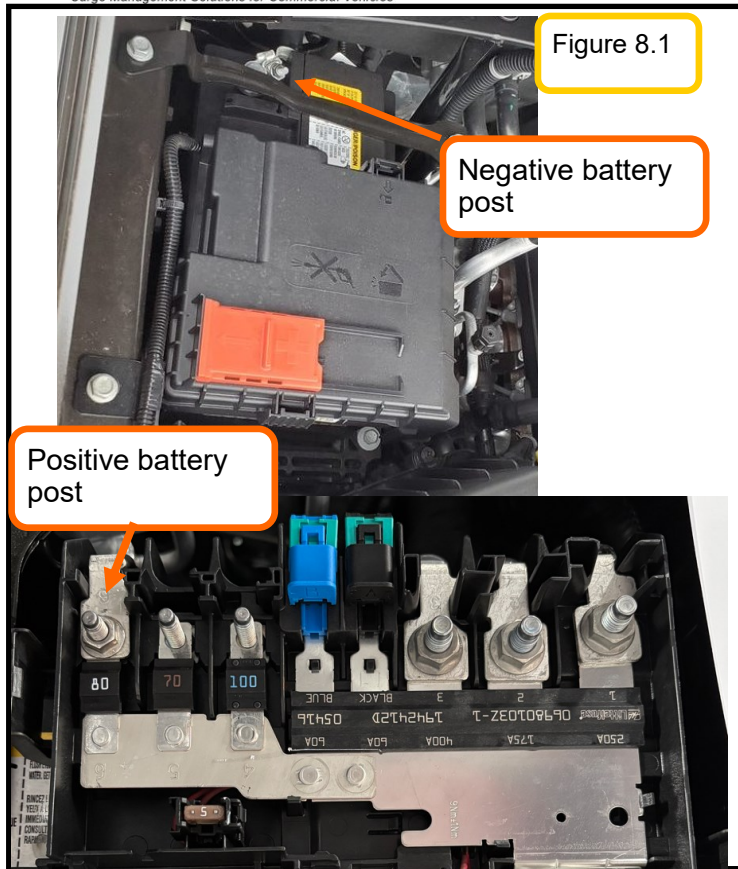


Color	Key - Items
Yellow	Strobes - Front strobe harness
Green	Front Strobe Extensions
Red/Black	Power harness: Battery to kick panel
Orange	Switch harness: Switch in dash
Blue	Lightbar harness: Switch to lightbar
Purple	Strobes - Rear strobe harness



Overview of Routing-Beacon/Lightbar Wire Harness:





Step 1: Locate the power harness #67095.

Remove the fuse from the inline fuse holder until the end of the install
Locate the OEM battery under the hood.

Step 2: Remove the cover and attach the red wire with the ring terminal to the battery positive post.

Attach the black wire with the ring terminal to the battery negative post.

Figure 8.1.

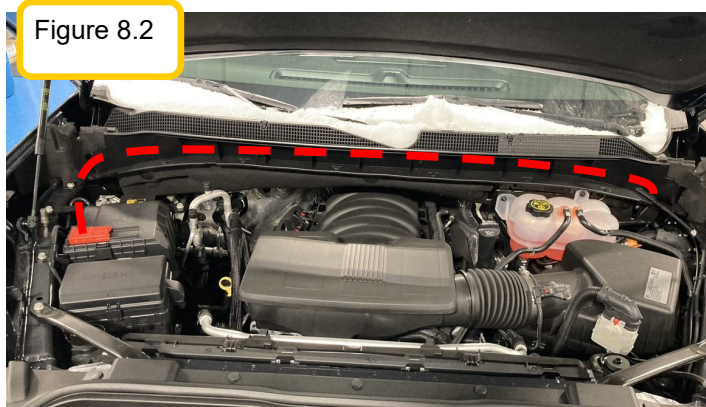
Route the white connector end along the underside of the cab filter (see figure 8.2 red dotted line) to the firewall. Use edge-biters and zip ties to secure the wiring

Step 3: Locate the floor grommet in the cab, by the driver's foot well area. You will need to remove the trim and some carpet in order to see this. The grommet is circled in red. Figure 8.3 and 8.4.

Drill a 3/4" hole (to fit the grommet in the kit—Part number 35735-0) in the OEM floor grommet.

****BE SURE TO CHECK THAT THE OPPOSING SIDE OF THE GROMMET IS CLEAR BEFORE DRILLING.****

Insert the grommet into the hole. Route the white connector end through the grommet (white connector end will be placed in the cab side) .



Power harness

Switch Harness



Step 4: Locate the switch harness #67097

Connect the switch harness connector to the power harness in the kick panel area.

****If you accurately place the switch to the measurements below, you may NOT need to take off the panels. Verify hole locations before drilling** Skip to step 5 if you do not take the panel off.**

Disassemble the IP trim to gain access behind the dash. Figure 9.1 and 9.2.

Route the switch end of the switch harness up the dash and through the opening in the IP. Figure 9.2.
*Note the picture shows two switches, there will only be one for this install.

Secure to the OEM harnesses behind the IP.

Step 5: Drill a hole for the switch, in the trim panel like shown below.

The hole will be 3.75" from the edge of the trim panel and centered with the parking button. Figure 9.3.

Route the harnesses through the hole

Step 6: Reference Figure 9.4 for switch pin outs.
Connect the ground spade to the gold pin on the rocker switch

Connect the white battery power spade to the opposite terminal on the switch.

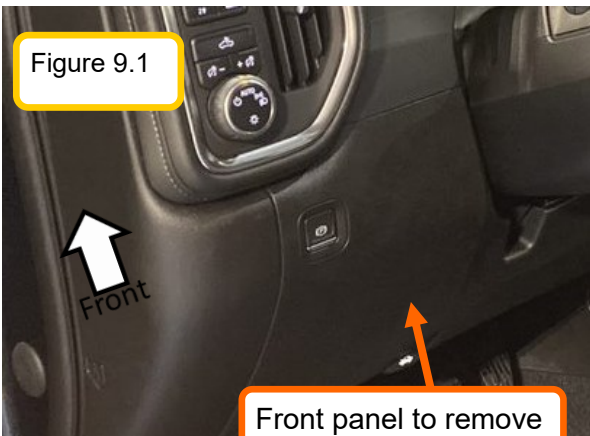
Connect the red spade to the middle pin

Insert the switch into the hole and place the strobe/ beacon decal (if supplied) around the switch.

Reassemble all trim and secure wiring.

Place the decal over the switch—if applicable.

Figure 9.1



Front panel to remove

Behind the headlight trim panel

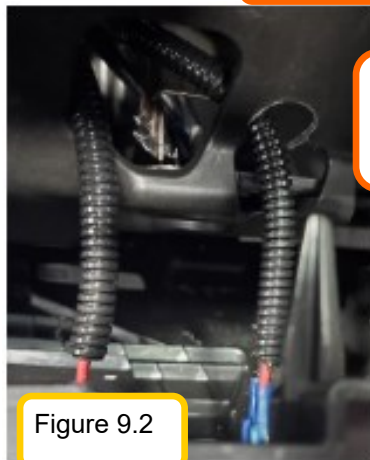


Figure 9.2

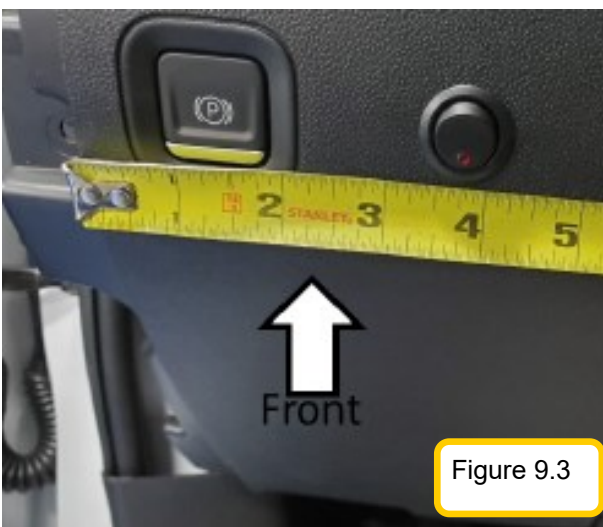


Figure 9.3



Figure 9.4

Strobe Install—If Applicable

Strobe pictures are for reference only. Please refer to product structure/spec sheets for the actual strobes for the install.



Inside vehicle
connector—
switch harness



Outside strobe
connector

Figure 10.1



Step 1:

Locate the rear strobe harness #67107.

Connect the rear strobe harness to the switch harness (one of the remaining unused connectors) in the driver's foot well. Figure 10.1.

Now locate the front strobe harness #67103. Connect the strobe harness to the switch harness like in the previous step.

Step 2: Route both the harnesses down through the grommet, to the underside of the vehicle body. Figure 10.2. **Silicone the grommet when done.**

Figure 10.2



Step 3: Grab the rear strobe harness, we will route the front strobe harness next.

(Refer to routing diagrams at the beginning of the instructions)

Route the strobe harness rearward following the frame (red dotted line). Secure with zip ties to the OEM harness. Figure 10.3 and 10.4.

Figure 10.3



Figure 10.4



Figure 11.1



Step 4: Mounting Strobes

Locate the left edge of the rear bumper.

Place the strobe 1" right of the bumper trim, centered vertically on the bumper. Figure 11.1.

If there are reverse sensors, measure 1" over from the reverse sensor and 1" up (or also 1" down from the bumper step). Figure 11.2 and 11.3.

Use the strobe as a template, mark the center hole location on the bumper (for routing the wires through).

Drill a 3/8" hole for the wire pass through of the strobe. Use primer on the hole to prevent rusting.

Connect the strobe light to the harness and silicone the hole.

Place the strobes in their desired locations and fasten them onto the bumper with the **ASCO SUPPLIED SCREW AND NUT: FAS0501 and FAS0503** (for rear bumper only—front will use Ecco/Strobe supplied screws)

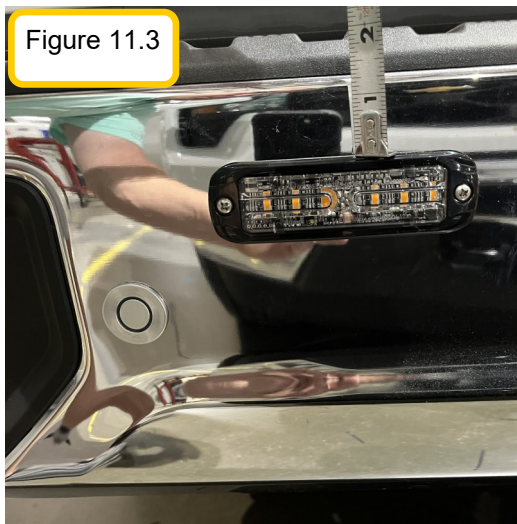
*****TORQUE STROBES TO 10-IN-LB'S MAXIMUM*****

Repeat for the right side strobe.

Figure 11.2



Figure 11.3



Final Strobe Picture



Figure 12.1



Step 5: Mounting Front Strobes

Locate the driver's side front headlight.

Center the strobe on the grill shown in the location on figure 12.1. Be sure there is nothing behind the grill, before drilling, that would obstruct the wiring. If there is, move the strobe accordingly.

Center the strobe vertically on the grill trim panel.

During this install be very careful not to damage the grill - do not bend or flex the grill.

Use the strobe as a template, mark the center hole location on the panel (for routing the wires through).

Be sure the strobe will not be placed on a curved surface.

Drill a 3/8" hole for the wire pass through on the strobe.

Do not fastened down the strobes yet. You will do this after the harness is installed.

See figure 12.2. for final placement reference.

Figure 12.2



Figure 13.1



Figure 13.2



Step 6: Locate the front strobe harness #67102 that was already routed through the floor grommet.

Route the harness up into the engine compartment, towards the grill. Continue routing across the front of the frame and over to the passenger's side strobe.

Secure with zip ties to the OEM harness and the holes in the metal.

Figure 13.1 and 13.2. (Red dashed line)

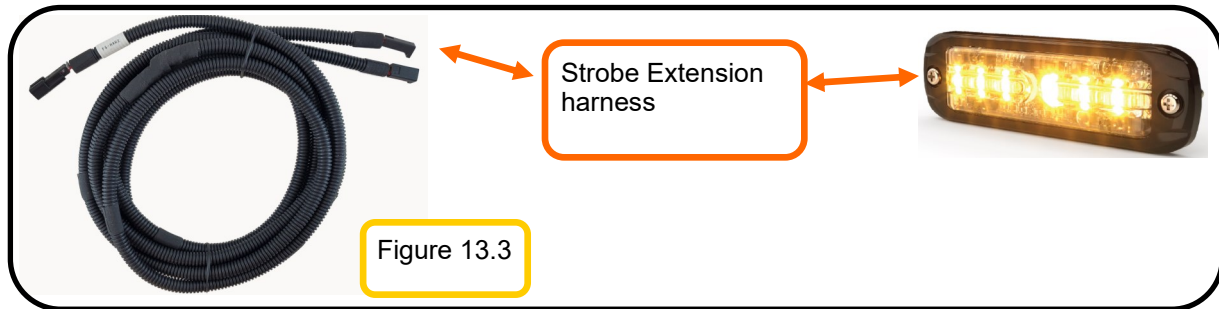
Connect 1 of the extension strobe harnesses (70869) to the passenger's side strobe (through the hole in the grill). Then connect the other end to the strobe harness. Figure 13.3.

Do the same with the driver's side strobe now.

Secure wiring with zip ties.

Step 7: Fasten the strobes onto the bumper with the Ecco supplied screws and silicone the holes.

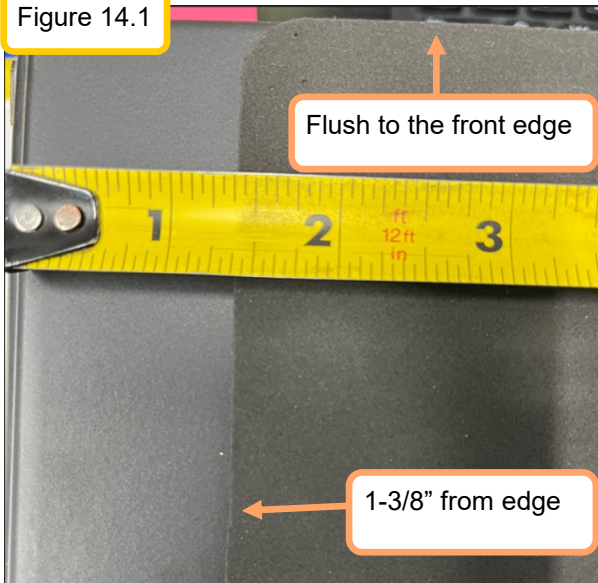
*****TORQUE STROBES TO 10-IN-LB'S MAXIMUM*****



Beacon/Lightbar Install—If Applicable

Lightbar/ beacon/ and mount pictures are for reference only. Please refer to product structure/ spec sheets for the actual beacon/lightbar/mount for the install.

Figure 14.1



Step 1: On a table/bench: Assemble the light

Assemble the lightbar or beacon to the mount, using the supplied fasteners and rubber spacers with the lightbar.

If installing a Whelen lightbar, use the provided screws (FAS0869), washers (FAS0871), and nuts (FAS0501) in the ASCO kit. They are not provided with the light.

All other lights will have their own hardware.

Note: Lightbar (SWS Apollo) in pictures is for reference only.

Place the lightbar foam/gromet on the acari mount flush to the front face of the mount and 1-3/8" from the edges (centered side to side).

Figure 14.1.

Use a marker to dot the 4 mounting hole locations. Use a 3/16" drill bit to drill the 4 pilot holes for mounting.

For the wire pass through: If there is a connector on the end of the lightbar/beacon, use the 1" grommet (36096-0). If there is not a connector, use the 3/8" grommet (70805) and refer to the next page.

From the right side (looking forward on the mount) measure 5-1/8" from the edge and 3" down from the top. Mark this location. Figure 14.2

Use a step bit to drill a hole for the wiring pass through. Figure 14.3.

Insert the provided grommet.

Silicone the grommet/pass thru wiring.

Figure 14.2

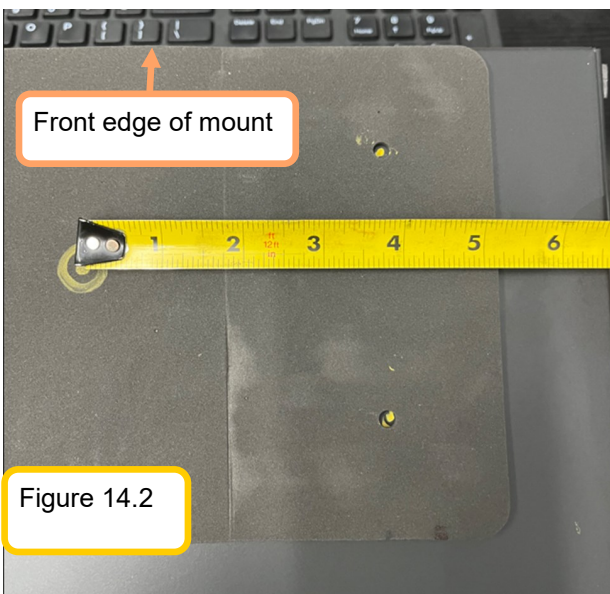


Figure 14.3



If Lightbar/Beacon does not have a connector on the wires:

Figure 15.1



Figure 15.2



After mounting the light to the Acari mount and pulling the wire through the grommet (70805)

Locate the connector housing inside the lightbar/beacon box. Figure 15.1.

Note if it has a red insert inside the connector or not. Refer to figure 15.2 for red insert inside the connector.

Insert the lightbar wire terminals into the connector. **See steps below:**

In these steps be very careful to place the terminals into the correct side of the connector.

Line the red wire terminal up with cavity #1 and the black wire terminal up with cavity #2. Figure 15.3.

Note the connector has a "1" and a "2" noted on the connector (circled in red). Figure 15.4. The red wire will be inserted into the #1 cavity of the connector. The black wire will be inserted into the #2 cavity on the connector.

Be sure to align the terminal prongs up with the inside of the connector pin outs.

Carefully insert the terminals into their designated section. Figure 15.5.

Also be sure the terminals snap into position. You should feel or hear a click when they are correctly inserted.

Pull on the wiring to be sure the connectors have been inserted completely.

If not already done:

Insert the red plastic piece into the top end of the connector. This will also click into place. Figure 15.6 and 15.7.

Silicone the grommet/wiring.

Figure 15.3



Figure 15.4



Figure 15.5

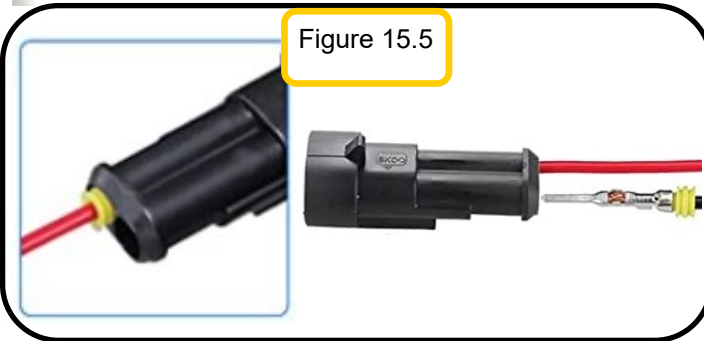


Figure 15.6

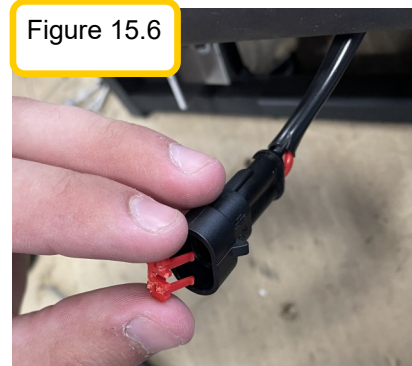
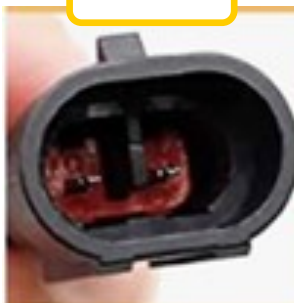


Figure 15.7



If there is no spoiler on the vehicle (regular cab trucks), please skip to the next page.

For vehicles that have a spoiler on the rear of the roof (double and crew cab models):

Please refer to this YouTube link for the Acari mount install.

Also please proceed to page 21 to view Acari's instructions for their portion of the install, then continue on page 17.

Removing the headliner and spoiler from the cab:
<https://www.youtube.com/watch?v=YGLkVlcCSlg>



Figure 17.1



Figure 17.2



Figure 17.4

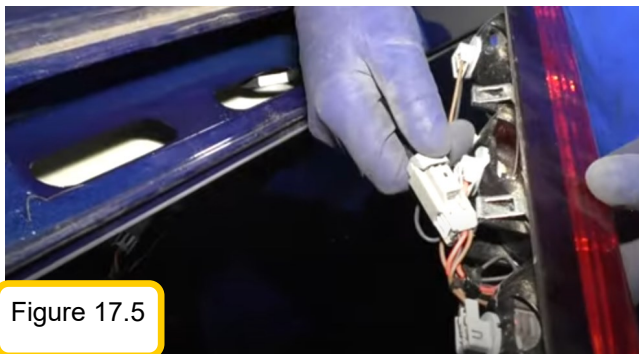


Figure 17.5

Pictures to the left are for beacon/lightbar mounting references.

Figure 17.1, 17.2, and 17.3



Figure 17.3

Step 2: Disconnect OEM Light For non-spoiler CHMSL lights:

Remove the 3rd brake light on the CHMSL and disconnect the OEM harness. Figure 17.4 and Figure 17.5.

Step3:

Locate the beacon/lightbar harness (67111).

Remove the cable gland off the beacon/lightbar harness. This will not be needed to the CMSL mounted light install.

Connect the harness to the switch harness #2 (one of the remaining unused connectors) in the driver's foot well. Figure 17.6.

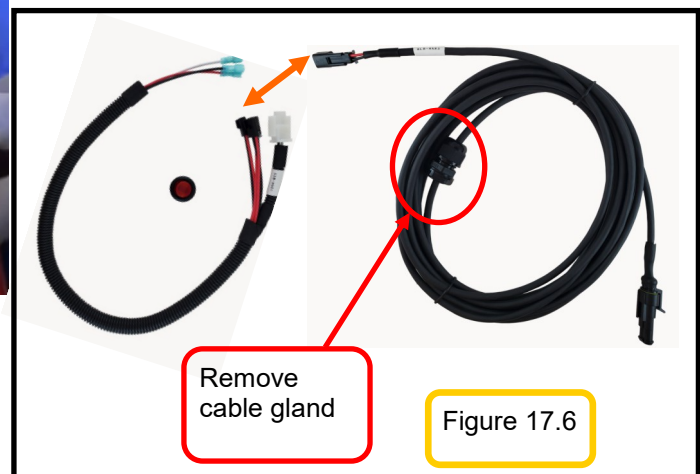


Figure 17.6

Beacon/Lightbar Install—If Applicable

Step 4: Routing (Refer to routing diagrams at the beginning of the instructions)

Route the beacon harness following the OEM harness rearward along the foot sill and then up the rear C pillar. Figure 18.1 and 18.2.

****BE SURE TO AVOID ALL SEAT BELT RETENTIONERS****

Step 5: Feed the fish tape through the CHMSL opening towards the driver's side C pillar. Tape the harness to the fish tape and pull through the CHMSL opening. Figure 18.3.

Make sure harness is tucked head liner and C pillar trim. Figure 18.4.

See pictures for routing references. Secure all wiring with cable ties and trim panels.

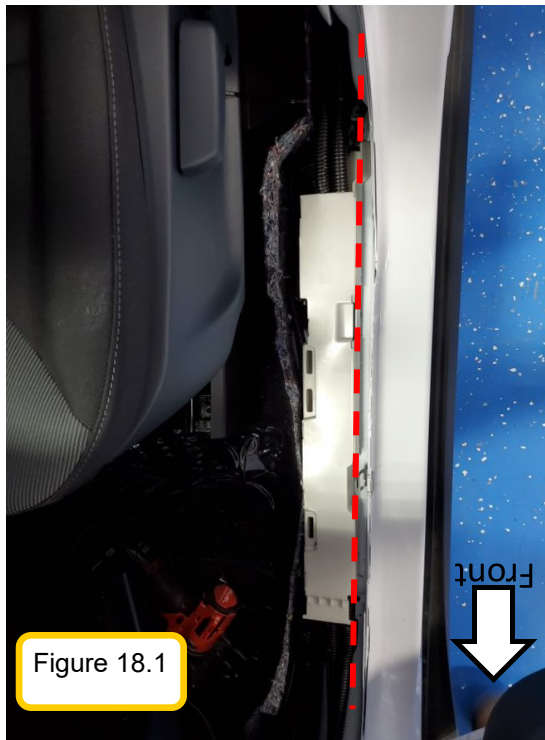


Figure 18.1



Figure 18.2

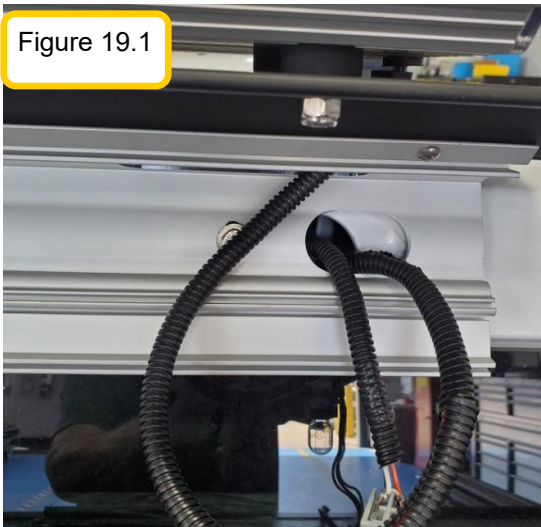


Figure 18.3



Figure 18.4

Figure 19.1



Step 5: Mounting the light:

Using the mount manufacturer supplied instructions, attach the mount to the vehicle body.

Pull the lightbar harness through the mount opening like seen in the picture to the left—before re-installing the OEM light and black trim plastic piece. Figure 19.1, 19.2, and 19.3.

Connect the beacon/lightbar harness with the beacon/lightbar.

Figure 19.2



Tape up all non-needed wires from the lightbar/beacon.

Assemble the rest of the needed lightbar/beacon mount pieces.

Re-connect all the OEM light wiring and attach the light back to the Acari mount/vehicle. Figure 19.4.

Figure 19.3



Figure 19.4



(Spoiler install instructions are on the next page if needed)

Insert the fuse into the inline-fuse holder on the power harness. The install is now complete. Secure all wiring with zip ties. Re-attach all trim. Re-assure all pass through holes have been silicone. Double check the functionality of the lights and switches.

Be sure the lights turn on with the switch.



PART NUMBER

13905-0**ITEM DESCRIPTION: WIRE TIE, NYLON 40Lb, 8.5" BLACK**

MANUFACTURER: WAYTEK, INC. or equivalent
MANUFACTURERS PART NUMBER: 21093M or 21093C

SPECIFICATIONS: STANDARD CABLE TIE
 BLACK, NYLON
 8-1/2" LONG
 TENSILE STRENGTH: 40.0 LBS
 21093M = 1,000 quantity
 21093C = 100 quantity

SPECIAL NOTES: PART NUMBER IS BLACK.

SUPPLIED BY: THIS ITEM IS ADRIAN AVAILABLE!

PURCHASED PRODUCT DATA SHEET (PPDS)

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VAN AND PICKUP EQUIPMENT

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ADRIAN, MI 49221
517-265-6194
WWW.ADRIANSTEEL.COM



CAUTION
WHEN INSTALLING EQUIPMENT IN OR ON
VEHICLES CHECK FOR FUEL TANKS, FUEL
LINES, CONTROL LINES AND ELECTRICAL
WIRING BEFORE DRILLING! ALWAYS USE
DRILL BITS WITH INTEGRAL STOPS
WHENEVER POSSIBLE!

DRAWN BY
MDG

DATE DRAWN
10/26/2006

ECN NUMBER
18021

ECN DATE
11/13/2015

PART WEIGHT
0.01 LBS.

REV. LEVEL
D

PART NUMBER
13905-0

PART NUMBER

26618-0**ITEM DESCRIPTION: SILICONE, 1oz. TUBE**

SPECIFICATIONS: SU5005 RTV SILICONE
1oz. TUBE
CLEAR OR EQUIVILENT
SELF PIERCING CAP

SPECIAL NOTES:

SUPPLIED BY: THIS ITEM IS ADRIAN AVAILABLE!

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WHENEVER POSSIBLE!**

DRAWN BY
JLC

DATE DRAWN
7/21/2001

ECN NUMBER
16551

ECN DATE
7/22/2014

PART WEIGHT
0.02 LBS.

REV. LEVEL
C

PART NUMBER
26618-0

PART NUMBER

26618-0**ITEM DESCRIPTION: SILICONE, 1oz. TUBE**

SPECIFICATIONS: SU5005 RTV SILICONE
1oz. TUBE
CLEAR OR EQUIVILENT
SELF PIERCING CAP

SPECIAL NOTES:

SUPPLIED BY: THIS ITEM IS ADRIAN AVAILABLE!

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WHENEVER POSSIBLE!**

DRAWN BY
JLC

DATE DRAWN
7/21/2001

ECN NUMBER
16551

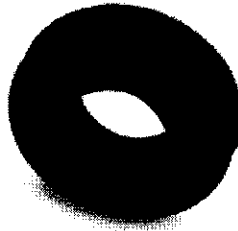
ECN DATE
7/22/2014

PART WEIGHT
0.02 LBS.

REV. LEVEL
C

PART NUMBER
26618-0

PART NUMBER

35735-0**ITEM DESCRIPTION: GROMMET,RUBBER,1/2"ID**

MANUFACTURER: WAYTEK
MANUFACTURERS PART NUMBER: 24516

SPECIFICATIONS: RUBBER GROMMET 3/4" O.D, 1/2" I.D.

SPECIAL NOTES: NONE

SUPPLIED BY: THIS ITEM IS INSTALLER SUPPLIED!

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LINES, CONTROL LINES AND ELECTRICAL
WIRING BEFORE DRILLING! ALWAYS USE
DRILL BITS WITH INTEGRAL STOPS
WHENEVER POSSIBLE!

DRAWN BY
APG

DATE DRAWN
2/11/2008

ECN NUMBER
11012

ECN DATE
2/11/2008

PART WEIGHT
0.00 LBS.

REV. LEVEL
A

PART NUMBER
35735-0

PURCHASED
COMPONENT
KEY FEATURES

DESCRIPTION OF REQUIREMENTS
DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)
N/A
LOAD/RATING REQUIREMENT
N/A
MATERIAL REQUIREMENT
N/A
PACKAGING REQUIREMENT
N/A
OTHER REQUIREMENTS
Note: This is also from HellermannTyton: Their Part Number is 156-00592



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TOLERANCES & INSPECTION

UNLESS OTHERWISE SPECIFIED		
ALL BEND ANGLES ARE 90 DEGREES		
ALL DIMENSIONS ARE IN INCHES.		
REFERENCE DIMENSIONS (X.XXX) DO NOT REQUIRE INSPECTION		
FEATURES	HOLES/SLOTS	ANGLES
0.0 = ± .125	0.0 = ± .062	0° = ± 2°
0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°
0.000 = ± .031	0.000 = ± .015	
Material Thickness: per ASTM Std. Weld Callouts per AWS		

RELEASE & REVISIONS

INITIAL ECN:	22671
CURRENT ECN:	22671
ECN DESCRIPTION:	
RELEASE TO PRODUCTION	
REVISED BY: EMS	

PURCHASED
COMPONENT

REFERENCED SUPPLIER AND/OR MANUFACTURER
Fastenal
REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER
0787863
COLOR (ONLY LIST IF COLOR SPECIFIC)
COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE) (NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)
NO

PRINTED DOCUMENT IS UNCONTROLLED

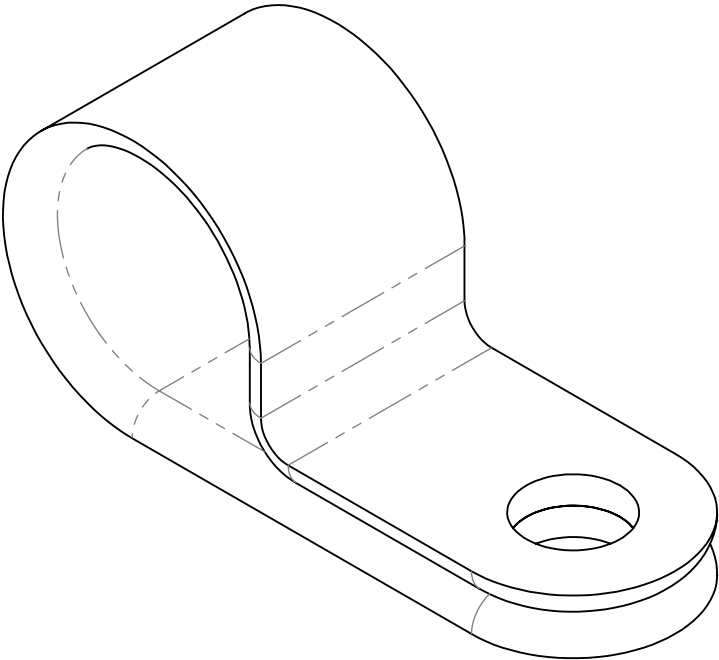
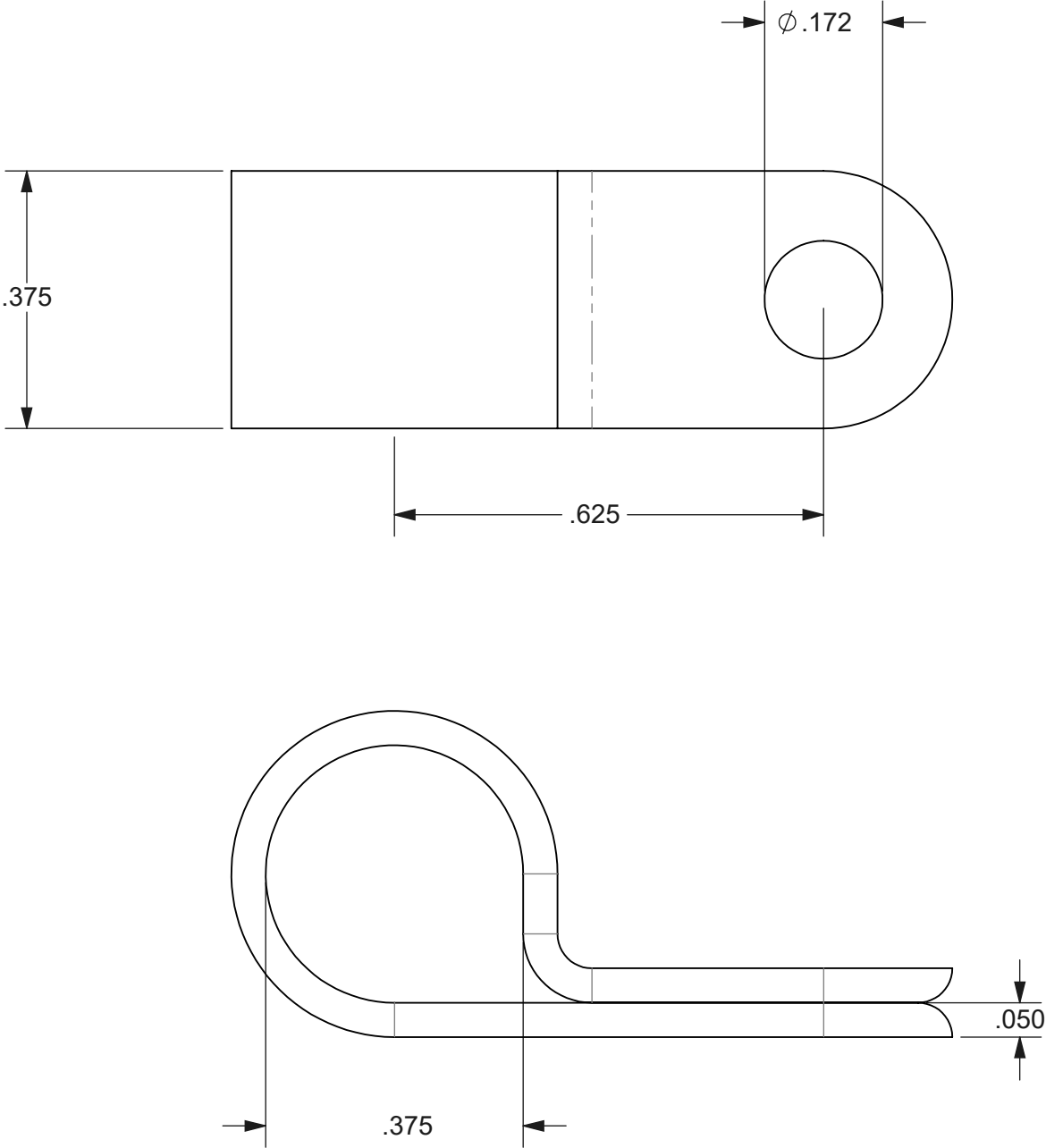
Sheet 1 of 1

PART / PRODUCT IDENTIFICATION

AS ADRIAN STEEL®		ADRIAN STEEL COMPANY 906 JAMES STREET, ADRIAN, MI 49221		REVISION LEVEL A
MAT'L USED:		DESIGNED BY: EMS		
DESCRIPTION: Clip, Black UV Tie, HellermannTyton				
WEIGHT (Lbs.):	0.5	SEGMENT CODE: ELE	PART NUMBER: 59713	

PURCHASED
COMPONENT
KEY FEATURES

DESCRIPTION OF REQUIREMENTS
DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)
N/A
LOAD/RATING REQUIREMENT
N/A
MATERIAL REQUIREMENT
N/A
PACKAGING REQUIREMENT
N/A
OTHER REQUIREMENTS
N/A



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DETRIMENTAL TO THE INTERESTS OF ADRIAN STEEL COMPANY

TOLERANCES & INSPECTION

UNLESS OTHERWISE SPECIFIED		
ALL BEND ANGLES ARE 90 DEGREES		
ALL DIMENSIONS ARE IN INCHES.		
REFERENCE DIMENSIONS (X.XXX) DO NOT REQUIRE INSPECTION		
FEATURES	HOLES/SLOTS	ANGLES
0.0 = ± .125	0.0 = ± .062	0° = ± 2°
0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°
0.000 = ± .031	0.000 = ± .015	
Material Thickness: per ASTM Std. Weld Callouts per AWS		

RELEASE & REVISIONS

INITIAL ECN: 25297
CURRENT ECN: 25334
ECN DESCRIPTION: UPDATE SUPPLIER TO SAY EQUIVALENT
REVISED BY:

PURCHASED
COMPONENT

REFERENCED SUPPLIER AND/OR MANUFACTURER
MCMASTER-CARR OR EQUIVALENT
REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER
8876T38 OR EQUIVALENT
COLOR (ONLY LIST IF COLOR SPECIFIC)
BLACK
COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE)
(NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)
NO

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Sheet 1 of 1

PART / PRODUCT IDENTIFICATION

		ADRIAN STEEL®		ADRIAN STEEL COMPANY 906 JAMES STREET, ADRIAN, MI 49221		REVISION LEVEL B	
MAT'L USED:				DESIGNED BY: E.BURKE			
DESCRIPTION: Nylon Plastic Loop Clamp							
WEIGHT (Lbs.): 0.001		SEGMENT CODE: HDW		PART NUMBER: 66843			

PURCHASED
COMPONENT
KEY FEATURES

DESCRIPTION OF REQUIREMENTS
DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)
N/A
LOAD/RATING REQUIREMENT
N/A
MATERIAL REQUIREMENT
N/A
PACKAGING REQUIREMENT
N/A
OTHER REQUIREMENTS

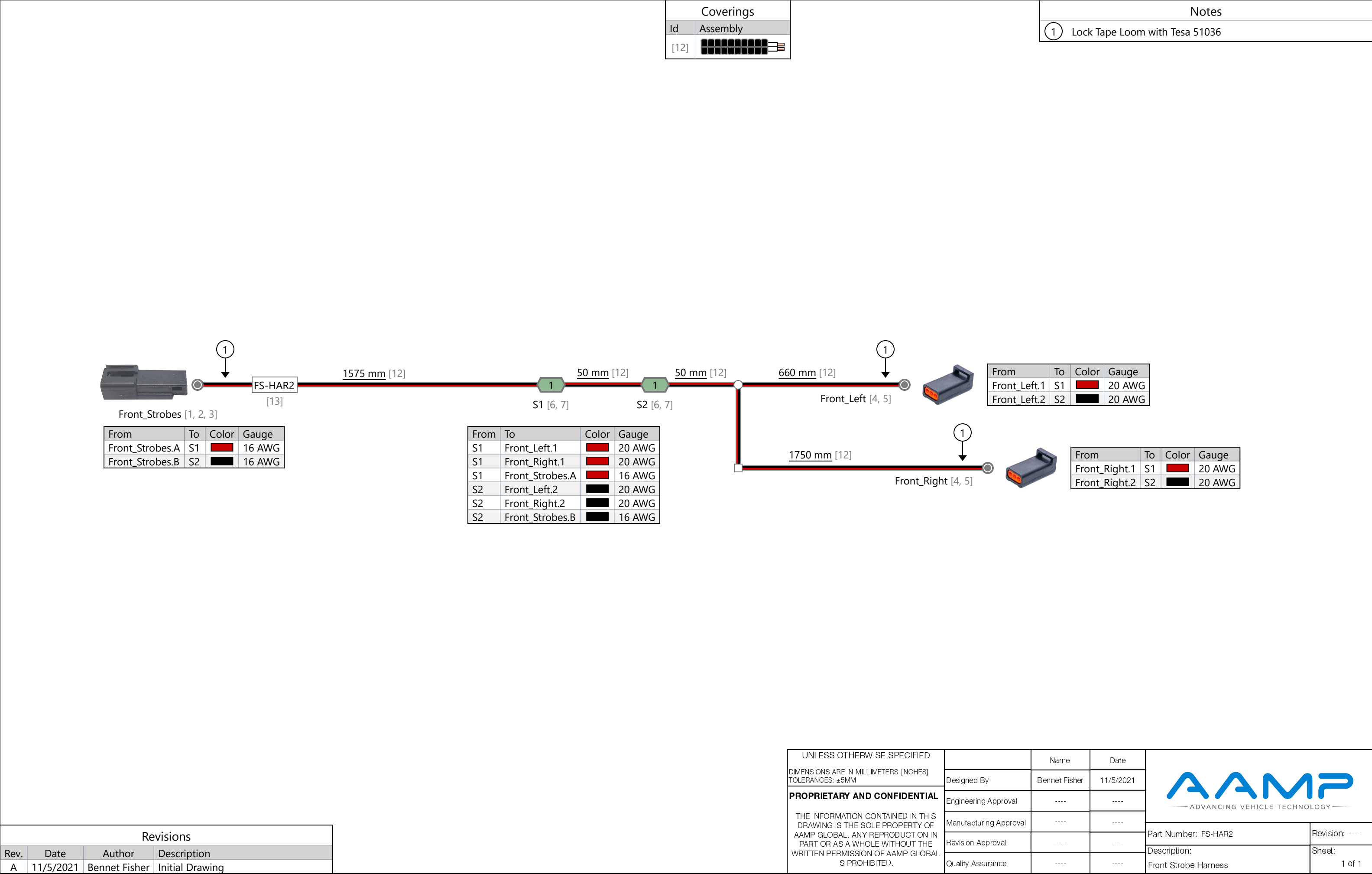


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DETRIMENTAL TO THE INTERESTS OF ADRIAN STEEL COMPANY

TOLERANCES & INSPECTION			RELEASE & REVISIONS													
UNLESS OTHERWISE SPECIFIED			INITIAL ECN: 25378													
ALL BEND ANGLES ARE 90 DEGREES																
ALL DIMENSIONS ARE IN INCHES.			CURRENT ECN: 25378													
REFERENCE DIMENSIONS (X.XXX) DO NOT REQUIRE INSPECTION			ECN DESCRIPTION:													
<table><tr><th>FEATURES</th><th>HOLES/SLOTS</th><th>ANGLES</th></tr><tr><td>0.0 = ± .125</td><td>0.0 = ± .062</td><td>0° = ± 2°</td></tr><tr><td>0.00 = ± .062</td><td>0.00 = ± .031</td><td>0.0° = ± 1°</td></tr><tr><td>0.000 = ± .031</td><td>0.000 = ± .015</td><td></td></tr></table>			FEATURES	HOLES/SLOTS	ANGLES	0.0 = ± .125	0.0 = ± .062	0° = ± 2°	0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°	0.000 = ± .031	0.000 = ± .015		RELEASE FOR PRODUCTION	
FEATURES	HOLES/SLOTS	ANGLES														
0.0 = ± .125	0.0 = ± .062	0° = ± 2°														
0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°														
0.000 = ± .031	0.000 = ± .015															
Material Thickness: per ASTM Std. Weld Callouts per AWS			REVISED BY:													

PURCHASED COMPONENT
REFERENCED SUPPLIER AND/OR MANUFACTURER
AAMP GLOBAL
REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER
FS-HAR2 OR 67102
COLOR (ONLY LIST IF COLOR SPECIFIC)
COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE) (NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)
NO

PRINTED DOCUMENT IS UNCONTROLLED			Sheet 1 of 1
PART / PRODUCT IDENTIFICATION			
 ADRIAN STEEL [®]		ADRIAN STEEL COMPANY 906 JAMES STREET, ADRIAN, MI 49221	
REVISION LEVEL		A	
MAT'L USED: PURCHASED		DESIGNED BY: E.BURKE	
DESCRIPTION: FRONT STROBE HARNESS 2			
WEIGHT (Lbs.): 0.2		SEGMENT CODE: ELE	
		PART NUMBER: 67102	



Revisions

Rev.

Date

Author

Description

A

11/5/2021

Bennet Fisher

Initial Drawing

UNLESS OTHERWISE SPECIFIED

DIMENSIONS ARE IN MILLIMETERS [INCHES]

TOLERANCES: ±5MM

PROPRIETARY AND CONFIDENTIAL

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Designed By

Engineering Approval

Manufacturing Approval

Revision Approval

Quality Assurance

Name

Bennet Fisher

Date

11/5/2021

AAMP

ADVANCING VEHICLE TECHNOLOGY

Part Number: FS-HAR2

Revision: ----

Description: Front Strobe Harness

Sheet: 1 of 1

PURCHASED COMPONENT KEY FEATURES	
DESCRIPTION OF REQUIREMENTS	
DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)	
N/A	
LOAD/RATING REQUIREMENT	
N/A	
MATERIAL REQUIREMENT	
N/A	
PACKAGING REQUIREMENT	
N/A	
OTHER REQUIREMENTS	

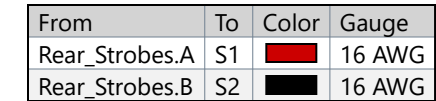


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TOLERANCES & INSPECTION	RELEASE & REVISIONS
UNLESS OTHERWISE SPECIFIED	INITIAL ECN: 25378
ALL BEND ANGLES ARE 90 DEGREES	CURRENT ECN: 25378
ALL DIMENSIONS ARE IN INCHES.	ECN DESCRIPTION:
REFERENCE DIMENSIONS (X.XXX) DO NOT REQUIRE INSPECTION	RELEASE FOR PRODUCTION
FEATURES 0.0 = ± .125 0.00 = ± .062 0.000 = ± .031	
HOLES/SLOTS 0.0 = ± .062 0.00 = ± .031 0.000 = ± .015	
ANGLES 0° = ± 2° 0.0° = ± 1°	
Material Thickness: per ASTM Std. Weld Callouts per AWS	REVISED BY:

PURCHASED COMPONENT	
REFERENCED SUPPLIER AND/OR MANUFACTURER	
AAMP GLOBAL	
REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER	
RS-HAR2 OR 67107	
COLOR (ONLY LIST IF COLOR SPECIFIC)	
COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE) (NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)	
NO	

PRINTED DOCUMENT IS UNCONTROLLED			Sheet 1 of 1
PART / PRODUCT IDENTIFICATION			
	ADRIAN STEEL®		ADRIAN STEEL COMPANY 906 JAMES STREET, ADRIAN, MI 49221
	DESIGNED BY: E.BURKE		REVISION LEVEL A
MAT'L USED: PURCHASED		DESCRIPTION: REAR STROBE HARNESS 2	
WEIGHT (Lbs.): 0.2	SEGMENT CODE: ELE	PART NUMBER: 67107	

Notes	
①	Lock Tape Loom with Tesa 51036



From	To	Color	Gauge
S1	Rear_Left.1		20 AWG
S1	Rear_Right.1		20 AWG
S1	Rear_Strobes.A		16 AWG
S2	Rear_Left.2		20 AWG
S2	Rear_Right.2		20 AWG
S2	Rear_Strobes.B		16 AWG

From	To	Color	Gauge
Rear_Right.1	S1		20 AWG
Rear_Right.2	S2		20 AWG

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	Designed By	Bennet Fisher	11/5/2021		
	Engineering Approval	----	----		
	Manufacturing Approval	----	----	Part Number: RS-HAR2	Revision: ----
	Revision Approval	----	----	Description:	Sheet:
	Quality Assurance	----	----	Rear Strobe Harness	1 of 1

PURCHASED
COMPONENT
KEY FEATURES

DESCRIPTION OF REQUIREMENTS
DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)
N/A
LOAD/RATING REQUIREMENT
N/A
MATERIAL REQUIREMENT
N/A
PACKAGING REQUIREMENT
N/A
OTHER REQUIREMENTS
ECCO STROBE LIGHT: ED3801 WITH EXTERIOR PLUG AND PLAY CONNECTOR



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TOLERANCES & INSPECTION

UNLESS OTHERWISE SPECIFIED		
ALL BEND ANGLES ARE 90 DEGREES		
ALL DIMENSIONS ARE IN INCHES.		
REFERENCE DIMENSIONS (X.XXX) DO NOT REQUIRE INSPECTION		
FEATURES	HOLES/SLOTS	ANGLES
0.0 = ± .125	0.0 = ± .062	0° = ± 2°
0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°
0.000 = ± .031	0.000 = ± .015	
Material Thickness: per ASTM Std. Weld Callouts per AWS		

RELEASE & REVISIONS

INITIAL ECN: 25921
CURRENT ECN: 25921
ECN DESCRIPTION:
RELEASE TO PRODUCTION
REVISED BY: N/A

PURCHASED
COMPONENT

REFERENCED SUPPLIER AND/OR MANUFACTURER
ECCO
REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER
ED3801A-ADR
COLOR (ONLY LIST IF COLOR SPECIFIC)
AMBER LED/CLEAR LENS
COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE) (NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)
NO

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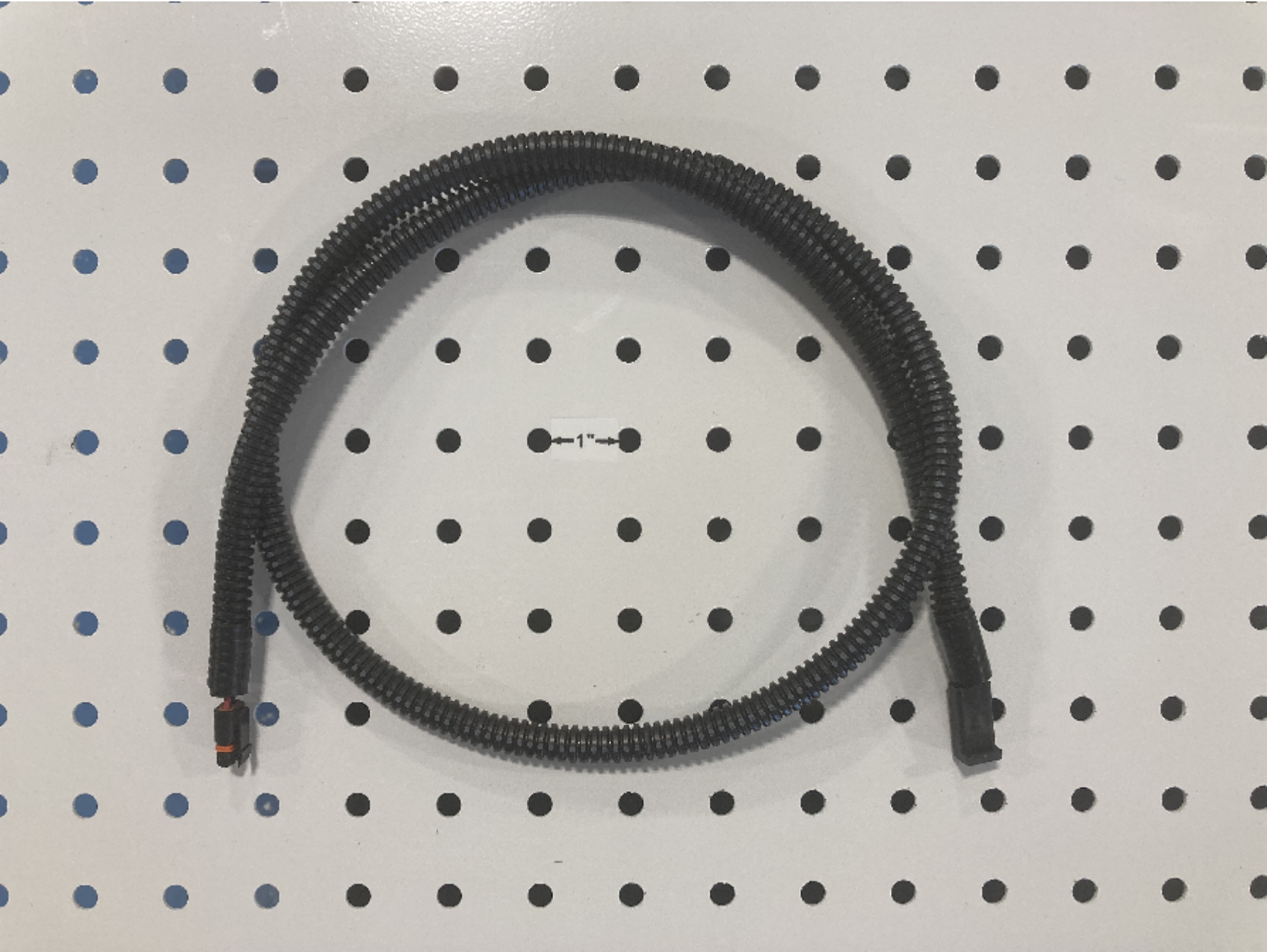
Sheet 1 of 1

PART / PRODUCT IDENTIFICATION

	ADRIAN STEEL®		ADRIAN STEEL COMPANY 906 JAMES STREET, ADRIAN, MI 49221	REVISION LEVEL
				A
MAT'L USED:	PURCHASED		DESIGNED BY:	EMB
DESCRIPTION:	ECCO STROBE ED3801A W/CON			
WEIGHT (Lbs.):	0.5	SEGMENT CODE:	EST	PART NUMBER: 67686

PURCHASED
COMPONENT
KEY FEATURES

DESCRIPTION OF REQUIREMENTS
DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)
N/A
LOAD/RATING REQUIREMENT
N/A
MATERIAL REQUIREMENT
N/A
PACKAGING REQUIREMENT
N/A
OTHER REQUIREMENTS
Note: 36" PLUG AND PLAY EXTENSION HRNESS FOR SINGLE BODY MOUNTED STROBE. INCLUDES QTY5 CABLE TIES.



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TOLERANCES & INSPECTION

UNLESS OTHERWISE SPECIFIED		
ALL BEND ANGLES ARE 90 DEGREES		
ALL DIMENSIONS ARE IN INCHES.		
REFERENCE DIMENSIONS (X.XXX) DO NOT REQUIRE INSPECTION		
FEATURES	HOLES/SLOTS	ANGLES
0.0 = ± .125	0.0 = ± .062	0° = ± 2°
0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°
0.000 = ± .031	0.000 = ± .015	
Material Thickness: per ASTM Std. Weld Callouts per AWS		

RELEASE & REVISIONS

INITIAL ECN:	26420
CURRENT ECN:	26420
ECN DESCRIPTION:	
QE8677 - Release Exterior Plug & Play Extension Harness	
REVISED BY: JLT	

PURCHASED
COMPONENT

REFERENCED SUPPLIER AND/OR MANUFACTURER
AAMP
REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER
70869-A
COLOR (ONLY LIST IF COLOR SPECIFIC)
COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE) (NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)
NO

PRINTED DOCUMENT IS UNCONTROLLED

Sheet 1 of 1

PART / PRODUCT IDENTIFICATION

		ADRIAN STEEL®		ADRIAN STEEL COMPANY 906 JAMES STREET, ADRIAN, MI 49221		REVISION LEVEL A
MAT'L USED:				DESIGNED BY: J. TYNER		
DESCRIPTION: STROBE HARN EXT P&P						
WEIGHT (Lbs.): .01		SEGMENT CODE: ELE		PART NUMBER: 70869		

Bill of Materials				
Id	Type	Manufacturer	Part Number	Quantity
1	Connector	TE Connectivity	2-2834074-2	1
2	Contact	TE Connectivity	1-2834067-2	2
3	Connector	TE Connectivity	2-2834075-2	1
4	Contact	TE Connectivity	1-2834068-2	2
5	Wire		20 AWG Black GXL	36 in
6	Wire		20 AWG Red GXL	36 in
7	Corrugated Tubing		0.375" Nylon Split Wall	36 in
8	Label		Generic White Label	2
9	CABLE TIE	HELLERMANN TYTON	HEL T30LL0M4	5

Coverings	
Id	Assembly
[7]	

Notes	
①	LOCK TAPE LOOM1" BEHIND CONNECTORS
2	KIT INCLUDES -HEL T30LL0M4 CABLE TIES (6) -6X9 LABELED POLY BAG (1)



From	To	Conductor	Color	Gauge	From Contact PN
C1.1	C2.1	W2.Red		20 AWG	1-2834067-2
C1.2	C2.2	W1.Black		20 AWG	1-2834067-2

From	To	Conductor	Color	Gauge	From Contact PN
C2.1	C1.1	W2.Red		20 AWG	1-2834068-2
C2.2	C1.2	W1.Black		20 AWG	1-2834068-2

Revisions			
Rev.	Date	Author	Description
A	5/24/2023	Melody Stanton	INITIAL DRAWING

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	Designed By				
	Engineering Approval				
	Manufacturing Approval				
	Revision Approval			Part Number: 70869-A_	
	Quality Assurance			Description: EXTERIOR LIGHTING EXTENSION HARNESS	
				Revision: A Sheet: 1	